

# MultiHead

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## Crowder Option

*November 1994*

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*Form #706*

## Table of Contents

## Section-Page

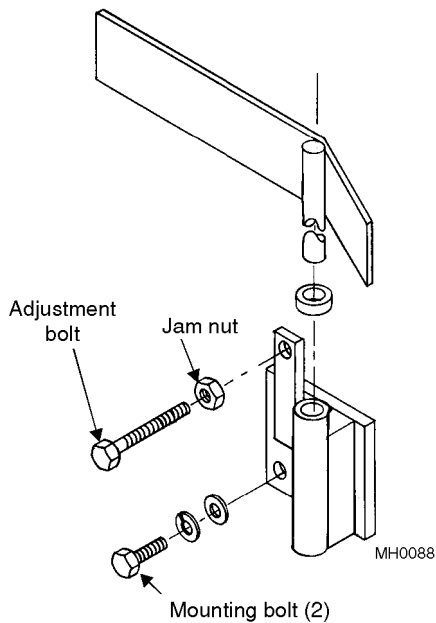
<b>SECTION 1</b>	<b>CROWDER OPTION</b>	<b>1-1</b>
1.1	Crowder Option Installation .....	1-1
<b>SECTION 2</b>	<b>PARTS LIST</b>	<b>2-1</b>
2.1	Crowder Option .....	2-1

## SECTION 1 CROWDER OPTION

### 1.1 Crowder Option Installation

Optional cant crowders can be installed to the side of the feed track that will help guide a cant down the track and through each saw head blade.

See Figure 1-1.



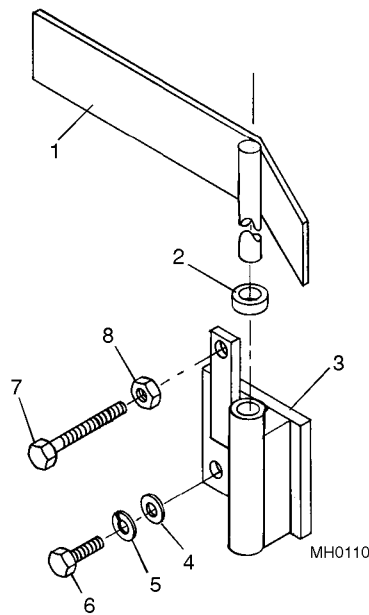
**FIG. 1-1. OPTIONAL CROWDER ASSEMBLY.**

1. Mount each crowder assembly to the side of the feed track with the bolts, flat washers, and lock washers.
2. Adjust each crowder so that it opens 1/4" (6.5 mm) wider than the cants being cut. Loosen the jam nut and turn the adjusting bolt in or out so that the crowder opens as specified above. Retighten the jam nut.



## SECTION 2 PARTS LIST

<b>2.1 Crowder Option</b>				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	<b>CROWDER OPTION ASSEMBLY</b>	A22261	1	
1	Crowder Weldment	W22055	1	
2	Collar, 5/8" Locking	P05035	1	
3	Crowder Mount Weldment	W22259	1	
4	Washer, 3/8" SAE Flat	F05011-3	2	
5	Washer, 3/8" Split Lock	F05011-4	2	
6	Bolt, 3/8-16 x 3/4" Hex Head Grade 2	F05007-27	2	
7	Bolt, 3/8-16 x 3" Hex Head Full Thread	F05007-1	1	
8	Nut, 3/8-16 Hex	F05010-1	1	



**FIG. 2-1. CROWDER OPTION.**

