

LT15 Load Assist Kit

Safety, Operation, Maintenance & Parts Manual

LT15LAK

Rev. A1.00



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

April 2008

Form #1540

California
Proposition 65 Warning



WARNING: Breathing gas/diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Always start and operate the engine in a well-ventilated area.
If in an enclosed area, vent the exhaust to the outside.
Do not modify or tamper with the exhaust system.
Do not idle the engine except as necessary.

For more information go to **www.P65warnings.ca.gov**.



WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection.

For more information go to **www.P65Warnings.ca.gov/wood**.

Active Patents assigned to Wood-Mizer, LLC

Wood-Mizer, LLC has received patents that protect our inventions which are a result of a dedication to research, innovation, development, and design. Learn more at: woodmizer.com/patents

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Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

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SECTION 1 LOAD ASSIST KIT INSTALLATION

The Load Assist Kit option is intended to assist a single person to load and unload the LT15 on and off a trailer. The option may be assembled to any LT15 model sawmill with two bed sections. If the LT15 is equipped with a third bed section, it must be removed before using the load assist option.

The customer should provide a tilt-style trailer with a single-post tongue. The size of the trailer should be at least 5' wide by 10' long with a load rating of at least 1,000 lbs. Be sure to factor in any other items to be hauled (such as a third bed section) when choosing the trailer size and capacity.



IMPORTANT! It is always the owner's responsibility to comply with all applicable federal, state and local laws, rules and regulations regarding the ownership, operation and towing of your Wood-Mizer sawmill. All Wood-Mizer mill owners are encouraged to become thoroughly familiar with these applicable laws and comply with them fully while using or towing the mill.

Follow all trailer and winch manufacturer's operating and safety instructions.

1.1 Winch

1. Follow the manufacturer's instructions provided with the winch to install the winch strap and handle to the winch.
2. Install the winch assembly to the winch stand with the provided three 3/8-16 x 1" hex head bolts, flat washers and lock nuts.
3. Position the winch stand on the trailer tongue post with the stand base approximately 12" from the trailer. Orient the stand so it angles away from the trailer. Secure the winch stand to the post with the winch mount plate and four 3/8-16 x 4 1/2" hex head bolts, flat washers and lock nuts. See Fig. 1-1.
4. Install the winch hook plate to the hole in the motor mount plate on the sawmill. If your sawmill was manufactured before 3/08, you will need to drill a 13/32" diameter hole in the motor mount plate at the dimensions shown. Secure the winch hook plate to the hole using the provided 5/16-18 x 1" hex head bolt and lock nut. See Fig. 1-2.

