



Wood-Mizer[®] Sawmill

Parts Manual

LT15

rev. E3.03 - E6.05



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

October 2007

Form #1178

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SECTION 1 GENERAL INFORMATION

1.1 How To Use The Parts List

- Use the table of contents or index to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

1.2 Sample Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	SAMPLE ASSEMBLY, COMPLETE (INCLUDES ALL INDENTED PARTS BELOW)	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

To Order Parts:

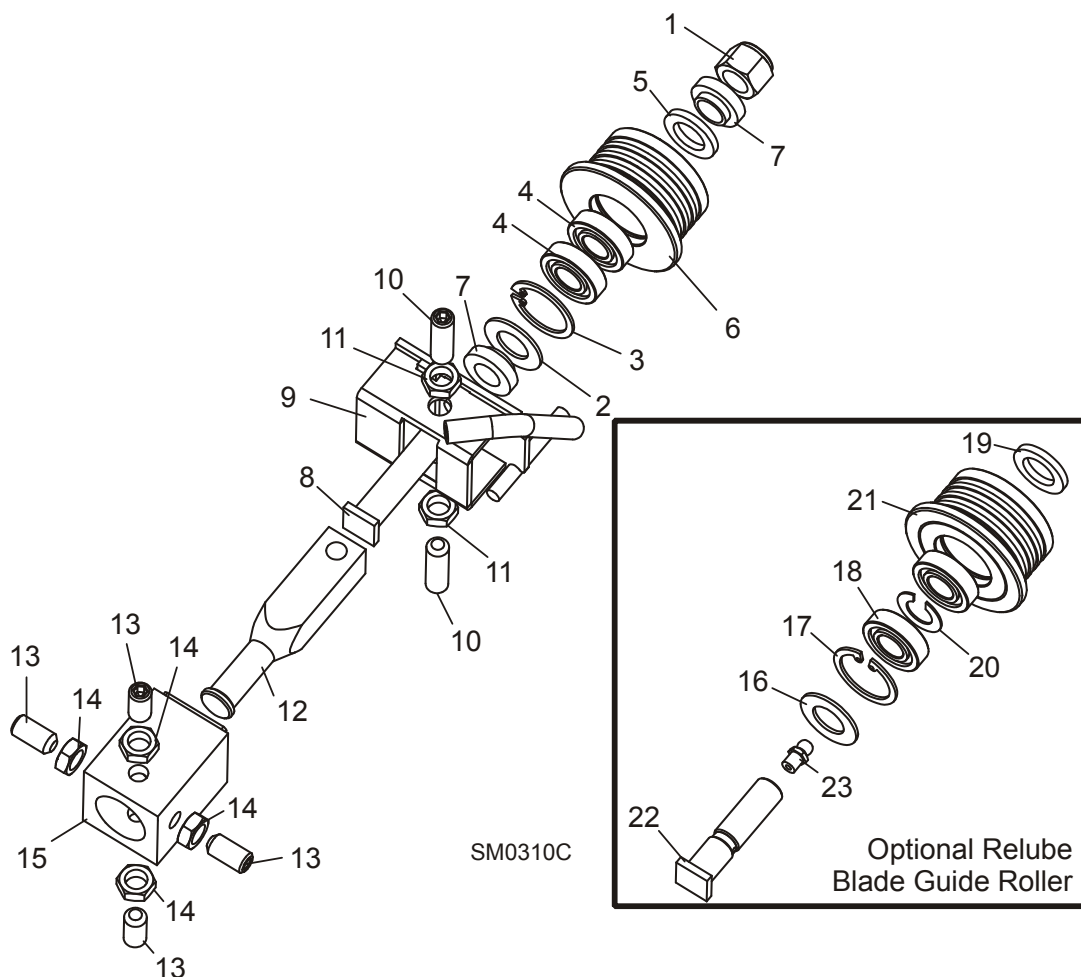
- From the continental U.S., call **1-800-525-8100** to order parts. Have your customer number, vehicle identification number, and part numbers ready when you call.
- From other international locations, contact the Wood-Mizer distributor in your area for parts.

2 Blade Guide Rollers & Arm

Blade Guide Assembly, Idle Side

SECTION 2 BLADE GUIDE ROLLERS & ARM

2.1 Blade Guide Assembly, Idle Side



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	BLADE GUIDE ASSEMBLY, COMPLETE IDLE SIDE	A08197	1	
1	Nut, 1/2-20 Hex Nylon Lock	F05010-15	1	
	Roller Assembly, Blade Guide (standard)	A04925	1	
	Bearing Kit, Blade Guide Rebuild	K07079	1	
2	Washer, 5/8" White Felt	P04252	1	
3	Ring, 1 1/8" Interior Retaining	F04254-1	1	
4	Bearing, R8-2RS Blade Guide	015975	2	◆
5	Washer, 5/8" Gray Felt	P06455	1	
	Screw, 1/4-28 x 1/4" Socket Head Cup Point Set Black Oxide	F05005-105	1	
	Instruction Sheet, Blade Guide Rebuild	057407-1507	1	

Blade Guide Rollers & Arm

Blade Guide Assembly, Idle Side

2

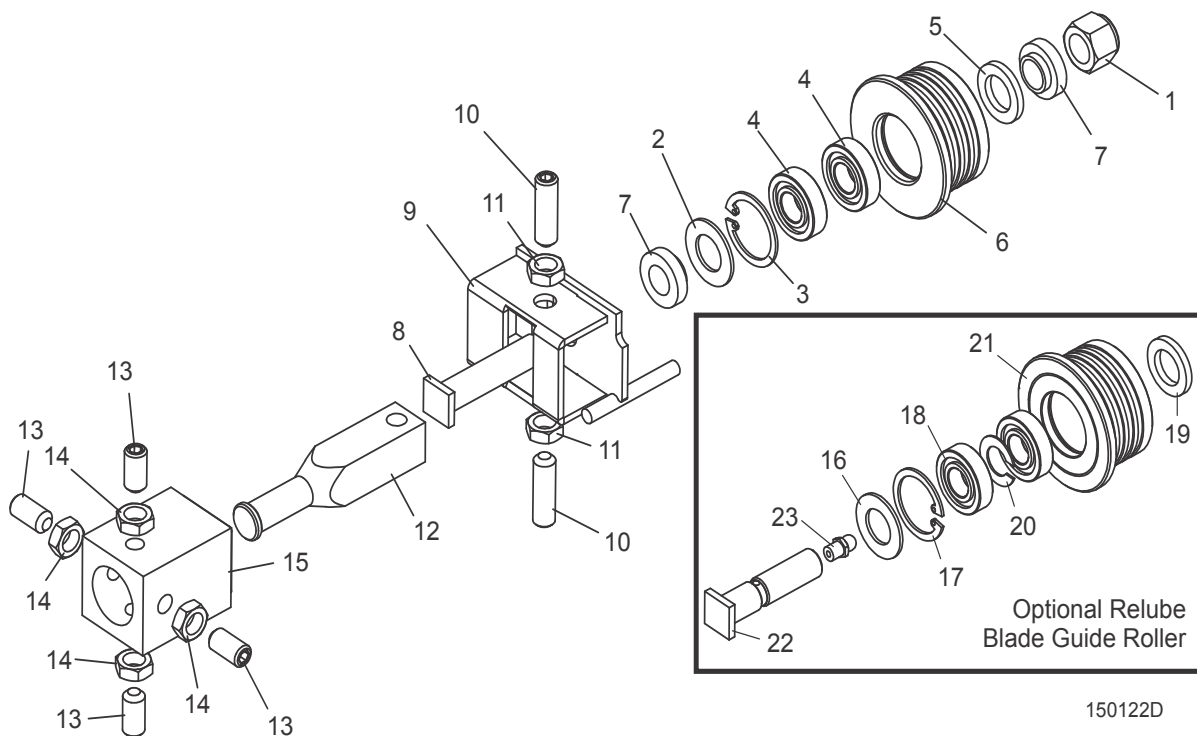
6	Roller, Flanged Blade Guide	S04250	1	◆
	Instruction Sheet, Blade Guide Roller Replacement	A04925-364	1	
7	Spacer, Blade Guide	S04253	2	
8	Bolt, Blade Guide Roller	036373	1	
9	Bracket, Blade Guide Idle Side With Water Tube	W08495	1	
10	Screw, 3/8-24 X 1 1/4" Stainless Steel Socket Head Flat Point	F05007-96	2	
11	Nut, 3/8-24 Jam	F05010-22	2	
12	Shaft, Blade Guide Adjustment	S08196	1	
13	SCREW, 3/8-24 X 3/4" STAINLESS STEEL SOCKET HEAD FLAT POINT	F05007-95	4	
14	NUT, 3/8-24 JAM	F05010-22	4	
15	TUBE, BLADE GUIDE MOUNT (See Section 2.3)	W08159	1	
	ROLLER ASSEMBLY, BLADE GUIDE RELUBE (OPTIONAL)	016568	1	
	Bearing Kit, Relube Blade Guide Rebuild	057407	1	
16	Washer, 5/8" White Felt	P04252	1	
17	Ring, 1 1/8" Interior Retaining	F04254-1	1	
18	Bearing, R8-2RS Blade Guide	015975 ¹	2	◆
19	Washer, 5/8" Gray Felt	P06455	1	
	Instruction Sheet, Blade Guide Rebuild	057407-1507	1	
20	Spacer, Blade Guide Bearing	035411	1	
21	Roller, Flanged Blade Guide Relube	035426	1	◆
	Instruction Sheet, Blade Guide Roller Replacement	A04925-364	1	
22	BOLT, BLADE GUIDE ROLLER (RELUBE ONLY)	S08192	1	
23	FITTING, 1/4-28 GREASE (RELUBE ONLY)	P05060	1	

¹ Bearing must be modified for use with relube roller assemblies. Remove one seal from each bearing, place open sides facing each other and place spacer 035411 between bearings.

2 Blade Guide Rollers & Arm

Blade Guide Assembly, Drive Side

2.2 Blade Guide Assembly, Drive Side



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	BLADE GUIDE ASSEMBLY, COMPLETE DRIVE SIDE	A08191	1	
1	Nut, 1/2-20 Hex Nylon Lock	F05010-15	1	
	Roller Assembly, Blade Guide (standard)	A04925	1	
	Bearing Kit, Blade Guide Rebuild	K07079	1	
2	Washer, 5/8" White Felt	P04252	1	
3	Ring, 1 1/8" Interior Retaining	F04254-1	1	
4	Bearing, R8-2RS Blade Guide	015975	2	◆
5	Washer, 5/8" Gray Felt	P06455	1	
	Screw, 1/4-28 x 1/4" Socket Head Cup Point Set Black Oxide	F05005-105	1	
	Instruction Sheet, Blade Guide Rebuild	057407-1507	1	
6	Roller, Flanged Blade Guide	S04250	1	◆
	Instruction Sheet, Blade Guide Roller Replacement	A04925-364	1	
7	Spacer, Blade Guide	S04253	2	
8	Bolt, Blade Guide Roller	036373	1	
9	Bracket, Blade Guide Drive Side	W08482	1	
10	Screw, 3/8-24 X 1 1/4" Stainless Steel Socket Head Flat Point	F05007-96	2	
11	Nut, 3/8-24 Jam	F05010-22	2	
12	Shaft, Blade Guide Adjustment	S08196	1	

13	SCREW, 3/8-24 X 3/4" STAINLESS STEEL SOCKET HEAD FLAT POINT SET	F05007-95	3	
14	NUT, 3/8-24 JAM	F05010-22	4	
15	TUBE WELDMENT, BLADE GUIDE MOUNT (Part of saw frame weldment)	W08159	1	
	ROLLER ASSEMBLY, BLADE GUIDE RELUBE (OPTIONAL)	016568	1	
	Bearing Kit, Relube Blade Guide Rebuild	057407	1	
16	Washer, 5/8" White Felt	P04252	1	
17	Ring, 1 1/8" Interior Retaining	F04254-1	1	
18	Bearing, R8-2RS Blade Guide	015975 ¹	2	◆
19	Washer, 5/8" Gray Felt	P06455	1	
20	Spacer, Blade Guide Bearing	035411	1	
	Instruction Sheet, Blade Guide Rebuild	057407-1507	1	
21	Roller, Flanged Blade Guide Relube	035426	1	◆
	Instruction Sheet, Blade Guide Roller Replacement	A04925-364	1	
22	BOLT, BLADE GUIDE ROLLER (RELUBE ONLY)	S08192	1	
23	FITTING, 1/4-28 GREASE (RELUBE ONLY)	P05060	1	

¹ Bearing must be modified for use with relube roller assemblies. Remove one seal from each bearing, place open sides facing each other and place spacer 035411 between bearings.

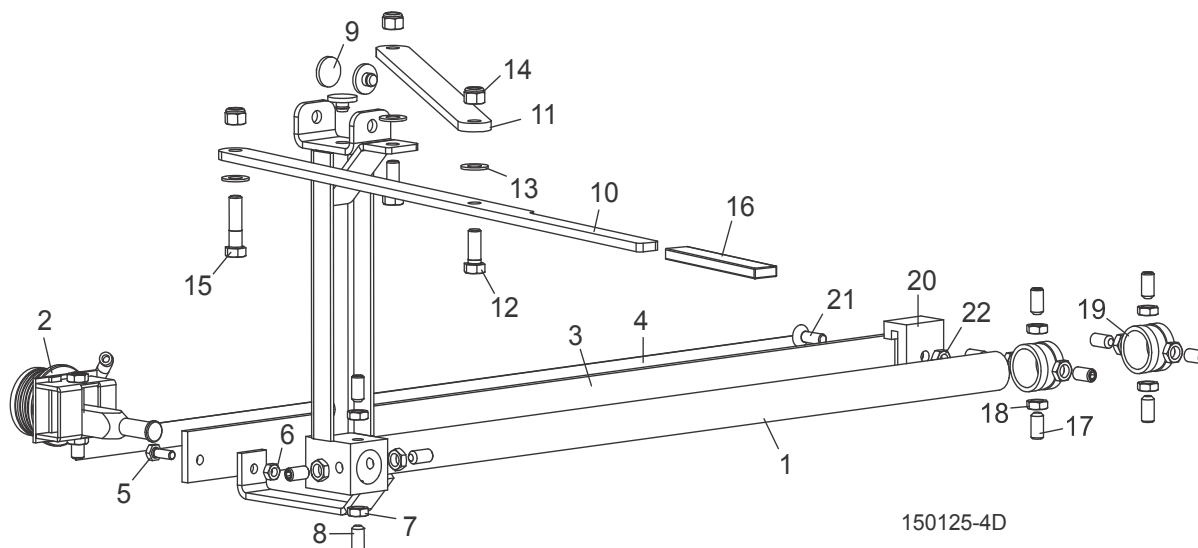
2 Blade Guide Rollers & Arm

Blade Guide Arm

2.3 Blade Guide Arm

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Rev. E4.00 - E6.05

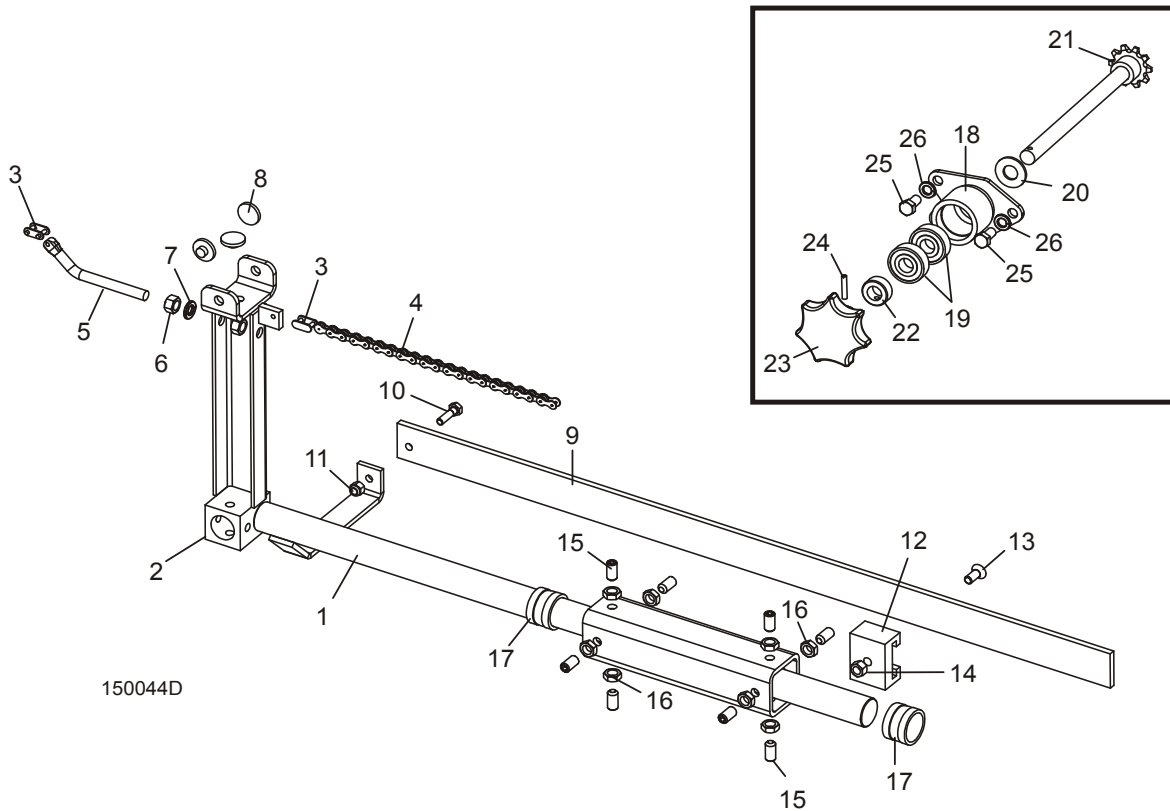


REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	ARM ASSEMBLY, LT15 BLADE GUIDE (2004)	046966	1
1	Arm Weldment, LT15 Blade Guide (2004)	046965	1
2	Blade Guide Parts (See Section 2.1)		
3	Guard, LT15 Blade Guide Arm	014955	1
4	Decal, LT15 Blade Guide Arm	015849	1
5	Bolt, 1/4-20 x 3/4" Hex Head Full Thread	F05005-1	1
6	Nut, 1/4-20 Hex Lock	F05010-21	1
7	Nut, 3/8-24 Hex Jam	F05010-22	4
8	Screw, 3/8-24 x 3/4" Socket Head Flat Point Set	F05007-95	4
9	Pad, Blade Guide Slide	014973	3
10	PLATE, LT15 BLADE GUIDE ARM ADJUSTMENT	046828	1
11	PLATE, LT15 BLADE GUIDE ARM LINK	046827	1
12	BOLT, 3/8-16 X 1" HEX HEAD GRADE 5	F05007-87	2
13	WASHER, 3/8" SAE FLAT	F05011-3	3
14	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	3
15	BOLT, 3/8-16 X 1 1/2" HEX HEAD GRADE 5	F05007-78	1
16	GRIP, 5/8" ID RUBBER HANDLE	004742	1
17	SCREW, 3/8-24 X 3/4" STAINLESS SOCKET HEAD FLAT POINT SET	F05007-95	8
18	NUT, 3/8-24 HEX JAM	F05010-22	8
19	BUSHING, BLADE GUIDE ARM	015899	2
20	BRACKET, BLADE GUIDE ARM GUIDE	014882	1
21	BOLT, 5/16-18 X 1" FLAT HEAD SOCKET	F05006-124	1
22	NUT, 5/16-18 HEX LOCK	F05010-6	1

2.4 Blade Guide Arm

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REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	ARM WELDMENT, LT15 BLADE GUIDE	015800	1
2	Tube, Blade Guide Mount	W08159	1
3	LINK, #41 MASTER	P04176	2
4	CHAIN, #41 X 96"	014830	1
5	ROD, THREADED BLADE GUIDE ARM CHAIN TENSIONER	014963 ¹	1
6	NUT, 3/8-16 HEX	F05010-1	2
7	WASHER, 3/8" SPLIT LOCK	F05011-4	1
8	PAD, BLADE GUIDE SLIDE	014973	3
9	GUARD, LT15 BLADE GUIDE ARM	014955	1
10	BOLT, 1/4-20 X 1" HEX HEAD GRADE 2	F05005-38	1
11	NUT, 1/4-20 HEX NYLON LOCK	F05010-69	1
12	BLOCK, BLADE GUIDE ARM GUARD GUIDE	014882	1
13	BOLT, 5/16-18 X 1" FLAT HEAD	F05006-124	1
14	NUT, 5/16-18 HEX LOCK	F05010-6	1
15	SCREW, 3/8-24 X 3/4" FLAT POINT SOCKET HEAD	F05007-95	8
16	NUT, 3/8"-24 HEX JAM	F05010-22	8

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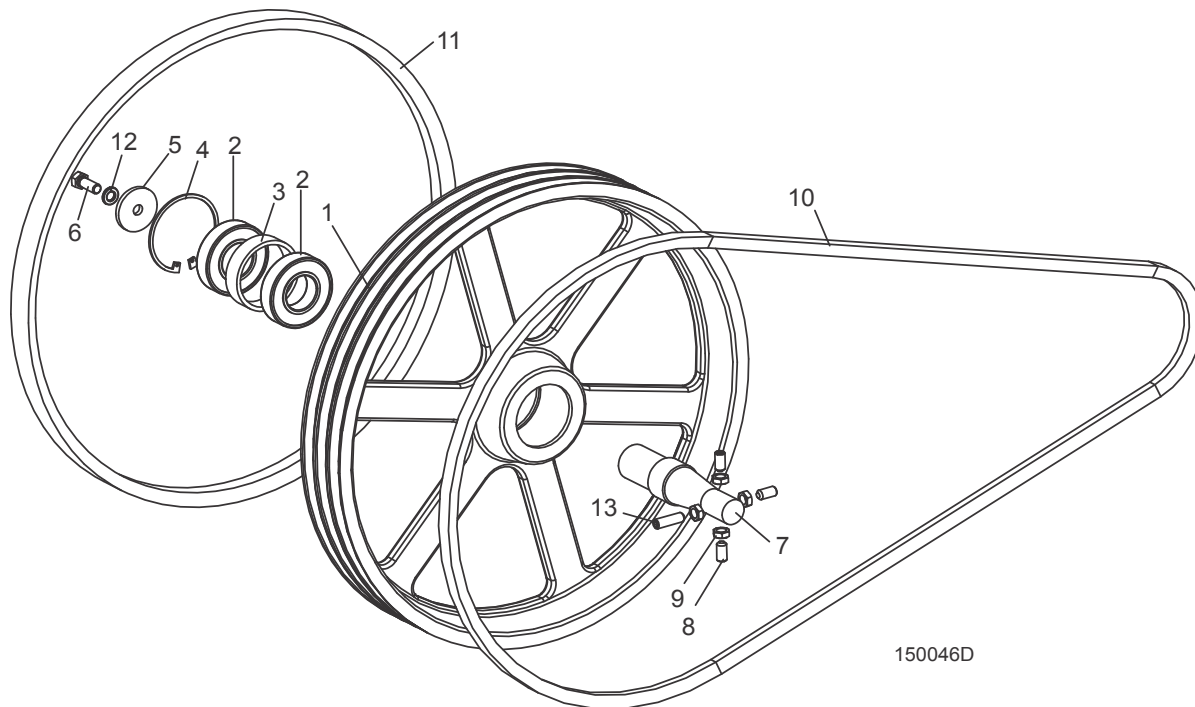
Blade Guide Rollers & Arm*Blade Guide Arm*

17	BUSHING, BLADE GUIDE ARM	015899	2	
	HUB ASSEMBLY, BLADE GUIDE ARM KNOB	014994	1	
18	Hub Weldment, Blade Guide Arm Knob	014980	1	
19	Bearing, 5/8" x 1.75" x .50"	P06030-1	2	
20	Washer, 5/8" SAE Flat	F05011-5	1	
21	Shaft Weldment, Blade Guide Arm Sprocket	014987	1	
22	Collar, 5/8" ID Lock	P05035	1	
23	KNOB, LT15 BLADE GUIDE ARM	036299	1	
24	PIN, 3/16" X 1" ROLL	F05012-11	1	
25	BOLT, 3/8-16 X 1" HEX HEAD	F05007-7	3	
26	WASHER, 3/16" SPLIT LOCK	F05011-4	3	

¹ Part no longer available for sale. Contact Customer Service for print, if needed.

