

Begin 2010 revision record. See [2004 Revision History](#) for prior revisions. (See also www.woodmizer.com/manuals/sawmill/output/2010_revis.htm)

2010 Revision History

Model Revision												Revision Description	TB #	ECN #	Date
LT15	LT15 Wide	LT15S	LT28	LT35	LT35HD	LT30	LT40	LT40 Super	LT30HD	LT40HD	LT40HD Super				
---	---		---			K2.04	K3.04	---	K3.04	K5.04	---	Manual winch standard on standard manual LT30/40 sawmills. Up/Down motor changed from 1/2Hp to 3/4HP requiring a 50A circuit breaker. Autoclutch & SimpleSet standard on standard LT30HD/40HD sawmills. Standard remote LT40HD sawmills equipped with SimpleSet standard, Accuset optional. "Mills to the Max" logo decals added. Power Feed now standard on LT28 model sawmills (no revision required).	---	18180 18124 18150 18154 18167 18178 18179 18181	2/10
---	---		---			---	---	J7.03	---	---	K3.03	Up/Down motor changed from 3/4Hp to 1HP requiring a 70A circuit breaker. Autoclutch & AccuSet standard on Super LT40HD sawmills. "Mills to the Max" logo decals added. LT40D47 & LT40D51 no longer available (only LT40E25).	---	18188 18166 18183 18184 18187	2/10
---	---		A6.02			---	---	---	---	---	---	Power Feed replaced with LT15 style feed motor/control.	---	18222	3/10
E6.06	---		---			---	---	---	---	---	---	E10 controls revised to accept power feed options and to utilize common electrical enclosure. 575V LT15E10C no longer available.	---	18259	4/10
---	---		A6.03			---	---	---	---	---	---	Lower up/down assist mount bracket replaced with plate/pad combo and new fasteners to eliminate vibration against tubing.	---	18323	6/10
---	---		A6.04			K2.05	K3.05	J7.04	---	---	---	Sawmill frame modified to accept hydraulic log turner. Dual-function hydraulic control (HCA) used to operate hydraulic log loader (HLA) and hydraulic log turner (HLT).	---	18360 18345	7/10
E6.07	---		---			---	---	---	---	---	---	Side support spacer washers replaced with thicker washer to ensure side supports are positioned inside stop blocks on bed tubes.	---	18366	7/10
---	---		---			---	---	J7.05	---	---	K3.04	Power feed PCB assembly replaced with dual-axis control on Super wireless and non-remote models.	---	18363	8/10
E6.08	---		---			---	---	---	---	---	---	Block with threaded hole added to upright weldment to allow relocation of power feed option to accommodate trailer system to be introduced at a later date. (ECN#18399) Added 3rd bed section to LT15 bills of materials. (ECN#18627)	---	18399 18627	8/10 12/10
---	---		---			---	---	---	---	K5.05	---	G38 power option now available on standard LT40HD Remote.	---	18406	8/10
---	---		---			K2.06	K3.06	---	K3.05	---	---	Waterlube solenoid added to standard model sawmills to provide better control of water flow and increased convenience.	---	18134	11/10
---	---		---		A1.00	---	---	---	---	---	---	New LT35HD Sawmill introduced.	---	18563	11/10
---	---		---		---	---	---	J7.06	---	---	K3.05	Brake added to Super model up/down system to prevent drifting while sawing.	---	18663	2/11

