

**Restoration Forest Products  
Windfall System  
Spiral Roll Cases  
Wood-Mizer US Manufactured  
Parts Manual**

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|                        |                   |
|------------------------|-------------------|
| <b>SLPT-017-43-420</b> | <b>rev. A1.00</b> |
| <b>SLPT-017-43-430</b> | <b>rev. A1.00</b> |

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*Form #2583*

Publish date: 2 February 2024

## California Proposition 65 Warning



**WARNING:** This product contains a chemical known to the State of California to cause cancer.

For more information go to [www.P65Warnings.ca.gov/wood](http://www.P65Warnings.ca.gov/wood).

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**Wood-Mizer, LLC**  
**8180 West 10th Street**  
**Indianapolis, Indiana 46214**

## **SLPT-017-43-420, and SLPT-017-43-430**

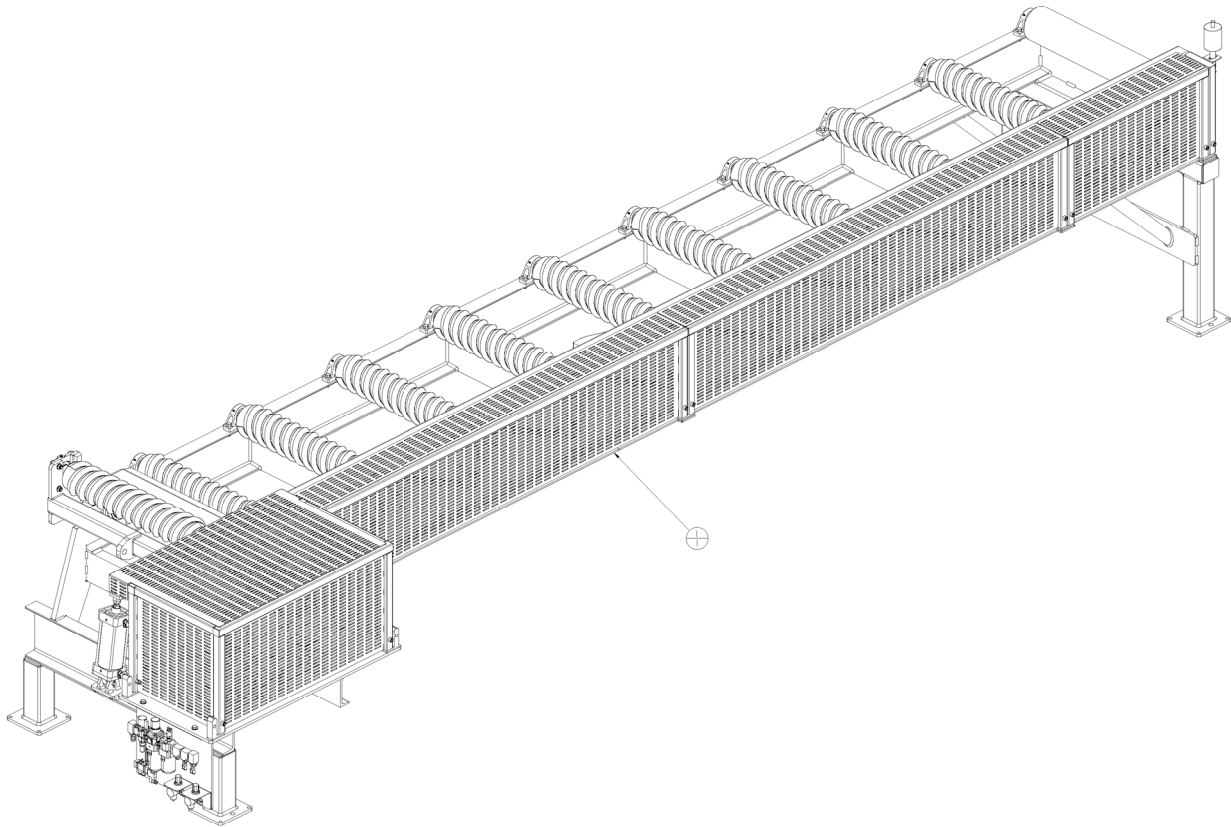
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| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                            | QTY |
|------|---------------|----------------------------------------|-----|
| 1    | 3901-SLPT-017 | Assy, Spiral Roll Case SLPT-017-43-420 | 1   |

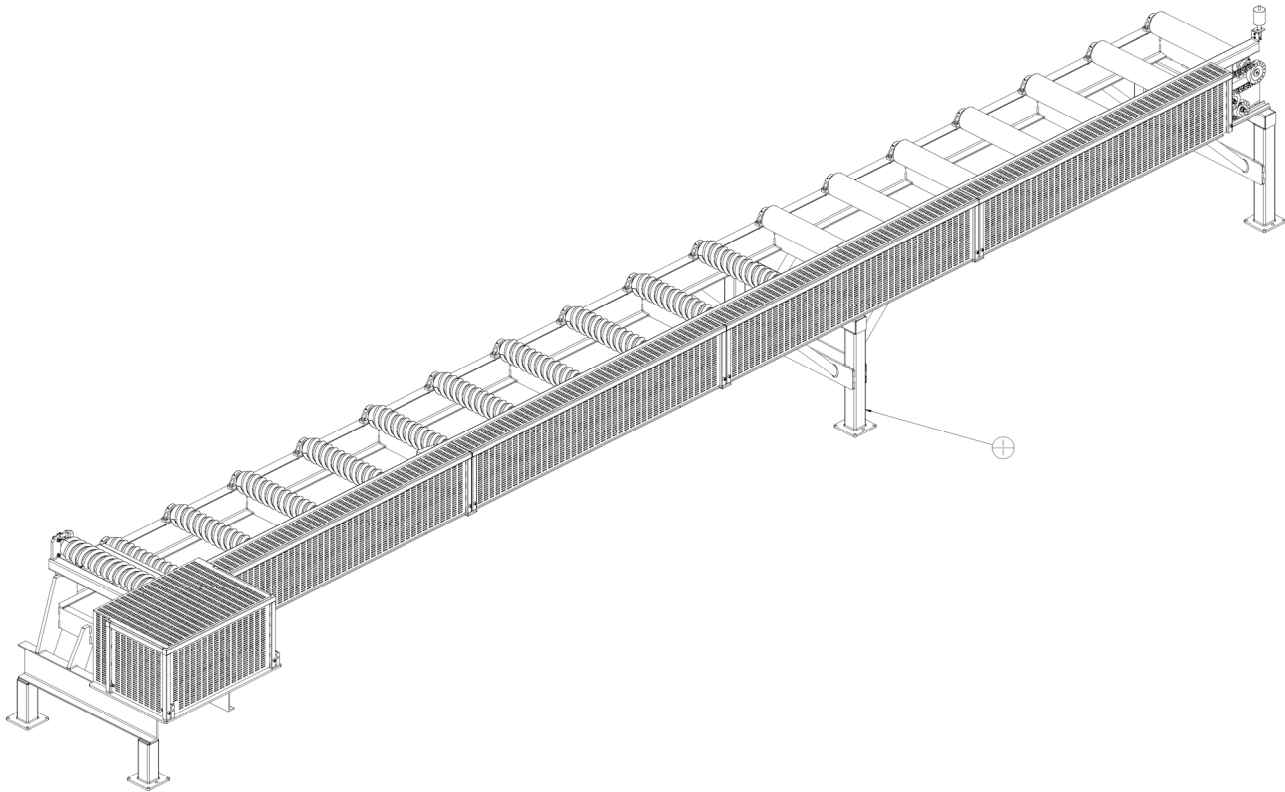


Notes:  
1. Treatment: None

| TOLERANCES<br>UNLESS NOTED |              | Wood-Mizer Products, Inc.                                        |          |      |           |
|----------------------------|--------------|------------------------------------------------------------------|----------|------|-----------|
| 1" ± .015                  | 2" ± .020    | BLIND W. 1046, Indianapolis, IN 46217-0100 (317) 271-1049        | DESIGN   | DATE | 21-Mar-23 |
| 3/16" ± .005               | 3/8" ± .010  | 8879 East State Rd. 40, Greensburg, IN 47340-1448 (812) 583-5257 | DESIGNED | DATE | 21-Mar-23 |
| 1/8" ± .005                | 1/4" ± .005  |                                                                  | DRAWN    | DATE | 21-Mar-23 |
| 1/16" ± .002               | 1/32" ± .001 |                                                                  | CHECKED  | DATE | 21-Mar-23 |
| DESCRIPTION                |              | NUMBER                                                           | REVISION |      |           |
| Assy, Spiral Rollcase      |              | SLPT-017-43-420                                                  | A        |      |           |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

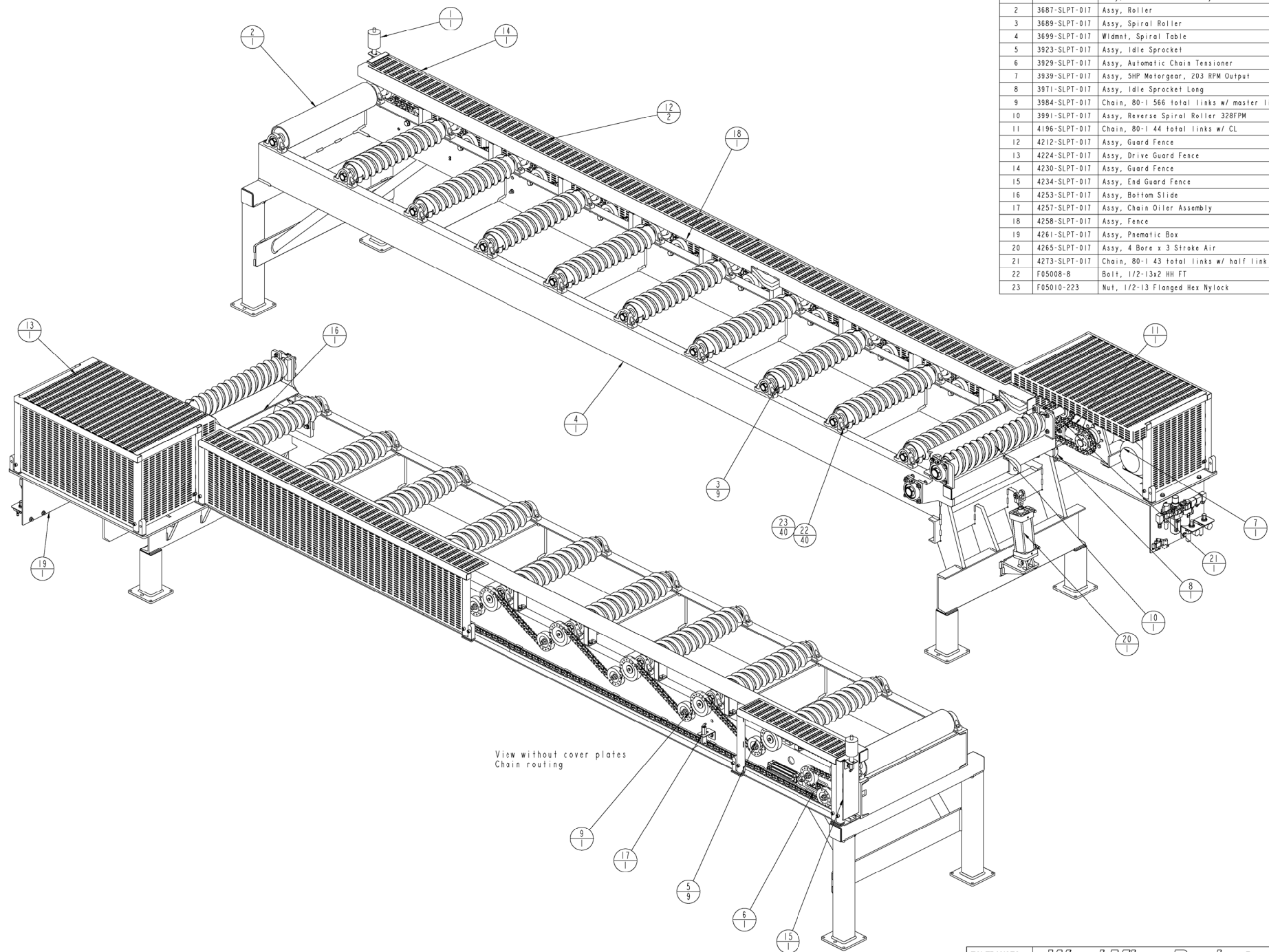
| ITEM | PART NUMBER   | DESCRIPTION                            | QTY |
|------|---------------|----------------------------------------|-----|
| 1    | 3941-SLPT-017 | Assy, Spiral Roll Case SLPT-017-43-430 | 1   |



Notes:  
1. Treatment: None

| TOLERANCES<br>UNLESS NOTED |             |             |             | Wood-Mizer Products, Inc. |             |             |              |
|----------------------------|-------------|-------------|-------------|---------------------------|-------------|-------------|--------------|
| 1" ± .015                  | 2" ± .020   | 3" ± .025   | 4" ± .030   | 5" ± .035                 | 6" ± .040   | 7" ± .045   | 8" ± .050    |
| 9" ± .055                  | 10" ± .060  | 12" ± .070  | 14" ± .080  | 16" ± .090                | 18" ± .100  | 20" ± .110  | 24" ± .125   |
| 26" ± .150                 | 30" ± .175  | 36" ± .200  | 42" ± .225  | 48" ± .250                | 54" ± .275  | 60" ± .300  | 72" ± .350   |
| 84" ± .450                 | 96" ± .500  | 108" ± .550 | 120" ± .600 | 144" ± .700               | 168" ± .800 | 192" ± .900 | 216" ± 1.000 |
| 24" ± .015                 | 36" ± .020  | 48" ± .025  | 60" ± .030  | 72" ± .035                | 84" ± .040  | 96" ± .045  | 108" ± .050  |
| 120" ± .150                | 144" ± .175 | 168" ± .200 | 192" ± .225 | 216" ± .250               | 240" ± .275 | 264" ± .300 | 288" ± .350  |
| DESCRIPTION                | QUANTITY    | SCALE       | DATE        | DESIGNED                  | DRAWN       | CHECKED     | REVISION     |
| Assy, Spiral Rollcase      | 1           | 1" = 1'     | 0.063       | 21-Mar-23                 | DM          | DM          | A            |

| DATE | REV | REVISION RECORD | DR | CK |
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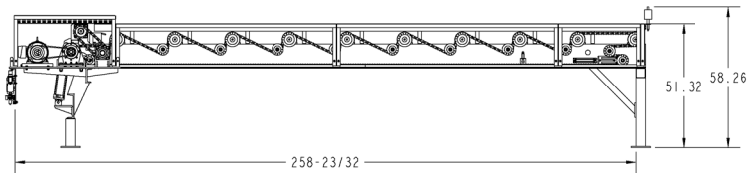
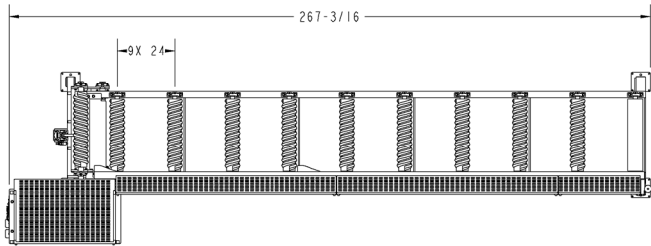


| ITEM | PART NUMBER   | DESCRIPTION                                | QTY |
|------|---------------|--------------------------------------------|-----|
| 1    | 3350-SLPT-017 | Assy, Chain Oiler Assembly                 | 1   |
| 2    | 3687-SLPT-017 | Assy, Roller                               | 1   |
| 3    | 3689-SLPT-017 | Assy, Spiral Roller                        | 9   |
| 4    | 3699-SLPT-017 | Wldmnt, Spiral Table                       | 1   |
| 5    | 3923-SLPT-017 | Assy, Idle Sprocket                        | 9   |
| 6    | 3929-SLPT-017 | Assy, Automatic Chain Tensioner            | 1   |
| 7    | 3939-SLPT-017 | Assy, 5HP Motorgear, 203 RPM Output        | 1   |
| 8    | 3971-SLPT-017 | Assy, Idle Sprocket Long                   | 1   |
| 9    | 3984-SLPT-017 | Chain, 80-1 566 total links w/ master link | 1   |
| 10   | 3991-SLPT-017 | Assy, Reverse Spiral Roller 328RPM         | 1   |
| 11   | 4196-SLPT-017 | Chain, 80-1 44 total links w/ CL           | 1   |
| 12   | 4212-SLPT-017 | Assy, Guard Fence                          | 2   |
| 13   | 4224-SLPT-017 | Assy, Drive Guard Fence                    | 1   |
| 14   | 4230-SLPT-017 | Assy, Guard Fence                          | 1   |
| 15   | 4234-SLPT-017 | Assy, End Guard Fence                      | 1   |
| 16   | 4253-SLPT-017 | Assy, Bottom Slide                         | 1   |
| 17   | 4257-SLPT-017 | Assy, Chain Oilier Assembly                | 1   |
| 18   | 4258-SLPT-017 | Assy, Fence                                | 1   |
| 19   | 4261-SLPT-017 | Assy, Pneumatic Box                        | 1   |
| 20   | 4265-SLPT-017 | Assy, 4 Bore x 3 Stroke Air                | 1   |
| 21   | 4273-SLPT-017 | Chain, 80-1 43 total links w/ half link    | 1   |
| 22   | F05008-8      | Bolt, 1/2-13x2 HH FT                       | 40  |
| 23   | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock             | 40  |

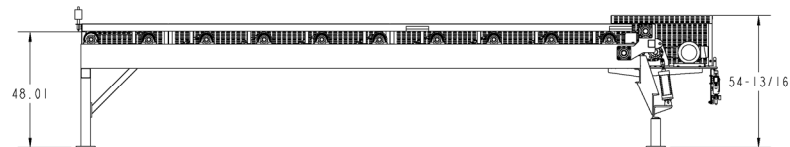
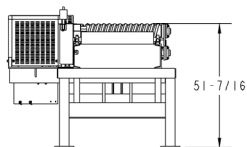
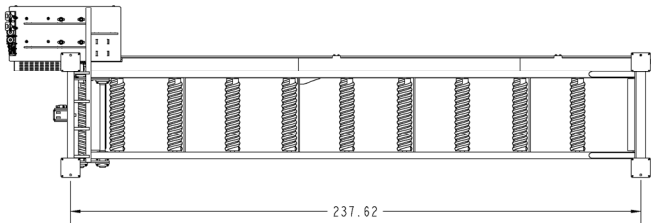
Notes:  
1. Treatment: None

