

# **G24 Engine**

## **Safety, Operation, Maintenance & Parts Manual**

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<b>1987 LT30</b>	<b>rev. AJ - C3</b>
<b>1987 LT40</b>	<b>rev. AJ - C4</b>
<b>1987 LT30HD</b>	<b>rev. C3 - C6</b>
<b>1987 LT40HD</b>	<b>rev. AM - C6</b>

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**Safety is our #1 concern!** Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

*November 1996*

*Form #644*

See page 42 for these revisions

<b>1992 LT30</b>	<b>rev. C4 - F3</b>
<b>1992 LT40</b>	<b>rev. C5 - F4</b>
<b>1992 LT30HD</b>	<b>rev. C7 - F7</b>
<b>1992 LT40HD</b>	<b>rev. C7 - F7</b>

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## SECTION 1 SAFETY & GENERAL INFORMATION



This symbol calls your attention to instructions concerning your personal safety. Be sure to observe and follow these instructions. This symbol accompanies a signal word. The word **DANGER** refers to hazards that can cause death or serious, irreversible personal injury. The word **WARNING** suggests a safety hazard that can cause personal injury. **CAUTION** refers to hazards that can cause damage to the equipment or property only.

Read all safety instructions before operating this equipment and observe all safety warnings! Read the manufacturer's operation manual and observe any additional safety warnings applicable to the specific make and model you have purchased.

### 1.1 Refueling



**WARNING!** Store gasoline away from sawdust and other flammable materials.

**WARNING!** Do not store gasoline near hot or burning materials.

**WARNING!** Do not smoke near gasoline storage tank or during refueling.

### 1.2 Engine Operation



**DANGER!** Do not operate engine in enclosed areas. Carbon Monoxide poisoning may occur.

**DANGER!** Do not operate engine without proper and operational spark arrester/muffler.



**WARNING!** The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

### 1.3 Battery Handling



**WARNING!** Batteries can explode when charging or boosting. Always wear eye protection.

**WARNING!** Keep cigarettes, flames or sparks away from battery.

**WARNING!** Charge the battery in a well-ventilated area. Do not attempt to charge a frozen battery.



**CAUTION!** Place a rag over battery vent holes when handling to avoid electrolyte squirting from holes.

## SECTION 2 OPERATION

### 2.1 Starting The Engine

To start the engine:

Turn the key switch on the control panel to the START position and release.

If the engine needs choking to start, pull the choke wire out until the engine starts. Push the choke wire in after the engine starts.

For more information, see the engine manufacturer's operation manual.

If the fuel tank was recently filled or replaced, squeeze the primer bulb once or twice before trying to start the engine. **NOTE:** If pumping problems are experienced, make sure the out-flow end of the hose line is connected to the fuel pump. If pumping problems are still experienced, hold the primer bulb in a vertical position while squeezing. This allows the fuel check valve to operate properly.



**WARNING!** Do not start the engine when the clutch/brake lever is in the engaged (down) position. Always be sure the blade is disengaged and all persons are away from the blade before starting the engine.

**WARNING!** Make sure the carriage fwd/rev switch is in the neutral position before turning the key switch to the ON or ACC position. This will prevent unintended carriage movement.

## SECTION 3 MAINTENANCE



**IMPORTANT!** The Wood-Mizer maintenance schedule takes into account the specific use of engines in the Wood-Mizer sawmill. Therefore, the schedule may require certain procedures be performed at different time intervals than found in the engine manufacturer's manuals. Refer to the manufacturer's manual if you need more information on how to perform a procedure or on the engine itself.



**This symbol** identifies the interval (hours of operation) which each maintenance procedure should be performed. "AR" signifies maintenance procedures which should be performed as required.

### 3.1 Air Filter & Pre-Cleaner



Service the pre-cleaner every four hours of operation. Service by gently shaking excess sawdust and debris from the foam piece.



Clean the air filter (air cleaner element) and pre-cleaner (element wrapper) every eight hours of operation. See the engine manual for further instructions.



Replace the air filter (cleaner) every 200 hours of operation.



Replace the pre-cleaner (element wrapper) every 2000 hours of operation.

### 3.2 Engine Oil & Filter



Check the oil level every 8 hours of operation. Add oil as necessary. See the engine manual for oil viscosity and grade recommendations.



**IMPORTANT!** During initial break-in, change the oil and the oil filter after the first 5 hours and every 50 hours thereafter. Continue to check oil level every 8 hours of operation and refill as necessary.



### 3.3 Air Cooling System

50

Wash the engine or brush off sawdust and debris every 50 hours of operation. Clean the spark arresters, breather pipe, cylinder head and cylinder cooling fins. Remove any dust, dirt or oil. See engine manual for further instructions.

### 3.4 Fuel Filter

100

Replace the fuel filter every 100 hours of operation.

### 3.5 Battery

50

Check the battery electrolyte level every 50 hours of operation. See manufacturer's manual for instructions.



**WARNING!** Batteries contain explosive gases. Always wear eye protection and keep face away when charging or boosting battery. Charge battery in well-ventilated area. Keep battery away from hot or burning materials. Avoid spilling electrolyte when handling.

### 3.6 Alternator Belt

**NOTE:** External alternators were added to Onan engines after 4/89. Retrofit kits are available so the alternator can be fitted to Onan engines on sawmills built before 4/89. Retrofitting the engine with the external alternator is recommended for hydraulic sawmills or sawmills operating in environments where it is difficult to keep the battery charged.

Adjust the alternator belt as needed. Check the alternator belt for tension and wear when the battery is not charging properly or when the alternator belt is squealing. To tighten the belt, remove the belt cover and loosen the adjustment bolt and lock washer. Pivot the alternator away from the motor until the belt has 3/16" (5 mm) deflection with a 5 lb. deflection force. Retighten the adjustment bolt and replace the belt cover.

See Figure 3-1.

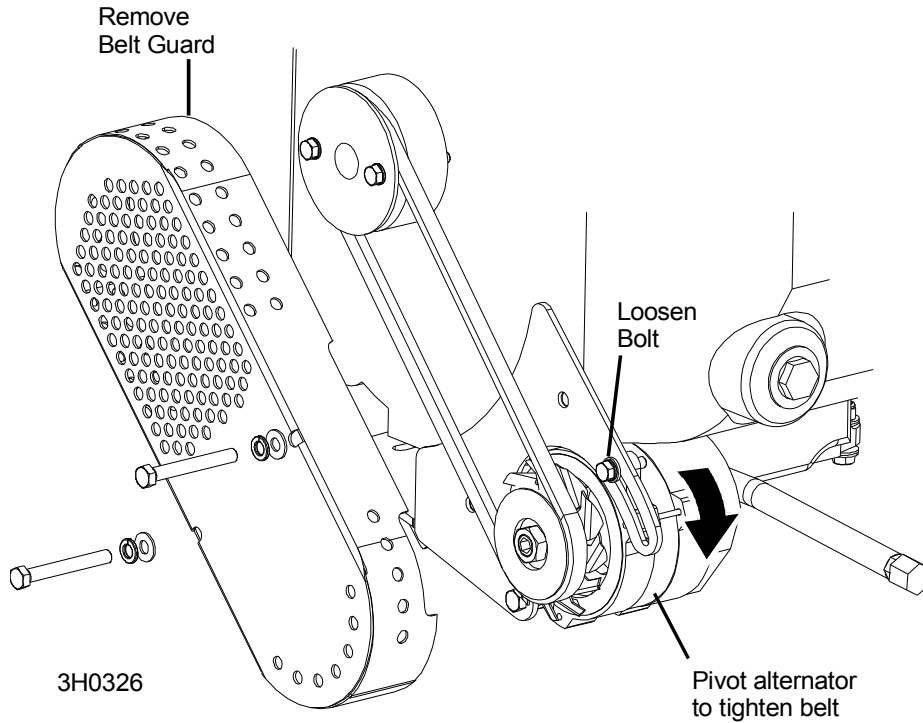
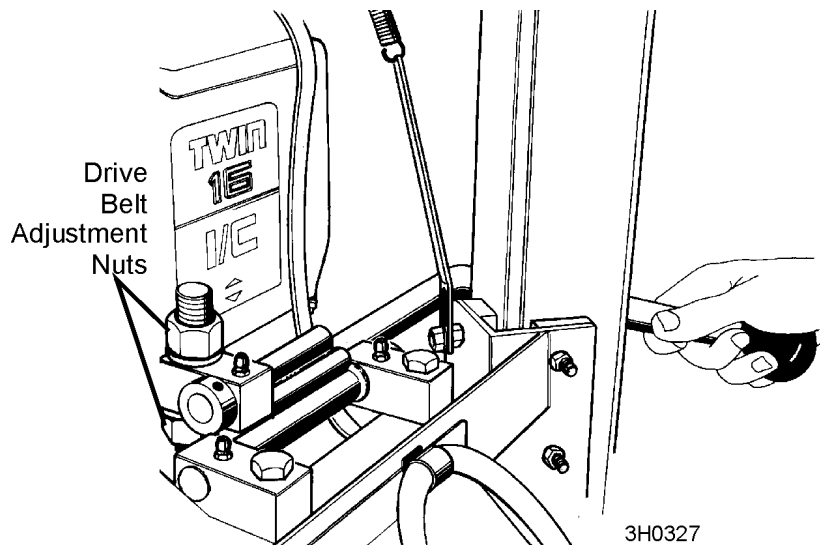


FIG. 3-1

### 3.7 Drive Belt Adjustment

50 **See Figure 3-2.** Check the drive belt tension after the first 20 hours, and every 50 hours thereafter. The drive belt should have 7/16" (11 mm) deflection with a 14 lb. deflection force. To adjust the drive belt, loosen the bottom adjustment nut and tighten the top adjustment nut.







## **3** Maintenance


### *Battery*


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 Periodically check all belts for wear. Replace any damaged or worn belts as needed.

### **3.8 Miscellaneous Maintenance**

 Clean and inspect the spark arresters every 50 hours of operation. Replace if damaged.

 Inspect the spark plugs every 100 hour of operation. Remove any deposits and adjust gap if necessary. See engine manual for further information.

 Adjust the valve clearance every 500 hours of operation. See engine manual for further details.

 Clean carbon and lead deposits from the cylinder head every 1000 hours of operation. See engine manual for further details.

## SECTION 4 REPLACEMENT PARTS

### 4.1 How To Use The Parts List

- Use the table of contents or the index to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

<b>4.2 Sample Assembly</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>SAMPLE ASSEMBLY, COMPLETE (INCLUDES ALL INDENTED PARTS BELOW)</b>	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

**To Order Parts:**

- From the continental U.S., call **1-800-525-8100** to order parts. Have your customer number, vehicle identification number, and part numbers ready when you call.
- From other international locations, contact the Wood-Mizer distributor in your area for parts.

## 4

## Replacement Parts

### Fuel Tank/Tray Assembly

<b>4.3 Fuel Tank/Tray Assembly</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>TANK ASSEMBLY, 3-GALLON RED GASOLINE</b>	A09694 <sup>1</sup>	1	◆
1	Tank, 3-Gallon Red Fuel	P09689 <sup>1</sup>	1	◆
2	Cap, 3 or 5-Gallon Fuel Tank	P09683	1	
3	Fitting, 1/4" NPT 90° Elbow	P09696		
4	Fitting, Male Disconnect	P07830 <sup>2</sup>	1	◆
	<b>TRAY ASSEMBLY, FUEL TANK</b>	A09692	1	
5	Tray, Fuel Tank	S09691	1	◆
6	Strap, 15" Rubber	P07461 <sup>3</sup>	2	
	Strap, 24" Rubber	P11258 <sup>3</sup>	2	
7	Bolt, 1/4-20 X 1" Carriage Head	F05005-34	2	
8	Nut, 1/4-20 Hex Lock	F05010-21	2	
	<b>HOSE, FUEL LINE WITH PRIMER BULB</b>	014497 <sup>4</sup>	1	
	Bulb Kit, Fuel Primer Replacement	014496 <sup>4</sup>	1	
9	Bulb, Fuel Primer	014481	1	◆
	Clamp, 7/32 - 1/2 Hose	P649 <sup>4</sup>	2	
	Instruction Sheet, Fuel Primer Bulb Replacement	014496-590	1	
	Hose, 1/4" ID Fuel	P642 <sup>4</sup>	6.5 Ft	
	Clamp, 7/32 - 1/2 Hose	P649 <sup>4</sup>	2	
10	<b>FITTING, 1/4" NPT FEMALE DISCONNECT</b>	P07831 <sup>2</sup>	1	◆
11	<b>O-RING KIT, METAL DISCONNECT FITTINGS</b>	P07832 <sup>5</sup>	1	

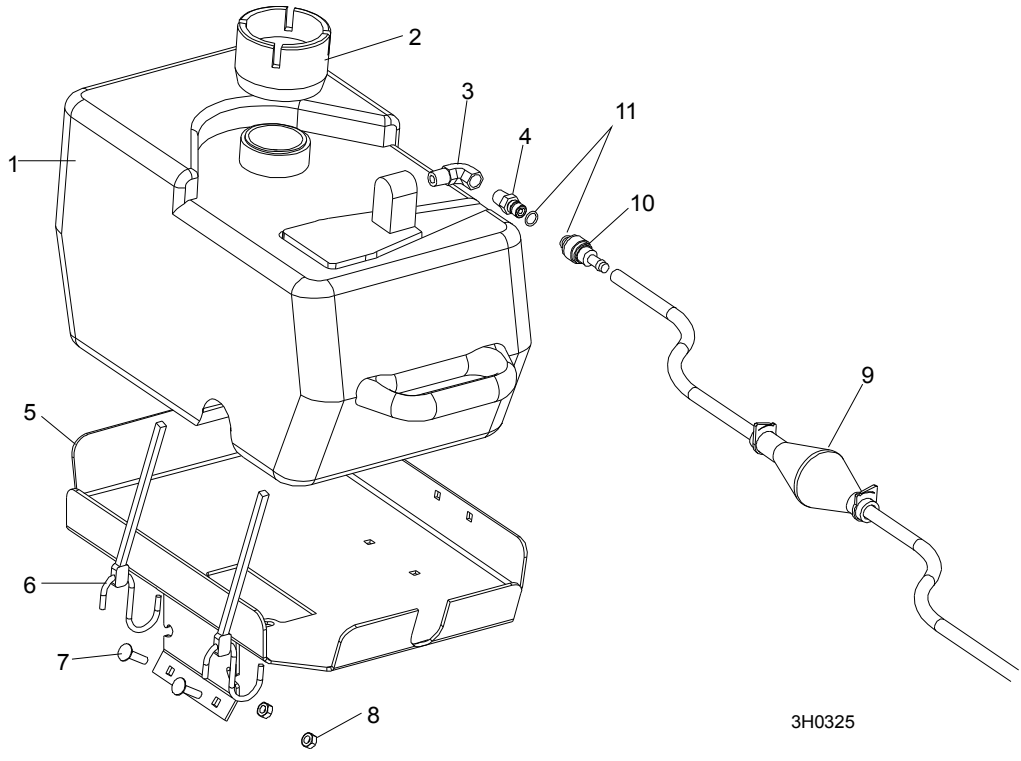
<sup>1</sup> 3-Gallon fuel tank A09694 replaced by A12285 5-Gallon tank. Upgrade requires two P11258 24" rubber straps and one P12176 Male Disconnect Fitting sold separately.

<sup>2</sup> Metal Disconnect fittings P07830 and P07831 replaced with plastic fittings P12175 & P12176. Replacement of fittings also requires qty. 1 hose clamp (P12374).

<sup>3</sup> Use P07461 15" rubber strap for 3-Gallon fuel tank. Use P11258 24" rubber strap to secure 5-Gallon fuel tank.

<sup>4</sup> Fuel Line Assembly w/Primer Bulb replaces P10083 originally supplied. UV-resistant primer bulb kit 014496 available separately. Fuel Line P642 replaces R01890-1 originally supplied. Hose Clamp P649 replaces plastic clamp P12374 previously supplied.

<sup>5</sup> Includes O-rings for male and female metal fittings. Fittings may be replaced with plastic fittings P12175 & P12176.



3H0325

FIG. 4-1

## 4

## Replacement Parts

## Motor Mount Assembly

<b>4.4 Motor Mount Assembly</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
1	PLATE, MOTOR MOUNT	W09543 <sup>1</sup>	1	
	BUSHING ASSEMBLY, MOTOR MOUNT PIVOT	A04127 <sup>2</sup>	2	◆
2	Bushing, Rubber Motor Mount Pivot	P12164	1	
3	Spacer, Motor Mount Pivot	P05041	1	
4	PLATE, MOTOR MOUNT PIVOT BUSHING	S04403	2	
5	BOLT, 5/16-18 X 2 1/2" 'U'	P05039	2	
6	NUT, 5/16-18 HEX LOCK	F05010-6	2	
7	NUT, 1/2-13 NYLON LOCK	F05010-8	2	
8	PLATE, BRAKE STRAP CLAMP	S04195	1	
9	BOLT, 1/2-13 X 1 1/2" HEX HEAD	F05008-3	2	
10	BRACKET, MOTOR MOUNT HANGER	W05028	1	
11	BRACKET, MOTOR MOUNT ADJUSTABLE CLUTCH	W05025	1	
12	SPACER, MOTOR MOUNT BUSHING	S07396	2	
13	BUSHING, RUBBER MOTOR MOUNT	P05032	2	
14	PLATE, MOTOR MOUNT WASHER	S05031	1	
15	WASHER, 1/2" SPLIT LOCK	F05011-9	2	
16	NUT, 1/2-13 HEX LOCK	F05010-3	2	
17	GUARD, ENGINE BRUSH	W09498 <sup>3</sup>	1	

<sup>1</sup> Replaces W04388 originally supplied.

<sup>2</sup> A04127 no longer available. Purchase individual component parts P12164 and P05041.

<sup>3</sup> Used on engines without external alternator before 4/89.

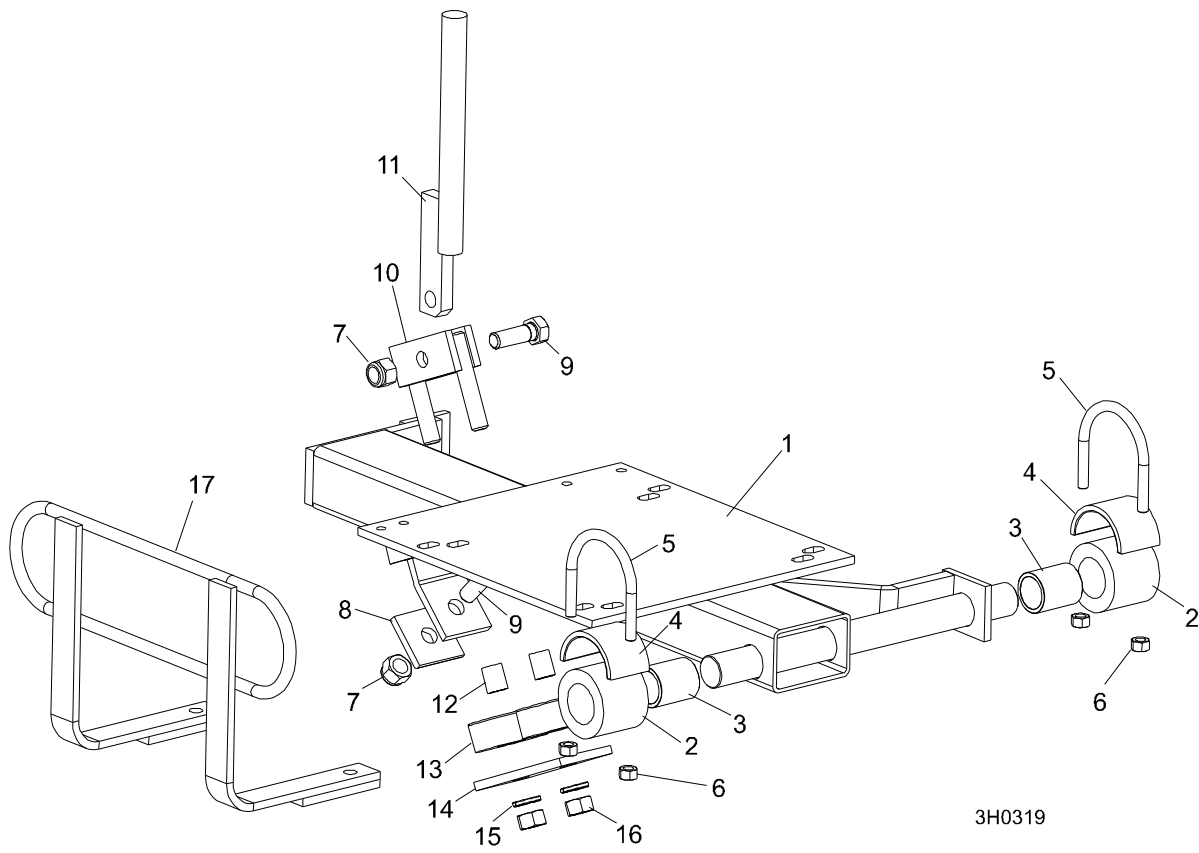


FIG. 4-2

## 4

## Replacement Parts

Engine Assembly (Onan P224G)

## 4.5 Engine Assembly (Onan P224G)

LT30 Rev. C1 - C3  
 LT40 Rev. C2 - C4  
 LT30HD Rev. C3 - C6  
 LT40HD Rev. C3 - C6

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>ENGINE ASSEMBLY, 24HP ONAN P224G</b>	A10184 <sup>1</sup>	1	
1	Engine, 24Hp Onan P224 ( <a href="#">See Form #202</a> for complete list of engine parts)	P11463	1	◆
2	Filter, Onan 20/24Hp Air	P07566	1	
3	Pre-Cleaner, Onan 20/24Hp Air	P07961	1	
4	Plug, Onan Spark (Champion #RS17YX)	P06819	2	
5	Filter, Onan 24Hp Oil	P09881	1	
6	Filter, In-Line Fuel	P07570	1	
7	Starter Motor, Onan	P06830	1	
	Muffler Retrofit, P224 Onan 24Hp Single	K12372 <sup>2</sup>	1	
	Muffler Replacement Kit, T260 Onan 24HP	K12746 <sup>2</sup>	1	
8	Muffler, Onan 24Hp Single-Type #541-0315	P12369	1	◆
9	Spark Arrester, Onan 24HP Single-Type #155-2429-05	P12370	1	
10	Oil Fill, Extended W/Dipstick Replacement	P12371	1	
	Instruction Sheet, Onan P224 Muffler Upgrade	K12372-135	1	
11	Coil, Onan P224 Ignition	055005 <sup>3</sup>	1	
12	Spring, Onan Governor	P04497	1	
	Spring, Onan Governor Surge Control	014541	1	
	Carburetor Kit, Onan Repair 146-0500 (Spec A-F only)	P06826 <sup>4</sup>	1	
	Bracket Assembly, Onan P224 Throttle Mount	A10278 <sup>1</sup>	1	
13	Bracket, Throttle Adjustment	S10282	1	◆
14	Bracket, Throttle Mount	S10283	1	◆
15	Washer, Throttle Bracket	S07481	2	◆
16	Screw, 1/4-20 x 3/4" Socket Head Cap	F05005-26	1	
17	Nut, 1/4-20 Hex Lock	F05010-21	2	
18	Spacer, Throttle Bracket	S07480	1	
19	Nut, #10-24 Hex Self-Locking	F05010-14	1	
20	Screw, #10-24 x 1" Socket Head Cap	F05004-2	1	
21	Spring, Onan P224 Throttle	P08538 <sup>1</sup>	1	
22	Link, Onan P224 Throttle	S10285 <sup>1</sup>	1	
23	Wire, Onan P224 Choke	S10286 <sup>1</sup>	1	
24	Hose, 7" Oil Drain	P10082	1	
25	Cap, Oil Drain 3/8" Pipe	P04332	1	
	Oil, 10W30 Type CD	L04869-1	.5 Gal	◆
26	Pulley, 3-Groove Motor	S10435	1	
27	Key, 1/4" x 1/4" x 1 11/16"	S04124 <sup>5</sup>	1	

## Replacement Parts 4

*Engine Assembly (Onan P224G)*

<b>28</b>	Bushing, 1 1/8" Split Taper	P04306	1	
<b>29</b>	<b>BELT, 2BX74 DRIVE</b>	P10277-2 <sup>6</sup>	1	
<b>30</b>	<b>BOLT, 3/8-16 X 2" HEX HEAD GRADE 2</b>	F05007-16	2	
<b>31</b>	<b>BOLT, 3/8-16 X 1 1/2" HEX HEAD</b>	F05007-3	2	
<b>32</b>	<b>WASHER, 3/8" SAE FLAT</b>	F05011-3	8	
<b>33</b>	<b>NUT, 3/8-16 HEX NYLON LOCK</b>	F05010-10	4	

<sup>1</sup> Throttle and choke linkage upgraded to cable system. Existing engines can be upgraded using retrofit kit K12319. [See Section 4.5](#) of Form 655 1992 G24 manual.

<sup>2</sup> Use K12372 to upgrade P224 engines to dual-manifold muffler (dipstick tube required). Use K12746 to upgrade T260 engines. [See Section 4.6](#) for single-manifold muffler parts.

<sup>3</sup> Coil kit P06827 no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

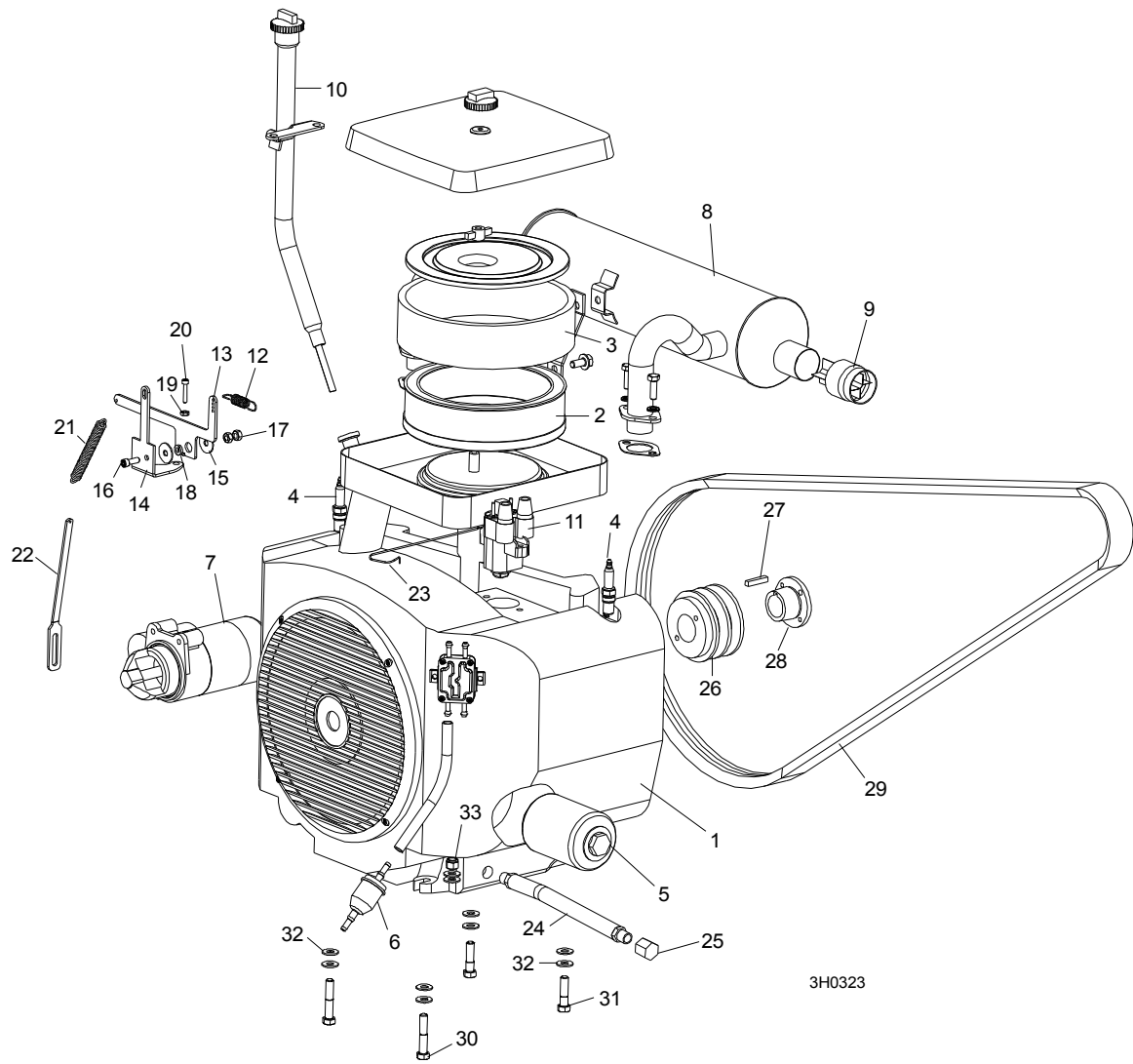
<sup>4</sup> Includes screw and plug package, gasket package, float valve, idle adjust needle and spring, mounting gaskets, and idle limit cap.