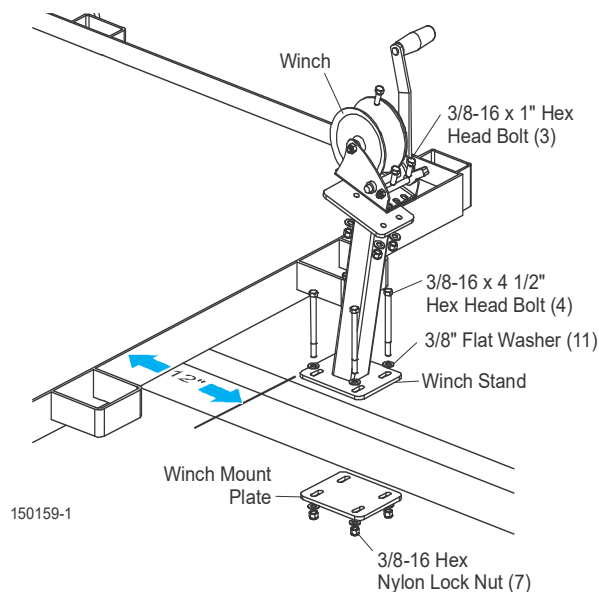


FIG. 1-1

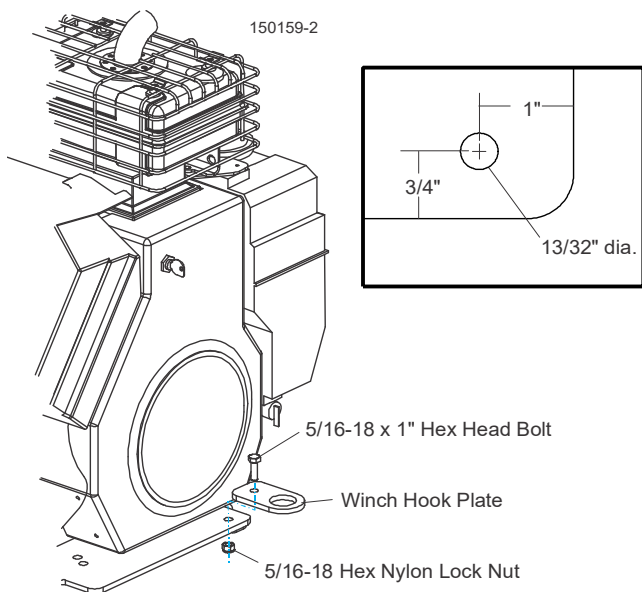


FIG. 1-2

1.2 Wheel Assemblies

1. Disassemble the feed rope from the mount bracket at the front of the sawmill bed.
2. Disassemble the feed rope bracket and hardware from the bed.
3. Install the left wheel mount assembly to the bed tube, aligning the holes with the holes in the bed.
4. At the location where the feed rope mounts, insert one of the provided 1/2-13 x 3 1/2" hex head bolts to the hole in the bed cross brace.

5. Replace the feed rope bracket and hardware. Install the provided 1/2" lock washer and jam nut to the bolt.
6. Continue the bolt through the wheel mount and secure with a flat washer and lock nut.

NOTE: Feed rope bracket hardware will vary depending on bed revision. Beds rev. F.00 and newer use one flat washer & a spacer bushing. Prior revision beds use two flat washers.
7. At the other cross brace hole, insert a 1/2-13 x 3 1/2" hex head bolt and wheel mount. Secure with a flat washer and lock nut.
8. After the wheel mount is installed, tighten the jam nut to secure the feed rope bracket against the bed cross brace and reinstall the feed rope to the bracket. See Fig. 1-3.

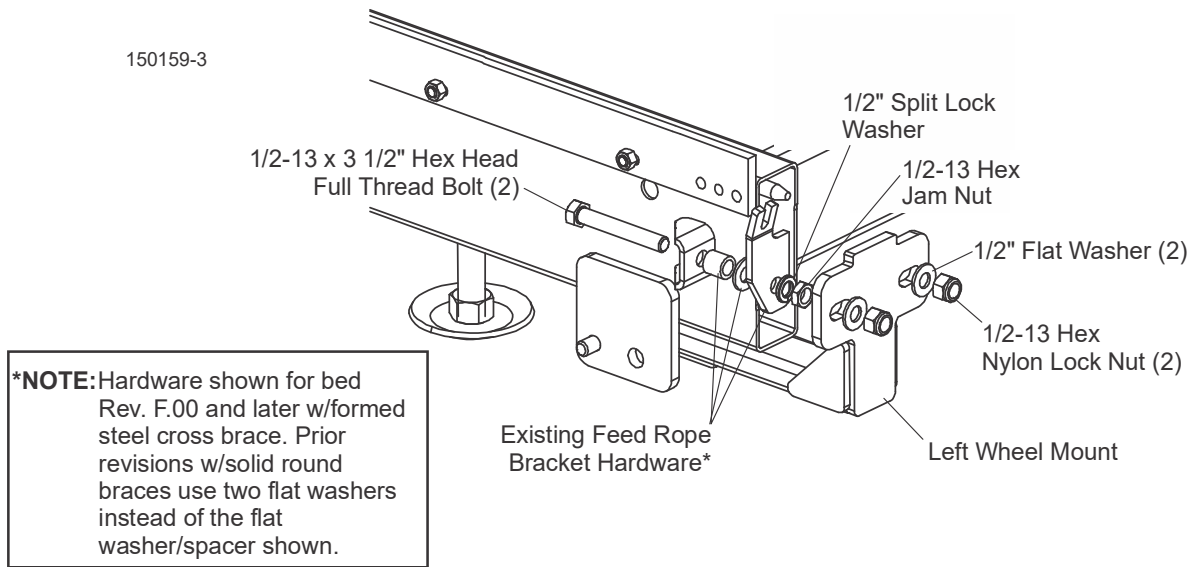


FIG. 1-3

9. Install the right wheel mount assembly to the other side of the bed using two 1/2-13 x 3 1/2" hex head bolts, flat washers and lock nuts. See Fig. 1-4.