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |
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| <b>TOLERANCES UNLESS NOTED</b><br>.xxx ± .005<br>.xxx ± .010<br>.xxx ± .015<br>.xxx ± .020<br>.xxx ± .030<br>.xxx ± .040<br>.xxx ± .050<br>.xxx ± .060<br>.xxx ± .070<br>.xxx ± .080<br>.xxx ± .090<br>.xxx ± .100<br>.xxx ± .125<br>.xxx ± .150<br>.xxx ± .175<br>.xxx ± .200<br>.xxx ± .250<br>.xxx ± .300<br>.xxx ± .375<br>.xxx ± .450<br>.xxx ± .500<br>.xxx ± .625<br>.xxx ± .750<br>.xxx ± .875<br>.xxx ± 1.000<br>.xxx ± 1.250<br>.xxx ± 1.500<br>.xxx ± 1.750<br>.xxx ± 2.000<br>.xxx ± 2.500<br>.xxx ± 3.000<br>.xxx ± 3.750<br>.xxx ± 4.500<br>.xxx ± 5.000<br>.xxx ± 6.250<br>.xxx ± 7.500<br>.xxx ± 8.750<br>.xxx ± 10.000<br>.xxx ± 12.500<br>.xxx ± 15.000<br>.xxx ± 17.500<br>.xxx ± 20.000<br>.xxx ± 25.000<br>.xxx ± 30.000<br>.xxx ± 37.500<br>.xxx ± 45.000<br>.xxx ± 50.000<br>.xxx ± 62.500<br>.xxx ± 75.000<br>.xxx ± 87.500<br>.xxx ± 100.000<br>.xxx ± 125.000<br>.xxx ± 150.000<br>.xxx ± 175.000<br>.xxx ± 200.000<br>.xxx ± 250.000<br>.xxx ± 300.000<br>.xxx ± 375.000<br>.xxx ± 450.000<br>.xxx ± 500.000<br>.xxx ± 625.000<br>.xxx ± 750.000<br>.xxx ± 875.000<br>.xxx ± 1000.000<br>.xxx ± 1250.000<br>.xxx ± 1500.000<br>.xxx ± 1750.000<br>.xxx ± 2000.000<br>.xxx ± 2500.000<br>.xxx ± 3000.000<br>.xxx ± 3750.000<br>.xxx ± 4500.000<br>.xxx ± 5000.000<br>.xxx ± 6250.000<br>.xxx ± 7500.000<br>.xxx ± 8750.000<br>.xxx ± 10000.000<br>.xxx ± 12500.000<br>.xxx ± 15000.000<br>.xxx ± 17500.000<br>.xxx ± 20000.000<br>.xxx ± 25000.000<br>.xxx ± 30000.000<br>.xxx ± 37500.000<br>.xxx ± 45000.000<br>.xxx ± 50000.000<br>.xxx ± 62500.000<br>.xxx ± 75000.000<br>.xxx ± 87500.000<br>.xxx ± 100000.000<br>.xxx ± 125000.000<br>.xxx ± 150000.000<br>.xxx ± 175000.000<br>.xxx ± 200000.000<br>.xxx ± 250000.000<br>.xxx ± 300000.000<br>.xxx ± 375000.000<br>.xxx ± 450000.000<br>.xxx ± 500000.000<br>.xxx ± 625000.000<br>.xxx ± 750000.000<br>.xxx ± 875000.000<br>.xxx ± 1000000.000<br>.xxx ± 1250000.000<br>.xxx ± 1500000.000<br>.xxx ± 1750000.000<br>.xxx ± 2000000.000<br>.xxx ± 2500000.000<br>.xxx ± 3000000.000<br>.xxx ± 3750000.000<br>.xxx ± 4500000.000<br>.xxx ± 5000000.000<br>.xxx ± 6250000.000<br>.xxx ± 7500000.000<br>.xxx ± 8750000.000<br>.xxx ± 10000000.000<br>.xxx ± 12500000.000<br>.xxx ± 15000000.000<br>.xxx ± 17500000.000<br>.xxx ± 20000000.000<br>.xxx ± 25000000.000<br>.xxx ± 30000000.000<br>.xxx ± 37500000.000<br>.xxx ± 45000000.000<br>.xxx ± 50000000.000<br>.xxx ± 62500000.000<br>.xxx ± 75000000.000<br>.xxx ± 87500000.000<br>.xxx ± 100000000.000<br>.xxx ± 125000000.000<br>.xxx ± 150000000.000<br>.xxx ± 175000000.000<br>.xxx ± 200000000.000<br>.xxx ± 250000000.000<br>.xxx ± 300000000.000<br>.xxx ± 375000000.000<br>.xxx ± 450000000.000<br>.xxx ± 500000000.000<br>.xxx ± 625000000.000<br>.xxx ± 750000000.000<br>.xxx ± 875000000.000<br>.xxx ± 1000000000.000<br>.xxx ± 1250000000.000<br>.xxx ± 1500000000.000<br>.xxx ± 1750000000.000<br>.xxx ± 2000000000.000<br>.xxx ± 2500000000.000<br>.xxx ± 3000000000.000<br>.xxx ± 3750000000.000<br>.xxx ± 4500000000.000<br>.xxx ± 5000000000.000<br>.xxx ± 6250000000.000<br>.xxx ± 7500000000.000<br>.xxx ± 8750000000.000<br>.xxx ± 10000000000.000<br>.xxx ± 12500000000.000<br>.xxx ± 15000000000.000<br>.xxx ± 17500000000.000<br>.xxx ± 20000000000.000<br>.xxx ± 25000000000.000<br>.xxx ± 30000000000.000<br>.xxx ± 37500000000.000<br>.xxx ± 45000000000.000<br>.xxx ± 50000000000.000<br>.xxx ± 62500000000.000<br>.xxx ± 75000000000.000<br>.xxx ± 87500000000.000<br>.xxx ± 100000000000.000<br>.xxx ± 125000000000.000<br>.xxx ± 150000000000.000<br>.xxx ± 175000000000.000<br>.xxx ± 200000000000.000<br>.xxx ± 250000000000.000<br>.xxx ± 300000000000.000<br>.xxx ± 375000000000.000<br>.xxx ± 450000000000.000<br>.xxx ± 500000000000.000<br>.xxx ± 625000000000.000<br>.xxx ± 750000000000.000<br>.xxx ± 875000000000.000<br>.xxx ± 1000000000000.000<br>.xxx ± 1250000000000.000<br>.xxx ± 1500000000000.000<br>.xxx ± 1750000000000.000<br>.xxx ± 2000000000000.000<br>.xxx ± 2500000000000.000<br>.xxx ± 3000000000000.000<br>.xxx ± 3750000000000.000<br>.xxx ± 4500000000000.000<br>.xxx ± 5000000000000.000<br>.xxx ± 6250000000000.000<br>.xxx ± 7500000000000.000<br>.xxx ± 8750000000000.000<br>.xxx ± 10000000000000.000<br>.xxx ± 12500000000000.000<br>.xxx ± 15000000000000.000<br>.xxx ± 17500000000000.000<br>.xxx ± 20000000000000.000<br>.xxx ± 25000000000000.000<br>.xxx ± 30000000000000.000<br>.xxx ± 37500000000000.000<br>.xxx ± 45000000000000.000<br>.xxx ± 50000000000000.000<br>.xxx ± 62500000000000.000<br>.xxx ± 75000000000000.000<br>.xxx ± 87500000000000.000<br>.xxx ± 100000000000000.000<br>.xxx ± 125000000000000.000<br>.xxx ± 150000000000000.000<br>.xxx ± 175000000000000.000<br>.xxx ± 200000000000000.000<br>.xxx ± 250000000000000.000<br>.xxx ± 300000000000000.000<br>.xxx ± 375000000000000.000<br>.xxx ± 450000000000000.000<br>.xxx ± 500000 |  |
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| DATE | REV | REVISION RECORD | DR | CK |
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View without cover plates  
Chain routing



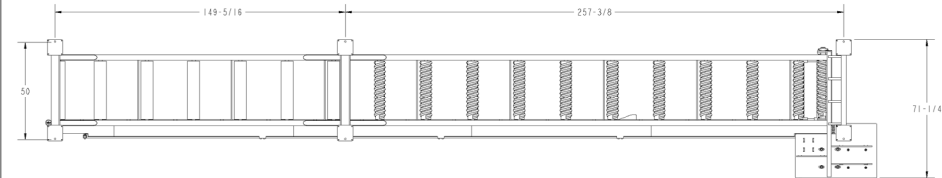
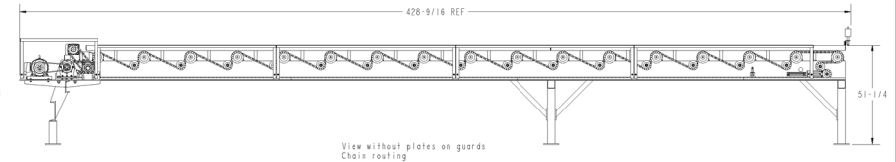
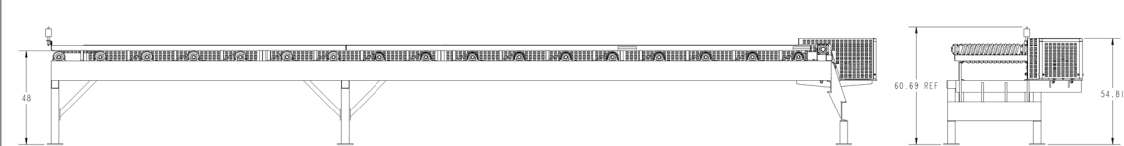
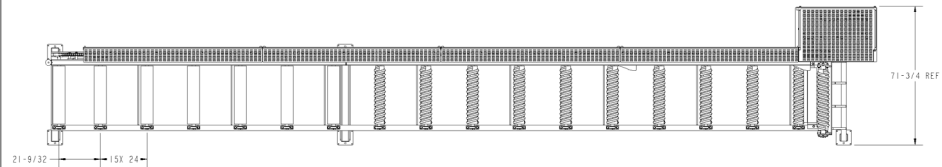
| ITEM | PART NUMBER   | DESCRIPTION                                | QTY |
|------|---------------|--------------------------------------------|-----|
| 1    | 3350-SLPT-017 | Assy, Chain Oiler Assembly                 | 1   |
| 2    | 3687-SLPT-017 | Assy, Roller                               | 1   |
| 3    | 3689-SLPT-017 | Assy, Spiral Roller                        | 9   |
| 4    | 3699-SLPT-017 | Wldmnt, Spiral Table                       | 1   |
| 5    | 3923-SLPT-017 | Assy, Idle Sprocket                        | 9   |
| 6    | 3929-SLPT-017 | Assy, Automatic Chain Tensioner            | 1   |
| 7    | 3939-SLPT-017 | Assy, SHP Motorgear, 203 RPM Output        | 1   |
| 8    | 3971-SLPT-017 | Assy, Idle Sprocket Long                   | 1   |
| 9    | 3984-SLPT-017 | Chain, 80-l 566 total links w/ master link | 1   |
| 10   | 3991-SLPT-017 | Assy, Reverse Spiral Roller 328FPM         | 1   |
| 11   | 4196-SLPT-017 | Chain, 80-l 44 total links w/ CL           | 1   |
| 12   | 4212-SLPT-017 | Assy, Guard Fence                          | 2   |
| 13   | 4224-SLPT-017 | Assy, Drive Guard Fence                    | 1   |
| 14   | 4230-SLPT-017 | Assy, Guard Fence                          | 1   |
| 15   | 4234-SLPT-017 | Assy, End Guard Fence                      | 1   |
| 16   | 4253-SLPT-017 | Assy, Bottom Slide                         | 1   |
| 17   | 4257-SLPT-017 | Assy, Chain Oiler Assembly                 | 1   |
| 18   | 4258-SLPT-017 | Assy, Fence                                | 1   |
| 19   | 4261-SLPT-017 | Assy, Pneumatic Box                        | 1   |
| 20   | 4265-SLPT-017 | Assy, 4 Bore x 3 Stroke Air                | 1   |
| 21   | 4273-SLPT-017 | Chain, 80-l 43 total links w/ half link    | 1   |
| 22   | F05008-8      | Bolt, 1/2-13x2 HH FT                       | 40  |
| 23   | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock             | 40  |

| TOLERANCES<br>UNLESS NOTED             |                                                                  | Wood-Mizer Products, Inc. |           |                |          |
|----------------------------------------|------------------------------------------------------------------|---------------------------|-----------|----------------|----------|
| xxx ±.005                              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542         |                           |           |                |          |
| xx ±.010                               | 8829 East Slate Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                           |           |                |          |
| HOLES +.010<br>-.000                   |                                                                  |                           |           |                |          |
| FRACT ±1/32                            |                                                                  |                           |           |                |          |
| ANGLE ± 1/2°                           |                                                                  |                           |           |                |          |
| GRIND #6                               |                                                                  |                           |           |                |          |
| DESCRIPTION                            | SHEET                                                            | SCALE                     | DATE      | DESIGNED<br>DM | CHECKED  |
| Assy, Spiral Roll Case SLPT-017-43-420 | 2 of 2                                                           | 0.025                     | 27-Mar-23 | DG             | DG       |
|                                        |                                                                  |                           |           | NUMBER         | REVISION |
|                                        |                                                                  |                           |           | 3901-SLPT-017  | A        |



| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

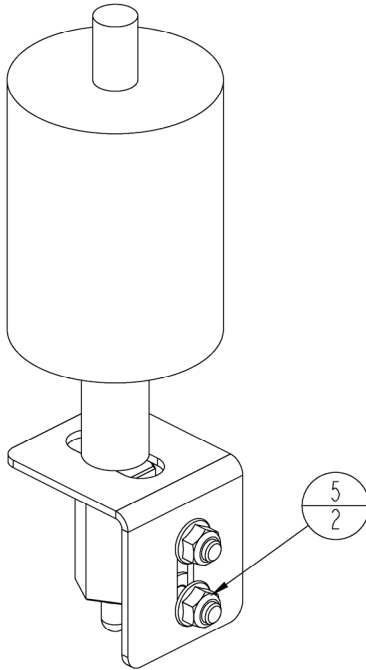
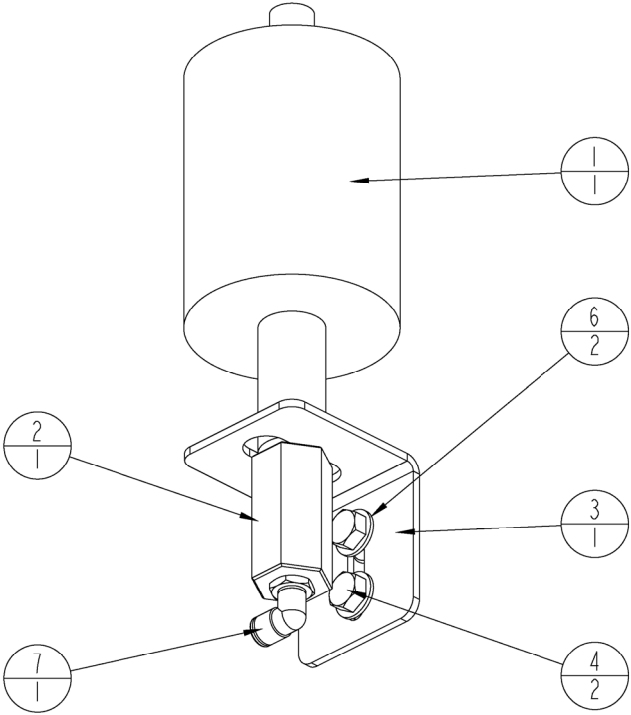
| ITEM | PART NUMBER   | DESCRIPTION                                | QTY |
|------|---------------|--------------------------------------------|-----|
| 1    | 3350-SLPT-017 | Assy, Chain Oiler Assembly                 | 1   |
| 2    | 3687-SLPT-017 | Assy, Roller                               | 7   |
| 3    | 3689-SLPT-017 | Assy, Spiral Roller                        | 10  |
| 4    | 3923-SLPT-017 | Assy, Idle Sprocket                        | 10  |
| 5    | 3929-SLPT-017 | Assy, Automatic Chain Tensioner            | 1   |
| 6    | 3939-SLPT-017 | Assy, SMP Motorgear, 203 RPM Output        | 1   |
| 7    | 3942-SLPT-017 | Wdmm: Fixed Spiral Table                   | 1   |
| 8    | 3967-SLPT-017 | Assy, Reverse Spiral Roller                | 1   |
| 9    | 3971-SLPT-017 | Assy, Idle Sprocket Long                   | 1   |
| 10   | 3979-SLPT-017 | Assy, Drive shaft Fixed Table              | 1   |
| 11   | 3980-SLPT-017 | Chain, 80-1 951 total links w/ master link | 1   |
| 12   | 3983-SLPT-017 | Chain, 80-1 48 total links w/ master link  | 1   |
| 13   | 3992-SLPT-017 | Chain, 80-1 42 total links w/ half link    | 1   |
| 14   | 4212-SLPT-017 | Assy, Guard Fence                          | 4   |
| 15   | 4223-SLPT-017 | Assy, Drive Guard Fence                    | 1   |
| 16   | 4253-SLPT-017 | Assy, Bottom Guide                         | 1   |
| 17   | 4257-SLPT-017 | Assy, Chain Oiler Assembly                 | 1   |
| 18   | 4269-SLPT-017 | Assy, Fence                                | 1   |
| 19   | 4270-SLPT-017 | Assy, Fence                                | 1   |
| 20   | F0508-8       | Bolt, 1/2"-3x2 HH FT                       | 68  |
| 21   | F05010-223    | Nut, 1/2"-13 Flanged Hex Nyllock           | 68  |



|                                        |  |                                                                  |                |             |          |         |
|----------------------------------------|--|------------------------------------------------------------------|----------------|-------------|----------|---------|
| TOLERANCES UNLESS NOTED                |  | Wood-Mizer Products, Inc.                                        |                |             |          |         |
| 1" & 1/2" ± .015                       |  | 818 W. 10th, Indianapolis, IN 46211-3500 (317) 371-1662          |                |             |          |         |
| 3/4" & 1" ± .010                       |  | 8820 East State Rd. 46, Greensburg, IN 47240-1449 (317) 663-5251 |                |             |          |         |
| 1/2" & 3/4" ± .005                     |  |                                                                  |                |             |          |         |
| 3/8" & 1/2" ± .005                     |  |                                                                  |                |             |          |         |
| 1/4" & 3/8" ± .005                     |  |                                                                  |                |             |          |         |
| 3/16" & 1/4" ± .005                    |  |                                                                  |                |             |          |         |
| 1/8" & 3/16" ± .005                    |  |                                                                  |                |             |          |         |
| FRAC. 1/8" & 3/16" ± .005              |  |                                                                  |                |             |          |         |
| GRIND #36                              |  |                                                                  |                |             |          |         |
| SHEET 2 of 2                           |  | SCALE 0.031                                                      | DATE 21-Mar-23 | DESIGNED DM | DRAWN DG | CHECKED |
| DESCRIPTION                            |  | NUMBER                                                           |                |             | REVISION |         |
| Assy. Spiral Roll Case SLPT-017-43-430 |  |                                                                  | 3941-SLPT-017  |             |          | A       |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                          | QTY |
|------|---------------|--------------------------------------|-----|
| 1    | 120329        | Oil Dispenser 9oz, Manual            | 1   |
| 2    | 120607        | Adapter, 1/4 NPT to 5/8-16 UNF       | 1   |
| 3    | 3352-SLPT-017 | Bracket, Oiler Mounting              | 1   |
| 4    | F05006-5      | Bolt, 5/16-18x3/4 HH Gr2             | 2   |
| 5    | F05010-221    | Nut, 5/16-18 Flanged Hex Nylock      | 2   |
| 6    | F05011-17     | Washer, 5/16 SAE Flat                | 2   |
| 7    | P02763        | Fitting, 1/4NPT-1/4 90Deg Tube Elbow | 1   |