<sup>5</sup> 1-11/16" key replaces 1 1/4" or 2" key originally supplied.

<sup>6</sup> One double belt P10277-2 replaces two single belts P10277 originally supplied prior to 7/93.



**4** Replacement Parts  
*Engine Assembly (Onan P224G)*



**FIG. 4-3**

<b>4.6 Engine Assembly (Onan T260G)</b>				
<div style="display: flex; justify-content: space-between;"> <span style="color: blue;">LT30</span> <span style="color: blue;">Rev. AJ - B9</span></div> <div style="display: flex; justify-content: space-between;"> <span style="color: blue;">LT40</span> <span style="color: blue;">Rev. AJ - C1</span></div> <div style="display: flex; justify-content: space-between;"> <span style="color: blue;">LT40HD</span> <span style="color: blue;">Rev. AM - C2</span></div>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>ENGINE ASSEMBLY, 24HP ONAN T260G (W/REGULATOR)</b>	A09792 <sup>1</sup>	1	◆
	<b>ENGINE ASSEMBLY, 24HP ONAN T260G (W/O REGULATOR)</b>	A10012 <sup>1</sup>	1	◆
<b>1</b>	Engine, 24Hp Onan T260G ( <a href="#">See Form #202</a> for complete list of engine parts)	P09791 <sup>1</sup>	1	◆
	Engine, 24Hp Onan Model T260G (w/o Regulator)	P09990 <sup>1</sup>	1	◆
<b>2</b>	Filter, Onan 20/24Hp Air	P07566	1	
<b>3</b>	Pre-Cleaner, Onan 20/24Hp Air	P07961	1	
<b>4</b>	Plug, Onan Spark (Champion #RS17YX)	P06819	2	
<b>5</b>	Filter, Onan 24Hp Oil	P09881	1	
<b>6</b>	Pump, Onan 24Hp Fuel	P07978	1	
<b>7</b>	Filter, In-Line Fuel	P07570	1	
<b>8</b>	Muffler with Spark Arrester, Single Manifold	P09882 <sup>2</sup>	2	◆
	Bolt, Spark Arrestor Mounting	P09458	2	◆
<b>9</b>	Clamp, 24hp Onan Muffler	P09900 <sup>2</sup>	2	◆
<b>10</b>	Manifold Kit, Onan 24Hp Exhaust (2 tubes, gaskets, hardware) #541-0400	P12302 <sup>2</sup>	1	◆
<b>11</b>	Coil, Onan Electronic Ignition (Spec F+)	055005 <sup>3</sup>	1	
	Coil, Onan Ignition (Spec A-E)	P10358	1	
<b>12</b>	Regulator, Onan 35 Amp	P09679 <sup>4</sup>	1	
<b>13</b>	Spring, Onan Governor	014610	1	
	Carburetor Kit, Onan Repair 146-0500	P06826 <sup>5</sup>	1	
	Bracket Assembly, Onan T260 Throttle Mount	A09757	1	
<b>14</b>	Bracket, Throttle Adjustment	S09755	1	◆
<b>15</b>	Bracket, Throttle Mount	S09754	1	◆
<b>16</b>	Washer, Throttle Bracket	S07481	2	◆
<b>17</b>	Bolt, 1/4-20 x 3/4" Hex Head	F05005-1	1	
<b>18</b>	Nut, 1/4-20 Hex Lock	F05010-21	2	
<b>19</b>	Spacer, Throttle Bracket	S07480	1	
<b>20</b>	Nut, #10-24 Hex Self-Locking	F05010-14	1	
<b>21</b>	Screw, #10-24 x 1" Socket Head Cap	F05004-2	1	
<b>22</b>	Spring, Onan Throttle	P08538	1	
<b>23</b>	Link, Onan T260 Throttle	S09539	1	
<b>24</b>	Wire, Onan T260 Choke	S07485	1	
<b>25</b>	Hose, 7" Oil Drain	P10082 <sup>6</sup>	1	
<b>26</b>	Cap, Oil Drain 3/8" Pipe	P04332	1	
	Oil, 10W30 Type CD	L04869-1	.5 Gal	◆
<b>27</b>	Pulley, 2-Groove 2BK34H Motor	P04853	1	
<b>28</b>	Key, 1/4" x 1/4" x 1 11/16"	S04124 <sup>7</sup>	1	

# 4

## Replacement Parts

### Engine Assembly (Onan T260G)

29	Bushing, 1 1/8" Split Taper	P04306	1	
30	<b>BELT, 2BX72 DRIVE</b>	P09555-2 <sup>8</sup>	1	
31	<b>BOLT, 3/8-16 X 2" HEX HEAD GRADE 2</b>	F05007-16	2	
32	<b>BOLT, 3/8-16 X 1 1/2" HEX HEAD</b>	F05007-3	2	
33	<b>WASHER, 3/8" SAE FLAT</b>	F05011-3	8	
34	<b>NUT, 3/8-16 HEX NYLON LOCK</b>	F05010-10	4	

<sup>1</sup> Onan P224G engine replaces T260G originally supplied. [See Section 4.5.](#)

<sup>2</sup> Muffler parts obsolete (discontinued by vendor). Upgrade to dual-manifold type using retrofit kit K12746. [See Section 4.5.](#)

<sup>3</sup> Coil kit P06827 no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

<sup>4</sup> Regulator replaced with external alternator after 4/89. Engine may be retrofitted with alternator to eliminate battery charging problems. [See Section 4.8.](#)

<sup>5</sup> Includes screw and plug package, gasket package, float valve, idle adjust needle and spring, mounting gaskets, and idle limit cap.

<sup>6</sup> P10082 flexible oil drain replaces M04935 pipe drain originally supplied until 7/89.

<sup>7</sup> 1-11/16" key replaces 1 1/4" or 2" key originally supplied.

<sup>8</sup> One double belt P09555-2 replaces two single belts P09555 originally supplied.

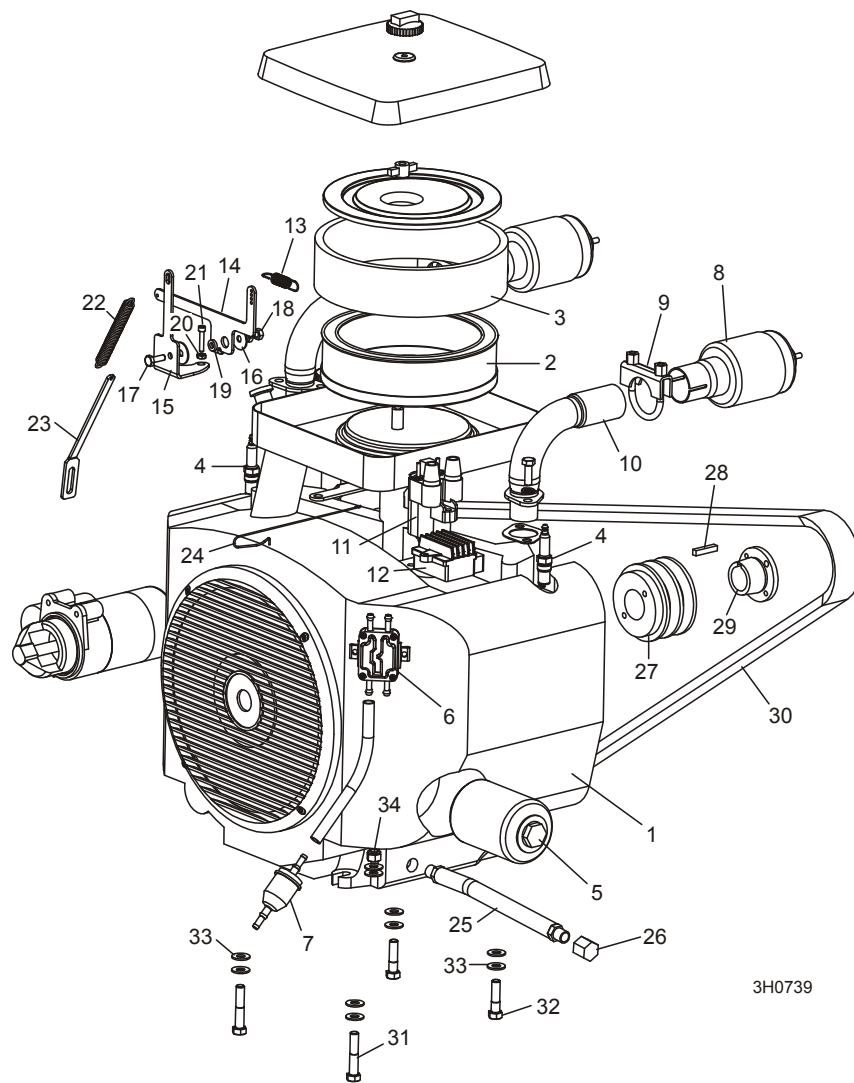


FIG. 4-4

## 4

## Replacement Parts

*Alternator Assembly (Onan P224G)*

<b>4.7 Alternator Assembly (Onan P224G)</b>				
<i>LT30</i> <span style="float: right;"><i>Rev. C1 - C3</i></span> <i>LT40</i> <span style="float: right;"><i>Rev. C2 - C4</i></span> <i>LT30HD</i> <span style="float: right;"><i>Rev. C3 - C6</i></span> <i>LT40HD</i> <span style="float: right;"><i>Rev. C3 - C6</i></span>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
1	PULLEY, ENGINE ALTERNATOR DRIVE	S10021 <sup>1</sup>	1	
2	WASHER, 5/16" SPLIT LOCK	F05011-13	2	
3	BOLT, 5/16-18 X 2 1/2" HEX HEAD	F05006-10	2	
4	BRACKET, ALTERNATOR MOUNT	W10269 <sup>2</sup>	1	
	ALTERNATOR KIT, 105 AMP W/BRACE	K12801 <sup>2</sup>	1	
5	Alternator, 105A 12V	050287 <sup>2</sup>	1	
6	Bracket, Alternator Brace	W12761 <sup>3</sup>	1	
7	Bolt, 3/8-16 x 5 1/2" Hex Head Full Thread	F05007-34 <sup>3</sup>	1	
8	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
9	Bolt, M8 X 1.25" X 1" Hex Head Full Thread	F05004-40	1	
10	Washer, 5/16" Split Lock	F05011-13	1	
	WIRE ASSEMBLY, 61/105 AMP ALTERNATOR PLUG	015969	1	
11	PULLEY, ALTERNATOR BELT	P03806	1	
12	BOLT, M8 X 1.25" X 1" HEX HEAD FULL THREAD	F05004-40	1	
13	WASHER, 5/16" SPLIT LOCK	F05011-13	1	
14	WASHER, 5/16" SAE FLAT	F05011-17	1	
15	BELT, 15335 ALTERNATOR	P10013	1	
16	GUARD, ALTERNATOR BELT	W10042	1	
17	WASHER, 3/8" SAE FLAT	F05011-3	2	
18	WASHER, 3/8" SPLIT LOCK	F05011-4	2	
19	BOLT, 3/8-16 X 3" HEX HEAD FULL THREAD	F05007-1	2	

<sup>1</sup> S10021 replaces S10021-W. Part number change only.

<sup>2</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W10269). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>3</sup> Brace added to reinforce alternator after 8/94. 5 1/2" Bolt F05007-34 replaces F05007-1 3/8-16 x 3" Hex Head Bolt.

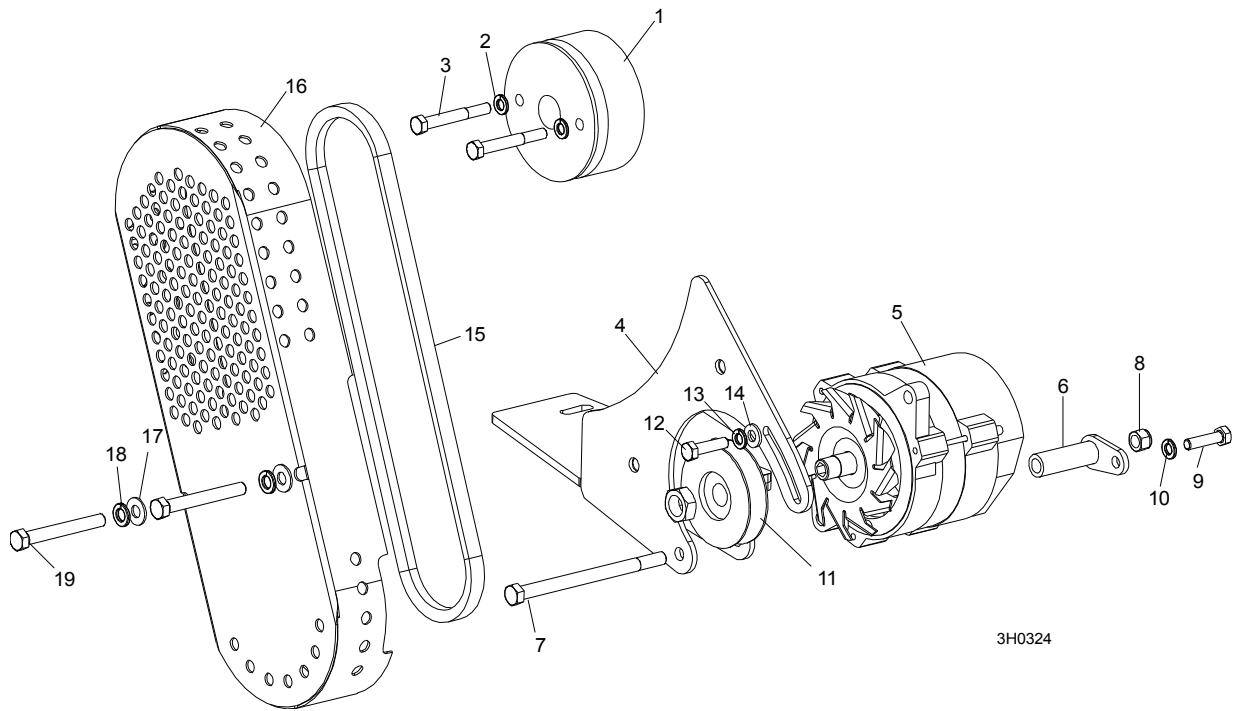


FIG. 4-5

## 4.8 Alternator Assembly (Onan T260G)

**LT30**                                *Rev. B3 - B9 (Retro AJ - B2)*  
**LT40**                                *Rev. B4 - C1 (Retro AJ - B3)*  
**LT40HD**                              *Rev. B4 - C2 (Retro AM - B3)*

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>ALTERNATOR RETROFIT, T260G ONAN</b>	K10025 <sup>1</sup>	1	
	Alternator Assembly, T260 Onan	A10037-N	1	◆
1	Pulley, Engine Alternator Drive	S09961 <sup>2</sup>	1	
2	Washer, 5/16" Split Lock	F05011-13	2	
3	Bolt, 5/16-18 x 1 1/2" Hex Head Full Thread	F05006-2	2	
4	Bracket, Alternator Mount	W10023 <sup>3</sup>	1	
	Alternator Kit, 105 Amp W/Brace	K12801 <sup>3</sup>	1	
5	Alternator, 105A 12V	050287 <sup>3</sup>	1	
6	Bracket, Alternator Brace	W12761 <sup>4</sup>	1	
7	Bolt, 3/8-16 x 5 1/2" Hex Head Full Thread	F05007-34 <sup>4</sup>	1	
8	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
9	Bolt, M8 X 1.25" X 1" Hex Head Full Thread	F05004-40	1	
10	Washer, 5/16" Split Lock	F05011-13	1	
11	Pulley, Alternator Belt	P03806	1	
12	Bolt, M8 X 1.25" X 1" Hex Head Full Thread	F05004-40	1	
13	Washer, 5/16" Split Lock	F05011-13	1	
14	Washer, 5/16" SAE Flat	F05011-17	1	
15	Belt, 15335 Alternator	P10013	1	
16	Guard, Alternator Belt	W09992	1	
17	Washer, 3/8" SAE Flat	F05011-3	2	
18	Washer, 3/8" Split Lock	F05011-4	2	
19	Bolt, 3/8-16 x 3" Hex Head Full Thread	F05007-1	2	
	Hose, Flexible Oil Drain	P10039	1	
	Harness, Upper Wire	A10034	1	
	Harness, Lower Wire	A10030	1	
	Bag Assembly, Alternator Retrofit	A10152	1	
	Instruction Sheet, Alternator Retrofit	K10025-234	1	
	<b>WIRE ASSEMBLY, 61/105 AMP ALTERNATOR PLUG</b>	015969	1	

<sup>1</sup> Alternator retrofit available for T260 engines before 4/89.

<sup>2</sup> S09961 replaces S09961-W. Part number change only.

<sup>3</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W10023). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>4</sup> Brace added to reinforce alternator after 8/94. 5 1/2" Bolt F05007-34 replaces F05007-1 3/8-16 x 3" Hex Head Bolt.

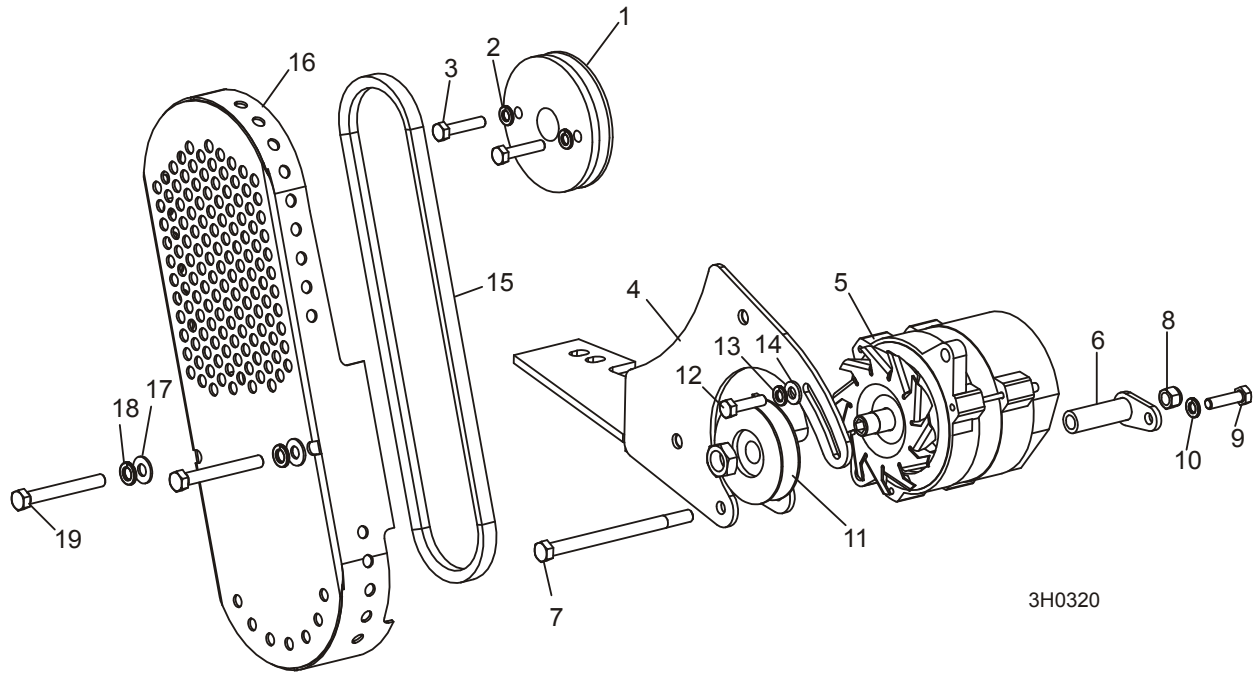


FIG. 4-6



# Form #202

## Onan Engine Service Parts (● indicates part is applicable to specified model)

Description	WM Part No.	Onan Part No.	18HP P218G	20HP B48G	20HP P220G	24HP T260G	24HP P224G
Cap, Crankcase Breather	P06828	123-0954	●	N/A	●	●	●
Carburetor, Onan	P06825	146-0662	146-659	146-0495 (Spec B-C) 146-0660 (Spec D+)	146-0660	●	●
Carburetor Kit, Onan Repair	P06826	146-0500	● (Spec A-F) 146-0657 (Spec G+)	146-0292 (Spec B-C) 146-0356 (Spec D+)	● (Spec A-F)	●	● (Spec A-F) 146-0657 (Spec G+)
Cleaner, Onan 4C Carburetor	014385	326-5278	●	●	●	●	●
Clip, Onan Linkage #004	P09580	518-0004	●	●	●	●	●
Clip, Onan Linkage #406	P09581	518-0406	●	●	●	●	●
Coil, Onan Ignition	P10358	166-0772	N/A	●	N/A	● (Spec A-E)	N/A
Coil, Onan Ignition (Electronic)	055005 <sup>a</sup>	166-0820	●	N/A	●	● (Spec F+)	●
Condenser, Onan Elec. Ignition	P06820	312-0256	●	N/A	●	312-0255 (Spec F+)	●
Condenser, Kit w/Points	K12503	160-1183/312-0246	N/A	●	N/A	● (Spec A-E)	N/A
Filter, Onan Air	P07566	140-2628-01	●	●	●	●	●
Filter, Onan Air Pre-Cleaning	P07961	140-1496-01	●	●	●	●	●
Filter, Onan Inline Fuel	P07570	149-2206-01	●	●	●	●	●
Filter, Onan Oil	P09881	122-0469	●	●	●	●	●
Gasket Kit, Complete Engine	P06815	168-0191	168-0187	168-0187	168-0187	●	●
Gasket Kit, B48/P218/P220 Decarbon	014629	168-0189	●	●	●	N/A	N/A
Gasket Kit, T260/P224 Decarbon	P06822	168-0190	N/A	N/A	N/A	●	●
Gasket Kit, T260/P224 Valve Adjust	014604	110-3575/154-2219/ 154-2747 (2 ea)	N/A	N/A	N/A	●	●
Jet, P218 High Altitude Carburetor	014630	146-0652	●	N/A	N/A	N/A	N/A
Jet P224 High Altitude Carburetor	014631	146-0695	N/A	N/A	N/A	N/A	●
Jet, Onan Carburetor Idle	P09624	146-0426	●	146-0337	●	●	● (Spec A-G)
Plug, RS17YC Spark	P06819	167-0272	●	●	●	●	●
Pump, Onan Fuel	P07978	149-1982	●	●	●	●	149-2187-02
Regulator, 20 Amp	P07932	191-2106	●	●	●	N/A	N/A
Regulator, 35 Amp	P09679	191-1847	N/A	N/A	N/A	●	N/A

Spring, Onan Governor	<b>P04497</b>	<b>150-1214</b>	●	●	●	N/A	●
Spring, Onan Governor (T260)	<b>014610</b>	<b>150-1831</b>	N/A	N/A	N/A	●	N/A
Spring, Onan Governor Rod	<b>014311</b>	N/A	N/A	N/A	N/A	N/A	●
Spring, Onan Governor Surge	<b>014541</b>	<b>150-1755</b>	N/A	N/A	N/A	150-2550	●
Starter, Onan Engine	<b>P06830</b>	<b>191-1949-04</b>	●	191-1567	●	191-1949-01	●

<sup>a</sup> Coil kit P06827 (541-0523) no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

## SECTION 5 ELECTRICAL INFORMATION

### 5.1 Electrical Symbol Diagram, LT30/LT40 G24

LT30  
LT40

Rev. C3  
Rev. C4

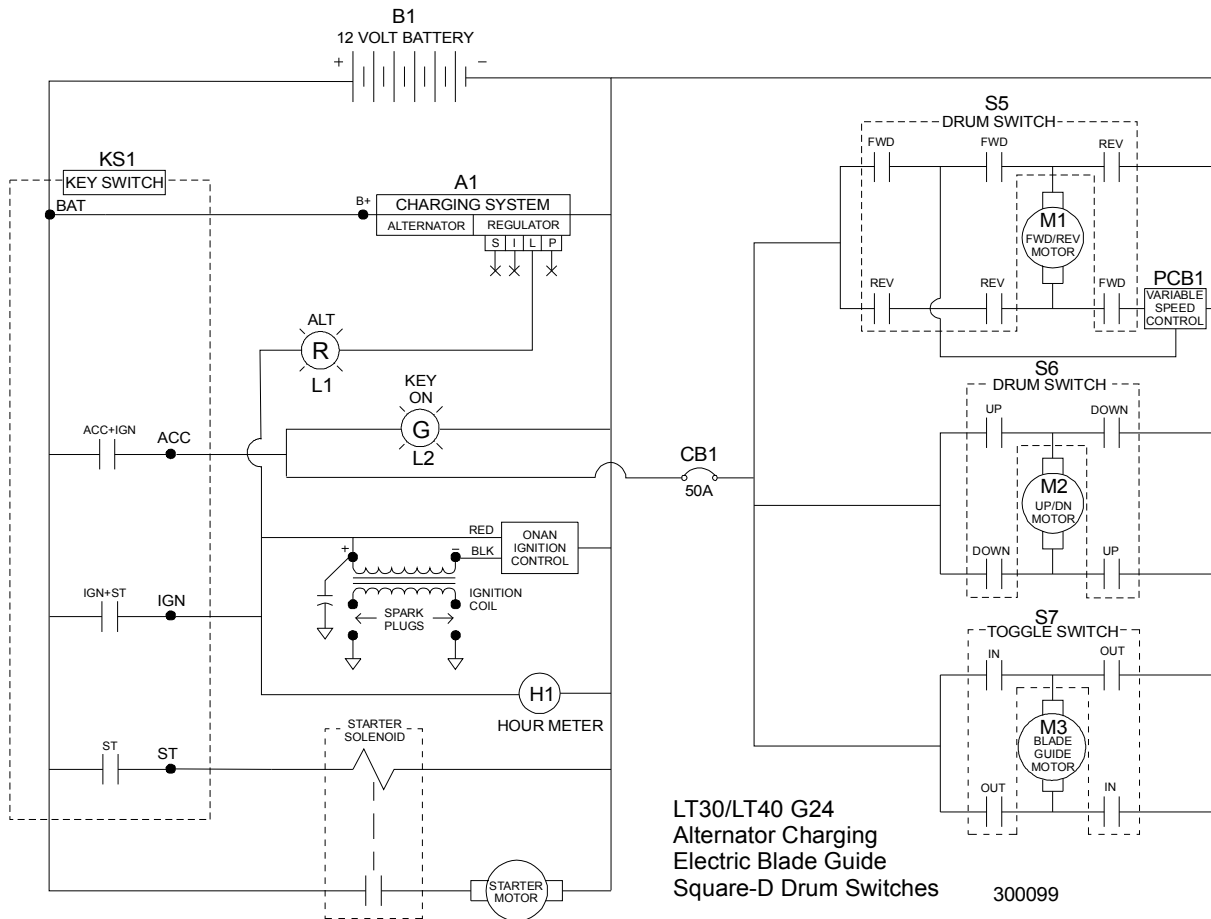
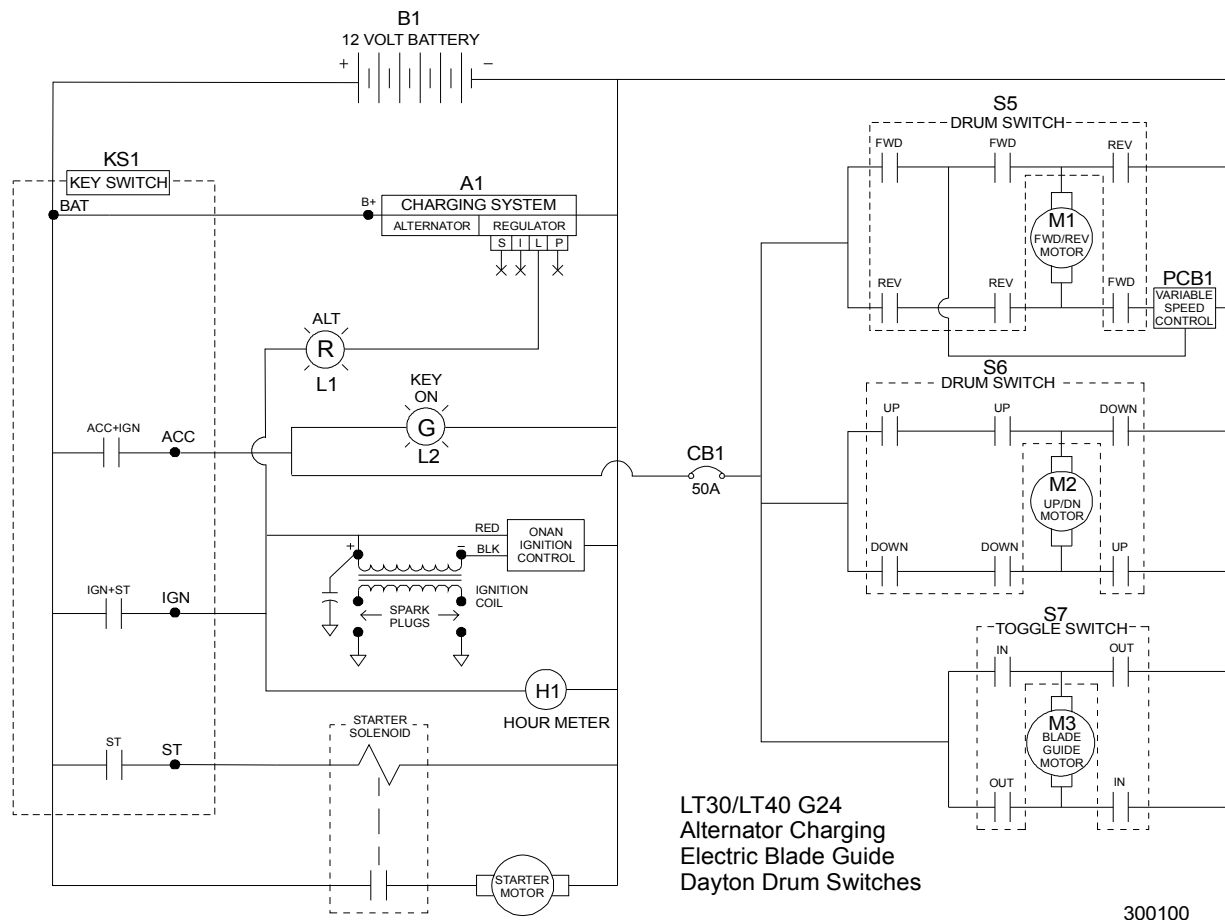


