


Begin 1996 revision record. See 1992 record for prior revisions.

 ...go to 1992 record.

1996 Revision History

Model Revision					Revision Description	TB #	ECN #	Date
LT25	LT30 & LT30 Super	LT40 & LT40 Super	LT30HD & LT30HD Super	LT40HD & LT40HD Super				
B7	F4	F5	F8	F8	First "1996" models. Changes include supported end rails (all models), a heavy-duty mast and track roller design, new decals (all models), & roller toeboards (HD models only). Electric trailer brakes replace the surge brake option. Outrigger locations modified; hitch outrigger moved to main frame tube and outer outriggers moved from bed rails to new 4x4 frame support.			1/96
	F4723 F4001	F5589 F5001	F8522 F8001	F8395 F8001	New control box with LED indicators and panel decal (except LT40 #F5592 & LT40HD #F8403). Super models with industrial saw head and larger 40hp diesel, 20hp electric, or 35hp gas power options available. Super models use different saw head weldment, up/down drive system, up/down chain tensioning system, and blade drive system.			1/96
B7527	F4732	F5612	F8523	F8459	Sight gauge removed from mills.			2/96
	F4732 F4001	F5615 F5001	F8523 F8002	F8477 F8025	Electric brake wiring modified. Blue wire relocated to "S" terminal, center "A" terminal open			2/96
				---	Super sawhead modified to accept all power sources. D40 Motor mount and guards obsoleted. Only first 10 LT40HD Super mills built to the old design			3/96
	---	---	---	---	D40 Engine upgraded for Super models. The radiator guard, air cleaner clamp, air filter indicator, inline fuel filter, muffler bracket, engine decal were upgraded.			4/96
	F4753 F4004	F5640 F5001	F8525 F8004	F8574 F8055	Electric trailer brake activation system replaced with system that uses an independent battery and charger. All previous sawmills with electric brake trailers to be retrofitted to new design.			4/96
B7547	F4745 F4003	F5635 F5001	---	---	Sawmills with manual log handling modified so the winch pulley bracket does not contact the log clamp bracket.			4/96
					Resistors in D40 Alternator circuit changed from 220 to 130 ohm to allow charging at low idle speeds. Resistors also changed on E20/G24/G35 board to standardize components.			
					Hydraulic contact button modified to milled offset for easier assembly.			5/96
	---	---	---	---	G35 upgraded with guards, choke cable, oil drain, hot engine decal. The throttle cable housing was trimmed back 6" to allow to improve operation.			5/96
	F4005	F5003	F8004	F8065				
	---	---	---	---	Super model brake strap and mounting system modified. New strap and hardware supplied to all previous models.			5/96
	F4009	F5002	F8008	F8098				
	---	---	---	---	Super model up/down chain and master links replaced with diamond spec chain. New chain and links to be supplied to all previous models.			5/96
	F4008	F5005	F8008	F8126				
	F4773 F4009	F5673 F5002	F8534 F8008	F8695 F8129	VIN label on saw head relocated to allow mounting of debarker attachment.			5/96
	---	---	---	---	G35 fuel fitting added to keep fuel line away from exhaust manifold.			5/96
	F4009	F5002	F8009	F8130				
			F8534 F8011	F8715 F8188	1.5 x 6 cylinder replaces 2 x 6 cylinder used on hydraulic roller toe boards. 90° fittings replace straight fittings.			5/96
					Solenoid on hydraulic pump relocated to the valve mounting bracket. Affects all hydraulic sawmills. No serial numbers were recorded.			5/96
					Primer bulb on gasoline and diesel powered sawmills replaced with a UV resistant bulb. No serial numbers recorded.			6/96

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					1.5 x 6 toe board cylinder on hydraulic sawmills have been replaced with inline port cylinders to allow clearance for the outrigger jack handle.			6/96
B8566	F5776 ---	F6686 ---	F8534 ---	F8715 ---	Standard sawmill brake straps upgraded to upper pivot design. Includes brake strap and mounting hardware. Revisions of LT25, LT30 and LT40 were rolled. Production failed to roll the revision on HD VIN labels			6/96
B9	F6	F7	F9	F9	Saw Heads redesigned and standard mills will use super head. Brake system, 1 9/16" drive shaft, engine/ alternator mounting will now be consistent for standard and super sawmills. Standard up/down system changed to be similar to Super. All power feed motors replaced with .6 HP motor. Silver trailer wheels replace white rims. Electric trailer brake wiring rerouted to avoid pinching.			6/96
---	---	----	F9534 F9021	F9752 F9325	Replaced positive hydraulic power supply contact with new contact. Insulator pad revised. Ring terminal and button head screw now used to secure contact to cable.			8/96
					1500 lb. outboard trailer spring replaced with 1750 lb. spring. No affected serial numbers were recorded.			9/96
C1	---	----	---	---	1 7/16" drive assembly replaced by 1 9/16" drive assembly on the LT25 to achieve common head parts across entire sawmill product line.			9/96
---	F6823 F6023	F7746 F7010	F9535 F9040	F9823 F9439	Power feed circuit board replaced with new board with LED indicators. Lights help troubleshoot problems with the circuit board or feed rate switch.			9/96
C1596	F6822 F6023	F7749 F7010	F9535 F9040	F9824 F9437	Bolts used to mount outriggers, pivot bed rails, stationary legs, log turners, and hydraulic pump box changed from hex head bolts to carriage head bolts. Holes in bed tube changed from round to square.			10/96
C1.00	F6.00	F7.00	F9.00	F9.00	New revision tracking system implemented. Minor revision level used to track changes that do not affect serviceability of the product. The new revision format will appear on the VIN tag as a separate field and on the manual covers.	n/a	n/a	11/96
C1.01	F6.01	F7.01	F9.01	F9.01	Trailer axle guard revised. Radius removed from the trailer guard weldment to reduce welding and fabrication time. Retainer pins added to secure trailer wheel fenders. E25 alternator belt changed from 4L280 to A25. Heavier throttle cable spring on gas engines. Hydraulic log turner claw bolts reduced from 4 to 2.	97004	4667	2/97
<div> <div>End 1996 revision record. See 1997 record for later revisions.</div> <div>  ...go to 1997 record. </div> </div>								

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