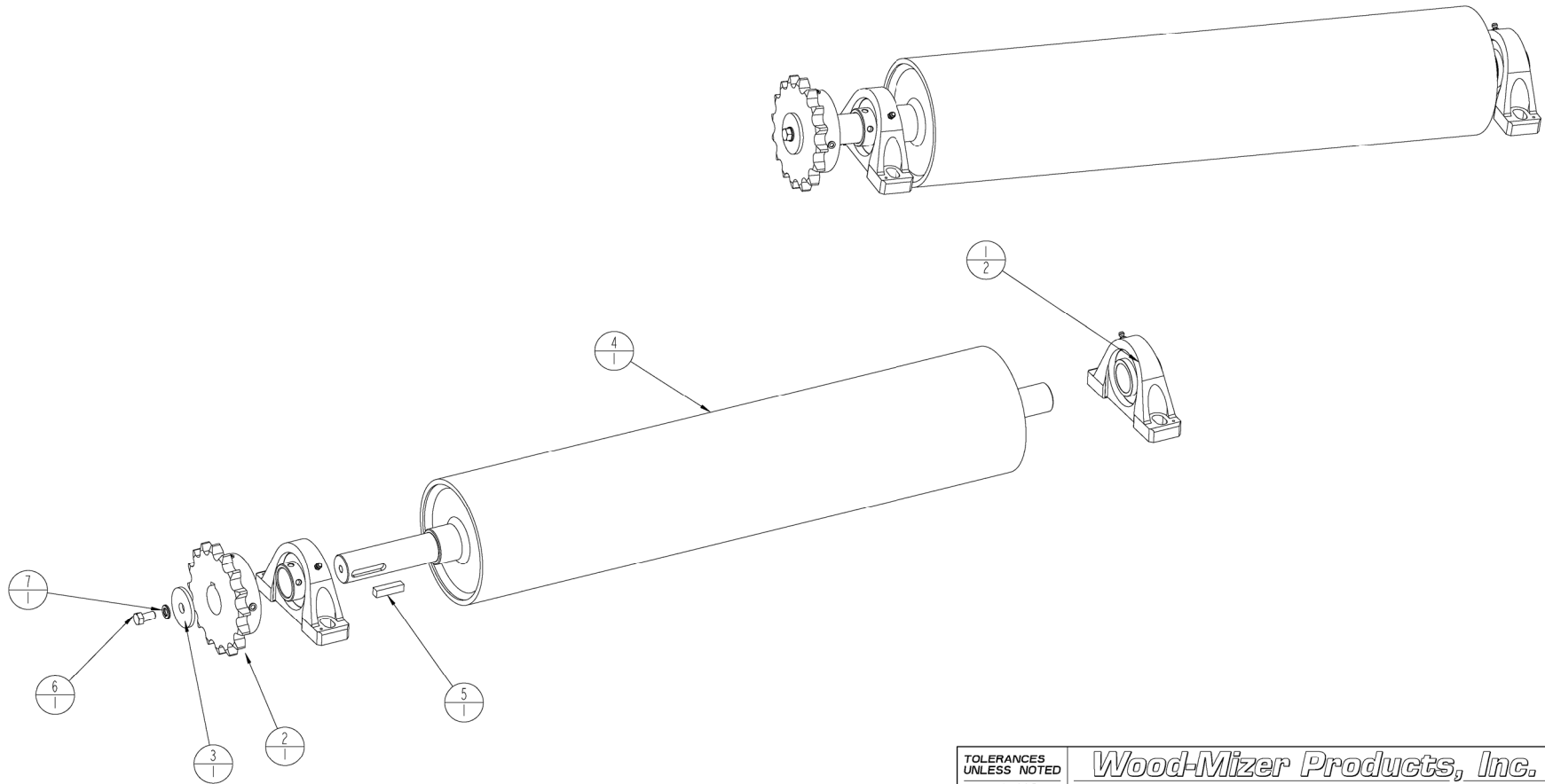


Notes:  
1. Treatment: None

|                                                                                    |  |                                                                                                                              |           |                |       |          |
|------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|-------|----------|
| TOLERANCES<br>UNLESS NOTED                                                         |  | Wood-Mizer Products, Inc.                                                                                                    |           |                |       |          |
| .xxx ±.005<br>.xx ±.010<br>HOLES +.010<br>FRACT -.000<br>ANGLE ± 1/32°<br>GRIND #6 |  | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |           |                |       |          |
| SHEET                                                                              |  | SCALE                                                                                                                        | DATE      | DESIGNED       | DRAWN | CHECKED  |
| 1 of 1                                                                             |  | 0.375                                                                                                                        | 10-Feb-23 | DM             | MB    |          |
| DESCRIPTION                                                                        |  |                                                                                                                              |           | DRAWING NUMBER |       | REVISION |
| Assy, Chain Oiler Assembly                                                         |  |                                                                                                                              |           | 3350-SLPT-017  |       | A        |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                               | QTY |
|------|---------------|-------------------------------------------|-----|
| 1    | 123628        | Bearing, 1-7/16 Pillow Block, P2B-VSC-107 | 2   |
| 2    | 1269-SLPT-011 | Sprocket, 803S16 1 1/16                   | 1   |
| 3    | 3688-SLPT-017 | Plate, Washer                             | 1   |
| 4    | 586114-1      | ROLKA STC□ U ROLKOWEGO                    | 1   |
| 5    | 6079-SLPT-017 | Key, 3/8 Sq x 1 1/2 Lg                    | 1   |
| 6    | F05007-118    | Bolt, 3/8-16x3/4 HH Gr5                   | 1   |
| 7    | F05011-4      | Washer, 3/8 Split Lock                    | 1   |

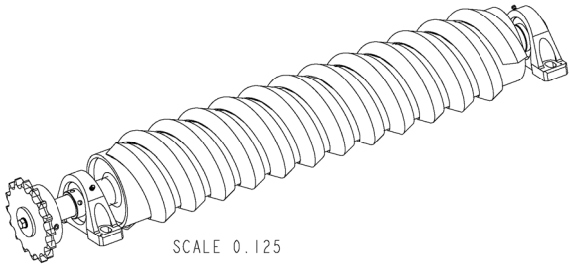


Notes:  
1. Treatment: None

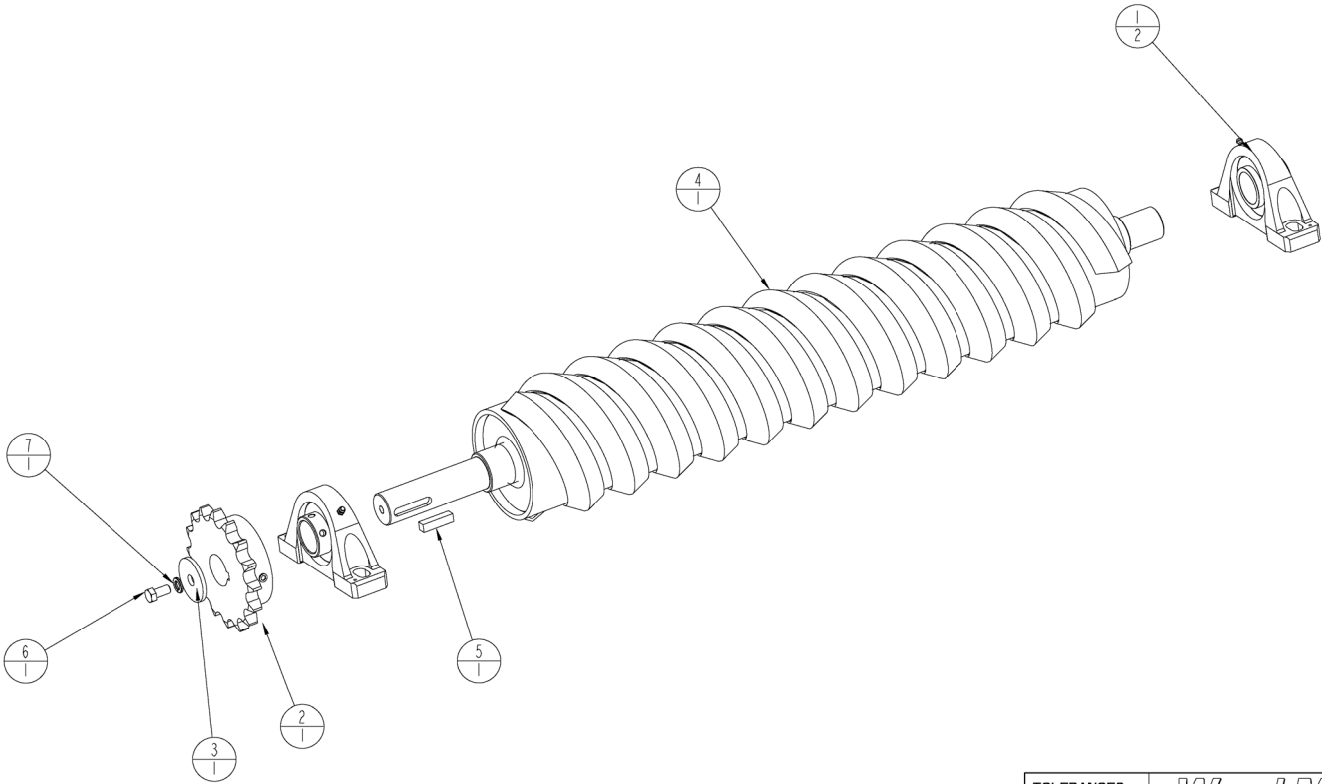
|                                |              |                                                                  |             |                 |                 |
|--------------------------------|--------------|------------------------------------------------------------------|-------------|-----------------|-----------------|
| <b>TOLERANCES UNLESS NOTED</b> |              | <b>Wood-Mizer Products, Inc.</b>                                 |             |                 |                 |
| .xxx ±.005                     |              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542         |             |                 |                 |
| .xx ±.010                      |              | 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |             |                 |                 |
| .x ±.010                       |              |                                                                  |             |                 |                 |
| HOLES -.000                    |              |                                                                  |             |                 |                 |
| FRACT ±1/32                    |              |                                                                  |             |                 |                 |
| ANGLE ± 1/2°                   |              |                                                                  |             |                 |                 |
| GRIND #6                       |              |                                                                  |             |                 |                 |
| <b>DESCRIPTION</b>             | <b>SHEET</b> | <b>SCALE</b>                                                     | <b>DATE</b> | <b>DESIGNED</b> | <b>DRAWN</b>    |
| Assy, Roller                   | 1 of 1       | 0.188                                                            | 27-Mar-23   | DM              | DL              |
|                                |              |                                                                  |             | <b>CHECKED</b>  | <b>REVISION</b> |
|                                |              |                                                                  |             | 3687-SLPT-017   | A               |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                               | QTY |
|------|---------------|-------------------------------------------|-----|
| 1    | 123628        | Bearing, 1-7/16 Pillow Block, P2B-VSC-107 | 2   |
| 2    | 1269-SLPT-011 | Sprocket, 803S16 1 1/16                   | 1   |
| 3    | 3688-SLPT-017 | Plate, Washer                             | 1   |
| 4    | 586119-1      | Rolka spiralna p=114                      | 1   |
| 5    | 6079-SLPT-017 | Key, 3/8 Sq x 1 1/2 Lg                    | 1   |
| 6    | F05007-118    | Bolt, 3/8-16x3/4 HH Gr5                   | 1   |
| 7    | F05011-4      | Washer, 3/8 Split Lock                    | 1   |



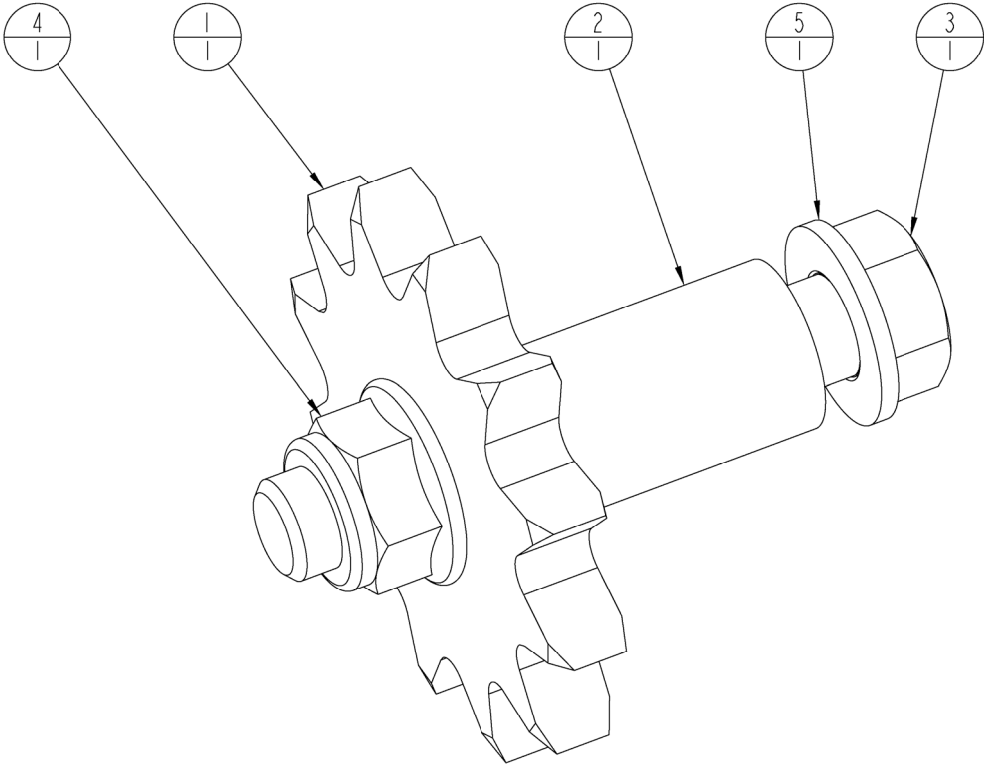
SCALE 0.125



Notes:  
1. Treatment: None

|                                                                                               |              |                                                                                                                              |                 |                 |                |
|-----------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------|----------------|
| <b>TOLERANCES UNLESS NOTED</b>                                                                |              | <b>Wood-Mizer Products, Inc.</b>                                                                                             |                 |                 |                |
| .xxx ±.005<br>.xx ±.010<br>.x ±.010<br>HOLES -.000<br>FRACT ±1/32<br>ANGLE ± 1/2°<br>GRIND #6 |              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                 |                 |                |
| <b>SHEET</b>                                                                                  | <b>SCALE</b> | <b>DATE</b>                                                                                                                  | <b>DESIGNED</b> | <b>DRAWN</b>    | <b>CHECKED</b> |
| 1 of 1                                                                                        | 0.188        | 27-Mar-23                                                                                                                    | DM              | DL              |                |
| <b>DESCRIPTION</b>                                                                            |              |                                                                                                                              | <b>NUMBER</b>   | <b>REVISION</b> |                |
| Assy, Spiral Roller                                                                           |              |                                                                                                                              | 3689-SLPT-017   | A               |                |

|      |     |                 |    |    |      |               |                                    |     |
|------|-----|-----------------|----|----|------|---------------|------------------------------------|-----|
| DATE | REV | REVISION RECORD | DR | CK | ITEM | PART NUMBER   | DESCRIPTION                        | QTY |
|      |     |                 |    |    | 1    | 065709        | Sprocket, 80BB12H x 3/4 Idle       | 1   |
|      |     |                 |    |    | 2    | 3922-SLPT-017 | Spacer, 1 1/4"OD x .78"ID x 2 1/4" | 1   |
|      |     |                 |    |    | 3    | F05009-110    | 3/4-10 x 4-1/2 HH Gr 5 ZINC        | 1   |
|      |     |                 |    |    | 4    | F05010-225    | Nut, 3/4-10 Flanged Hex Nylock     | 1   |
|      |     |                 |    |    | 5    | F05011-62     | Washer, 3/4 SAE Flat               | 1   |

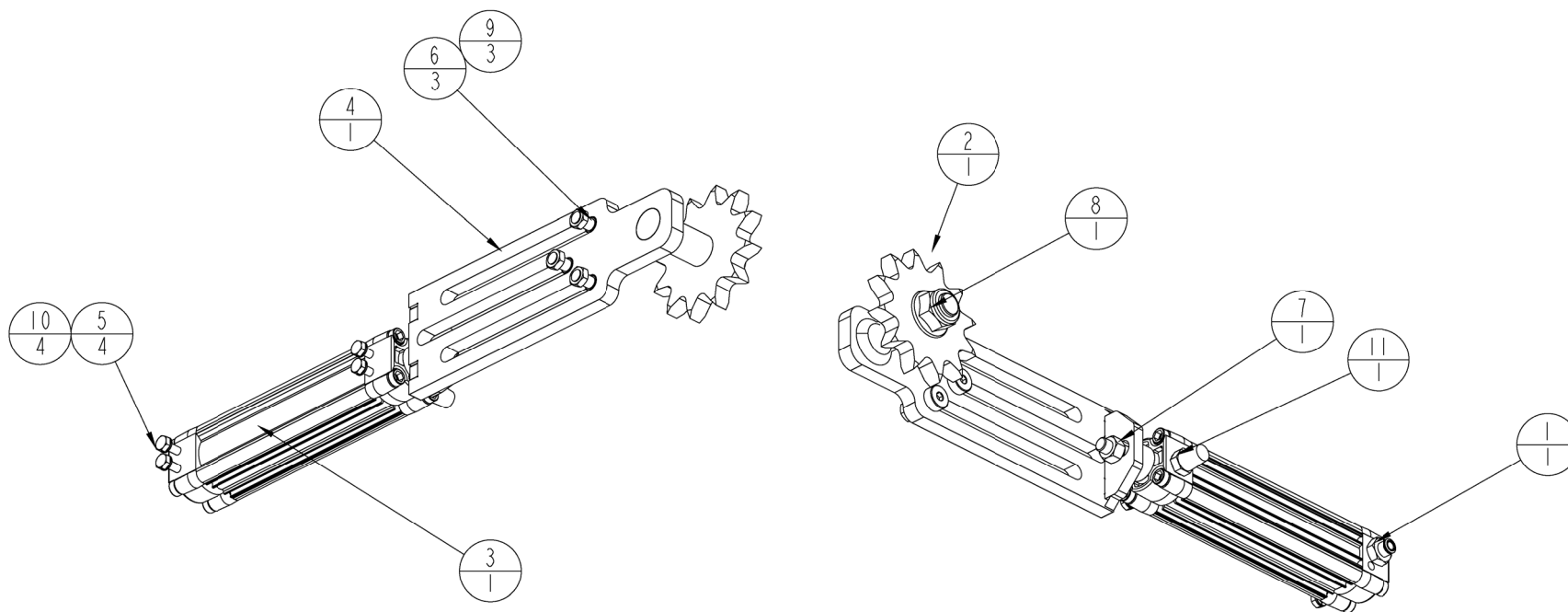


Notes:  
1. Treatment: None

|                                                                                    |       |                                                                                                                              |                |       |          |
|------------------------------------------------------------------------------------|-------|------------------------------------------------------------------------------------------------------------------------------|----------------|-------|----------|
| TOLERANCES<br>UNLESS NOTED                                                         |       | Wood-Mizer Products, Inc.                                                                                                    |                |       |          |
| .xxx ±.005<br>.xx ±.010<br>HOLES +.010<br>FRACT -.000<br>ANGLE ± 1/32°<br>GRIND #6 |       | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                |       |          |
| SHEET                                                                              | SCALE | DATE                                                                                                                         | DESIGNED       | DRAWN | CHECKED  |
| 1 of 1                                                                             | 0.750 | 06-Apr-23                                                                                                                    | DM             | DG    |          |
| DESCRIPTION                                                                        |       |                                                                                                                              | DRAWING NUMBER |       | REVISION |
| Assy, Idle Sprocket                                                                |       |                                                                                                                              | 3923-SLPT-017  |       | A        |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                            | QTY |
|------|---------------|----------------------------------------|-----|
| 1    | 016938        | Fitting, 3/8 In NPT 1/4 In Str Air     | 1   |
| 2    | 065709        | Sprocket, 80BB12H x 3/4 Idle           | 1   |
| 3    | 120646        | Cylinder, Air 1 1/2 Bore, 6 Stroke     | 1   |
| 4    | 3927-SLPT-017 | Wldmnt, Rollcase Tensioner             | 1   |
| 5    | F05005-129    | Bolt, 1/4-20x3/4 HH                    | 4   |
| 6    | F05007-271    | Bolt, 3/18-16 Thread, 1/2x1/2 Shoulder | 3   |
| 7    | F05010-202    | Nut, 7/16-20 Hex                       | 1   |
| 8    | F05010-225    | Nut, 3/4-10 Flanged Hex Nylock         | 1   |
| 9    | F05010-29     | Nut, 3/8-16 Jam                        | 3   |
| 10   | F05011-14     | Washer, 1/4 Split Lock                 | 4   |
| 11   | P21528        | MUFFLER, CEC-3 3/8 IN NPT AIR          | 1   |

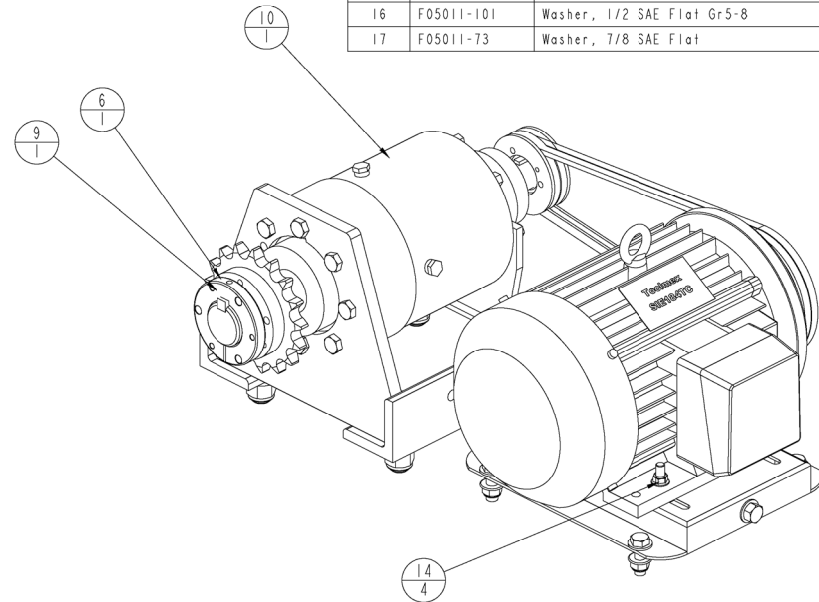
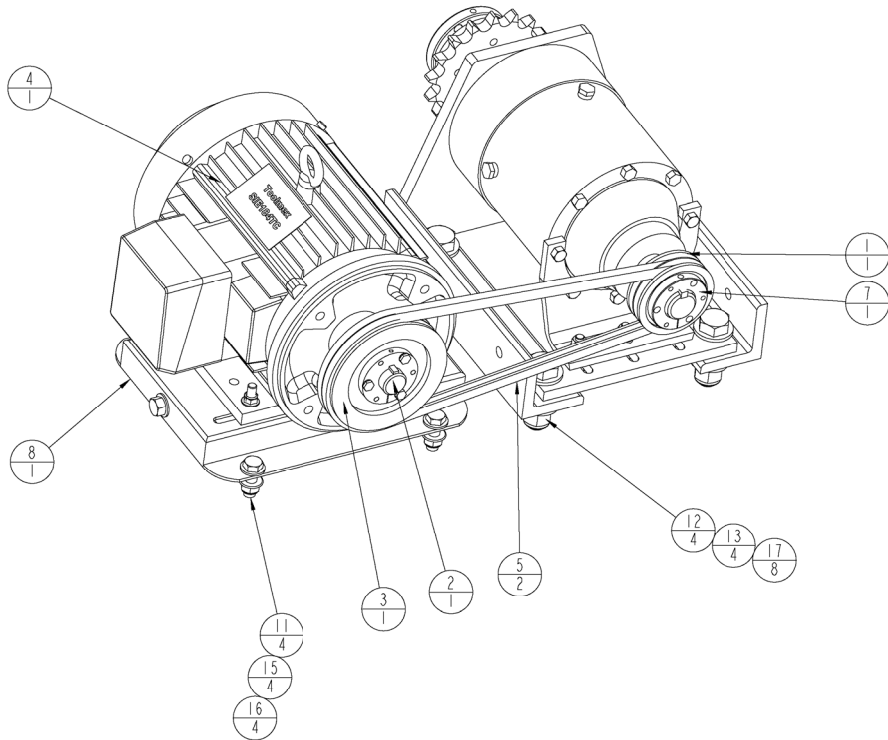