SECTION 3 BLADE WHEELS & TENSIONER

3.1 Blade Drive Assembly



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	BLADE WHEEL BRAKE PARTS, D10 (See Engine Manual)			
	BLADE WHEEL BRAKE PARTS, E10 (See Engine Manual)			
	BLADE WHEEL BRAKE PARTS, G13 (See Engine Manual)			
	BLADE WHEEL BRAKE PARTS, G15 (See Engine Manual)			
	BLADE WHEEL BRAKE PARTS, D18 (See Engine Manual)			
	BLADE WHEEL BRAKE PARTS, D19 (See Engine Manual)			
	BLADE WHEEL BRAKE PARTS, G18 (See Engine Manual)			
	BLADE WHEEL BRAKE PARTS, G25 (See Engine Manual)			
	WHEEL ASSEMBLY, DRIVE SIDE BLADE (D10, E10, G13 & G15)	014995	1	
	WHEEL ASSEMBLY, DRIVE SIDE BLADE (D18, D19, G18 & G25)	036657	1	
1	Wheel, Drive Side Blade (D10, E10, G13 & G15)	014727	1	
	Wheel, Drive Side Blade (D18, D19, G18 & G25)	047702	1	
2	Bearing, #6207 2RS	014811	2	
3	Spacer, Drive Bearing	014730	1	
4	Ring, 3.121 IR Beveled Retaining	F04254-30	1	
5	WASHER, DRIVE WHEEL RETAINING	014728	1	
6	BOLT, 3/8-16 X 1" HEX HEAD	F05007-87	1	
7	SHAFT, LT15 DRIVE SIDE BLADE WHEEL	014729	1	

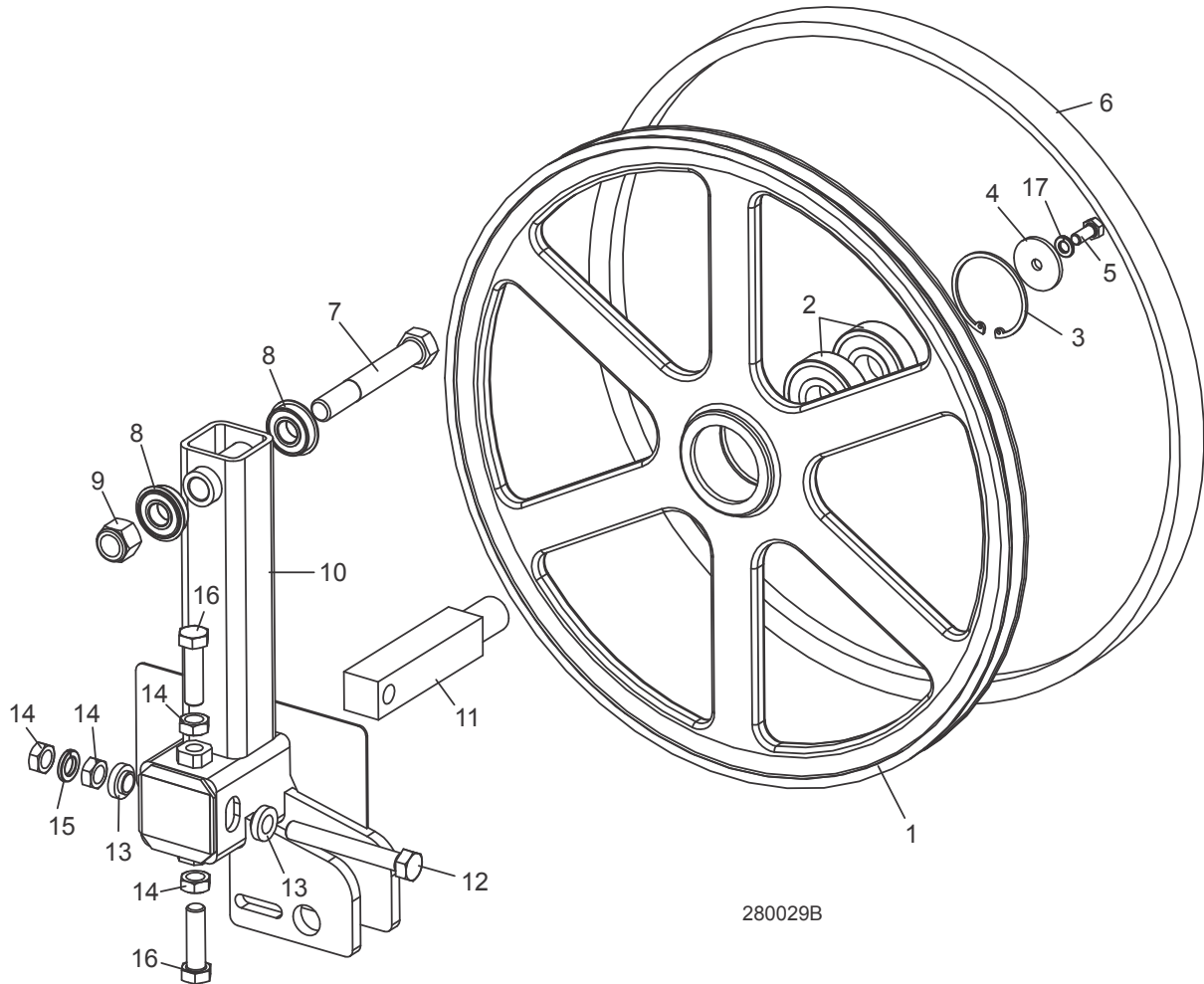
3**Blade Wheel & Tensioner***Blade Drive Assembly*

8	SCREW, 3/8-24 X 3/4" FLAT POINT SOCKET HEAD	F05007-95	4	
9	NUT, 3/8-24 HEX JAM	F05010-22	4	
10	BELT, BX85 (E10 ONLY)	P25301	1	
	BELT, BX87 (G13, G15 & D10 ONLY)	017943	1	
	BELT, 2/3VFL900 DRIVE (D18, D19 & G25 ONLY)	047751	1	
11	BELT, B57	P04185	1	
12	WASHER, 3/8" SPLIT LOCK	F05011-4	1	
13	SCREW, 3/8-24 X 1 1/4" FLAT POINT SOCKET HEAD	F05007-96	1	

3.2 Idle Blade Wheel Assembly

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REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	WHEEL ASSEMBLY, IDLE SIDE BLADE	A08218	1	
1	Wheel, Idle Side Blade	P08125	1	◆
2	Bearing, Idle Side Blade Wheel #6305-AA, C3, ABEC-1, SRI-2 Grease	P08066	2	
3	Ring, 2 7/16" Internal Retaining	F04254-21	1	
4	WASHER, IDLE BLADE WHEEL RETAINER	S08220	1	
5	BOLT, 5/16-18 X 3/4" HEX HEAD	F05006-102	1	
6	BELT, BLADE WHEEL B57	P04185	1	
7	BOLT, 5/8-11 X 4 1/2" HEX HEAD	F05009-3	1	
8	BEARING, 5/8" I.D. W/SNAP RING	014834	2	
9	NUT, 5/8-11 HEX NYLON LOCK	F05010-34	1	
10	IDLER WELDMENT, BLADE WHEEL	049349	1	
11	SHAFT, IDLE WHEEL	S12565	1	

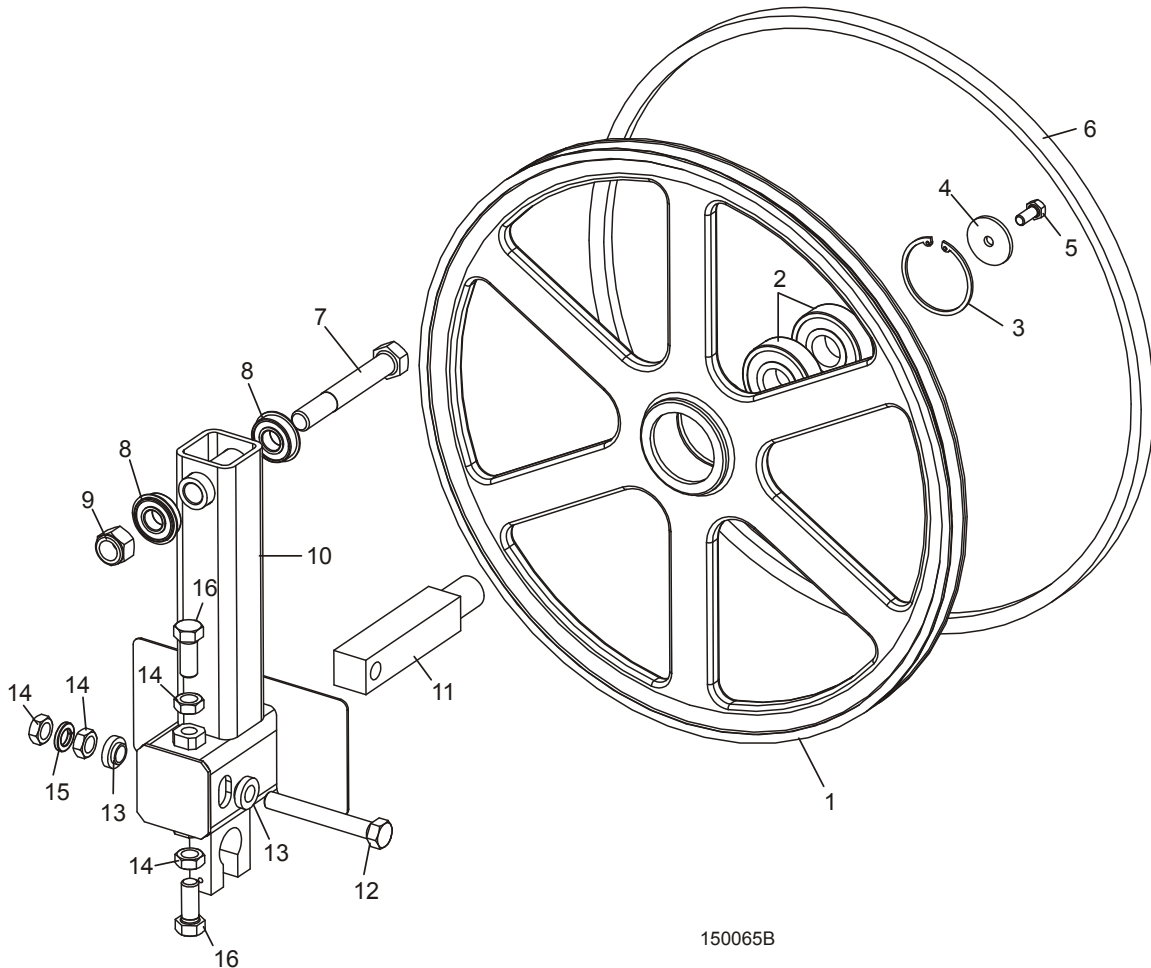
3**Blade Wheels & Tensioner***Idle Blade Wheel Assembly*

12	BOLT, 1/2-20 X 3 3/4" HEX HEAD FULL THREAD GRADE 2	F05008-111	1	
13	SPACER, 1/2" I.D. FLANGED	S04253	2	
14	NUT, 1/2-20 HEX JAM	F05010-16	4	
15	WASHER, 1/2" SPLIT LOCK	F05011-9	1	
16	BOLT, 1/2-20 X 1 3/4" HEX HEAD GRADE 5	F05008-127	2	
17	WASHER, 5/16" SPLIT LOCK	F05011-13	1	

3.3 Idle Blade Wheel Assembly

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Rev. E3.03 - E4.04



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	WHEEL ASSEMBLY, IDLE SIDE BLADE	A08218	1	
1	Wheel, Idle Side Blade	P08125	1	◆
2	Bearing, Idle Side Blade Wheel #6305-AA, C3, ABEC-1, SRI-2 Grease	P08066	2	
3	Ring, 2 7/16" Internal Retaining	F04254-21	1	
4	WASHER, IDLE BLADE WHEEL RETAINER	S08220	1	
5	BOLT, 5/16-18 X 3/4" HEX HEAD	F05006-5	1	
6	BELT, BLADE WHEEL B57	P04185	1	
7	BOLT, 5/8-11 X 4 1/2" HEX HEAD	F05009-3	1	
8	BEARING, 5/8" I.D. W/SNAP RING	014834	2	
9	NUT, 5/8-11 HEX NYLON LOCK	F05010-34	1	
10	HOUSING WELDMENT, IDLER SHAFT	016174	1	

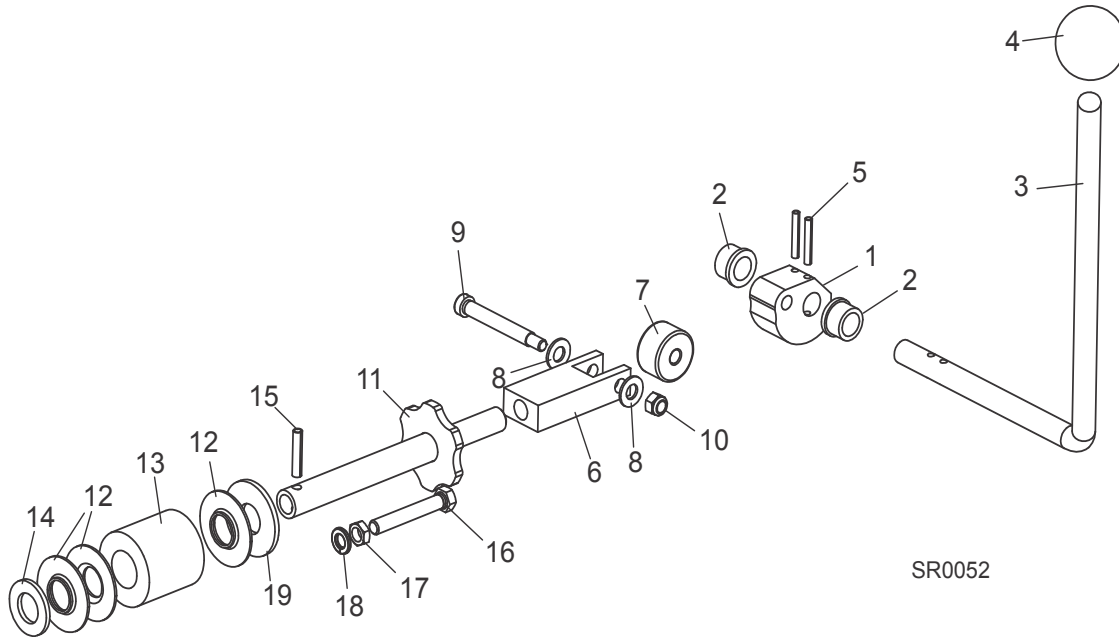
3**Blade Wheels & Tensioner***Idle Blade Wheel Assembly*

11	SHAFT, IDLE WHEEL	S12565	1	
12	BOLT, 1/2-20 X 3 3/4" HEX HEAD FULL THREAD GRADE 2	F05008-111	1	
13	SPACER, 1/2" I.D. FLANGED	S04253	2	
14	NUT, 1/2-20 HEX JAM	F05010-16	4	
15	WASHER, 1/2" SPLIT LOCK	F05011-9	1	
16	BOLT, 1/2-20 X 1 1/4" HEX HEAD GRADE 5	F05008-108	2	

3.4 Blade Tensioner Assembly

LT15

Rev. E5.00 - E6.05



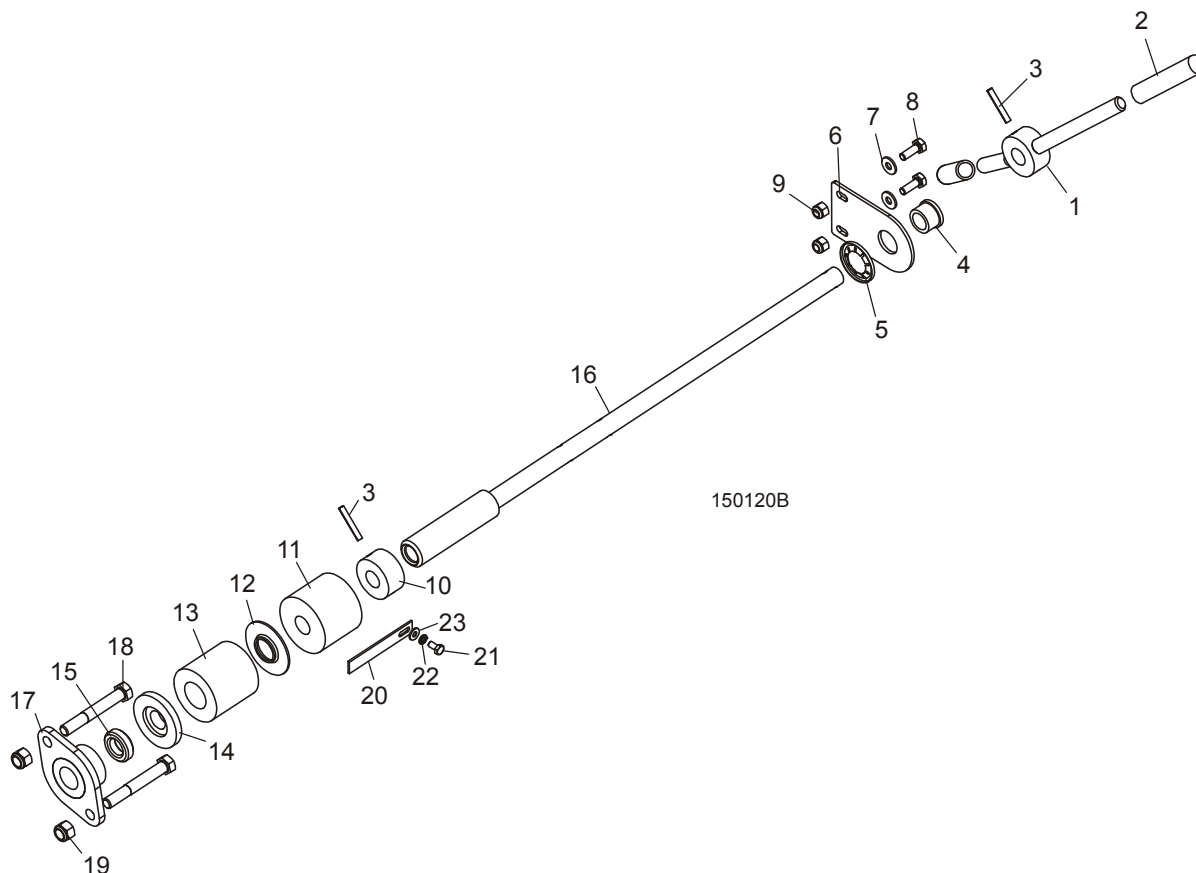
SR0052

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	TENSION ASSEMBLY, CAM ACTUATED BLADE	038643	1
1	Cam, Tension	049104	1
2	Bushing, 5/8" x 7/8" x 1/2" Bronze	P05135	2
3	Handle, Blade Tensioner	048804	1
4	Knob, 5/8-18 Ball	P04211	1
5	Pin, 3/16" x 1 1/4" Roll	F05012-16	2
6	Block, Tensioner Bearing Mount	049321	1
7	Cam Follower, 3/8" x 1 3/8" x 13/16"	048219	1
8	Washer, 3/8" SAE Flat	F05011-3	2
9	Bolt, 3/8 x 2 1/2" Socket Head Shoulder	F05007-202	1
10	Nut, 5/16-18 Hex Nylon Lock	F05010-58	1
11	Shaft Weldment, Blade Tension	038642	1
12	Guide, Tension Handle	014925	3
13	Spring, Rubber Tensioner Blade	014828	1
14	Washer, 3/4" SAE Flat	F05011-62	1
15	Pin, 1/4" x 1 1/4" Roll	F05012-12	1
16	Bolt, 3/8-16 x 2 1/2" Hex Head Full Thread	F05007-157	1
17	Nut, 3/8-16 Jam	F05010-29	1
18	Washer, 3/8" Split Lock	F05011-4	1
19	Washer, 3/4" USS Flat	F05011-29	1

3.5 Blade Tensioner Assembly

LT15

Rev. E3.03 - E4.04



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	HANDLE ASSEMBLY, LT15 BLADE TENSION	015842	1
1	Handle Weldment, LT15 Blade Tension	014920	1
2	Grip, 1/2" I.D. x 3" Long Handle	014835	2
3	Pin, 3/16" x 1 1/4" Roll	F05012-16	2
4	Bushing, 5/8" x 7/8" x 1/2" Bronze	P05135	1
5	Ring, 7/8" Push Nut	F04254-31	1
6	Bracket, Tension Handle Mount	036343	1
7	Bolt, 1/4-20 x 3/4" Hex Head Full Thread	F05005-1	2
8	Washer, 1/4" SAE Flat	F05011-11	2
9	Nut, 1/4-20 Hex Nylon Lock	F05010-69	2
10	Collar, LT15 Tension Handle	014921	1
11	Bushing, .68" x 2.25" x 1.75" Rubber	P12165	1
12	Washer, Rubber Spring Rear	014925	1
13	Spring, Rubber Blade Tension	014828	1

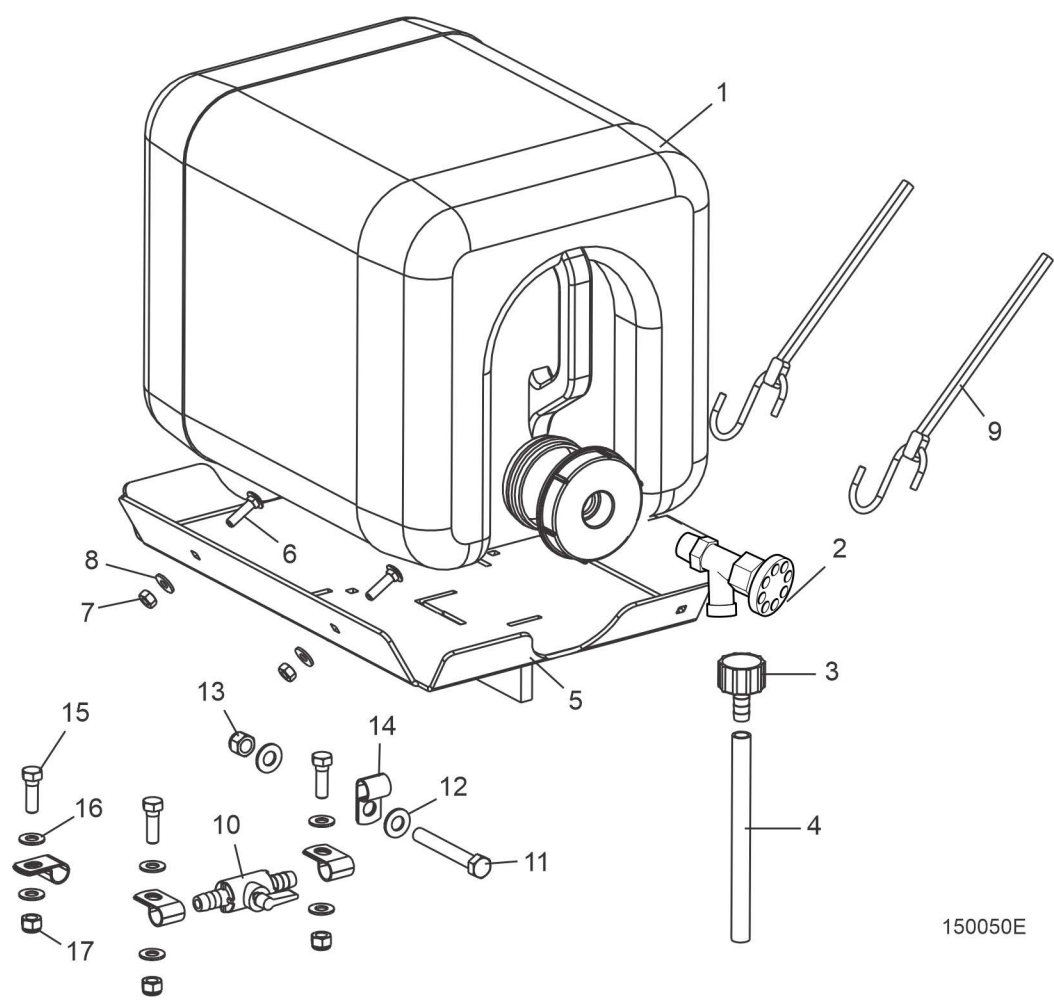
14	Washer, Rubber Spring Front	015839	1	
15	Bearing, 5/8" Thrust	P04214	1	
16	Shaft Weldment, LT15 Tension Handle	014846	1	
17	Nut Weldment, LT15 Tension Handle	014991	1	
18	Bolt, 3/8-16 x 2 3/4" Hex Head	F05007-29	2	
19	Nut, 3/8-16 Hex Nylon Lock	F05010-10	2	
20	BRACKET, TENSION INDICATOR	014966	1	
21	SCREW, #10-32 X 1/2" HEX HEAD	F05004-60	1	
22	WASHER, #8 SPLIT LOCK	F05011-41	1	
23	WASHER, #10 SAE FLAT	F05011-20	1	

4 Saw Head

Water Lube Assembly (D10, E10, G13 & G15)

SECTION 4 SAW HEAD

4.1 Water Lube Assembly (D10, E10, G13 & G15)



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	WATER LUBE ASSEMBLY	015799	1
1	Bottle Assembly, Water Lube w/Cap	014642 ¹	1
	Fitting, 3/4 FPT x 3/4 MPT	014636	1
2	Valve, 3/4 NPT Elbow 3/4 Male GHT Outlet	133320 ²	1
	Fitting, Water Lube Shutoff Valve	014100	1
3	Fitting, 5/8" NPT to 3/8" Hose Barb	014113	1
4	Tubing, Water Lube 3/8" I.D.	R01885	12.8 ft.
5	Tray Weldment, LT15 Water Lube	015798	1
6	Bolt, 1/4-20 x 1" Carriage Head	F05005-34	2
7	Nut, 1/4-20 Hex Lock	F05010-21	2
8	Washer, 1/4" SAE Flat	F05011-11	2

9	Strap, 20" Rubber w/Hook	P11668	2	
10	Valve, LT15 Water Shut Off	065635 ³	1	
11	Bolt, 3/8-16 x 2 3/4" Hex Head Full Thread Grade 5	F05007-230 ⁴	1	
12	Washer, 3/8" Flat SAE	F05011-3	2	
13	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
14	Clamp, 1/2" EMT Coated	P07584	4	
15	Bolt, 5/16-18 x 1" Hex Head	F05006-1	3	
16	Washer, 5/16" SAE Flat	F05011-17	6	
17	Nut, 5/16-18 Nylok Hex	F05010-58	3	

¹ Use Water Bottle Assembly w/Cap 014642 to service all bottle/cap combinations previously supplied. Bottle 014367, 61mm Cap 014773 and 70mm Cap 036744 no longer available separately.

² Replaced 01400 & 014636 after 9/19/2022 per ECN 38718.

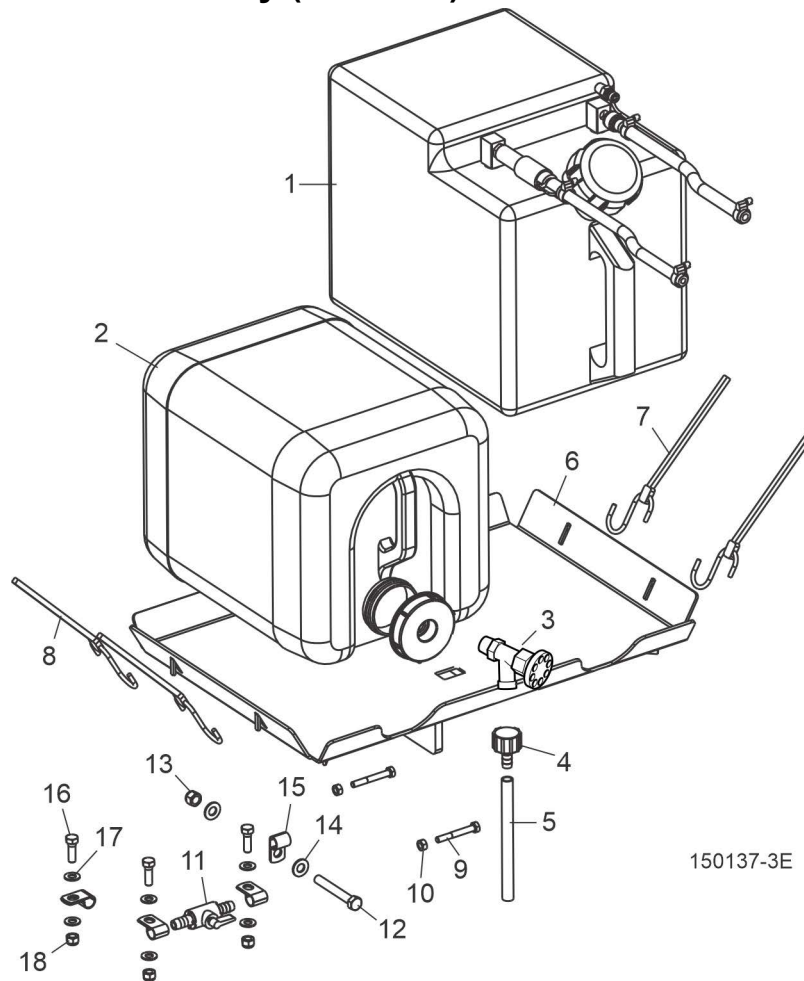
³ Added to make the lube system easier to operate (Rev. E7.00).