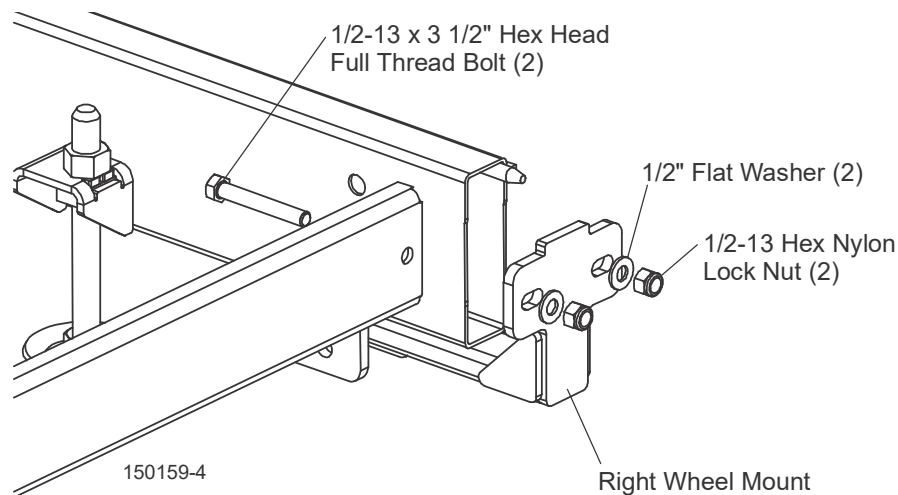


FIG. 1-4

1 Load Assist Kit Installation

Wheel Assemblies

10. Install a wheel to each pivot arm and secure with a 5/8-11 hex nylon lock jam nut. See Fig. 1-5.
11. Assemble the left wheel assembly to the left wheel mount and secure with a retaining pin.
12. Repeat for the right wheel assembly to the right wheel mount.
13. Check the air pressure of the tires on each wheel assembly and inflate per manufacturer's specifications on the tire.

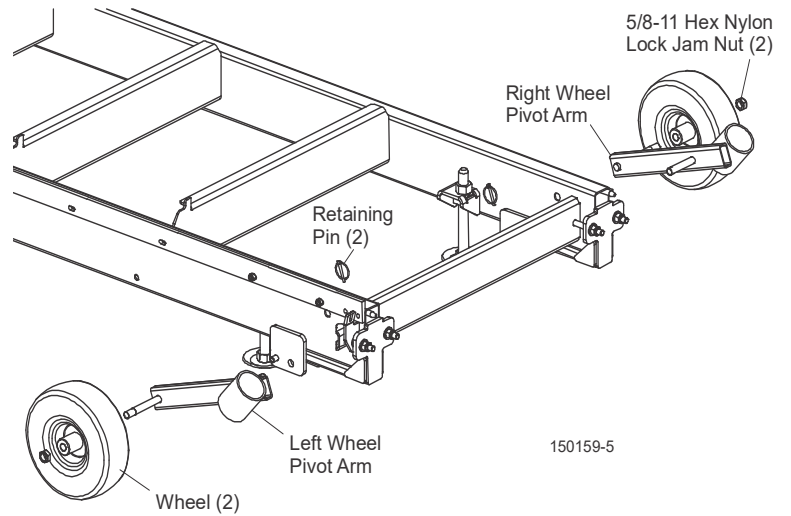


FIG. 1-5

SECTION 2 LOAD ASSIST KIT OPERATION

2.1 Loading

! **DANGER!** Keep all persons out of the path of moving equipment when loading or unloading sawmill. Follow all safety precautions provided in the winch manufacturer's instructions. Failure to do so will result in serious injury.

1. Move the saw head to the rear of the sawmill.
2. Lower the head all the way down to the bed.
3. Insert a cant hook, or similar prying tool into the tube on the left-side wheel assembly. Push up to lift the wheel until the spring-loaded locking pin secures the wheel in place.
4. Repeat for the right-side wheel assembly.