FIG. 5-1

**5.2 Electrical Symbol Diagram, LT30/LT40 G24**

LT30 Rev. B3 - C2  
 LT40 Rev. B4 - C3



LT30/LT40 G24  
 Alternator Charging  
 Electric Blade Guide  
 Dayton Drum Switches

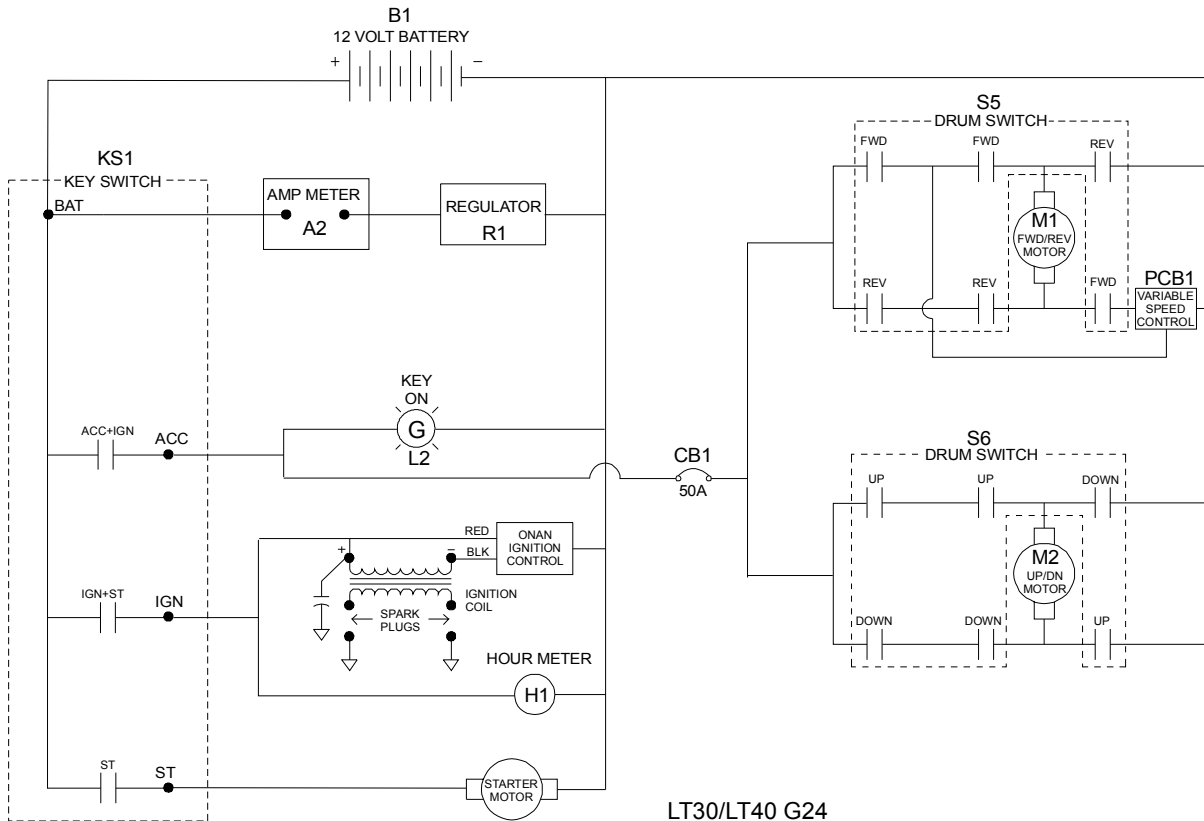
300100

**FIG. 5-2**

5.3 Electrical Symbol Diagram, LT30/LT40 G24

LT30  
LT40

Rev. AJ - B2  
Rev. AJ - B3



LT30/LT40 G24  
Regulator Charging  
Manual Blade Guide  
Dayton Drum Switches

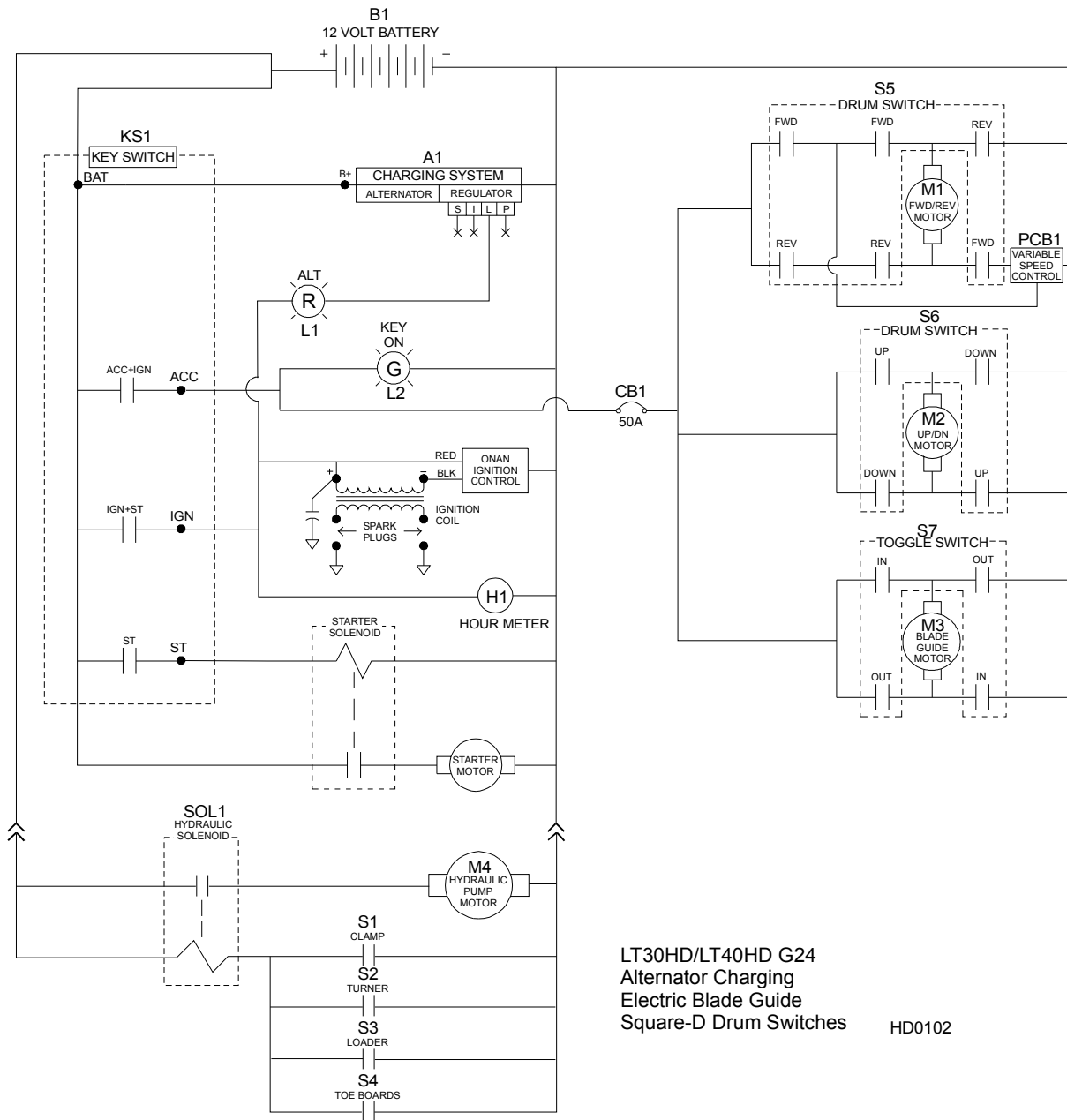
300101

FIG. 5-3

**5.4 Electrical Symbol Diagram, LT30HD/LT40HD G24**

LT30HD  
 LT40HD

Rev. C6  
 Rev. C6



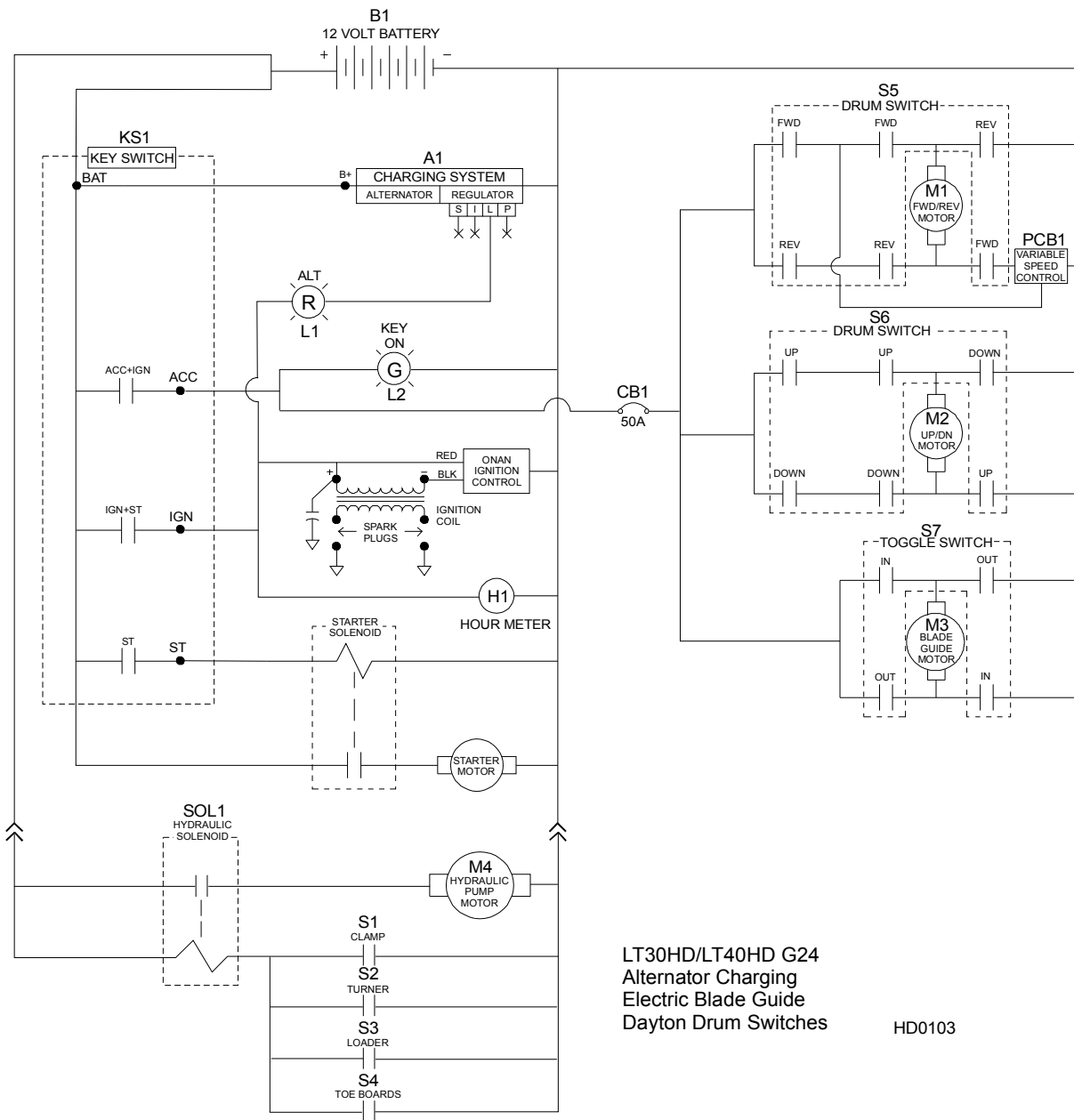
LT30HD/LT40HD G24  
 Alternator Charging  
 Electric Blade Guide  
 Square-D Drum Switches HD0102

**FIG. 5-4**

### 5.5 Electrical Symbol Diagram, LT30HD/LT40HD G24

LT30HD  
LT40HD

Rev. C3 - C5  
Rev. B4 - C5



LT30HD/LT40HD G24  
Alternator Charging  
Electric Blade Guide  
Dayton Drum Switches

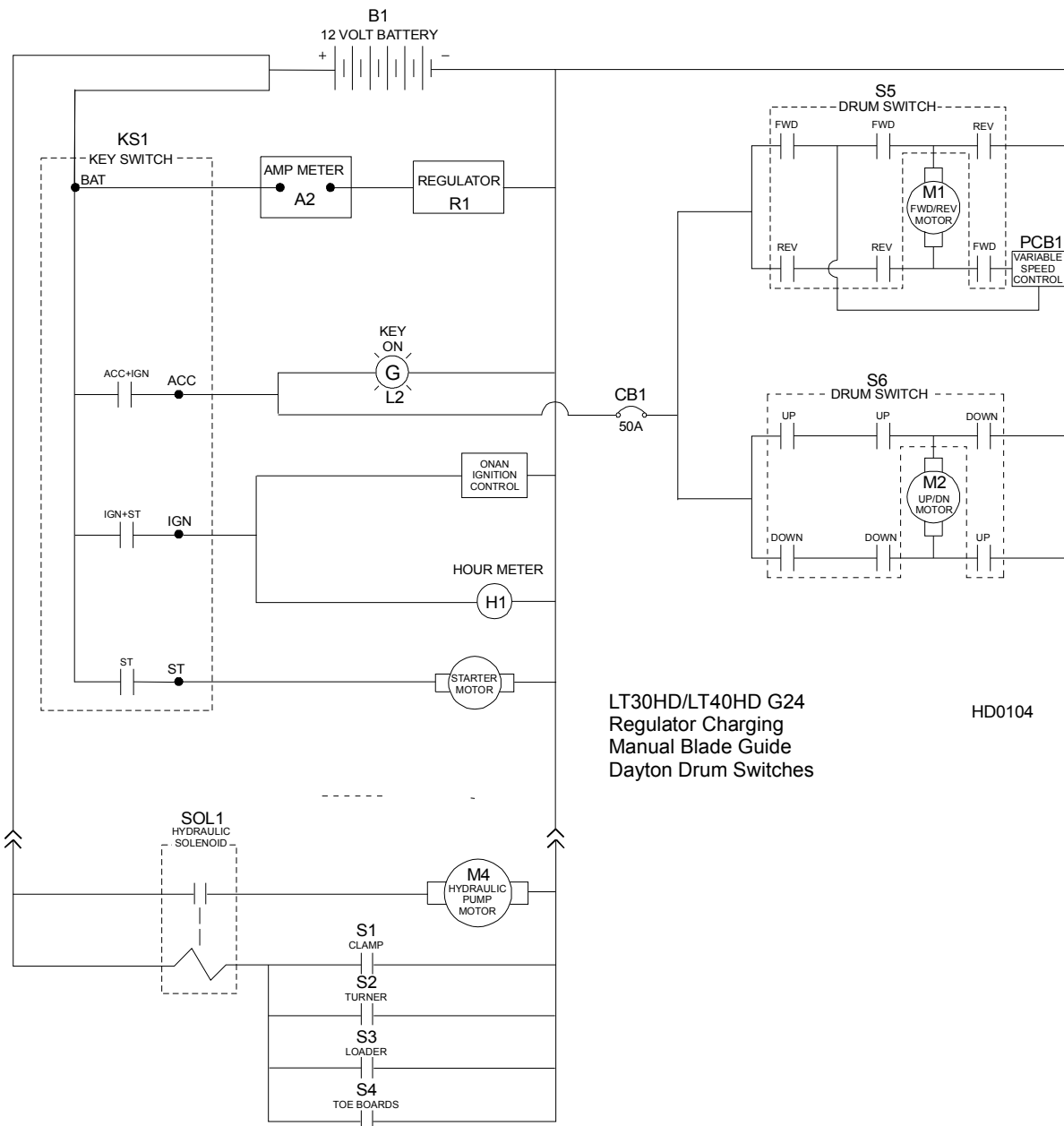
HD0103

FIG. 5-5

## 5.6 Electrical Symbol Diagram, LT40HD G24

LT40HD

Rev. AM - B3



LT30HD/LT40HD G24  
 Regulator Charging  
 Manual Blade Guide  
 Dayton Drum Switches

HD0104

FIG. 5-6



## 5.7 Electrical Components, LT30/LT40 G24

Component	Manufacturer Part No.	Manufacturer	Wood-Mizer Part No.	Description
A1	CS-130	Delco-Remy	050287 <sup>1</sup>	Alternator, 12 Volt, 105 Amp Maximum
A2			P04270	Amp Meter
B1	524MFD	Deka	P09725-1	Battery, 12 Volt LT30/40 ( <a href="#">See Section 5.9</a> )
CB1	30056-50	Cole-Hersee	A04706	Circuit Breaker, 50 Amp, 12 Volt Auto Reset
H1	T40 Series	ENM Corp.	P09631	Hour Meter, 12 Volt, Low Power T40 Series
KS1	121801	General	P04350	Key Switch, 4-position (Accessory, Off, Ignition, Start)
L1	2128	General	P04986	Light, Red Warning, For Alternator Malfunction
L2	2129	General	P20436	Light, Green Indicator, For Key Switch In Acc Or Ign Position
M1	A07974	Wood-Mizer	A07974	Motor, 12 Volt Power Feed
M2	N/A	Leeson <sup>2</sup>	A04367	Motor, 12 Volt Up/Down
M3	P09698-1 <sup>3</sup>	Klauber	A10365	Motor, 12 Volt Blade Guide Arm 53:1 Gear
PCB1	A07800-W	Wood-Mizer	A07800-W	Control Assembly, Pre-92 Power Feed (includes items below & S5 Drum Switch)
	A07751	Wood-Mizer	A07751	Circuit Board, Pre-92 Power Feed
	A06963	Wood-Mizer	A06963	Module Assembly, MOSFET Power
	024756	Wood-Mizer	024756	Diode Assembly, Pre-92 Power Feed
	A07793	Wood-Mizer	A07793	Potentiometer, Power Feed
	P06257	Davies Molding	2300CK	Knob, Speed Control
R1	191-1847	Onan	P09679	Regulator, Onan 35 Amp
S5	2601-AG2-S14	Square D	A07799 <sup>4</sup>	Drum Switch, Power Feed Fwd/Reverse Motor
S6	2601-AG2-S13	Square D	A11758 <sup>5</sup>	Drum Switch, Up/Down Motor
S7	1121-0004	McGill	P10006	Toggle Switch, Blade Guide In/Out Motor

<sup>1</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (see parts section). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>2</sup> Replaces Leeson motor #S.I. 2917-A (10/01) and Owosso motor #PV-28147Q originally supplied (12/00).

<sup>3</sup> Replaces P09698 Von Wiese motor originally supplied.

<sup>4</sup> Replaces M04237 Dayton drum switch originally supplied until 1/91.

<sup>5</sup> Replaces A04705 Dayton drum switch w/spring originally supplied until 1/91. Replacement spring P04020 still available for old drum switch.



## Electrical Information

### Electrical Components, LT30HD/LT40HD G24

## 5.8 Electrical Components, LT30HD/LT40HD G24

Component	Manufacturer Part No.	Manufacturer	Wood-Mizer Part No.	Description
A1	CS-130	Delco-Remy	050287 <sup>1</sup>	Alternator, 12 Volt, 61 Amp Maximum
A2			P04270	Amp Meter
B1	DP24M <sup>2</sup>	Deka	P09853-1	Battery, 12 Volt LT30/40 ( <a href="#">See Section 5.10</a> )
CB1	30056-50	Cole-Hersee	A04706	Circuit Breaker, 50 Amp, 12 Volt Auto Reset
H1	T40 Series	ENM Corp.	P09631	Hour Meter, 12 Volt, Low Power T40 Series
KS1	121801	General	P04350	Key Switch, 4-position (Accessory, Off, Ignition, Start)
L1	2128	General	P04986	Light, Red Warning, For Alternator Malfunction
L2	2129	General	P20436	Light, Green Indicator, For Key Switch In Acc Or Ign Position
M1	PR-4P07Q	Owosso	A07974	Motor, 12 Volt Power Feed
M2	N/A	Leeson <sup>3</sup>	A04367	Motor, 12 Volt Up/Down
M3	P09698-1 <sup>4</sup>	Klauber	A10365	Motor, 12 Volt Blade Guide Arm 53:1 Gear
M4	08714	Monarch Hyd.	052807 <sup>5</sup>	Motor, 12 Volt Hydraulic Pump
PCB1	A20428	Wood-Mizer	A20428	Circuit Board, Control Box
R1	191-1847	Onan	P09679	Regulator, Onan 35 Amp
S1	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S2	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S3	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S4	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S5	2601-AG2-S14	Square D	A07799 <sup>6</sup>	Drum Switch, Power Feed Fwd/Reverse Motor
S6	2601-AG2-S13	Square D	A11758 <sup>7</sup>	Drum Switch, Up/Down Motor
S7	1121-0004	McGill	P10006	Toggle Switch, Blade Guide In/Out Motor
SOL1	3336	Monarch Hyd.	P09595	Solenoid, Hydraulic Pump Motor

<sup>1</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (see parts section). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>2</sup> Replaces 8T24 originally supplied.

<sup>3</sup> Replaces Leeson motor #S.I. 2917-A (10/01) and Owosso motor #PV-28147Q originally supplied (12/00).

<sup>4</sup> Replaces P09698 Von Wiese motor originally supplied.

<sup>5</sup> Bosch motor P09955 replaced by vendor with Iskra motor 1/06. Brush kit P09585 no longer available to service Bosch motor. Replace motor using kit 052807 ([See Form #1578](#) for applicable discount information). Use Brush Kit 038682 to service Iskra motor.

<sup>6</sup> Replaces M04237 Dayton drum switch originally supplied until 1/91.

<sup>7</sup> Replaces A04705 Dayton drum switch w/spring originally supplied until 1/91. Replacement spring P04020 still available for old drum switch.

## 5.9 Battery Specifications, LT30/LT40 G24

Group No.	Type No.	Performance Level		Approximate Weight	Maximum Overall Dimensions		
		Cranking Performance	Reserve Capacity	Wet	Length	Width	Height
24	524MFD	535CC	90	35.5 lb. (16.1 kg)	10.25 in. (260 mm)	6.75 in. (171 mm)	9.0 in. (229 mm)

**TABLE 5-1**

## 5.10 Battery Specifications, LT30HD/LT40HD G24

Group No.	Type No.	Performance Level		Approximate Weight	Maximum Overall Dimensions		
		Cranking Performance	Reserve Capacity	Wet	Length	Width	Height
24	DP24M <sup>1</sup>	515CC	---	39.0 lb. (17.7 kg)	10.75 in. (273 mm)	6.75 in. (171 mm)	9.875 in. (251 mm)

**TABLE 5-2**

<sup>1</sup> Replaces 8T24 originally supplied.

Group No.	Type No.	Performance Level		Approximate Weight	Maximum Overall Dimensions		
		Cranking Performance	Reserve Capacity	Wet	Length	Width	Height
24	DP24M <sup>1</sup>	515CC	---	39.0 lb. (17.7 kg)	10.75 in. (273 mm)	6.75 in. (171 mm)	9.875 in. (251 mm)

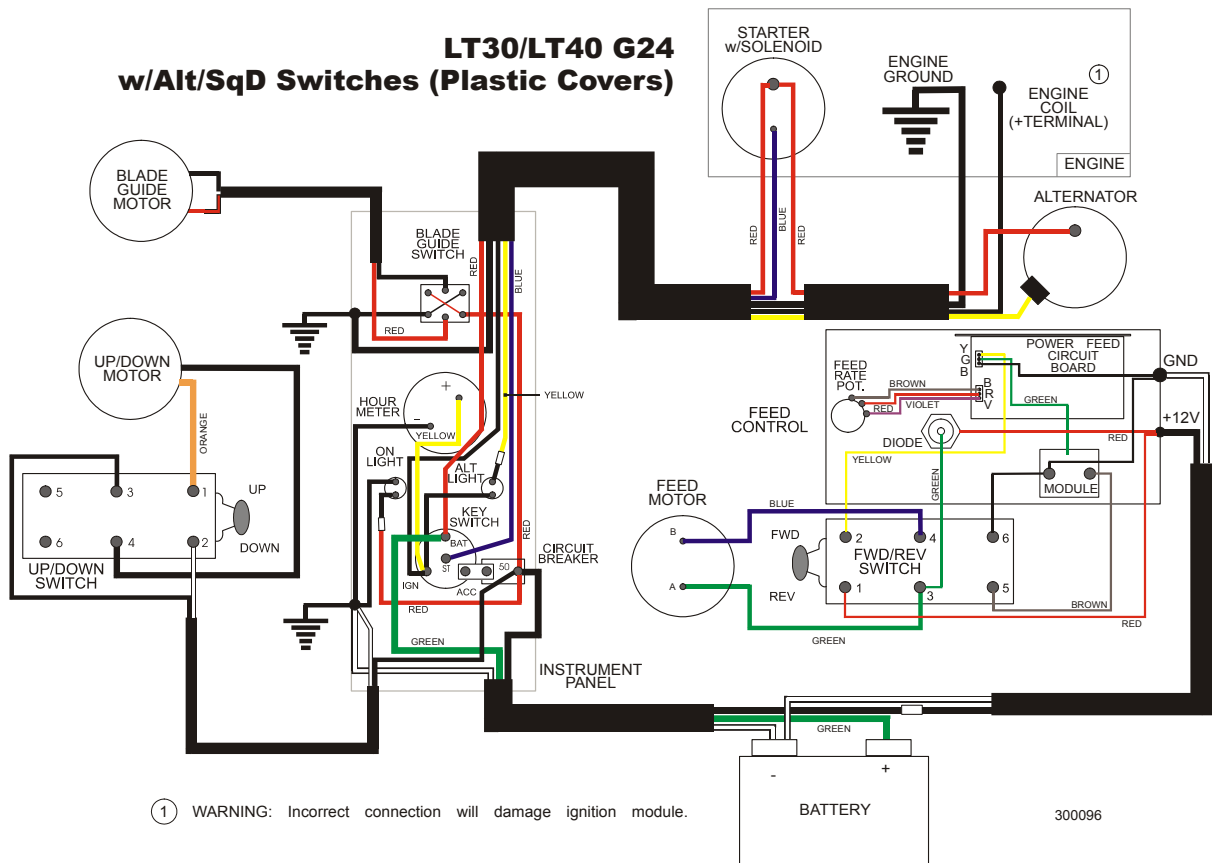
**TABLE 5-2**

<sup>1</sup> Replaces 8T24 originally supplied.

