

**Restoration Forest Products
Windfall System
Cant Scanning Belts
Wood-Mizer US Manufactured
Parts Manual**

SLPT-017-40-410	rev. A1.00
SLPT-017-40-425	rev. A1.00

Form #2568

Publish date: 12 October 2023

California Proposition 65 Warning



WARNING: This product contains a chemical known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov/wood.

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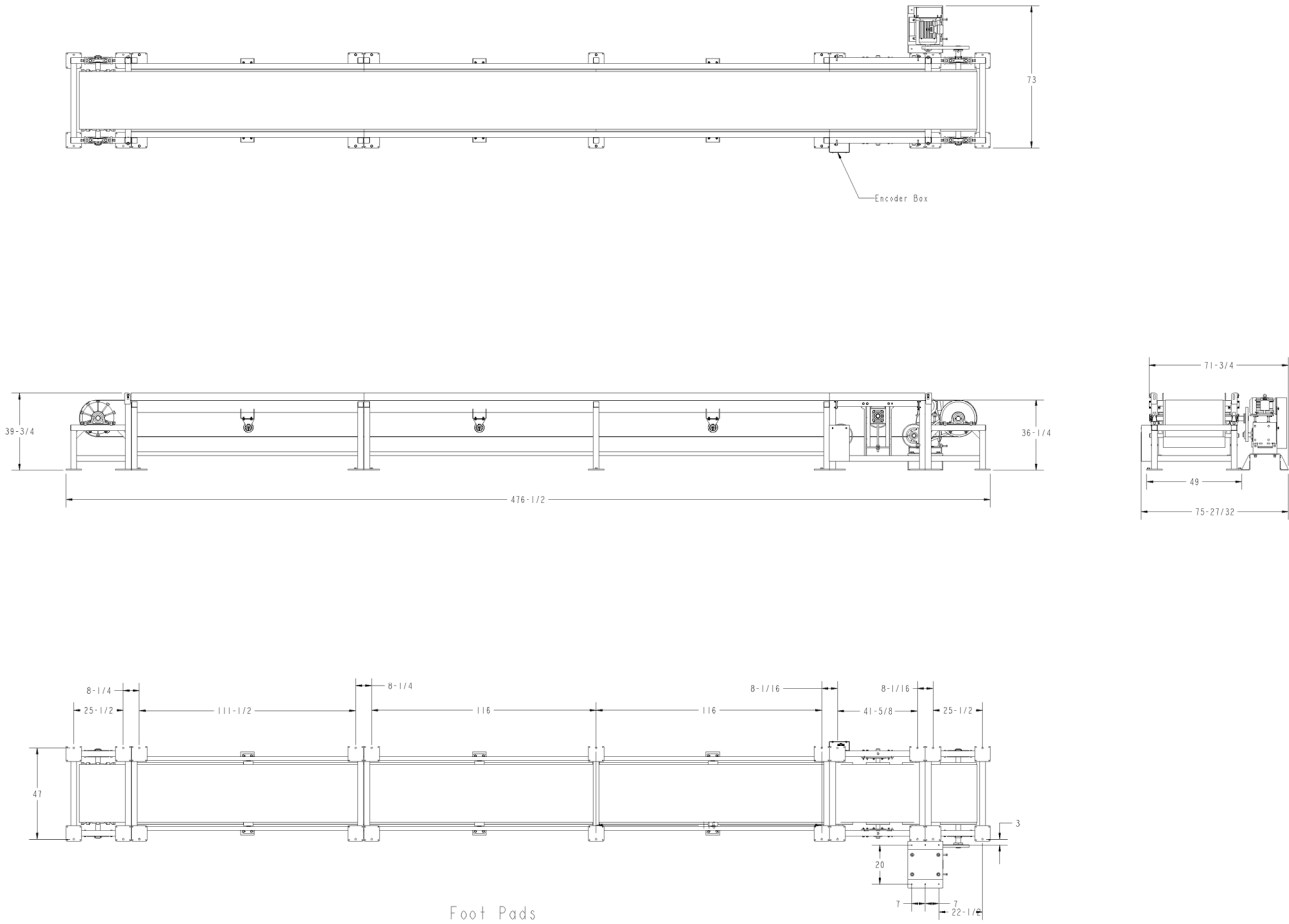
Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

SLPT-017-40-410, and SLPT-017-40-425

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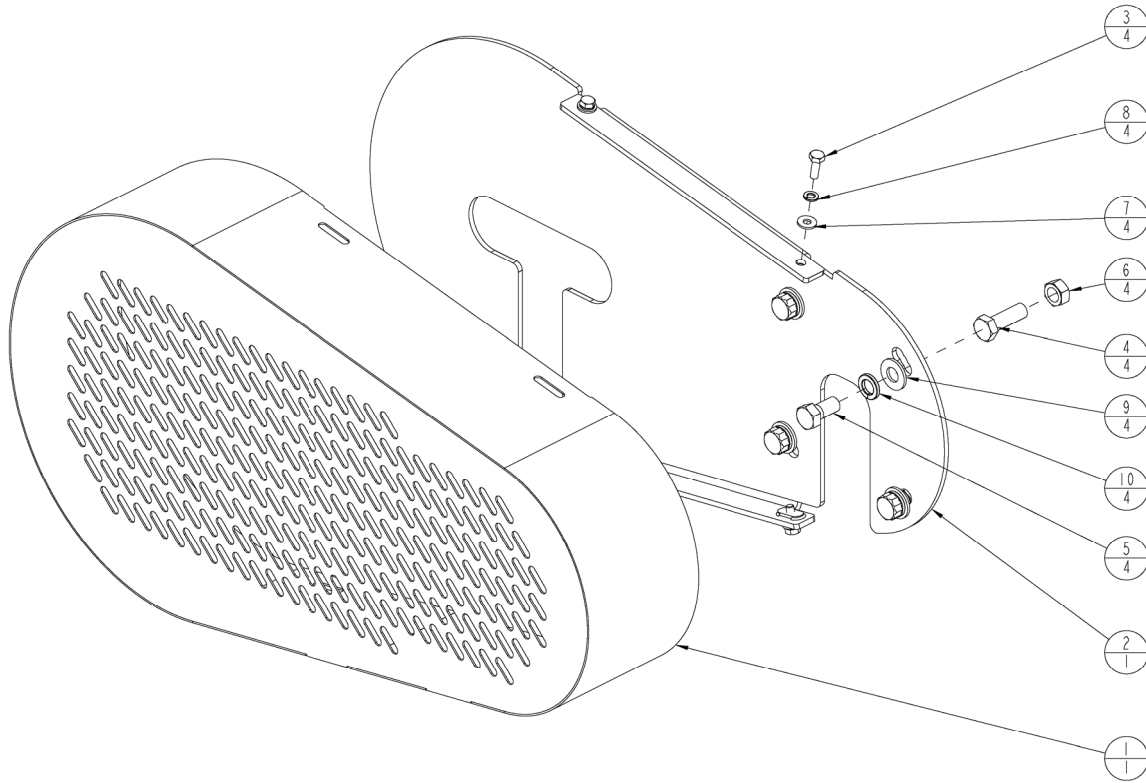
ITEM	PART NUMBER	DESCRIPTION	QTY
1	1930-SLPT-011	Assy, Belt Guard	1
2	2183-SLPT-011	Assy, Belt Conveyor 20ft	1
3	2372-SLPT-011	Assy, Belt Tensioner	1
4	2374-SLPT-011	Assy, SHP Motorgear, 125 RPM Output	1
5	2378-SLPT-011	Belt, 3-ply, 8330 piw	1
6	2413-SLPT-011	Assy, Drive Pulley, Scanner	1
7	2489-SLPT-011	Assy, Tail Pulley, Scanner	1
8	3531-SLPT-011	Assy, Belt Conveyor 10ft	1