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E6.09	---	---	---	---	---	---	---	---	---	---	---	---	Pointer up/down plate and wing stud added to up/down assembly. Manual crank/power feed control mount revised for LT15GO Trailer Kit installation (2/11). G18 power option replaces G15 (G15 to G18 conversion kit (065379) introduced) (3/11) .	---	18683 18678 18684 18658	2/11 3/11
---	---	---	---	---	---	---	K4.00	---	---	K6.00	---	---	G29 power option replaces G28 on standard LT40/LT40HD.	---	18694	3/11
---	---	---	---	---	---	---	---	---	---	---	---	---	Release the LT35HDD18 to Sales & Production	---	18765	5/11
---	---	---	---	---	---	K2.07	K4.01	J7.07	K3.06	K6.01	K3.06	---	Added protection diode to water lube solenoid assembly (016280). Replaced solenoid valve (016140) with water lube solenoid assembly (016280).	---	18810	5/11
---	---	---	---	---	---	---	---	J7.08	---	---	K3.07	---	E25 electric motor replaced by vendor requiring changes to mounting hardware and alternator assembly.	---	18777	8/11
---	---	---	---	---	---	---	---	J7.09	---	---	K3.08	---	Battery (025841) replaced 12 Volt Battery (015475) to improve durability.	---	18955	10/11
E6.10	---	---	A6.05	---	A1.01	---	---	---	---	---	---	---	Clutch pivot stop made adjustable.	---	18974	11/11
---	---	---	---	A1.00	---	---	---	---	---	---	---	---	New LT35 sawmill with non-hydraulic bed introduced.	---	18986	11/11
---	---	---	---	---	---	---	K4.02	J7.10	---	K6.02	K3.09	---	Started using inline fuel pump supplied with Yanmar engines.	---	18985	11/11
---	---	---	A6.06	---	---	---	---	---	---	---	---	---	Power Feed made optional.	---	18997	12/11
E7.00	---	---	---	---	---	---	---	---	---	---	---	---	Added water shut off valve to the lube system that can be easily reached by the operator. Log clamp assembly replaced with new 2012 log clamp (071053).	---	19021	1/12
---	---	---	---	A1.01	A1.02	---	---	---	---	---	---	---	Added a rubber bumper to the top up/down chain stop and replaced the bottom stop bolt with a die spring. Added red color to the inch scale decal under 1" for a visual warning. Up/down motor internal gears hardened to help prevent failures.	---	19123 19117 19118 19122	3/12
---	---	---	---	---	---	---	---	---	---	---	---	---	LT35HDD18 OBS replaced with LT35HDD17 Nomenclature update reflecting actual HP	---		
---	---	---	---	A1.02	A1.03	---	---	---	---	---	---	---	LT35 debarker released into production. NOTE: LT35 Field Installed Debarker Kit can only be installed to LT35 sawmills with new up/down system (LT35/LT35HD Rev. A2.00 and later).	---	19163	5/12
---	---	---	---	A2.00	A2.00	---	---	---	---	---	---	---	LT35 Up/Down with slip clutch released into production. SimpleSet software updated to allow entry of inches/revolution ratio.	---	19224	7/12
---	---	---	---	---	---	K2.08	K4.03	J7.11	K3.07	K6.03	K3.10	---	Accuset 2 Rev. C.00 now includes modular front panel assembly to allow service replacement of panel components.	---	19220	7/12

