

# **LX450 G38 Engine**

## **Safety, Operation, Maintenance & Parts Manual**

---

**LX450**

**rev. A1.00 - A1.07**

---

***Safety is our #1 concern!***

*Form #2230*



**WARNING! Read and understand this manual before using this machine.**

**California**  
Proposition 65 Warning



**WARNING:** Breathing gas/diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to **[www.P65warnings.ca.gov](http://www.P65warnings.ca.gov)**.



**WARNING:** Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection.

For more information go to **[www.P65Warnings.ca.gov/wood](http://www.P65Warnings.ca.gov/wood)**.

**Active Patents assigned to Wood-Mizer, LLC**

Wood-Mizer, LLC has received patents that protect our inventions which are a result of a dedication to research, innovation, development, and design. Learn more at: [woodmizer.com/patents](http://woodmizer.com/patents)

**©2022 Wood-Mizer LLC**

Printed in the United States of America, all rights reserved. No part of this manual may be reproduced in any form by any photographic, electronic, mechanical or other means or used in any information storage and retrieval system without written permission from

**Wood-Mizer, LLC**  
**8180 West 10th Street**  
**Indianapolis, Indiana 46214**

**SECTION 1 ABOUT THIS MANUAL**

**SECTION 2 OPERATION**

2.1 Starting The Engine ..... 2-1

**SECTION 3 MAINTENANCE**

3.1 Safety ..... 3-1  
3.2 Cooling System ..... 3-1  
3.3 Air Cleaner ..... 3-1  
3.4 Fuel Filter ..... 3-2  
3.5 Battery ..... 3-2  
3.6 Alternator Belt ..... 3-2  
3.7 RPM Adjustments ..... 3-3  
3.8 Miscellaneous Maintenance ..... 3-4

**SECTION 4 REPLACEMENT PARTS**

4.1 Engine Assembly ..... 4-1  
4.2 Engine Mount Assembly ..... 4-3  
4.3 Alternator Assembly ..... 4-4

**INDEX**

## SECTION 1 ABOUT THIS MANUAL

This manual is provided as a supplement to the equipment manufacturer's manuals. This manual provides information specific to the use of this equipment on the Wood-Mizer® sawmill. Refer to the sawmill operator's manual and manufacturer's manual before attempting to operate this equipment.











**NOTICE** Read the sawmill operator's manual and engine manufacturer's manual for instructions and safety precautions before operating this equipment.

The information and instructions given in this manual do not amend or extend the limited warranties for the equipment given at the time of purchase.

## SECTION 2 OPERATION

### 2.1 Starting The Engine

#### ENGINE CONTROL LIGHTS

- 
*Alternator Charge Indicator:* Lights up if the alternator is not charging the battery.
- 
- 
*Engine Temperature Indicator:* Not used.
- 
- 
*Key Switch Indicator:* Lights up when the key is in either the on or accessory (1 or 3) position.
- 
- 
*Oil Indicator:* Lights up if the oil pressure is too low. The engine will automatically switch to low idle if a low oil condition occurs.
- 
- 
*Glow Plug Indicator:* Not used.
- 

See Figure 2-1.