⁴ F05007-230 replaced F05007-27 3/8-16 x 3/4" Hex Head Bolt. Also, removed F05011-4 3/8" Split Lock Washer and added (1) F05011-3 and (1) F05010-10 (5/12).

4 Saw Head

Water Lube Assembly (D18/D19)

4.2 Water Lube Assembly (D18/D19)



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	TRAY ASSEMBLY, LT15 WATER/DIESEL BOTTLE	038581	1
1	Fuel Tank Parts (See Engine Manual)		
2	Bottle Assembly, Water Lube w/Cap	014642 ¹	1
	Fitting, 3/4FPT x 3/4MPT	014636	1
3	Valve, 3/4 NPT Elbow 3/4 Male GHT Outlet	133320 ²	1
	Fitting, Water Lube Shutoff Valve	014100	1
4	Fitting, 5/8" NPT to 3/8" Hose Barb	014113	1
5	Tubing, Water Lube 3/8" I.D.	R01885	12.8 ft.
6	Tray Weldment, LT15 Water Lube/Fuel Tank	047745	1
7	Strap, 24" Rubber w/Hook	P11258	2
8	Strap, 20" Rubber w/Hook	P11668	2
9	Bolt, 1/4-20 x 2" Hex Head Grade 5	F05005-125	2
10	Nut, 1/4-20 Hex Lock	F05010-21	2
11	Valve, LT15 Water Shut Off	065635 ³	1
12	Bolt, 3/8-16 x 2 3/4" Hex Head Full Thread Grade 5	F05007-230 ⁴	1

13	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
14	Washer, 3/8" Flat SAE	F05011-3	2	
15	Clamp, 1/2" EMT Coated	P07584	4	
16	Bolt, 5/16-18 x 1" Hex Head	F05006-1	3	
17	Washer, 5/16" SAE Flat	F05011-17	6	
18	Nut, 5/16-18 Nylok Hex	F05010-58	3	
	COVER, 5 GAL. WATER BOTTLE OPTIONAL (NOT SHOWN)	CBOTTLE	1	

¹ Use Water Bottle Assembly w/Cap 014642 to service all bottle/cap combinations previously supplied. Bottle 014367, 61mm Cap 014773 and 70mm Cap 036744 no longer available separately.

² Replaced 01400 & 014636 after 9/19/2022 per ECN 38718.

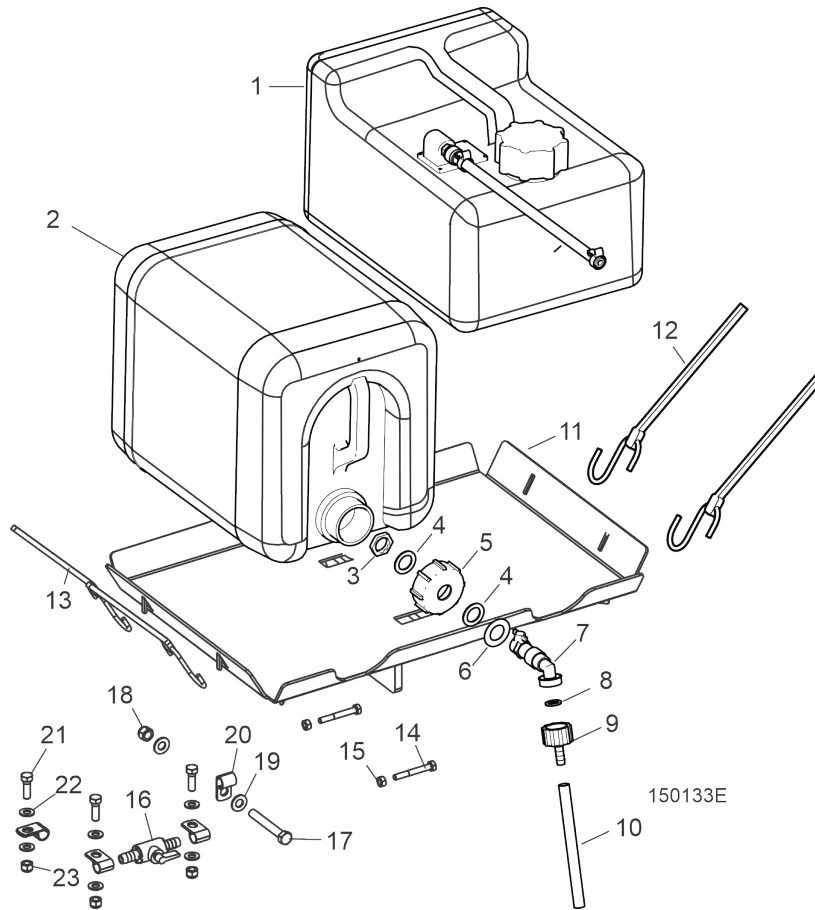
³ Added to make the lube system easier to operate (Rev. E7.00).

⁴ F05007-230 replaced F05007-27 3/8-16 x 3/4" Hex Head Bolt. Also, removed F05011-4 3/8" Split Lock Washer and added (1) F05011-3 and (1) F05010-10 (5/12).

4 Saw Head

Water Lube Assembly (G25)

4.3 Water Lube Assembly (G25)



REF	PART #	DESCRIPTION	COMMENTS	QTY.
	047744	WATER LUBE ASSEMBLY		1
1	074664	Assy, 3 Gallon Gas Tank, Single Line		1
	A12285	Fuel Tank Parts	<i>(See Engine Manual)</i>	1
	550787	Assembly, Water Bottle	Replaced 014637 & components (014100, 014113 & 014636) after 7/19/2024 per ECN 39454.	1
	014637	Bottle Assembly, Water Lube w/Cap	Use 014642 for ordering	1
	014636	Fitting, 3/4FPT x 3/4MPT		1
	014100	Fitting, Water Lube Shutoff Valve		1
	014113	Fitting, 5/8" NPT to 3/8" Hose Barb		1
2	513866	Water Bottle		1
3	550779	Gland Nut, 1/2 NPT		1
4	550780	O-Ring, 27x20x1.5		2
5	550785	Cap, Water Bottle		1
6	530841	Shim		1
7	550776	Fitting, Water Lube Shutoff Valve		1
8	550778	Gasket, 1/2		1

Saw Head
Water Lube Assembly (G25)

4

REF	PART #	DESCRIPTION	COMMENTS	QTY.
9	550777	Fitting, G3/4" x 10mm Hose Barb		1
10	R01885	Tubing, Water Lube 3/8" I.D.		12.8 ft.
11	047745	Tray Weldment, LT15 Water Lube/Fuel Tank		1
12	P11258	Strap, 24" Rubber w/Hook		2
13	P11668	Strap, 20" Rubber w/Hook		2
14	F05005-125	Bolt, 1/4-20 x 2" Hex Head Grade 5		2
15	F05010-21	Nut, 1/4-20 Hex Lock		2
16	065635	Valve, LT15 Water Shut Off		1
17	F05007-230	Bolt, 3/8-16 x 2 3/4" Hex Head Full Thread Grade 5		1
18	F05010-10	Nut, 3/8-16 Hex Nylon Lock		1
19	F05011-3	Washer, 3/8" Flat SAE		2
20	P07584	Clamp, 1/2" EMT Coated		4
21	F05006-1	Bolt, 5/16-18 x 1" Hex Head		3
22	F05011-17	Washer, 5/16" SAE Flat		6
23	F05010-58	Nut, 5/16-18 Nylok Hex		3
	CBOTTLE	COVER, 5 GAL. WATER BOTTLE OPTIONAL	(NOT SHOWN)	1

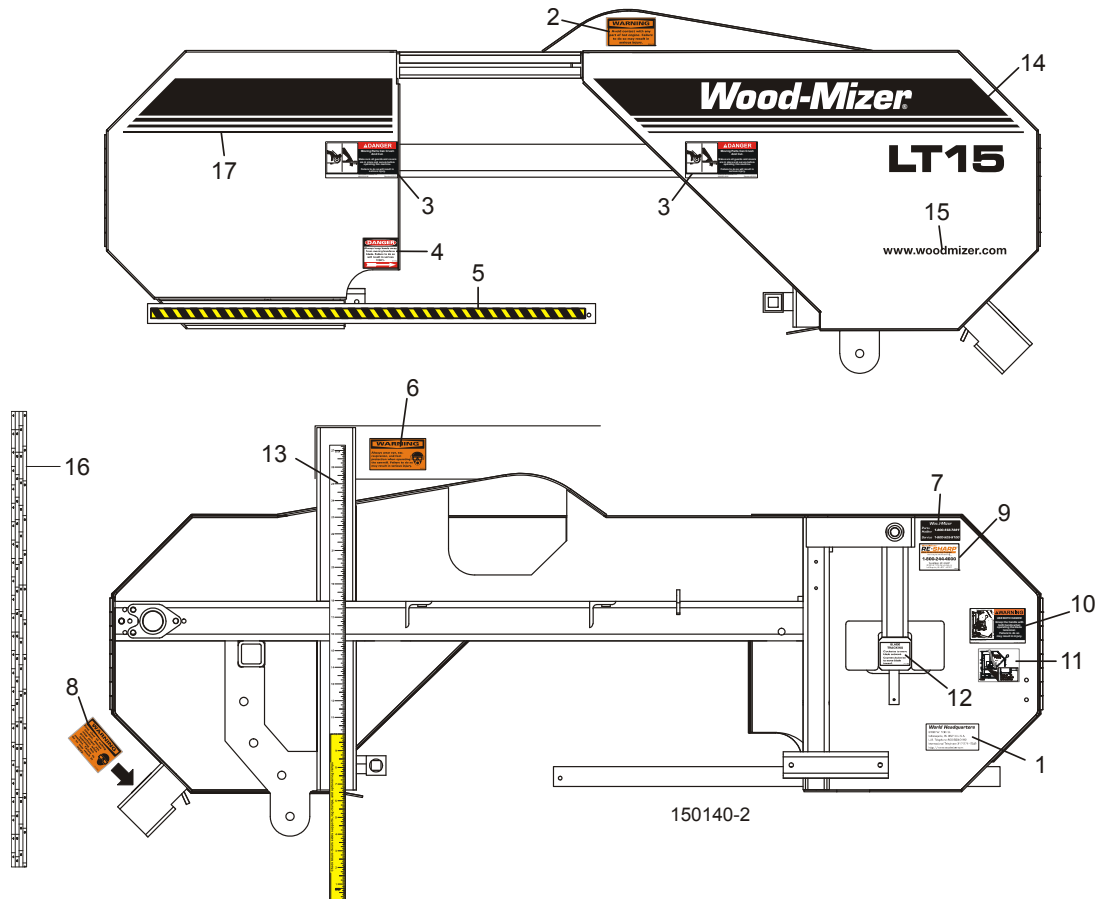
4 Saw Head

Saw Head Decals

4.4 Saw Head Decals

LT15

Rev. E6.03 (1/08+) - E6.05



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	DECAL, WORLD HEADQUARTERS ADDRESS	015840	1
2	DECAL, HOT ENGINE WARNING	014419	1
3	DECAL, MOVING PARTS DANGER	033254	2
4	DECAL, BLADE DANGER W/ARROW	S11752	1
5	DECAL, BLADE GUIDE ARM STRIPE	015849	1
6	DECAL, EYE/EAR PROTECTION WARNING	S11753	1
7	DECAL, TOLL FREE PARTS	S12117	1
8	DECAL, SAWDUST CHUTE WARNING	P11754	1
9	DECAL, TRUSHARP INFO	P12879	1
10	DECAL, TENSIONER WARNING	049367	1
11	DECAL, BLADE TENSION INFO	049368	1
12	DECAL, BLADE TRACK INFO	P11789	1
13	DECAL, LT15 INCH SCALE	015784	1
14	DECAL, LT15 LOGO W/STRIPES	003240	1
15	DECAL, WOOD-MIZER WEBSITE	003235	1

16	DECAL, MAGNETIC QUARTER SCALE	016275	1	
17	DECAL, LT15 IDLE SIDE	003241	1	

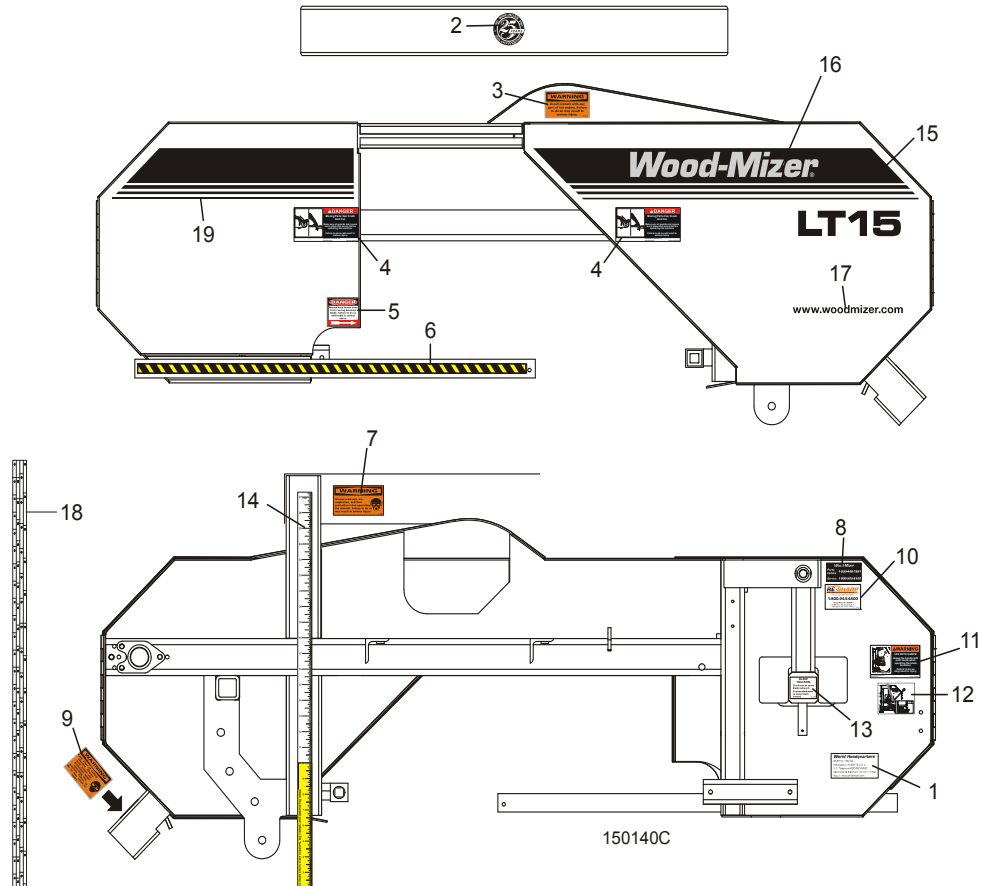
4 Saw Head

Saw Head Decals

4.5 Saw Head Decals

LT15

Rev. E6.00 (1/07) - E6.03 (12/07)



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	DECAL, WORLD HEADQUARTERS ADDRESS	015840 ¹	1
2	DECAL, ANNIVERSARY LOGO	003237 ¹	1
3	DECAL, HOT ENGINE WARNING	014419	1
4	DECAL, MOVING PARTS DANGER	033254	2
5	DECAL, BLADE DANGER W/ARROW	S11752	1
6	DECAL, BLADE GUIDE ARM STRIPE	015849	1
7	DECAL, EYE/EAR PROTECTION WARNING	S11753	1
8	DECAL, TOLL FREE PARTS	S12117	1
9	DECAL, SAWDUST CHUTE WARNING	P11754	1
10	DECAL, TRUSHARP INFO	P12879	1
11	DECAL, TENSIONER WARNING	049367	1
12	DECAL, BLADE TENSION INFO	049368	1
13	DECAL, BLADE TRACK INFO	P11789	1
14	DECAL, LT15 INCH SCALE	015784	1
15	DECAL, LT15 LOGO W/STRIPES	003240 ¹	1

16	DECAL, SILVER WOOD-MIZER LOGO	003234 ¹	1	
17	DECAL, WOOD-MIZER WEBSITE	003235 ¹	1	
18	DECAL, MAGNETIC QUARTER SCALE	016275	1	
19	DECAL, LT15 IDLE SIDE	003241 ¹	1	

¹ Log Scale Decal 016283, LT15 Setup Decal 016268, Wood-Mizer Logo Decal S12281, European Headquarters Decal 015841 and LT15 Logo Decal 016269 replaced with new logo decals 1/07. World Headquarters Decal 015840 moved from mast to saw head.

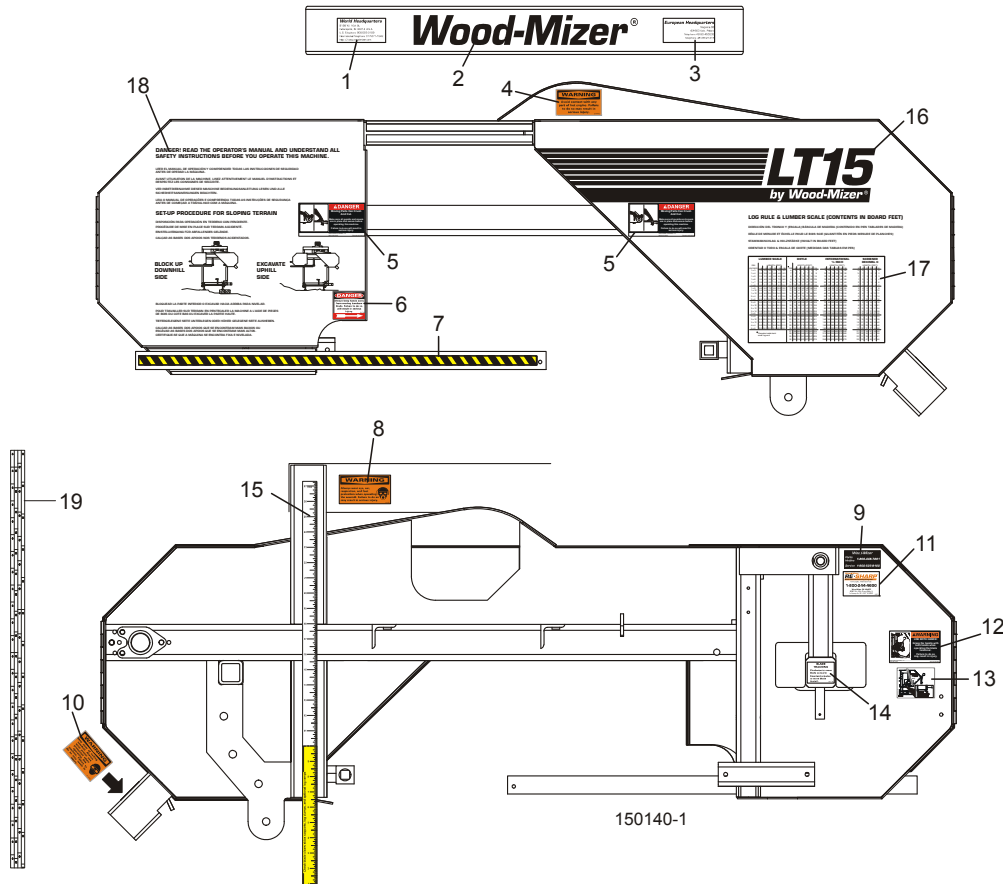
4 Saw Head

Saw Head Decals

4.6 Saw Head Decals

LT15

Rev. E5.00 - E6.00 (12/06)



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	DECAL, WORLD HEADQUARTERS ADDRESS	015840	1
2	DECAL, WOOD-MIZER LOGO	S12281	1
3	DECAL, EUROPEAN HEADQUARTERS ADDRESS	015841	1
4	DECAL, HOT ENGINE WARNING	014419	1
5	DECAL, MOVING PARTS DANGER	033254	2
6	DECAL, BLADE DANGER W/ARROW	S11752	1
7	DECAL, BLADE GUIDE ARM STRIPE	015849	1
8	DECAL, EYE/EAR PROTECTION WARNING	S11753	1
9	DECAL, TOLL FREE PARTS	S12117	1
10	DECAL, SAWDUST CHUTE WARNING	P11754	1
11	DECAL, TRUSHARP INFO	P12879	1
12	DECAL, TENSIONER WARNING	049367	1
13	DECAL, BLADE TENSION INFO	049368	1
14	DECAL, BLADE TRACK INFO	P11789	1
15	DECAL, LT15 INCH SCALE	015784	1
16	DECAL, LT15 LOGO	016269	1

17	DECAL, LOG SCALE	016283	1	
18	DECAL, LT15 IDLE SIDE	016268	1	
19	DECAL, MAGNETIC QUARTER SCALE	016275	1	

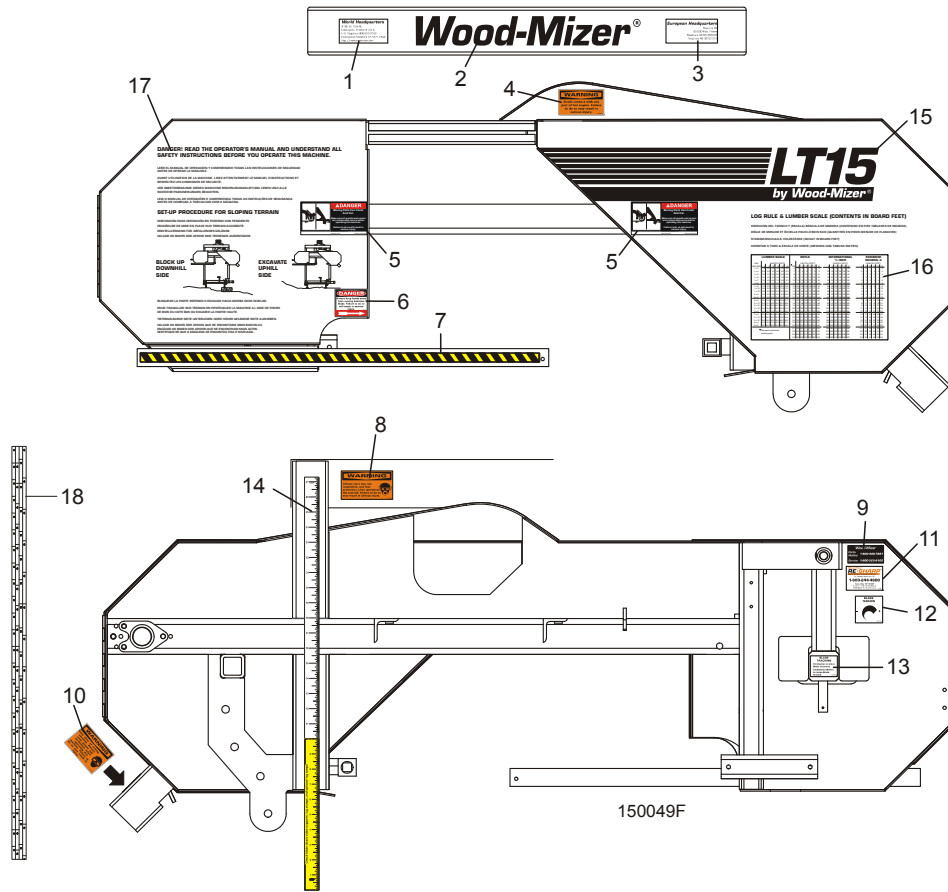
4 Saw Head

Saw Head Decals

4.7 Saw Head Decals

LT15

Rev. E3.03 - E4.04



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	DECAL, WORLD HEADQUARTERS ADDRESS	015840	1
2	DECAL, WOOD-MIZER LOGO	S12281	1
3	DECAL, EUROPEAN HEADQUARTERS ADDRESS	015841	1
4	DECAL, HOT ENGINE WARNING	014419	1
5	DECAL, MOVING PARTS DANGER	033254	2
6	DECAL, BLADE DANGER W/ARROW	S11752	1
7	DECAL, BLADE GUIDE ARM STRIPE	015849	1
8	DECAL, EYE/EAR PROTECTION WARNING	S11753	1
9	DECAL, TOLL FREE PARTS	S12117	1
10	DECAL, SAWDUST CHUTE WARNING	P11754	1
11	DECAL, TRUSHARP INFO	P12879	1
12	DECAL, BLADE TENSION INFO	P11790	1
13	DECAL, BLADE TRACK INFO	P11789	1
14	DECAL, LT15 INCH SCALE	015784	1

15	DECAL, BLADE HOUSING COVER (DRIVE SIDE - LOGO)	016269	1	
16	DECAL, BLADE HOUSING COVER (DRIVE SIDE - LOG SCALE)	016283	1	
17	DECAL, BLADE HOUSING COVER (IDLE SIDE)	016268	1	
18	DECAL, MAGNETIC QUARTER SCALE	016275	1	

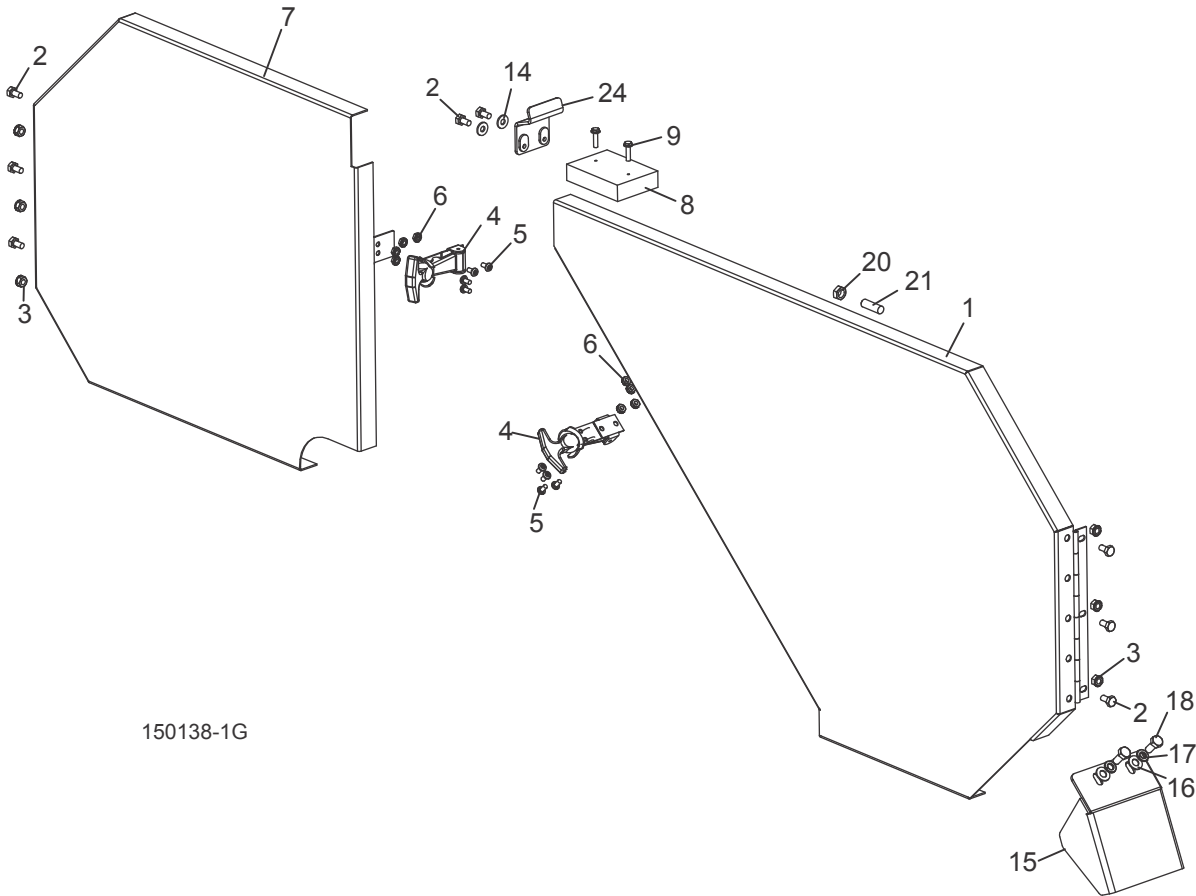
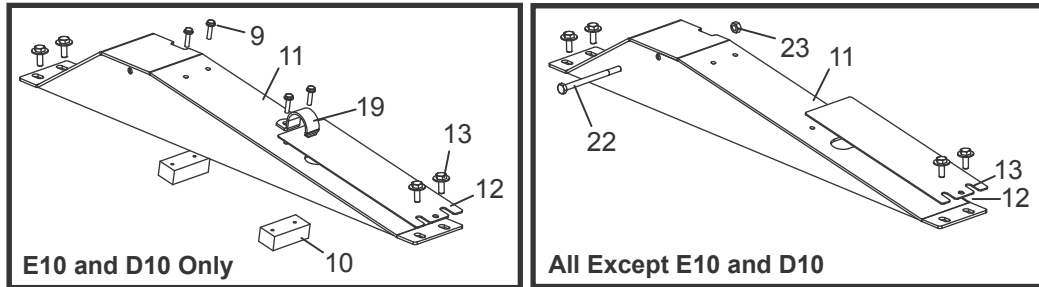
4 Saw Head