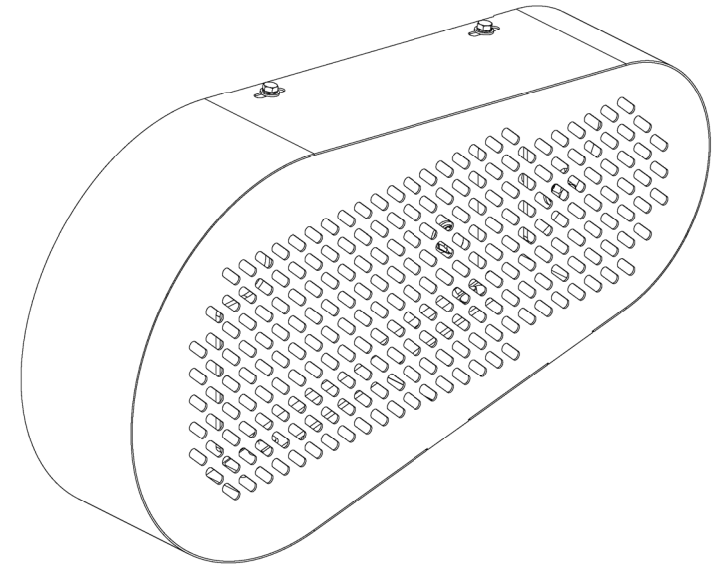
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED				Wood-Mizer Products, Inc.			
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DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1923-SLPT-017	Wldmnt, Belt Guard	1
2	1926-SLPT-017	Wldmnt, Belt Guard Front	1
3	F05005-123	Bolt, 1/4-20x3/4 HH Gr5	4
4	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	4
5	F05008-71	Bolt, 1/2-13 x 1 HH FT	4
6	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	4
7	F05011-11	Washer, 1/4 SAE Flat	4
8	F05011-14	Washer, 1/4 Split Lock	4
9	F05011-2	Washer, 1/2 SAE Flat	4
10	F05011-9	Washer, 1/2 Split Lock	4

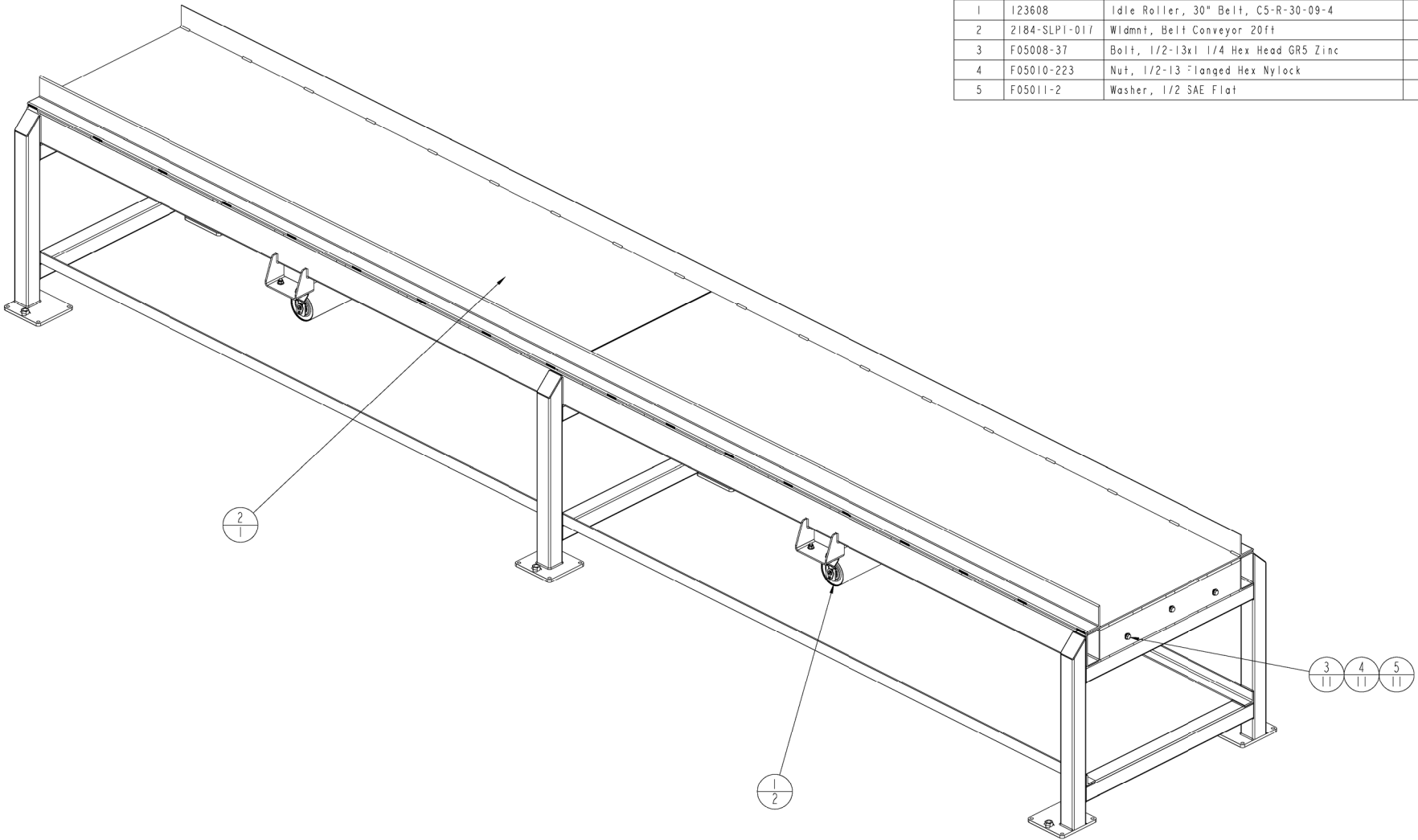


Notes:
 1. Treatment: None
 2. Use 1/2-13 Nut as a spacer and 1/2-13x 1 1/2 Bolt when it is needed

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES +.010 FRACT ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
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DESCRIPTION			NUMBER	REVISION	
Assy, Belt Guard			1930-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	123608	Idle Roller, 30" Belt, C5-R-30-09-4	2
2	2184-SLPT-017	Widmnt, Belt Conveyor 20ft	1
3	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	11
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	11
5	F05011-2	Washer, 1/2 SAE Flat	11

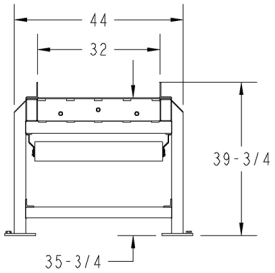
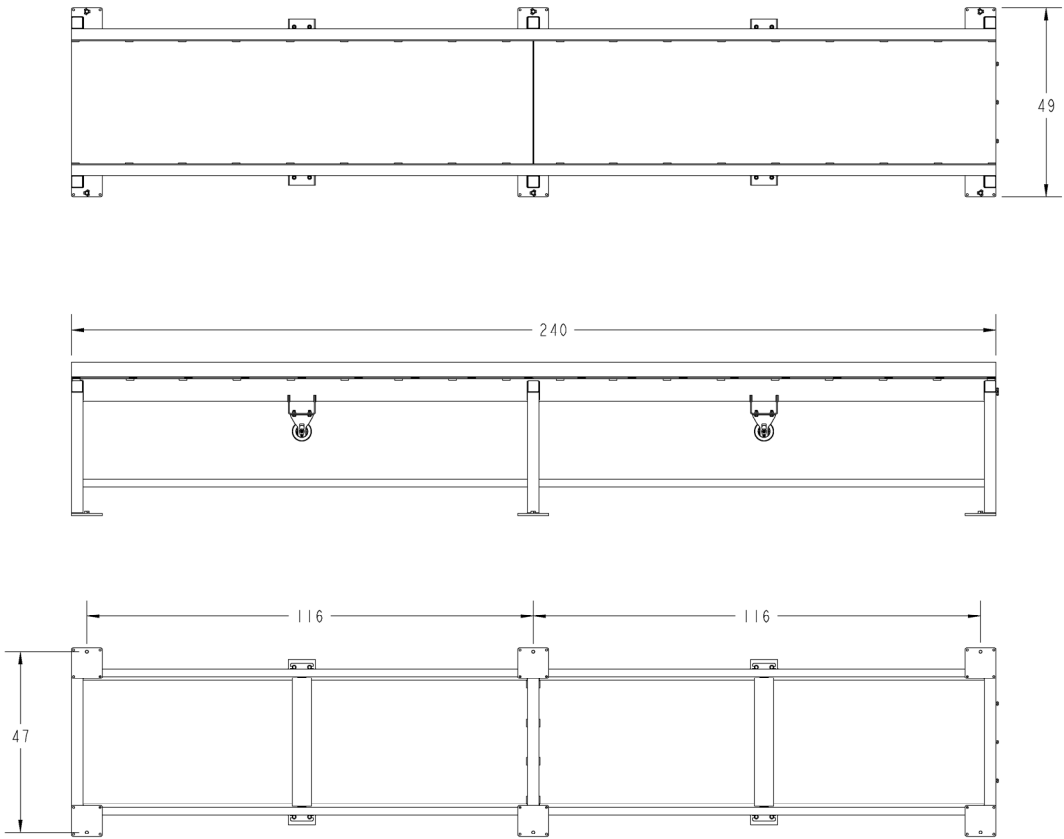