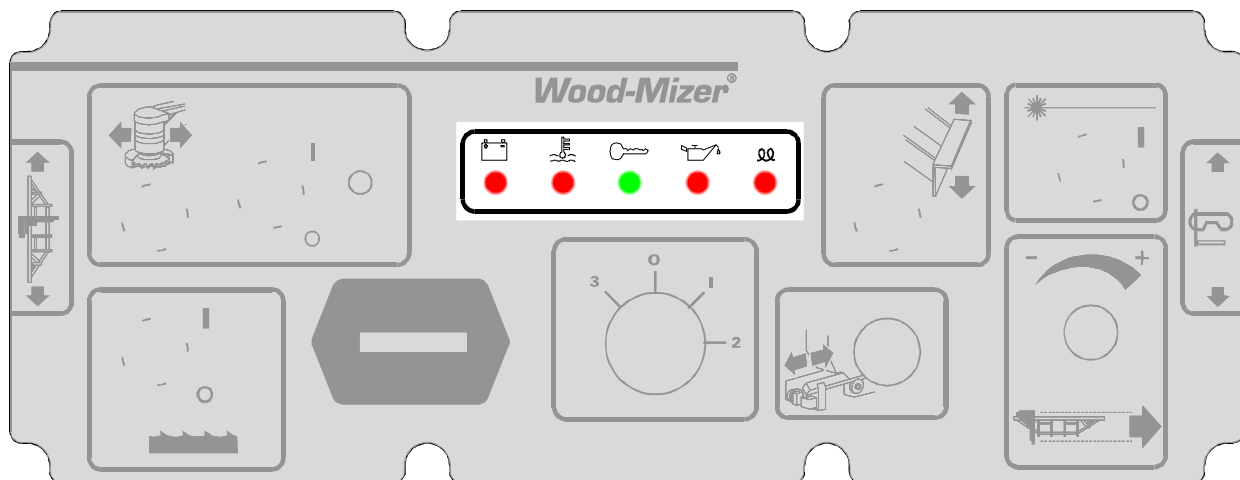


FIG. 2-1

#### ENGINE START



**DANGER!** Operate your engine/machine only in well ventilated areas. The exhaust gases of your engine can cause nausea, delirium and potentially death unless adequate ventilation is present.



**WARNING!** Be sure the power feed switch is in the neutral position before turning the key switch to the on (1) or accessory (3) position. This prevents accidental carriage movement which may cause serious injury or death.

Do not operate engine without proper and operational spark arrester/muffler. Sparks emitted from the engine exhaust could ignite surrounding materials, causing serious injury or death.

Disengage the blade and remove all persons out of the path of the blade before starting the engine. Failure to do so may result in serious injury.

Never operate an engine with a fuel or oil leak. The leaking fuel or oil could potentially come in contact with hot surfaces and ignite into flames.

**NOTE:** Always relieve all fuel pressure inside the tank prior to filling or connecting fuel fittings. Failure to do so may result in fuel spillage.

**NOTE:** Disconnect the fuel tank when not in use or during transportation. Failure to do so may result in engine flooding or fuel spillage.

**NOTE:** Do not engage the clutch lever repeatedly without the engine running. The engine floods when the throttle solenoid is engaged, an accelerator pump is activated which supplies fuel to the engine carburetor.

1. Turn the key switch momentarily to the start (2) position and release it to the run position (1).

## **ENGINE SHUTOFF**

Turn the key switch to the off (0) position.

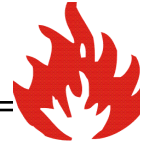
## SECTION 3 MAINTENANCE

Refer to the manufacturer's manual for maintenance intervals and procedures unless otherwise instructed in this manual. Follow the manufacturer's recommendations for dusty conditions.

**NOTICE** This manual only provides information about additional procedures or procedures to be performed at different time intervals than found in the manufacturer's manuals. Refer to the manufacturer's manual for complete maintenance instructions.



**WARNING!** Clean sawdust from all guards, vents, control boxes, or any area where sawdust may gather **after every shift**. Failure to do so may result in fire, causing death or serious injury.



### 3.1 Safety

Use caution when performing maintenance or service to the engine.



**DANGER!** Always be aware of and take proper protective measures against rotating shafts, pulleys, fans, etc. Always stay a safe distance from rotating members and make sure that loose clothing or long hair does not engage rotating members resulting in possible injury.

Engine components can become very hot during operation. Avoid contact with any part of a hot engine. The exhaust components of your engine are especially hot during and following operation. Contact with hot engine components can cause serious burns. Therefore, never touch or perform service functions on a hot engine. Allow the engine to cool sufficiently before beginning any service function.



**WARNING!** Remove the blade before performing any engine service. Failure to do so may result in serious injury.

Always wear proper and necessary safety equipment when performing service functions. Proper safety equipment includes eye protection, breathing protection, hand protection and foot protection.



**This symbol** identifies the interval (hours of operation) at which each maintenance procedure should be performed. "AR" signifies maintenance procedures which should be performed as required.

### 3.2 Cooling System



Wash the engine or brush off sawdust and debris every 50 hours of operation. Clean the grass screen, cooling fins, and external surfaces. Remove any dust, dirt or oil. See engine manual for further instructions.

### 3.3 Air Cleaner



**WARNING!** Always wear proper and necessary safety equipment when performing service functions. Proper safety equipment includes eye protection, breathing protection, hand protection and foot protection.