Blade Housing Covers & Wood Blocks

4.8 Blade Housing Covers & Wood Blocks

LT15

Rev. E4.00 - E6.05



150138-1G

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	COVER, DRIVE SIDE BLADE HOUSING (Includes Cover Decals - See Section 4.5)	014984	1
2	BOLT, 1/4-20 X 1/2" HEX HEAD	F05005-15	8
3	NUT, 1/4-20 KEPS	F05010-9	6
4	LATCH, FLEXIBLE DRAW	014829	2
5	SCREW, #10-24 X 3/8" CROSS SLOTTED ROUND HEAD	F05004-3	8
6	NUT, #10-24 SELF-LOCKING HEX	F05010-14	8

7	COVER, IDLE SIDE BLADE HOUSING (Includes Cover Decals - See Section 4.5)	014985	1	
8	BLOCK, BLADE VIBRATION DAMPENING	015844	1	
9	BOLT, #10 X 3/4" SLOTTED HEX WASHER HEAD	F05015-33 ¹	6	
10	BLOCK, 3/4" X 1" X 2" WOOD	016506 ¹	2	
	COVER WELDMENT, TOP ENGINE PULLEY	038633 ²	1	
11	Cover Weldment, LT15/28 Top Belt Cover	074574	1	
12	Plate, Belt Guard Cover	074546	1	
13	Bolt, 1/4-20 x 3/4" Hex Head w/Conical Washer	F05005-134	4	
14	WASHER, 1/4" SAE FLAT	F05011-11	2	
15	PLATE, SAWDUST DEFLECTOR	003811 ³	1	
16	WASHER, 5/16" SAE FLAT	F05011-17	2	
17	WASHER, 5/16" SPLIT LOCK	F05011-13	2	
18	BOLT, 5/16-18 X 3/4" HEX HEAD	F05006-5	2	
19	CLAMP, 1" EMT (E10 ONLY)	P05436	1	
20	NUT, 3/8-16 JAM	F05010-29	1	
21	SCREW, 3/8-16 X 1 1/4 SHOP SET	F05007-18	1	
22	SCREW, 1/4-20 X 3 1/2" HEX HEAD (ALL EXCEPT E10 AND D10)	F05005-54	1	
23	NUT, 1/4-20 SWAGED (ALL EXCEPT E10 AND D10)	F05010-21	1	
24	BRACKET WELDMENT, LT15 BELT ENHANCE	074394 ⁴	1	

¹ All LT15 except D18 and international G25 and D19.

² Rev. E5.00+ Only.

³ Added Rev. E6.02 due to change in saw head for LT28.

⁴ Belt enhancement bracket added to the saw head (LT15 Rev. E8.02/LT15Wide Rev. A1.03).

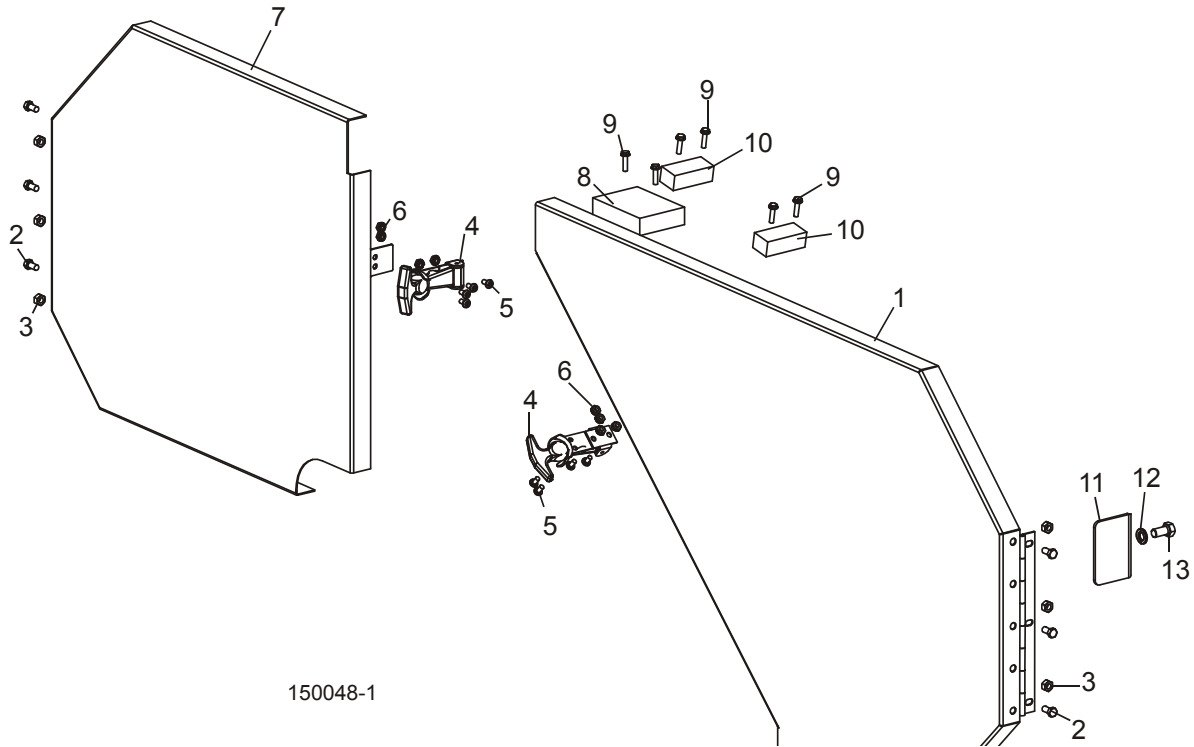
4 Saw Head

Blade Housing Covers & Wood Blocks

4.9 Blade Housing Covers & Wood Blocks

LT15

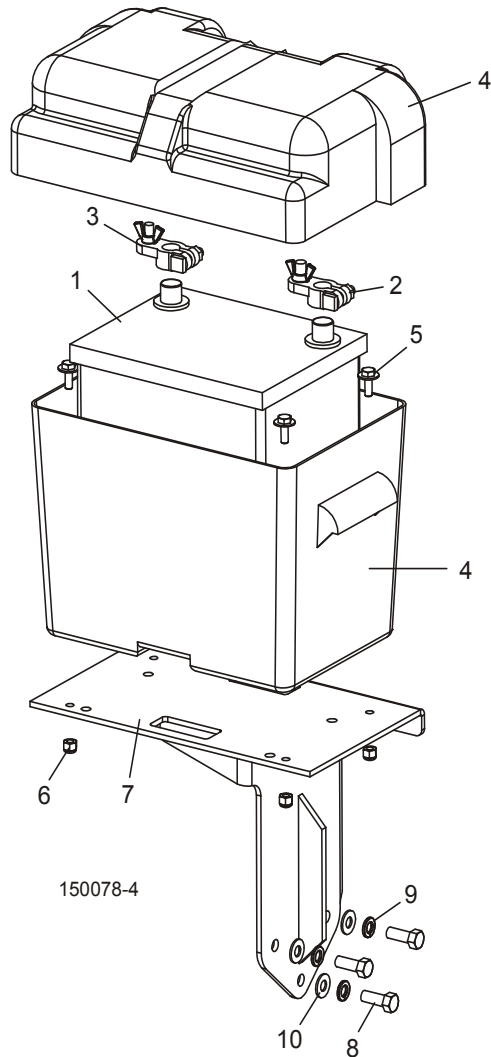
Rev. E3.03



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	COVER, DRIVE SIDE BLADE HOUSING (Includes Cover Decals - See Section 4.4)	014984	1
2	BOLT, 1/4-20 X 1/2" HEX HEAD	F05005-15	6
3	NUT, 1/4-20 KEPS	F05010-9	6
4	LATCH, FLEXIBLE DRAW	014829	2
5	SCREW, #10-24 X 3/8" CROSS SLOTTED ROUND HEAD	F05004-3	8
6	NUT, #10-24 SELF-LOCKING HEX	F05010-14	8
7	COVER, IDLE SIDE BLADE HOUSING (Includes Cover Decals - See Section 4.4)	014985	1
8	BLOCK, BLADE VIBRATION DAMPENING	015844	1
9	BOLT, #10 X 3/4" SLOTTED HEX WASHER HEAD	F05015-33 ¹	6
10	BLOCK, 3/4" X 1" X 2" WOOD	016506 ¹	2
11	COVER, BLADE GUIDE ARM CHAIN ACCESS	014951	1
12	WASHER, 3/8" SPLIT LOCK	F05011-4	1
13	BOLT, 3/8-16 X 3/4" HEX HEAD GRADE 2	F05007-27	1

¹ All LT15 except international G25 and D19.

4.10 Battery Box Assembly



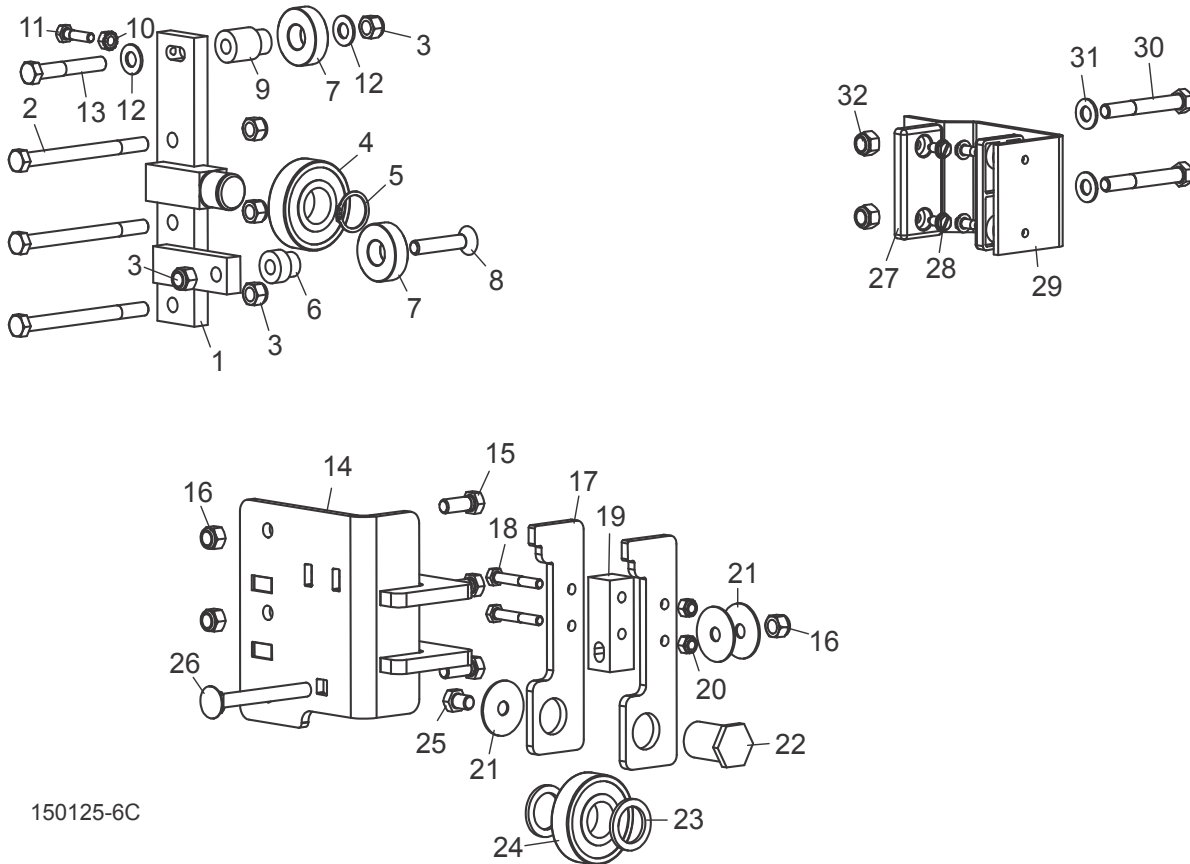
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NUMBER	QTY.	
1	BATTERY, 12 VOLT 524/26A	028004	1	◆
2	TERMINAL, POSITIVE BATTERY	033358	1	
3	TERMINAL, NEGATIVE BATTERY	033359	1	
4	BOX ASSEMBLY, LT15 BATTERY	016413	1	
5	BOLT, 1/4-20X3/4 W/CONICAL WASHER	F05005-134	4	
6	NUT, 1/4-20 HEX NYLON LOCK	F05010-69	4	
7	MOUNT WELDMENT, BATTERY/CONTROL BOX	034899	1	
8	BOLT, 3/8-16X1 HH	F05007-7	3	
9	WASHER, 3/8 SPLIT	F05011-4	3	
10	WASHER, 3/8 FLAT	F05011-3	3	

SECTION 5 UP/DOWN SYSTEM

5.1 Saw Head Mount

LT15

Rev. E4.00 - E6.05



150125-6C

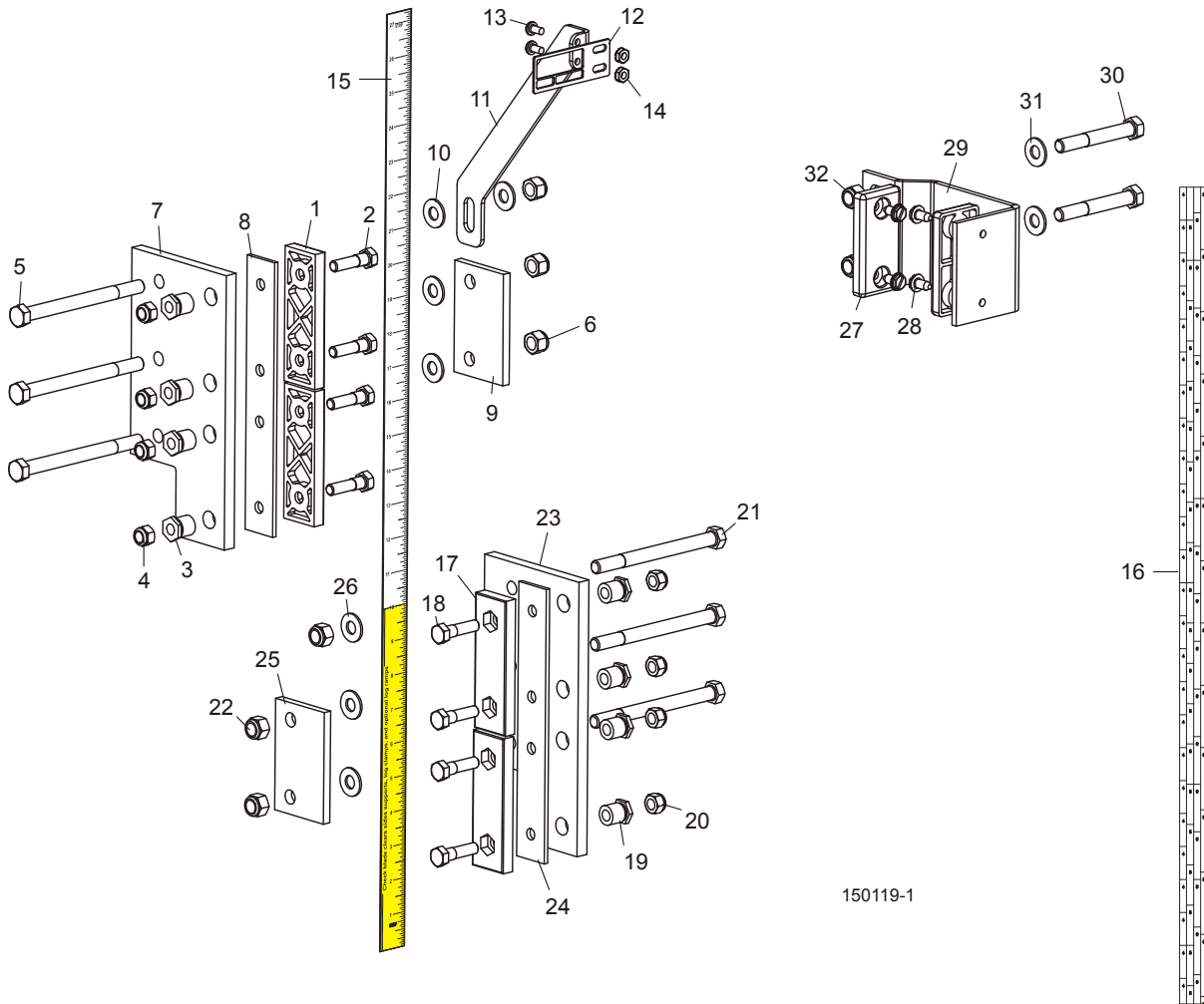
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	BEARING ASSEMBLY, SAW HEAD MOUNT UPPER	046885	1
1	Bracket Weldment, Upper Saw Head Mount	046635	1
2	Bolt, 3/8-16 x 4 1/2" Hex Head	F05007-35	3
3	Nut, 3/8-16 Hex Nylon Lock	F05010-10	4
4	Bearing, .9843" x 2.4409" x .6693"	P08066	1
5	Ring, 25mm 5100-98 OR	F04254-26	1
6	Bushing, Saw Head Mount Bearing	046608	1
7	Bearing, 6203-2NSL 17mm SRI-2 ABEC-1	P06030-2	1
8	Bolt, 3/8-16 x 2" Flat Socket Head	F05007-198	1
9	Shaft, Saw Head Mount Bearing	014932	1
10	Ring, 5/8" 5100-62 OR	F04254-2	1
11	Bearing, 5/8" x 1.7548" x .4724"	P06030-1	1

12	Washer, 3/8" SAE Flat	F05011-3	1	
13	Bolt, 3/8-16 x 1" Hex Head Grade 5	F05007-87	1	
	BEARING ASSEMBLY, SAW HEAD MOUNT LOWER	046886	1	
14	Bracket Weldment, Lower Saw Head Mount	046969	1	
15	Bolt, 3/8-16 x 1" Hex Head Grade 5	F05007-97	3	
16	Nut, 3/8-16 Hex Nylon Lock	F05010-10	4	
17	Plate, Bearing Cam	046604	2	
18	Block, Bearing Spacer	046607	1	
19	Bolt, 1/4-20 x 1 3/4" Hex Head Grade 5	F05005-68	2	
20	Nut, 1/40-20 Hex Nylon Lock	F05010-69	2	
21	Washer, 3/8" Fender	F05011-44	3	
22	Shaft, Bearing Mount	046606	1	
23	Washer, Spacer	046974	2	
24	Bearing, .9843" x 2.4409" x .6693"	P08066	1	
25	Bolt, 3/8-16 x 1/2" Hex Head Grade 5	F05004-124	1	
26	Bolt, 3/8-16 x 3 1/2" Carriage Head	F05007-161	1	
27	PAD, IDLE SIDE SLIDE	P13576	2	
28	BOLT, 1/4-20 X 1/2" SLOTTED HEX HEAD	F05015-1	4	
29	BRACKET, IDLE SIDE SLIDE PAD MOUNT	014905	1	
30	BOLT, 3/8-16 X 2 3/4" HEX HEAD	F05007-29	2	
31	WASHER, 3/8" SAE FLAT	F05011-3	2	
32	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	2	

5.2 Saw Head Mount & Blade Scales

LT15

Rev. E3.03



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	PAD ASSEMBLY, LT15 UP/DOWN TOP SLIDE	036262	1
1	Pad, Up/Down Slide	M04096	2
2	Bolt, 5/16-18 x 1 1/4" Hex Head Full Thread	F05006-18	4
3	Nut, Slide Pad Adjustment	014931	4
4	Nut, 5/16-18 Hex Nylon Lock	F05010-58	4
5	Bolt, 3/8-16 x 4 1/2" Hex Head	F05007-35	3
6	Nut, 3/8-16 Hex Nylon Lock	F05010-10	3
7	Plate, Slide Pad Mount	014927	1
8	Plate, Slide Pad Backing	014898	1
9	Plate, Short Slide Pad	014998	1
10	Washer, 3/8" SAE Flat	F05011-3	4

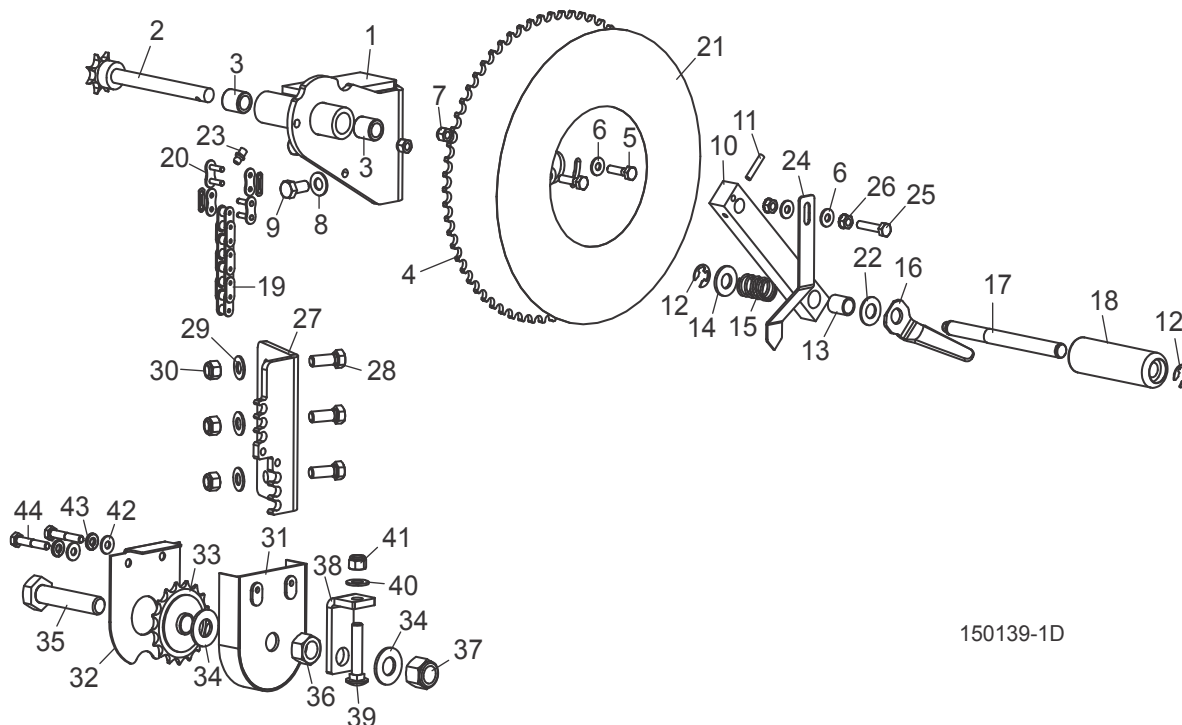
11	Bracket, Blade Height Scale Mount	014903	1	
12	Indicator, Blade Height Scale	017778	1	
13	Screw, #10-24 x 3/8" Cross Slotted Pan Head	F05004-3	2	
14	Nut, #10-24 Hex Self-Retaining	F05010-14	2	
15	DECAL, LT15 INCH SCALE	015784	1	
16	SCALE, LT15 MAGNETIC QUARTER	016275	1	
	PAD ASSEMBLY, LT15 UP/DOWN BOTTOM SLIDE	036266	1	
17	Pad, Up/Down Slide	M04096	2	
18	Bolt, 5/16-18 x 1 1/4" Hex Head Full Thread	F05006-18	4	
19	Nut, Slide Pad Adjustment	014931	4	
20	Nut, 5/16-18 Hex Nylon Lock	F05010-58	4	
21	Bolt, 3/8-16 x 4 1/2" Hex Head	F05007-35	3	
22	Nut, 3/8-16 Hex Nylon Lock	F05010-10	3	
23	Plate, Slide Pad Mount	014927	1	
24	Plate, Slide Pad Backing	014898	1	
25	Plate, Short Slide Pad	014998	1	
26	Washer, 3/8" SAE Flat	F05011-3	3	
27	PAD, IDLE SIDE SLIDE	P13576	2	
28	BOLT, 1/4-20 X 1/2" SLOTTED HEX HEAD	F05015-1	4	
29	BRACKET, IDLE SIDE SLIDE PAD MOUNT	014905	1	
30	BOLT, 3/8-16 X 2 3/4" HEX HEAD	F05007-29	2	
31	WASHER, 3/8" SAE FLAT	F05011-3	2	
32	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	2	

6 Up/Down System

Manual Crank Assembly (D10, E10, G13 & G15)

5.3 Manual Crank Assembly (D10, E10, G13 & G15)

LT15 Rev. E5.00 - E6.05



150139-1D

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	UP/DOWN ASSEMBLY, LT15 2006	046638	1
1	Bracket Weldment, LT15 Up/Down Mount	038649	1
2	Shaft Weldment, LT15 Up/Down Sprocket	046648	1
3	Bearing, Needle 1/2" x 3/4" Single Seal	049331	2
4	Plate, Up/Down Lock	046617	1
5	Bolt, 1/4-20 x 1" Hex Head Grade 5	F05005-101	2
6	Washer, 1/4" SAE Flat	F05011-11	4
7	Nut, 1/4-20 Hex Nylon Lock	F05010-69	2
8	Washer, 3/8" SAE Flat	F05011-3	3
9	Bolt, 3/8-16 x 3/4" Hex Head Grade 5	F05007-118	3
10	Block, LT15 Up/Down Handle	046627	1
11	Pin, 3/16" x 1" Roll	F05012-11	1
12	Ring, 1/2" E-Clip Retaining	P10649	2
13	Bushing, 1/2" x 5/8" x 3/4" Bronze	046976	1
14	Washer, 1/2" SAE Flat	F05011-2	1
15	Spring, .72" x .576" x 1.25" Compression	046975	1
16	Plate, Handle Lock Release	046867	1
17	Shaft, Up/Down Handle	046644	1
18	Handle, 33/64" x 1 1/4" x 4" Plastic	046647	1

19	Chain, #40 x 82 5/8" Roller	046983	1	
20	Link, #40 Master	P04200	2	
21	Decal, LT15 Round Blade Height	047699	1	
22	Bearing, 1/2" ID x 1" OD x 1/16" Bronze Thrust	036597	1	
23	Fitting, 1/4-28 Grease	P05060	1	
24	Plate, Pointer Up/Down	048598	1	
25	Bolt, 1/4-20 x 1 1/4" Hex Head Full Thread Cap	F05005-3 ¹	1	
26	Nut, 1/4-20 Keps	F05010-9	2	
27	BRACKET, UP/DOWN CHAIN MOUNT	046876	1	
28	BOLT, 3/8-16 X 1" HEX HEAD GRADE 5'	F05007-87	3	
29	WASHER, 3/8" SAE FLAT	F05011-3	3	
30	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	3	
	IDLER ASSEMBLY, LT15 LOWER UP/DOWN	046980	1	
31	Guard Weldment, Chain Tension Sprocket	015860	1	
32	Cover, Chain Tension Sprocket Guard	015859	1	
33	Sprocket, #40 Idler 17T 5/8" ID	P04333	1	
34	Washer, 5/8" SAE Flat	F05011-5	1	
35	Bolt, 5/8-11 x 3" Hex Head Full Thread	F05009-1	1	
36	Nut, 5/8-11 Hex	F05010-5	1	
37	Nut, 5/8-11 Hex Nylon Lock	F05010-34	1	
38	Bracket, LT15 Up/Down Chain Tensioner	046981	1	
39	Bolt, 3/8-16 x 2" Carriage Head Full Thread	F05007-22	1	
40	Washer, 3/8" SAE Flat	F05011-3	1	
41	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
42	Washer, 1/4" SAE Flat	F05011-11	2	
43	Washer, 1/4" Split Lock	F05011-14	2	
44	Bolt, 1/4-20 x 1 1/2" Hex Head	F05005-124	2	

¹ (1) F05005-3 hex head bolt, (2) F05010-9 keps nuts and (2) F05011-11 flat washers replaced F05005-64 1/4-20 x 5/8" Wing Stud (Rev. E7.00).

