

## FORM 967 LT15 CRATING PROCEDURE

1. Stack bed on skid with rear of bed one inch from end of skid and rail side one inch from side of skid (as shown below).

See Figure 1.

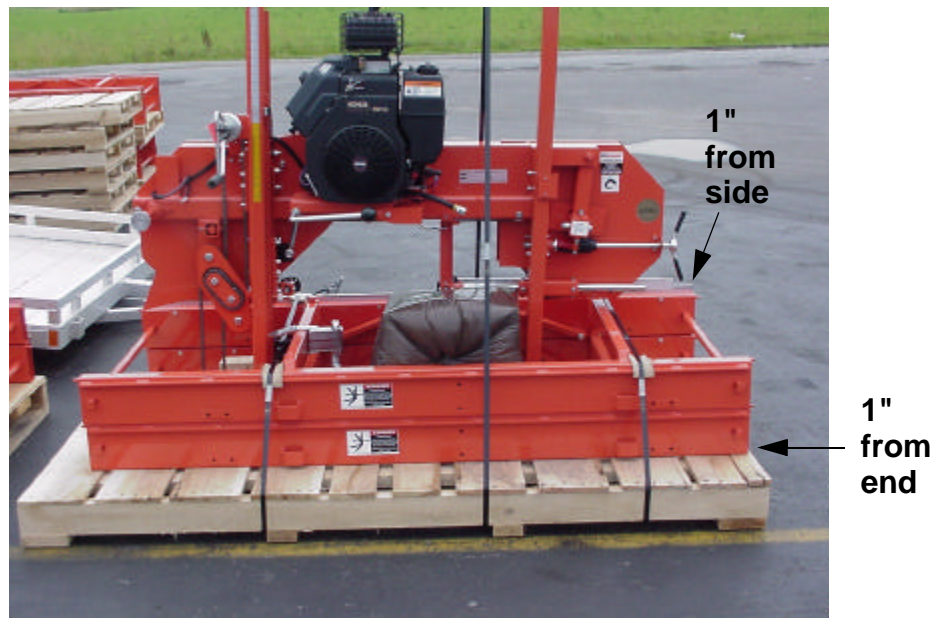


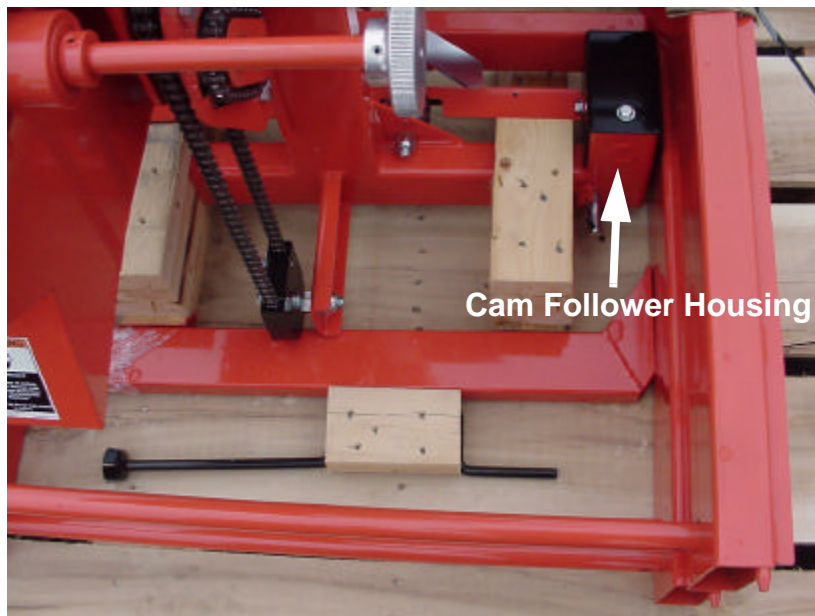
FIGURE 1

2. Raise side supports of lower bed section. Place battery box against bed section with a strip of cardboard between it and the bed rail. Lower side supports against battery.
3. Place bed and head hardware boxes beside the battery box. [See Figure 3.](#)

4. Take two 16" long 2x4 's and nail a 6" 2x4 one inch from one end of each. Take a 10" 2x4 and nail a 6" 2x4 to it, centering it up.
5. Place the assembled 16" 2x4's in the opening in the front of the bed sections so that they support the head between the cam follower housings with the 6" section under the front bed rail. Place the 10" 2x4 so that it supports the right side of the head.

**See Figure 2.**

6. Place head on skid moving the cam follower housings against front bed rail. When in place nail boards to skid.
7. Nail two 6" 2x4's to each 16" long assembly capturing the lower tube of upright against previously nailed 6" 2x4's.
8. Nail an 8" 2x4 over top of upright to secure against previous assembly.
9. Place auxiliary bed rail on skid in same opening, sliding it against previous assemblies. Place outrigger wrench in front and secure all with 8" 2x4.



**FIGURE 2**

10. Place water bottle box in trash bag and place on top of head and bed hardware boxes.

See Figure 3.