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---	---	---	---	---	---	---	---	---	---	---	---	(?NOTE: G26 introduced to production due to new horsepower specifications?)	---	---	8/12
E7.01	---	---	A6.07	A2.01	A2.01	---	---	---	---	---	---	Brake/clutch assembly redesigned to prevent drive belt from rubbing and allow for easier brake block adjustment.	---	19264	9/12
---	---	---	---	---	---	---	---	J7.12	---	---	K3.11	Pressure gauge replaced with 1/4" NPT pipe plug in hydraulic boxes. New diode assembly created to control up/down brake.	---	19294 19291 19300	9/12
E7.02	---	---	---	---	---	---	---	---	---	---	---	Added holes to bed cross tubes to allow customers to mount 2012 log clamp (071053) in more locations.	---	19307	10/12
---	---	---	---	A3.00	A3.00	---	---	---	---	---	---	Up/down assembly replaced with new up/down assembly (066799) to improve durability.	---	19417	2/13
E7.03	---	---	---	---	---	---	---	---	---	---	---	Replaced log clamp (071053) with new log clamp (071347) to improve log clamp operation.	---	19528	5/13
---	---	---	---	A4.00	A4.00	---	---	---	---	---	---	LT35 power feed assembly and operator control box assembly replaced with new assemblies. Short power supply contact assembly replaced with longer power supply contact assembly (A11977). NOTE: Sawmills prior to Rev. A4.00 need to keep using short power supply contact assembly to avoid damage to power feed system.	---	19668 19643	9/13
---	---	---	---	---	---	---	K4.04	J7.13	---	K6.04	K3.12	Gearbox 014074 replaced with gearbox 074124 with thicker Mobil SHC 634 lubricant to eliminate head drift issue.	---	19725	10/13
---	---	---	---	A4.01	A4.01	---	---	---	---	---	---	Gearbox 014074 replaced with gearbox 074166 with thicker Mobil SHC 634 lubricant to eliminate head drift issue. Up/down covers redesigned to fit better and provide more clearance between guards, up/down drive belt and gearbox sheave.	---	19752 19726 19751	10/13
---	---	---	---	---	---	---	K4.05	J7.14	---	K6.05	K3.13	Bearing support added to stub shaft on Yanmar 35HP and 47HP Diesel engines.	---	19856	1/14
---	---	---	---	A5.00	A5.00	---	---	---	---	---	---	Encoder moved to top of assembly requiring new reversed gearbox (encoder now same as one used on LT40). Guards revised.	---	19891	2/14
E7.04	---	---	---	---	---	---	---	---	---	---	---	Lift assist cylinders replaced with increased capacity cylinders to provide less required force to raise saw head. Plastic water shut off valve replaced with brass valve. Created new side support roller assembly (074276). Redesigned wipers to be more durable. Changed battery hold-down strap from feed-through buckle to squeeze-release buckle.	---	19913 19861 19897 19905 19899 19871 19830 19909	2/14
---	A1.00	---	---	---	---	---	---	---	---	---	---	LT15 Wide Head introduced into production.	---	19915	3/14

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---	---		---	---	---	---	---	J7.15	---	K6.06	K3.14		Vibration dampener added to Accuset2 transducer assembly to help eliminate damage caused by excessive vibration.	---	20000	4/14
---	---		---	---	---	---	---	---	---	---	---		Due to new regulations on how engine manufacturer's rate horsepower, G29 engine rating goes from 29HP to 26.5HP. (NOTE: There are no physical changes to the engine.)	---	20046	5/14
---	A1.01		---	---	---	---	---	---	---	---	---		New LT15W Up/Down Guard (074360) replaces existing guard for ease of assembly/disassembly and proper clearance.	---	20034	5/14
---	A1.02		---	---	---	---	---	---	---	---	---		Added 074403 Log Taper Wedge to all LT15 Wide mills.	---	20114	6/14
---	---		---	A6.00	A6.00	---	---	---	---	---	---		Modified upper harness to start engine with key switch in control box and introduced gas engine without key switch.	---	20115	7/14
E8.00	---		---	---	---	---	---	---	---	---	---		Terminal blocks changed from Schneider Electric to Wago.	---	19906	3/14
E8.01	---		---	---	---	---	---	---	---	---	---		LT15D17-Poland created which consists of a complete upright with no bed assembly.	---	20048	5/14
E8.02	A1.03		A6.08	A6.01	A6.01	---	---	---	---	---	---		Added belt enhancement to the saw head.	---	20159 20084	9/14
---	---		A6.09	A6.02	A6.02	---	---	---	---	---	---		Modified mast box assembly to make adjustments easier.	---	20168	10/14
E8.03	A1.04		---	---	---	---	---	---	---	---	---		Modified Lower Head Mount Weldment (ECN #20259). Added 11/16" hole in rail for saw head lock pin for use with new LT15GO2 Trailer (ECN #20293).	---	20259 20293	12/14
---	---		---	---	---	---	---	---	---	---	---		Released Export Only 35HP and 47HP Diesel Engine sawmills to sales and production. (NOTE: Customers operating outside of the United States, Canada, E.U. and Japan can use Tier2 diesel engines. These engines can better handle poor quality fuel and are easier to service outside of the U.S. NOTE: The export only mills are being released at the current revision level of similar model mills: LT40 Super, LT40HD Super and LT50 Only.)	---	20071	1/15
E8.04	A1.05		A6.10	A6.03	A6.03	---	---	---	---	---	---		Replaced gas tanks to meet new regulation standards on LT15, LT15W, LT28, LT35, LT35HD and HR120 (ECN #20314). Also, added clamp point block to clamp assembly used on LT10 and LT15 mills (ECN #20318).	---	20317 20318	1/15
---	---		---	---	---	---	K4.06	J7.16	---	K6.07	K3.15		Tray A11685 replaced with 076482 and gas tank P12167 replaced with 076478 to meet regulation standards. Drive side cover weldment redesigned to have sawdust exit funnel welded to cover.	---	20352 20350 20347	1/15
													G18 name changed to G19		20372	1/15