### 5.11 Wiring Diagram, LT30/LT40 G24

LT30  
LT40

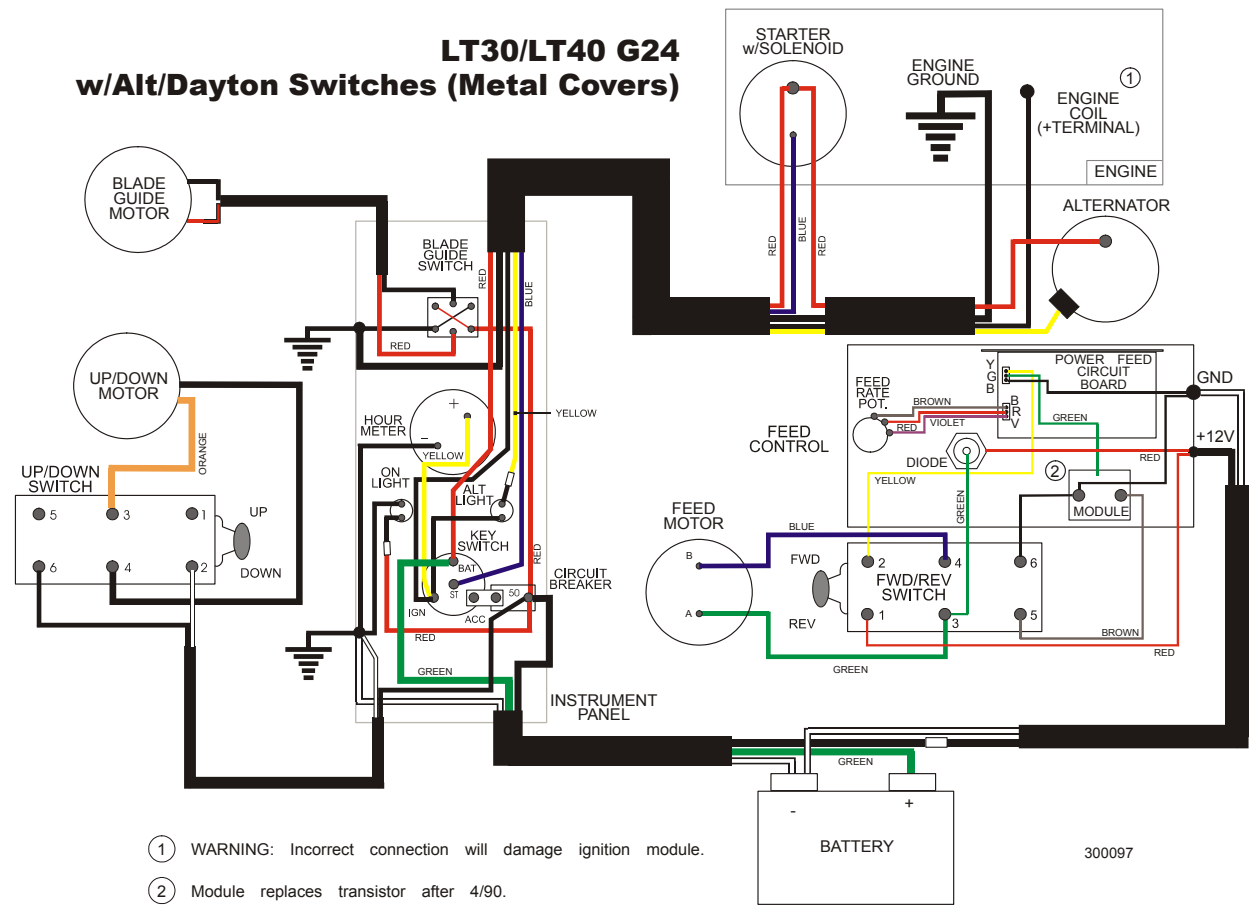
Rev. C3  
Rev. C4



**FIG. 5-7**

**5.12 Wiring Diagram, LT30/LT40 G24**

LT30                      Rev. B3 - C2  
 LT40                      Rev. B4 - C3

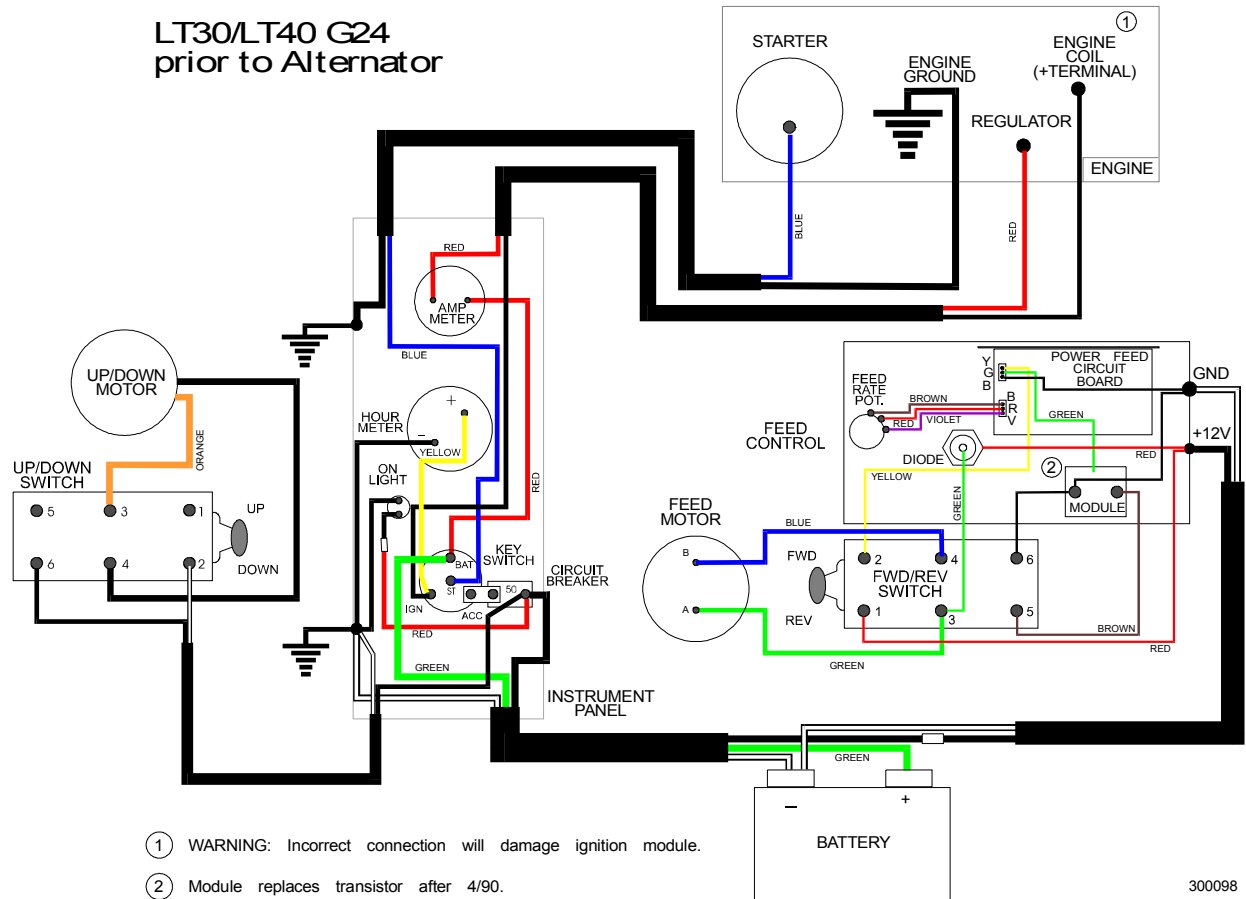


**FIG. 5-8**

### 5.13 Wiring Diagram, LT30/LT40 G24

LT30  
LT40

Rev. AJ - B2  
Rev. AJ - B3



**FIG. 5-9**

### 5.14 Wiring Diagram, LT30HD/LT40HD G24

LT30HD  
 LT40HD

Rev. C6  
 Rev. C6

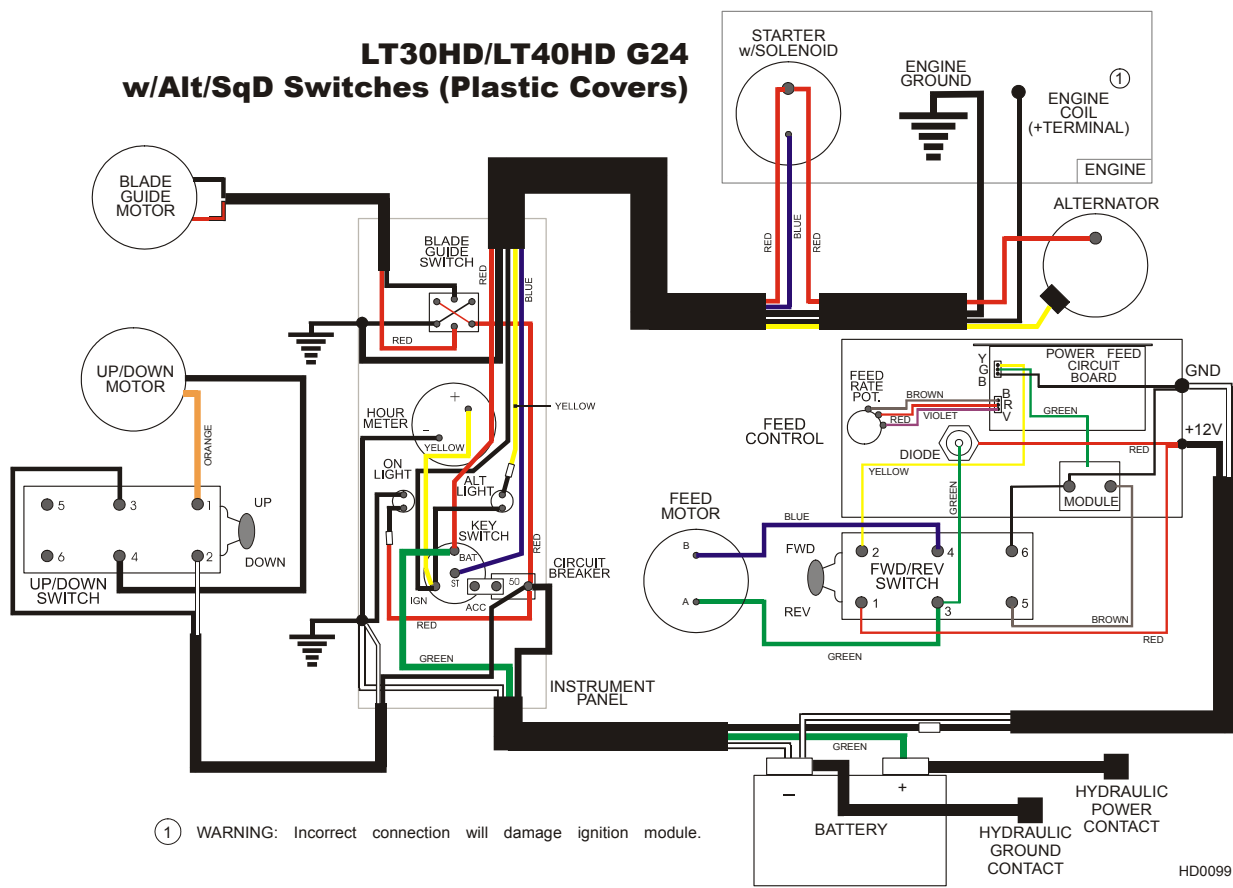


FIG. 5-10

5.15 Wiring Diagram, LT30HD/LT40HD G24

LT30HD  
LT40HD

Rev. C3 - C5  
Rev. B4 - C5

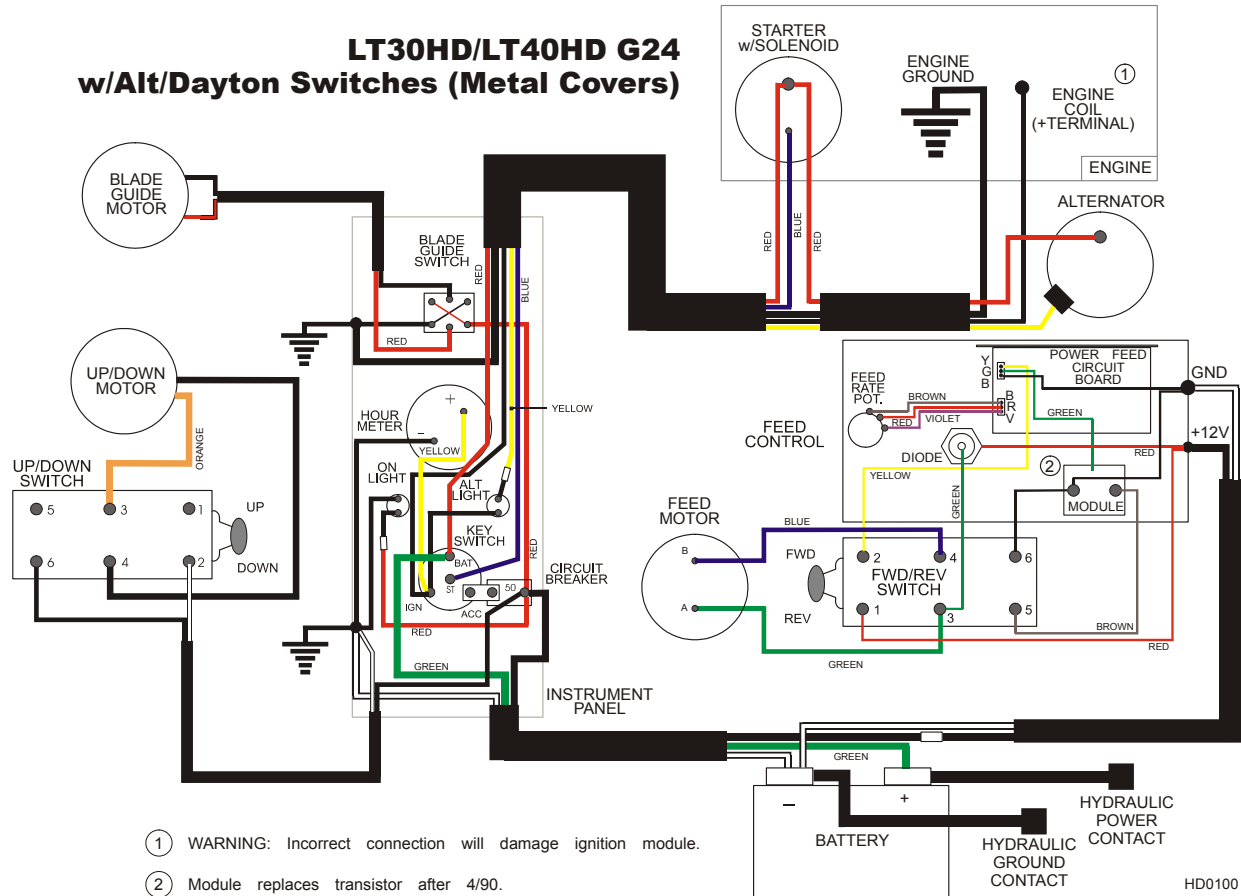


FIG. 5-11



### 5.16 Wiring Diagram, LT40HD G24

LT40HD Rev. AM - B3

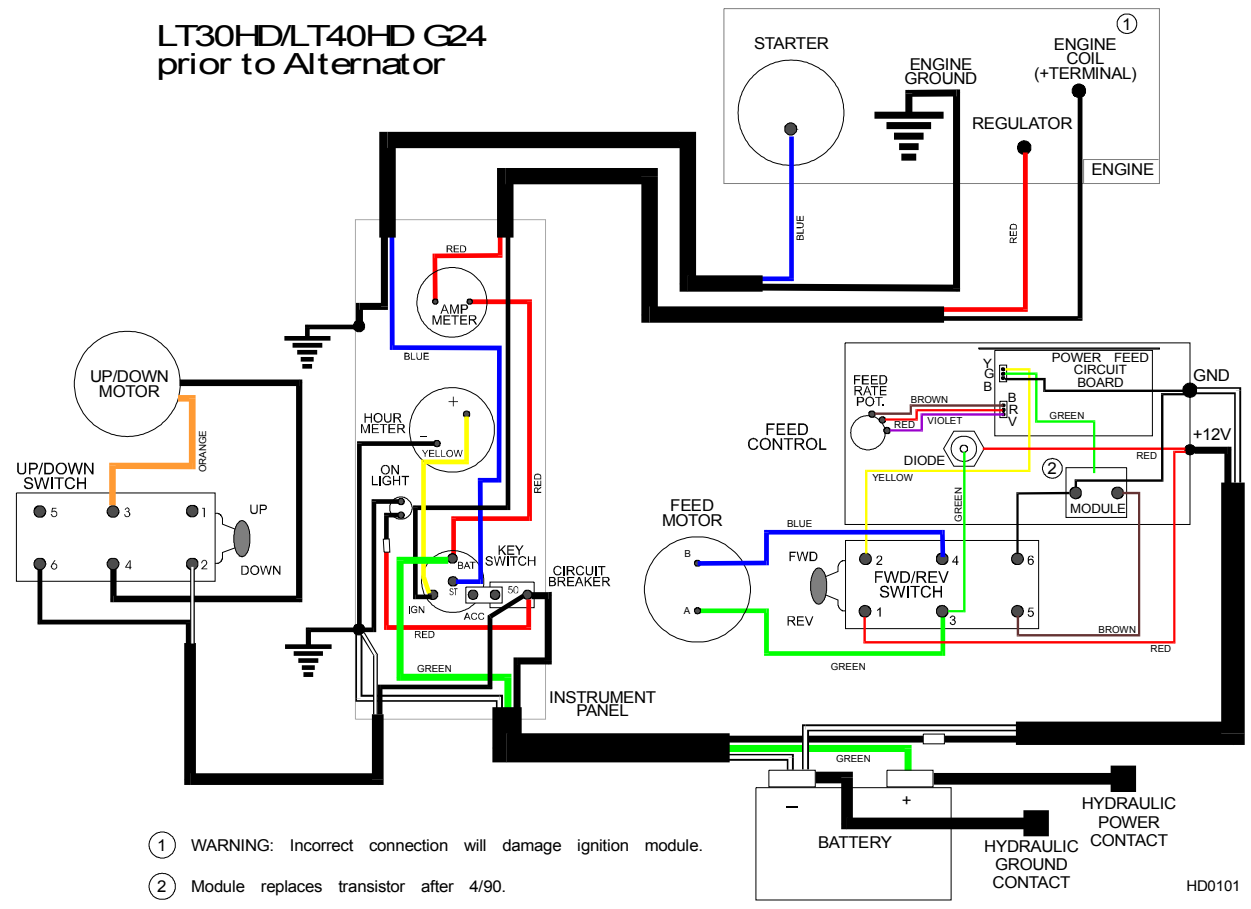


FIG. 5-12

# **G24 Engine**

## **Safety, Operation, Maintenance & Parts Manual**

---

<b>1992 LT30</b>	<b>rev. C4 - F3</b>
<b>1992 LT40</b>	<b>rev. C5 - F4</b>
<b>1992 LT30HD</b>	<b>rev. C7 - F7</b>
<b>1992 LT40HD</b>	<b>rev. C7 - F7</b>

---



**Safety is our #1 concern!** Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

*October 1994*

*Form #655*

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## SECTION 1 SAFETY & GENERAL INFORMATION

 This symbol calls your attention to instructions concerning your personal safety. Be sure to observe and follow these instructions. This symbol accompanies a signal word. The word **DANGER** refers to hazards that can cause death or serious, irreversible personal injury. The word **WARNING** suggests a safety hazard that can cause personal injury. **CAUTION** refers to hazards that can cause damage to the equipment or property only.

Read all safety instructions before operating this equipment and observe all safety warnings! Read the manufacturer's operation manual and observe any additional safety warnings applicable to the specific make and model you have purchased.


### 1.1 Refueling

 **WARNING!** Store gasoline away from sawdust and other flammable materials.


**WARNING!** Do not store gasoline near hot or burning materials.

**WARNING!** Do not smoke near gasoline storage tank or during refueling.


### 1.2 Engine Operation

 **DANGER!** Do not operate engine in enclosed areas. Carbon Monoxide poisoning may occur.

**DANGER!** Do not operate engine without proper and operational spark arrester/muffler.


 **WARNING!** The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

### 1.3 Battery Handling

 **WARNING!** Batteries can explode when charging or boosting. Always wear eye protection.

**WARNING!** Keep cigarettes, flames or sparks away from battery.

**WARNING!** Charge the battery in a well-ventilated area. Do not attempt to charge a frozen battery.

 **CAUTION!** Place a rag over battery vent holes when handling to avoid electrolyte squirting from holes.

## SECTION 2 OPERATION

### 2.1 Starting The Engine

To start the engine:

Turn the key switch on the control panel to the START position and release.

If the engine needs choking to start, pull the choke wire out until the engine starts. Push the choke wire in after the engine starts.

For more information, see the engine manufacturer's operation manual.

If the fuel tank was recently filled or replaced, squeeze the primer bulb once or twice before trying to start the engine. **NOTE:** If pumping problems are experienced, make sure the out-flow end of the hose line is connected to the fuel filter (LT30 Rev. D7+/LT40 Rev. D8+/LT30HD & LT40HD Rev. E1+) or to the fuel pump (LT30 Rev. C4 - D7/LT40 Rev. C5 - D7/LT30HD & LT40HD Rev. C7 - D9). If pumping problems are still experienced, hold the primer bulb in a vertical position while squeezing. This allows the fuel check valve to operate properly.



**WARNING!** Do not start the engine when the clutch/brake lever is in the engaged (down) position. Always be sure the blade is disengaged and all persons are away from the blade before starting the engine.

**WARNING!** Make sure the carriage fwd/rev switch is in the neutral position before turning the key switch to the ON or ACC position. This will prevent unintended carriage movement.

## SECTION 3 MAINTENANCE



**IMPORTANT!** The Wood-Mizer maintenance schedule takes into account the specific use of engines in the Wood-Mizer sawmill. Therefore, the schedule may require certain procedures be performed at different time intervals than found in the engine manufacturer's manuals. Refer to the manufacturer's manual if you need more information on how to perform a procedure or on the engine itself.



**This symbol** identifies the interval (hours of operation) which each maintenance procedure should be performed. "AR" signifies maintenance procedures which should be performed as required.

### 3.1 Air Filter & Pre-Cleaner



Service the pre-cleaner every four hours of operation. Service by gently shaking excess sawdust and debris from the foam piece.



Clean the air filter (air cleaner element) and pre-cleaner (element wrapper) every eight hours of operation. See the engine manual for further instructions.



Replace the air filter (cleaner) every 200 hours of operation.



Replace the pre-cleaner (element wrapper) every 2000 hours of operation.

### 3.2 Engine Oil & Filter



Check the oil level every 8 hours of operation. Add oil as necessary. See the engine manual for oil viscosity and grade recommendations.



**IMPORTANT!** During initial break-in, change the oil and the oil filter after the first 5 hours and every 50 hours thereafter. Continue to check oil level every 8 hours of operation and refill as necessary.



### 3.3 Air Cooling System

50

Wash the engine or brush off sawdust and debris every 50 hours of operation. Clean the spark arresters, breather pipe, cylinder head and cylinder cooling fins. Remove any dust, dirt or oil. See engine manual for further instructions.

### 3.4 Fuel Filter

100

Replace the fuel filter every 100 hours of operation.

### 3.5 Battery

50

Check the battery electrolyte level every 50 hours of operation. See manufacturer's manual for instructions.



**WARNING!** Batteries contain explosive gases. Always wear eye protection and keep face away when charging or boosting battery. Charge battery in well-ventilated area. Keep battery away from hot or burning materials. Avoid spilling electrolyte when handling.

### 3.6 Alternator Belt

Adjust the alternator belt as needed. Check the alternator belt for tension and wear when battery is not charging properly or when the alternator belt is squealing. To tighten the belt, loosen the adjustment bolt and lock washer. Pivot the alternator away from the motor until the belt has 3/16" (5 mm) deflection with a 5 lb. deflection force. Retighten the adjustment bolt.

**See Figure 3-1.**



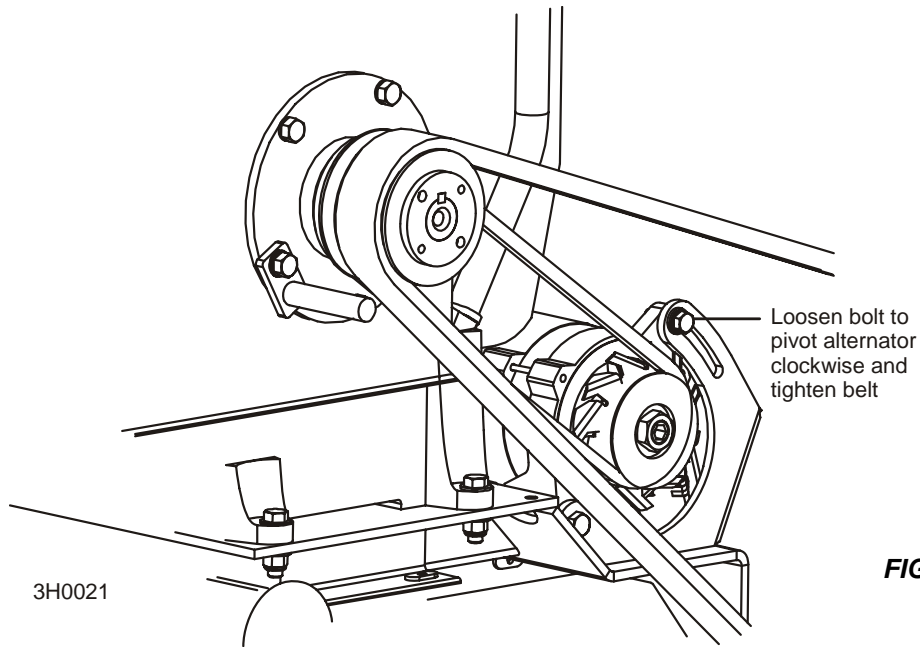


FIG. 3-1

### 3.7 Drive Belt Adjustment

50

**See Figure 3-2.** Check the drive belt tension after the first 20 hours, and every 50 hours thereafter. The drive belt should have 7/16" (11 mm) deflection with a 14 lb. deflection force. To adjust the drive belt, remove the two belt covers located underneath the engine. Loosen the turnbuckle jam nuts. Turn the turnbuckle counterclockwise (as viewed from the top) to tighten the belts, clockwise to loosen the belts. Retighten the jam nuts. Replace the belt covers.

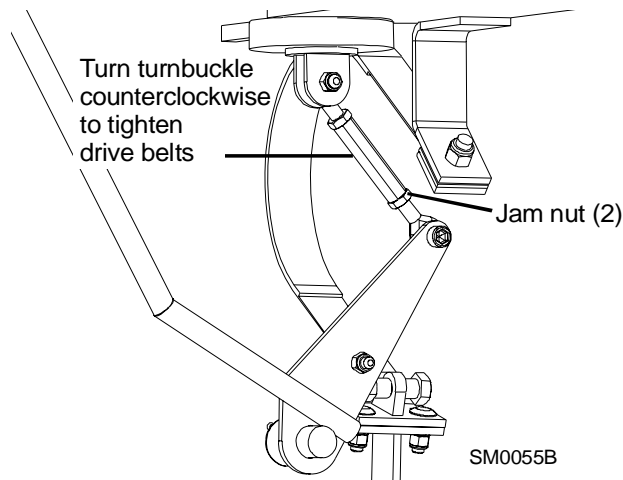


FIG. 3-2


# 3

## Maintenance

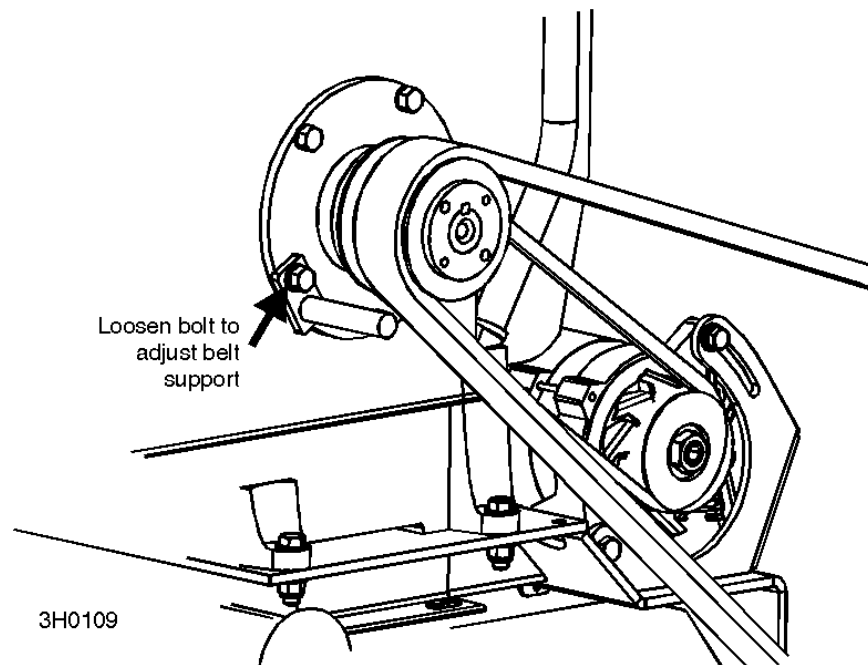
### Battery

NOTE: A longer turnbuckle is available as a retrofit for gas or electric sawmills built before 9/92. The longer turnbuckle will provide more adjustment for the drive belts.