Notes:  
1. Treatment: None

|                                                                                                                         |              |                                                                                                                                                                  |                       |              |                 |
|-------------------------------------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------------|-----------------|
| <b>TOLERANCES<br/>UNLESS NOTED</b><br>.xxx ±.005<br>.xx ±.010<br>HOLES +.010<br>FRACT ±1/32<br>ANGLE ± 1/2°<br>GRIND #6 |              | <b>Wood-Mizer Products, Inc.</b><br>8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                       |              |                 |
| <b>SHEET</b>                                                                                                            | <b>SCALE</b> | <b>DATE</b>                                                                                                                                                      | <b>DESIGNED</b>       | <b>DRAWN</b> | <b>CHECKED</b>  |
| 1 of 1                                                                                                                  | 0.188        | 06-Apr-23                                                                                                                                                        | DM                    | DL           |                 |
| <b>DESCRIPTION</b>                                                                                                      |              |                                                                                                                                                                  | <b>DRAWING NUMBER</b> |              | <b>REVISION</b> |
| Assy, Automatic Chain Tensioner                                                                                         |              |                                                                                                                                                                  | 3929-SLPT-017         |              | A               |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER | DESCRIPTION                             | QTY |
|------|-------------|-----------------------------------------|-----|
| 1    | 007194      | Sheave, 3V3.55x2-SH                     | 1   |
| 2    | 038432      | Bushing, SHx1 1/8                       | 1   |
| 3    | 047742      | Sheave, 3V5.5x2-SH                      | 1   |
| 4    | 115152      | Motor, 5HP 3 $\phi$ 230/460 184TC       | 1   |
| 5    | 120637      | Belt, 3VX425                            | 2   |
| 6    | 120655      | Bushing, SK 2                           | 1   |
| 7    | 120659      | Bushing, SH 1 3/8 5/16 (OBS use P21001) | 1   |
| 8    | 120701      | Slidebase, 134/184T Motor               | 1   |
| 9    | 123586      | Sprocket, 80SK17H                       | 1   |
| 10   | 123616      | Gearbox, 14:1 Mercury 10HP              | 1   |
| 11   | F05008-33   | Bolt, 1/2-13x1 1/2 HH Gr5               | 4   |
| 12   | F05009-59   | Bolt, 7/8-9x3 HH                        | 4   |
| 13   | F05010-208  | NUT, 7/8-9 NYLOCK                       | 4   |
| 14   | F05010-222  | Nut, 3/8-16 Flanged Hex Nylock          | 4   |
| 15   | F05010-223  | Nut, 1/2-13 Flanged Hex Nylock          | 4   |
| 16   | F05011-101  | Washer, 1/2 SAE Flat Gr5-8              | 4   |
| 17   | F05011-73   | Washer, 7/8 SAE Flat                    | 8   |

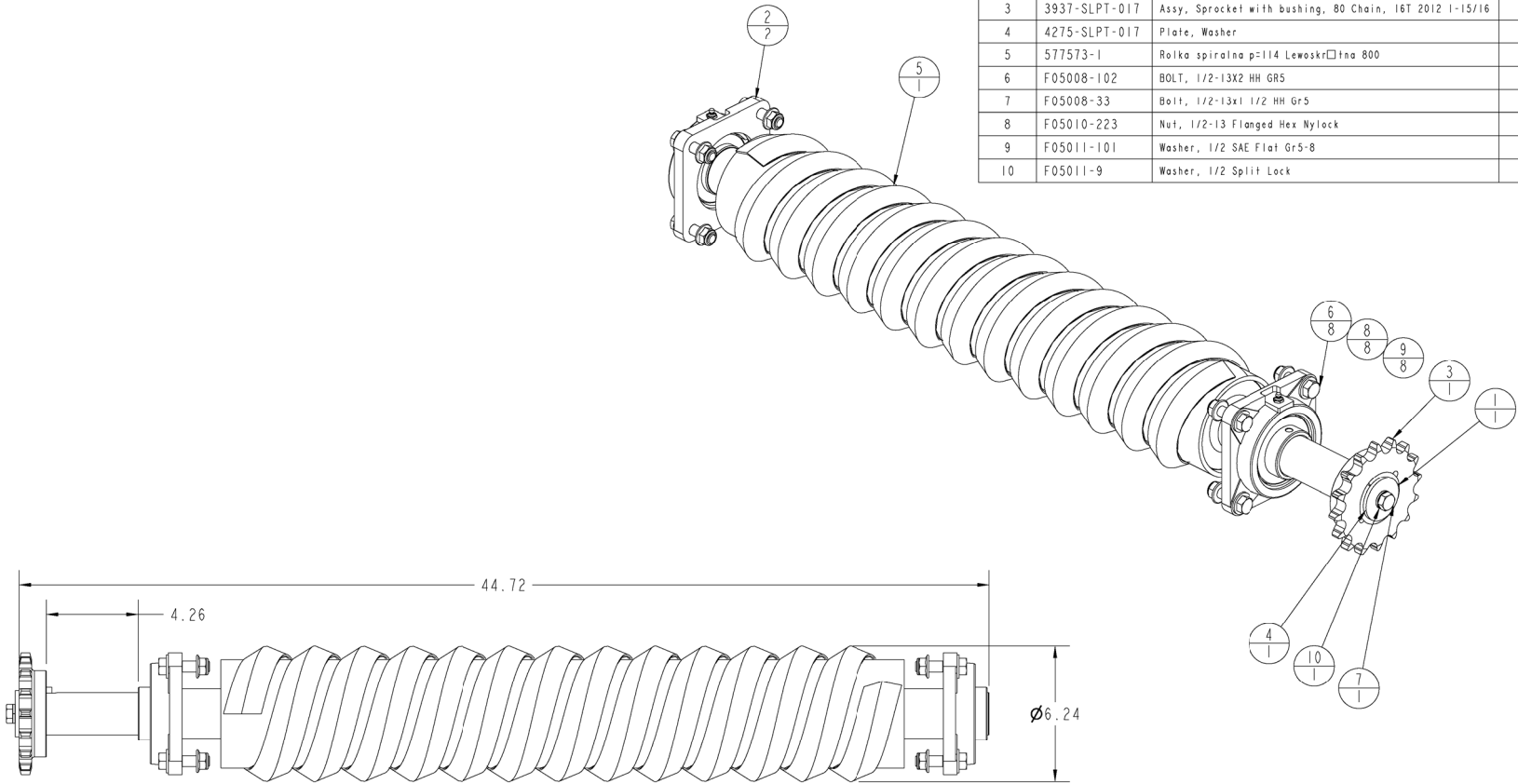


Notes:  
1. Treatment: None

|                                                                                              |              |                                                                                                                              |                 |                 |                |
|----------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------|----------------|
| <b>TOLERANCES UNLESS NOTED</b>                                                               |              | <b>Wood-Mizer Products, Inc.</b>                                                                                             |                 |                 |                |
| .xxx ±.005<br>.xx ±.010<br>.x ±.010<br>HOLES +.010<br>FRACT ±1/32<br>ANGLE ±1/2°<br>GRIND #6 |              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                 |                 |                |
| <b>SHEET</b>                                                                                 | <b>SCALE</b> | <b>DATE</b>                                                                                                                  | <b>DESIGNED</b> | <b>DRAWN</b>    | <b>CHECKED</b> |
| 1 of 1                                                                                       | 0.188        | 12-Apr-23                                                                                                                    | DM              | DL              |                |
| <b>DESCRIPTION</b>                                                                           |              |                                                                                                                              | <b>NUMBER</b>   | <b>REVISION</b> |                |
| Assy, 5HP Motorgear, 203 RPM Output                                                          |              |                                                                                                                              | 3939-SLPT-017   | A               |                |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

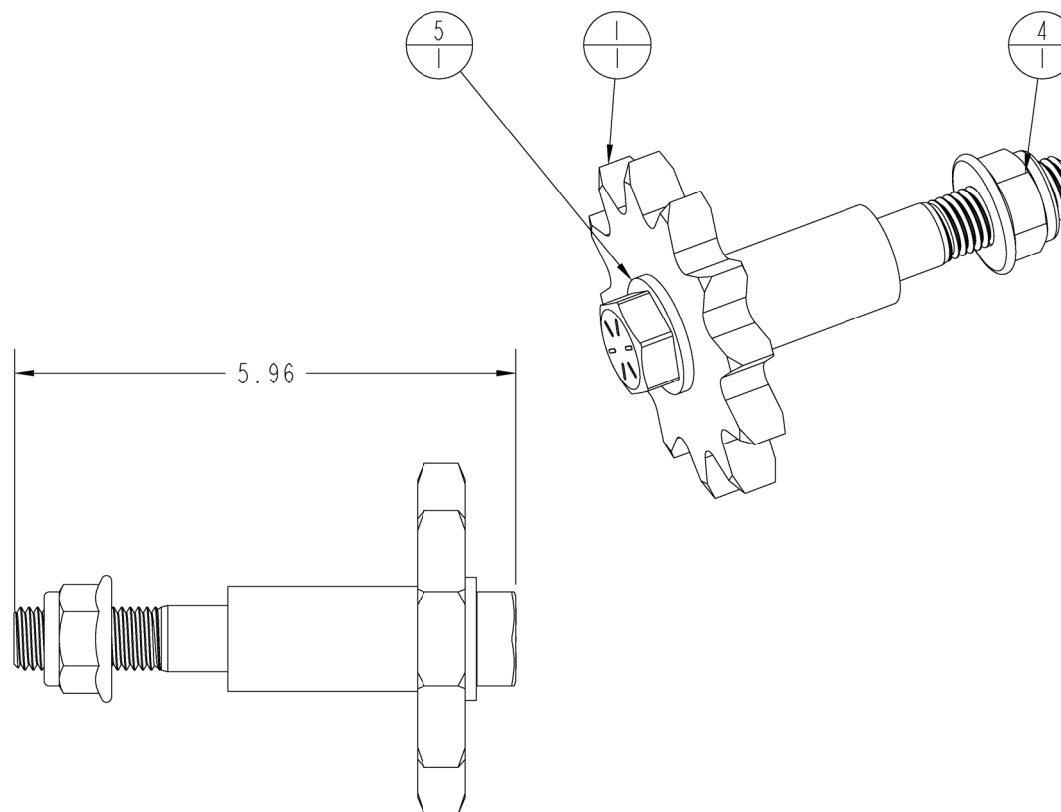
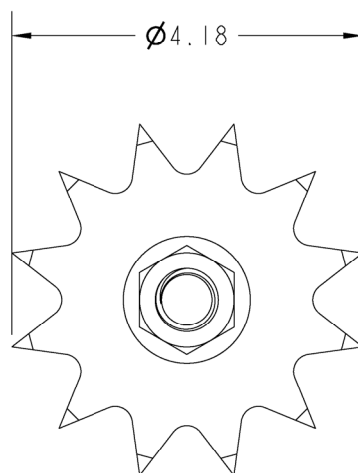
| ITEM | PART NUMBER   | DESCRIPTION                                             | QTY |
|------|---------------|---------------------------------------------------------|-----|
| 1    | 033738        | Key, 1/2 Sqx1 1/2                                       | 1   |
| 2    | 123626        | Flange-Mount Ball Bearing, 1-15/16 in Bore              | 2   |
| 3    | 3937-SLPT-017 | Assy, Sprocket with bushing, 80 Chain, 16T 2012 1-15/16 | 1   |
| 4    | 4275-SLPT-017 | Plate, Washer                                           | 1   |
| 5    | 577573-1      | Rolka spiralna p=114 Lewoskrętna 800                    | 1   |
| 6    | F05008-102    | BOLT, 1/2-13x2 HH GR5                                   | 8   |
| 7    | F05008-33     | Bolt, 1/2-13x1 1/2 HH GR5                               | 1   |
| 8    | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock                          | 8   |
| 9    | F05011-101    | Washer, 1/2 SAE Flat Gr5-8                              | 8   |
| 10   | F05011-9      | Washer, 1/2 Split Lock                                  | 1   |



Notes:  
1. Treatment: None

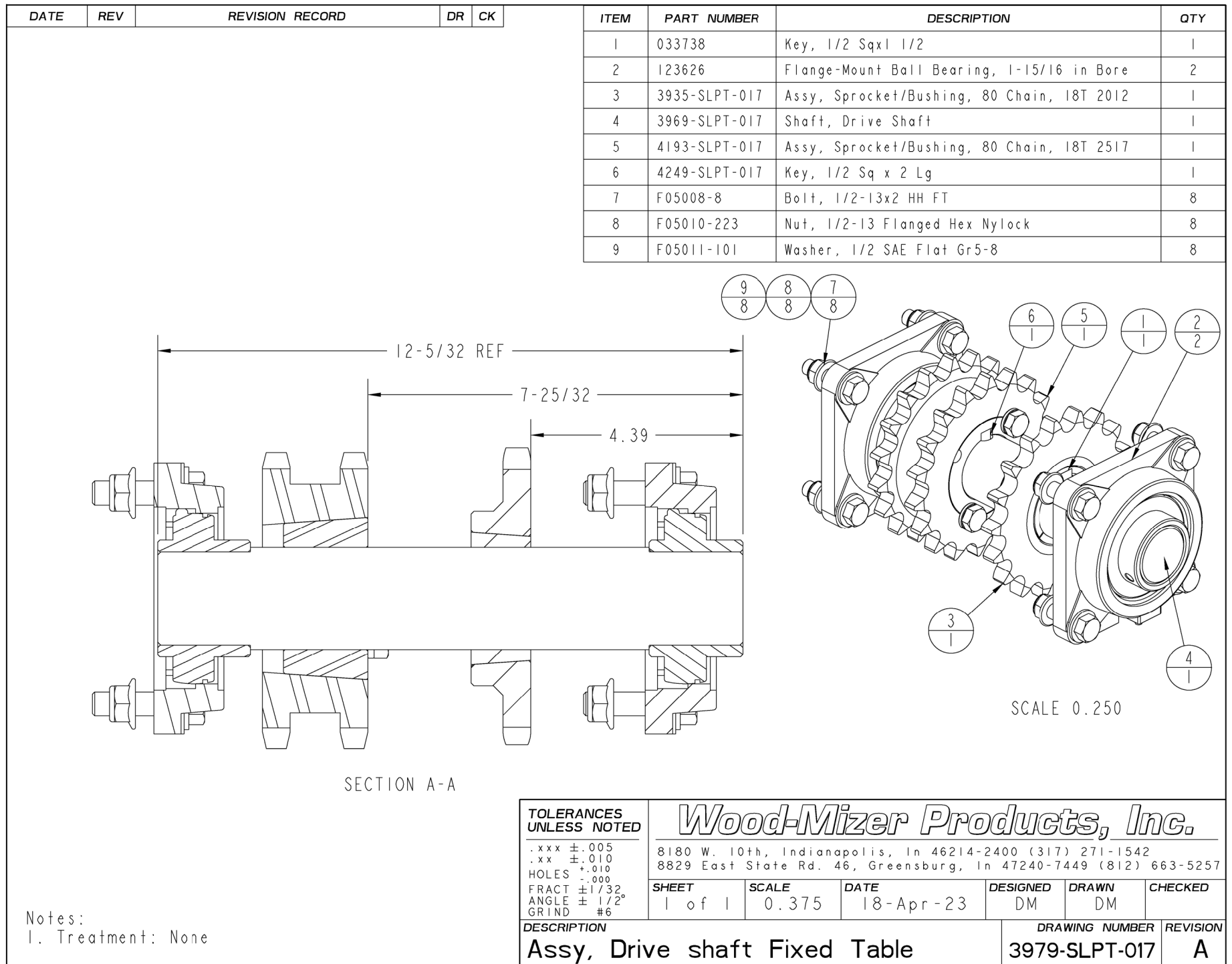
|                                                                                              |              |                                                                                                                              |                 |                 |                |
|----------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------|----------------|
| <b>TOLERANCES<br/>UNLESS NOTED</b>                                                           |              | <b>Wood-Mizer Products, Inc.</b>                                                                                             |                 |                 |                |
| .xxx ±.005<br>.xx ±.010<br>.x ±.010<br>HOLES -.000<br>FRACT ±1/32<br>ANGLE ±1/2°<br>GRIND #6 |              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                 |                 |                |
| <b>SHEET</b>                                                                                 | <b>SCALE</b> | <b>DATE</b>                                                                                                                  | <b>DESIGNED</b> | <b>DRAWN</b>    | <b>CHECKED</b> |
| 1 of 1                                                                                       | 0.188        | 28-Apr-23                                                                                                                    | DM              | DL              |                |
| <b>DESCRIPTION</b>                                                                           |              |                                                                                                                              | <b>NUMBER</b>   | <b>REVISION</b> |                |
| Assy, Reverse Spiral Roller                                                                  |              |                                                                                                                              | 3967-SLPT-017   | A               |                |

| ITEM | PART NUMBER   | DESCRIPTION                          | QTY |
|------|---------------|--------------------------------------|-----|
| 1    | 065709        | Sprocket, 80BBI2H x 3/4 Idle         | 1   |
| 2    | 3973-SLPT-017 | Spacer, 1 1/4"OD x 25/32"ID x 2 1/4" | 1   |
| 3    | F05009-160    | Bolt, 3/4-10x5-1/2 HH Gr8            | 1   |
| 4    | F05010-225    | Nut, 3/4-10 Flanged Hex Nylock       | 1   |
| 5    | F05011-62     | Washer, 3/4 SAE Flat                 | 1   |