250

Replace the outer air cleaner cartridge and check the inner cartridge every 250 hours of operation or more often if operating the sawmill in dirty conditions or if engine performance indicates a new cartridge is necessary.



**CAUTION!** Do not clean elements with water or compressed air. Do not handle the inner element unless it is to be changed. Handle new elements carefully. Contact with the element could cause damage and prevent the filter from operating properly.

1200

Replace the inner air cleaner cartridge every 1200 hours of operation or more often if operating the sawmill in dirty conditions.

### 3.4 Fuel Filter

100

Replace the fuel filter every 100 hours of operation or as required for engine performance.

### 3.5 Battery

50

Check the battery electrolyte level every 50 hours of operation. See manufacturer's manual for instructions.



**DANGER!** Batteries expel explosive gases. Keep sparks, flames, burning cigarettes, or other ignition sources away at all times. Always wear safety goggles and a face shield when working near batteries. Failure to do so will cause serious injury.<sup>1</sup>



**WARNING!** Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

### 3.6 Alternator Belt

100

The belt tension should be checked after the first 100 hours of operation, when the battery is not charging properly or when the alternator belt is squealing.

If the battery continues to not charge properly or the belt continues to squeal after the initial belt adjustment, replace the belt.

1. Release the blade tension and remove the blade from the sawmill if necessary. Turn the key switch to OFF (0) and remove the key.
2. Remove the drive belt cover and alternator cover.

---

1. Battery Council International, copyright 1987



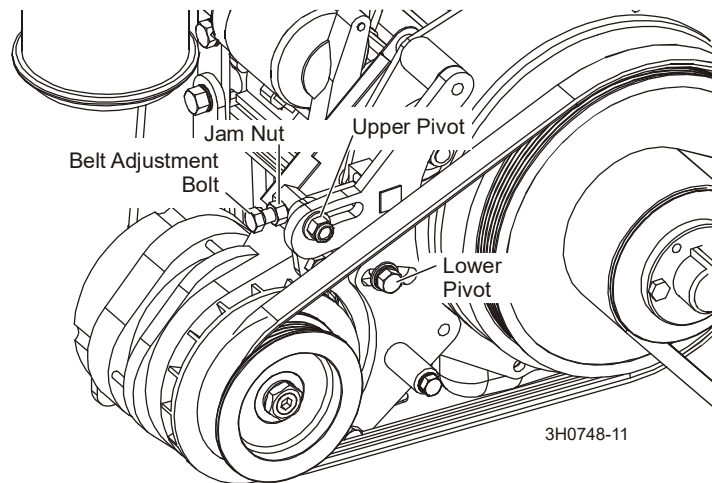


FIG. 3-1

3. Use a belt tension gauge to measure the belt tension. Place the gauge on the belt at the midpoint between the two pulleys. If the belt tension is less than 3/16" with 9 lb. of deflection, tighten the belt as described below.
4. Loosen the upper pivot, lower pivot and the adjustment bolt jam nut.
5. Turn the belt tension adjustment bolt clockwise to tighten the belt, counterclockwise to loosen the belt. Adjust the bolt until the proper belt tension is achieved.



**CAUTION!** Do not over-tighten the alternator belt. Damage to the alternator will occur.

6. After the alternator belt has been tensioned, tighten the adjustment bolt jam nut. Tighten the upper and lower pivots and replace the belt covers.

### 3.7 RPM Adjustments



**WARNING!** Remove the blade before performing any engine service. Failure to do so may result in serious injury.

Check the RPM with a tachometer every 200 hours of operation.



Engine	High End RPM	Low End RPM
G38	3600	1500

TABLE 3-1

Before checking the RPM, make sure belt and brake strap tensions are correct (See Sawmill Maintenance). Also check oil, fuel, and coolant levels.

Make sure the throttle cable does not affect the engine RPM when the throttle solenoid is disengaged. Make sure the cable is not bent or kinked. **NOTE:** It is important that the above components are aligned. Proper alignment allows any slack in the cable (when engine is idling) to slide down into the cable spring. This maintains free operation of the cable and prevents the cable from kinking. Make sure the shoulder bolt does not rub against the crankcase vent tube.