- ▶ AR Periodically check all belts for wear. Replace any damaged or worn belts as needed.
- ▶ AR Adjust the drive belt support as needed. The drive belt support is designed to extend belt life. The support bracket should be adjusted to NOT touch the drive belt when the clutch handle is engaged (down position), AND to hold the drive belt away from the engine pulley when the clutch handle is disengaged (up position).

 **DANGER!** Do not for any reason adjust the drive belt support with the motor running. Always stop the motor before reaching or looking into the drive belt area.

1. Make sure the motor is not running. Loosen the adjustment bolt.
2. Position the support bracket so it does not touch the drive belt with the clutch handle engaged, and does hold the drive belt away from the motor pulley with the clutch handle disengaged.
3. Retighten the adjustment bolt to 25-27 pound feet (34-37 newton meters).



NOTE: Drive belt support brackets are supplied on electric sawmills built after 1/92, gas and diesel sawmills after 9/92. The brackets can be retrofitted to older models. Replacing two drive belts with a single common-backed belt also will prevent belt jumping and increase belt life.

### 3.8 Miscellaneous Maintenance

50

Clean and inspect the spark arresters every 50 hours of operation. Replace if damaged.

100

Inspect the spark plugs every 100 hour of operation. Remove any deposits and adjust gap if necessary. See engine manual for further information.

500

Adjust the valve clearance every 500 hours of operation. See engine manual for further details.

1000

Clean carbon and lead deposits from the cylinder head every 1000 hours of operation. See engine manual for further details.

### 3.9 RPM Adjustments



**DANGER!** Remove the blade from the sawmill before checking engine RPM.

200

Check the RPM with a tachometer after the first 20 hours of operation and every 200 hours thereafter. High-end RPM should be 3400-3600RPM and low-end RPM should be 1800 ( $\pm 100$ ).

Before checking the RPM, make sure belt and brake strap tension are correct (See Sawmill Maintenance).

1. Start the engine to measure the low-end RPM.

**See Figure 3-4.** Make sure that the throttle linkage is not affecting the engine RPM while the clutch/brake handle is disengaged.

Make sure the cable is not bent or kinked. If necessary, rotate the clamp on bracket B until the cable spring, cable guide, cable, and throttle brackets are aligned. **NOTE:** It is important that the above components are aligned. Proper alignment allows any slack in the cable (when engine is idling) to slide down into the cable spring. This maintains free operation of the cable and prevents the cable from kinking. Make sure the shoulder bolt does not rub against the crankcase vent tube.

2. Refer to the engine manual to adjust the low-end RPM.

- Engage the clutch handle to throttle the engine and measure the high-end RPM.

**See Figure 3-4.** To adjust the high-end RPM, lower or raise the cable guide in the throttle cable bracket until the cable spring extends 1/4" - 3/8" (6.4 - 9.5 mm) when the engine is at 3400-3600 RPM. Bend the high speed stop on bracket B down until it touches bracket A. This will prevent over-revving the engine when tightening the belt adjustment. To adjust for low-end RPM, adjust the idle screw on bracket B until the RPM is 1800 ( $\pm 100$ ). **NOTE:** A properly adjusted throttle will extend the cable spring 1/4" to 3/8" (6.4 - 9.5 mm) when running and have a slight amount of slack in the cable when idling.

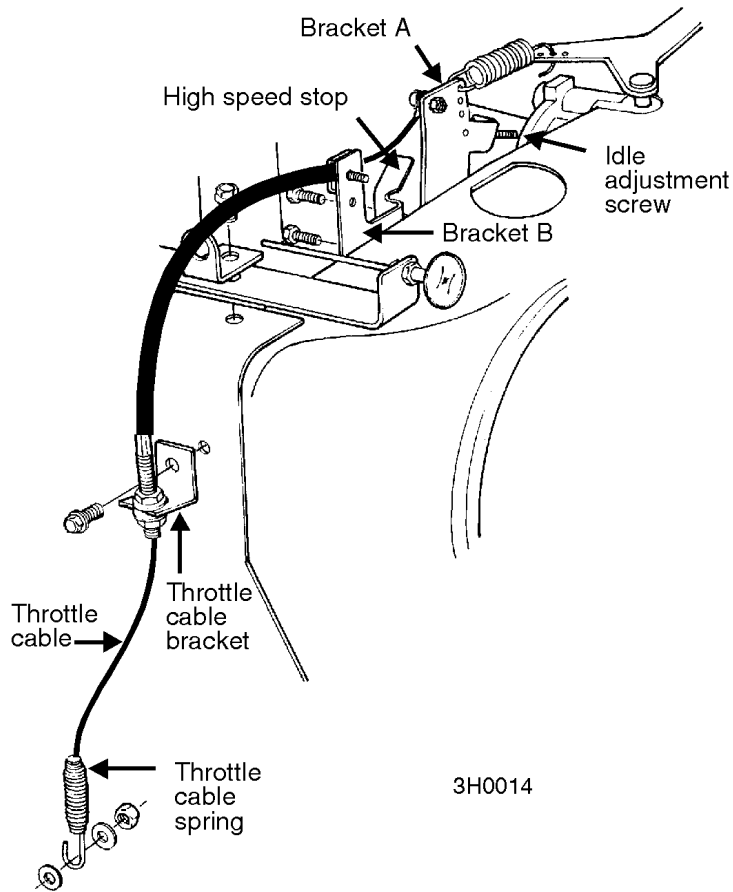


FIG. 3-4

## SECTION 4 REPLACEMENT PARTS

### 4.1 How To Use The Parts List

- Use the table of contents or the index to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

<b>4.2 Sample Assembly</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>SAMPLE ASSEMBLY, COMPLETE (INCLUDES ALL INDENTED PARTS BELOW)</b>	A01111	1	
4	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
5	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
6	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
7	Sample Part	F07777-77	1	

**To Order Parts:**

- From the continental U.S., call **1-800-525-8100** to order parts. Have your customer number, vehicle identification number, and part numbers ready when you call.
- From other international locations, contact the Wood-Mizer distributor in your area for parts.

# 4

## Replacement Parts

### 5-Gallon Fuel Tank (3/93+)

<b>4.3 5-Gallon Fuel Tank (3/93+)</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>TANK ASSEMBLY, 5-GALLON RED GASOLINE</b>	A12285	1	
1	Tank, 5-Gallon Red Fuel	P12167	1	◆
2	Pickup, 9" Fuel	P12172	1	
3	Cap, 3 or 5-Gallon Fuel Tank	P09683	1	
4	Fitting, 1/4" NPT Plastic Female Disconnect	P12175	1	
5	Fitting, 3/8" NPT Hex Plug	P10367 <sup>1</sup>	1	
	<b>HOSE, FUEL LINE WITH PRIMER BULB</b>	014497 <sup>2</sup>	1	
	Bulb Kit, Fuel Primer Replacement	014496 <sup>2</sup>	1	
6	Bulb, Fuel Primer	014481	1	◆
7	Clamp, 7/32 - 1/2 Hose	P649 <sup>2</sup>	2	
	Instruction Sheet, Fuel Primer Bulb Replacement	014496-590	1	
8	Hose, 1/4" ID Fuel	P642 <sup>2</sup>	6.5 Ft	
9	Clamp, 7/32 - 1/2 Hose	P649 <sup>2</sup>	2	
10	<b>FITTING, 1/4" NPT PLASTIC MALE DISCONNECT</b>	P12176 <sup>3</sup>	1	

<sup>1</sup> Plug fitting P10367 added 11/03. Hole added to fuel tank to accommodate return line for fuel injected engines.

<sup>2</sup> Fuel Line Assembly w/Primer Bulb replaces P10083 originally supplied. UV-resistant primer bulb kit 014496 available separately.

Fuel Line P642 replaces R01890-1 originally supplied. Hose Clamp P649 replaces plastic clamp P12374 previously supplied.

<sup>3</sup> Replacement requires qty. 1 hose clamp (P649).

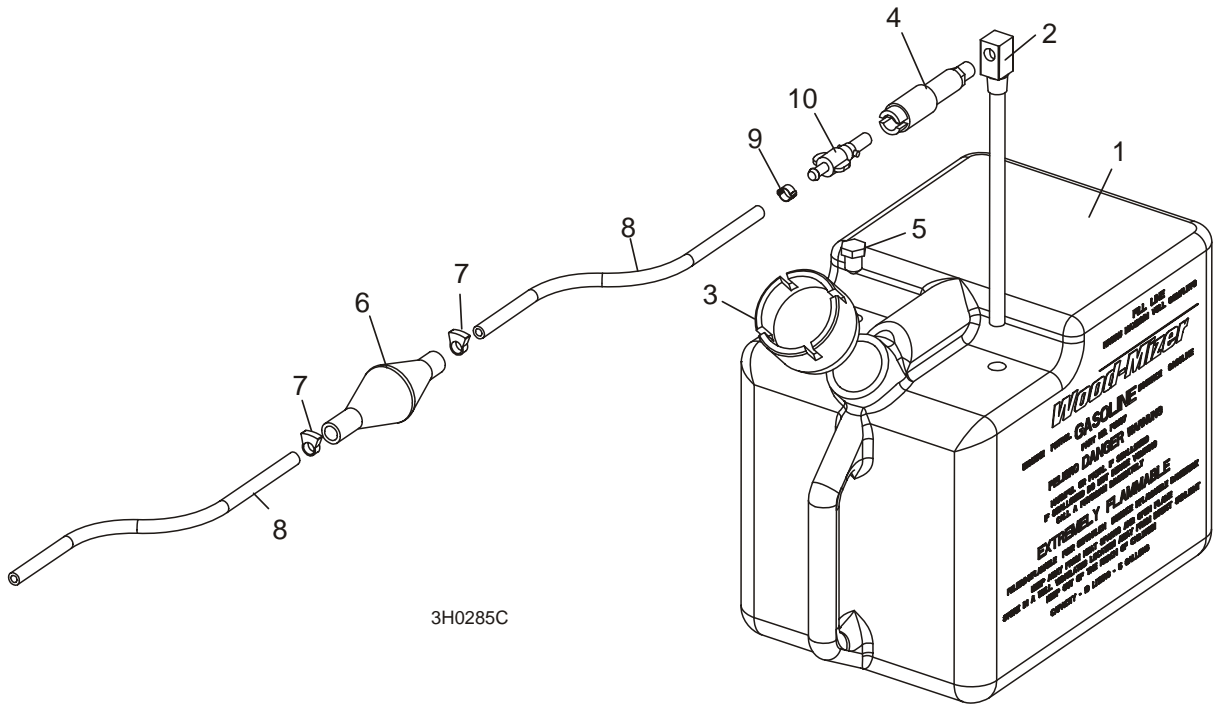


FIG. 4-1

# 4

## Replacement Parts

### 3-Gallon Fuel Tank (5/91 - 2/93)

<b>4.4 3-Gallon Fuel Tank (5/91 - 2/93)</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>TANK ASSEMBLY, 3-GALLON RED GASOLINE</b>	A09694 <sup>1</sup>	1	◆
1	Tank, 3-Gallon Red Fuel	P09689	1	◆
2	Cap, 3 or 5-Gallon Fuel Tank	P09683	1	
3	Fitting, 1/4" NPT 90° Elbow	P09696		
4	Fitting, Male Disconnect	P07830 <sup>2</sup>	1	◆
	<b>HOSE, FUEL LINE WITH PRIMER BULB</b>	014497 <sup>3</sup>	1	
	Bulb Kit, Fuel Primer Replacement	014496 <sup>3</sup>	1	
5	Bulb, Fuel Primer	014481	1	◆
6	Clamp, 7/32 - 1/2 Hose	P649 <sup>3</sup>	2	
	Instruction Sheet, Fuel Primer Bulb Replacement	014496-590	1	
7	Hose, 1/4" ID Fuel	P642 <sup>3</sup>	6.5 Ft	
	Clamp, 7/32 - 1/2 Hose	P649 <sup>3</sup>	2	
8	<b>FITTING, 1/4" NPT FEMALE DISCONNECT</b>	P07831 <sup>2</sup>	1	◆
9	<b>O-RING KIT, METAL DISCONNECT FITTINGS</b>	P07832 <sup>4</sup>	1	

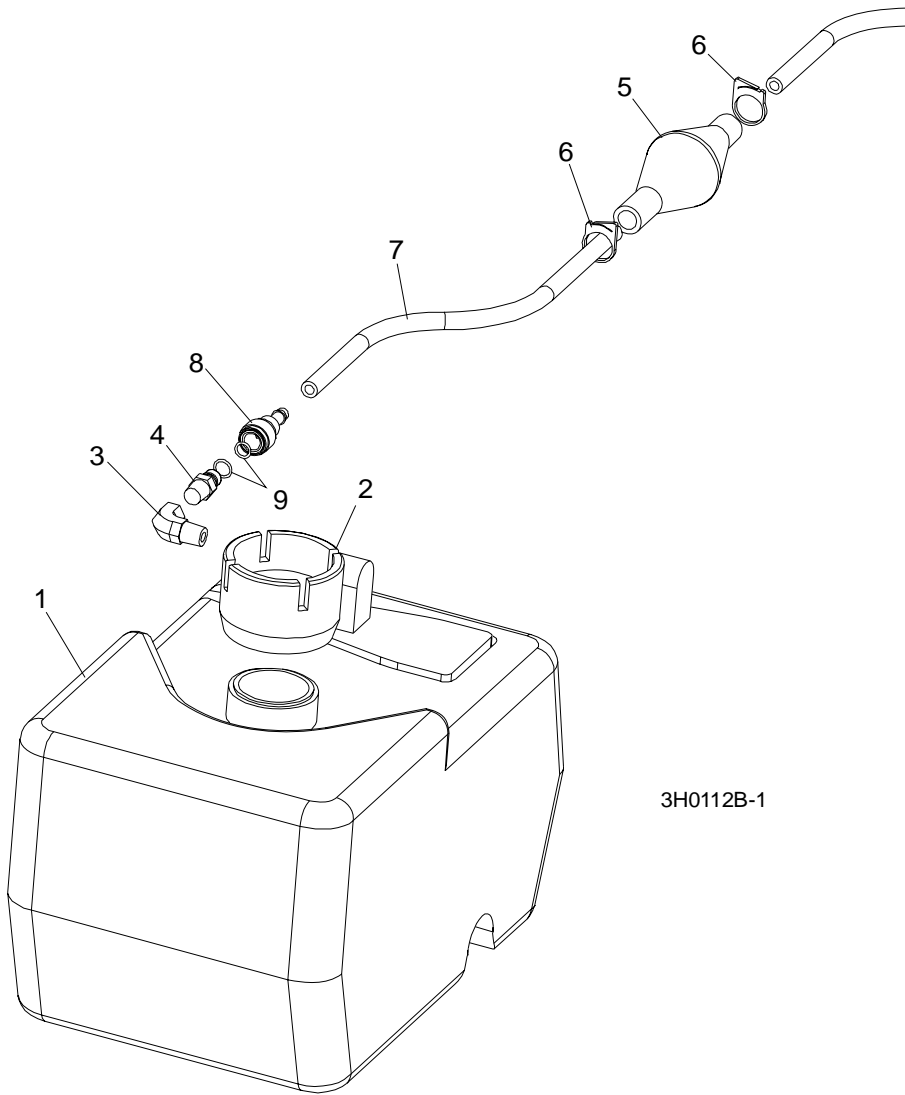
<sup>1</sup> 3-Gallon fuel tank A09694 replaced by A12285 5-Gallon tank. Requires two P11258 24" rubber straps and one P12176 Male Disconnect Fitting. [See Section 4.3](#)

<sup>2</sup> Metal Disconnect fittings P07830 and P07831 may be replaced with plastic fittings P12175 & P12176. [See Section 4.3](#). Replacement of fittings also requires qty. 1 hose clamp (P649).

<sup>3</sup> Fuel Line Assembly w/Primer Bulb replaces P10083 originally supplied. UV-resistant primer bulb kit 014496 available separately. Fuel Line P642 replaces R01890-1 originally supplied. Hose Clamp P649 replaces plastic clamp P12374 previously supplied.

<sup>4</sup> Includes O-rings for male and female metal fittings. Fittings may be replaced with plastic fittings P12175 & P12176. [See Section 4.3](#)





3H0112B-1

FIG. 4-2

<b>4.5 Engine Assembly (w/Front-Pull Choke 9/95+)</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>ENGINE ASSEMBLY, 24HP ONAN P224G</b>	A11631	1	
1	Engine, Onan Model P224 ( <a href="#">See Form #202</a> for complete list of engine parts)	P11463	1	◆
2	Filter, Onan 20/24Hp Air	P07566	1	
3	Pre-Cleaner, Onan 20/24Hp Air	P07961	1	
4	Plug, Onan Spark (Champion #RS17YX)	P06819	2	
5	Filter, Onan 24Hp Oil	P09881	1	
6	Filter, In-Line Fuel	P07570	1	
7	Starter Motor, Onan	P06830	1	
	Muffler Retrofit, P224 Onan 24Hp Single	K12372	1	
	Muffler Replacement Kit, T260 Onan 24HP	K12746	1	
8	Muffler, Onan 24Hp Single-Type #541-0315	P12369	1	◆
9	Spark Arrester, Onan 24HP Single-Type #155-2429-05	P12370	1	
10	Oil Fill, Extended W/Dipstick Replacement	P12371	1	
	Instruction Sheet, Onan P224 Muffler Upgrade	K12372-135	1	
11	Guard, Onan P224G Engine	P11936	1	
12	Screw, #10-24 X 1" Phillips Head Type 23	F05015-27	4	
13	Coil, Onan P224 Ignition	055005 <sup>1</sup>	1	
14	Spring, Onan Governor	P04497	1	
	Spring, Onan Governor Surge Control	014541	1	
	Cables Retro, Onan Throttle and Front Pull Choke	K12319	1	
15	Cable, Onan 24hp Throttle	P12313	1	
	Spring, Throttle	016033	1	
16	Bracket, Throttle Cable Mount	S12312	1	
17	Bolt, 1/4" x 3/8" Shoulder (#10-24 Thread)	F05004-57	1	
18	Washer, 1/4" SAE Flat	F05011-11	1	
19	Nut, #10-24 Self-Locking	F05010-14	1	
20	Linkage Assembly, 24HP P224 Onan Throttle	P12329	1	
	Nut, 1/4-20 Self-Locking (for shipping purposes only)	F05010-9	2	
	Nut, #10-32 Self-Locking (for shipping purposes only)	F05010-27	2	
	Instruction Sheet, Onan Throttle and Choke Upgrade	K12319-418	1	
	Upgrade Kit, Onan Rear to Front Pull Choke	K12953 <sup>2</sup>	1	
21	Bracket, Front Pull Choke	S12937	1	
22	Wire, Onan Front Pull Choke	P12916	1	
23	Bolt, 1/4-20 x 3/4" Hex Head Full Thread	F05005-1	2	
24	Washer, 1/4" Split Lock	F05011-14	2	
25	Linkage Assembly, 24HP P224 Onan Choke	P12952	1	
	Instruction Sheet, Onan Choke Upgrade	K12953-446	1	
	Carburetor Kit, Onan Repair 146-0500 (Spec A-F Only)	P06826 <sup>3</sup>	1	
26	Hose, 7" Oil Drain	P10082	1	
27	Cap, Oil Drain 3/8" Pipe	P04332	1	

## 4

## Replacement Parts

Engine Assembly (w/Front-Pull Choke 9/95+)

	Oil, 10W30 Type CD	L04869-1	.5 Gal	◆
28	Pulley, 3-Groove Motor	S10435	1	
29	Key, 1/4" x 1/4" x 1 11/16"	S04124 <sup>4</sup>	1	
30	Bushing, 1 1/8" Split Taper	P04306	1	
31	<b>BELT, 2BX74 DRIVE</b>	P10277-2	1	
32	<b>PLATE, MOTOR MOUNT</b>	W11543 <sup>5</sup>	1	
	<b>BUSHING ASSEMBLY, MOTOR MOUNT PIVOT</b>	A04127 <sup>6</sup>	2	◆
33	Bushing, Rubber Motor Mount Pivot	P12164	1	
34	Spacer, Motor Mount Pivot	P05041	1	
35	<b>PLATE, MOTOR MOUNT PIVOT BUSHING</b>	S04403	2	
36	<b>BOLT, 5/16-18 X 2 1/2" 'U'</b>	P05039	2	
37	<b>NUT, 5/16-18 HEX LOCK</b>	F05010-6	2	
38	<b>BOLT, 3/8-16 X 1 1/2" HEX HEAD GRADE 2</b>	F05007-3	4	
39	<b>WASHER, 3/8" SAE FLAT</b>	F05011-3	8	
40	<b>NUT, 3/8-16 HEX NYLON LOCK</b>	F05010-10	4	
	<b>KIT, ALTERNATOR WITH BRACE</b>	K12801 <sup>5</sup>	1	
41	Alternator, 105A 12V	050287 <sup>5</sup>	1	
42	Brace, Alternator	W12761	1	
43	Bolt, 3/8-16 x 5 1/2" Hex Head Full Thread	F05007-34	1	
44	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
45	Washer, 5/16" Split Lock	F05011-13	1	
46	Bolt, M8 X 1.25" X 1" Hex Head Full Thread	F05004-40	1	
	<b>WIRE ASSEMBLY, 61/105 AMP ALTERNATOR PLUG</b>	015969	1	
47	<b>WASHER, 5/16" SAE FLAT</b>	F05011-17	1	
48	<b>WASHER, 5/16" SPLIT LOCK</b>	F05011-13	1	
49	<b>BOLT, M8 X 1.25" X 1" HEX HEAD FULL THREAD</b>	F05004-40	1	
50	<b>PULLEY, 1979452 DELCO ALTERNATOR</b>	P03806	1	
51	<b>BELT, A33 ALTERNATOR</b>	P11542	1	
	<b>BRACKET ASSEMBLY, DRIVE BELT SUPPORT SINGLE-PRONG</b>	A12243	1	
52	Bracket, Drive Belt Support Single-Prong	W12237	1	◆
53	Washer, 3/8" Split Lock	F05011-4	1	
	Instruction Sheet, Drive Belt Support Single-Prong	A12243-420	1	

<sup>1</sup> Coil kit P06827 no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

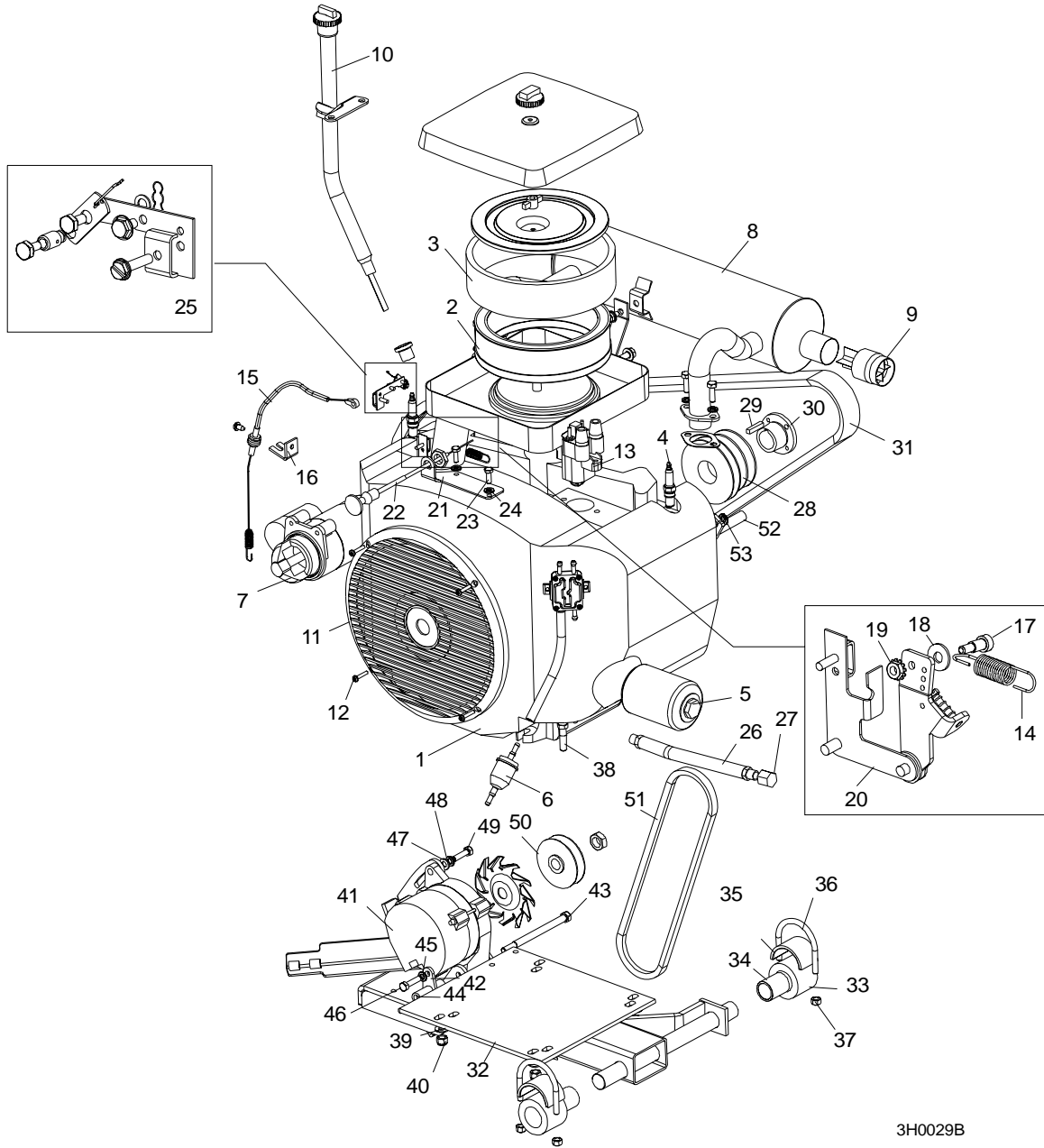
<sup>2</sup> Rear pull choke replaced by front pull choke LT30 Rev. F3657+, LT40 Rev. F4483+, LT30HD Rev. F7481+, LT40HD Rev. F7038+.

<sup>3</sup> Includes screw and plug package, gasket package, float valve, idle adjust needle and spring, mounting gaskets, and idle limit cap.

<sup>4</sup> 1-11/16" key replaces 1 1/4" or 2" key originally supplied.

<sup>5</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W11543). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>6</sup> A04127 no longer available. Purchase individual component parts P12164 and P05041.