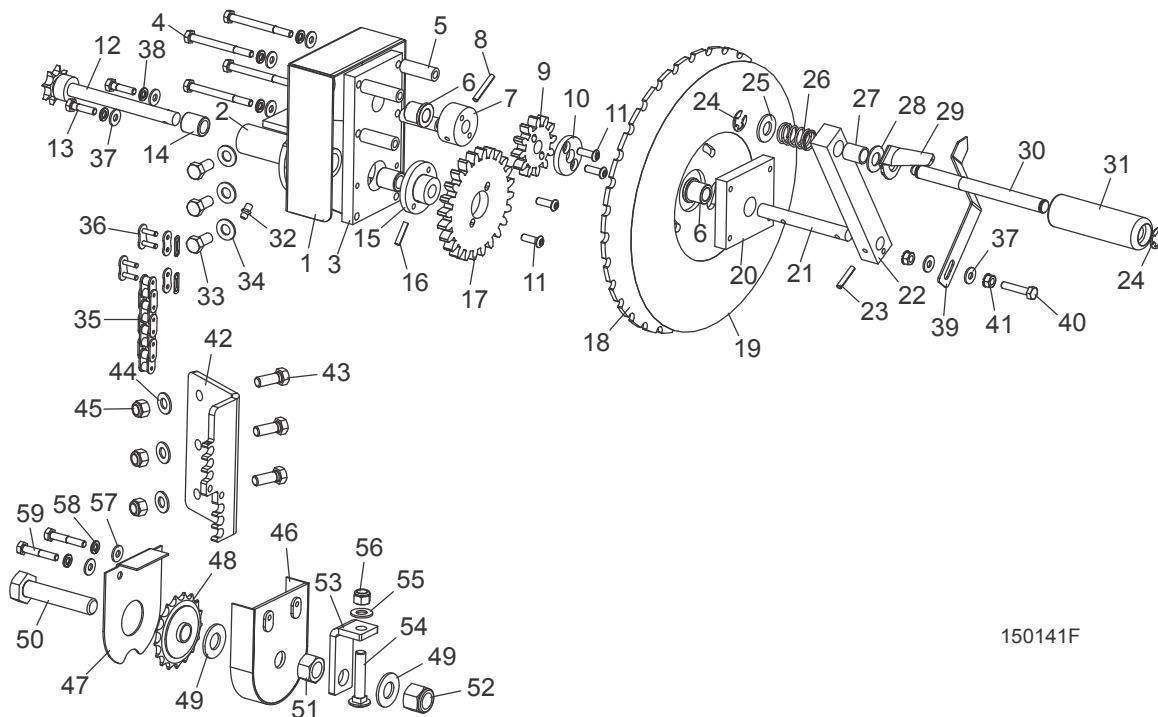
6 Up/Down System

Manual Crank Assembly (G25)

5.4 Manual Crank Assembly (G25)

LT15

Rev. E6.01 - E6.05



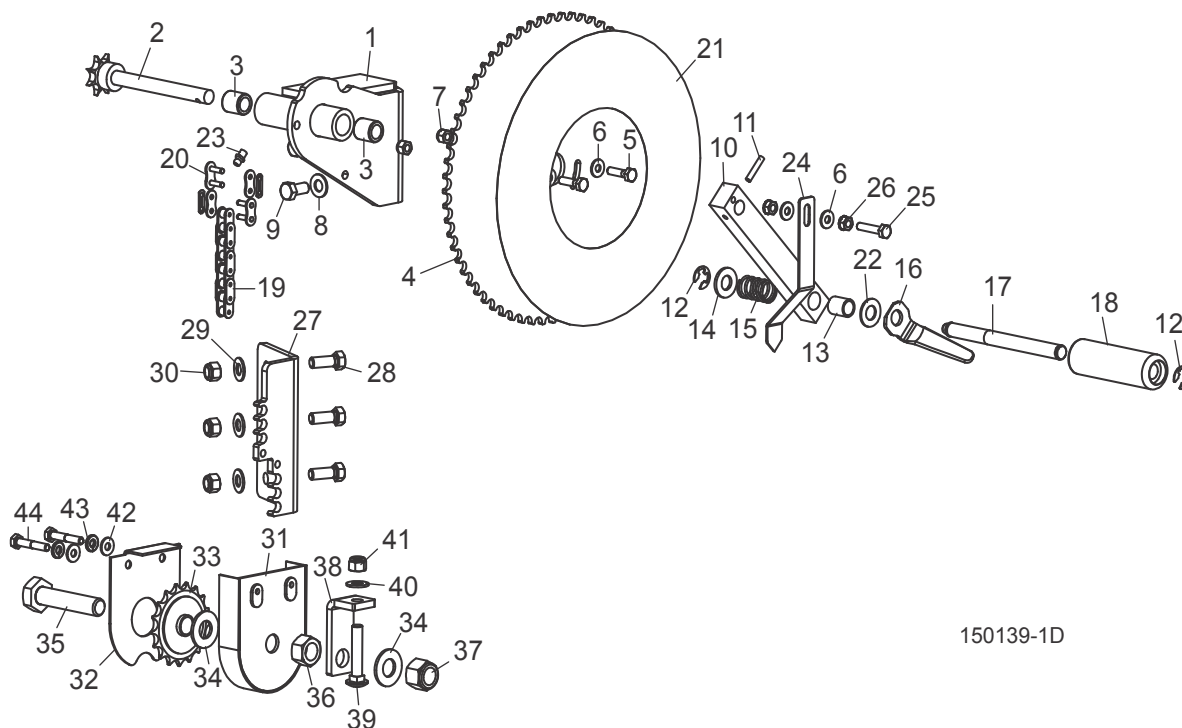
150141F

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	UP/DOWN ASSEMBLY, GEAR REDUCED LT15	038582	1
1	Guard, Gear Reducer	054610	1
2	Up/Down Weldment, LT15	038649	1
3	Plate, Rear Up/Down Reducer	049371	1
4	Bolt, 1/4-20 x 2 3/4" Hex Head	F05005-18	4
5	Spacer, Plate Mount	054587	4
6	Bushing, 1/2" x 3/4" Bronzed Flanged	P22317	2
7	Spacer, Small Gear	049394	1
8	Pin, 3/16" x 1 1/4" Roll	F05012-16	1
9	Gear, 12" Up/Down	049375	3
10	Spacer, Small Gear Lock	054589	1
11	Bolt, 1/4-20 x 3/4" Stainless Steel	F05005-60	4
12	Shaft Wldmt, LT15 Up/Down	046648	1
13	Bolt, 1/4-20 x 1" Hex Head Grade 5	F05005-101	2
14	Bearing, Needle 1/2" x 3/4" Single Seal	049331	2
15	Bushing, Gear Mount	049373	1
16	Pin, 3/16" x 7/8" Roll	F05012-19	1
17	Gear, 24T Up/Down	049374	3

18	Plate, 2:1 Up/Down Lock	049395	1	
19	Decal, Gear Reduced Blade Height	054588	1	
20	Plate, Front Up/Down Reducer	049372	1	
21	Shaft, Gear Reduced Up/Down	049377	1	
22	Block, Up/Down Handle	046627	1	
23	Pin, 3/16" x 1" Roll	F05012-11	1	
24	E-Clip, 1/2" Shaft	P10649	2	
25	Washer, 1/2" SAE Flat	F05011-2	1	
26	Spring, Compression .72" OD x .576" ID x 1.25" L	046975	1	
27	Bushing, Bronze 1/2" ID x 5/8" OD x 3/4" L	046976	1	
28	Bearing, 1/2" ID x 1" OD x 1/16" Bronze Thrust	036597	1	
29	Plate, Lock Release	046867	1	
30	Shaft, Up/Down Handle	046644	1	
31	Handle, 33/64" ID x 1 1/4" OD x 4" Plastic	046647	1	
32	Fitting, 1/4-28 Grease	P05060	1	
33	Bolt, 3/8-16 x 3/4" Hex Head Grade 5	F05007-118	3	
34	Washer, 3/8" Flat SAE	F05011-3	3	
35	Chain, #40 x 82-1/2" Roller	046983	1	
36	Link, #40 Master	P04200	2	
37	Washer, 1/4" SAE Flat	F05011-11	6	
38	Washer, 1/4" Split Lock	F05011-14	6	
39	Plate, Pointer Up/Down	048598	1	
40	Bolt, 1/4-20 x 1 1/4" Hex Head Full Thread Cap	F05005-3	1	
41	Nut, 1/4-20 Keps	F05010-9	2	
42	BRACKET, UP/DOWN CHAIN MOUNT	046876	1	
43	BOLT, 3/8-16 X 1" HEX HEAD GRADE 5	F05007-87	3	
44	WASHER, 3/8" SAE FLAT	F05011-3	3	
45	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	3	
	IDLER ASSEMBLY, LT15 LOWER UP/DOWN	046980	1	
46	Guard Weldment, Chain Tension Sprocket	015860	1	
47	Cover, Chain Tension Sprocket Guard	015859	1	
48	Sprocket, #40 Idler 17T 5/8" ID	P04333	1	
49	Washer, 5/8" SAE Flat	F05011-5	1	
50	Bolt, 5/8-11 x 3" Hex Head Full Thread	F05009-1	1	
51	Nut, 5/8-11 Hex	F05010-5	1	
52	Nut, 5/8-11 Hex Nylon Lock	F05010-34	1	
53	Bracket, LT15 Up/Down Chain Tensioner	046981	1	
54	Bolt, 3/8-16 x 2" Carriage Head Full Thread	F05007-22	1	
55	Washer, 3/8" SAE Flat	F05011-3	1	
56	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
57	Washer, 1/4" SAE Flat	F05011-11	2	
58	Washer, 1/4" Split Lock	F05011-14	2	
59	Bolt, 1/4-20 x 1 1/2" Hex Head	F05005-124	2	

5.5 Manual Crank Assembly (G25)

LT15 Rev. E5.00 - E6.00



150139-1D

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	UP/DOWN ASSEMBLY, LT15 2006	046638	1
1	Bracket Weldment, LT15 Up/Down Mount	038649	1
2	Shaft Weldment, LT15 Up/Down Sprocket	046648	1
3	Bearing, Needle 1/2" x 3/4" Single Seal	049331	2
4	Plate, Up/Down Lock	046617	1
5	Bolt, 1/4-20 x 1" Hex Head Grade 5	F05005-101	2
6	Washer, 1/4" SAE Flat	F05011-11	2
7	Nut, 1/4-20 Hex Nylon Lock	F05010-69	2
8	Washer, 3/8" SAE Flat	F05011-3	3
9	Bolt, 3/8-16 x 3/4" Hex Head Grade 5	F05007-118	3
10	Block, LT15 Up/Down Handle	046627	1
11	Pin, 3/16" x 1" Roll	F05012-11	1
12	Ring, 1/2" E-Clip Retaining	P10649	2
13	Bushing, 1/2" x 5/8" x 3/4" Bronze	046976	1
14	Washer, 1/2" SAE Flat	F05011-2	1
15	Spring, .72" x .576" x 1.25" Compression	046975	1
16	Plate, Handle Lock Release	046867	1
17	Shaft, Up/Down Handle	046644	1
18	Handle, 33/64" x 1 1/4" x 4" Plastic	046647	1

19	Chain, #40 x 82 5/8" Roller	046983	1	
20	Link, #40 Master	P04200	2	
21	Decal, LT15 Round Blade Height	047699	1	
22	Bearing, 1/2" ID x 1" OD x 1/16" Bronze Thrust	036597	1	
23	Fitting, 1/4-28 Grease	P05060	1	
24	BRACKET, UP/DOWN CHAIN MOUNT	046876	1	
25	BOLT, 3/8-16 X 1" HEX HEAD GRADE 5'	F05007-87	3	
26	WASHER, 3/8" SAE FLAT	F05011-3	3	
27	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	3	
	IDLER ASSEMBLY, LT15 LOWER UP/DOWN	046980	1	
28	Guard Weldment, Chain Tension Sprocket	015860	1	
29	Cover, Chain Tension Sprocket Guard	015859	1	
30	Sprocket, #40 Idler 17T 5/8" ID	P04333	1	
31	Washer, 5/8" SAE Flat	F05011-5	1	
32	Bolt, 5/8-11 x 3" Hex Head Full Thread	F05009-1	1	
33	Nut, 5/8-11 Hex	F05010-5	1	
34	Nut, 5/8-11 Hex Nylon Lock	F05010-34	1	
35	Bracket, LT15 Up/Down Chain Tensioner	046981	1	
36	Bolt, 3/8-16 x 2" Carriage Head Full Thread	F05007-22	1	
37	Washer, 3/8" SAE Flat	F05011-3	1	
38	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
39	Washer, 1/4" SAE Flat	F05011-11	2	
40	Washer, 1/4" Split Lock	F05011-14	2	
41	Bolt, 1/4-20 x 1 1/4" Hex Head	F05005-3	2	

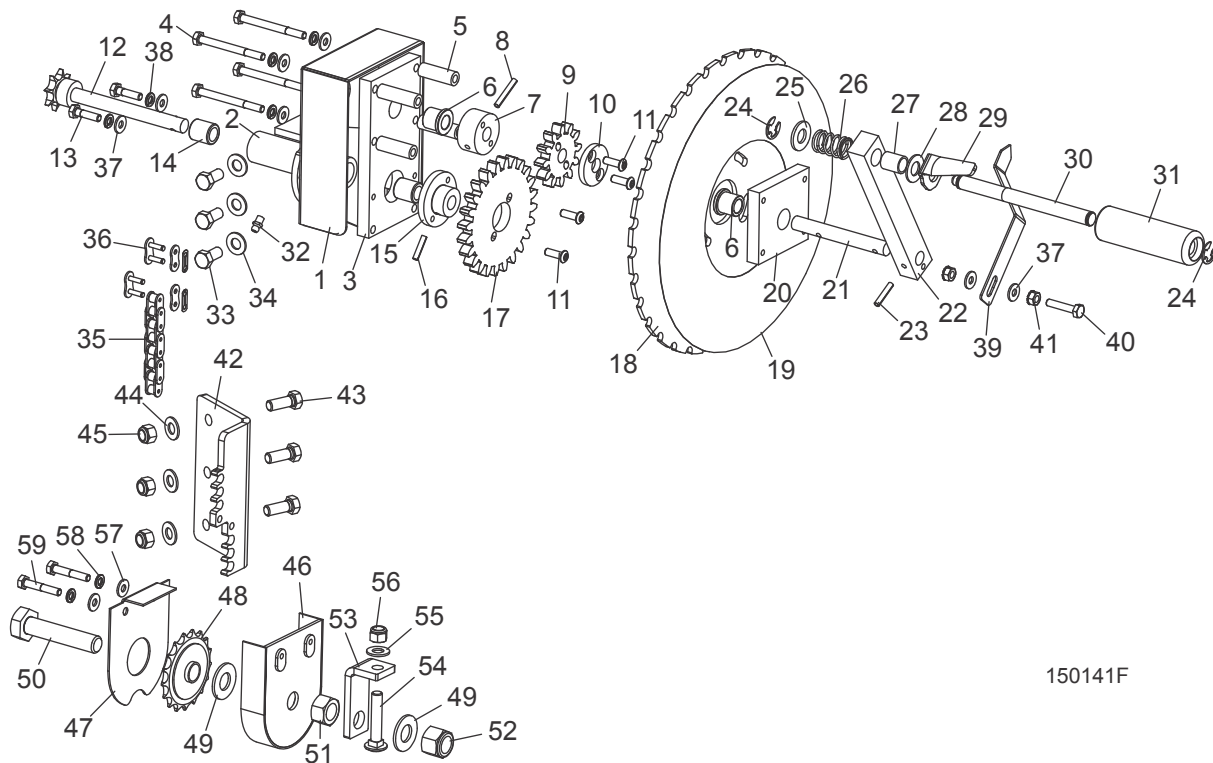
6 Up/Down System

Manual Crank Assembly (D18/D19)

5.6 Manual Crank Assembly (D18/D19)

LT15

Rev. E4.04 - E6.05



150141F

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	UP/DOWN ASSEMBLY, GEAR REDUCED LT15	038582	1
1	Guard, Gear Reducer	054610	1
2	Up/Down Weldment, LT15	038649	1
3	Plate, Rear Up/Down Reducer	049371	1
4	Bolt, 1/4-20 x 2 3/4" Hex Head	F05005-18 ¹	4
5	Spacer, Plate Mount	054587	4
6	Bushing, 1/2" x 3/4" Bronzed Flanged	P22317	2
7	Spacer, Small Gear	049394	1
8	Pin, 3/16" x 1 1/4" Roll	F05012-16	1
9	Gear, 12" Up/Down	049375	3
10	Spacer, Small Gear Lock	054589	1
11	Bolt, 1/4-20 x 3/4" Stainless Steel	F05005-60	4
12	Shaft Wldmt, LT15 Up/Down	046648	1
13	Bolt, 1/4-20 x 1" Hex Head Grade 5	F05005-101 ¹	2
14	Bearing, Needle 1/2" x 3/4" Single Seal	049331	2
15	Bushing, Gear Mount	049373	1
16	Pin, 3/16" x 7/8" Roll	F05012-19	1

17	Gear, 24T Up/Down	049374	3	
18	Plate, 2:1 Up/Down Lock	049395	1	
19	Decal, Gear Reduced Blade Height	054588	1	
20	Plate, Front Up/Down Reducer	049372	1	
21	Shaft, Gear Reduced Up/Down	049377	1	
22	Block, Up/Down Handle	046627	1	
23	Pin, 3/16" x 1" Roll	F05012-11	1	
24	E-Clip, 1/2" Shaft	P10649	2	
25	Washer, 1/2" SAE Flat	F05011-2	1	
26	Spring, Compression .72" OD x .576" ID x 1.25" L	046975	1	
27	Bushing, Bronze 1/2" ID x 5/8" OD x 3/4" L	046976	1	
28	Bearing, 1/2" ID x 1" OD x 1/16" Bronze Thrust	036597	1	
29	Plate, Lock Release	046867	1	
30	Shaft, Up/Down Handle	046644	1	
31	Handle, 33/64" ID x 1 1/4" OD x 4" Plastic	046647	1	
32	Fitting, 1/4-28 Grease	P05060	1	
33	Bolt, 3/8-16 x 3/4" Hex Head Grade 5	F05007-118	3	
34	Washer, 3/8" Flat SAE	F05011-3	3	
35	Chain, #40 x 82-1/2" Roller	046983	1	
36	Link, #40 Master	P04200	2	
37	Washer, 1/4" SAE Flat	F05011-11 ¹	8	
38	Washer, 1/4" Split Lock	F05011-14 ¹	6	
39	Plate, Pointer Up/Down	048598	1	
40	Bolt, 1/4-20 x 1 1/4" Hex Head Full Thread Cap	F05005-3 ²	1	
41	Nut, 1/4-20 Keps	F05010-9	2	
42	BRACKET, UP/DOWN CHAIN MOUNT	046876	1	
43	BOLT, 3/8-16 X 1" HEX HEAD GRADE 5	F05007-87	3	
44	WASHER, 3/8" SAE FLAT	F05011-3	3	
45	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	3	
	IDLER ASSEMBLY, LT15 LOWER UP/DOWN	046980	1	
46	Guard Weldment, Chain Tension Sprocket	015860	1	
47	Cover, Chain Tension Sprocket Guard	015859	1	
48	Sprocket, #40 Idler 17T 5/8" ID	P04333	1	
49	Washer, 5/8" SAE Flat	F05011-5	1	
50	Bolt, 5/8-11 x 3" Hex Head Full Thread	F05009-1	1	
51	Nut, 5/8-11 Hex	F05010-5	1	
52	Nut, 5/8-11 Hex Nylon Lock	F05010-34	1	
53	Bracket, LT15 Up/Down Chain Tensioner	046981	1	
54	Bolt, 3/8-16 x 2" Carriage Head Full Thread	F05007-22	1	
55	Washer, 3/8" SAE Flat	F05011-3	1	
56	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
57	Washer, 1/4" SAE Flat	F05011-11	2	
58	Washer, 1/4" Split Lock	F05011-14	2	

6 Up/Down System

Manual Crank Assembly (D18/D19)

59	Bolt, 1/4-20 x 1 1/2" Hex Head	F05005-124	2	
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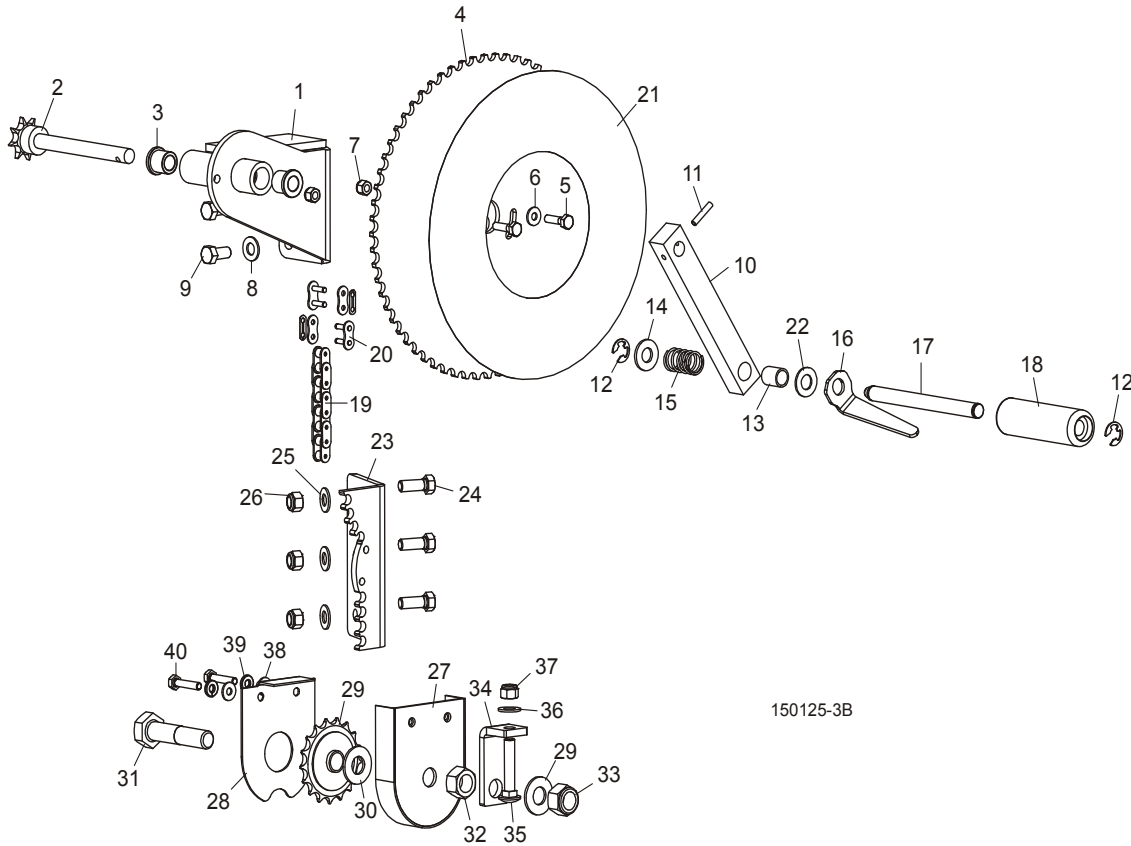
¹ Corrected fasteners shown in BOM 2/07.

² (1) F05005-3 hex head bolt, (2) F05010-9 keps nuts and (2) F05011-11 flat washers replaced F05005-64 1/4-20 x 5/8" Wing Stud (Rev. E7.00).