1. Start the engine to measure the low-end RPM.
2. Refer to the engine manual to adjust the low-end RPM.
3. Engage the throttle solenoid to throttle the engine and measure the high-end RPM. The high-end RPM is factory-set at 3600. Readjust the throttle cable if necessary to increase or reduce the high-end engine speed.

The throttle cable should be tensioned just enough so that the engine revs as soon as the clutch/brake handle is engaged.

**NOTE:** A properly adjusted throttle will extend the cable spring 1/4" to 3/8" (6.4 - 9.5 mm) when running and have a slight amount of slack in the cable when idling.

### 3.8 Miscellaneous Maintenance

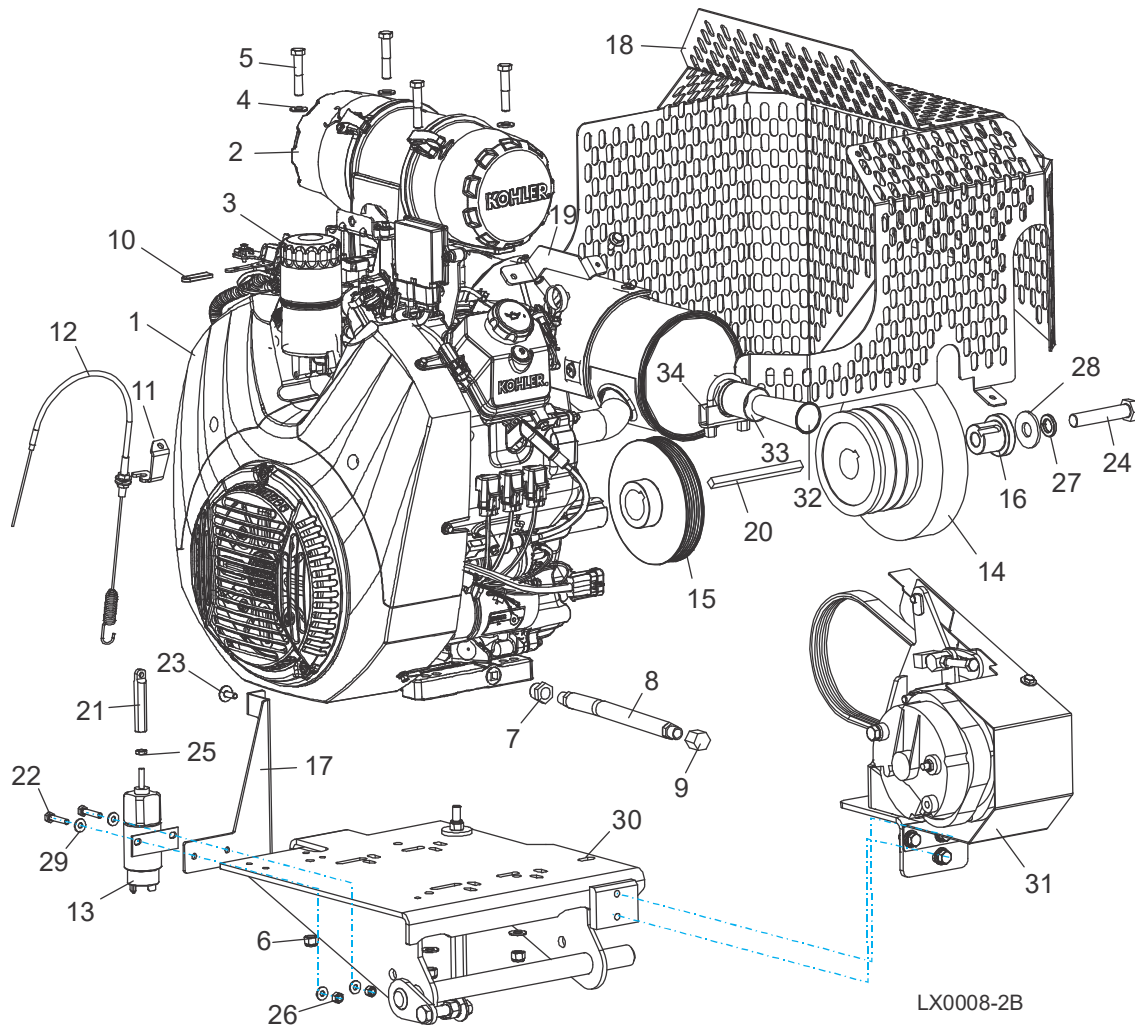


Clean and inspect the spark arrester every 50 hours of operation. Replace if damaged.