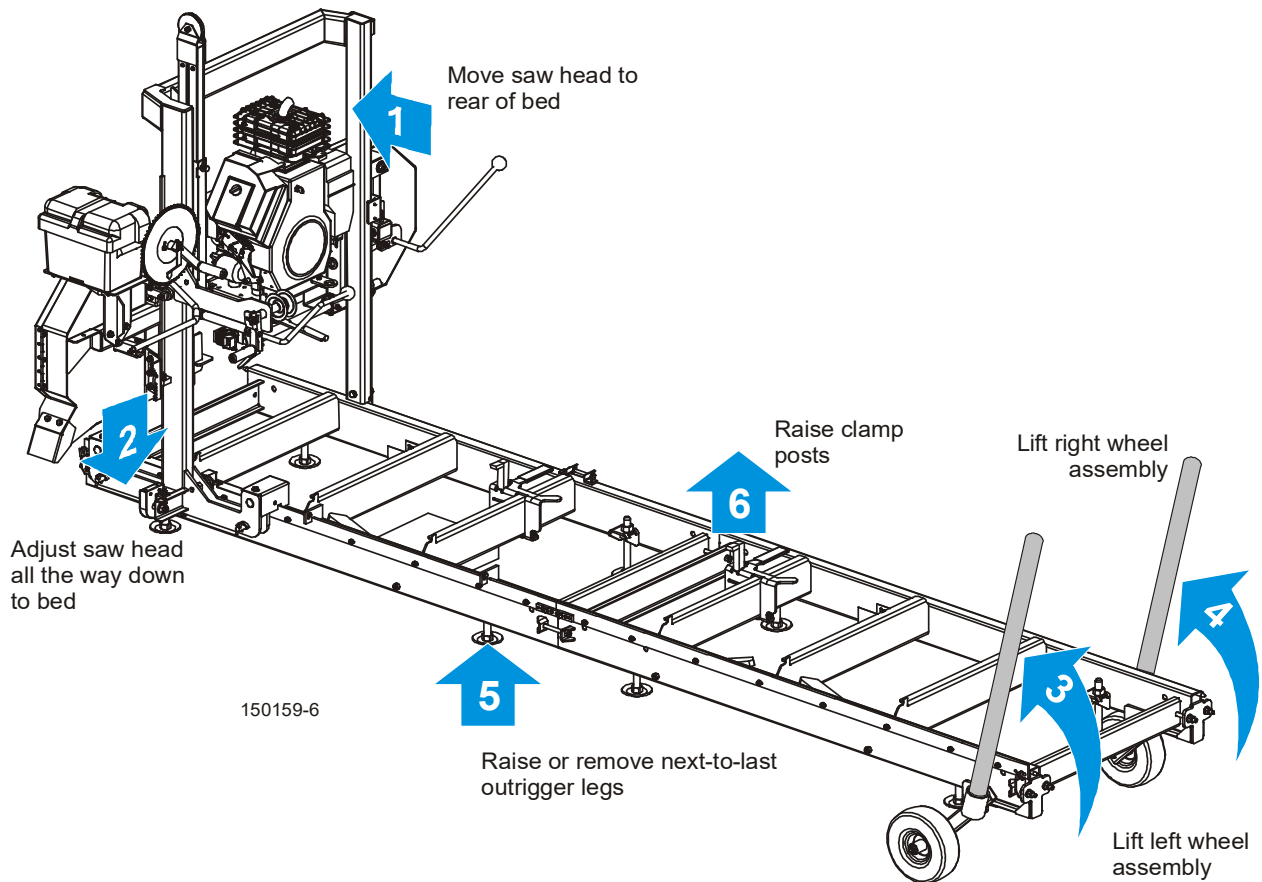


FIG. 2-1

5. Adjust the next-to-last outriggers up or remove them from the bed.
6. Adjust the clamp posts all the way up.
7. Position the trailer at the front of the sawmill. Be sure the vehicle and trailer are aligned and centered with the sawmill. Turn the winch handle to orient the handle toward the sawmill.
8. Carefully back the trailer under the lift assist wheels. Continue back until the front sawmill bed cross brace is about 1" from the winch handle.
9. Insert the cant hook into the tube on the right-side wheel assembly. Lift to relieve pressure on the locking pin. Pull the locking pin and lower the cant hook until the sawmill is resting on the trailer.
10. Repeat for the left-side wheel assembly. Remove the retaining pin and disassemble the wheel/arm assembly from the wheel mount.

2 Load Assist Kit Operation

Unloading

11. Place the winch ratchet pawl in the neutral position and pull the winch strap toward the saw head and hook onto the bracket on the motor mount plate.

WARNING! Keep clear of spinning winch handle. Failure to do so could cause personal injury.