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---	---	---	---	---	---	---	---	---	---	K6.08	K3.16	Replaced 042753 Chain Assembly with 074693 Chain Assembly to eliminate sawdust buildup.	---	20429	3/15
---	---	---	---	---	A6.04	---	---	---	---	---	---	Created a new outrigger mounting plate to allow the loading arm side rear outrigger to be installed 2-1/4" further towards the rear of the mill. Replace the 025999 head rest pin weldment on with the 014102 head rest pin weldment which moves the head 2" towards the rear of the mill to create distance between the sawhead and outrigger eliminating any damage during shipping.	---	20532	5/15
E8.05	A1.06	---	---	---	---	---	---	---	---	---	---	Changed from eccentric to concentric roller spacer for roller bearings to make better contact with up/down tube and guides.	---	20582	6/15
---	---	---	---	---	---	---	K4.07	---	---	---	---	Battery P12315 replaced P09853.	---	20274	7/15
E8.06	---	---	A6.11	A6.04	A6.05	---	---	---	---	---	---	Blade guide arm (046827) and link (046828) changed to blade guide arm (076118) and link (076117) used on LT15 Wide to improve operation.	---	20613	8/15
E8.07	A1.07	---	A6.12	A6.05	A6.06	---	---	---	---	---	---	Introduced new EPA/CARB compliant fuel container (with vapor return port) permanently attached to machine. Requires new tension handle (074801).	---	20706	9/15
---	---	---	---	---	---	---	K4.08	J7.17	---	K6.09	K3.17	Introduced new EPA/CARB compliant fuel container (with vapor line).	---	20784	10/15
---	---	---	---	A6.06	A6.07	---	---	---	---	---	---	Up/down rubber bumper mount assembly (065723) replaced with LT40 style mount weldment and bolt.	---	20811	11/15
E8.08	A1.08	---	A6.13	A6.07	A6.08	---	K4.09	J7.18	---	K6.10	K3.18	Changed hose vendor from Industrial Hydraulics to Advantage Fluid Systems, and hose brand from Weatherhead to Contitech. New vendor is supplying hose assemblies versus assembling them in-house. Hoses for service will be shipped direct from vendor to customer. Diesel fuel containers permanently mounted to machines. New diesel containers utilize same tray and cover already in production on gasoline models.	---	20841 20848	12/15
---	---	---	---	---	A6.09	---	---	---	---	K6.11	K3.19	Replaced assembled toe board rollers including sealed ball bearings welded together and then painted with toe board rollers including individually powder coated parts and then assembled.	---	20865	1/16
E8.09	A1.09	---	A6.14	A6.08	A6.10	---	K4.10	---	---	K6.12	K3.20	Added fuel shut-off valve to 103878 gas can to prevent possibility of fuel feeding back into engine during travel. Created new service part 074943 Fuel Pick-Up With Shut-Off Fitting. LT35 Only: D24 Engine Option released to production; replaces D17 engine	---	21050 21080	5/16 6/16