Review the manufacturer's engine manual for maintenance intervals.

## SECTION 4 REPLACEMENT PARTS

### 4.1 Engine Assembly



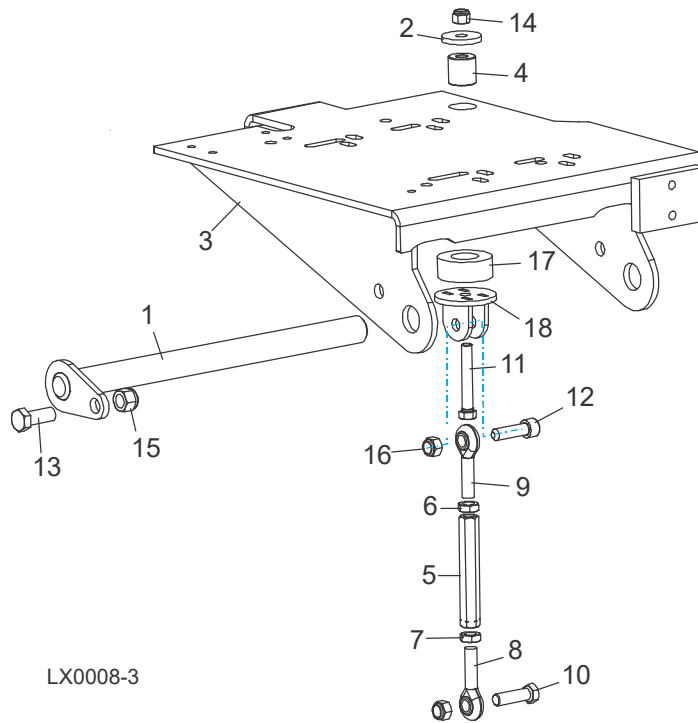
REF	PART #	DESCRIPTION	COMMENTS	QTY.
	CEG38	<b>COVER, G38 ENGINE</b>		1
	106907	<b>ENGINE ASSEMBLY, 38HP KOHLER</b>		1
1	079384	Engine, 38HP Kohler EFI Gas ECH980-3020		1
2	N/A	Air Cleaner, Kohler 38HP		1
	046553	Filter, Kohler Primary Air #25-083-01-S		1
	046554	Filter, Kohler Secondary Air #25-083-04-S		1
3	014717	Filter, Kohler Oil #52-050-02-S		1
	061003	Plug, Kohler G38 Spark #62-132-04-S		2
	061231	Pump Electric, Fuel G26 25 755 73-s	High Pressure Electrical Pump	1
	061156	Pump, Fuel #62-559-01S	Low Pressure Mechanical Pump	1
	110658	Muffler		1
4	F05011-3	Washer, 3/8" SAE Flat		8
5	F05007-124	Bolt, 3/8-16 x 2" Hex Head Grade 5		4
6	F05010-10	Nut, 3/8-16 Hex Nylon Lock		8