Notes:
 1. Break All Sharp Edges
 2. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES +.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
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DESCRIPTION			NUMBER	REVISION	
Assy, Belt Conveyor 20ft			2183-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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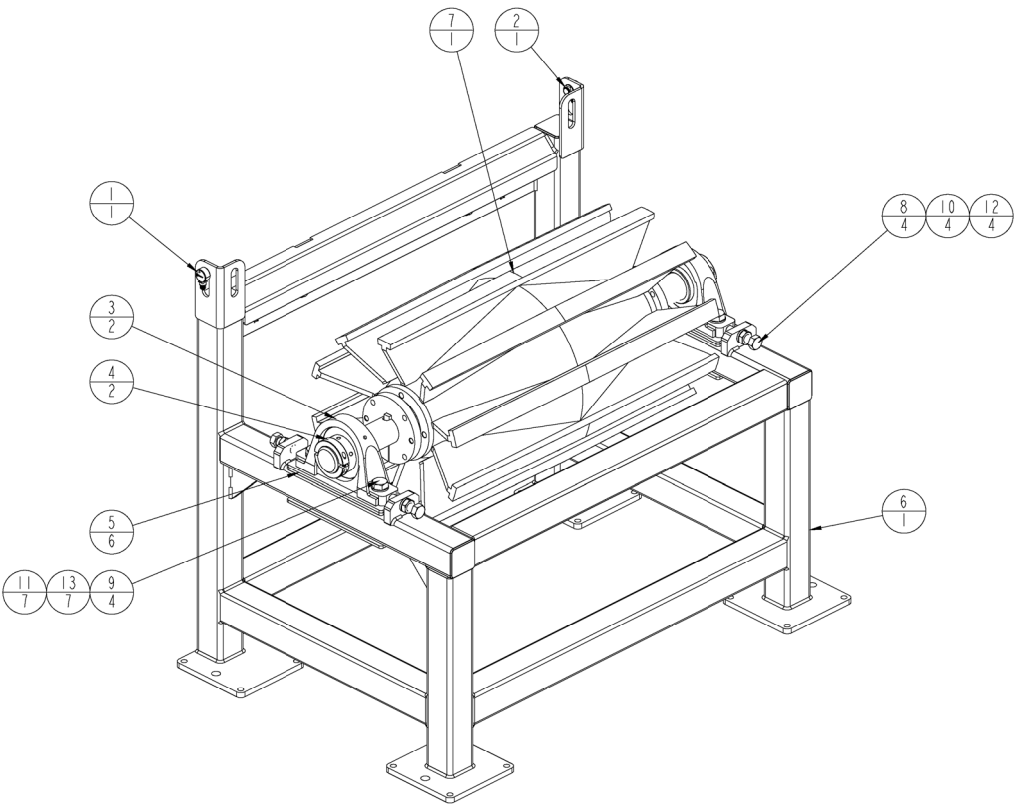
ITEM	PART NUMBER	DESCRIPTION	QTY
1	123608	Idle Roller, 30" Belt, C5-R-30-09-4	2
2	2184-SLPT-017	Wldmnt, Belt Conveyor 20ft	1
3	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	11
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	11
5	F05011-2	Washer, 1/2 SAE Flat	11



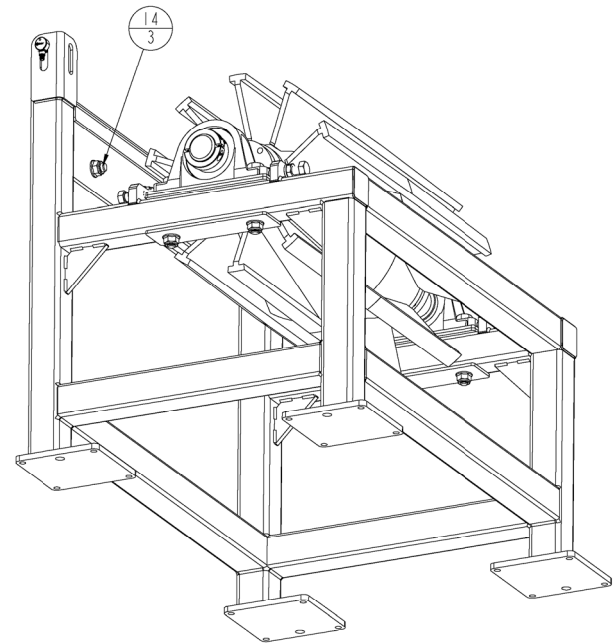
Notes:
1. Break All Sharp Edges
2. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.031	10-Oct-22	SNW	MB	-
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Conveyor 20ft			2183-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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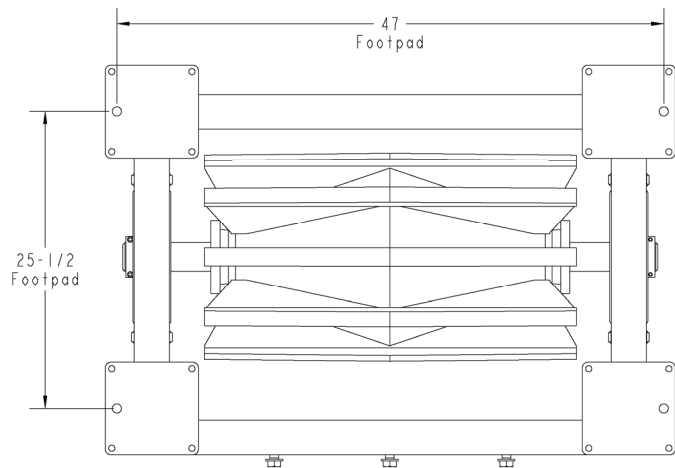
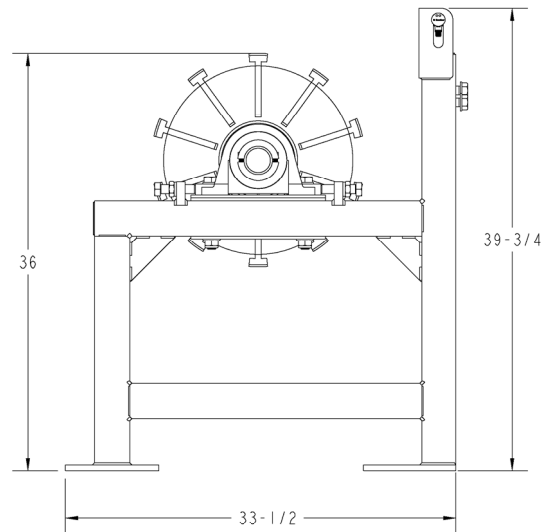
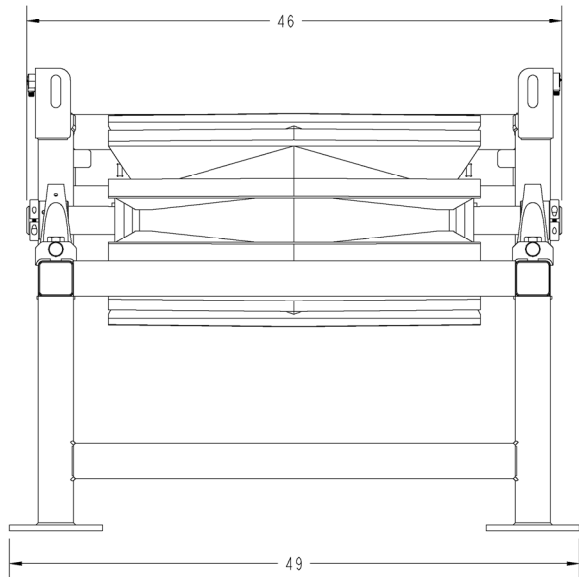
ITEM	PART NUMBER	DESCRIPTION	QTY
1	112670	Sensor, PE Emit 18mm M12 25m	1
2	112671	Sensor, PE Rec 18mm M12 25m	1
3	123621	Bearing, 2-7/16, Pillow Block	2
4	123625	Collar, 2-7/16 Shaft	2
5	1966-SLPT-017	Plate, Bearing Mount, Tail	6
6	2340-SLPT-017	Wldmnt, Head/Tail	1
7	2350-SLPT-017	Assy, Idle Pulley	1
8	F05009-83	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	4
9	F05009-96	Bolt, 3/4-10x3 1/2 HH	4
10	F05010-104	NUT, 3/4-10 ZINC JAM	4
11	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	7
12	F05011-6	Washer, 3/4 Split Lock	4
13	F05011-62	Washer, 3/4 SAE Flat	7
14	F05013-71	Bolt, 3/4-10x2 HH Gr5	3