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---	A1.10		---	---	---	---	---	---	---	---	---		LT15W Only: Changed lift assist Assy 076121: 010022 Gas Spring Assy replaces 074804. 079103 Pivot Block replaces 076129. New mounting holes added to 076127 Lower Channel Wldmt. F05007-249 Shoulder Bolt replaces (2) F05006-30.	160005	21097	7/16
---	---		---	---	---	K2.11	K4.11	J7.19	K3.09	K6.13	K3.21		Replaced Klauber P09698-1 gearmotor with new 079214 Current Applications gearmotor to improve durability.	---	21186	8/16
---	---		---	A6.09	A6.11	---	---	---	---	---	---		Change the supplied alternator to get better output at idle. Update guarding for the new alternator. NOTE: The supplied alternator on the D24 Yanmar engine was only giving around 3 amps of output at idle. This was not enough for the LT35 applications.	---	21226	11/16
E8.10	A1.11		A6.15	A6.10	A6.12	---	K4.12	---	---	K6.14	K3.22		Changed from internal to external slosh valve to prevent fuel from pushing through the valve if tank is overfilled.	---	21344	2/17
---	---		---	---	---	---	---	---	---	---	---		Create wide head versions of LT40 and LT50 sawmills which are 6 1/2" wider than standard.	---	21346	3/17
---	---		---	---	---	K3.00	K5.00	---	K4.00	K7.00	K4.00		Released LT40/LT50 sawmills equipped with 38HP EFI Kohler Gas Engine (quality improvement over 35HP Kohler Gas Engine.) Released Tier4 Final D35 Engine to production (EPA regulations require use of new Tier4 Final engines).	---	21431	6/17
E8.10	A1.11		---	---	---	---	---	---	---	---	---		Released LT15 sawmill equipped with 15HP electric motor and control made in Poland for international markets.	---	21450	6/17
---	---		---	A6.11	A6.13	K3.01	K5.01	---	K4.01	K7.01	---		079798 Shaft Weldment replaced W11610, added 079799 Bearing Spacer Sleeve and F05010-101 Locknut to lock drive pulley to shaft weldment to prevent power feed assembly pulling apart.	---	21507	8/17
---	---	A1.00	---	---	---	---	---	---	---	---	---		New LT15S (Start) introduced into production.	---	21650	11/17
---	---		---	---	---	---	---	---	---	---	---		Debarker Mark III replaces Debarker Mark II. New debarker has sufficient travel to accommodate both standard and wide LT40/50 saw heads. It also has improved mounting system to allow for easier adjustments.	---	21513	1/18
E8.11	A1.12	A1.01	---	---	---	---	---	---	---	---	---		Modified Upright Guide bearing roller shafts to allow larger range of adjustment to bed rails to fit metric steel. From .040 inch range to .080 inch range.	---	21949	5/18
E8.12	A1.13	A1.02	---	---	---	---	---	---	---	---	---		Changed standard bed outrigger plate and standard flip dog stop to wide style to standardize parts for robotic welding. (NOTE: LT15BS Bed Assembly keeps using old 057896 Bed Weldment until all inventory is used up; ECN will be issued when needed.)	---	21836	8/18
E8.13	A1.14	A1.03	---	---	---	---	---	---	---	---	---		Redesign track covers to eliminate adhesives	---	21753	5/19

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					A6.14					K7.02	K4.01		Changed Cat Track tray for better fit. Change from P09142 NPT threaded fittings to 074543 Straight SAE o-ring port threads	36079 37711 37745	8/2019 11/20
				A6.12	A6.15								Replace LT35D24 engine mounts (ref 074886) with isolated engine mounts (ref 122336).	37662	11/20
				A6.13	A6.16		K5.02			K7.04	K4.02		New alternator, 050287-1, replaced 050287. New alternator has internal bridge diode assembly.	37893	4/21
			A6.16	A6.14			K5.03	J7.19					Replaced W09330 rest pin, which was welded to bed frame, with new bolt-on rest pin assembly 079096. HLTK-35 kit now includes 014102 hydraulic rest pin.	21293	6/2021
E8.14	A1.15	A1.04											Replace P85186 motor with 526677-1 (E15)	38804	9/2022
					A6.16								Updating the battery box - 062541, Task 147609	147609	08/2021
	A2.00												Release the new 4:1 gear reduced up/dn assembly for the LT15 Wides	39071	5/2023