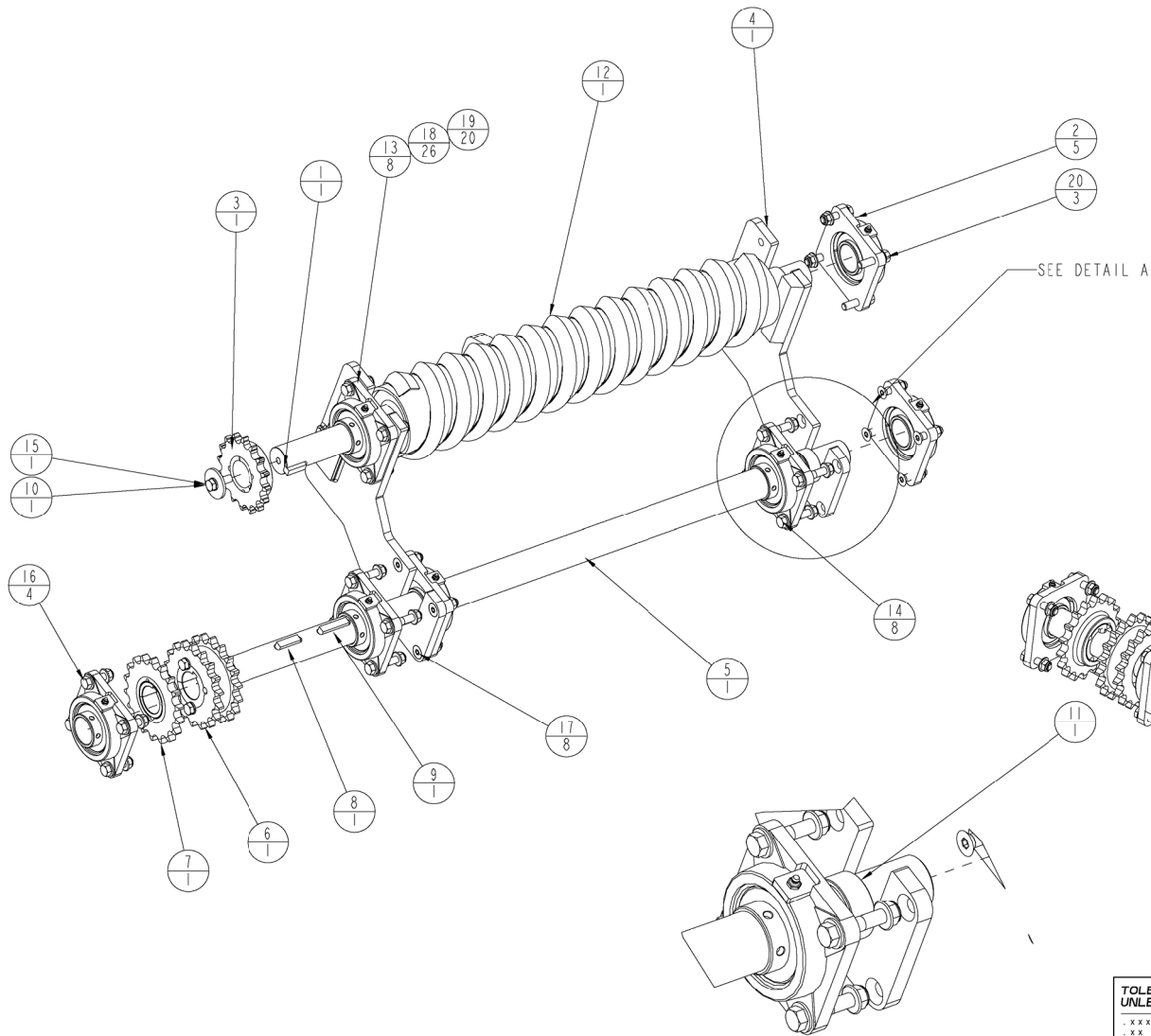


Notes:  
1. Treatment: None  
2. All Dimensions are for reference only

|                            |                                                                                                                             |       |           |                |       |          |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------|-------|-----------|----------------|-------|----------|
| TOLERANCES<br>UNLESS NOTED | Wood-Mizer Products, Inc.                                                                                                   |       |           |                |       |          |
|                            | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-525 |       |           |                |       |          |
|                            | SHEET                                                                                                                       | SCALE | DATE      | DESIGNED       | DRAWN | CHECKED  |
|                            | 1 of 1                                                                                                                      | 0.438 | 08-May-23 | DM             | DL    |          |
| DESCRIPTION                |                                                                                                                             |       |           | DRAWING NUMBER |       | REVISION |
| Assy, Idle Sprocket Long   |                                                                                                                             |       |           | 3971-SLPT-017  |       | A        |



| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|



DETAIL A  
SCALE 0.250

| ITEM | PART NUMBER   | DESCRIPTION                                             | QTY |
|------|---------------|---------------------------------------------------------|-----|
| 1    | 033738        | Key, 1/2 Sq x 1/2                                       | 1   |
| 2    | 123626        | Flange-Mount Ball Bearing, 1-15/16 in Bore              | 5   |
| 3    | 3937-SLPT-017 | Assy, Sprocket with bushing, 80 Chain, 16T 2012 1-15/16 | 1   |
| 4    | 3958-SLPT-017 | Wldmnt, Spiral Roller Frame                             | 1   |
| 5    | 3960-SLPT-017 | Assy, Drive shaft 328FPM                                | 1   |
| 6    | 4197-SLPT-017 | Assy, Sprocket/Bushing, 80 Chain, 18 T 2517 1-15/16     | 1   |
| 7    | 4200-SLPT-017 | Assy, Sprocket w/ bushing, 80 Chain, 18T 2012 1-15/16   | 1   |
| 8    | 4271-SLPT-017 | Key, 1/2 Sq x 1-3/4 Lg                                  | 1   |
| 9    | 4272-SLPT-017 | Key, 1/2 Sq x 2-1/4 Lg                                  | 1   |
| 10   | 4275-SLPT-017 | Plate, Washer                                           | 1   |
| 11   | 4276-SLPT-017 | Spacer, 2-3/800 x 3/16Wall                              | 1   |
| 12   | 577573-1      | Rolka spiralna p=114 Lewoskr tna 800                    | 1   |
| 13   | F05008-102    | BOLT, 1/2-13x2 HH GR5                                   | 8   |
| 14   | F05008-144    | Bolt, 1/2-13x2 3/4 HH Gr5 Znc                           | 8   |
| 15   | F05008-33     | Bolt, 1/2-13x1 1/2 HH Gr5                               | 1   |
| 16   | F05008-8      | Bolt, 1/2-13x2 HH FT                                    | 4   |
| 17   | F05008-81     | Bolt, 1/2-13x2 FHS B0                                   | 8   |
| 18   | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock                          | 26  |
| 19   | F05011-101    | Washer, 1/2 SAE Flat Gr5-8                              | 20  |
| 20   | F05011-9      | Washer, 1/2 Split Lock                                  | 3   |

Notes:  
1. Treatment: None

**TOLERANCES  
UNLESS NOTED**

.xxx ±.005  
.xx ±.010  
HOLES +.010  
FRACT ±1/32  
ANGLE ± 1/2°  
GRIND #6

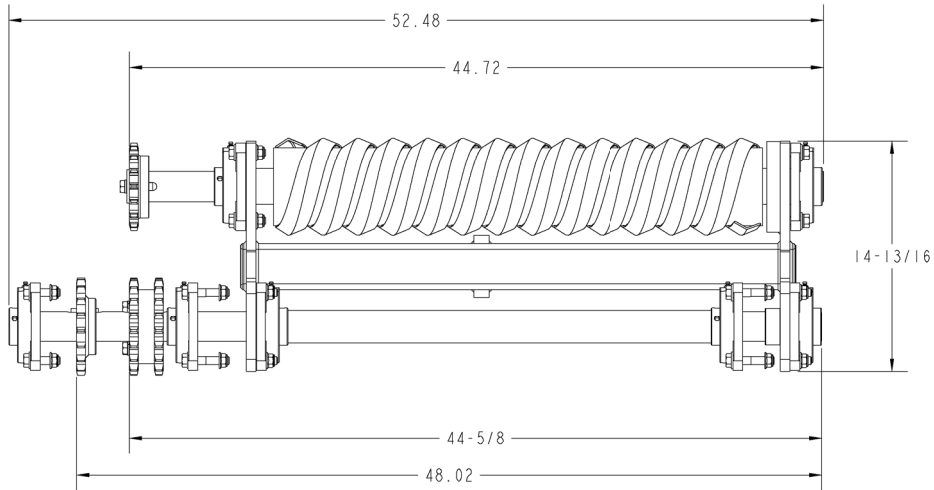
**Wood-Mizer Products, Inc.**

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542  
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

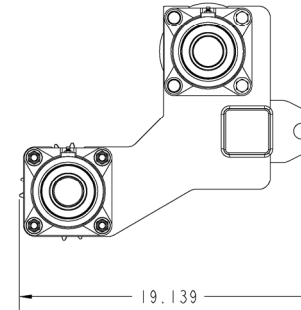
| SHEET  | SCALE | DATE      | DESIGNED | DRAWN | CHECKED |
|--------|-------|-----------|----------|-------|---------|
| 1 of 2 | 0.125 | 12-Apr-23 | DM       | DL    |         |

| DESCRIPTION                        | NUMBER        | REVISION |
|------------------------------------|---------------|----------|
| Assy, Reverse Spiral Roller 328FPM | 3991-SLPT-017 | A        |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|



| ITEM | PART NUMBER   | DESCRIPTION                                             | QTY |
|------|---------------|---------------------------------------------------------|-----|
| 1    | 033738        | Key, 1/2 Sq x 1/2                                       | 1   |
| 2    | 123626        | Flange-Mount Ball Bearing, 1-15/16 in Bore              | 5   |
| 3    | 3937-SLPT-017 | Assy, Sprocket with bushing, 80 Chain, 16T 2012 1415/16 | 2   |
| 4    | 3958-SLPT-017 | Wldmnt, Spiral Roller Frame                             | 1   |
| 5    | 3960-SLPT-017 | Assy, Drive shaft 328FPM                                | 1   |
| 6    | 4197-SLPT-017 | Assy, Sprocket/Bushing, 80 Chain, 18 T 2517 1-15/16     | 1   |
| 7    | 4200-SLPT-017 | Assy, Sprocket w/ bushing, 80 Chain, 18T 2012 1-19/16   | 1   |
| 8    | 4271-SLPT-017 | Key, 1/2 Sq x 1-3/4 Lg                                  | 1   |
| 9    | 4272-SLPT-017 | Key, 1/2 Sq x 2-1/4 Lg                                  | 1   |
| 10   | 4275-SLPT-017 | Plate, Washer                                           | 1   |
| 11   | 4276-SLPT-017 | Spacer, 2-3/8OD x 3/16Wall                              | 1   |
| 12   | 577573-1      | Rolka spiralna p=114 Lewoskr 800                        | 1   |
| 13   | F05008-102    | BOLT, 1/2-13x2 HH GR5                                   | 8   |
| 14   | F05008-144    | Bolt, 1/2-13x2 3/4 HH Gr5 Znc                           | 8   |
| 15   | F05008-33     | Bolt, 1/2-13x1 1/2 HH Gr5                               | 1   |
| 16   | F05008-8      | Bolt, 1/2-13x2 HH FT                                    | 4   |
| 17   | F05008-81     | Bolt, 1/2-13x2 FHS BO                                   | 8   |
| 18   | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock                          | 26  |
| 19   | F05011-101    | Washer, 1/2 SAE Flat Gr5-8                              | 20  |
| 20   | F05011-9      | Washer, 1/2 Split Lock                                  | 3   |



# **TOLERANCES UNLESS NOTED**

.xxx ±.005  
 .xx ±.010  
 .x ±.010  
 HOLES ±.000  
 FRACT ±1/32  
 ANGLE ± 1/2°  
 GRIND #6

# **Wood-Mizer Products, Inc.**

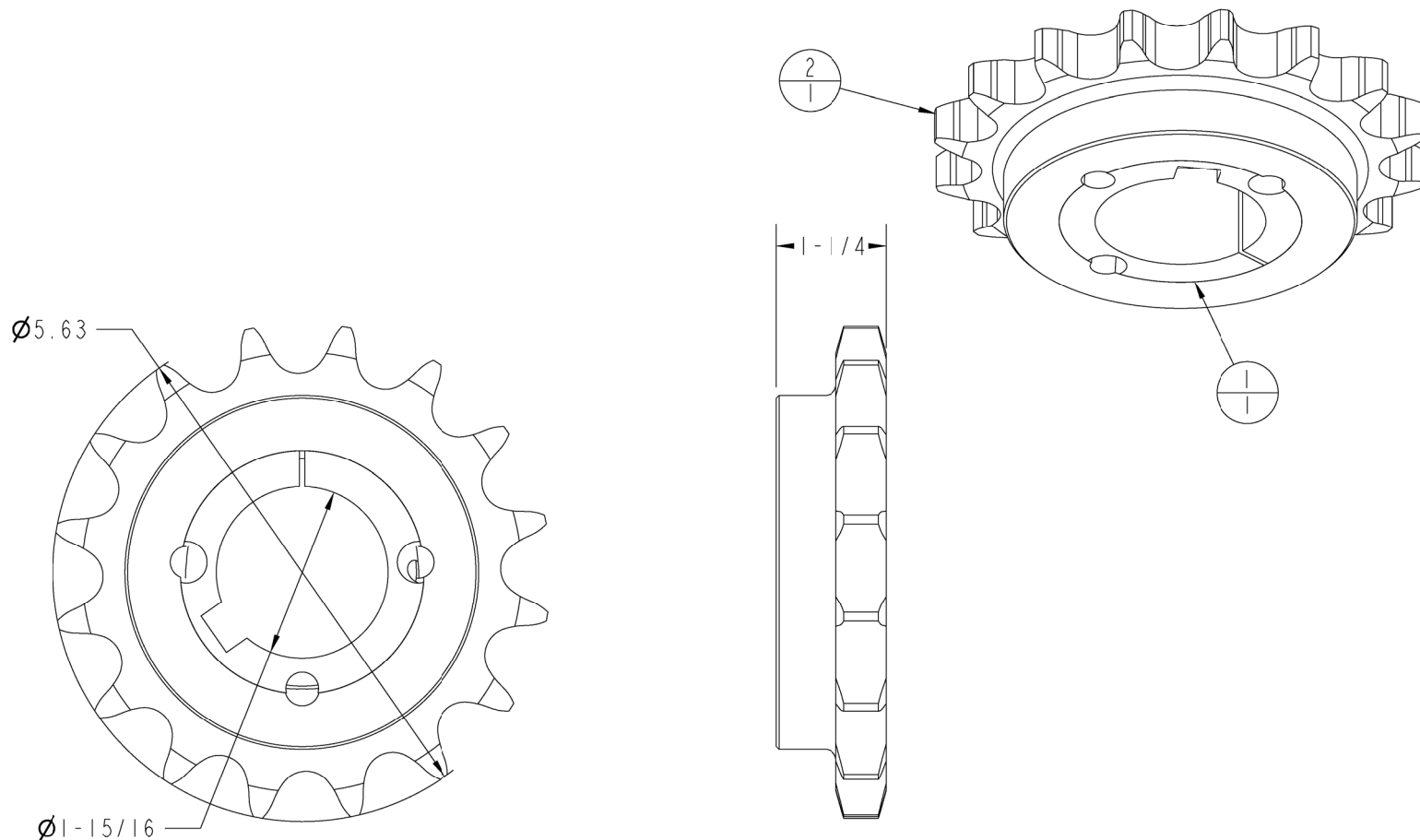
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542  
 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

| SHEET  | SCALE | DATE      | DESIGNED | DRAWN | CHECKED |
|--------|-------|-----------|----------|-------|---------|
| 2 of 2 | 0.125 | 12-Apr-23 | DM       | DL    |         |

| DESCRIPTION                        | NUMBER        | REVISION |
|------------------------------------|---------------|----------|
| Assy, Reverse Spiral Roller 328FPM | 3991-SLPT-017 | A        |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

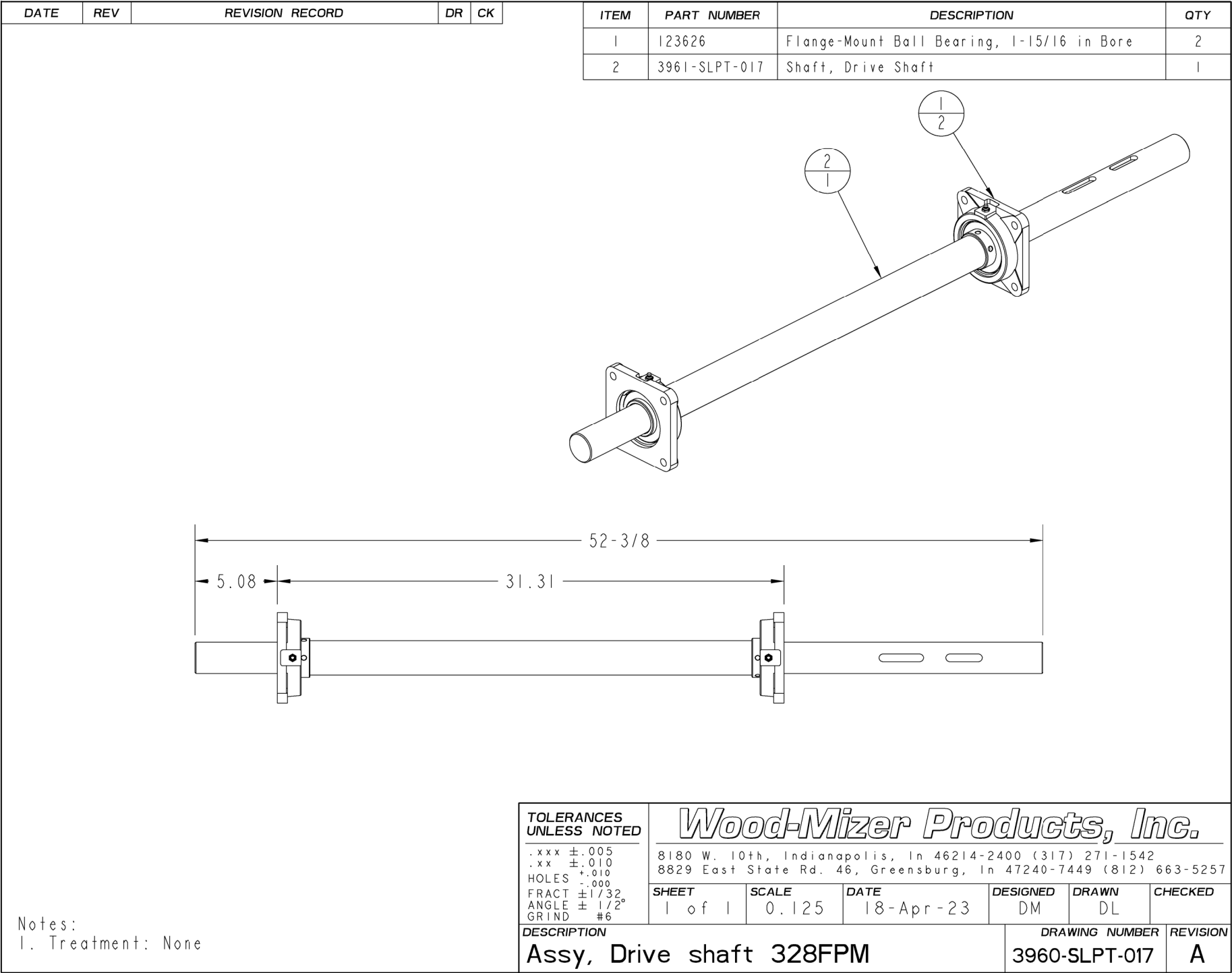
| ITEM | PART NUMBER   | DESCRIPTION                          | QTY |
|------|---------------|--------------------------------------|-----|
| 1    | 3934-SLPT-017 | Taper Bushing, 2012 1-15/16          | 1   |
| 2    | 4152-SLPT-017 | Sprocket 80BTB16H, 2012 bushing size | 1   |



Notes:

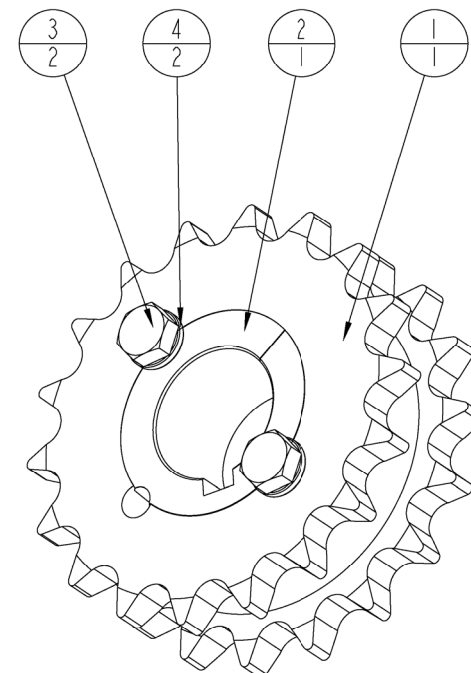
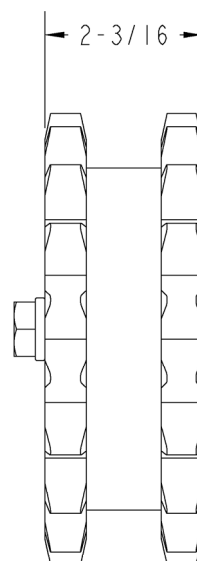
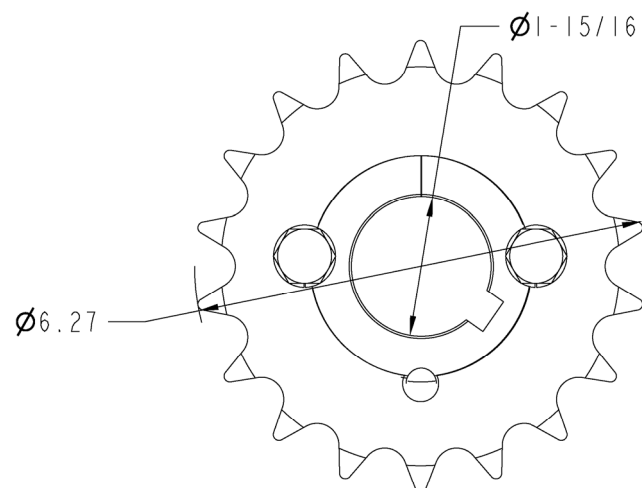
1. Treatment: None
2. All Dimensions are for reference only

|                                                         |                                                                                                                              |       |           |                |          |         |
|---------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|-------|-----------|----------------|----------|---------|
| TOLERANCES<br>UNLESS NOTED                              | Wood-Mizer Products, Inc.                                                                                                    |       |           |                |          |         |
|                                                         | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |       |           |                |          |         |
|                                                         | SHEET                                                                                                                        | SCALE | DATE      | DESIGNED       | DRAWN    | CHECKED |
|                                                         | 1 of 1                                                                                                                       | 0.500 | 12-Apr-23 | DM             | DL       |         |
| DESCRIPTION                                             |                                                                                                                              |       |           | DRAWING NUMBER | REVISION |         |
| Assy, Sprocket with bushing, 80 Chain, 16T 2012 1-15/16 |                                                                                                                              |       |           | 3937-SLPT-017  | A        |         |



| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                               | QTY |
|------|---------------|-------------------------------------------|-----|
| 1    | 113434        | 80-2 Sprocket 18 tooth, 2517 bushing size | 1   |
| 2    | 4198-SLPT-017 | Taper Bushing, 2517 1-15/16               | 1   |
| 3    | F05008-33     | Bolt, 1/2-13x1 1/2 HH Gr5                 | 2   |
| 4    | F05011-9      | Washer, 1/2 Split Lock                    | 2   |