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
DESIGNER SNW	DRAWN MB	CHECKED A	DATE 07-Jun-22	SCALE 0.094	SHEET 1 of 2
DESCRIPTION Assy, Tail Pulley			NUMBER 2339-SLPT-017	REVISION A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112670	Sensor, PE Emit 18mm M12 25m	1
2	112671	Sensor, PE Rec 18mm M12 25m	1
3	123621	Bearing, 2-7/16, Pillow Block	2
4	123625	Collar, 2-7/16 Shaft	2
5	1966-SLPT-017	Plate, Bearing Mount, Tail	6
6	2340-SLPT-017	Wldmnt, Head/Tail	1
7	2350-SLPT-017	Assy, Idle Pulley	1
8	F05009-83	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	4
9	F05009-96	Bolt, 3/4-10x3 1/2 HH	4
10	F05010-104	NUT, 3/4-10 ZINC JAM	4
11	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	7
12	F05011-6	Washer, 3/4 Split Lock	4
13	F05011-62	Washer, 3/4 SAE Flat	7
14	F05013-71	Bolt, 3/4-10x2 HH Gr5	3

TOLERANCES UNLESS NOTED

.xxx ±.005
 .xx ±.010
 .x ±.010
 HOLES ±.000
 FRACT ±1/32
 ANGLE ±1/2°
 GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.094	07-Jun-22	SNW	MB	

DESCRIPTION

Assy, Tail Pulley

NUMBER

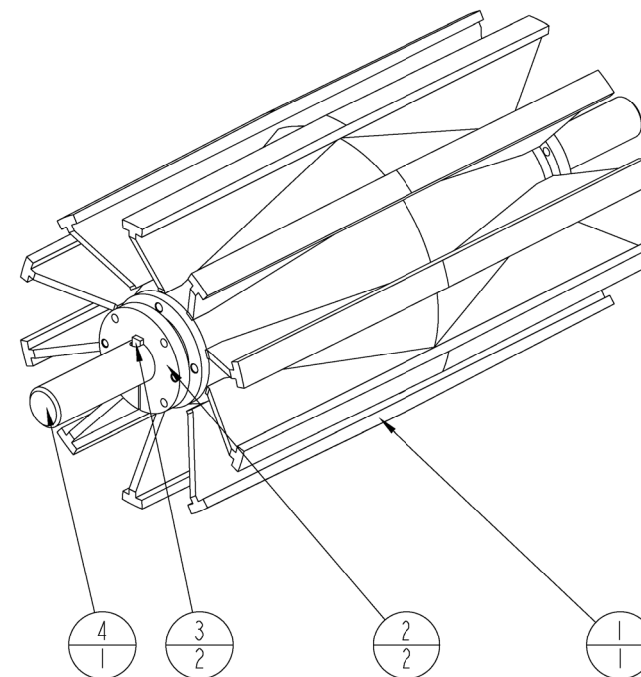
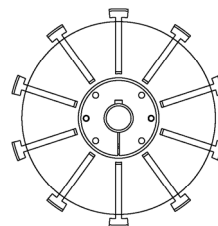
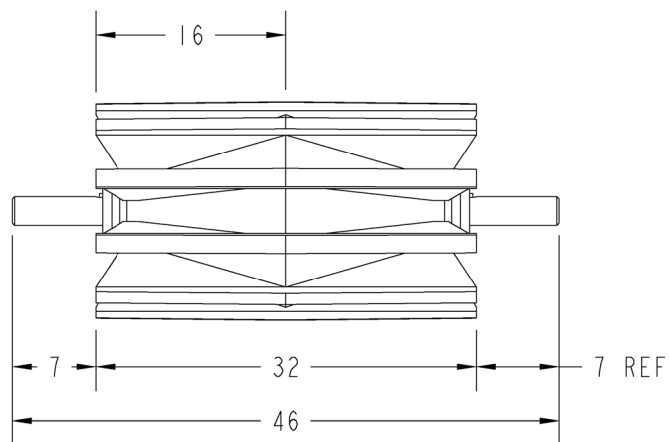
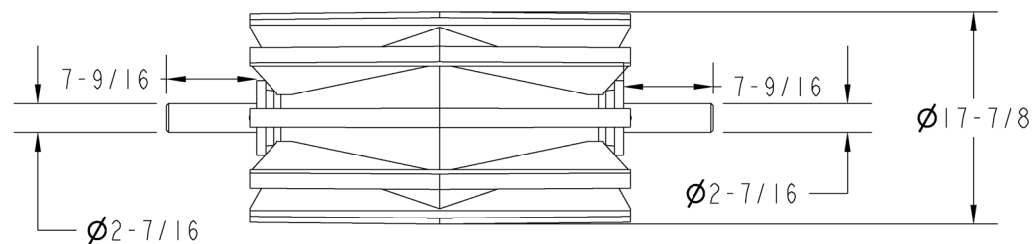
2339-SLPT-017

REVISION

A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	123612	Pulley, 18x32 Crowned Wing, XT35	1
2	123619	Bushing, XT35 2 7/16	2
3	2153-SLPT-017	Key, 5/8x3 Square	2
4	2364-SLPT-017	Shaft, 2 7/16 Dia	1



SCALE 0.094

Notes:

1. Break All Sharp Edges
2. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx $\pm .005$
.xx $\pm .010$
HOLES $+.010$
FRACT $\pm 1/32$
ANGLE $\pm 1/2^\circ$
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.062	2/28/22	SNW	SNW	-