3H0029B

FIG. 4-3

<b>4.6 Engine Assembly (w/Dual-Manifold Muffler 7/93 - 9/95)</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>ENGINE ASSEMBLY, 24HP ONAN P224G</b>	A11631	1	
1	Engine, 24Hp Onan P224 ( <a href="#">See Form #202</a> for complete list of engine parts)	P11463	1	◆
2	Filter, Onan 20/24Hp Air	P07566	1	
3	Pre-Cleaner, Onan 20/24Hp Air	P07961	1	
4	Plug, Onan Spark (Champion #RS17YX)	P06819	2	
5	Filter, Onan 24Hp Oil	P09881	1	
6	Filter, In-Line Fuel	P07570	1	
7	Starter Motor, Onan	P06830	1	
	Muffler Retrofit, P224 Onan 24Hp Single	K12372	1	
	Muffler Replacement Kit, T260 Onan 24HP	K12746 <sup>1</sup>	1	
8	Muffler, Onan 24Hp Single-Type #541-0315	P12369	1	◆
9	Spark Arrester, Onan 24HP Single-Type #155-2429-05	P12370	1	
10	Oil Fill, Extended W/Dipstick Replacement	P12371	1	
	Instruction Sheet, Onan P224 Muffler Upgrade	K12372-135	1	
11	Guard, Onan P224G Engine	P11936	1	
12	Screw, #10-24 X 1" Phillips Head Type 23	F05015-27	4	
13	Coil, Onan P224 Ignition	055005 <sup>2</sup>	1	
14	Spring, Onan Governor	P04497	1	
	Spring, Onan Governor Surge Control	014541	1	
	Carburetor Kit, Onan Repair 146-0500 (Spec A-F Only)	P06826 <sup>3</sup>	1	
	Cable Retrofit, Onan Rear Throttle and Choke	K12319 <sup>4</sup>	1	◆
15	Cable, Onan 24hp Throttle	P12313	1	
	Spring, Throttle	016033	1	
16	Cable, Onan 24hp Choke	P12314 <sup>5</sup>	1	◆
17	Bracket, Choke Cable Mount	S12310 <sup>5</sup>	1	◆
18	Bracket, Throttle Cable Mount	S12312	1	
19	Bolt, 1/4" x 3/8" Shoulder (#10-24 Thread)	F05004-57	1	
20	Washer, 1/4" SAE Flat	F05011-11	1	
21	Nut, #10-24 Self-Locking	F05010-14	1	
22	Linkage Assembly, 24HP P224 Onan Throttle	P12329	1	
	Nut, 1/4-20 Self-Locking (for shipping purposes only)	F05010-9	2	
	Nut, #10-32 Self-Locking (for shipping purposes only)	F05010-27	2	
23	Clip, Onan Choke	P12567 <sup>5</sup>	1	◆
24	Bolt, Onan Choke	P12568 <sup>5</sup>	1	◆
25	Bracket, Choke Cable Assembly	P12821 <sup>5</sup>	1	◆
26	Screw, 10/32 x 5/16" Hex Washer Head Cap	F05004-6 <sup>5</sup>	2	◆
	Instruction Sheet, Onan Throttle Cable	K12319-418	1	
27	Hose, 7" Oil Drain	P10082	1	
28	Cap, Oil Drain 3/8" Pipe	P04332	1	

## 4

## Replacement Parts

Engine Assembly (w/Dual-Manifold Muffler 7/93 - 9/95)

	Oil, 10W30 Type CD	L04869-1	.5 Gal	◆
29	Pulley, 3-Groove Motor	S10435	1	
30	Key, 1/4" x 1/4" x 1 11/16"	S04124 <sup>6</sup>	1	
31	Bushing, 1 1/8" Split Taper	P04306	1	
32	<b>BELT, 2BX74 DRIVE</b>	P10277-2	1	
33	<b>PLATE, MOTOR MOUNT</b>	W11543 <sup>7</sup>	1	
	<b>BUSHING ASSEMBLY, MOTOR MOUNT PIVOT</b>	A04127 <sup>8</sup>	2	◆
34	Bushing, Rubber Motor Mount Pivot	P12164	1	
35	Spacer, Motor Mount Pivot	P05041	1	
36	<b>PLATE, MOTOR MOUNT PIVOT BUSHING</b>	S04403	2	
37	<b>BOLT, 5/16-18 X 2 1/2" 'U'</b>	P05039	2	
38	<b>NUT, 5/16-18 HEX LOCK</b>	F05010-6	2	
39	<b>BOLT, 3/8-16 X 1 1/2" HEX HEAD GRADE 2</b>	F05007-3	4	
40	<b>WASHER, 3/8" SAE FLAT</b>	F05011-3	8	
41	<b>NUT, 3/8-16 HEX NYLON LOCK</b>	F05010-10	4	
	<b>KIT, ALTERNATOR WITH BRACE</b>	K12801 <sup>7</sup>	1	
42	Alternator, 105A 12V	050287 <sup>7</sup>	1	
43	Brace, Alternator	W12761 <sup>9</sup>	1	
44	Bolt, 3/8-16 x 5 1/2" Hex Head Full Thread	F05007-34	1	
45	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
46	Washer, 5/16" Split Lock	F05011-13	1	
47	Bolt, M8 X 1.25" X 1" Hex Head Full Thread	F05004-40	1	
	<b>WIRE ASSEMBLY, 61/105 AMP ALTERNATOR PLUG</b>	015969	1	
48	<b>WASHER, 5/16" SAE FLAT</b>	F05011-17	1	
49	<b>WASHER, 5/16" SPLIT LOCK</b>	F05011-13	1	
50	<b>BOLT, M8 X 1.25" X 1" HEX HEAD FULL THREAD</b>	F05004-40	1	
51	<b>PULLEY, 1979452 DELCO ALTERNATOR</b>	P03806	1	
52	<b>BELT, A33 ALTERNATOR</b>	P11542	1	
	<b>BRACKET ASSEMBLY, DRIVE BELT SUPPORT SINGLE-PRONG</b>	A12243	1	
53	Bracket, Drive Belt Support Single-Prong	W12237	1	◆
54	Washer, 3/8" Split Lock	F05011-4	1	
	Instruction Sheet, Drive Belt Support Single-Prong	A12243-420	1	

<sup>1</sup> If replacing two single-manifold mufflers, use P224 muffler upgrade kit K12372.

<sup>2</sup> Coil kit P06827 no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

<sup>3</sup> Includes screw and plug package, gasket package, float valve, idle adjust needle and spring, mounting gaskets, and idle limit cap.

<sup>4</sup> Rear pull choke replaced by front pull choke LT30 Rev. F3657+, LT40 Rev. F4483+, LT30HD Rev. F7481+, LT40HD Rev. F7038+. Cables upgrade kit K12319 includes throttle and front pull choke components. Rear to front pull choke upgrade K12953 includes front pull choke components only. [See Section 4.5.](#)

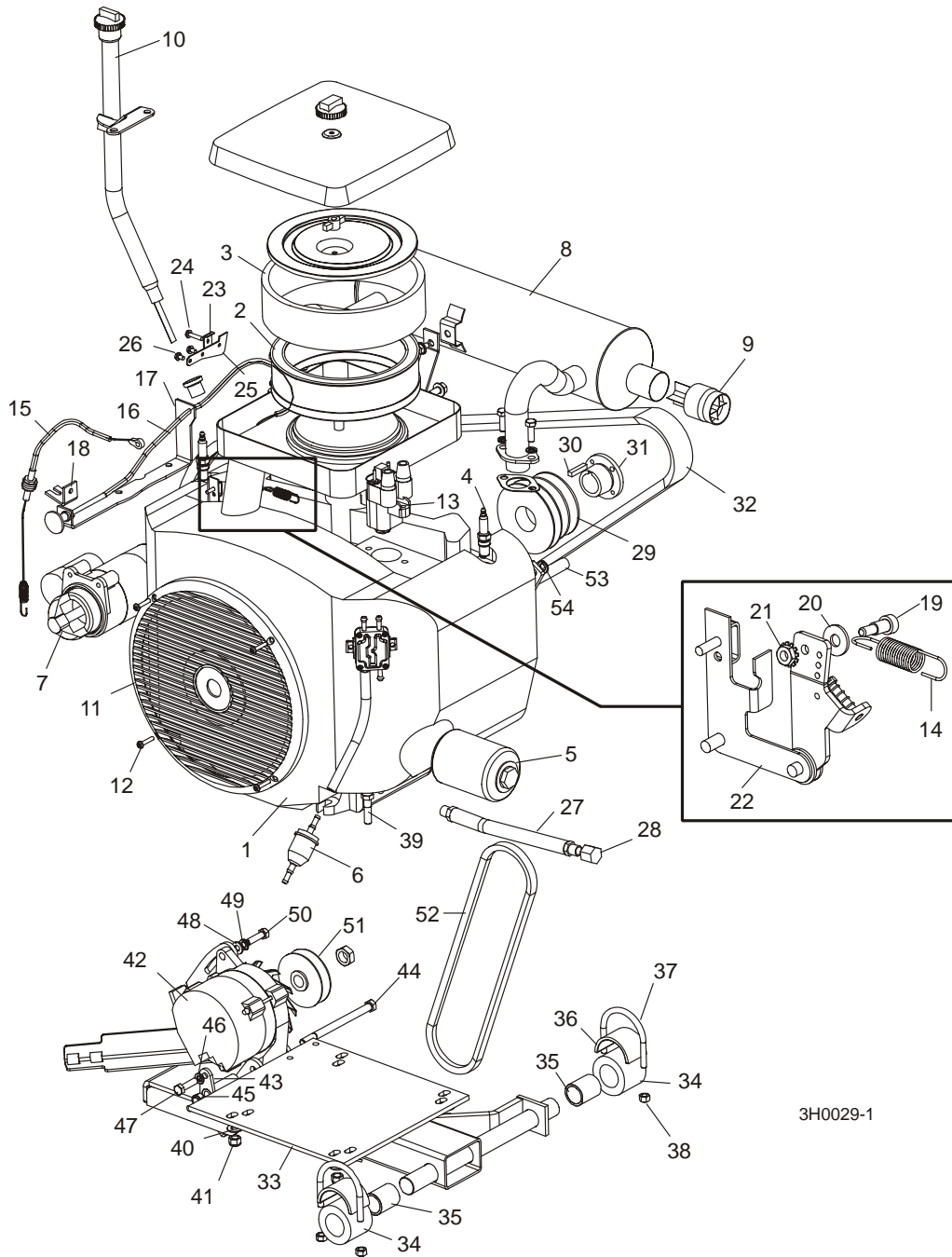
<sup>5</sup> Part obsoleted. Order front pull choke upgrade K12953. [See Section 4.5.](#)

<sup>6</sup> 1-11/16" key replaces 1 1/4" or 2" key originally supplied.

<sup>7</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W11543). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>8</sup> A04127 no longer available. Purchase individual component parts P12164 and P05041.

<sup>9</sup> Brace added to reinforce alternator after 8/94. Order kit K12801 if replacing alternator on sawmills built before 8/94.



3H0029-1

FIG. 4-4

<b>4.7 Engine Assembly (w/Cable Throttle 2/93 - 6/93)</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>ENGINE ASSEMBLY, 24HP ONAN P224G</b>	A11631	1	
1	Engine, 24Hp Onan P224 ( <a href="#">See Form #202</a> for complete list of engine parts)	P11463	1	◆
2	Filter, Onan 20/24Hp Air	P07566	1	
3	Pre-Cleaner, Onan 20/24Hp Air	P07961	1	
4	Plug, Onan Spark (Champion #RS17YX)	P06819	2	
5	Filter, Onan 24Hp Oil	P09881	1	
6	Filter, In-Line Fuel	P07570	1	
7	Starter Motor, Onan	P06830	1	
8	Muffler with Spark Arrestor, Single Manifold	P09882 <sup>1</sup>	2	◆
	Bolt, Spark Arrestor Mounting	P09458 <sup>1</sup>	2	◆
9	Clamp, 24hp Onan Muffler	P09900 <sup>1</sup>	2	◆
10	Manifold Kit, Onan 24Hp Exhaust (2 tubes, gaskets, hardware) #541-0400	P12302 <sup>1</sup>	1	◆
11	Guard, Onan P224G Engine	P11936	1	
12	Screw, #10-24 X 1" Phillips Head Type 23	F05015-27	4	
13	Coil, Onan P224 Ignition	055005 <sup>2</sup>	1	
14	Spring, Onan Governor	P04497	1	
	Spring, Onan Governor Surge Control	014541	1	
	Carburetor Kit, Onan Repair 146-0500 (Spec A-F Only)	P06826 <sup>3</sup>	1	
	Cable Retrofit, Onan Throttle and Choke	K12319 <sup>4</sup>	1	
15	Cable, Onan 24hp Throttle	P12313	1	
	Spring, Throttle	016033	1	
16	Cable, Onan 24hp Choke	P12314	1	
17	Bracket, Choke Cable Mount	S12310	1	
18	Bracket, Throttle Cable Mount	S12312	1	
19	Bolt, 1/4" x 3/8" Shoulder (#10-24 Thread)	F05004-57	1	
20	Washer, 1/4" SAE Flat	F05011-11	1	
21	Nut, #10-24 Self-Locking	F05010-14	1	
22	Linkage Assembly, 24HP P224 Onan Throttle	P12329	1	
	Nut, 1/4-20 Self-Locking (for shipping purposes only)	F05010-9	2	
23	Clip, Onan Choke	P12567	1	
24	Bolt, Onan Choke	P12568	1	
25	Bracket, Choke Cable Assembly	P12821	1	◆
26	Screw, 10/32 x 5/16" Hex Washer Head Cap	F05004-6	2	◆
	Instruction Sheet, Onan Throttle Cable	K12319-418	1	
27	Hose, 7" Oil Drain	P10082	1	
28	Cap, Oil Drain 3/8" Pipe	P04332	1	
	Oil, 10W30 Type CD	L04869-1	.5 Gal	◆
29	Pulley, 3-Groove Motor	S10435	1	
30	Key, 1/4" x 1/4" x 1 11/16"	S04124 <sup>5</sup>	1	



## 4

## Replacement Parts

Engine Assembly (w/Cable Throttle 2/93 - 6/93)

31	Bushing, 1 1/8" Split Taper	P04306	1	
32	<b>BELT, 2BX74 DRIVE</b>	P10277-2 <sup>6</sup>	1	
33	<b>PLATE, MOTOR MOUNT</b>	W11543 <sup>7</sup>	1	
	<b>BUSHING ASSEMBLY, MOTOR MOUNT PIVOT</b>	A04127 <sup>8</sup>	2	◆
34	Bushing, Rubber Motor Mount Pivot	P12164	1	
35	Spacer, Motor Mount Pivot	P05041	1	
36	<b>PLATE, MOTOR MOUNT PIVOT BUSHING</b>	S04403	2	
37	<b>BOLT, 5/16-18 X 2 1/2" 'U'</b>	P05039	2	
38	<b>NUT, 5/16-18 HEX LOCK</b>	F05010-6	2	
39	<b>BOLT, 3/8-16 X 1 1/2" HEX HEAD GRADE 2</b>	F05007-3	4	
40	<b>WASHER, 3/8" SAE FLAT</b>	F05011-3	8	
41	<b>NUT, 3/8-16 HEX NYLON LOCK</b>	F05010-10	4	
	<b>KIT, ALTERNATOR WITH BRACE</b>	K12801 <sup>7</sup>	1	
42	Alternator, 105A 12V	050287 <sup>7</sup>	1	
43	Brace, Alternator	W12761 <sup>9</sup>	1	
44	Bolt, 3/8-16 x 5 1/2" Hex Head Full Thread	F05007-34	1	
45	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
46	Washer, 5/16" Split Lock	F05011-13	1	
47	Bolt, M8 X 1.25" X 1" Hex Head Full Thread	F05004-40	1	
	<b>WIRE ASSEMBLY, 61/105 AMP ALTERNATOR PLUG</b>	015969	1	
48	<b>WASHER, 5/16" SAE FLAT</b>	F05011-17	1	
49	<b>WASHER, 5/16" SPLIT LOCK</b>	F05011-13	1	
50	<b>BOLT, M8 X 1.25" X 1" HEX HEAD FULL THREAD</b>	F05004-40	1	
51	<b>PULLEY, 1979452 DELCO ALTERNATOR</b>	P03806	1	
52	<b>BELT, A33 ALTERNATOR</b>	P11542	1	
	<b>BRACKET ASSEMBLY, DRIVE BELT SUPPORT SINGLE-PRONG</b>	A12243 <sup>10</sup>	1	
53	Bracket, Drive Belt Support Single-Prong	W12237	1	◆
54	Washer, 3/8" Split Lock	F05011-4	1	
	Instruction Sheet, Drive Belt Support Single-Prong	A12243-420	1	

<sup>1</sup> Muffler parts obsolete (discontinued by vendor). Upgrade to dual-manifold type using retrofit kit K12372. [See Section 4.6.](#)

<sup>2</sup> Coil kit P06827 no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

<sup>3</sup> Includes screw and plug package, gasket package, float valve, idle adjust needle and spring, mounting gaskets, and idle limit cap.

<sup>4</sup> Rear pull choke may be upgraded to front pull choke with retrofit kit K12953. [See Section 4.5.](#)

<sup>5</sup> 1-11/16" key replaces 1 1/4" or 2" key originally supplied.

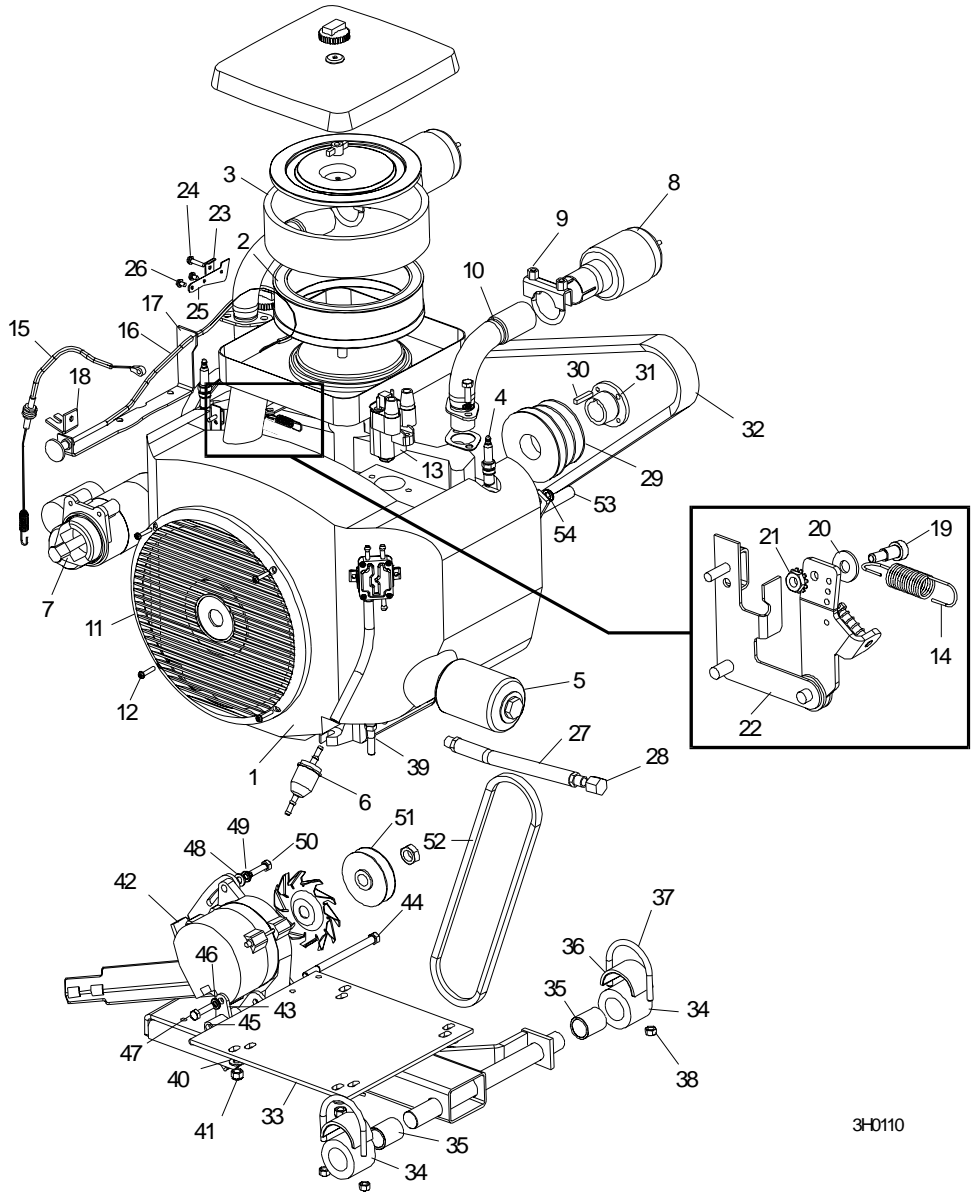
<sup>6</sup> One double belt P10277-2 replaces two single belts P10277 originally supplied prior to 7/93.

<sup>7</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W11543). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>8</sup> A04127 no longer available. Purchase individual component parts P12164 and P05041.

<sup>9</sup> Brace added to reinforce alternator added after 8/94. Order kit K12801 if replacing alternator on sawmills built before 8/94.

<sup>10</sup> Belt support added to prevent belt friction after 9/92 and may be added to previous revisions.



3-H110

FIG. 4-5

<b>4.8 Engine Assembly (Mechanical Throttle 5/91 - 1/93)</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>ENGINE ASSEMBLY, 24HP ONAN P224G</b>	A11631	1	
1	Engine, 24Hp Onan P224 ( <a href="#">See Form #202</a> for complete list of engine parts)	P11463	1	◆
2	Filter, Onan 20/24Hp Air	P07566	1	
3	Pre-Cleaner, Onan 20/24Hp Air	P07961	1	
4	Plug, Onan Spark (Champion #RS17YX)	P06819	2	
5	Filter, Onan 24Hp Oil	P09881	1	
6	Filter, In-Line Fuel	P07570	1	
7	Starter Motor, Onan	P06830	1	
8	Muffler with Spark Arrester, Single Manifold	P09882 <sup>1</sup>	2	◆
	Bolt, Spark Arrestor Mounting	P09458 <sup>1</sup>	2	◆
9	Clamp, 24hp Onan Muffler	P09900 <sup>1</sup>	2	◆
10	Manifold Kit, Onan 24Hp Exhaust (2 tubes, gaskets, hardware) #541-0400	P12302 <sup>1</sup>	1	◆
11	Guard, Onan P224G Engine	P11936	1	
12	Screw, #10-24 X 1" Phillips Head Type 23	F05015-27	4	
13	Coil, Onan P224 Ignition	055005 <sup>2</sup>	1	
14	Spring, Onan Governor	P04497	1	
	Spring, Onan Governor Surge Control	014541	1	
	Bracket Assembly, Onan P224 Throttle Mount	A10278 <sup>3</sup>	1	
15	Bracket, Throttle Adjustment	S10282	1	◆
16	Bracket, Throttle Mount	S10283	1	◆
17	Washer, Throttle Bracket	S07481	2	◆
18	Screw, 1/4-20 x 3/4" Socket Head Cap	F05005-26	1	
19	Nut, 1/4-20 Hex Lock	F05010-21	2	
20	Spacer, Throttle Bracket	S07480	1	
21	Screw, #10-24 x 1" Socket Head Cap	F05004-2	1	
22	Nut, #10-24 Hex Self-Locking	F05010-14	1	
	Carburetor Kit, Onan Repair 146-0500 (Spec A-F Only)	P06826 <sup>4</sup>	1	
23	Link, Onan P224 Throttle	S10285 <sup>3</sup>	1	
24	Spring, Onan P224 Throttle	P08538 <sup>3</sup>	1	
25	Hose, 7" Oil Drain	P10082	1	
26	Cap, Oil Drain 3/8" Pipe	P04332	1	
	Oil, 10W30 Type CD	L04869-1	.5 Gal	◆
27	Pulley, 3-Groove Motor	S10435	1	
28	Key, 1/4" x 1/4" x 1 11/16"	S04124 <sup>5</sup>	1	
29	Bushing, 1 1/8" Split Taper	P04306	1	
30	<b>BELT, 2BX74 DRIVE</b>	P10277-2 <sup>6</sup>	1	
31	<b>PLATE, MOTOR MOUNT</b>	W11543 <sup>7</sup>	1	

## 4

## Replacement Parts

Engine Assembly (Mechanical Throttle 5/91 - 1/93)

	<b>BUSHING ASSEMBLY, MOTOR MOUNT PIVOT</b>	A04127 <sup>8</sup>	2	◆
32	Bushing, Rubber Motor Mount Pivot	P12164	1	
33	Spacer, Motor Mount Pivot	P05041	1	
34	<b>PLATE, MOTOR MOUNT PIVOT BUSHING</b>	S04403	2	
35	<b>BOLT, 5/16-18 X 2 1/2" 'U'</b>	P05039	2	
36	<b>NUT, 5/16-18 HEX LOCK</b>	F05010-6	2	
37	<b>BOLT, 3/8-16 X 1 1/2" HEX HEAD GRADE 2</b>	F05007-3	4	
38	<b>WASHER, 3/8" SAE FLAT</b>	F05011-3	8	
39	<b>NUT, 3/8-16 HEX NYLON LOCK</b>	F05010-10	4	
	<b>KIT, ALTERNATOR WITH BRACE</b>	K12801 <sup>7</sup>	1	
40	Alternator, 105A 12V	050287 <sup>7</sup>	1	
41	Brace, Alternator	W12761 <sup>9</sup>	1	
42	Bolt, 3/8-16 x 5 1/2" Hex Head Full Thread	F05007-34	1	
43	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
44	Washer, 5/16" Split Lock	F05011-13	1	
45	Bolt, M8 X 1.25" X 1" Hex Head Full Thread	F05004-40	1	
	<b>WIRE ASSEMBLY, 61/105 AMP ALTERNATOR PLUG</b>	015969	1	
46	<b>WASHER, 5/16" SAE FLAT</b>	F05011-17	1	
47	<b>WASHER, 5/16" SPLIT LOCK</b>	F05011-13	1	
48	<b>BOLT, M8 X 1.25" X 1" HEX HEAD FULL THREAD</b>	F05004-40	1	
49	<b>PULLEY, 1979452 DELCO ALTERNATOR</b>	P03806	1	
50	<b>BELT, A33 ALTERNATOR</b>	P11542	1	
	<b>BRACKET ASSEMBLY, DRIVE BELT SUPPORT SINGLE-PRONG</b>	A12243 <sup>10</sup>	1	
51	Bracket, Drive Belt Support Single-Prong	W12237	1	◆
52	Washer, 3/8" Split Lock	F05011-4	1	
	Instruction Sheet, Drive Belt Support Single-Prong	A12243-420	1	

<sup>1</sup> Muffler parts obsolete (discontinued by vendor). Upgrade to dual-manifold type using retrofit kit K12372. [See Section 4.6](#)

<sup>2</sup> Coil kit P06827 no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

<sup>3</sup> Throttle and choke linkage may be upgraded to cable system using retrofit kit K12319. [See Section 4.7](#)

<sup>4</sup> Includes screw and plug package, gasket package, float valve, idle adjust needle and spring, mounting gaskets, and idle limit cap.

<sup>5</sup> 1-11/16" key replaces 1 1/4" or 2" key originally supplied.

<sup>6</sup> One double belt P10277-2 replaces two single belts P10277 originally supplied prior to 7/93.

<sup>7</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W11543). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>8</sup> A04127 no longer available. Purchase individual component parts P12164 and P05041.

<sup>9</sup> Brace added to reinforce alternator added after 8/94. Order kit K12801 if replacing alternator on sawmills built before 8/94.

<sup>10</sup> Belt support added to prevent belt friction after 9/92 and may be added to previous revisions.