5.7 Manual Crank Assembly

LT15

Rev. E4.00 - E4.04



150125-3B

REF	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY.
	UP/DOWN ASSEMBLY, LT15 2004	046638 ¹	1
1	Bracket Weldment, LT15 Up/Down Mount	046641 ¹	1
2	Shaft Weldment, LT15 Up/Down Sprocket	046648	1
3	Bushing, 1/2" x 3/4" Bronze Flanged	P22317 ¹	2
4	Plate, Up/Down Lock	046617	1
5	Bolt, 1/4-20 x 1" Hex Head Grade 5	F05005-101	2
6	Washer, 1/4" SAE Flat	F05011-11	2
7	Nut, 1/4-20 Hex Nylon Lock	F05010-69	2
8	Washer, 3/8" SAE Flat	F05011-3	3
9	Bolt, 3/8-16 x 3/4" Hex Head Grade 5	F05007-118	3
10	Block, LT15 Up/Down Handle	046627	1
11	Pin, 3/16" x 1" Roll	F05012-11	1
12	Ring, 1/2" E-Clip Retaining	P10649	2
13	Bushing, 1/2" x 5/8" x 3/4" Bronze	046976	1
14	Washer, 1/2" SAE Flat	F05011-2	1

6

Up/Down System

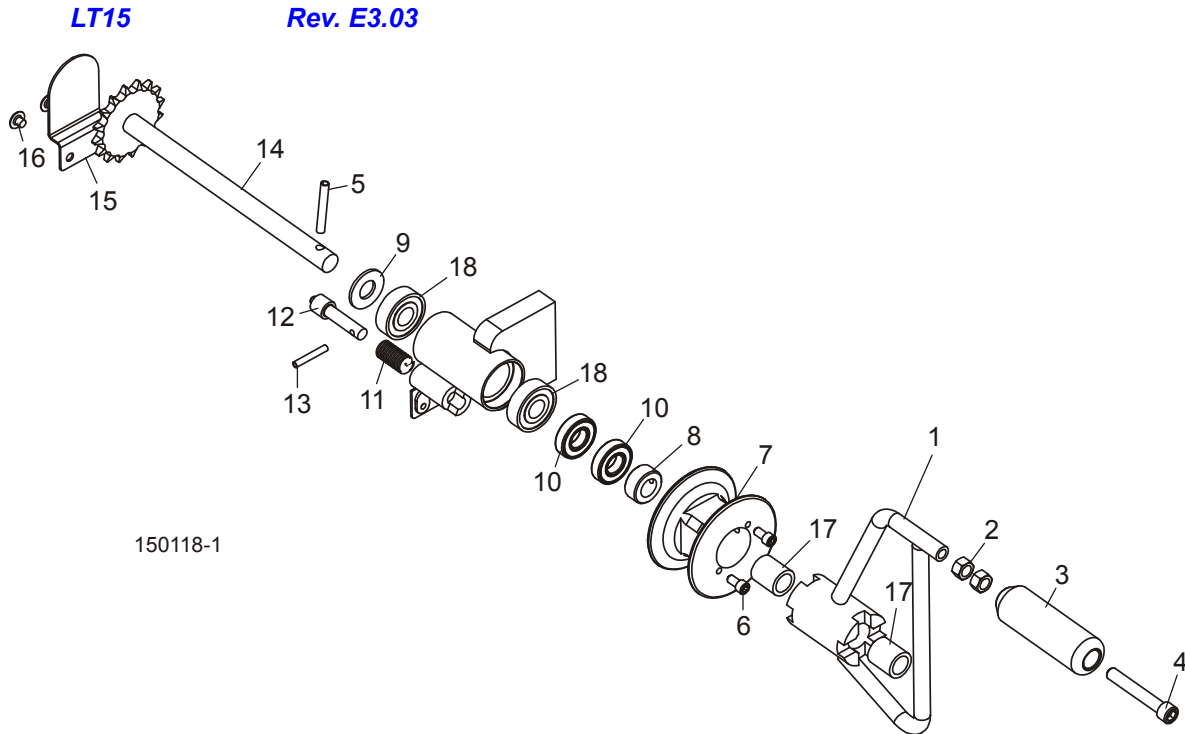
Manual Crank Assembly

15	Spring, .72" x .576" x 1.25" Compression	046975	1	
16	Plate, Handle Lock Release	046867	1	
17	Shaft, Up/Down Handle	046644	1	
18	Handle, 33/64" x 1 1/4" x 4" Plastic	046647	1	
19	Chain, #40 x 82 5/8" Roller	046983	1	
20	Link, #40 Master	P04200	2	
21	Decal, LT15 Round Blade Height	047699	1	
22	Bearing, 1/2" ID x 1" OD x 1/16" Bronze Thrust	036597 ²	1	
23	BRACKET, UP/DOWN CHAIN MOUNT	046876	1	
24	BOLT, 3/8-16 X 1" HEX HEAD GRADE 5¹	F05007-87	3	
25	WASHER, 3/8" SAE FLAT	F05011-3	3	
26	NUT, 3/8-16 HEX NYLON LOCK	F05010-10	3	
	IDLER ASSEMBLY, LT15 LOWER UP/DOWN	046980	1	
27	Guard Weldment, Chain Tension Sprocket	015860	1	
28	Cover, Chain Tension Sprocket Guard	015859	1	
29	Sprocket, #40 Idler 17T 5/8" ID	P04333	1	
30	Washer, 5/8" SAE Flat	F05011-5	1	
31	Bolt, 5/8-11 x 3" Hex Head Full Thread	F05009-1	1	
32	Nut, 5/8-11 Hex	F05010-5	1	
33	Nut, 5/8-11 Hex Nylon Lock	F05010-34	1	
34	Bracket, LT15 Up/Down Chain Tensioner	046981	1	
35	Bolt, 3/8-16 x 2" Carriage Head Full Thread	F05007-22	1	
36	Washer, 3/8" SAE Flat	F05011-3	1	
37	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
38	Washer, 1/4" SAE Flat	F05011-11	2	
39	Washer, 1/4" Split Lock	F05011-14	2	
40	Bolt, 1/4-20 x 1 1/4" Hex Head	F05005-3	2	

¹ Up/Down Assembly 046638 modified Rev. E5.00. Up/Down Bracket Weldment 046641 replaced with 038649 to accommodate Needle Bearings 049331 (replace bushings P22317). Grease Fitting P05060 added to lubricate assembly ([See Section 5.9](#)).

² Thrust Bearing 036597 added to improve durability and performance (Rev. E4.02).

5.8 Manual Crank Assembly

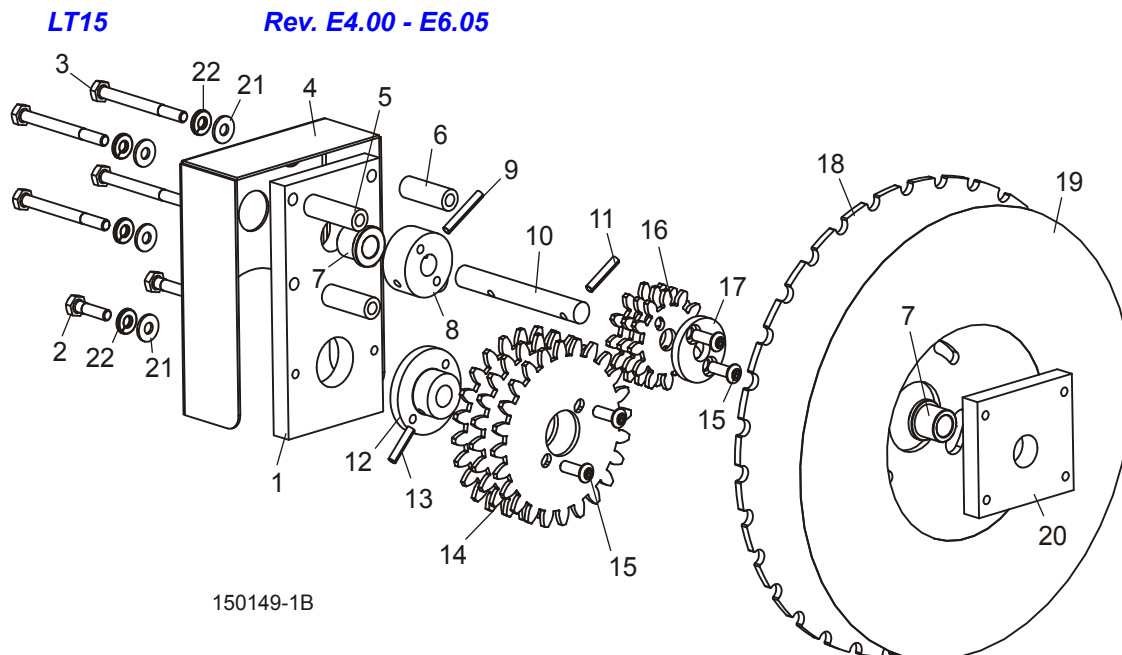


REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	CRANK WELDMENT, LT15 FEED/UP/DOWN	014982	1
2	NUT, 3/8-16 HEX	F05010-1	2
3	KNOB, PLASTIC CRANK HANDLE	S12456	1
4	BOLT, 3/8-16 X 2 1/2" SOCKET HEAD	F05007-24	1
5	PIN, 1/4" X 1 3/4" ROLL	F05012-53	1
6	BOLT, 1/4-20 X 3/4" SOCKET HEAD	F05005-26	2
7	PULLEY, FEED ROPE	014935	1
8	COLLAR, 5/8" I.D. LOCK	P05035	1
9	WASHER, 5/8" SAE FLAT	F05011-5	2
10	BEARING, R-10	P04156	2
11	SPRING, .58 OD X 1 1/8"	021243	1
12	PIN, LT15 LOCK	016053	1
13	PIN, 3/16 X 1 1/4" ROLL	F05012-16	1
14	SHAFT WELDMENT, UP/DOWN SPROCKET	014989	1
15	GUARD, UP/DOWN SPROCKET SHAFT	015884	1
16	BOLT, 1/4-20 X 1/4" PHILLIPS PAN HEAD	F05005-133	2
17	BUSHING, 5/8" ID X 7/8" OD X 1" BRONZE	015843	2
18	BEARING, 5/8" ID X 1.7548" OD X .4724	P06030-1	2

6 Up/Down System

Up/Down Reducer Assembly (Optional)

5.9 Up/Down Reducer Assembly (Optional)



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	REDUCER KIT, LT15 UP/DOWN	038871 ¹	1
1	Plate, Rear Up/Down Reducer	049371	1
2	Bolt, 1/4-20 x 1" Hex Head Grade 5	F05005-101 ²	2
3	Bolt, 1/4-20 x 2 3/4" Hex Head	F05005-18 ²	4
4	Guard, Gear Reducer	054610	1
5	Spacer, Plate Mount Long	049376	2
6	Spacer, Plate Mount	054587	2
7	Bushing, Flanged Bronze	P22317	2
8	Spacer, Small Sprocket	049394	1
9	Pin, 3/16" x 1 1/4" Roll	F05012-16	1
10	Shaft, Up/Down Reducer	049377	1
11	Pin, 3/16" x 1" Roll	F05012-11	1
12	Bushing, Gear Mount	049373	1
13	Pin, 3/16" x 7/8" Roll	F05012-19	1
14	Sprocket, 12T Up/Down Reducer Large	049374	3
15	Screw, 1/4-20 x 3/4" Socket Button Head	F05005-60	4
16	Sprocket, 12T Up/Down Reducer Small	049375	3
17	Plate, Small Sprocket Lock	054589	1
18	Plate, 2:1 Up/Down Dial	049395	1
19	Decal, 2:1 Up/Down Dial	054588	1
20	Plate, Front Up/Down Reducer	049372	1

Up/Down System 6
Up/Down Reducer Assembly (Optional)

21	Washer, 1/4" SAE Flat	F05011-11 ²	6	
22	Washer, 1/4" Split Lock	F05011-14 ²	6	

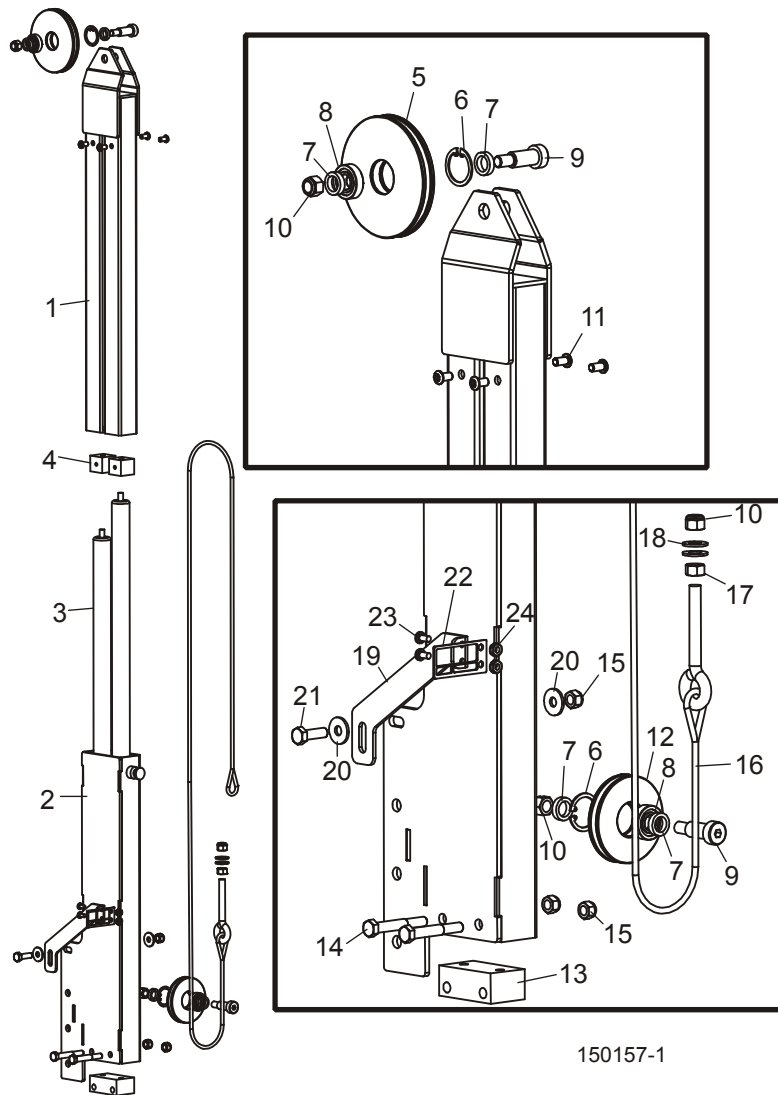
¹ Option available 7/06 for LT15 Rev. E4.00 and newer equipped with up/down assist. Kit includes parts required to change the distance the saw head moves from 4" to 2" per revolution for easier up/down adjustment. NOTE: LT15 models equipped with the D18/D19 (Rev. E4.04+) or G25 (Rev. E6.01+) engine package already include the reduction parts.

² Corrected fasteners shown in BOM 2/07.

5.10 Up/Down Assist Assembly

LT15

Rev. E6.01 - E6.05



150157-1

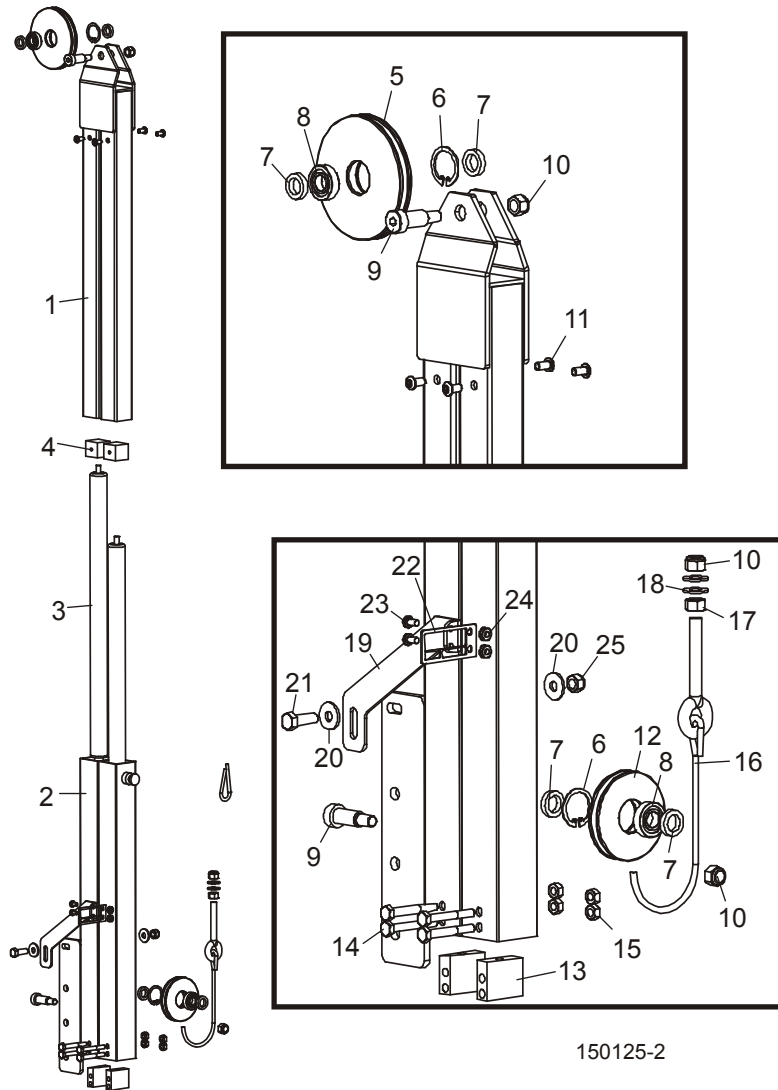
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NUMBER	QTY.
	ASSIST ASSEMBLY, LT15 UP/DOWN	046595	1
1	Tube Weldment, Upper Assist	055504	1
2	Tube Weldment, Lower Assist	055500	1
3	Spring, Gas Charged	046982	2
	Wiper, .542" Gas Spring Rubber	038628	1
4	Block, Upper Spring Mount	046978	2
5	Pulley, Large Cable	046602	1
6	Ring, 1 1/8" Inside Retaining	F04254-1	2
7	Bushing, 3/16" Spacer	046986	4

8	Bearing, R8-2RS	015975	2	
9	Bolt, 1/2" x 1" Shoulder	F05008-146	2	
10	Nut, 3/8-16 Hex Nylon Lock	F05010-10	3	
11	Screw, 1/4-20 x 1/2" Button Socket Head Stainless	F05005-59	4	
12	Pulley, Small Cable	046995	1	
13	Block, Lower Spring Mount	055505	1	
14	Bolt, 5/16-18 x 2 1/4" Hex Head	F05006-30	2	
15	Nut, 5/16-18 Hex Nylon Lock	F05010-58	3	
16	Cable Assembly, Up/Down Assist	046977	1	
17	Nut, 3/8-16 Hex	F05010-1	1	
18	Washer, 3/8" SAE Flat	F05011-3	2	
19	Bracket, LT15 Blade Height Indicator Mount	046963	1	
20	Washer, 5/16" Standard Flat	F05011-16	2	
21	Bolt, 5/16-18 x 1" Hex Head Grade 5	F05006-27	1	
22	Indicator, Blade Height	017805	1	
23	Screw, #10-24 x 3/8" Slotted Pan Head	F05004-3	2	
24	Nut, #10-24 Hex Self-Locking	F05010-14	2	

5.11 Up/Down Assist Assembly

LT15

Rev. E4.00 - E6.00



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NUMBER	QTY.
	ASSIST ASSEMBLY, LT15 UP/DOWN	046595 ¹	1
1	Tube Weldment, Upper Assist	046821	1
2	Tube Weldment, Lower Assist	046649	1
3	Spring, Gas Charged	046982 ²	2
	Wiper, .542" Gas Spring Rubber	038628 ²	1
4	Block, Upper Spring Mount	046978	2
5	Pulley, Large Cable	046602	1
6	Ring, 1 1/8" Inside Retaining	F04254-1	

7	Bushing, 3/16" Spacer	046986	4	
8	Bearing, R8-2RS	015975	2	
9	Bolt, 1/2" x 1" Shoulder	F05008-146	2	
10	Nut, 3/8-16 Hex Nylon Lock	F05010-10	3	
11	Screw, 1/4-20 x 1/2" Button Socket Head Stainless	F05005-59	4	
12	Pulley, Small Cable	046995	1	
13	Block, Lower Spring Mount	046822	2	
14	Bolt, 1/4-20 x 2" Socket Button Head	F05005-164	4	
15	Nut, 1/4-20 Hex Lock	F05010-21	4	
16	Cable Assembly, Up/Down Assist	046977	1	
17	Nut, 3/8-16 Hex	F05010-1	1	
18	Washer, 3/8" SAE Flat	F05011-3	2	
19	Bracket, LT15 Blade Height Indicator Mount	046963	1	
20	Washer, 5/16" Standard Flat	F05011-16	2	
21	Bolt, 5/16-18 x 1" Hex Head Grade 5	F05006-27	1	
22	Indicator, Blade Height	017805	1	
23	Screw, #10-24 x 3/8" Slotted Pan Head	F05004-3	2	
24	Nut, #10-24 Hex Self-Locking	F05010-14	2	
25	Nut, 5/16-18 Hex Nylon Lock	F05010-58	1	

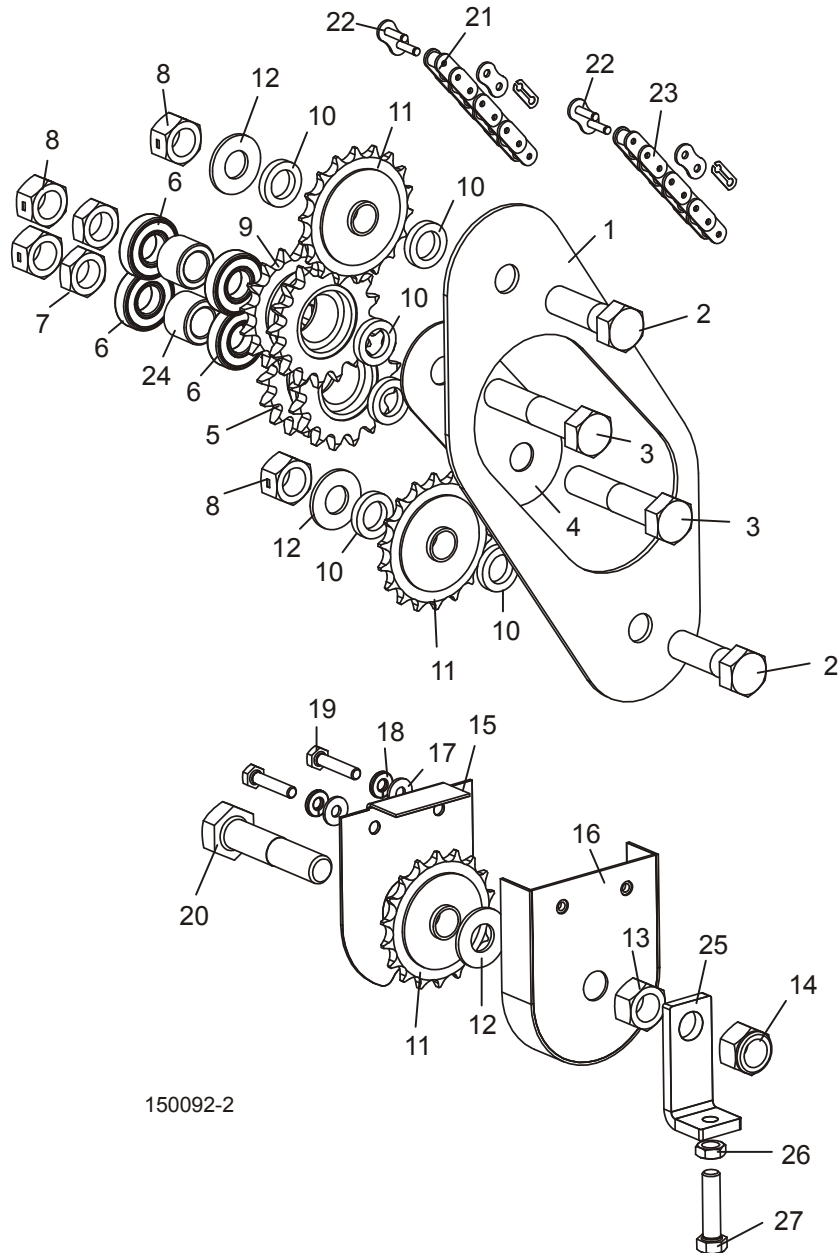
¹ Up/Down Assist Assembly 046595 revised Rev. E6.01 with new upper and lower tube weldments and lower spring mount block to reduce assembly time and cost ([See Section 5.10](#)).

² Gas Spring 046982 includes rubber wiper beginning Rev. E5.00. Rubber Wiper 038628 available to service previous gas springs.