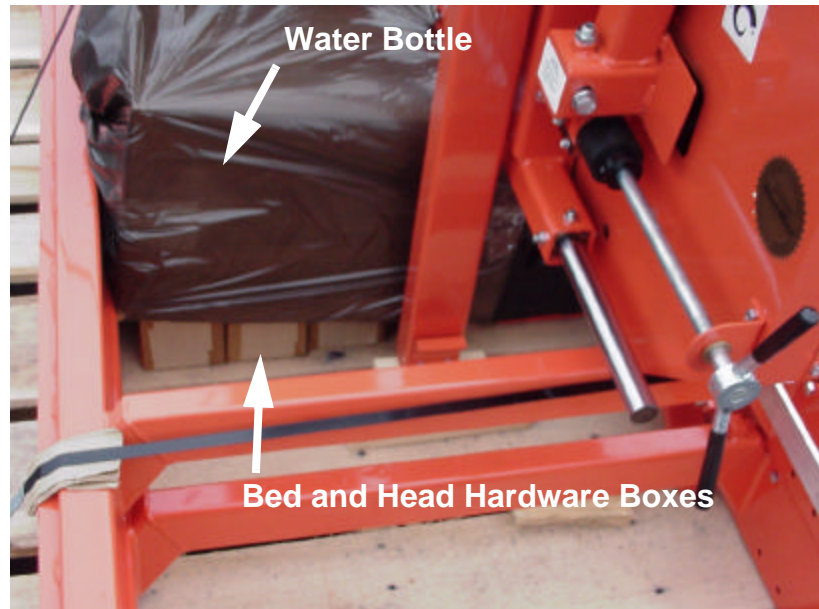


FIGURE 3

11. Lower head to capture water bottle box.

See Figure 4.

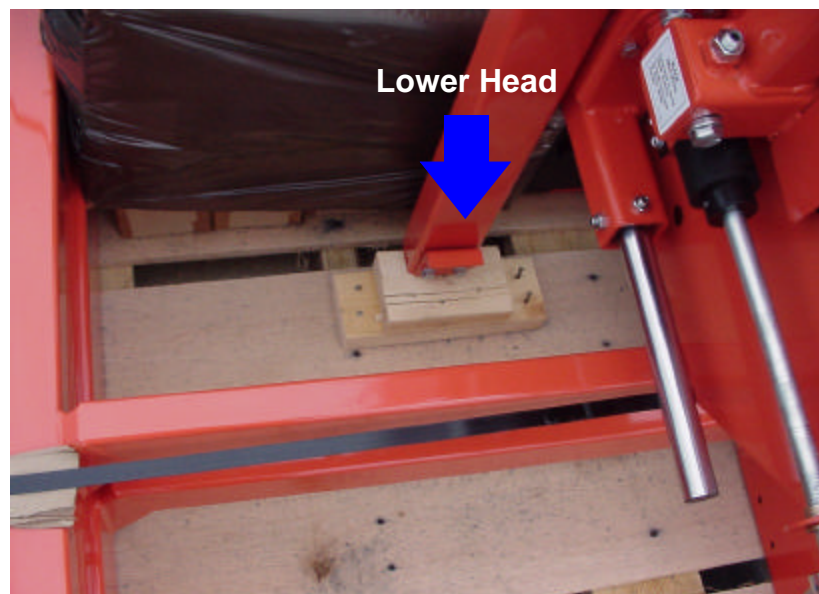
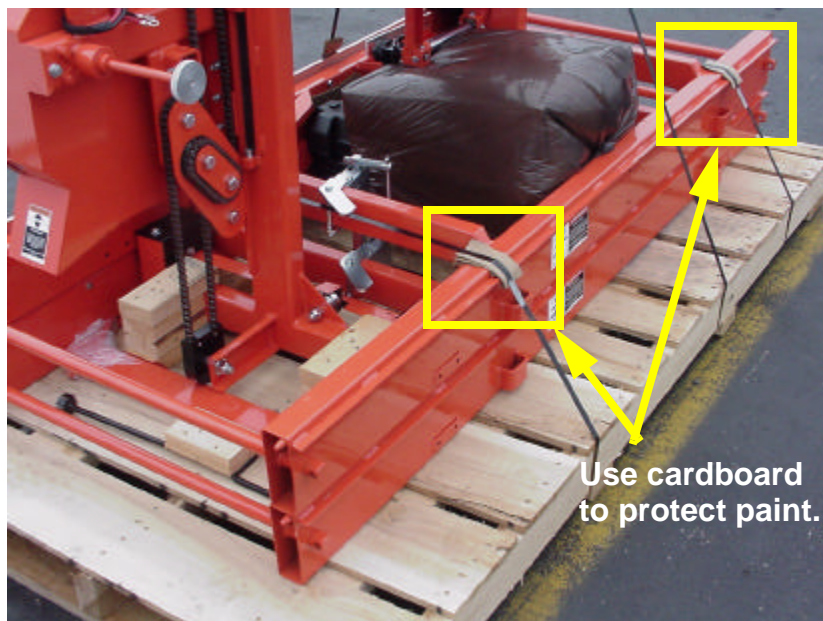


FIGURE 4

12. Lock up/down crank.

13. Band bed sections to skid using cardboard to protect paint, placing the bands next to the bed rails.

See Figure 5.



**FIGURE 5**

14. Band head to skid using cardboard to protect paint.