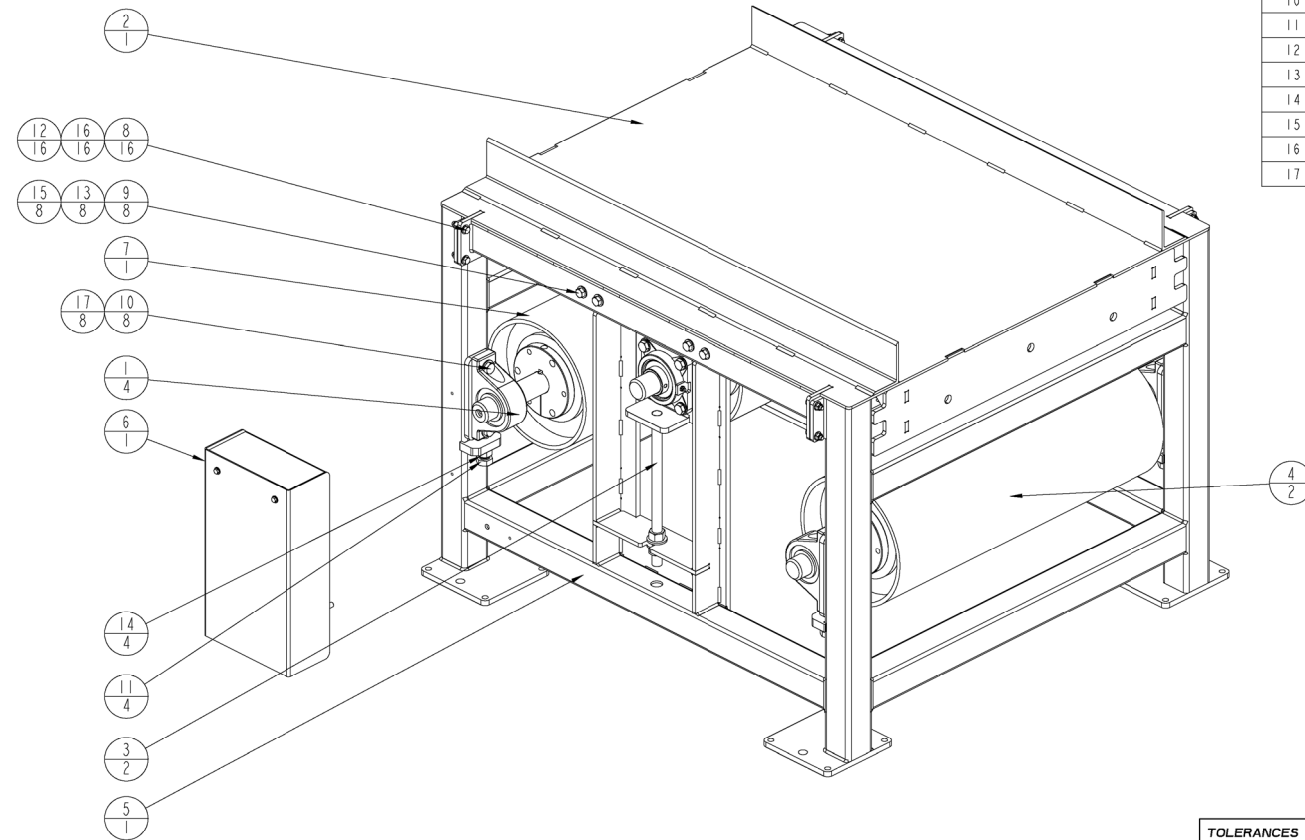
DESCRIPTION

Assy, Idle Pulley

DRAWING NUMBER REVISION

2350-SLPT-017 A

DATE	REV	REVISION RECORD	DR	CK
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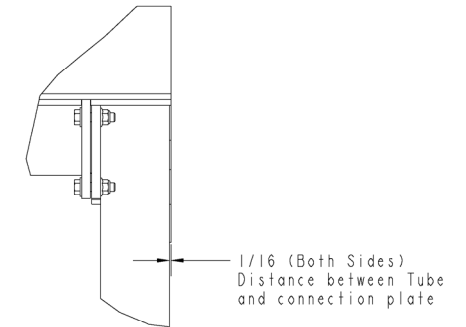
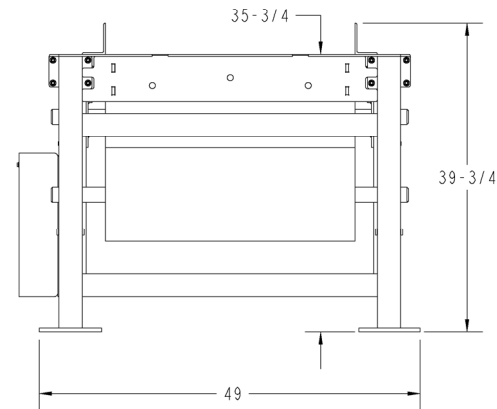
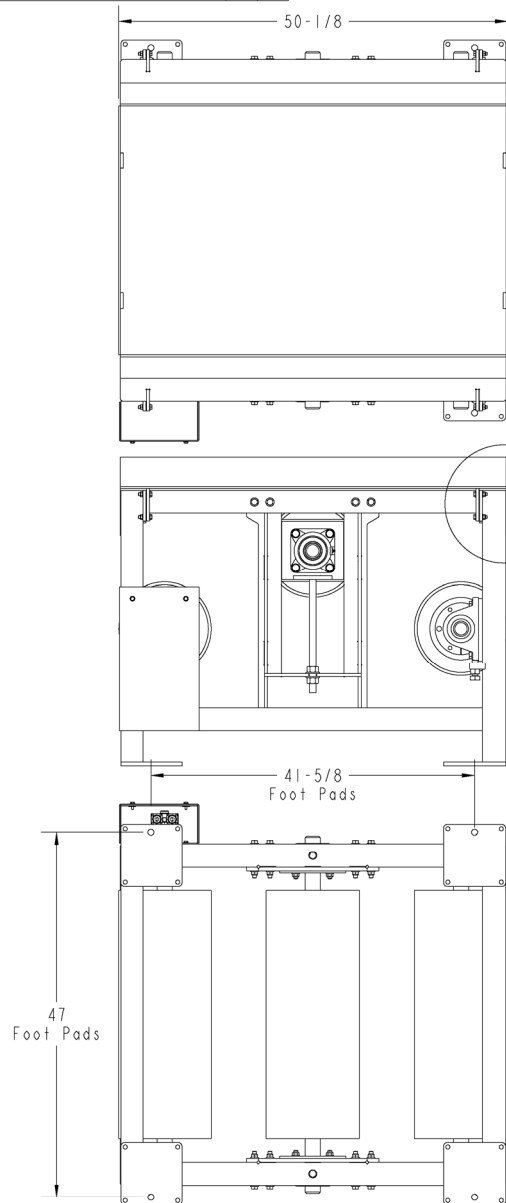


ITEM	PART NUMBER	DESCRIPTION	QTY
1	038041	Bearing, 1 15/16 Pillow Block, Adaptor Mnt.	4
2	1913-SLPT-017	Wldmnt, Belt Base	1
3	1985-SLPT-017	Assy, Tension System	2
4	2225-SLPT-017	Assy, Bend Pulley, 12"	2
5	2367-SLPT-017	Wldmnt, Belt Tensioner	1
6	5369-SLPT-017	Assy, Encoder System	1
7	5376-SLPT-017	Assy, Bend Pulley, 12"	1
8	F05007-78	Bolt, 3/8-16X1 1/2 HH Gr5, Znc	16
9	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	8
10	F05009-13	Bolt, 5/8-11x1 1/4 HH Gr5	8
11	F05009-81	Bolt, 3/4-10x2 1/8 HH Gr5	4
12	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	16
13	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	8
14	F05010-7	NUT, 3/4-10 FREE HEX ZN	4
15	F05011-101	Washer, 1/2 SAE Flat Gr5-8	8
16	F05011-3	Washer, 3/8 Flat SAE	16
17	F05011-5	Washer, 5/8 SAE Flat	8

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES +.010 FRACT -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 3	0.094	21-Oct-22	MB	MB	
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Tensioner			2372-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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DETAIL A
SCALE 0.188

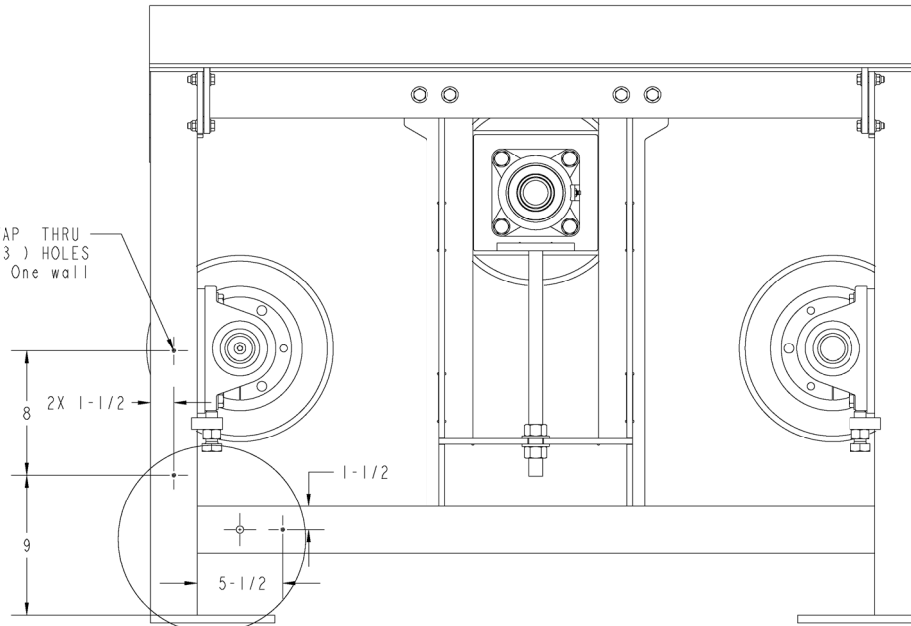
ITEM	PART NUMBER	DESCRIPTION	QTY
1	038041	Bearing, 1 15/16 Pillow Block, Adaptor Mnt.	4
2	1913-SLPT-017	Wldmnt, Belt Base	1
3	1985-SLPT-017	Assy, Tension System	2
4	2225-SLPT-017	Assy, Bend Pulley, 12"	2
5	2367-SLPT-017	Wldmnt, Belt Tensioner	1
6	5369-SLPT-017	Assy, Encoder System	1
7	5376-SLPT-017	Assy, Bend Pulley, 12"	1
8	F05007-78	Bolt, 3/8-16X1 1/2 HH Gr5, Znc	16
9	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	8
10	F05009-13	Bolt, 5/8-11x1 1/4 HH Gr5	8
11	F05009-81	Bolt, 3/4-10x2 1/8 HH Gr5	4
12	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	16
13	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	8
14	F05010-7	NUT, 3/4-10 FREE HEX ZN	4
15	F05011-101	Washer, 1/2 SAE Flat Gr5-8	8
16	F05011-3	Washer, 3/8 Flat SAE	16
17	F05011-5	Washer, 5/8 SAE Flat	8

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 3	0.063	21-Oct-22	MB	MB	
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Tensioner			2372-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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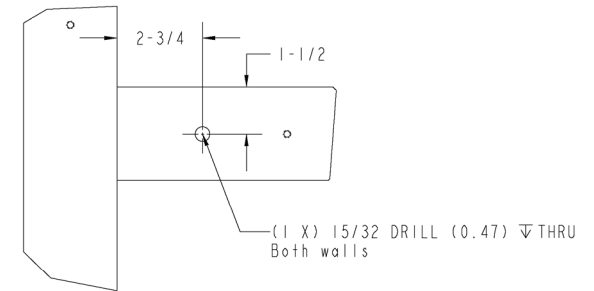
1/4-20 UNC - 2B TAP THRU
#7 DRILL (0.201) ∇ 1.000 - (3) HOLES
One wall