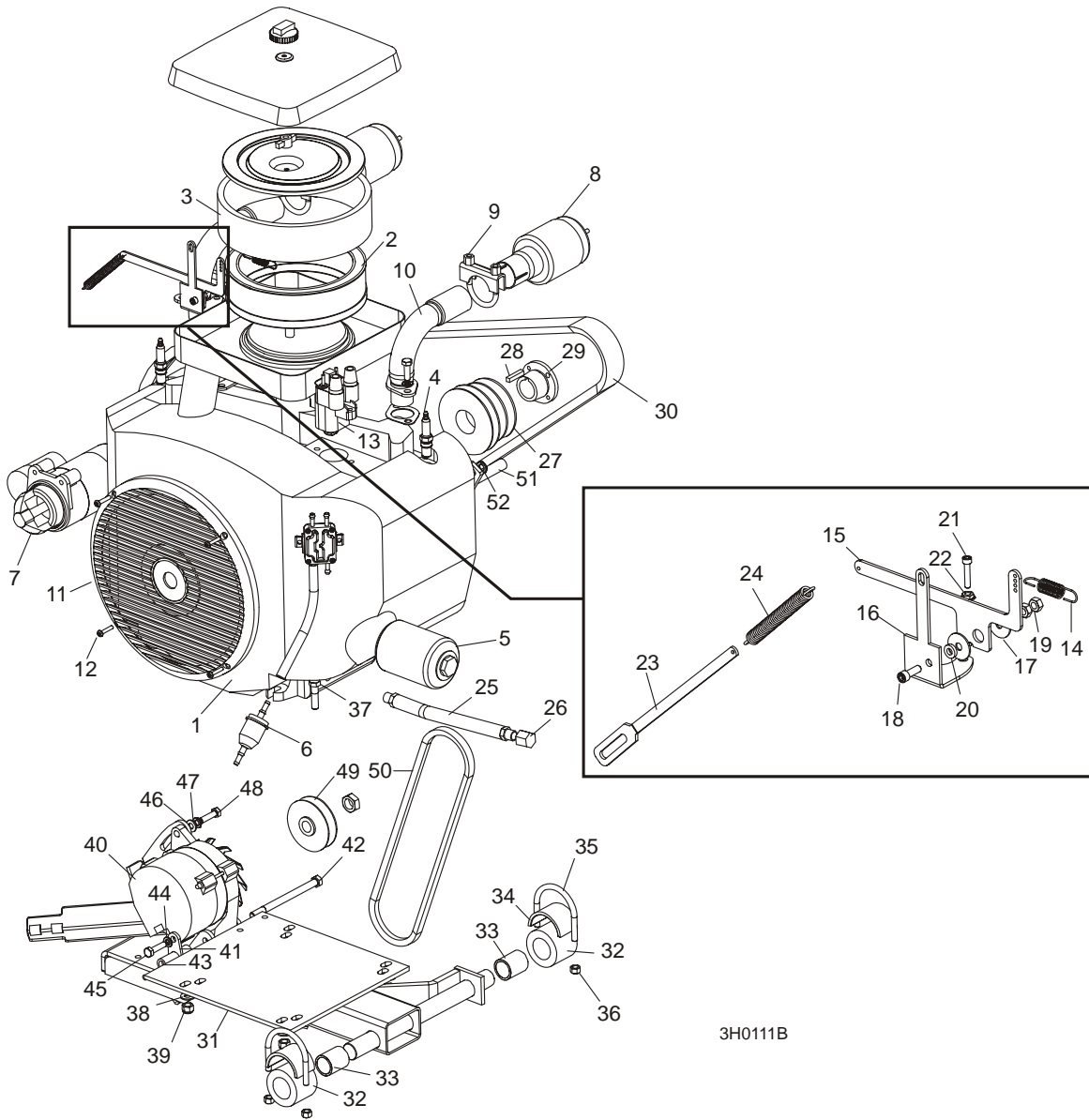


FIG. 4-6

# Form #202

## Onan Engine Service Parts (● indicates part is applicable to specified model)

Description	WM Part No.	Onan Part No.	18HP P218G	20HP B48G	20HP P220G	24HP T260G	24HP P224G
Cap, Crankcase Breather	P06828	123-0954	●	N/A	●	●	●
Carburetor, Onan	P06825	146-0662	146-659	146-0495 (Spec B-C) 146-0660 (Spec D+)	146-0660	●	●
Carburetor Kit, Onan Repair	P06826	146-0500	● (Spec A-F) 146-0657 (Spec G+)	146-0292 (Spec B-C) 146-0356 (Spec D+)	● (Spec A-F)	●	● (Spec A-F) 146-0657 (Spec G+)
Cleaner, Onan 4C Carburetor	014385	326-5278	●	●	●	●	●
Clip, Onan Linkage #004	P09580	518-0004	●	●	●	●	●
Clip, Onan Linkage #406	P09581	518-0406	●	●	●	●	●
Coil, Onan Ignition	P10358	166-0772	N/A	●	N/A	● (Spec A-E)	N/A
Coil, Onan Ignition (Electronic)	055005 <sup>a</sup>	166-0820	●	N/A	●	● (Spec F+)	●
Condenser, Onan Elec. Ignition	P06820	312-0256	●	N/A	●	312-0255 (Spec F+)	●
Condenser, Kit w/Points	K12503	160-1183/312-0246	N/A	●	N/A	● (Spec A-E)	N/A
Filter, Onan Air	P07566	140-2628-01	●	●	●	●	●
Filter, Onan Air Pre-Cleaning	P07961	140-1496-01	●	●	●	●	●
Filter, Onan Inline Fuel	P07570	149-2206-01	●	●	●	●	●
Filter, Onan Oil	P09881	122-0469	●	●	●	●	●
Gasket Kit, Complete Engine	P06815	168-0191	168-0187	168-0187	168-0187	●	●
Gasket Kit, B48/P218/P220 Decarbon	014629	168-0189	●	●	●	N/A	N/A
Gasket Kit, T260/P224 Decarbon	P06822	168-0190	N/A	N/A	N/A	●	●
Gasket Kit, T260/P224 Valve Adjust	014604	110-3575/154-2219/ 154-2747 (2 ea)	N/A	N/A	N/A	●	●
Jet, P218 High Altitude Carburetor	014630	146-0652	●	N/A	N/A	N/A	N/A
Jet P224 High Altitude Carburetor	014631	146-0695	N/A	N/A	N/A	N/A	●
Jet, Onan Carburetor Idle	P09624	146-0426	●	146-0337	●	●	● (Spec A-G)
Plug, RS17YC Spark	P06819	167-0272	●	●	●	●	●
Pump, Onan Fuel	P07978	149-1982	●	●	●	●	149-2187-02
Regulator, 20 Amp	P07932	191-2106	●	●	●	N/A	N/A
Regulator, 35 Amp	P09679	191-1847	N/A	N/A	N/A	●	N/A
Spring, Onan Governor	P04497	150-1214	●	●	●	N/A	●
Spring, Onan Governor (T260)	014610	150-1831	N/A	N/A	N/A	●	N/A

Spring, Onan Governor Rod	<b>014311</b>	N/A	N/A	N/A	N/A	N/A	●
Spring, Onan Governor Surge	<b>014541</b>	<b>150-1755</b>	N/A	N/A	N/A	150-2550	●
Starter, Onan Engine	<b>P06830</b>	<b>191-1949-04</b>	●	191-1567	●	191-1949-01	●

<sup>a</sup> Coil kit P06827 (541-0523) no longer available from vendor. If replacing original coil, order mount parts: Screw 055000, Nut 055001, Screw 055002, Clamp 055003 & Bracket 055004 in addition to Coil 055005. If coil is mounted on top of manifold, order coil 055005 only.

## SECTION 5 ELECTRICAL INFORMATION

### 5.1 Electrical Symbol Diagram, LT30/LT40 G24

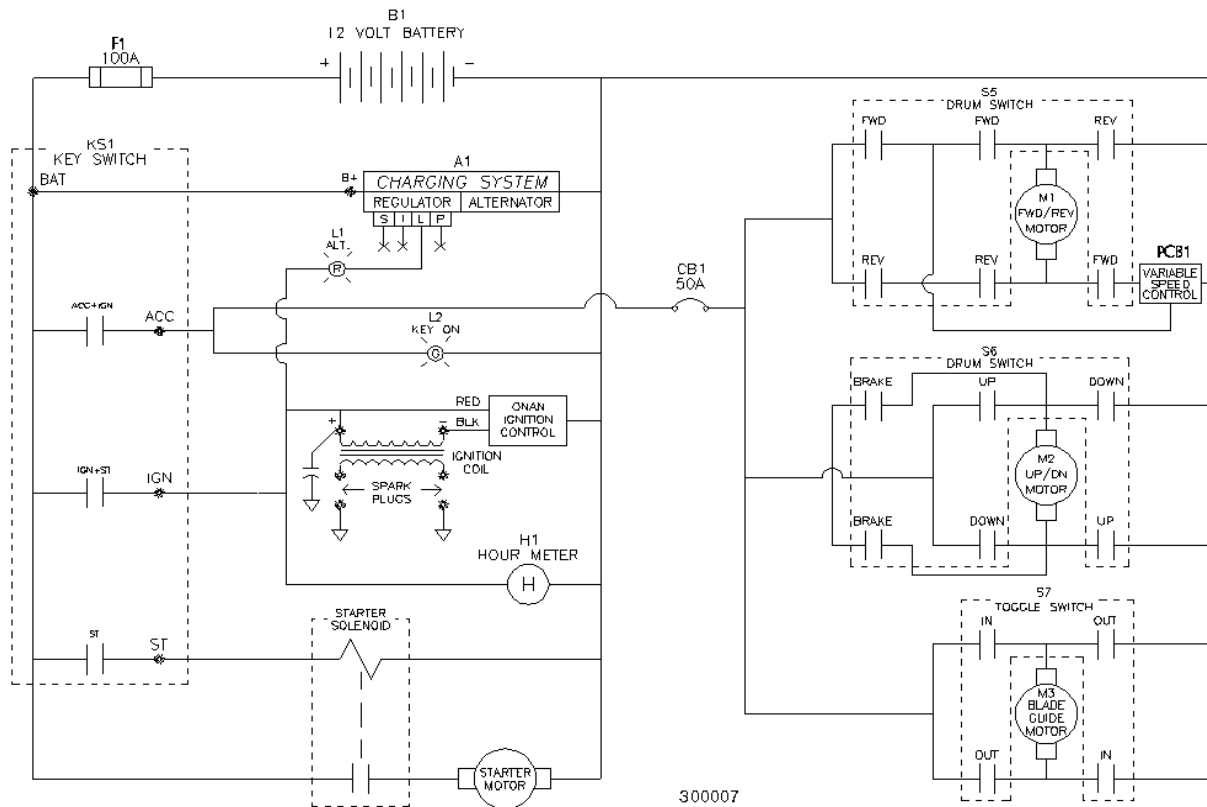
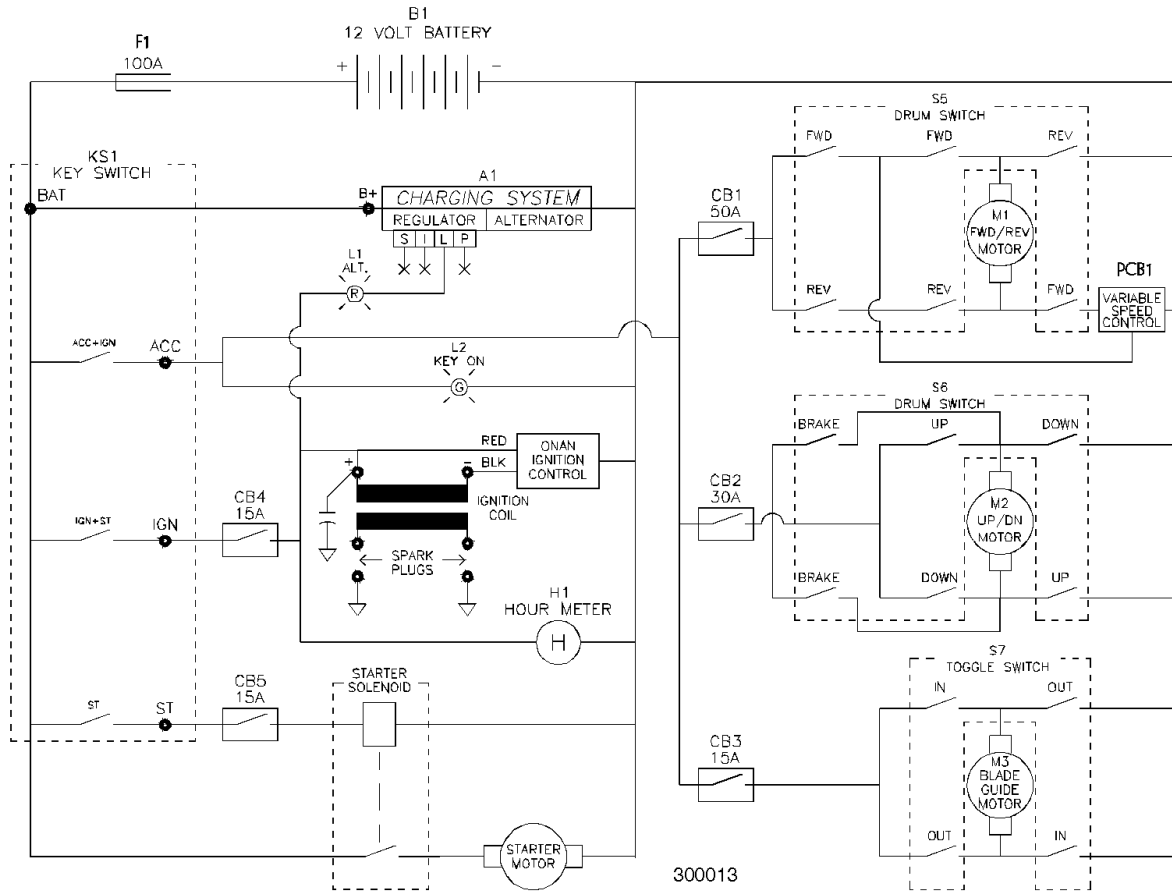


FIG. 5-1



**5.2 Electrical Symbol Diagram, LT30/LT40 G24s**



**FIG. 5-2**

5.3 Electrical Symbol Diagram, LT30HD/LT40HD G24 (Rev. C7-E6)

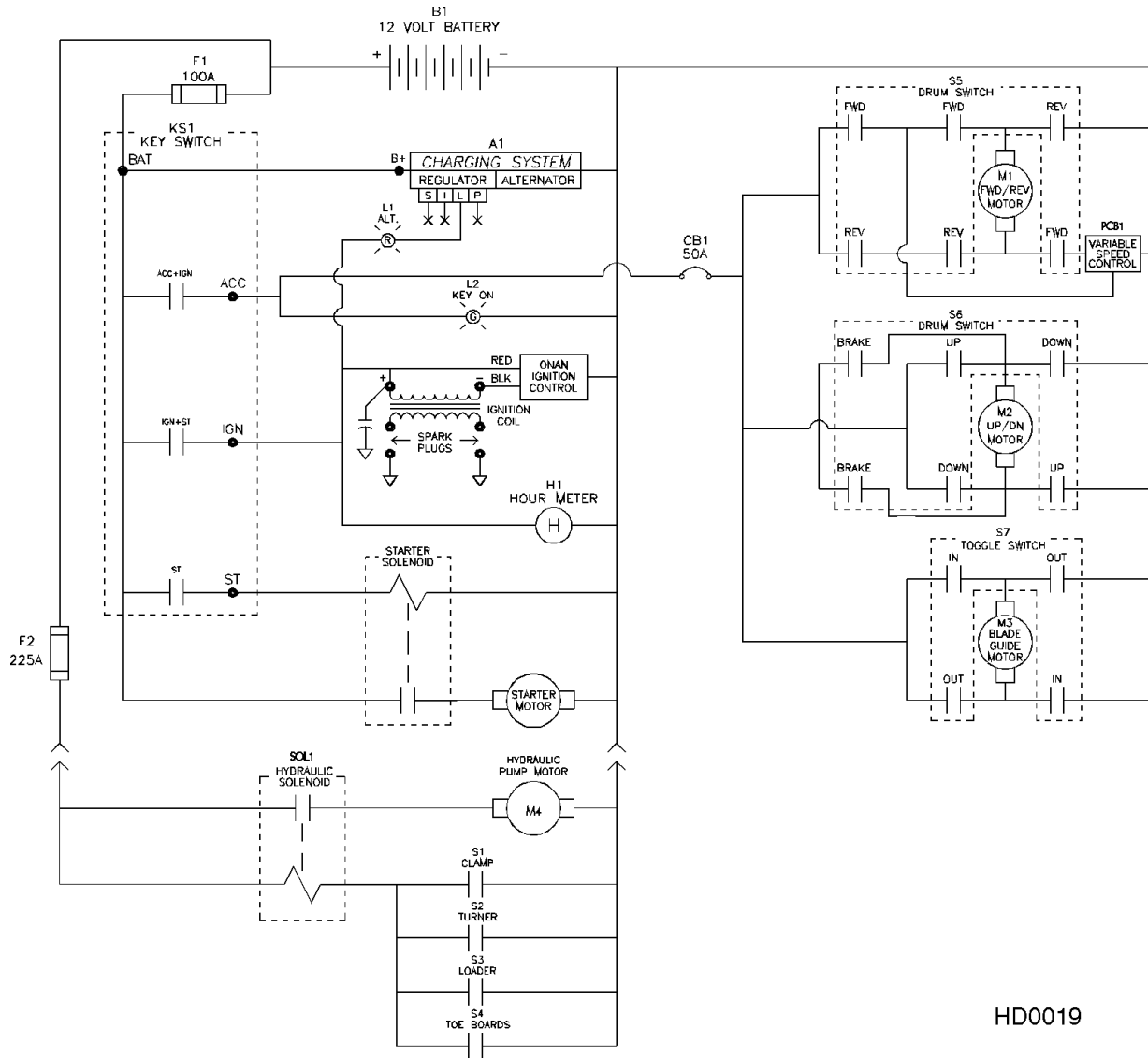
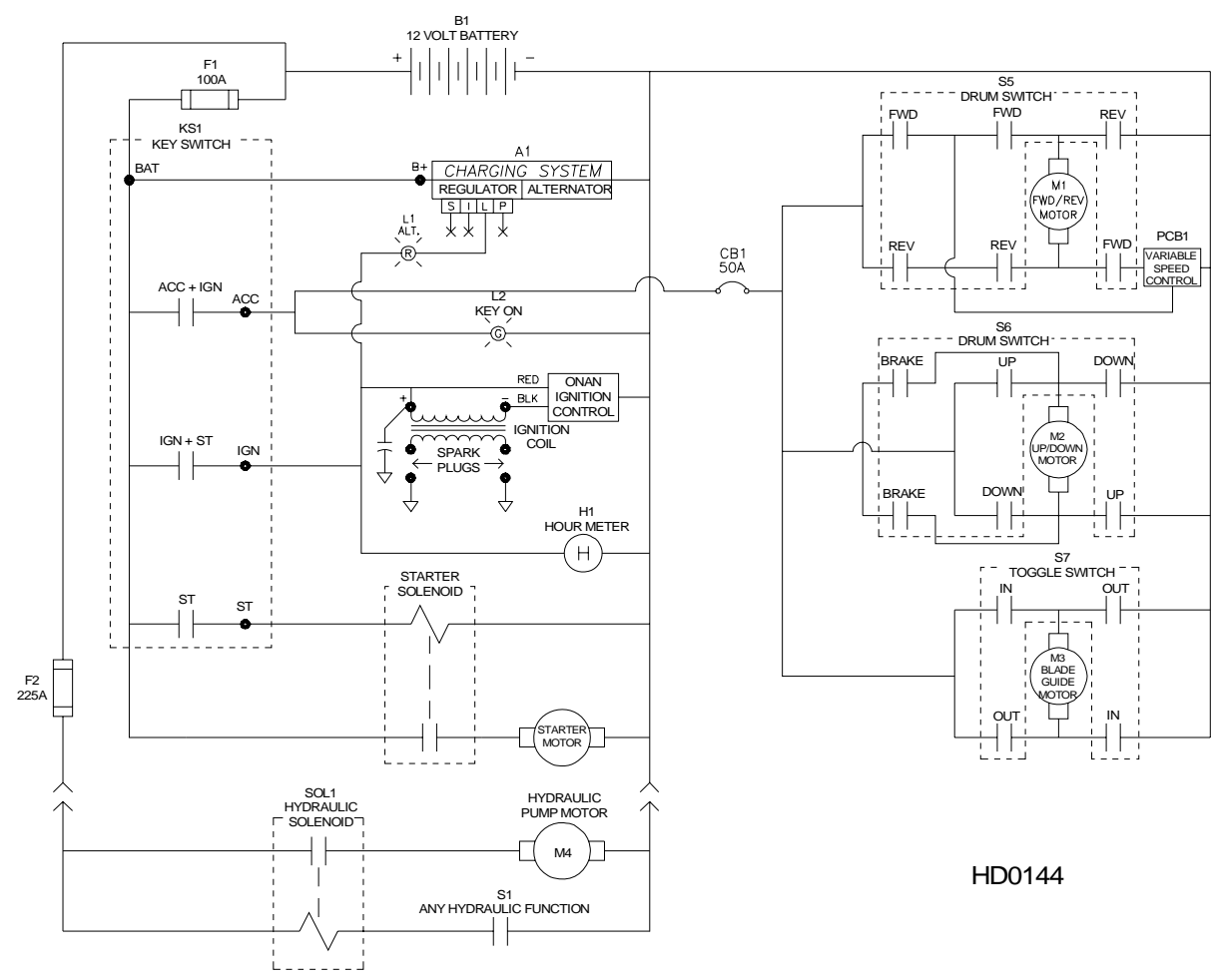


FIG. 5-3

# 5 Electrical Information

Electrical Symbol Diagram, LT30HD/LT40HD G24 (Rev. E7 - F7)

## 5.4 Electrical Symbol Diagram, LT30HD/LT40HD G24 (Rev. E7 - F7)



HD0144

FIG. 5-4

5.5 Electrical Symbol Diagram, LT30HD/LT40HD G24s (Rev. C7-E6)

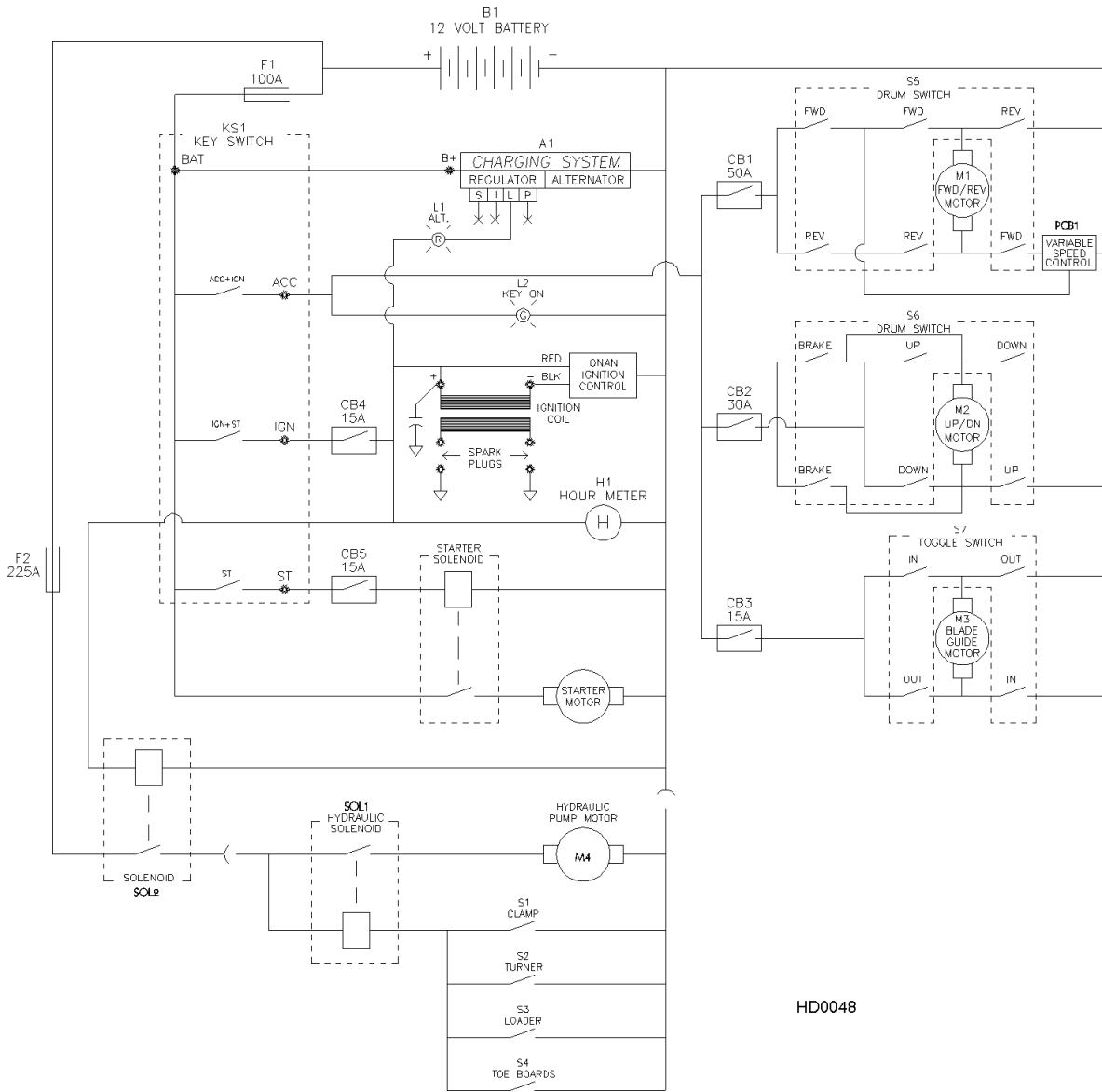
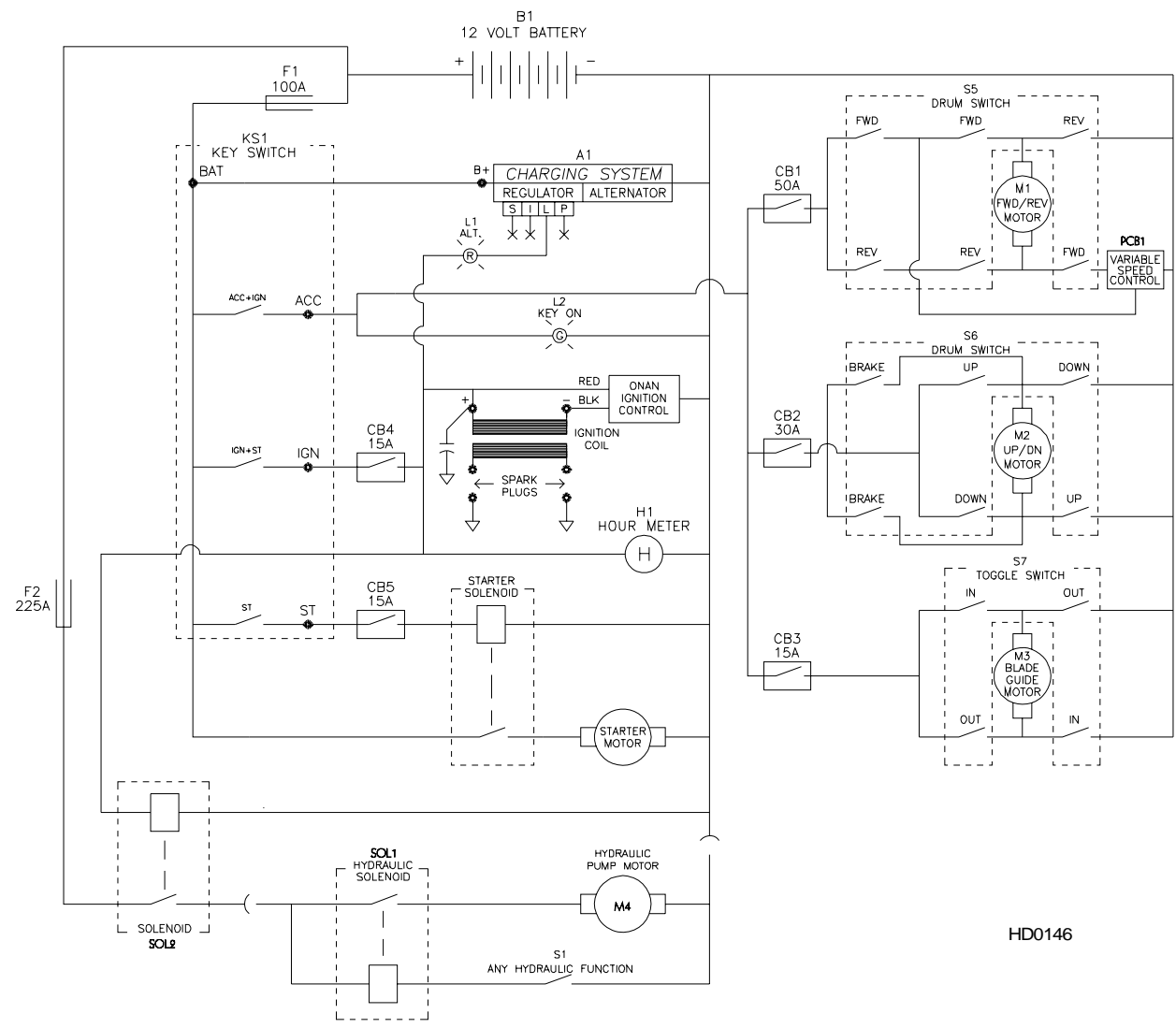


FIG. 5-5

# 5 Electrical Information

Electrical Symbol Diagram, LT30HD/LT40HD G24s (Rev. E7 - F7)

## 5.6 Electrical Symbol Diagram, LT30HD/LT40HD G24s (Rev. E7 - F7)



HD0146

FIG. 5-6

## 5.7 Electrical Components, LT30/LT40 G24/G24s

Component	Manufacturer Part No.	Manufacturer	Wood-Mizer Part No.	Description
A1	CS-130	Delco-Remy	050287 <sup>1</sup>	Alternator, 12 Volt, 105 Amp Maximum
B1	524MFD	Deka	P09725-1	Battery, 12 Volt LT30/40 ( <a href="#">See Section 5.10</a> )
CB1	30128-30	Cole-Hersee	E20486 <sup>2</sup>	Circuit Breaker, 30 Amp, 12 Volt, For Power Feed Motor, Auto Reset (U.S.)
	30407-50	Cole-Hersee	E20432	Circuit Breaker, 50 Amp, 12 Volt, For Power Feed Motor, Manual Reset (G.S.)
CB2	123A30A2	Richard's Elec	E20431 <sup>3</sup>	Circuit Breaker, 30 Amp, 12 Volt, For Up/Down Motor, Manual Reset
CB3	123A15A2	Richard's Elec	E20430 <sup>4</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Ignition Circuit, Manual Reset
CB4	123A15A2	Richard's Elec	E20430 <sup>4</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Start Circuit, Manual Reset
CB5	123A15A2	Richard's Elec	E20430 <sup>4</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Blade Guide Motor, Manual Reset
F1	RL-100	Gould	P11549	Fuse Link, 100 Amp, 250 Volt For Main + 12 Volt Starter, Alternator
H1	T40 Series	ENM Corp.	P09631	Hour Meter, 12 Volt, Low Power T40 Series
KS1	121801	General	P04350	Key Switch, 4-position (Accessory, Off, Ignition, Start)
L1	2128	General	P04986	Light, Red Warning, For Alternator Malfunction
L2	2129	General	P20436	Light, Green Indicator, For Key Switch In Acc Or Ign Position
M1	1149-001	Current App.	006747 <sup>5</sup>	Motor, 12 Volt Power Feed
M2	N/A	Leeson <sup>6</sup>	A04367	Motor, 12 Volt Up/Down
M3	P09698-1	Klauber	A10365	Motor, 12 Volt Blade Guide Arm 53:1 Gear
PCB1	024495	Wood-Mizer	024495 <sup>7</sup>	Circuit Board, Power Feed
S5	2601-AF2-S11	Square D	E20439	Drum Switch, (U.S.), Power Feed Fwd/Reverse Motor
	2601-AF2-S10	Square D	N/A	Drum Switch, (G.S.), Power Feed Fwd/Reverse Motor
S6	2601-AF2-S12	Square D	E20440	Drum Switch, Up/Down Motor
S7	1121-0004	McGill	P10006	Toggle Switch, Blade Guide In/Out Motor

<sup>1</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W11543). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>2</sup> 30 Amp breaker replaces E20434 50 Amp breaker 10/9/95.