## 4 Replacement Parts

### Engine Assembly

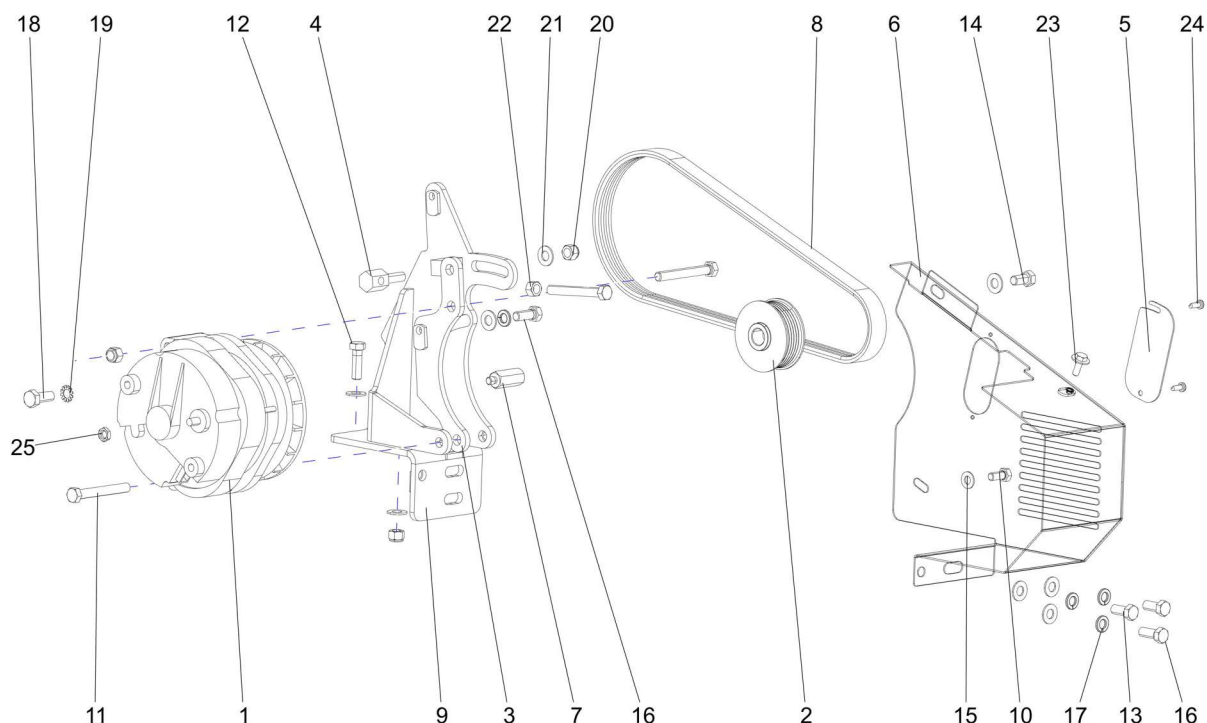
REF	PART #	DESCRIPTION	COMMENTS	QTY.
7	003227	Fitting, 1/2" MPT x 3/8" FPT Reducer Bushing		1
8	P10082	Hose, 7" Oil Drain		1
9	P04332	Cap, Oil Drain 3/8" Pipe		1
10	003229	Grip, 1/16" x 3/8" x 1 1/2" Black		1
11	003222	Bracket, Throttle Mount		1
12	034809	Cable Assembly, G38 Throttle		1
13	045848	Solenoid, Throttle Yanmar/Caterpillar		1
14	103817	Clutch, Centrifugal		1
15	106567	Pulley, Alternator		1
16	106909	Bushing, Spacer		1
17	107114	Bracket, Engine Cover Mounting		1
18	107126	Cover Weldment, Engine		1
19	107130	Bracket, Engine Cover		1
20	107136	Key, 3/8x3/8x1 7/8		1
21	107137	Adjuster, Throttle Cable		1
22	F05005-116	Bolt, 1/4-20x1 1/4 HH Gr5		2
23	F05005-207	Bolt, 1/4-20x3/4 HH w/Washer&Patch		2
24	F05009-98	Bolt, 5/8-18x3-1/4 HHC		1
25	F05010-113	Nut, 1/4-28 Hex Jam		1
26	F05010-69	Nut, 1/4-20 Nylock		2
27	F05011-27	Washer, 5/8 Split Lock		1
28	F05011-40	Washer, 5/8 Standard Flat		1
29	F05011-60	Washer, 1/4 SAE Flat		1
30	See Parts	Engine Mount Parts ( <a href="#">/See Section 4.2</a> )		1
31	See Parts	Alternator Parts ( <a href="#">/See Section 4.3</a> )		1
32	110660	Spark Arrestor, 1 1/2" Dia		1
33	110659	Pipe, 1 1/2 Exhaust Connector		1
34	P09900	Clamp, 1 1/2 Muffler		1
	036088	Belt, 5VFLX1000		1
	P12758	<b>FILTER, KOHLER FUEL #24-050-13</b>		1