View without Assy Encoder System

SEE DETAIL B

ITEM	PART NUMBER	DESCRIPTION	QTY
1	038041	Bearing, 1 15/16 Pillow Block, Adaptor Mnt.	4
2	1913-SLPT-017	Wldmnt, Belt Base	1
3	1985-SLPT-017	Assy, Tension System	2
4	2225-SLPT-017	Assy, Bend Pulley, 12"	2
5	2367-SLPT-017	Wldmnt, Belt Tensioner	1
6	5369-SLPT-017	Assy, Encoder System	1
7	5376-SLPT-017	Assy, Bend Pulley, 12"	1
8	F05007-78	Bolt, 3/8-16X1 1/2 HH Gr5, Znc	16
9	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	8
10	F05009-13	Bolt, 5/8-11x1 1/4 HH Gr5	8
11	F05009-81	Bolt, 3/4-10x2 1/8 HH Gr5	4
12	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	16
13	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	8
14	F05010-7	NUT, 3/4-10 FREE HEX ZN	4
15	F05011-101	Washer, 1/2 SAE Flat Gr5-8	8
16	F05011-3	Washer, 3/8 Flat SAE	16
17	F05011-5	Washer, 5/8 SAE Flat	8



DETAIL B
SCALE 0.250

**TOLERANCES
UNLESS NOTED**

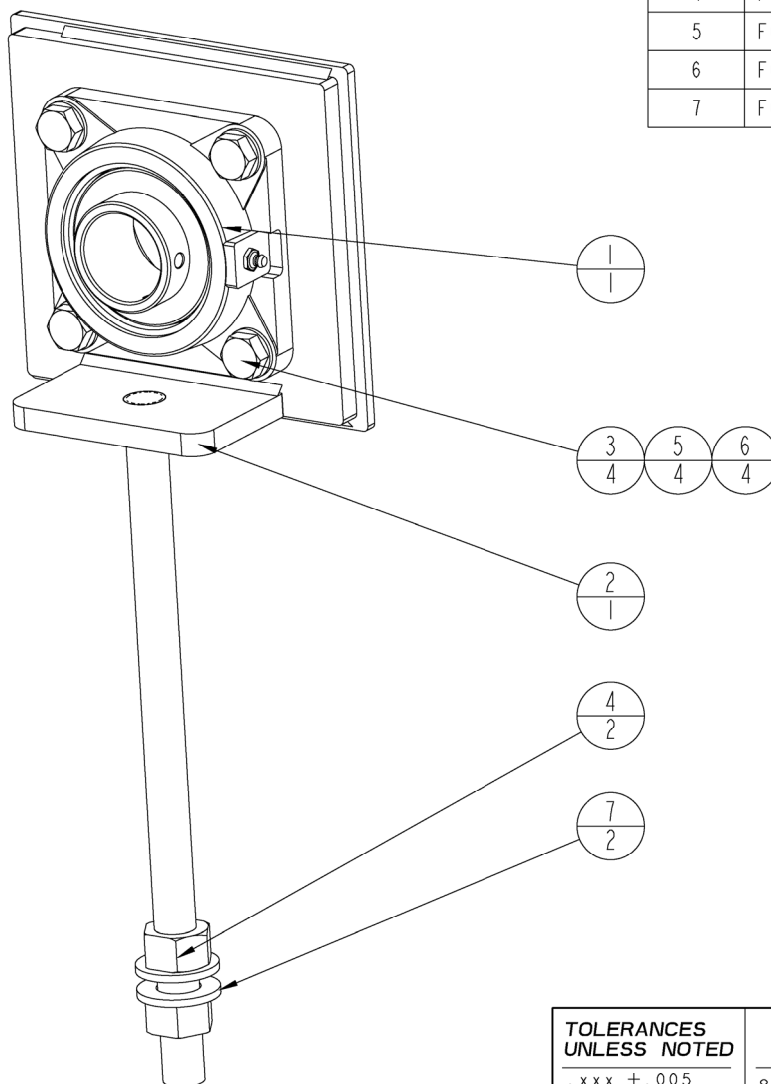
.xxx $\pm$.005
.xx $\pm$.010
.x $\pm$.010
HOLES $\pm$.000
FRACT $\pm$ 1/32
ANGLE $\pm$ 1/2°
GRIND #6

Wood-Mizer Products, Inc.
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	NUMBER	REVISION
Assy, Belt Tensioner	2372-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	123626	Flange-Mount Ball Bearing, 1-15/16 in Bore	1
2	1974-SLPT-017	Wldmnt, Tension System	1
3	F05008-10	Bolt, 1/2-13x2 1/4 Hex Head GR5	4
4	F05010-136	Nut, 7/8-9 Free	2
5	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4
7	F05011-73	Washer, 7/8 SAE Flat	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
- .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	20-Oct-22	MB	MB	