5.12 Sprocket Drive Assembly

LT15

Rev. E3.03



150092-2

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	PLATE, UP/DOWN IDLER SPROCKET MOUNT	014907	1
2	BOLT, 5/8-11 X 2" HEX HEAD GRADE 2	F05009-2	2
3	BOLT, 5/8-11 X 3" HEX HEAD GRADE 2	F05009-32	2
4	PLATE, UP/DOWN DRIVE SPROCKET MOUNT	014908	1

5	SPROCKET WELDMENT, DUAL 17/17T	W12474	1	
6	BEARING, R-10	P04156	4	
7	NUT, 5/8-11 HEX JAM	F05010-82	2	
8	NUT, 5/8-11 HEX LOCK	F05010-4	4	
9	SPROCKET WELDMENT, DUAL 16/17T	W12476	1	
10	SPACER, 41/64" X 1" X 3/16"	S12480	6	
11	SPROCKET, #40 IDLER 17T 5/8" I.D.	P04333	3	
12	WASHER, 5/8" SAE FLAT	F05011-5	5	
13	NUT, 5/8-11 HEX	F05010-5	1	
14	NUT, 5/8-11 HEX NYLON LOCK	F05010-34	1	
15	COVER, UP/DOWN LOWER SPROCKET	015859	1	
16	COVER WELDMENT, UP/DOWN LOWER SPROCKET	015860	1	
17	WASHER, 1/4" SAE FLAT	F05011-11	2	
18	WASHER, 1/4" SPLIT LOCK	F05011-14	2	
19	BOLT, 1/4-20 X 1 1/4" HEX HEAD FULL THREAD	F05005-3	2	
20	BOLT, 5/8-11 X 3" HEX HEAD FULL THREAD	F05009-1	1	
21	CHAIN, #40 X 111 1/2" ROLLER	014831	1	
22	LINK, #40 MASTER	P04200	2	
23	CHAIN, #40 X 14 1/2" ROLLER	036102 ¹	1	
24	SPACER, 41/64" X 1" X 3/4"	015503 ²	2	
25	BRACKET, UP/DOWN CHAIN TENSIONER	016720 ³	1	
26	NUT, 3/8-16 HEX JAM	F05010-29	1	
27	BOLT, 3/8-16 X 1 1/2" HEX HEAD FULL THREAD	F05007-17	1	

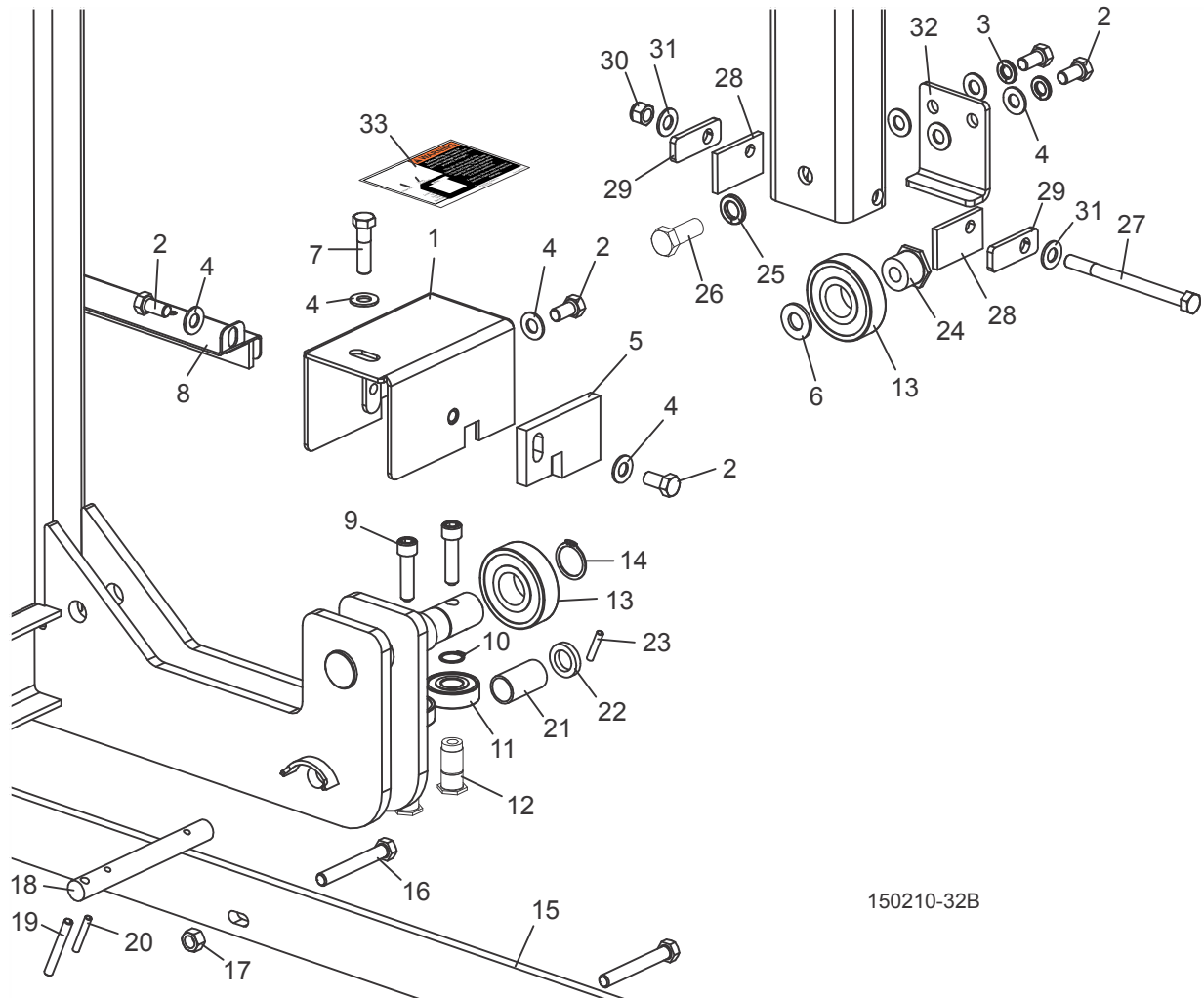
¹ Replaces P12496 Roller Chain #40 X 15 1/2" (10/02).

² Two 015503 Spacers added Rev. D7.00 to prevent preloading of sprocket bearings.

³ Tensioner Bracket 016720 added Rev. D7.00 to assist tensioning of up/down chain. Bracket may be added to previous revisions (requires bolt F05007-17 and jam nut F05010-29).

SECTION 6 FEED SYSTEM & TRACK ROLLERS

6.1 Track Rail, Rollers, & Travel Pins



150210-32B

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	COVER WELDMENT, TRACK ROLLER	015846	2
2	BOLT, 3/8-16 X 3/4" HEX HEAD	F05007-27	8
3	WASHER, 3/8" SPLIT LOCK	F05011-4	2
4	WASHER, 3/8" SAE FLAT	F05011-3	8
5	PLATE, TRACK WIPER	014906	2
6	WASHER, 1/2" SAE FLAT	F05011-2	1
7	BOLT, 3/8-16 X 1 1/2" HEX HEAD	F05007-78	2
8	COVER, MIDDLE TRACK WITH FELT	016052	1
9	BOLT, 3/8-16 X 1 1/2" SOCKET HEAD	F05007-36	4

Feed System & Track Rollers

Track Rail, Rollers, & Travel Pins

7

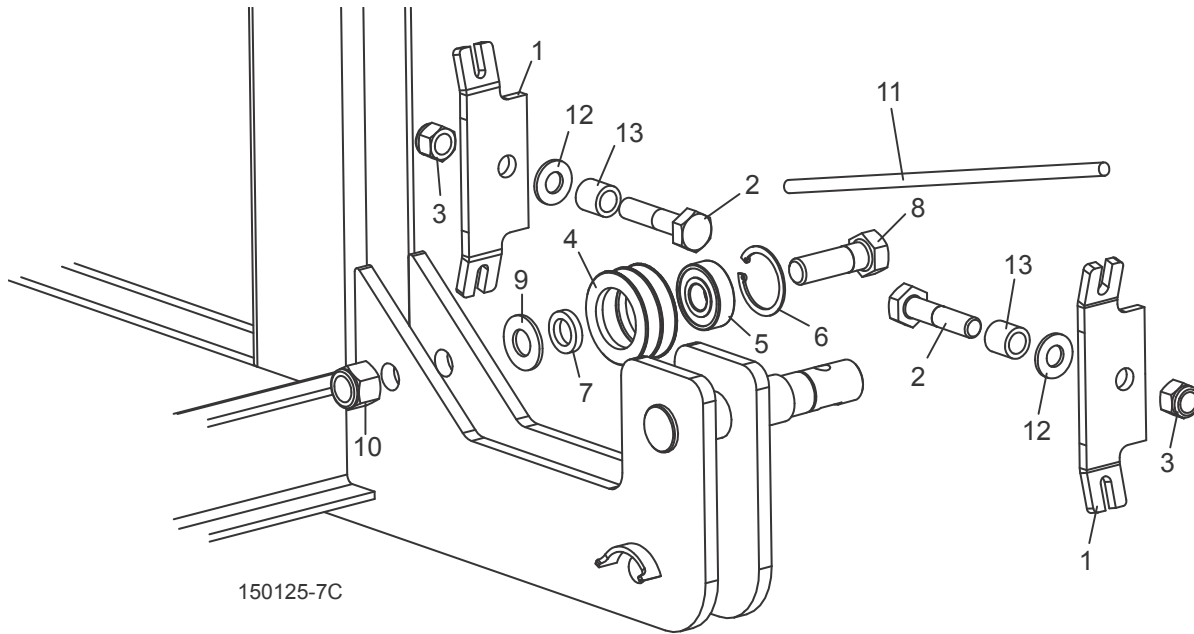
10	RING, 5/8" (5100-62) OUTER RETAINING	F04254-2	4	
11	BEARING, 5/8" X 1.75" X .47"	P06030-1	4	
12	SHAFT, SIDE BEARING MOUNT	014932	4	
13	BEARING, .98" X 2.44" X .67"	P08066	3	
14	RING, 25MM (5100-98) OUTER RETAINING	F04254-26	2	
15	RAIL, PINNED 80.5" LONG BED	016489	2	
16	BOLT, 3/8-16 X 2 3/4" HEX HEAD FULL THREAD	F05007-230	24	
17	NUT, 3/8-16 HEX LOCK	F05010-25	24	
18	PIN, TRAVEL LOCK	014899	2	
19	PIN, 1/4" X 2" ROLL	F05012-46	2	
20	PIN, 3/16" X 1 1/4" ROLL	F05012-16	2	
21	SPRING, 7/8" O.D. X 1 1/2" COMPRESSION	P07997	2	
22	WASHER, 41/64" ID X 1" OD X 3/16" THICK	S12480	2	
23	PIN, 3/16" X 1" ROLL	F05012-11	2	
24	SHAFT, IDLE SIDE ROLLER MOUNT	014974	1	
25	WASHER, 1/2" SPLIT LOCK	F05011-9	1	
26	BOLT, 1/2-13 X 1 1/4" HEX HEAD GRADE 5	F05008-37	1	
	BRACKET ASSEMBLY, IDLE WIPER	074251 ¹	1	
27	Bolt, 3/8-16 x 4 1/2" Hex Head Grade 5	F05007-35	1	
28	Felt, Idle Wiper	074270	2	
29	Bracket, Left Idle Wiper	074250	2	
30	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
31	Washer, 3/8" SAE Flat	F05011-3	2	
32	PLATE, IDLE SIDE GUIDE	014897	1	
33	DECAL, LOCK PIN WARNING	017926	2	

¹ Replaced Left (016050) and Right (016051) Idle Side Wiper Bracket Assemblies (Rev. E7.04).

6.2 Feed Rope, Pulleys & Brackets

LT15

Rev. E4.00 - E6.05



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	BRACKET, ROPE/STOP	074463 ¹	2
2	BOLT, 1/2-13 X 2 1/4" HEX HEAD GRADE 5	F05008-10	2
3	NUT, 1/2-13 HEX NYLON LOCK	F05010-8	2
	ROLLER ASSEMBLY, ROPE GUIDE WITH BEARING	046979	1
4	Roller, 2 1/4" Double Groove	046838	1 ◆
5	Bearing, 5/8" I.D. 6203-2NSL	P06030-1	1
6	Ring, 1.575" ID Beveled 5002-156 Retaining	F04254-8	1
7	Spacer, 41/64" x 1" x 3/16"	S12480	1
8	Bolt, 5/8-11 x 2" Hex Head	F05009-2	1
9	Washer, 5/8" SAE Flat	F05011-5	1
10	Nut, 5/8-11 Hex Nylon Lock	F05010-34	1
11	ROPE, 5/16" DIA. SOLID BRAIDED POLYESTER	R02080 ²	30 Ft.
12	WASHER, 1/2" SAE FLAT	F05011-2	2
13	SPACER, FEED MOUNT BRACKET	033911 ³	2

¹ Replaces (1) 014957 Front and (1) 014958 Rear Rope Mount Brackets to simplify installation (9/14).

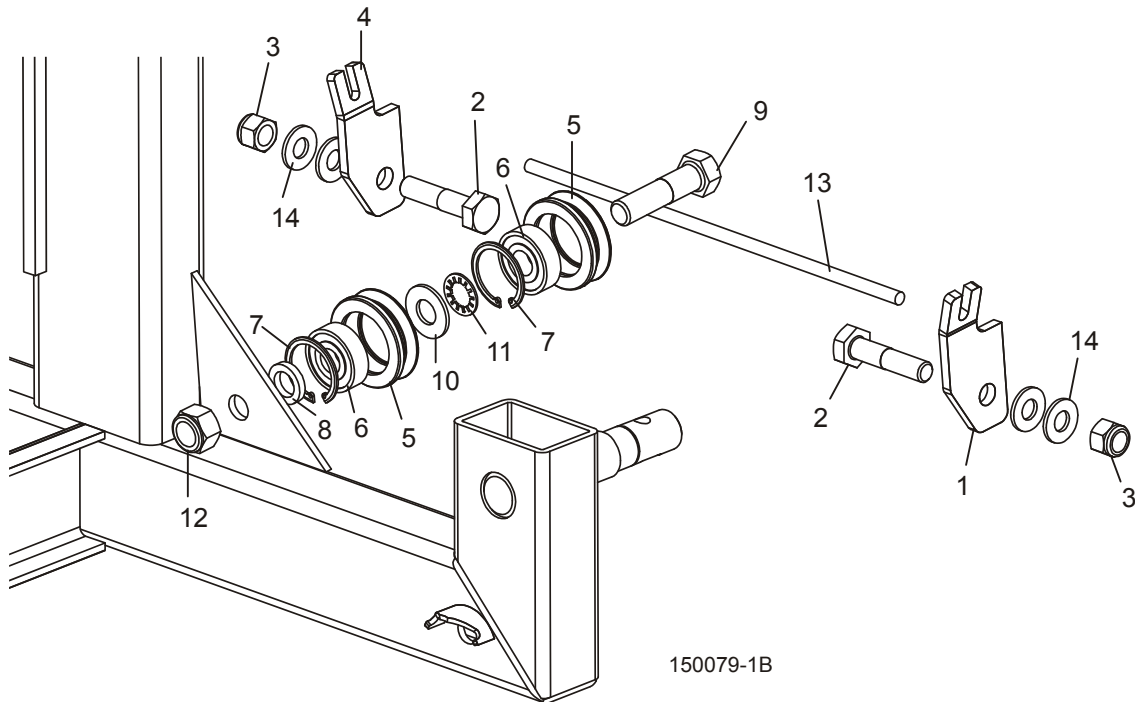
² 30-Foot section of rope used for LT15 with up to three bed sections. Add 6 feet for each additional bed section.

³ Spacer 033911 replaces one flat washer F05011-2 at each end of bed to provide maximum feed travel length using beds after Rev. F.00 (LT15 Rev. E6.03).

6.3 Feed Rope, Pulleys & Brackets

LT15

Rev. E3.03



150079-1B

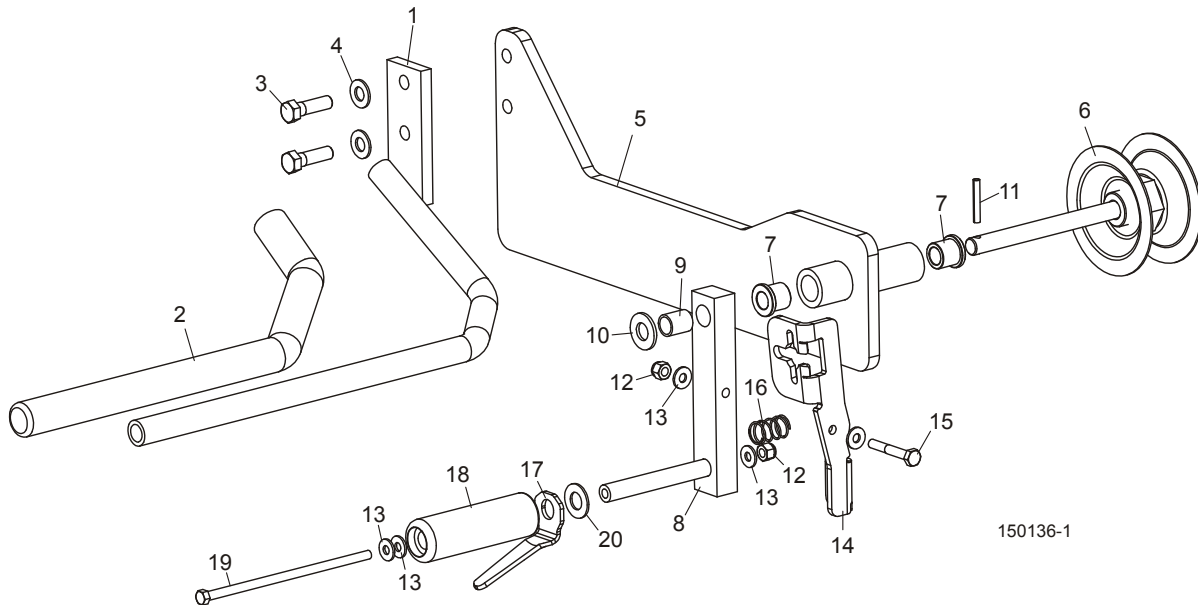
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
1	BRACKET, FRONT ROPE MOUNT	014957	1	
2	BOLT, 1/2-13 X 2 1/4" HEX HEAD GRADE 5	F05008-10	2	
3	NUT, 1/2-13 HEX NYLON LOCK	F05010-8	2	
4	BRACKET, REAR ROPE MOUNT	014958	1	
	ROLLER ASSEMBLY, ROPE GUIDE WITH BEARING	A09059	2	
5	Roller, Rope Guide V-Groove	S07989	1	◆
6	Bearing, 5/8" I.D. 6203-2NSL	P06030-1	1	
7	Ring, 1.575" ID Beveled 5002-156 Retaining	F04254-8	1	
8	SPACER, 41/64" X 1" X 3/16"	S12480	1	
9	BOLT, 5/8-11 X 2 1/2" HEX HEAD GRADE 5	F05009-20	1	
10	WASHER, 5/8" SAE FLAT	F05011-5	1	
11	WASHER, 5/8" INTERIOR STAR LOCK	F05011-25	1	
12	NUT, 5/8-11 HEX NYLON LOCK	F05010-34	1	
13	ROPE, 5/16" DIA. SOLID BRAIDED POLYESTER	R02080 ¹	30 Ft.	
14	WASHER, 1/2" SAE FLAT	F05011-2	4	

¹ 30-Foot section of rope used for LT15 with up to three bed sections. Add 6 feet for each additional bed section.

6.4 Manual Feed Crank Handle

LT15

Rev. E5.00 - E6.05



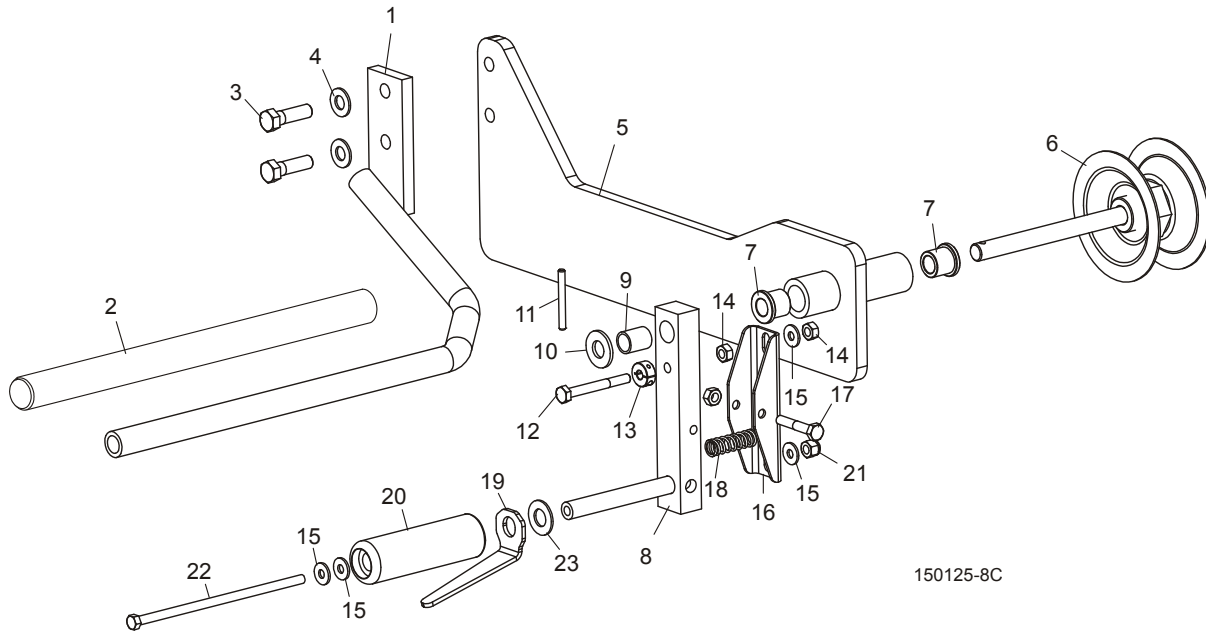
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	HANDLE ASSEMBLY, LT15 PUSH	046889	1
1	Handle Weldment, LT15 Push	046857	1
2	Grip, Handle	028390	1
3	Bolt, 3/8-16 x 1 1/4" Hex Head Grade 5	F05007-123	2
4	Washer, 3/8" SAE Flat	F05011-3	2
	CRANK ASSEMBLY, FEED 2006	038624	1
5	Plate Weldment, Feed Mount	046832	1
6	Pulley Weldment, Feed	046854	1
7	Bushing, 1/2" x 3/4" Flanged Bronze	P22317	2
8	Handle Weldment, Feed	038625	1
9	Bushing, 1/2" x 5/8" x 3/4" Bronze	046976	1
10	Washer, 1/2" SAE Flat	F05011-2	1
11	Pin, 3/16" x 1 1/4" Roll	F05012-16	1
12	Nut, 1/4-20 Hex Nylon Lock	F05010-69	2
13	Washer, 1/4" SAE Flat	F05011-11	5
14	Bracket, Feed Handle Lock	038623	1
15	Bolt, 1/4-20 x 1 3/4" Hex Head Grade 5	F05005-68	1
16	Spring, .6" Dia. x 1" Long x .045" Wire Compression	049364	1
17	Plate, Lock Handle Release	046867	1
18	Handle, 33/64" x 1 1/4" x 4" Plastic	046647	1
19	Bolt, 1/4-20 x 6" Hex Head Grade 5	F05005-163	1
20	Bearing, 1/2" ID x 1" OD x 1/16" Bronze Thrust	036597	1

6.5 Manual Feed Crank Handle

LT15

Rev. E4.00 - E4.04

(See Section 5.9 for combination feed/up-down crank for Rev. E3.03)



150125-8C

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	HANDLE ASSEMBLY, LT15 PUSH	046889	1
1	Handle Weldment, LT15 Push	046857	1
2	Grip, Handle	028390	1
3	Bolt, 3/8-16 x 1 1/4" Hex Head Grade 5	F05007-123	2
4	Washer, 3/8" SAE Flat	F05011-3	2
	CRANK ASSEMBLY, LT15 FEED 2004	046833	1
5	Plate Weldment, LT15 Feed Mount	046832	1
6	Pulley Weldment, LT15 Feed	046854	1
7	Bushing, 1/2" x 3/4" Flanged Bronze	P22317	2
8	Handle Weldment, LT15 Feed	047723	1
9	Bushing, 1/2" x 5/8" x 3/4" Bronze	046976	2
10	Washer, 1/2" SAE Flat	F05011-2	1
11	Pin, 3/16" x 1 3/4" Roll	F05012-103	1
12	Bolt, 1/4-20 x 2 1/4" Hex Head Grade 2	F05005-32	1
13	Collar, 1/4 x 11/16 OD Single Split B/O	036583	1
14	Nut, 1/4-20 Hex Lock	F05010-21	3
15	Washer, 1/4" SAE Flat	F05011-11	4
16	Bracket, Feed Handle Lock	047707	1

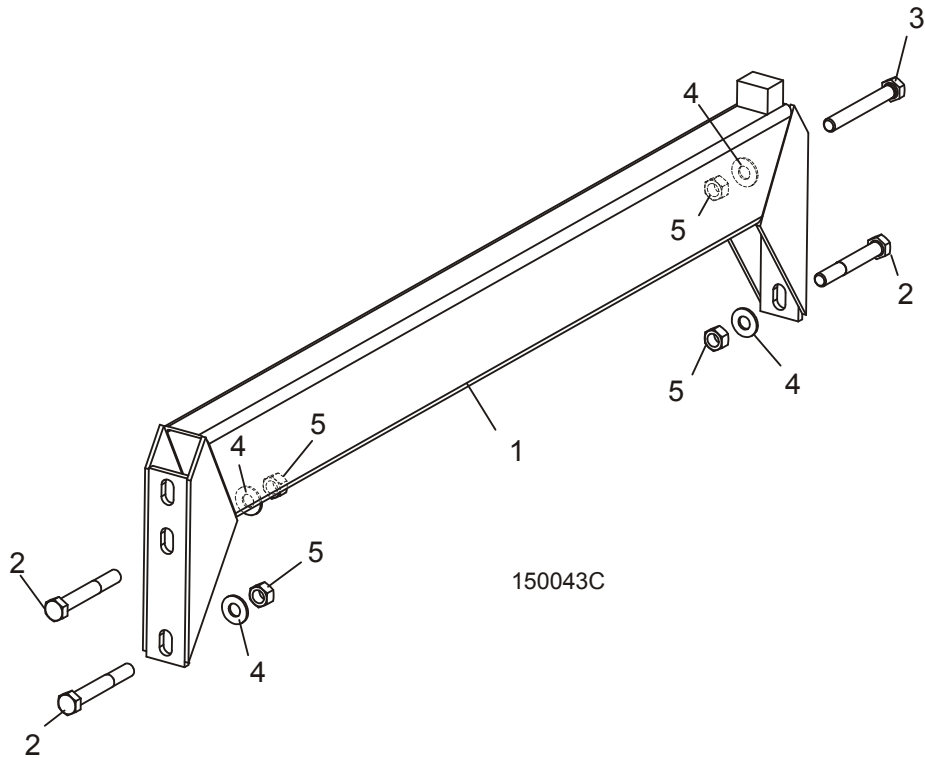
7**Feed System & Track Rollers***Manual Feed Crank Handle*

17	Bolt, 1/4-20 x 1 1/2" Hex Head	F05005-5	1	
18	Spring, .48" x 1.5" Stainless Compression	047690	1	
19	Plate, Lock Handle Release	046867	1	
20	Handle, 33/64" x 1 1/4" x 4" Plastic	046647	1	
21	Nut, 1/4-20 Hex Nylon Lock	F05010-69	1	
22	Bolt, 1/4-20 x 6" Hex Head Grade 5	F05005-163	1	
23	Bearing, 1/2" ID x 1" OD x 1/16" Bronze Thrust	036597	1	

SECTION 7 BED FRAME ASSEMBLY

7.1 Auxiliary Bed Rail Assembly

LT15 *Rev. E3.03*



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	RAIL KIT, LT15 SLR AUXILIARY BED	016037 ¹	2	
1	Rail Weldment, Auxiliary Bed w/Block	016036	1	◆
2	Bolt, 3/8-16 x 2 3/4" Hex Head	F05007-29	3	
3	Bolt, 3/8-16 x 3" Full Thread Hex Head	F05007-1	1	
4	Washer, 3/8" SAE Flat	F05011-3	4	
5	Nut, 3/8-16 Hex Lock	F05010-25	4	
	Instruction Sheet, LT15 SLR Bed Rail Installation	016037-829	1	

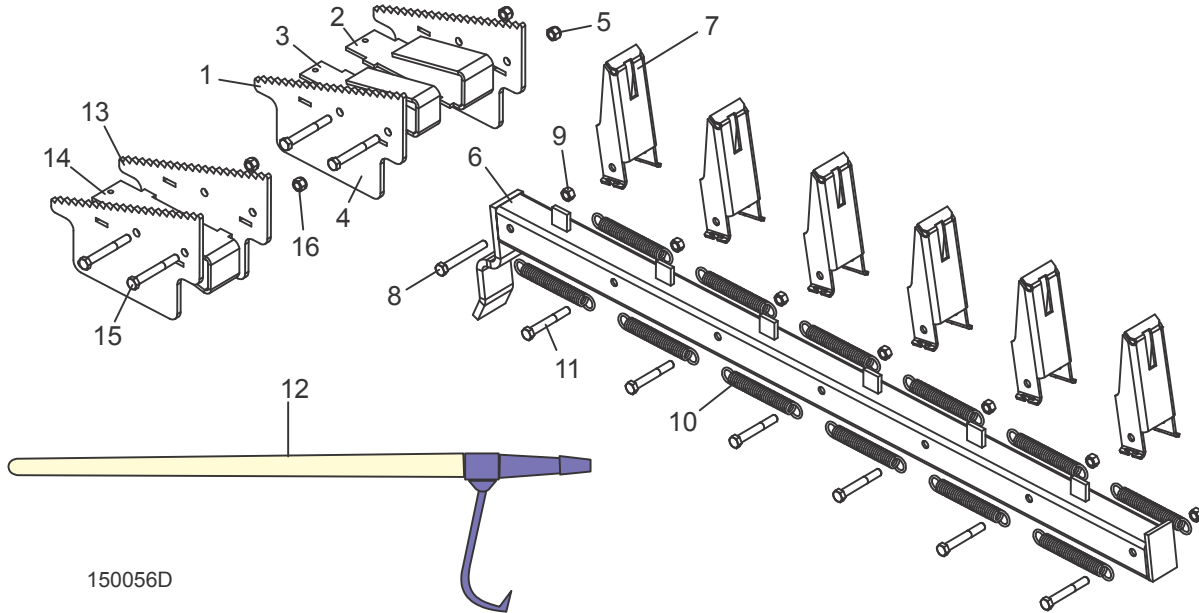
¹ 016037 required to use the Shingle Lap Siding Option on the LT15 Sawmill.