## 4.2 Engine Mount Assembly



REF	PART #	DESCRIPTION	COMMENTS	QTY.
1	014154	PIN WELDMENT, MOTOR MOUNT PIVOT		1
2	021276	WASHER, .40X1.44X.18		1
3	106908	MOUNT WELDMENT, STD MOTOR		1
4	106911	BUSHING, 1 ODX.39IDX1 LONG		1
	107127	TURNBUCKLE ASSEMBLY, 4 1/8 CLUTCH		1
5	107128	Turnbuckle, 4-1/8" Clutch		1
6	F05010-38	Nut, 7/16-20 Jam		1
7	F05010-87	Nut, 7/16-20 Left Hand Jam		1
8	P11578	Rod End, 7/16-20 LH Male		1
9	P11579	Rod End, 7/16-20 RH Male		1
10	F05007-55	SCREW, 7/16-20X1 1/2 SHC		1
11	F05007-157	BOLT, 3/8-16X2 1/2 FT HEX HEAD C GRADE 2		1
12	F05007-55	SCREW, 7/16-20X1 1/2 SHC		1
13	F05008-37	BOLT, 1/2-13X1 1/4 HEX HEAD GRADE 5		1
14	F05010-10	NUT, 3/8-16 HEX NYLOC		1
15	F05010-8	NUT, 1/2-13 NYLON HEX LOCK		1
16	F05010-83	NUT, 7/16-20 NYLON LOCK		2
17	P05032	BUSHING, CLUTCH		1
18	W12411	YOKE WELDMENT, CLUTCH		1

### 4.3 Alternator Assembly



TD106907

REF	PART #	DESCRIPTION	COMMENTS	QTY.
	015969	WIRE ASSEMBLY, 61/140 AMP ALTERNATOR PLUG		1
	024308	WIRE ASSEMBLY, ALTERNATOR TO STARTER		1
	107115	ALTERNATOR ASSEMBLY, 140 AMP		1
<b>1</b>	023695	Alternator, 140 Amp		1
<b>2</b>	046402	Sheave, Alternator 2 3/4" O.D.		1
<b>3</b>	015875	Plate Weldment, Kubota Alt Mount		1
<b>4</b>	023764	Stud, 140 Alt. Tensioner		1
<b>5</b>	023794	Plate, Belt Guard Access		1
<b>6</b>	107086	Weldment, Guard G38 Alternator		1
<b>7</b>	107089	Spacer, 5/8 Hex x1-1/2		1
<b>8</b>	107116	Belt, 6PK0932 Fib		1
<b>9</b>	107138	Mount Weldment, 140 Alt G38		1
<b>10</b>	F05006-5	Bolt, 5/16-18x3/4 HH Gr2		1
<b>11</b>	F05007-1	BOLT, 3/8-16X3 HH FULL THRD, ZN		3
<b>12</b>	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5		1
<b>13</b>	F05007-185	Bolt, 3/8-16x7/8 HH Gr5		2
<b>14</b>	F05007-27	Bolt, 3/8-16x3/4 HH Gr2		1
<b>15</b>	F05011-17	Washer, 5/16 SAE Flat		1
<b>16</b>	F05007-87	Bolt, 3/8-16x1 Gr5 HH		2
<b>17</b>	F05011-4	Washer, 3/8 Split Lock		4
<b>18</b>	F81003-11	Bolt, M10-1.5x25 HH CI 8.8		1

REF	PART #	DESCRIPTION	COMMENTS	QTY.
19	F05011-36	Washer, 3/8 Star External		1
20	F05010-10	Nut, 3/8-16 Hex Nyl Lock		8
21	F05011-3	Washer, 3/8 Flat SAE		16
22	F05010-1	Nut, 3/8-16 Hex		1
23	F05005-207	Bolt, 1/4-20x3/4 W/Conical Washer		1
24	F05015-17	Bolt, #10-24x1/2 PH		2
25	F05010-76	Nut, M8x1.25 Metric Jam		1

# INDEX

---

## M

maintenance 3-1  
  air cleaner 3-1  
  alternator belt 3-2  
  battery 3-2  
  cooling system 3-1  
  fuel filter 3-2  
  miscellaneous 3-4  
  RPM adjustments 3-3  
  safety 3-1

---

## O

operation 2-1  
  control lights 2-1  
  shutoff 2-2  
  starting 2-1

---

## P

parts list  
  drive assembly (460V Ultimate E 140A) 4-4  
  engine assembly 4-1  
  motor assembly 4-1  
  motor mount assembly 4-3