

Begin 2010 revision record. See 2004 Revision History for prior revisions.							
2010 Revision History							
Model Revisions				Revision Description	TB #	ECN	Date
LT40	LT40 Super	LT40HD	LT40HD Super				
K3.04	---	K5.04	---	Manual winch standard on standard manual LT30/40 sawmills. Up/Down motor changed from 1/2Hp to 3/4HP requiring a 50A circuit breaker. Autoclutch & SimpleSet standard on standard LT30HD/40HD sawmills. Standard remote LT40HD sawmills equipped with SimpleSet standard, Accuset optional. "Mills to the Max" logo decals added. Power Feed now standard on LT28 model sawmills (no revision required).	---	18180 18124 18150 18154 18167 18178 18179 18181	2/10
---	J7.03	---	K3.03	Up/Down motor changed from 3/4Hp to 1HP requiring a 70A circuit breaker. Autoclutch & AccuSet standard on Super LT40HD sawmills. "Mills to the Max" logo decals added. LT40D47 & LT40D51 no longer available (only LT40E25).	---	18188 18166 18183 18184 18187	2/10
---	---	---	---	Power Feed replaced with LT15 style feed motor/control.	---	18222	3/10
---	---	---	---	Lower up/down assist mount bracket replaced with plate/pad combo and new fasteners to eliminate vibration against tubing.	---	18323	6/10
K3.05	J7.04	---	---	Sawmill frame modified to accept hydraulic log turner. Dual-function hydraulic control (HCA) used to operate hydraulic log loader (HLA) and hydraulic log turner (HLT).	---	18360 18345	7/10
				LT40D36 made OBS per OBS report & GDS. Was not tracked via ECN. Actual date is unknown. OBS report shows OBS as of 03/29/2012.			3/12
---	J7.05	---	K3.04	Power feed PCB assembly replaced with dual-axis control on Super wireless and non-remote models.	---	18363	8/10
---	---	K5.05	---	G38 power option now available on standard LT40HD Remote.	---	18406	8/10
K3.06	---		---	Waterlube solenoid added to standard model sawmills to provide better control of water flow and increased convenience.	---	18134	11/10
				LT40G25 made OBS per OBS report on 11/19/2010. Not tracked via ECN. GDS shows last rev at J9.02. Actual date made OBS is unknown.			11/10
				LT40HDD51 made OBS per OBS report on 2/15/2011. Not tracked via ECN. GDS shows last rev at K3.04. Actual date made OBS is unknown.			2/11
---	J7.06	---	K3.05	Brake added to Super model up/down system to prevent drifting while sawing.	---	18663	2/11
K4.00	---	K6.00	---	G29 power option replaces G28 on standard LT40/LT40HD.NOTE: Mill designation remains LT40G28 and LT40HDG28	---	18694	3/11

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LT40	LT40 Super	LT40HD	LT40HD Super				
				Release the LT35HDD18 to Sales & Production		18765	5/11
K4.01	J7.07	K6.01	K3.06	Added protection diode to water lube solenoid assembly (016280). Replaced solenoid valve (016140) with water lube solenoid assembly (016280).	---	18810	5/11
---	J7.08	---	K3.07	E25 electric motor replaced by vendor requiring changes to mounting hardware and alternator assembly.	---	18777	8/11
---	J7.09	---	K3.08	Battery (025841) replaced 12 Volt Battery (015475) to improve durability.	---	18955	10/11
K4.02	J7.10	K6.02	K3.09	Started using inline fuel pump supplied with Yanmar engines.	---	18985	11/11
---	---	---	---	Power Feed made optional.	---	18997	12/11
				LT40HDG25 made OBS			12/11
K4.03	J7.11	K6.03	K3.10	Accuset 2 Rev. C.00 now includes modular front panel assembly to allow service replacement of panel components.	---	19220	7/12
---	J7.12	---	K3.11	Pressure gauge replaced with 1/4" NPT pipe plug in hydraulic boxes. New diode assembly created to control up/down brake.	---	19294 19291 19300	9/12
K4.04	J7.13	K6.04	K3.12	Gearbox 014074 replaced with gearbox 074124 with thicker Mobil SHC 634 lubricant to eliminate head drift issue.	---	19725	10/13
				In March 2011 the 28hp Kohler engines were updated to 29hp; at this time top level part numbers remained G28. In January 2013 the top level part numbers were changed to G29.		19762	10/13
K4.05	J7.14	K6.05	K3.13	Bearing support added to stub shaft on Yanmar 35HP and 47HP Diesel engines.	---	19856	1/14
---	J7.15	K6.06	K3.14	Vibration dampener added to Accuset2 transducer assembly to help eliminate damage caused by excessive vibration.	---	20000	4/14
---	---	---	---	Due to new regulations on how engine manufacturer's rate horsepower, G29 engine rating goes from 29HP to 26.5HP. (NOTE: There are no physical changes to the engine.)	---	20046	5/14
---	---	---	---	Released Export Only 35HP and 47HP Diesel Engine sawmills to sales and production. (NOTE: Customers operating outside of the United States, Canada, E.U. and Japan can use Tier2 diesel engines. These engines can better handle poor quality fuel and are easier to service outside of the U.S. NOTE: The export only mills are being released at the current revision level of similar model mills: LT40 Super, LT40HD Super and LT50 Only.)	---	20071	1/15