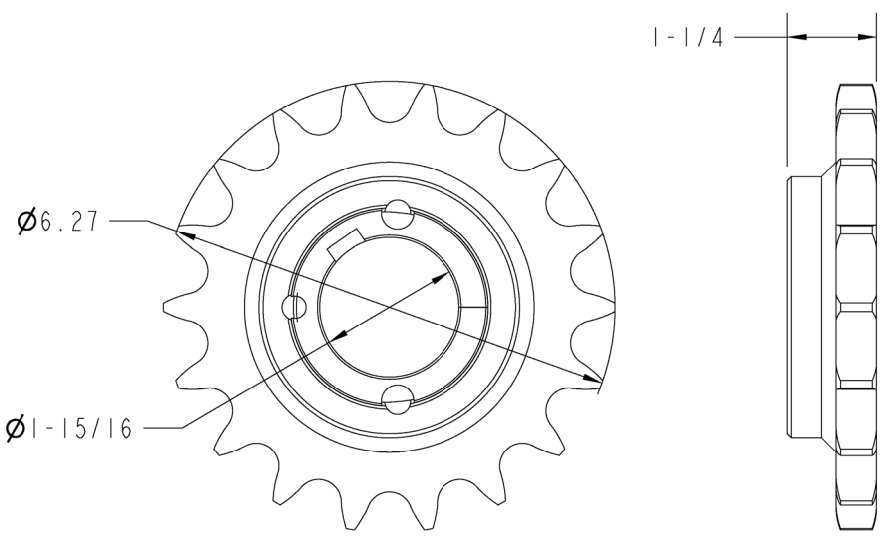
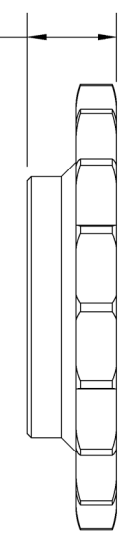
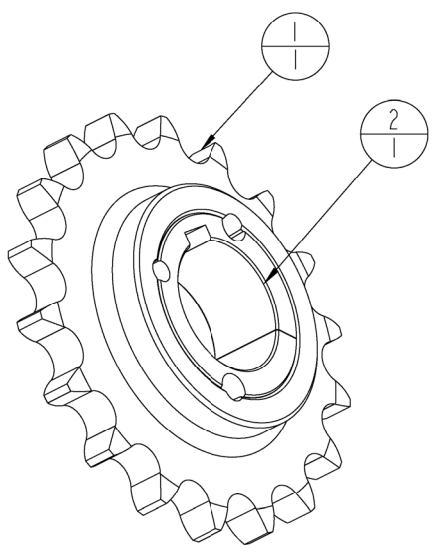


Notes:  
1. Treatment: NONE  
2. All Dimensions are for reference only

|                                                                                                                                      |                                                                                                                              |              |             |                       |                 |                |
|--------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|--------------|-------------|-----------------------|-----------------|----------------|
| <b>TOLERANCES<br/>UNLESS NOTED</b><br><br>.xxx ±.005<br>.xx ±.010<br>HOLES +.010<br>-.000<br>FRACT ±1/32<br>ANGLE ± 1/2°<br>GRIND #6 | <b>Wood-Mizer Products, Inc.</b>                                                                                             |              |             |                       |                 |                |
|                                                                                                                                      | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |              |             |                       |                 |                |
|                                                                                                                                      | <b>SHEET</b>                                                                                                                 | <b>SCALE</b> | <b>DATE</b> | <b>DESIGNED</b>       | <b>DRAWN</b>    | <b>CHECKED</b> |
|                                                                                                                                      | 1 of 1                                                                                                                       | 0.375        | 14-Jun-23   | DM                    | DL              |                |
| <b>DESCRIPTION</b>                                                                                                                   |                                                                                                                              |              |             | <b>DRAWING NUMBER</b> | <b>REVISION</b> |                |
| Assy, Sprocket/Bushing, 80 Chain, 18 T 2517 1-15/16                                                                                  |                                                                                                                              |              |             | 4197-SLPT-017         | A               |                |

| DATE | REV | REVISION RECORD | DR | CK | ITEM | PART NUMBER   | DESCRIPTION                     | QTY |
|------|-----|-----------------|----|----|------|---------------|---------------------------------|-----|
|      |     |                 |    |    | 1    | 3933-SLPT-017 | Sprocket 80BTB18H, 2012 bushing | 1   |
|      |     |                 |    |    | 2    | 4199-SLPT-017 | Taper Bushing, 2012 1-15/16     | 1   |

Notes:

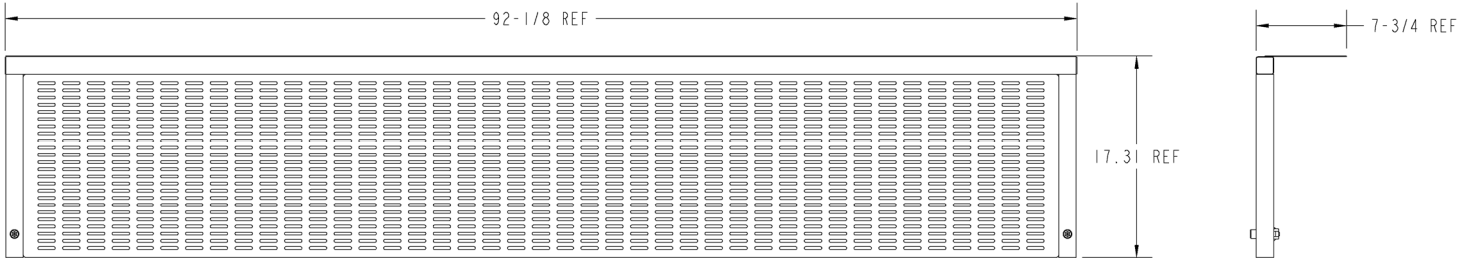
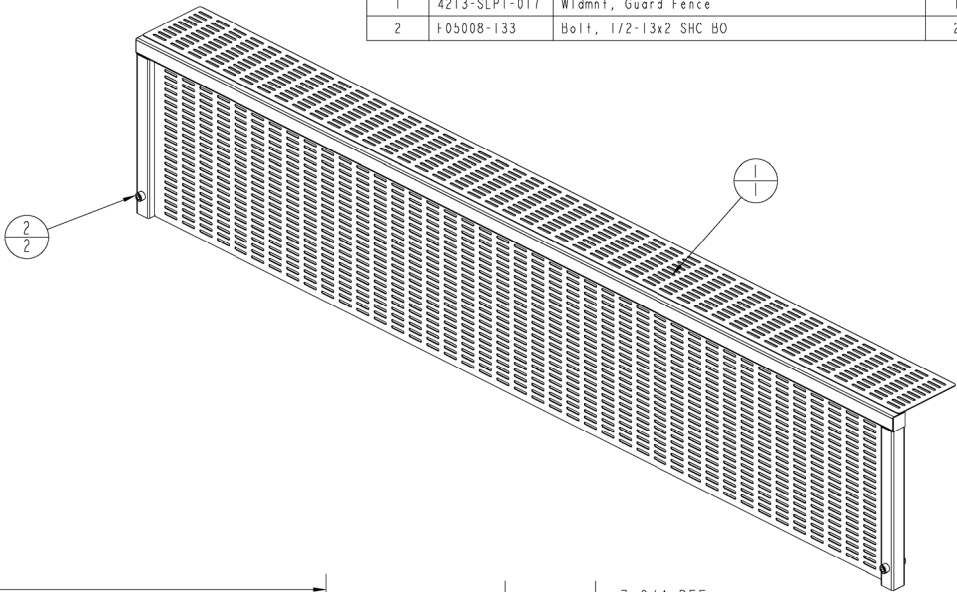
1. Treatment: None

2. All Dimensions are for reference only

| TOLERANCES UNLESS NOTED |        | Wood-Mizer Products, Inc.                                                                                                    |       |                |          |
|-------------------------|--------|------------------------------------------------------------------------------------------------------------------------------|-------|----------------|----------|
| .xxx                    | ±.005  | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |       |                |          |
| .xx                     | ±.010  |                                                                                                                              |       |                |          |
| HOLES                   | ±.010  | SHEET                                                                                                                        | SCALE | DATE           | DESIGNED |
| FRACT                   | ±1/32  | 1 of 1                                                                                                                       | 0.375 | 06-Apr-23      | DM       |
| ANGLE                   | ± 1/2° | DESCRIPTION                                                                                                                  |       | DRAWING NUMBER | REVISION |
| GRIND                   | #6     | Assy, Sprocket w/ bushing, 80 Chain, 18T 2012 1-15/16                                                                        |       | 4200-SLPT-017  | A        |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION           | QTY |
|------|---------------|-----------------------|-----|
| 1    | 4213-SLPT-017 | Wldmnt, Guard Fence   | 1   |
| 2    | F05008-133    | Bolt, 1/2-13x2 SHC B0 | 2   |

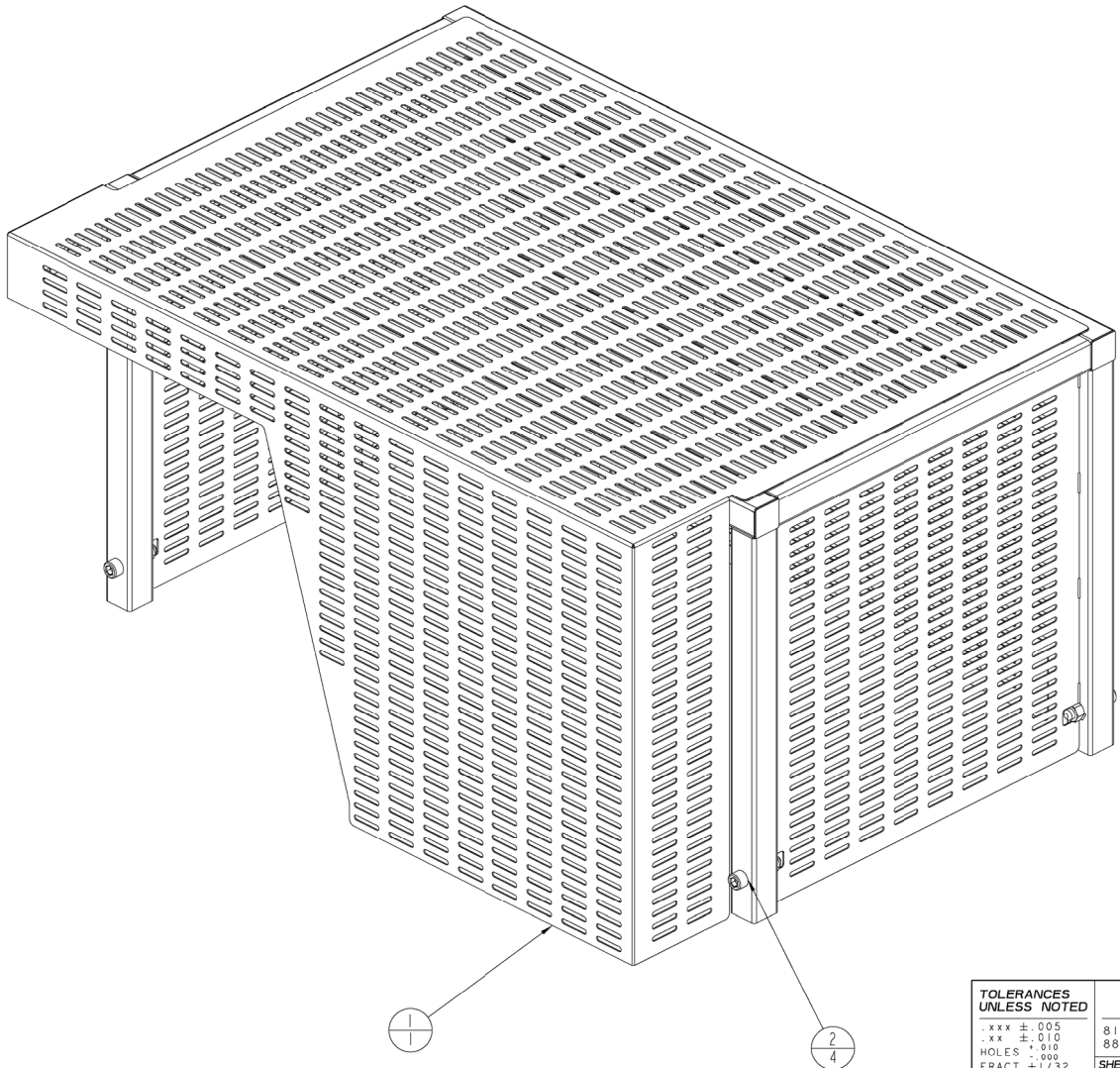


Notes:  
1. Treatment: None

|                                                                                                         |              |                                                                                                                              |             |                         |                 |
|---------------------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------------------|-------------|-------------------------|-----------------|
| <b>TOLERANCES<br/>UNLESS NOTED</b>                                                                      |              | <b>Wood-Mizer Products, Inc.</b>                                                                                             |             |                         |                 |
| .xxx ±.005<br>.xx ±.010<br>.x ±.010<br>HOLES +.010<br>- .000<br>FRACT ±1/32<br>ANGLE ± 1/2°<br>GRIND #6 |              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |             |                         |                 |
| <b>DESCRIPTION</b>                                                                                      | <b>SHEET</b> | <b>SCALE</b>                                                                                                                 | <b>DATE</b> | <b>DESIGNED</b>         | <b>DRAWN</b>    |
| Assy, Guard Fence                                                                                       | 1 of 1       | 0.094                                                                                                                        | 16-Jun-23   | DM                      | DL              |
|                                                                                                         |              |                                                                                                                              |             | <b>CHECKED</b>          | <b>REVISION</b> |
|                                                                                                         |              |                                                                                                                              |             | NUMBER<br>4212-SLPT-017 | A               |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION               | QTY |
|------|---------------|---------------------------|-----|
| 1    | 4205-SLPT-017 | Weldment, Guard Fence     | 1   |
| 2    | F05008-191    | Bolt, 1/2-13x2-1/4 SHC B0 | 4   |



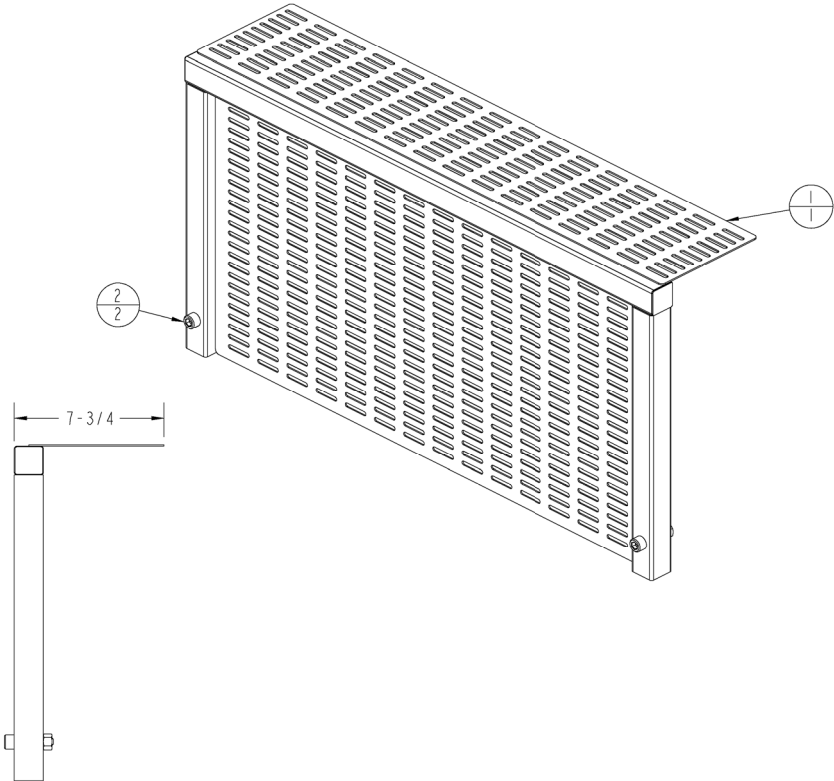
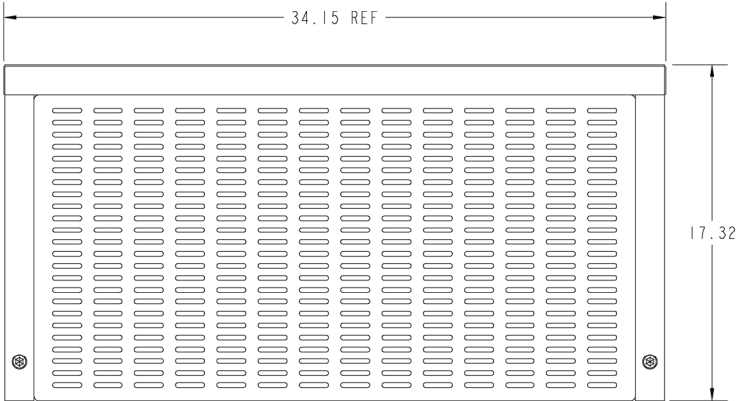
Notes:  
1. Treatment: None

|                                    |              |                                                                  |                 |                 |                |
|------------------------------------|--------------|------------------------------------------------------------------|-----------------|-----------------|----------------|
| <b>TOLERANCES<br/>UNLESS NOTED</b> |              | <b>Wood-Mizer Products, Inc.</b>                                 |                 |                 |                |
| .xxx ±.005                         |              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542         |                 |                 |                |
| .xx ±.010                          |              | 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                 |                 |                |
| .x ±.010                           |              |                                                                  |                 |                 |                |
| HOLES +.000                        |              |                                                                  |                 |                 |                |
| FRACT ±1/32                        |              |                                                                  |                 |                 |                |
| ANGLE ±1/2°                        |              |                                                                  |                 |                 |                |
| GRIND #6                           |              |                                                                  |                 |                 |                |
| <b>SHEET</b>                       | <b>SCALE</b> | <b>DATE</b>                                                      | <b>DESIGNED</b> | <b>DRAWN</b>    | <b>CHECKED</b> |
| 1 of 1                             | 0.188        | 23-Jun-23                                                        | DM              | DG              |                |
| <b>DESCRIPTION</b>                 |              |                                                                  | <b>NUMBER</b>   | <b>REVISION</b> |                |
| Assy, Drive Guard Fence            |              |                                                                  | 4223-SLPT-017   | A               |                |

4224-SLPT-017

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION           | QTY |
|------|---------------|-----------------------|-----|
| 1    | 4231-SLPT-017 | Wldmnt, Guard Fence   | 1   |
| 2    | F05008-133    | Bolt, 1/2-13x2 SHC B0 | 2   |