8

Bed Frame Assembly

Log Wedge, Loading Ramps, & Cant Hook (Optional)

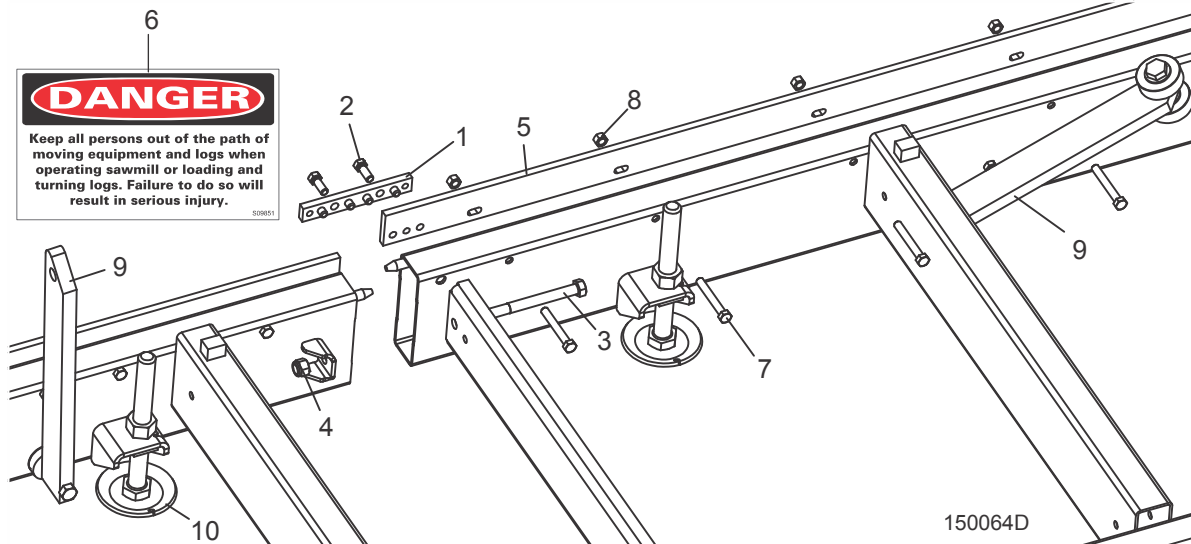
7.2 Log Wedge, Loading Ramps, & Cant Hook (Optional)



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	WEDGE ASSY, LOG TAPER (Included with LT15OP & LT15OP-LR Optional Package)	015809 ¹	1	
1	Plate, LT15 Wedge	015807	2	
2	Bracket, LT15 Wedge Bed Rev. G.00+ Spacer	007073 ¹	1	
3	Bracket, LT15 Wedge Old Bed Spacer	015808 ¹	1	
4	Bolt, 3/8-16 x 3" Hex Head Grade 5	F05007-73	2	
5	Nut, 3/8-16 Hex Nylon Lock	F05010-10	2	
	RAMP ASSY, LOG LOADING (Included with LT15OP & LT15OP-LR Optional Package)	015804	2	
6	Ramp Weldment, Log Loading	015803	1	◆
7	Bracket, Log Loading Stop	S08329	6	
8	Bolt, 3/8-16 x 3" Hex Head Full Thread	F05007-1	1	
9	Nut, 3/8-16 Hex Nylon Lock	F05010-10	7	
10	Spring, .563" O.D. x .072" x 5" Extension	P04060	12	
11	Bolt, 3/8-16 x 2 3/4" Hex Head	F05007-29	6	
12	HOOK, WOOD HANDLE CANT (Included with LT15OP Optional Package)	CH	1	
	HOOK, ALUMINUM HANDLE CANT (Included with LT15OP-LR Optional Package)	CH048	1	
	WEDGE ASSEMBLY, LOG TAPER LT15 WIDE (Included with All LT15 Wide Head Only)	074403	1	
13	Plate, LT15 Wedge	015807	2	◆
14	Bracket, LT15 Wedge (LT15BS Rev. G.00+)	007073	1	◆
15	Bolt, 3/8-16 x 3" Hex Head Grade 5	F05007-73	2	
16	Nut, 3/8-16 Hex Nylon Lock	F05010-10	2	

¹ Wedge weldment 015809 changed to assembly 4/09. Use 007073 spacer bracket for Bed Sections G.00 and later. Use 015808 for older beds.

7.3 Bed Section & Connecting Hardware



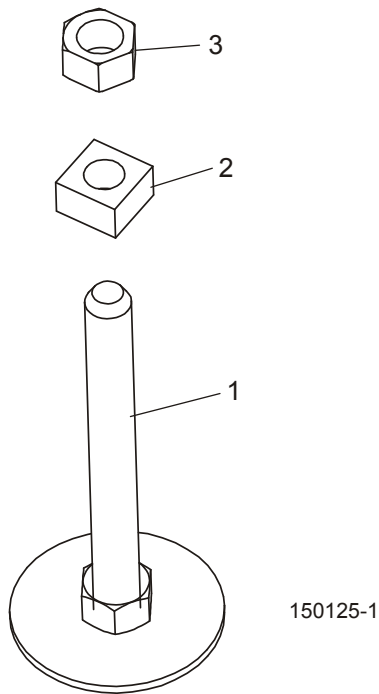
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	BED ASSEMBLY, 6'-8" LT15 EXTENSION	LT15BS	2
1	Splice Assembly, Pinned Bed Rail	016170	1
2	Bolt, 3/8-16 X 1" Grade 5 Hex Head	F05007-87	2
3	Bolt, 1/2-13 X 5" Grade 5 Hex Head	F05008-66 ¹	4
4	Nut, 1/2-13 Hex Nylon Lock	F05010-8	4
5	Rail, Pinned 80.5" Long Bed	016489	1
6	Decal, Keep Away Danger	S09851	1
7	Bolt, 3/8-16 x 2 3/4" Hex Head Full Thread	F05007-230	8
8	Nut, 3/8-16 Swaged Lock	F05010-25	8
9	Side Support Parts (See Section 7.6)		
10	Leg Parts (See Section 7.4)		
	Lock Pin Retrofit Parts (See Section 6.1)		

¹ Replaces F05008-35 4 1/2" bolt to ensure adequate nut engagement (Rev E6.05, Bed Rev. G.01).

7.4 Leg Assembly

LT15

Rev. E4.00 - E6.05

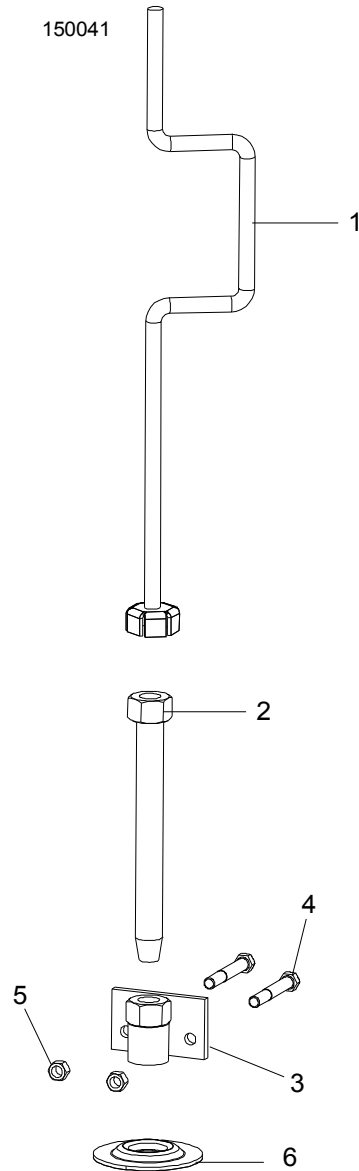


REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
1	LEG WELDMENT, LT15 2004	046615	4	
2	NUT, 7/8-9 SQUARE	F05010-186	4	
3	NUT, 7/8-9 HEX	F05010-136	4	

7.5 Leg Assembly

LT15

Rev. E3.03

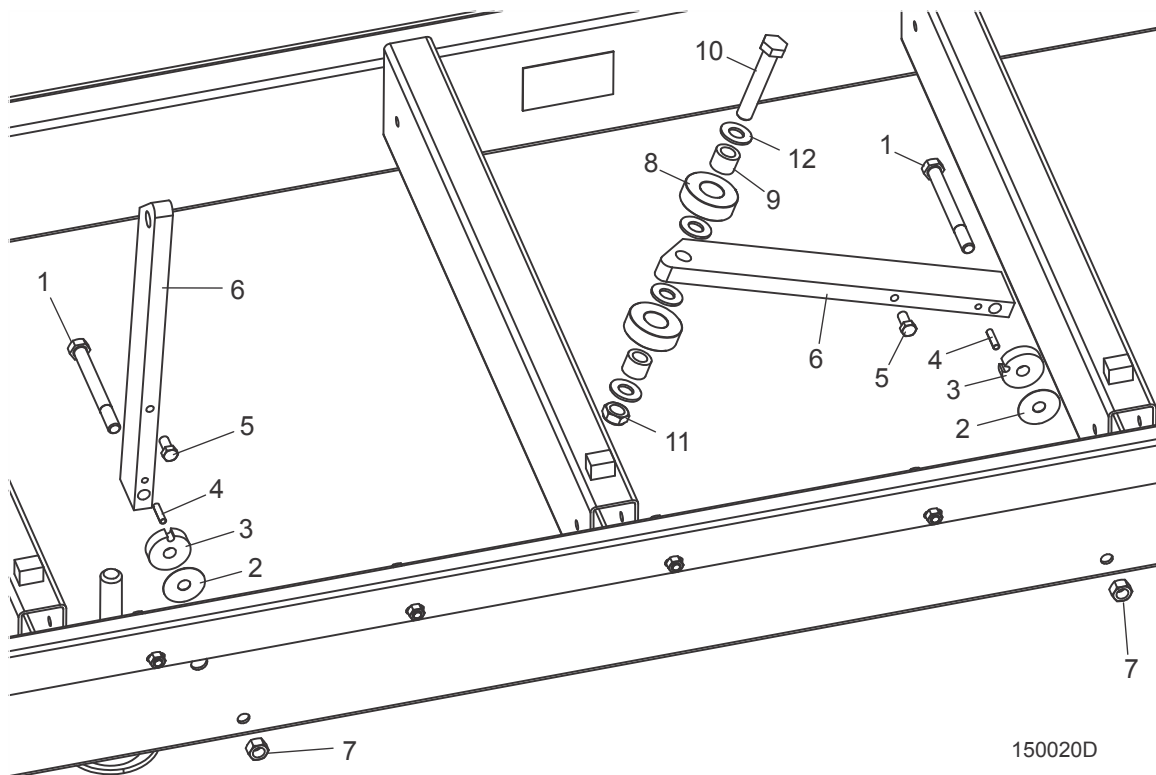


REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
1	WRENCH WELDMENT, LEG ADJUSTMENT	014937	1	
2	LEG, ADJUSTABLE	014833	8	
3	BRACKET WELDMENT, LEG MOUNT	014854	8	
4	BOLT, 3/8-16 X 2 3/4" HEX HEAD	F05007-29	16	
5	NUT, 3/8-16 HEX LOCK	F05010-25	16	
6	PLATE, FOOT	014909	8	

8 Bed Frame Assembly

Log Side Support Assembly

7.6 Log Side Support Assembly



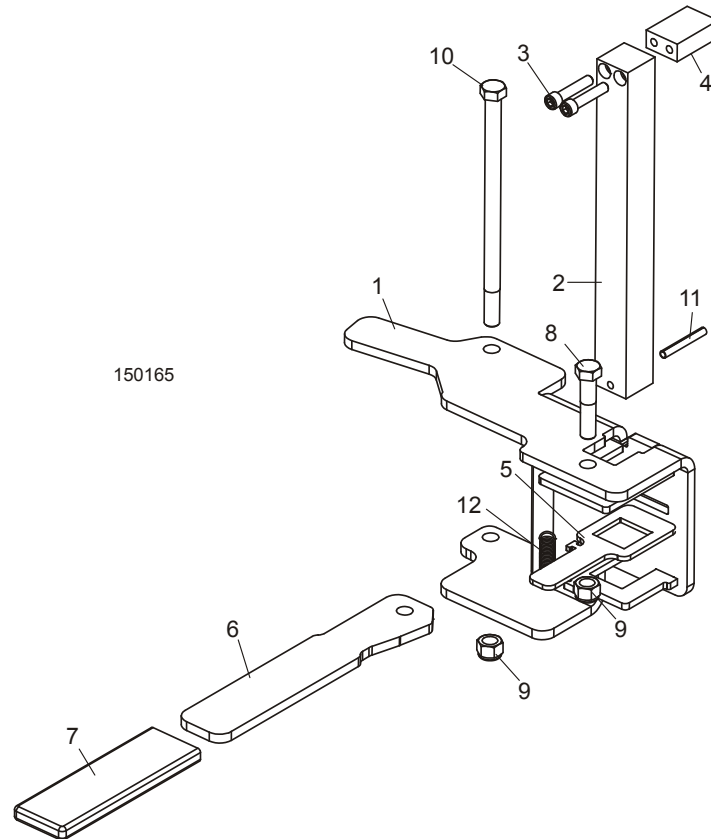
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
1	BOLT, 1/2-13 X 5 1/2" HEX HEAD CAP GRADE 5	F05008-28	2
2	WASHER, 33/64 X 1 3/4 X 1/32" NYLON	014972	2
3	WASHER, 1/2" LOG SIDE SUPPORT	025767 ¹	2
	WASHER, 3/8" LOG SIDE SUPPORT	014856 ¹	2
4	PIN, 1/4 X 1" ROLL	F05012-7	2
5	BOLT, 3/8-16 X 3/4" HEX HEAD GRADE 5 W/NYLON PATCH	F05007-168	2
6	SUPPORT, LOG SIDE	014855	2
7	NUT, 1/2-13 HEX LOCK	F05010-3	2
	ROLLER ASSEMBLY, LT15 SIDE SUPPORT	074276	1
8	Roller, Side Support	016561	2
9	Bushing, Bronze 5/8" x 1" x 3/4"	016560	2
10	Bolt, 5/8-11 x 3 1/2" Hex Head Grade 5	F05009-93	1
11	Nut, 5/8-11 Jam Nylon Lock	F05010-96	1
12	Washer, 5/8" SAE Flat	F05011-5	4

¹ Thicker 1/2" washer 025767 replaced 3/8" washer 014856 7/10 (LT15BS Rev. G.02) to ensure side supports are positioned inside stop blocks on bed rails. Replace washers on older bed sections to ensure compatibility with current bed sections.

7.7 Log Clamp

LT15

Rev. E6.04 - E6.05



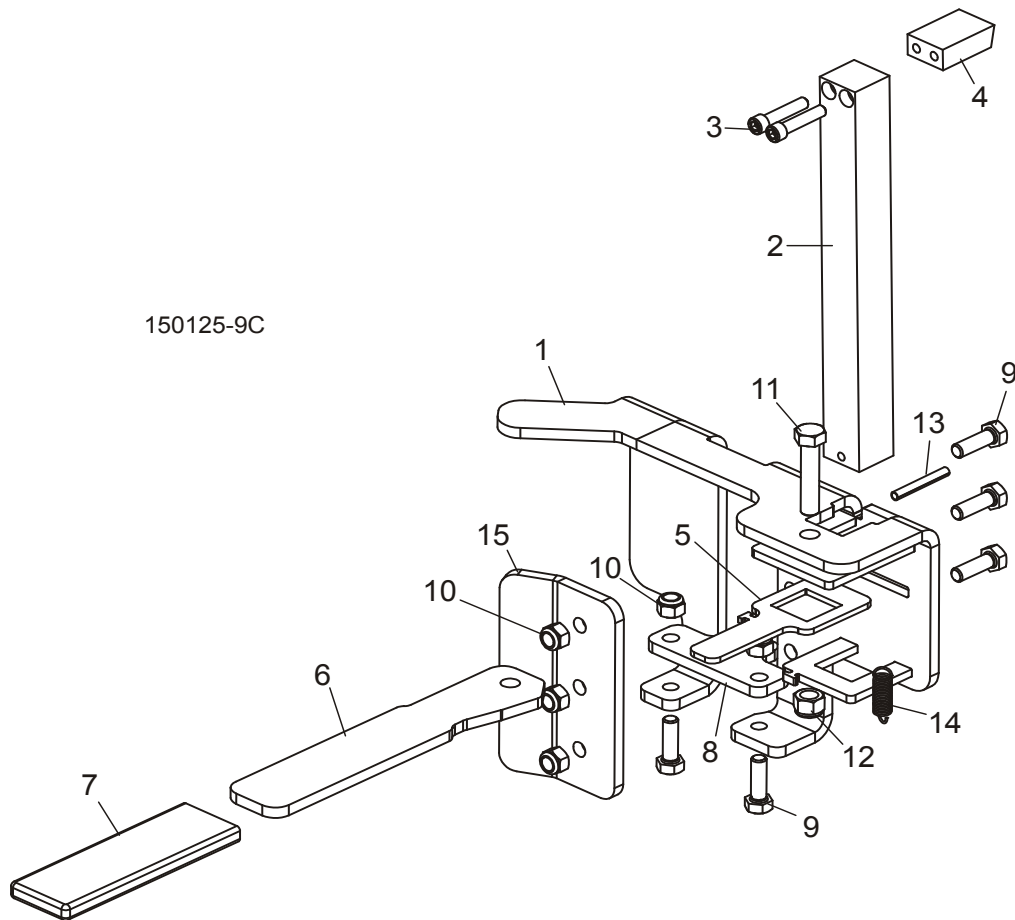
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	CLAMP ASSEMBLY, LT15 LOG 2009 (BED SECTION REV. G.00+)	006857 ¹	2	
1	Lock Weldment, LT15 Clamp 2009	061506	1	
	Post Assembly, LT15 Clamp	046619	1	
2	Post, Vertical Clamp	046585	1	◆
3	Bolt, 1/4-20 x 1 1/4" Socket Head	F05005-48	2	
4	Block, Horizontal Clamp	046605	1	◆
5	Plate, Clamp Lock	046587	1	
6	Plate, Cam Handle	046589	1	
7	Cover, LT15 Clamp Handle	016726	1	
8	Bolt, 3/8-16 x 1 3/4" Hex Head Grade 5	F05007-119	1	
9	Nut, 3/8-16 Hex Nylon Lock	F05010-10	2	
10	Bolt, 3/8-16 x 6 1/2" Hex Head Grade 5	F05007-205	1	
11	Pin, 3/16" x 1 1/2" Roll	F05012-17	1	
12	Spring, .375" OD x 1.25" Extension	046645	1	

¹ Log Clamp Retrofit Kit 065661 is now available for service.

7.8 Log Clamp

LT15

Rev. E4.00 - E6.03



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	CLAMP ASSEMBLY, LT15 LOG 2004 (BED SECTION REV. E.00 - F.00)	046632 ¹	2	
1	Lock Weldment, LT15 Clamp 2004	046630	1	
	Post Assembly, LT15 Clamp	046619 ²	1	
2	Post, Vertical Clamp	046585	1	◆
3	Bolt, 1/4-20 x 1 1/4" Socket Head	F05005-48	2	
4	Block, Horizontal Clamp	046605	1	◆
5	Plate, Clamp Lock	046587	1	
6	Plate, Cam Handle	046589	1	
7	Cover, LT15 Clamp Handle	016726	1	
8	Plate, Clamp Lower	046582	1	
9	Bolt, 5/16-18 x 1" Hex Head Grade 5	F05006-27	5	
10	Nut, 5/16-18 Hex Nylon Lock	F05010-58	5	
11	Bolt, 3/8-16 x 1 3/4" Hex Head Grade 5	F05007-119 ³	1	

12	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1	
13	Pin, 3/16" x 1 1/2" Roll	F05012-17	1	
14	Spring, .375" OD x 1.25" Extension	046645	1	
15	Plate, LT15 Clamp Mount	046633	1	

¹ Log Clamp Retrofit Kit 065661 is now available for service.
² Clamp post weldment 046619 changed to assembly to improve durability (12/05).
³ Replaces F05007-129 Full Thread bolt previously listed before 10/07. F05007-119 has always been used in production.

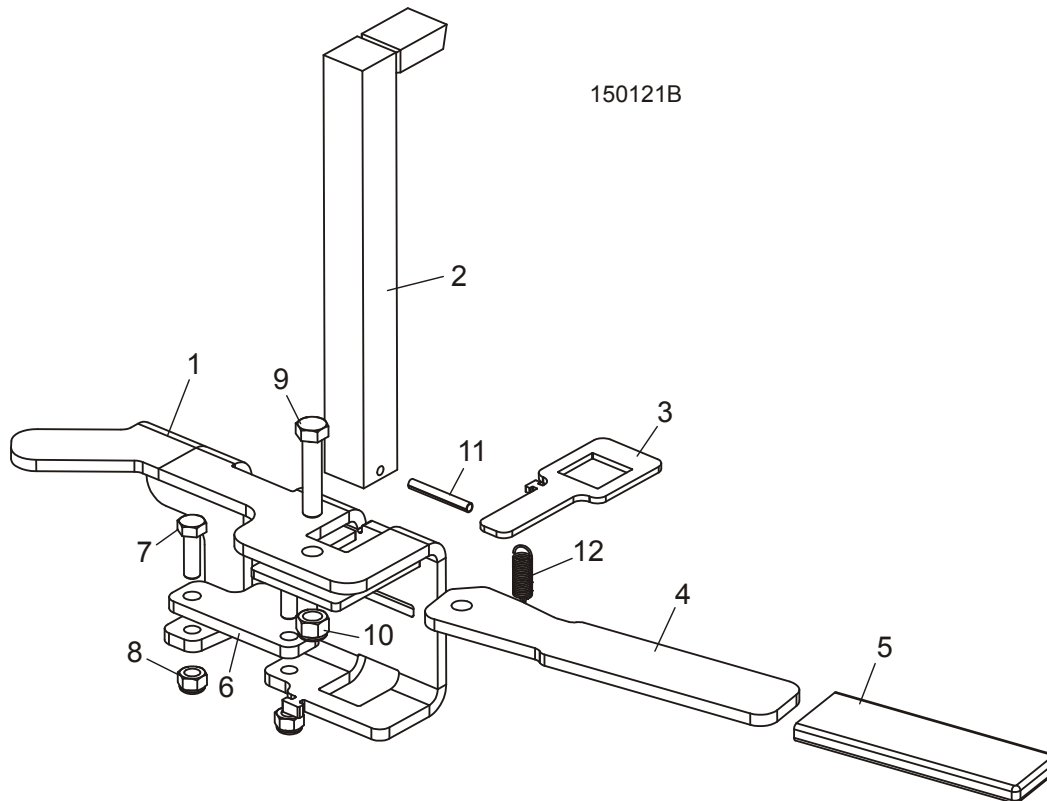
8 Bed Frame Assembly

Log Clamp

7.9 Log Clamp

LT15

Rev. E3.03



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	CLAMP ASSEMBLY, LT15 LOG (BED SECTION REV. D.05 - D.06)	046620 ¹	2
1	Lock Weldment, LT15 Clamp	046621	1
2	Post Weldment, LT15 Clamp	046619 ²	1
3	Plate, Clamp Lock	046587	1
4	Plate, Cam Handle	046589	1
5	Cover, LT15 Clamp Handle	016726	1
6	Plate, Clamp Lower	046582	1
7	Bolt, 5/16-18 x 1" Hex Head Grade 5	F05006-27	2
8	Nut, 5/16-18 Hex Nylon Lock	F05010-58	2
9	Bolt, 3/8-16 x 1 3/4" Hex Head Grade 5	F05007-119 ³	1
10	Nut, 3/8-16 Hex Nylon Lock	F05010-10	1
11	Pin, 3/16" x 1 1/2" Roll	F05012-17	1
12	Spring, .375" OD x 1.25" Extension	046645	1

¹ Log Clamp Retrofit Kit 065661 is now available for service.

² Clamp post weldment 046619 changed to assembly to improve durability (12/05). [See Section 7.8.](#)

³ Replaces F05007-129 Full Thread bolt previously listed before 10/07. F05007-119 has always been used in production.

SECTION 8 MISCELLANEOUS

8.1 Replacement Manuals

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
Wood-Mizer Product Information			
1	ALL-PRODUCTS CATALOG	PS750	1
Basic Sawmill Manuals			
2	TRU-SHARP BLADE HANDBOOK	M600	1
3	WOOD-MIZER GENERAL INFORMATION	M601	1
4	LT15 OPERATOR'S MANUAL	M1188	1
5	LT15 PARTS MANUAL	M1178	1
Power Option Manuals			
6	G13 ENGINE OPTION MANUAL	M884	1
7	G15 ENGINE OPTION MANUAL	M940	1
8	G25 ENGINE OPTION MANUAL	M1204	1
9	D10 ENGINE OPTION MANUAL	M1098	1
10	D18 ENGINE OPTION MANUAL	M1631	1
11	D19 ENGINE OPTION MANUAL	M1355	1
12	E10 ENGINE OPTION MANUAL	M1100	1
13	E10SP ENGINE OPTION MANUAL	M1128	1
Trailer Option Manuals			
14	LT15TR TRAILER OPTION MANUAL	M1012	1
Miscellaneous Option Manuals			
15	SHINGLE/LAPSIDER OPTION MANUAL	M621	1
16	LATHE-MIZER OPTION MANUAL	M1337	1
17	LT15 POWER FEED OPTION MANUAL	M1539	1
18	LT15 LOAD ASSIST KIT OPTION MANUAL	M1540	1

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