DESCRIPTION

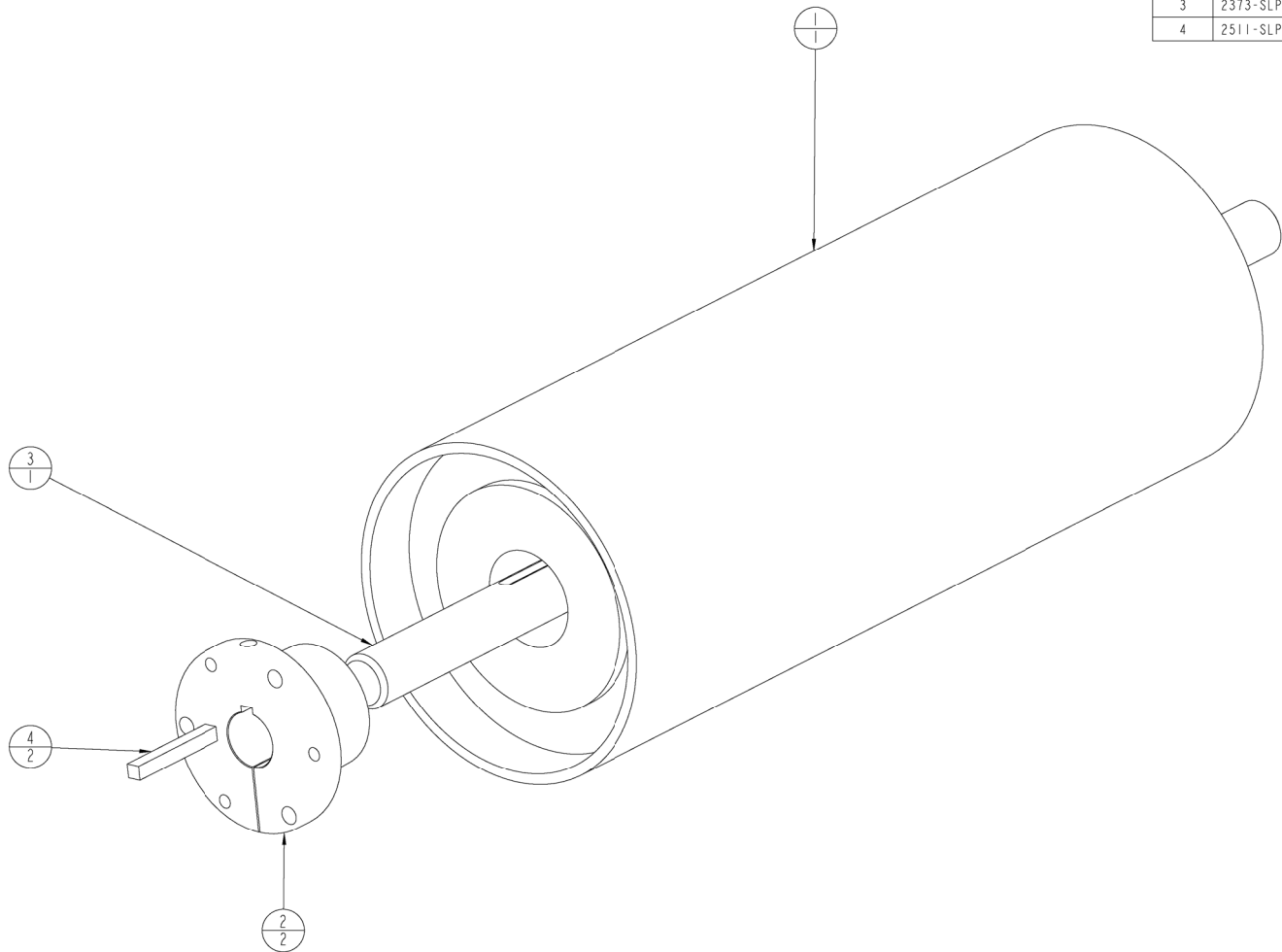
Assy, Tension System

DRAWING NUMBER REVISION

1985-SLPT-017 A

DATE	REV	REVISION RECORD	DR	CK
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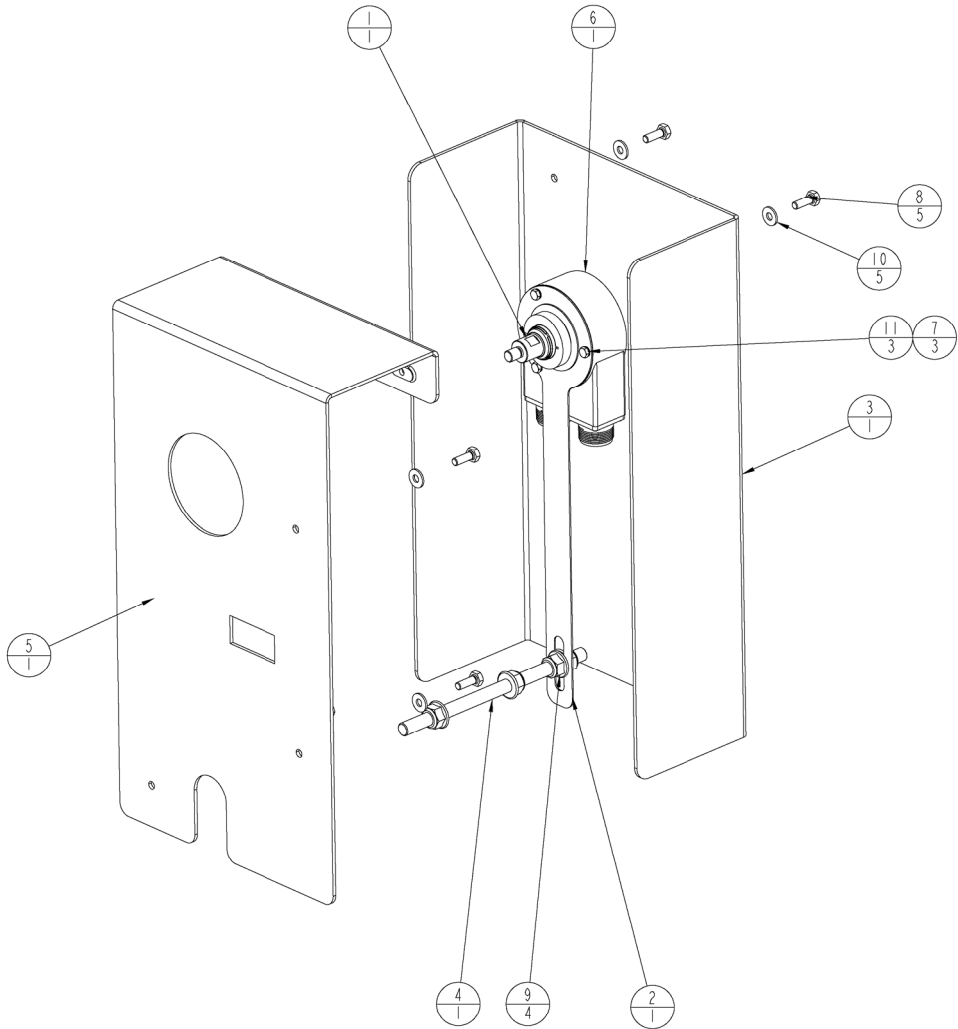
ITEM	PART NUMBER	DESCRIPTION	QTY
1	123620	Pulley, 12X30 QD F	1
2	123631	Bushing, F 1 15/16	2
3	2373-SLPT-017	Shaft, 1 15/16 Dia	1
4	2511-SLPT-017	Key, 1/2x4 Square	2



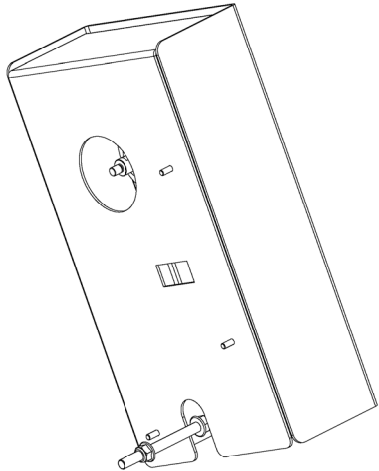
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	22-Jun-22	DG	DG	
DESCRIPTION			NUMBER	REVISION	
Assy, Bend Pulley, 12"			2225-SLPT-017	A	

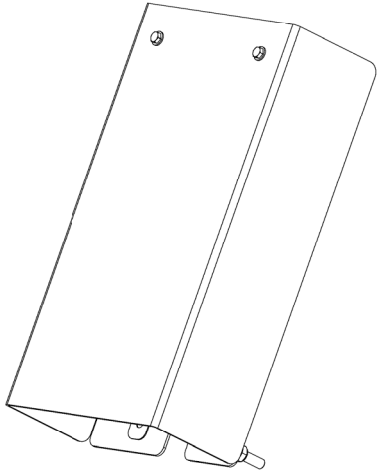
DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	5368-SLPT-017	Shaft, Encoder Shaft	1
2	5370-SLPT-017	Plate, Encoder Mount Plate	1
3	5372-SLPT-017	Bracket, Encoder Cover Plate	1
4	5373-SLPT-017	Rod, 7/16-20x6	1
5	5600-SLPT-017	Weldment, Encoder Cover Plate	1
6	563221	HS35F-100-R2-SS-2000-ABZC-28V/V-DM18-S	1
7	F05004-171	Bolt, #10-32x3/8 Unslotted HH SS	3
8	F05005-123	Bolt, 1/4-20x3/4 HH Gr5	5
9	F05010-232	Nut, 7/16-14 Flanged Hex Nylock	4
10	F05011-11	Washer, 1/4 SAE Flat	5
11	F05011-20	Washer, #10 Split Lock	3



SCALE 0.188

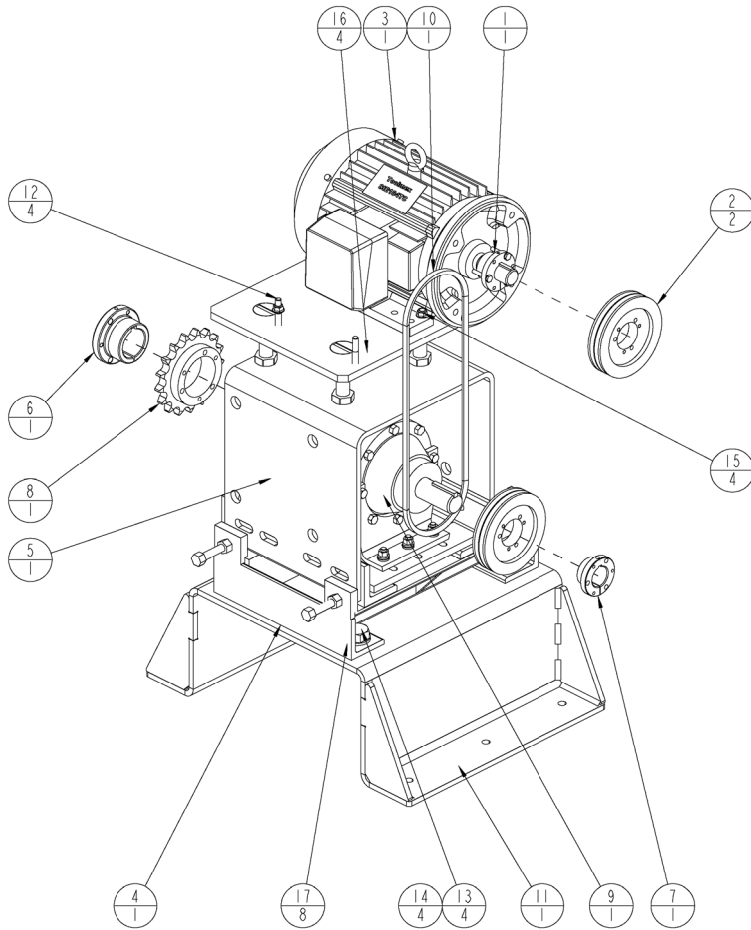


SCALE 0.188

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES +.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	31-Mar-23	CN	DG	
DESCRIPTION			NUMBER	REVISION	
Assy, Encoder System			5369-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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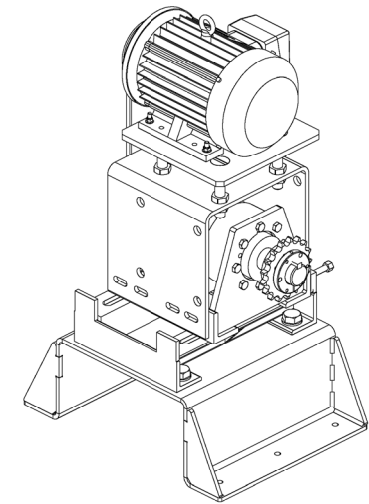
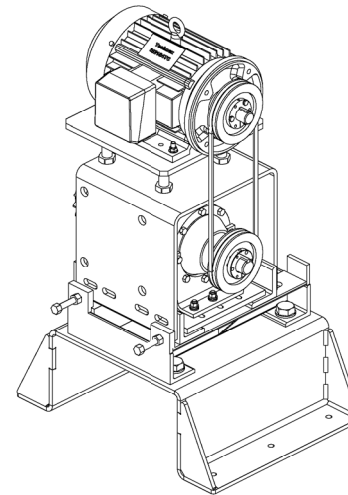