<sup>3</sup> Circuit Breaker Changed from Cole-Hersee #CH30407-30 to Richard's Electric #123A30A2 to improve durability and reduce cost (11/06).

<sup>4</sup> Circuit Breaker Changed from Cole-Hersee #CH30407-15 to Richard's Electric #123A15A2 to improve durability and reduce cost (11/06).

<sup>5</sup> Motor 006747 replaced 014359 supplied until 11/08. .25HP motor directly replaces .49HP motor P04140 (Owosso #PR-4P07Q). Requires two rubber boots (P03807) to protect external motor terminals.

<sup>6</sup> Replaces Leeson motor #S.I. 2917-A (10/01) and Owosso motor #PV-28147Q originally supplied (12/00).

<sup>7</sup> Replaces A20428 originally supplied before 4/99. New assembly includes LED indicator lights for easier troubleshooting. Modularized components and surface mount technology improve durability and power capability.

## 5.8 Electrical Components, LT30HD/LT40HD G24/G24s (Rev. C7 - E6)

Component	Manufacturer Part No.	Manufacturer	Wood-Mizer Part No.	Description
A1	CS-130	Delco-Remy	050287 <sup>1</sup>	Alternator, 12 Volt, 105 Amp Maximum
B1	DP24M <sup>2</sup>	Deka	P09853-1	Battery, 12 Volt LT30/40 ( <a href="#">See Section 5.11</a> )
CB1	30128-30	Cole-Hersee	E20486 <sup>3</sup>	Circuit Breaker, 30 Amp, 12 Volt, For Power Feed Motor, Auto Reset (U.S.)
	30407-50	Cole-Hersee	E20432	Circuit Breaker, 50 Amp, 12 Volt, For Power Feed Motor, Manual Reset (G.S.)
CB2	123A30A2	Richard's Elec	E20431 <sup>4</sup>	Circuit Breaker, 30 Amp, 12 Volt, For Up/Down Motor, Manual Reset
CB3	123A15A2	Richard's Elec	E20430 <sup>5</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Ignition Circuit, Manual Reset
CB4	123A15A2	Richard's Elec	E20430 <sup>5</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Start Circuit, Manual Reset
CB5	123A15A2	Richard's Elec	E20430 <sup>5</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Blade Guide Motor, Manual Reset
F1	RL-100	Gould	P11549	Fuse Link, 100 Amp, 250 Volt For Main + 12 Volt Starter, Alternator
F2	RL-225	Gould	P11550	Fuse Link, 225 Amp, 250 Volt For Hydraulic +12 Volt Circuit
H1	T40 Series	ENM Corp.	P09631	Hour Meter, 12 Volt, Low Power T40 Series
KS1	121801	General	P04350	Key Switch, 4-position (Accessory, Off, Ignition, Start)
L1	2128	General	P04986	Light, Red Warning, For Alternator Malfunction
L2	2129	General	P20436	Light, Green Indicator, For Key Switch In Acc Or Ign Position
M1	1149-001	Current App.	006747 <sup>6</sup>	Motor, 12 Volt Power Feed
M2	N/A	Leeson <sup>7</sup>	A04367	Motor, 12 Volt Up/Down
M3	P09698-1	Klauber	A10365	Motor, 12 Volt Blade Guide Arm 53:1 Gear
M4	08714	Monarch Hyd.	052807 <sup>8</sup>	Motor, 12 Volt Hydraulic Pump
PCB1	024495	Wood-Mizer	024495 <sup>9</sup>	Circuit Board, Power Feed
S1	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S2	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S3	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S4	03721	Monarch Hyd.	P09593	Switch, Hydraulic Pump Lever
S5	2601-AF2-S11	Square D	E20439	Drum Switch, (U.S.), Power Feed Fwd/Reverse Motor
	2601-AF2-S10	Square D	N/A	Drum Switch, (G.S.), Power Feed Fwd/Reverse Motor
S6	2601-AF2-S12	Square D	E20440	Drum Switch, Up/Down Motor
S7	1121-0004	McGill	P10006	Toggle Switch, Blade Guide In/Out Motor
SOL1	3336	Monarch Hyd.	P09595	Solenoid, Hydraulic Pump Motor
SOL2	120-943	Stancor	016372 <sup>10</sup>	Solenoid, Low-Cost Multi-Purpose 12 Volt 3 Terminal

<sup>1</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W11543). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>2</sup> Replaces 8T24 originally supplied.

<sup>3</sup> 30 Amp breaker replaces E20434 50 Amp breaker 10/9/95.

<sup>4</sup> Circuit Breaker Changed from Cole-Hersee #CH30407-30 to Richard's Electric #123A30A2 to improve durability and reduce cost (11/06).

<sup>5</sup> Circuit Breaker Changed from Cole-Hersee #CH30407-15 to Richard's Electric #123A15A2 to improve durability and reduce cost (11/06).

<sup>6</sup> Motor 006747 replaced 014359 supplied until 11/08. .25HP motor directly replaces .49HP motor P04140 (Owosso #PR-4P07Q). Requires two rubber boots (P03807) to protect external motor terminals.

<sup>7</sup> Replaces Leeson motor #S.I. 2917-A (10/01) and Owosso motor #PV-28147Q originally supplied (12/00).

<sup>8</sup> Bosch motor P09955 replaced by vendor with Iskra motor 1/06. Brush kit P09585 no longer available to service Bosch motor. Replace motor using kit 052807 ([See Form #1578](#) for applicable discount information). Use Brush Kit 038682 to service Iskra motor.

<sup>9</sup> Replaces A20428 originally supplied before 4/99. New assembly includes LED indicator lights for easier troubleshooting. Modularized components and surface mount technology improve durability and power capability.

<sup>10</sup> Solenoid Kit 016372 replaces Solenoid P10449. Kit includes solenoid and replacement instructions.



## 5.9 Electrical Components, LT30HD/LT40HD G24/G24s (Rev. E7 - F7)

Component	Manufacturer Part No.	Manufacturer	Wood-Mizer Part No.	Description
A1	CS-130	Delco-Remy	050287 <sup>1</sup>	Alternator, 12 Volt, 105 Amp Maximum
B1	DP24M <sup>2</sup>	Deka	P09853-1	Battery, 12 Volt LT30/40 ( <a href="#">See Section 5.11</a> )
CB1	30128-30	Cole-Hersee	E20486 <sup>3</sup>	Circuit Breaker, 30 Amp, 12 Volt, For Power Feed Motor, Auto Reset (U.S.)
	30407-50	Cole-Hersee	E20432	Circuit Breaker, 50 Amp, 12 Volt, For Power Feed Motor, Manual Reset (G.S.)
CB2	123A30A2	Richard's Elec	E20431 <sup>4</sup>	Circuit Breaker, 30 Amp, 12 Volt, For Up/Down Motor, Manual Reset
CB3	123A15A2	Richard's Elec	E20430 <sup>5</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Ignition Circuit, Manual Reset
CB4	123A15A2	Richard's Elec	E20430 <sup>5</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Start Circuit, Manual Reset
CB5	123A15A2	Richard's Elec	E20430 <sup>5</sup>	Circuit Breaker, 15 Amp, 12 Volt, For Blade Guide Motor, Manual Reset
F1	RL-100	Gould	P11549	Fuse Link, 100 Amp, 250 Volt For Main + 12 Volt Starter, Alternator
F2	RL-225	Gould	P11550	Fuse Link, 225 Amp, 250 Volt For Hydraulic +12 Volt Circuit
H1	T40 Series	ENM Corp.	P09631	Hour Meter, 12 Volt, Low Power T40 Series
KS1	121801	General	P04350	Key Switch, 4-position (Accessory, Off, Ignition, Start)
L1	2128	General	P04986	Light, Red Warning, For Alternator Malfunction
L2	2129	General	P20436	Light, Green Indicator, For Key Switch In Acc Or Ign Position
M1	1149-001	Current App.	006747 <sup>6</sup>	Motor, 12 Volt Power Feed
M2	N/A	Leeson <sup>7</sup>	A04367	Motor, 12 Volt Up/Down
M3	P09698-1	Klauber	A10365	Motor, 12 Volt Blade Guide Arm 53:1 Gear
M4	08714	Monarch Hyd.	052807 <sup>8</sup>	Motor, 12 Volt Hydraulic Pump
PCB1	024495	Wood-Mizer	024495 <sup>9</sup>	Circuit Board, Power Feed
S1	024198	Wood-Mizer	024198 <sup>10</sup>	Switch, Hydraulic Pump Levers
S5	2601-AF2-S11	Square D	E20439	Drum Switch, (U.S.), Power Feed Fwd/Reverse Motor
	2601-AF2-S10	Square D	N/A	Drum Switch, (G.S.), Power Feed Fwd/Reverse Motor
S6	2601-AF2-S12	Square D	E20440	Drum Switch, Up/Down Motor
S7	1121-0004	McGill	P10006	Toggle Switch, Blade Guide In/Out Motor
SOL1	586-902	Stancor	016371 <sup>11</sup>	Solenoid, 200 Amp Hydraulic Pump Motor
SOL2	120-943	Stancor	016372 <sup>12</sup>	Solenoid, Low-Cost Multi-Purpose 12 Volt 3 Terminal

<sup>1</sup> 105A Alternator 050287 replaces 61A alternator P03804 originally supplied (no longer available from vendor). Requires replacement of mounting bracket (W11543). Existing brackets can be modified to accept 105A alternator by grinding enough material (approx. 1/16" - 1/8") from the bottom of the mounting plates to clear the larger alternator body.

<sup>2</sup> Replaces 8T24 originally supplied.

<sup>3</sup> 30 Amp breaker replaces E20434 50 Amp breaker 10/9/95.

<sup>4</sup> Circuit Breaker Changed from Cole-Hersee #CH30407-30 to Richard's Electric #123A30A2 to improve durability and reduce cost (11/06).

<sup>5</sup> Circuit Breaker Changed from Cole-Hersee #CH30407-15 to Richard's Electric #123A15A2 to improve durability and reduce cost (11/06).

<sup>6</sup> Motor 006747 replaced 014359 supplied until 11/08. .25HP motor directly replaces .49HP motor P04140 (Owosso #PR-4P07Q). Requires two rubber boots (P03807) to protect external motor terminals.

<sup>7</sup> Replaces Leeson motor #S.I. 2917-A (10/01) and Owosso motor #PV-28147Q originally supplied (12/00).

<sup>8</sup> Bosch motor P09955 replaced by vendor with Iskra motor 1/06. Brush kit P09585 no longer available to service Bosch motor. Replace motor using kit 052807 ([See Form #1578](#) for applicable discount information). Use Brush Kit 038682 to service Iskra motor.

- <sup>9</sup> Replaces A20428 originally supplied before 4/99. New assembly includes LED indicator lights for easier troubleshooting. Modularized components and surface mount technology improve durability and power capability.
- <sup>10</sup> Saleable service assembly created which includes 014765 3-wire switch and crimped terminals (7/97). 014765 3-wire switch directly replaces P12735 2-wire switch (4/97).
- <sup>11</sup> Solenoid Kit 016371 replaces Solenoid 015470. Kit includes solenoid and replacement instructions. If replacing original P09595 100 amp solenoid, order retrofit kit 015783.
- <sup>12</sup> Solenoid Kit 016372 replaces Solenoid P10449. Kit includes solenoid and replacement instructions.

### 5.10 Battery Specifications, LT30/LT40 G24/G24s

Group No.	Type No.	Performance Level		Approximate Weight	Maximum Overall Dimensions		
		Cranking Performance	Reserve Capacity		Wet	Length	Width
24	524MFD	535CC	90	35.5 lb. (16.1 kg)	10.25 in. (260 mm)	6.75 in. (171 mm)	9.0 in. (229 mm)

**TABLE 5-1**

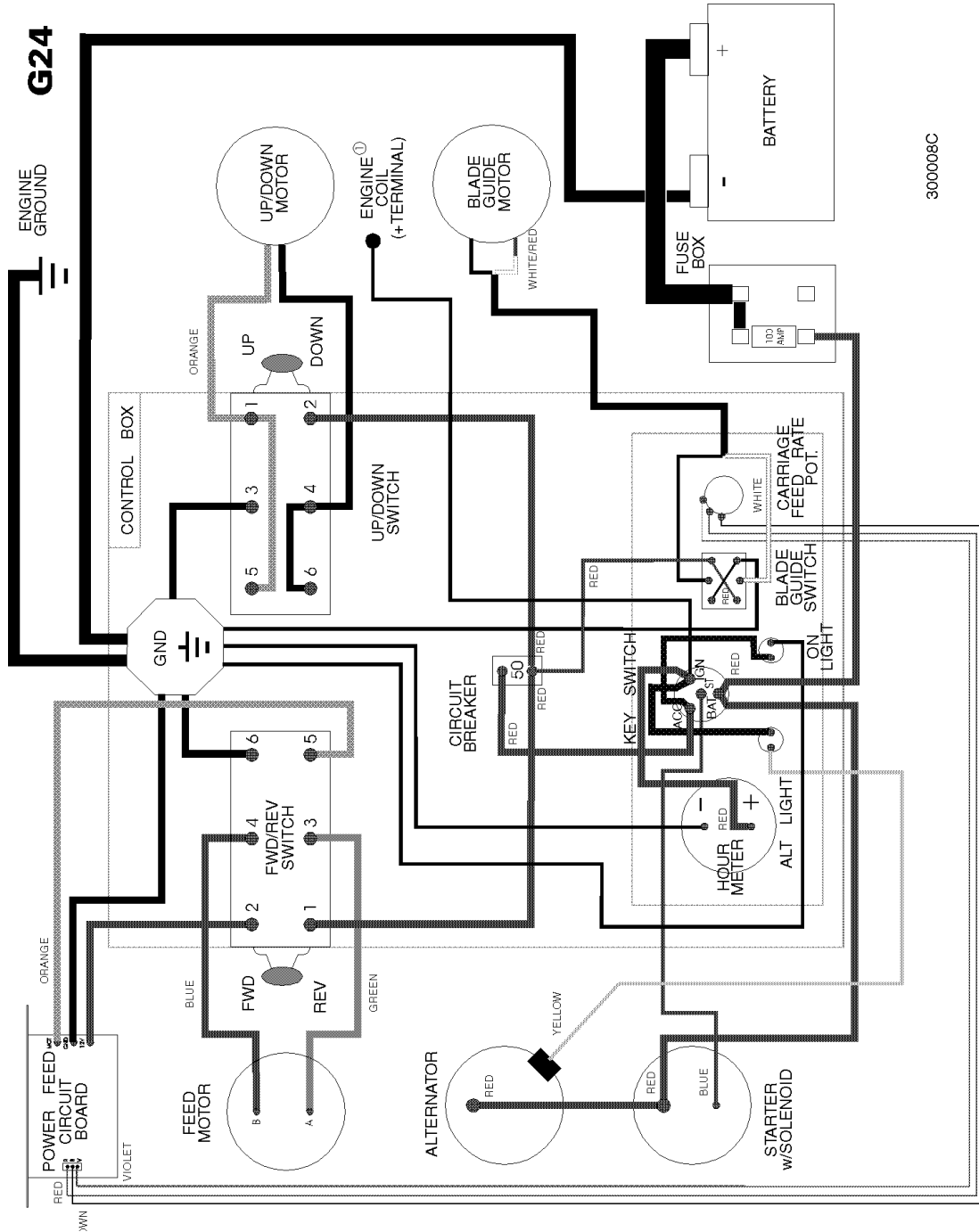
### 5.11 Battery Specifications, LT30HD/LT40HD G24/G24s

Group No.	Type No.	Performance Level		Approximate Weight	Maximum Overall Dimensions		
		Cranking Performance	Reserve Capacity		Wet	Length	Width
24	DP24M <sup>1</sup>	515CC	---	39.0 lb. (17.7 kg)	10.75 in. (273 mm)	6.75 in. (171 mm)	9.875 in. (251 mm)

**TABLE 5-2**

<sup>1</sup> Replaces 8T24 originally supplied.

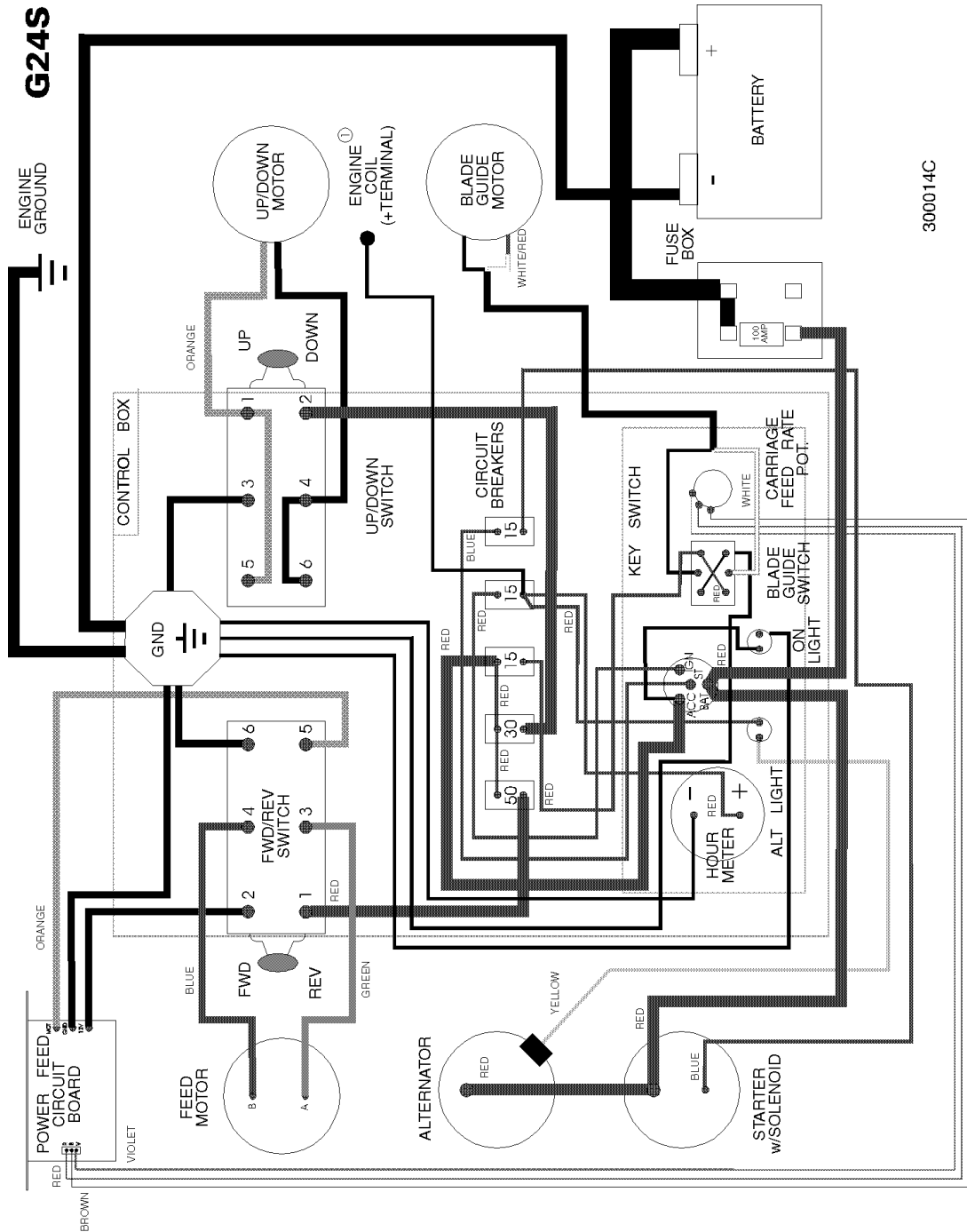
5.12 Wiring Diagram, LT30/LT40 G24



① WARNING: Incorrect connection will damage ignition module.  
NOTE: Black Wires Not Labeled With Color Designations

FIG. 5-7

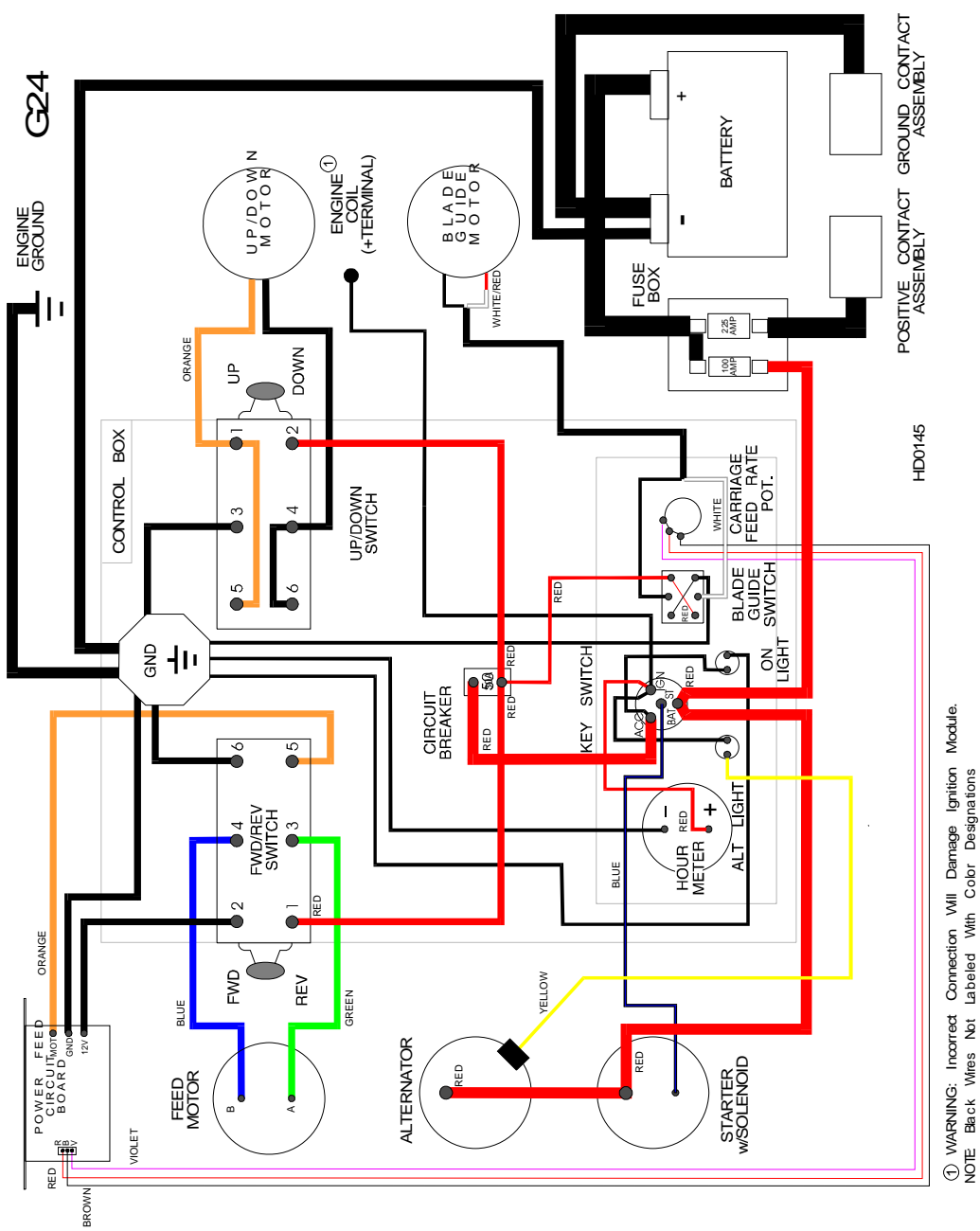
### 5.13 Wiring Diagram, LT30/LT40 G24s



① WARNING: Incorrect connection will damage ignition module.  
 NOTE: Black Wires Not Labeled With Color Designations

FIG. 5-8

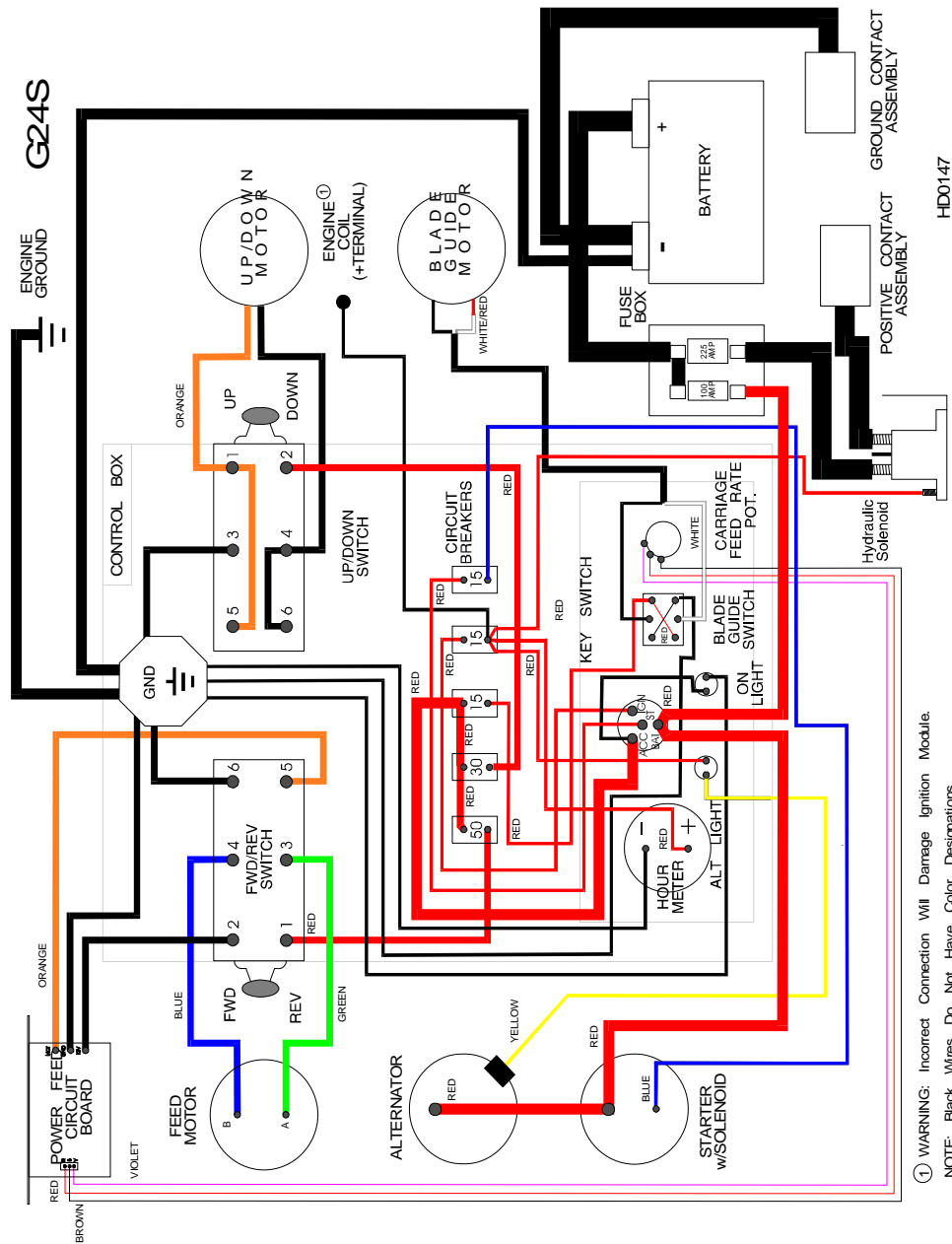
**5.14 Wiring Diagram, LT30HD/LT40HD G24**



① WARNING: Incorrect Connection Will Damage Ignition Module.  
 NOTE: Back Wires Not Labeled With Color Designations

**FIG. 5-9**

### 5.15 Wiring Diagram, LT30HD/LT40HD G24s



① WARNING: Incorrect Connection Will Damage Ignition Module.  
 NOTE: Black Wires Do Not Have Color Designations.

FIG. 5-10