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LT40	LT40 Super	LT40HD	LT40HD Super				
K4.06	J7.16	K6.07	K3.15	Tray A11685 replaced with 076482 and gas tank P12167 replaced with 076478 to meet regulation standards. Drive side cover weldment redesigned to have sawdust exit funnel welded to cover.	---	20352 20350 20347	1/15
				G18 name changed to G19		20372	1/15
---	---	K6.08	K3.16	Replaced 042753 Chain Assembly with 074693 Chain Assembly to eliminate sawdust buildup.	---	20429	3/15
K4.07		---	---	Battery P12315 replaced P09853.	---	20274	7/15
---	---	---	---	Blade guide arm (046827) and link (046828) changed to blade guide arm (076118) and link (076117) used on LT15 Wide to improve operation.	---	20613	8/15
K4.08	J7.17	K6.09	K3.17	Introduced new EPA/CARB compliant fuel container (with vapor line).	---	20784	10/15
K4.09	J7.18	K6.10	K3.18	Changed hose vendor from Industrial Hydraulics to Advantage Fluid Systems, and hose brand from Weatherhead to Contitech. New vendor is supplying hose assemblies versus assembling them in-house. Hoses for service will be shipped direct from vendor to customer. Diesel fuel containers permanently mounted to machines. New diesel containers utilize same tray and cover already in production on gasoline models.	---	20841 20848	12/15
---	---	K6.11	K3.19	Replaced assembled toe board rollers including sealed ball bearings welded together and then painted with toe board rollers including individually powder coated parts and then assembled.	---	20865	1/16
K4.10	---	K6.12	K3.20	Added fuel shut-off valve to 103878 gas can to prevent possibility of fuel feeding back into engine during travel. Created new service part 074943 Fuel Pick-Up With Shut-Off Fitting. LT35 Only: D24 Engine Option released to production; replaces D17 engine	---	21050 21080	5/16 6/16
K4.11	J7.19	K6.13	K3.21	Replaced Klauber P09698-1 gearmotor with new 079214 Current Applications gearmotor to improve durability.	---	21186	8/16
K4.12	---	K6.14	K3.22	Changed from internal to external slosh valve to prevent fuel from pushing through the valve if tank is overfilled.	---	21344	2/17
---	---	---	---	Create wide head versions of LT40 and LT50 sawmills which are 6 1/2" wider than standard.	---	21346	3/17
K5.00	---	K7.00	K4.00	Released LT40/LT50 sawmills equipped with 38HP EFI Kohler Gas Engine (quality improvement over 35HP Kohler Gas Engine.) Released Tier4 Final D35 Engine to production (EPA regulations require use of new Tier4 Final engines).	---	21431 21415	6/17

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LT40	LT40 Super	LT40HD	LT40HD Super				
K5.01	---	K7.01	---	079798 Shaft Weldment replaced W11610, added 079799 Bearing Spacer Sleeve and F05010-101 Locknut to lock drive pulley to shaft weldment to prevent power feed assembly pulling apart.	---	21507	8/17
				LT40D47 went OBS per OBS report on 10/11/2017. Actual date unknown. This was not tracked via ECN. GDS shows final LT40D47 rev at J7.19.			10/17
				LT40HDD47-WR went OBS per OBS report on 10/11/2017. Actual date unknown. This was not tracked via ECN. GDS shows final LT40HDD47-WR rev at K4.00.			10/17
---	---	---	---	Debarker Mark III replaces Debarker Mark II. New debarker has sufficient travel to accommodate both standard and wide LT40/50 saw heads. It also has improved mounting system to allow for easier adjustments.	---	21513	1/18
---	---	---	---	Changed standard bed outrigger plate and standard flip dog stop to wide style to standardize parts for robotic welding.	---	21836	8/18
				Redesign track covers to eliminate adhesives		21753	5/19
				LT40D35 made OBS. No ECN tracking this. Observed via GDS & OBS report.			11/20
		K7.02	K4.01	Changed Cat Track tray for better fit. Change from P09142 NPT threaded fittings to 074543 Straight SAE o-ring port threads		36079 37711 37745	8/19 11/20
				LT40HDD47 made OBS. No ECN tracking this. Observed via GDS & OBS report. OBS report shows OBS on 5/3/2022. GDS shows final rev at K4.01.			
K5.02		K7.04	K4.02	New alternator, 050287-1, replaced 050287. New alternator has internal bridge diode assembly.		37893	4/21
K5.03	J7.20			Replaced W09330 rest pin, which was welded to bed frame, with new bolt-on rest pin assembly 079096. HLTK-35 kit now includes 014102 hydraulic rest pin.		21293	6/21
		K7.05		Simple Set Controller change		39384	5/24
K5.04		K7.06	K4.03	Fuel Tray assembly 074821 replaced Fuel Tray assembly 133038.		39537	10/24
	J7.21			Revision roll to stay consistent with updates made in ECNs 39537 and 39538.		39536	10/24
				LT40E25 went OBS per OBS report on 2/18/2025. Actual date is unknown Was not tracked via ECN. Last rev was J.21 per GDS.			2/25
				LT40G26 went OBS per OBS report on 2/18/2025. Actual date is unknown Was not tracked via ECN. Last rev was K5.04 per GDS.			2/25

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LT40	LT40 Super	LT40HD	LT40HD Super				
				LT40D35N went OBS. No ECN tracking this. Observed via GDS & OBS report.			2/25
				LT40HDD47N-RA made OBS. No ECN tracking this. Observed via GDS & OBS report. OBS report shows OBS on 2/8/2025. GDS shows final rev at K4.03.			2/25