12. Lower the clamp posts.
13. Raise the saw head just enough to clear any objects, such as trailer fenders, that may interfere with the saw head as it moves toward the front of the sawmill.
14. Engage the ratchet pawl and turn the winch handle to pull the saw head toward the front of the sawmill.
15. Stop when the front locking pin is aligned with the hole in the bed frame.
16. Leave the winch strap hooked to the saw head to help secure it during transport.
17. Rotate the front locking pin to the travel position so the pin engages the hole in the bed frame.
18. Leave the rear locking pin in the operation position to prevent the saw head from tipping.

NOTE: See your LT15 operator's manual for detailed locking pin operating instructions.

19. Lower the saw head all the way down to the bed. If applicable, remove the water lube tank and mounting bracket from the saw head.

20. Strap the sawmill securely to the trailer (straps not included). Use at least two straps, one to secure the bed and one to secure the saw head.

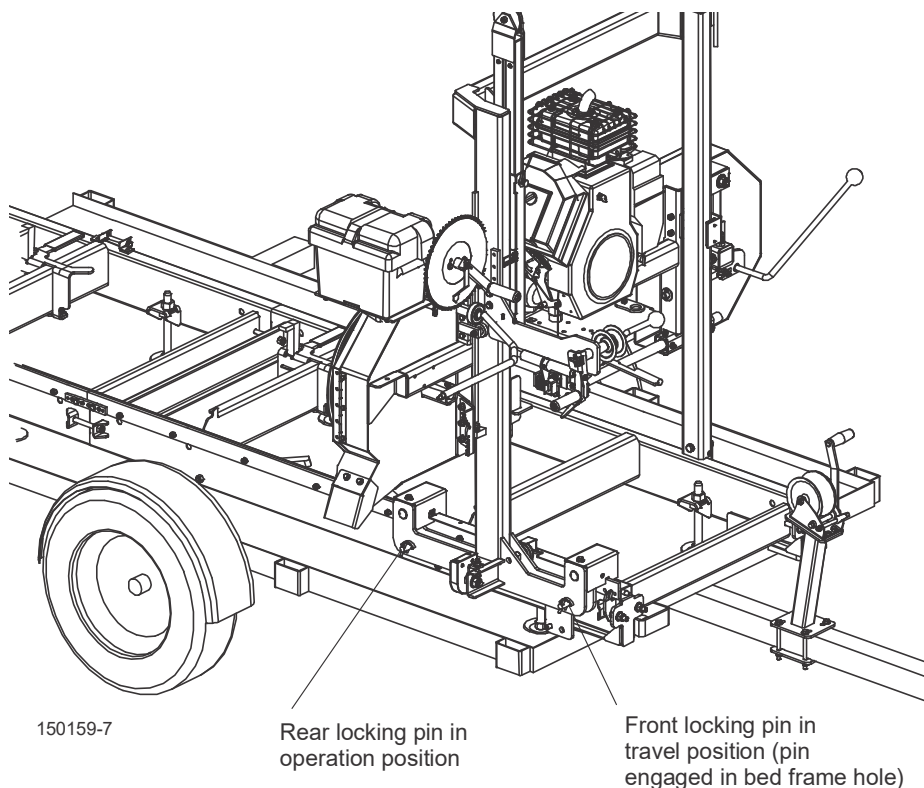


FIG. 2-2

2.2 Unloading

DANGER! Keep all persons out of the path of moving equipment when loading or unloading sawmill. Follow all safety precautions provided in the winch manufacturer's instructions. Failure to do so will result in serious injury.

1. Remove straps holding sawmill to the trailer.
2. Raise the saw head just enough to clear any objects, such as trailer fenders, that may interfere with the saw head as it moves toward the rear of the sawmill.
3. Place the front locking pin in the operation position.

The rear locking pin should already be in the operation position. See your LT15 operator's manual for detailed locking pin operating instructions.

4. Make sure the winch strap is still hooked to the bracket on the motor mount plate.
5. Place the winch ratchet pawl in reverse.
6. Let out enough of the winch strap so you can move the saw head just to the tilting point of the trailer.
7. Place the winch ratchet pawl in forward.