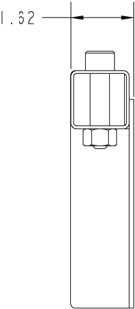
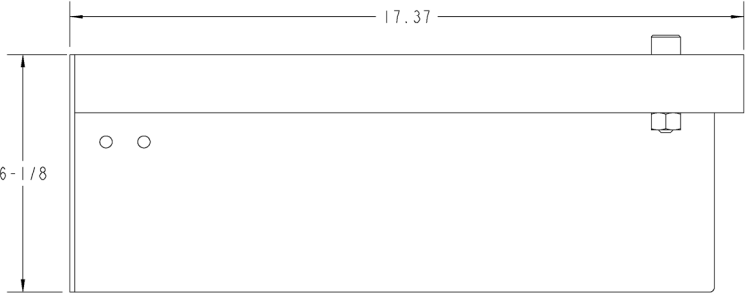
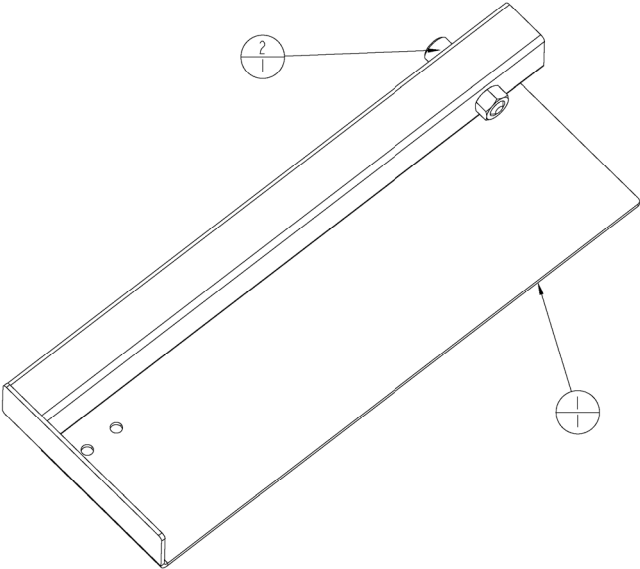


Notes:  
1. Treatment: None

|                                                                                              |  |                                                                                                                              |           |               |          |         |
|----------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------|-----------|---------------|----------|---------|
| TOLERANCES UNLESS NOTED                                                                      |  | Wood-Mizer Products, Inc.                                                                                                    |           |               |          |         |
| .xxx ±.005<br>.xx ±.010<br>.x ±.010<br>HOLES ±.010<br>FRACT ±1/32<br>ANGLE ±1/2°<br>GRIND #6 |  | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |           |               |          |         |
| SHEET                                                                                        |  | SCALE                                                                                                                        | DATE      | DESIGNED      | DRAWN    | CHECKED |
| 1 of 1                                                                                       |  | 0.156                                                                                                                        | 16-Jun-23 | DM            | DL       |         |
| DESCRIPTION                                                                                  |  |                                                                                                                              |           | NUMBER        | REVISION |         |
| Assy, Guard Fence                                                                            |  |                                                                                                                              |           | 4230-SLPT-017 | A        |         |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION             | QTY |
|------|---------------|-------------------------|-----|
| 1    | 4235-SLPT-017 | Wldmnt, End Guard Fence | 1   |
| 2    | F05008-133    | Bolt, 1/2-13x2 SHC B0   | 1   |



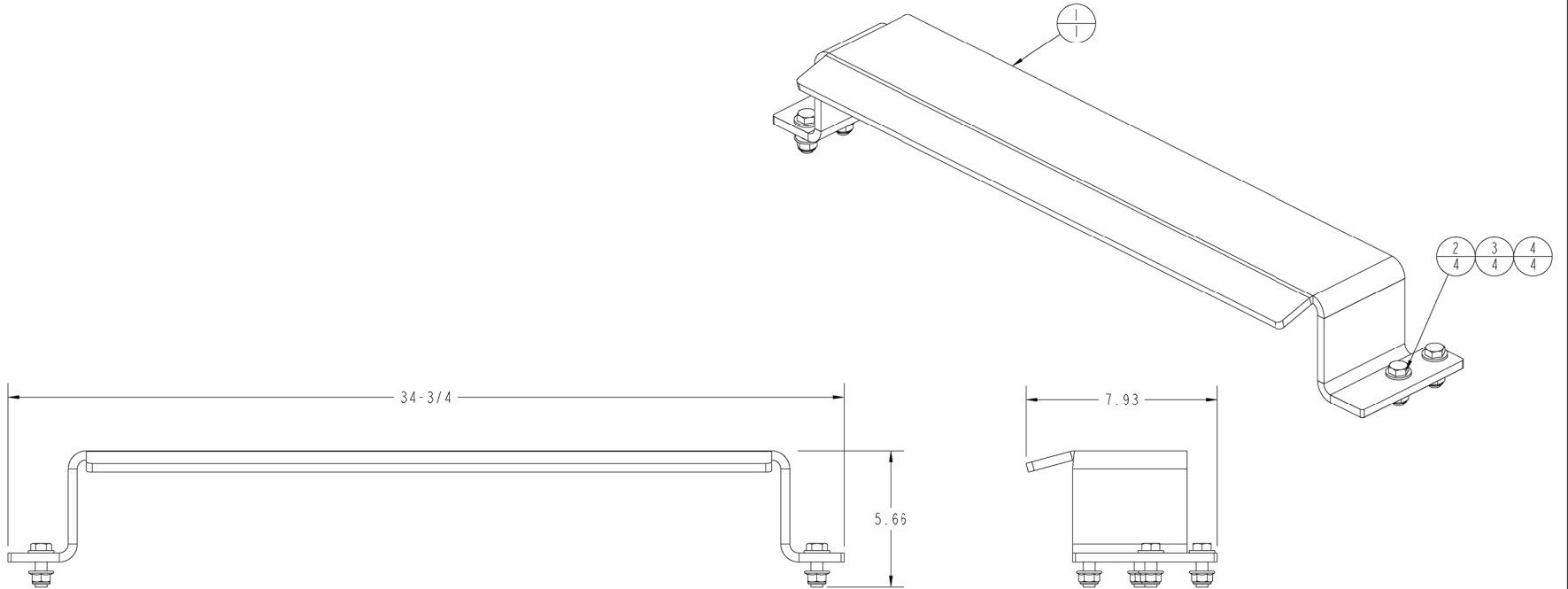
Notes:  
1. Treatment: None

|                                                                                                                                 |  |                                                                                                                                                                  |                                |                      |
|---------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|----------------------|
| <b>TOLERANCES UNLESS NOTED</b><br>.xxx ±.005<br>.xx ±.010<br>.x ±.010<br>HOLES -.000<br>FRACT ±1/32<br>ANGLE ± 1/2°<br>GRIND #6 |  | <b>Wood-Mizer Products, Inc.</b><br>8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                                |                      |
|                                                                                                                                 |  | <b>DESCRIPTION</b><br>Assy, End Guard Fence                                                                                                                      | <b>NUMBER</b><br>4234-SLPT-017 | <b>REVISION</b><br>A |

| SHEET  | SCALE | DATE      | DESIGNED | DRAWN | CHECKED |
|--------|-------|-----------|----------|-------|---------|
| 1 of 1 | 0.313 | 27-Jun-23 | DM       | DL    |         |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                    | QTY |
|------|---------------|--------------------------------|-----|
| 1    | 4251-SLPT-017 | Bracket, Slide                 | 1   |
| 2    | F05008-33     | Bolt, 1/2-13x1 1/2 HH Gr5      | 4   |
| 3    | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock | 4   |
| 4    | F05011-101    | Washer, 1/2 SAE Flat Gr5-8     | 4   |

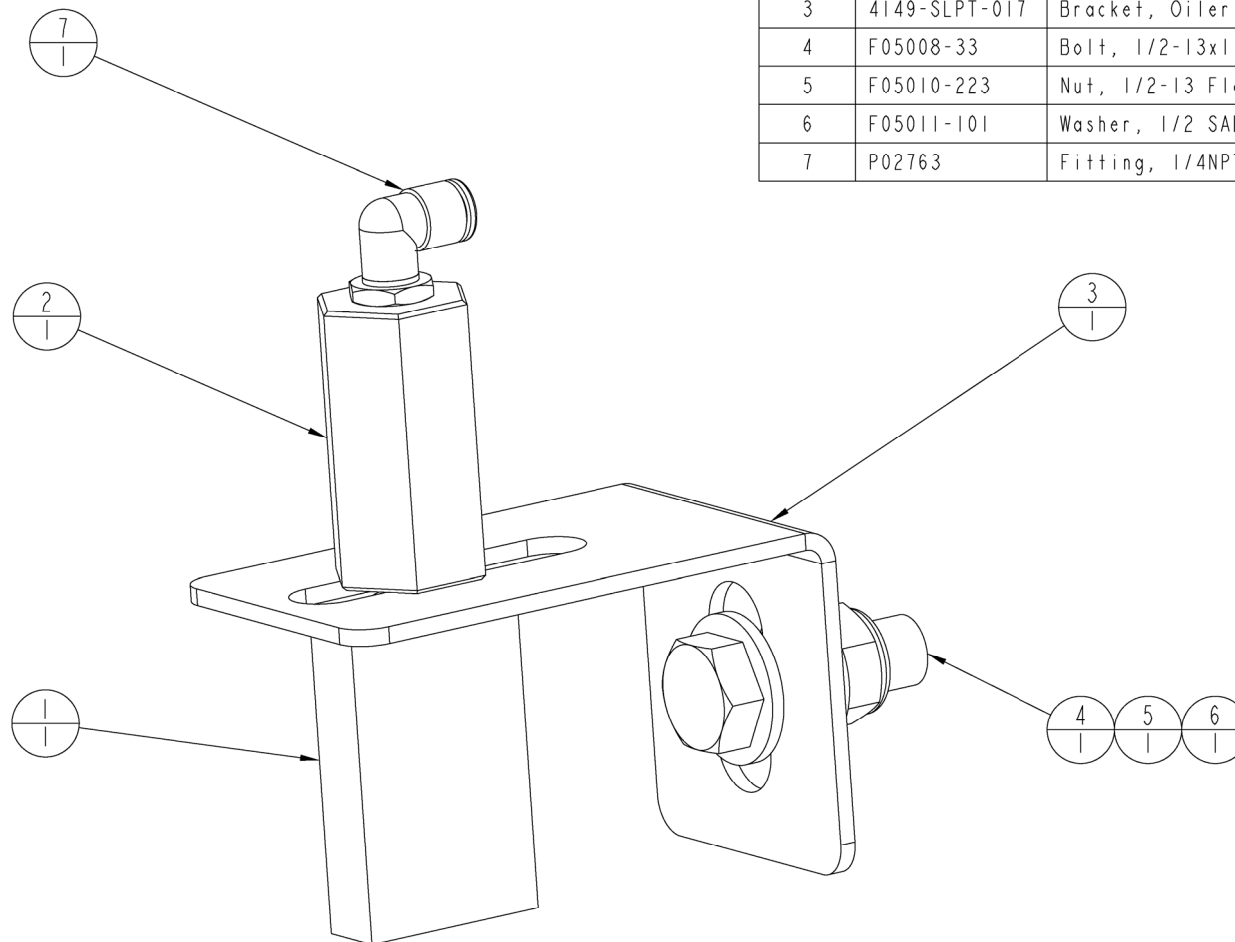


Notes:  
1. Treatment: None

|                                                                                              |              |                                                                                                                              |                 |                 |                |
|----------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------|----------------|
| <b>TOLERANCES<br/>UNLESS NOTED</b>                                                           |              | <b>Wood-Mizer Products, Inc.</b>                                                                                             |                 |                 |                |
| .xxx ±.005<br>.xx ±.010<br>.x ±.010<br>HOLES -.000<br>FRACT ±1/32<br>ANGLE ±1/2°<br>GRIND #6 |              | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                 |                 |                |
| <b>SHEET</b>                                                                                 | <b>SCALE</b> | <b>DATE</b>                                                                                                                  | <b>DESIGNED</b> | <b>DRAWN</b>    | <b>CHECKED</b> |
| 1 of 1                                                                                       | 0.219        | 07-Jul-23                                                                                                                    | DM              | DL              |                |
| <b>DESCRIPTION</b>                                                                           |              |                                                                                                                              | <b>NUMBER</b>   | <b>REVISION</b> |                |
| Assy, Bottom Slide                                                                           |              |                                                                                                                              | 4253-SLPT-017   | A               |                |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                          | QTY |
|------|---------------|--------------------------------------|-----|
| 1    | 120329_2      | 120329 Brush                         | 1   |
| 2    | 120608        | Adapter, 1/4 NPT to 5/16-24 UNF      | 1   |
| 3    | 4149-SLPT-017 | Bracket, Oiler Mounting              | 1   |
| 4    | F05008-33     | Bolt, 1/2-13x1 1/2 HH Gr5            | 1   |
| 5    | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock       | 1   |
| 6    | F05011-101    | Washer, 1/2 SAE Flat Gr5-8           | 1   |
| 7    | P02763        | Fitting, 1/4NPT-1/4 90Deg Tube Elbow | 1   |

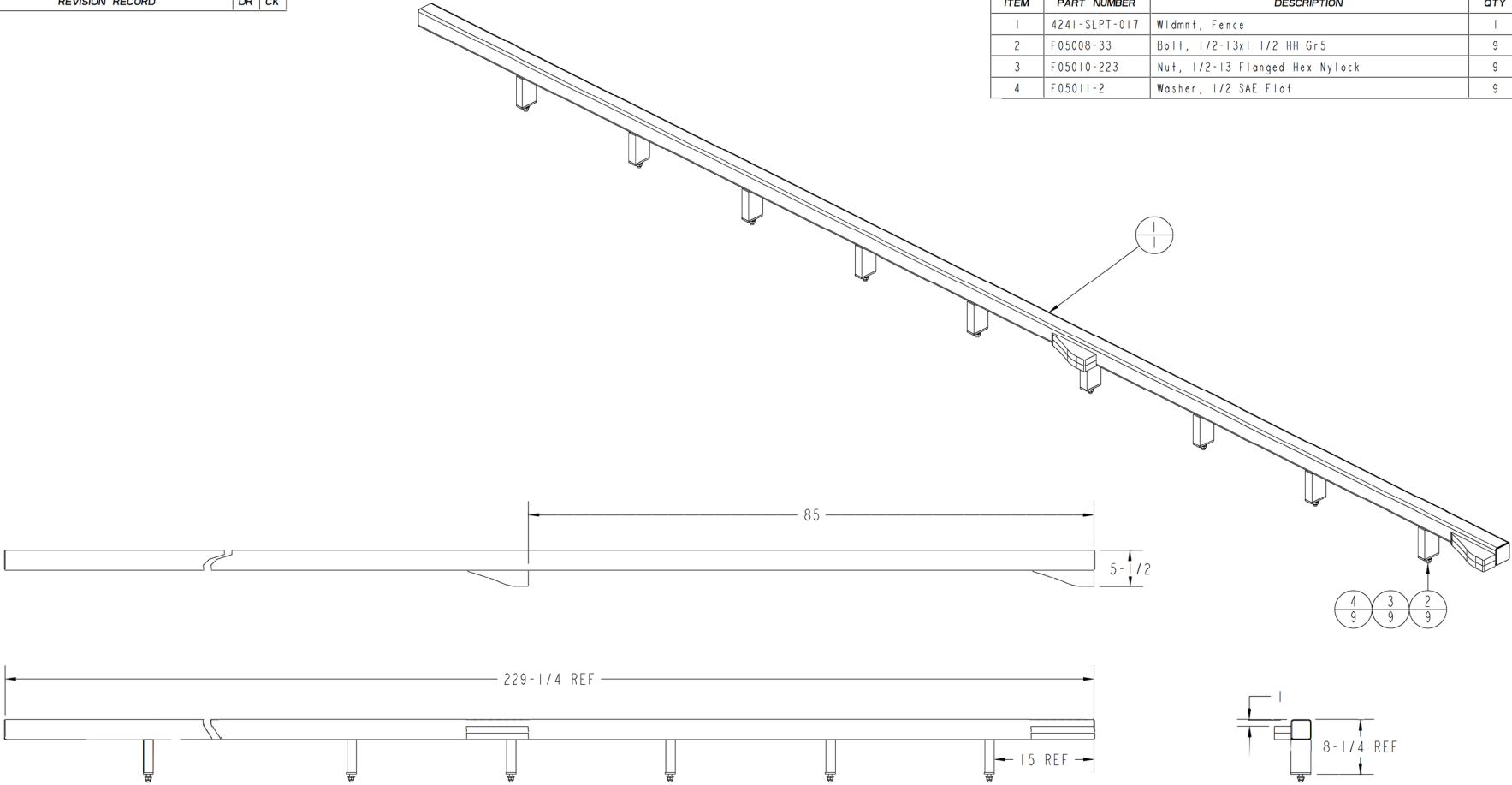


Notes:  
1. Treatment: None

|                                                                                                                                  |              |                                                                                                                                                                  |                 |              |                       |  |                 |
|----------------------------------------------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------|-----------------------|--|-----------------|
| <b>TOLERANCES<br/>UNLESS NOTED</b><br>.xxx ±.005<br>.xx ±.010<br>HOLES +.010<br>-.000<br>FRACT ±1/32<br>ANGLE ± 1/2°<br>GRIND #6 |              | <b>Wood-Mizer Products, Inc.</b><br>8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                 |              |                       |  |                 |
| <b>SHEET</b>                                                                                                                     | <b>SCALE</b> | <b>DATE</b>                                                                                                                                                      | <b>DESIGNED</b> | <b>DRAWN</b> | <b>CHECKED</b>        |  |                 |
| 1 of 1                                                                                                                           | 0.750        | 30-Jun-23                                                                                                                                                        | DM              | DG           |                       |  |                 |
| <b>DESCRIPTION</b>                                                                                                               |              |                                                                                                                                                                  |                 |              | <b>DRAWING NUMBER</b> |  | <b>REVISION</b> |
| Assy, Chain Oiler Assembly                                                                                                       |              |                                                                                                                                                                  |                 |              | 4257-SLPT-017         |  | A               |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

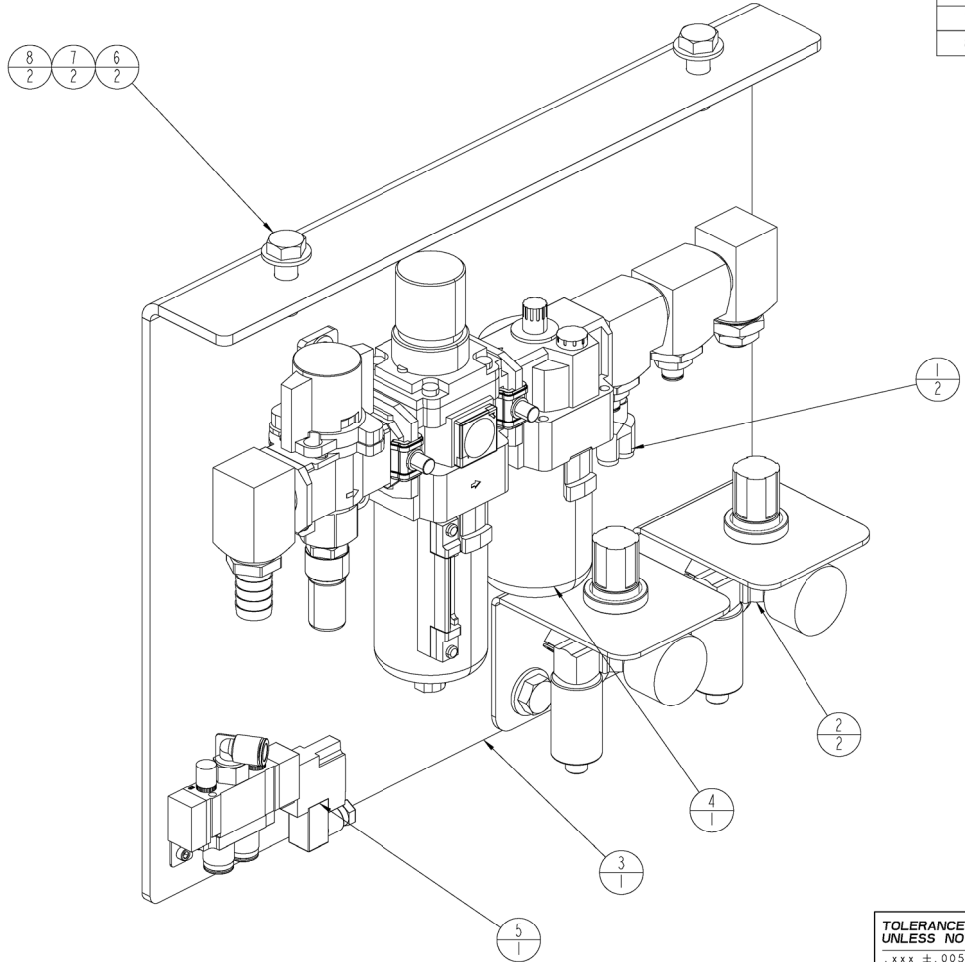
| ITEM | PART NUMBER   | DESCRIPTION                    | QTY |
|------|---------------|--------------------------------|-----|
| 1    | 4241-SLPT-017 | Wldmnt, Fence                  | 1   |
| 2    | F05008-33     | Bolt, 1/2-13x1 1/2 HH Gr5      | 9   |
| 3    | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock | 9   |
| 4    | F05011-2      | Washer, 1/2 SAE Flat           | 9   |