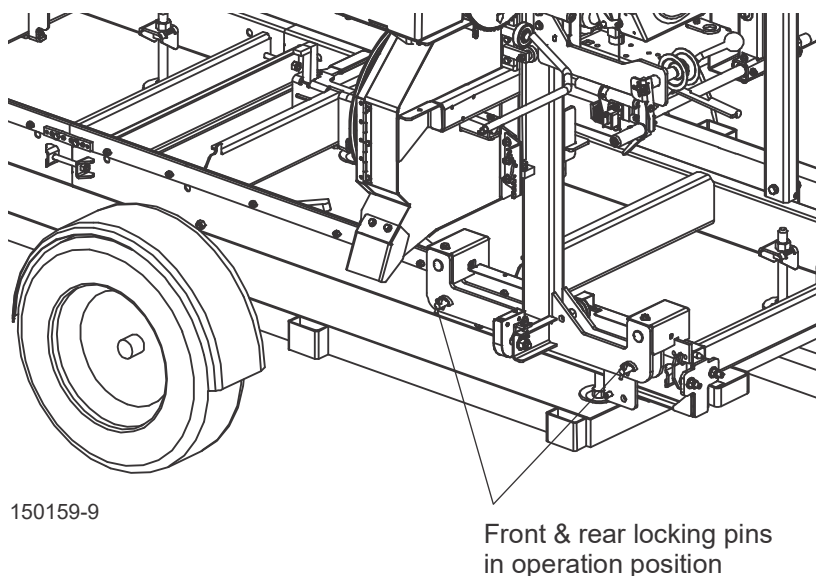


FIG. 2-3

8. Push the saw head toward the rear of the sawmill until the winch strap is tight, just before the trailer tilts to the ground.
9. Grasp the winch handle securely and move the ratchet pawl to reverse.
10. Turn the winch handle to allow the saw head to move back and tilt the trailer down to the ground.
11. Continue turning the handle until the saw head reaches the rear of the sawmill.

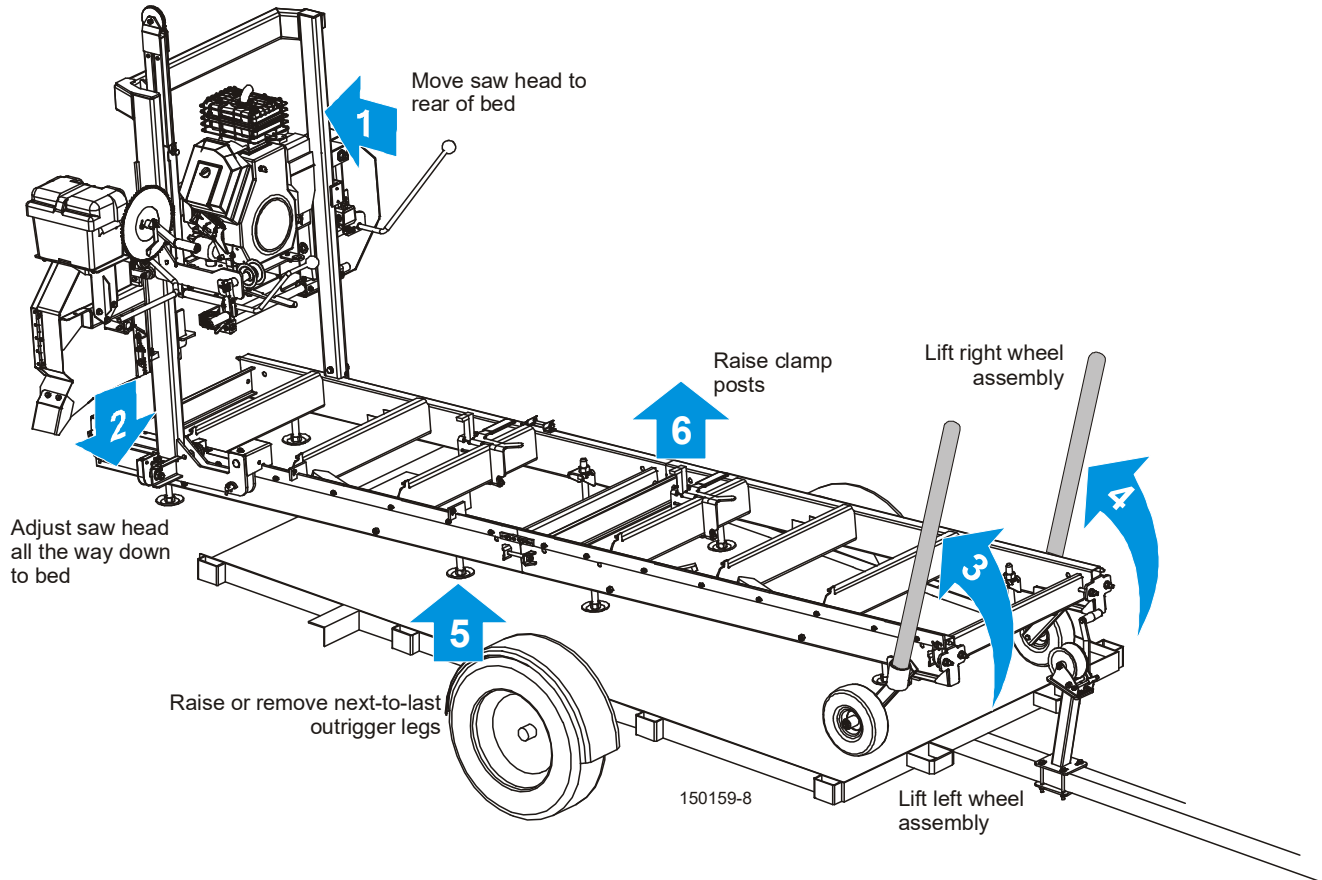


FIG. 2-4

12. With the rear end of the sawmill resting on the ground and the saw head all the way at the rear of the sawmill, lower the saw head all the way down to the bed.
13. Adjust the next-to-last outriggers up or remove them from the bed.
14. Adjust the clamp posts all the way up.
15. Unhook the winch strap from the bracket on the motor mount plate and wind the strap onto the winch.
16. Install the left-side wheel assembly to the wheel mount bracket.
17. Insert a cant hook, or similar prying tool into the tube on the left-side wheel assembly. Push up to lift the wheel until the spring-loaded locking pin secures the wheel in place.
18. Repeat for the right-side wheel assembly.
19. Slowly pull the trailer out from under the sawmill until the sawmill rests entirely on the ground.
20. Insert the cant hook into the tube on the right-side wheel assembly.
21. Lift to relieve pressure on the locking pin.
22. Pull the locking pin and lower the cant hook until the sawmill is resting on the ground
23. Repeat for the left-side wheel assembly.