Notes:  
1. Treatment: None

|                                |  |                                                                  |                 |  |  |
|--------------------------------|--|------------------------------------------------------------------|-----------------|--|--|
| <b>TOLERANCES UNLESS NOTED</b> |  | <b>Wood-Mizer Products, Inc.</b>                                 |                 |  |  |
| .xxx ±.005                     |  | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542         |                 |  |  |
| .xx ±.010                      |  | 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                 |  |  |
| .x ±.010                       |  |                                                                  |                 |  |  |
| HOLES -.000                    |  |                                                                  |                 |  |  |
| FRACT ±1/32                    |  |                                                                  |                 |  |  |
| ANGLE ± 1/2°                   |  |                                                                  |                 |  |  |
| GRIND #6                       |  |                                                                  |                 |  |  |
| <b>DESCRIPTION</b>             |  | <b>NUMBER</b>                                                    | <b>REVISION</b> |  |  |
| Assy, Fence                    |  | 4258-SLPT-017                                                    | A               |  |  |
|                                |  | 4269-SLPT-017                                                    |                 |  |  |
|                                |  | 4270-SLPT-017                                                    |                 |  |  |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

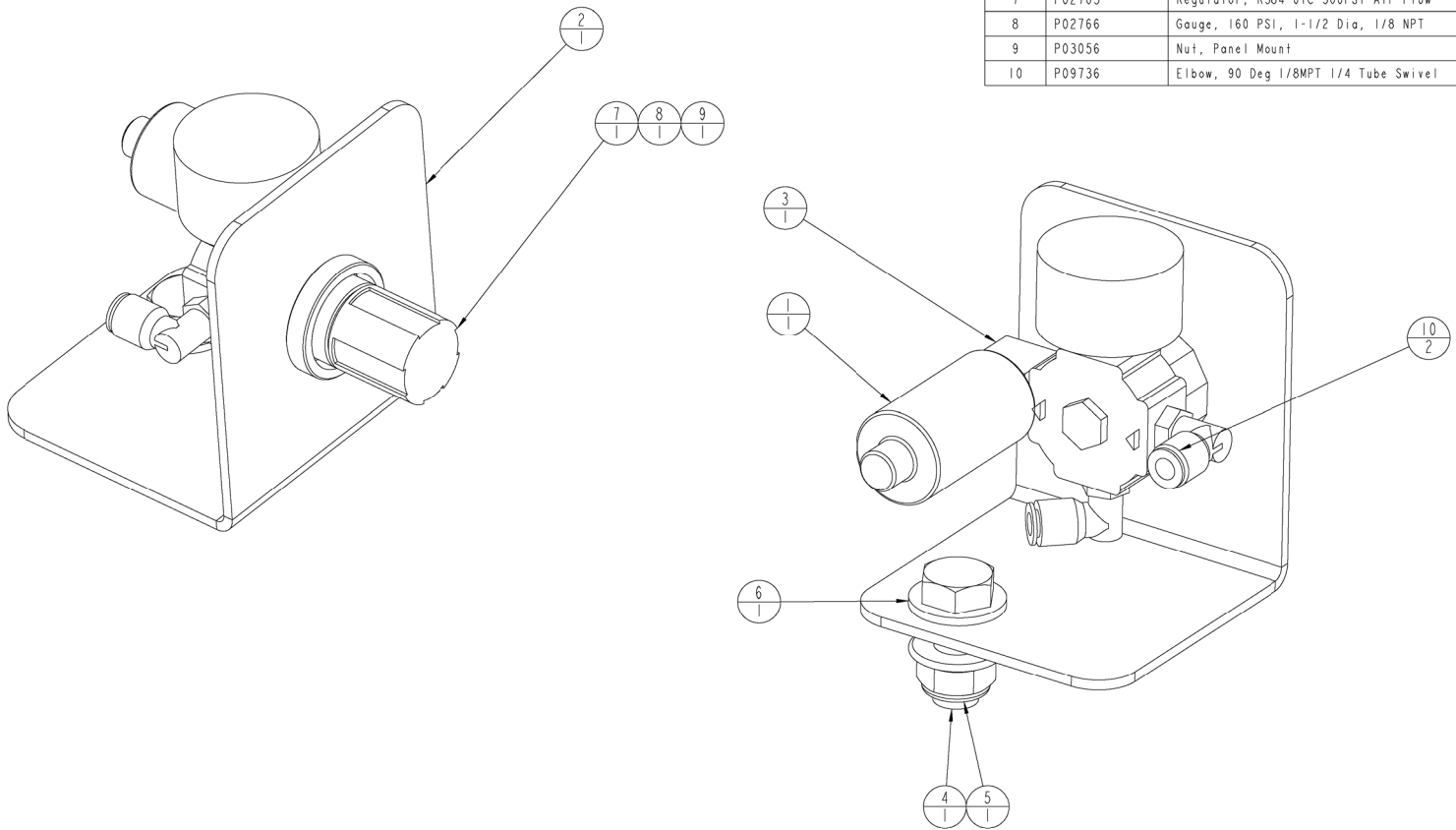


| ITEM | PART NUMBER   | DESCRIPTION                      | QTY |
|------|---------------|----------------------------------|-----|
| 1    | 042546        | Union, 1/4" Tubing Y Push-In     | 2   |
| 2    | 120231        | Assy, Chain Tensioner; Roll Case | 2   |
| 3    | 4260-SLPT-017 | Bracket, Pneumatic Mounting      | 1   |
| 4    | 4262-SLPT-017 | Assy, Spiral Roll Case FRL       | 1   |
| 5    | 4263-SLPT-017 | Assy, Reverse Roller valve       | 1   |
| 6    | F05008-33     | Bolt, 1/2-13x1 1/2 HH Gr5        | 2   |
| 7    | F05010-223    | Nut, 1/2-13 Flanged Hex Nylock   | 2   |
| 8    | F05011-101    | Washer, 1/2 SAE Flat Gr5-8       | 2   |

Notes:  
1. Treatment: None

|                                |  |                                                                  |              |               |                 |
|--------------------------------|--|------------------------------------------------------------------|--------------|---------------|-----------------|
| <b>TOLERANCES UNLESS NOTED</b> |  | <b>Wood-Mizer Products, Inc.</b>                                 |              |               |                 |
| .xxx ±.005                     |  | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542         |              |               |                 |
| .xx ±.010                      |  | 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |              |               |                 |
| HOLES +.010                    |  | <b>SHEET</b>                                                     | <b>SCALE</b> | <b>DATE</b>   | <b>DESIGNED</b> |
| FRACT ±1/32                    |  | 1 of 1                                                           | 0.375        | 11-Jul-23     | DM              |
| ANGLE ± 1/2°                   |  |                                                                  |              |               | <b>DRAWN</b>    |
| GRIND #6                       |  |                                                                  |              |               | DG              |
| <b>DESCRIPTION</b>             |  |                                                                  |              | <b>NUMBER</b> | <b>REVISION</b> |
| Assy, Pneumatic Box            |  |                                                                  |              | 4261-SLPT-017 | A               |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|



| ITEM | PART NUMBER | DESCRIPTION                                | QTY |
|------|-------------|--------------------------------------------|-----|
| 1    | 069487      | Switch, 7.5-145psi 24V M12 PNP Pressure    | 1   |
| 2    | 120238      | Bracket, Air Regulator Mounting            | 1   |
| 3    | 120239      | Fitting, 1/4 FNPT to 1/8 MNPT, Brass Elbow | 1   |
| 4    | F05008-37   | Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc       | 1   |
| 5    | F05010-223  | Nut, 1/2-13 Flanged Hex Nylock             | 1   |
| 6    | F05011-101  | Washer, 1/2 SAE Flat Gr5-8                 | 1   |
| 7    | P02765      | Regulator, R384-01C 300PSI Air Flow        | 1   |
| 8    | P02766      | Gauge, 160 PSI, 1-1/2 Dia, 1/8 NPT         | 1   |
| 9    | P03056      | Nut, Panel Mount                           | 1   |
| 10   | P09736      | Elbow, 90 Deg 1/8MPT 1/4 Tube Swivel       | 2   |

Notes:  
1. Treatment: None

**TOLERANCES  
UNLESS NOTED**

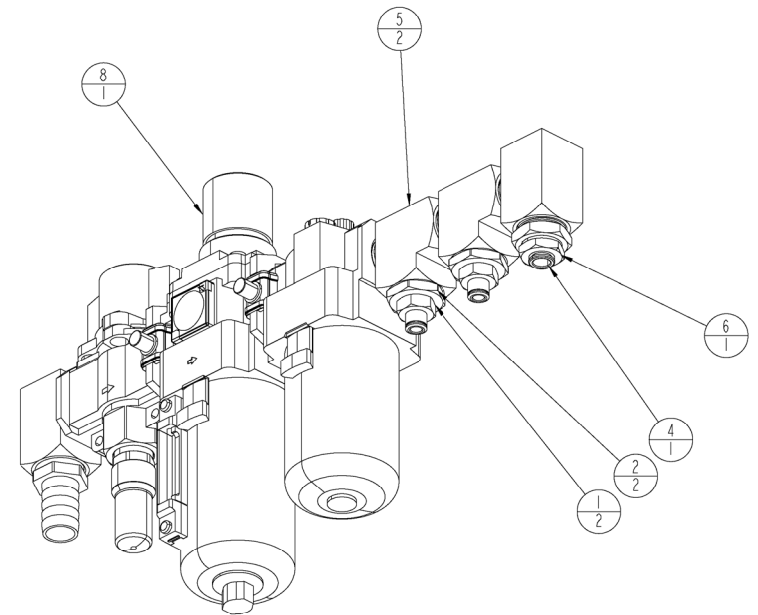
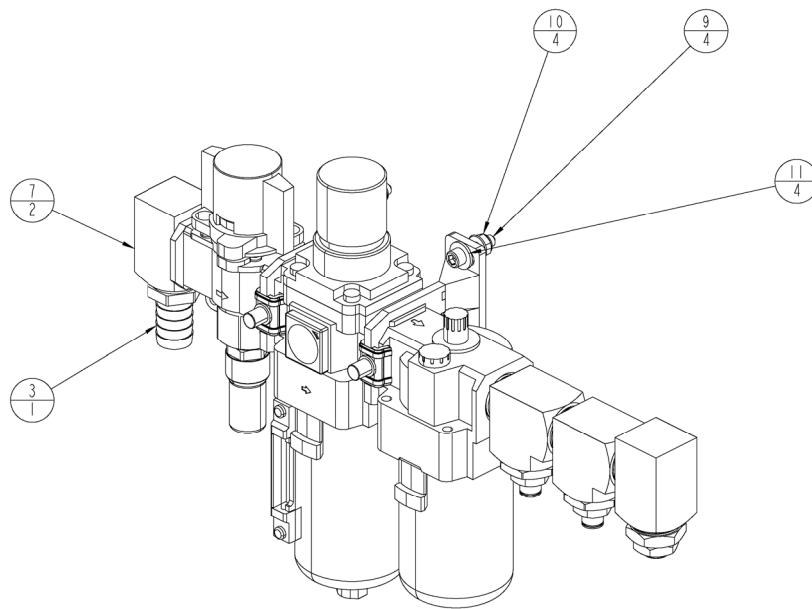
.xxx ±.005  
.xx ±.010  
.x ±.010  
HOLES -.000  
FRACT ±1/32  
ANGLE ±1/2°  
GRIND #6

**Wood-Mizer Products, Inc.**

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542  
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

| SHEET  | SCALE | DATE      | DESIGNED | DRAWN | CHECKED |
|--------|-------|-----------|----------|-------|---------|
| 1 of 1 | 0.750 | 31-MAR-20 | MCM      | MAM   | MCM     |

| DESCRIPTION                      | NUMBER | REVISION |
|----------------------------------|--------|----------|
| Assy, Chain Tensioner; Roll Case | 120231 | A        |



| ITEM | PART NUMBER | DESCRIPTION                             | QTY |
|------|-------------|-----------------------------------------|-----|
| 1    | 016938      | Fitting, 3/8 In NPT 1/4 In Str Air      | 2   |
| 2    | 024632      | Reducer, 3/4NPI x 3/8NPI                | 2   |
| 3    | 057420      | Fitting, 3/4 Brass Hose Barb            | 1   |
| 4    | 078336      | Fitting, 3/8" Tube 1/2NPT Air           | 1   |
| 5    | 112423      | Fitting, RA Tee 3/4 NPT Fml x MI        | 2   |
| 6    | 112473      | Fitting, Bushing 3/4 NPT MI 1/2 NPT Fml | 1   |
| 7    | 112474      | Fitting, Elbow 90 3/4 NPT Fml x MI      | 2   |
| 8    | 112750      | FRL, 3/4NPT w/Lockout                   | 1   |
| 9    | F05005-84   | Screw, 1/4-20x1 SHC BO                  | 4   |
| 10   | F05010-220  | Nut, 1/4-20 Flanged Hex Nylock          | 4   |
| 11   | F05011-11   | Washer, 1/4 SAE Flat                    | 4   |

Notes:  
1. Treatment: None

| TOLERANCES<br>UNLESS NOTED |        | Wood-Mizer Products, Inc.                                        |           |               |          |
|----------------------------|--------|------------------------------------------------------------------|-----------|---------------|----------|
| .xxx ±.005                 |        | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542         |           |               |          |
| .xx ±.010                  |        | 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |           |               |          |
| .x ±.010                   |        |                                                                  |           |               |          |
| HOLES -.000                |        |                                                                  |           |               |          |
| FRACT ±1/32                |        |                                                                  |           |               |          |
| ANGLE ± 1/2°               |        |                                                                  |           |               |          |
| GRIND #6                   |        |                                                                  |           |               |          |
| DESCRIPTION                | SHEET  | SCALE                                                            | DATE      | DESIGNED      | CHECKED  |
| Assy, Spiral Roll Case FRL | 1 of 1 | 0.375                                                            | 30-Jun-23 | DM            | DM       |
|                            |        |                                                                  |           | NUMBER        | REVISION |
|                            |        |                                                                  |           | 4262-SLPT-017 | A        |

| DATE | REV | REVISION RECORD | DR | CK | ITEM | PART NUMBER | DESCRIPTION                      | QTY |
|------|-----|-----------------|----|----|------|-------------|----------------------------------|-----|
|      |     |                 |    |    | 1    | 120686      | Valve, Air 5/2 Sngl 24DC SMC     | 1   |
|      |     |                 |    |    | 2    | 120687      | Fitting, 1/4NPT x 3/8 Tube Elbow | 1   |
|      |     |                 |    |    | 3    | 120688      | Silencer, 1/8 NPT Air            | 2   |
|      |     |                 |    |    | 4    | F05005-225  | Screw, #8-32x3/4 BO SHCS         | 2   |
|      |     |                 |    |    | 5    | F05010-169  | Nut, #8-32 Hex Nylock            | 2   |

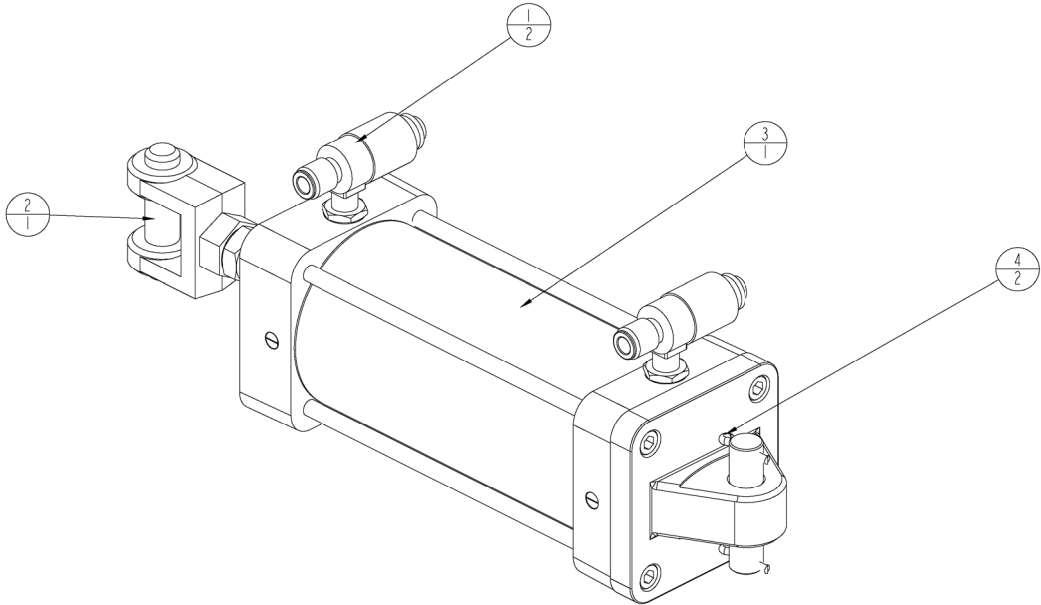
  

Notes:  
1. Treatment: None

|                                                                                                                     |       |                                                                                                                                                                  |                |       |          |  |
|---------------------------------------------------------------------------------------------------------------------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-------|----------|--|
| <b>TOLERANCES UNLESS NOTED</b><br>.xxx ±.005<br>.xx ±.010<br>HOLES +.010<br>FRACT ±1/32<br>ANGLE ± 1/2°<br>GRIND #6 |       | <b>Wood-Mizer Products, Inc.</b><br>8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                |       |          |  |
| SHEET                                                                                                               | SCALE | DATE                                                                                                                                                             | DESIGNED       | DRAWN | CHECKED  |  |
| 1 of 1                                                                                                              | 0.750 | 11-Jul-23                                                                                                                                                        | DM             | DL    | -        |  |
| DESCRIPTION                                                                                                         |       |                                                                                                                                                                  | DRAWING NUMBER |       | REVISION |  |
| Assy, Reverse Roller valve                                                                                          |       |                                                                                                                                                                  | 4263-SLPT-017  |       | A        |  |

| DATE | REV | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|------|-----|-----------------|----|----|

| ITEM | PART NUMBER   | DESCRIPTION                                 | QTY |
|------|---------------|---------------------------------------------|-----|
| 1    | 120611        | Fitting, 1/2 NPTM x 3/8 Tube Quick Ex. & FC | 2   |
| 2    | 122596        | Clevis, 3/4-16x2-3/8                        | 1   |
| 3    | 4264-SLPT-017 | Cylinder, 4 Bore x 7 Stroke Air             | 1   |
| 4    | F05012-21     | PIN, 3/16XI COTTER, ZN                      | 2   |



Notes:  
1. Treatment: None

|                                                                                 |                 |                                                                                                                              |                   |                         |               |         |
|---------------------------------------------------------------------------------|-----------------|------------------------------------------------------------------------------------------------------------------------------|-------------------|-------------------------|---------------|---------|
| TOLERANCES<br>UNLESS NOTED                                                      |                 | Wood-Mizer Products, Inc.                                                                                                    |                   |                         |               |         |
|                                                                                 |                 | 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542<br>8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257 |                   |                         |               |         |
| xxx ±.005<br>.xx ±.010<br>HOLES ±.010<br>FRACT ±1/32<br>ANGLE ±1/2°<br>GRIND #6 | SHEET<br>1 of 1 | SCALE<br>0.375                                                                                                               | DATE<br>30-Jun-23 | DESIGNED<br>DM          | DRAWN<br>DL   | CHECKED |
| DESCRIPTION<br>Assy, 4 Bore x 3 Stroke Air                                      |                 |                                                                                                                              |                   | NUMBER<br>4265-SLPT-017 | REVISION<br>A |         |