2 Load Assist Kit Operation

Unloading

24. Remove the retaining pin and disassemble the wheel/arm assembly from the wheel mount.

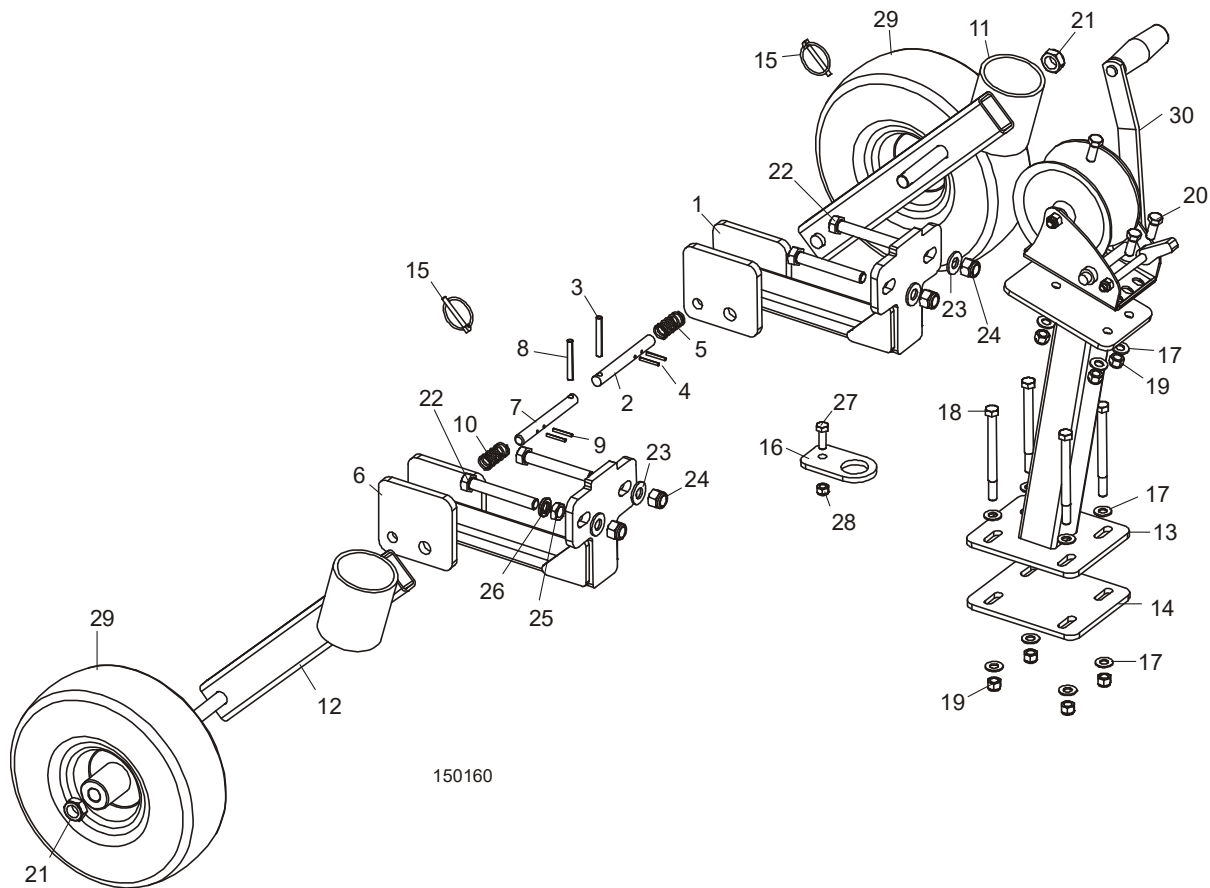


CAUTION! The left-side wheel must be removed to avoid interference with the saw head carriage during operation. The right-side wheel can remain assembled to the sawmill.

25. Reinstall or adjust the next-to-last outrigger legs.

26. See your LT15 operator's manual for complete sawmill setup instructions.

SECTION 3 LOAD ASSIST KIT REPLACEMENT PARTS



150160

REF	DESCRIPTION (◆ INDICATES PARTS AVAILABLE IN ASSEMBLIES ONLY)	PART #	QTY.
	KIT, LT15 LOAD ASSIST	LT15LAK	1
	Bracket Assembly, Right Wheel Mount	057498	1
1	Bracket Weldment, Wheel Mount	057451	1
2	Pin, 1/2" x 4 1/2" Stop	057496	1
3	Pin, 1/4" x 2" Roll	F05012-46	1
4	Pin, 1/8" x 1" Roll	F05012-34	2
5	Spring, .715 x 1.53" x .068" Stainless Compression	P04282	1
	Bracket Assembly, Left Wheel Mount	057497	1
6	Bracket Weldment, Wheel Mount	057451	1
7	Pin, 1/2" x 4 1/2" Stop	057496	1
8	Pin, 1/4" x 2" Roll	F05012-46	1
9	Pin, 1/8" x 1" Roll	F05012-34	2
10	Spring, .715 x 1.53" x .068" Stainless Compression	P04282	1
11	Arm Weldment, Right Wheel Pivot	057412	1
12	Arm Weldment, Left Wheel Pivot	057413	1
13	Stand Weldment, Winch Mount	057448	1
14	Plate, Winch Mount	057446	1
15	Pin, 3/16" Retaining w/Chain	017604	2
16	Plate, Winch Hook	057449	1
17	Washer, 3/8" SAE Flat	F05011-3	11

3 Load Assist Kit Replacement Parts

18	Bolt, 3/8-16 x 4 1/2" Hex Head	F05007-35	4	
19	Nut, 3/8-16 Hex Nylon Lock	F05010-10	7	
20	Bolt, 3/8-16 x 1" Hex Head Grade 5	F05007-87	3	
21	Nut, 5/8-11 Hex Nylon Lock Jam	F05010-96	2	
22	Bolt, 1/2-13 x 3 1/2" Hex Head Full Thread	F05008-11	4	
23	Washer, 1/2" SAE Flat	F05011-2	4	
24	Nut, 1/2-13 Hex Nylon Lock	F05010-8	4	
25	Nut, 1/2-13 Hex Jam	F05010-31	1	
26	Washer, 1/2" Split Lock	F05011-9	1	
27	Bolt, 5/16-18 x 1 Hex Head Grade 5	F05006-27	1	
28	Nut, 5/16-18 Hex Nylon Lock	F05010-58	1	
29	Wheel Assembly, 10" Pneumatic Caster	006346	2	
30	Winch Assembly, 1500lb Single Speed 2-Way	006347	1	
	Strap, 1500lb Replacement Winch	006348	1	
	Manual, LT15LAK Option	M1540	1	