SCALE 0.125

Notes:

1. Treatment: None
2. Strand Tension: new 108 Lbs, used 81 Lbs
3. Deflection Force: new 7 Lbs, used 5.3 Lbs
4. Deflection amount: 0.214 Inch
5. Frequency: new 127 Hz, used 110 Hz

ITEM	PART NUMBER	DESCRIPTION	QTY
1	038432	Bushing, SHx1 7/16	1
2	041142	Sheave, 3V5.5x2-SH	2
3	115152	Motor, 5HP 3P 230/460 184TC	1
4	120644	Rexnord Slidbase Kit - Mercury/Mars	1
5	120654	Rexnord Motor Mount Kit, Mercury/Mars	1
6	120655	Bushing, SK 2	1
7	120659	Bushing, SH 1 3/8 5/16	1
8	123586	Sprocket, 80SK17H	1
9	123616	Gearbox, 14:1 Mercury 10HP	1
10	123618	Belt, 3VX450	1
11	1951-SLPT-017	Wldmnt, Gearmotor Base	1
12	F05007-124	Bolt, 3/8-16 x 2 HH Grd 8 YZD	4
13	F05009-47	Bolt, 7/8-9 x 2-1/4 HH Unplated	4
14	F05010-208	NUT, 7/8-9 NYLOCK	4
15	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	4
16	F05011-3	Washer, 3/8 Flat SAE	4
17	F05011-73	Washer, 7/8 SAE Flat	8



TOLERANCES
UNLESS NOTED

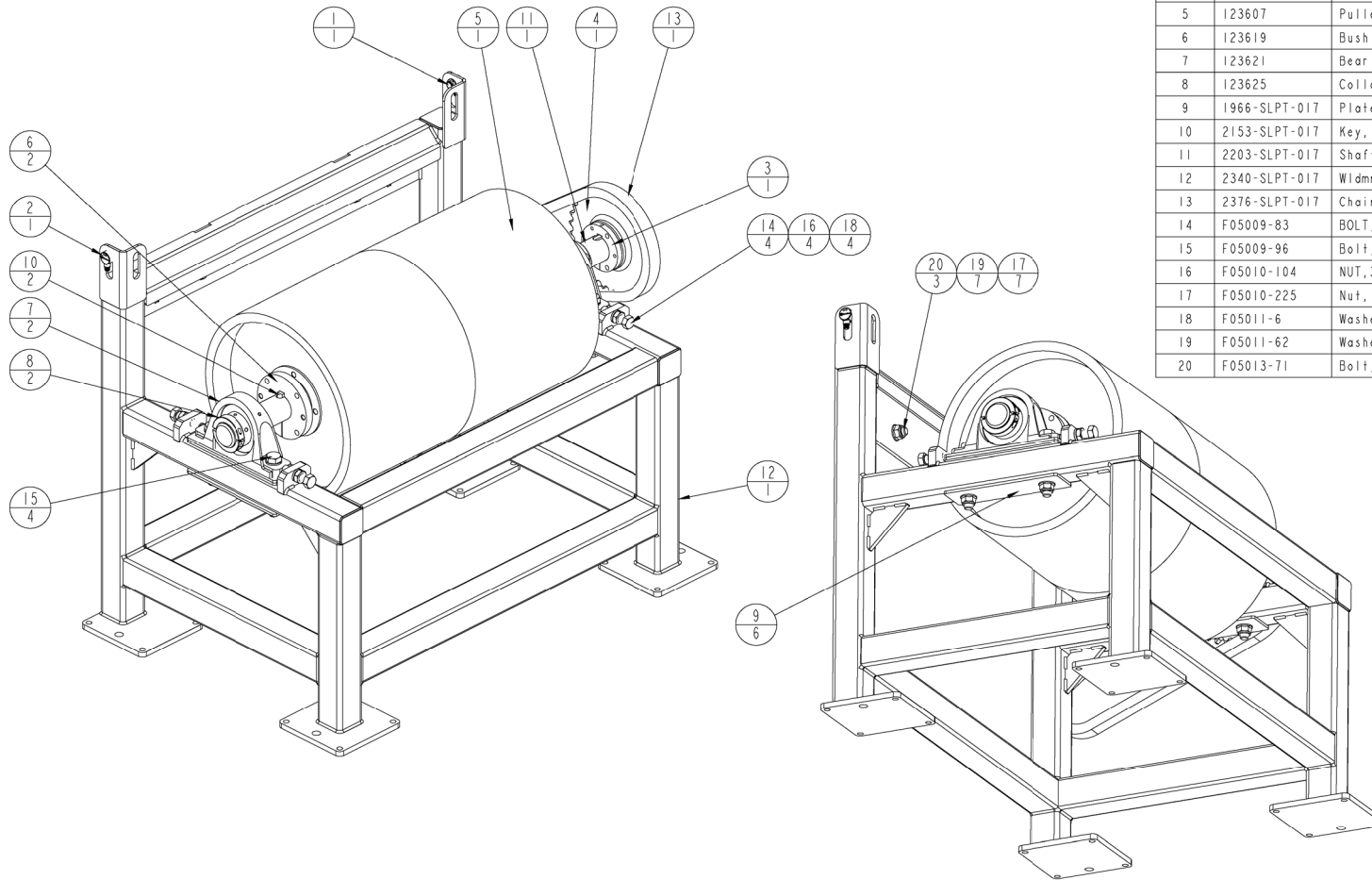
.xxx ±.005
.xx ±.010
.x ±.016
HOLES ±.000
FRACT ±1/32
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
Assy, 5HP Motorgear, 125 RPM Output	1 of 1	0.094	17-Aug-22	SNW	DG	
				NUMBER		REVISION
				2374-SLPT-017		A

DATE	REV	REVISION RECORD	DR	CK
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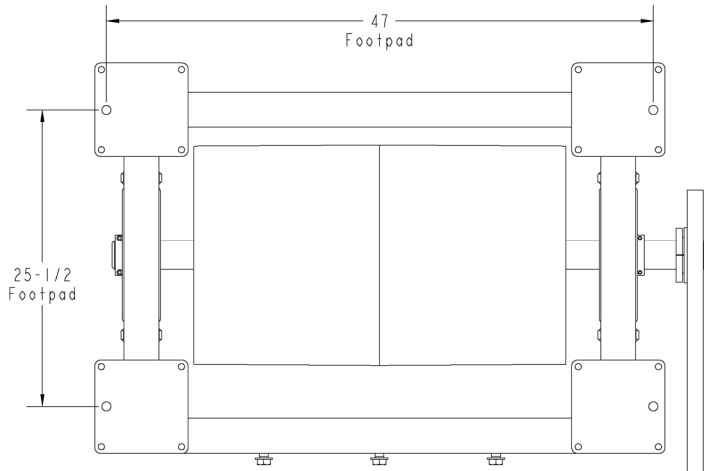
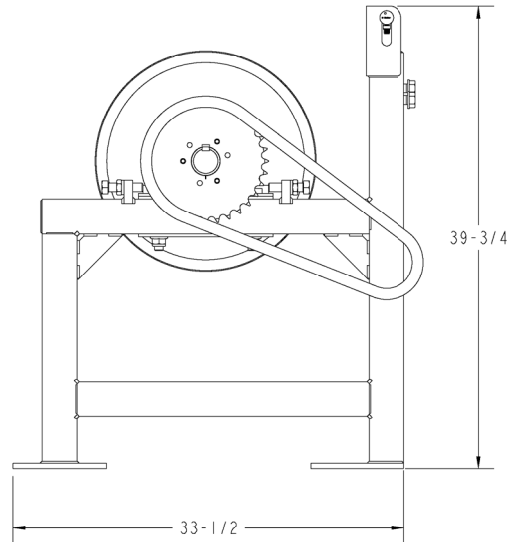
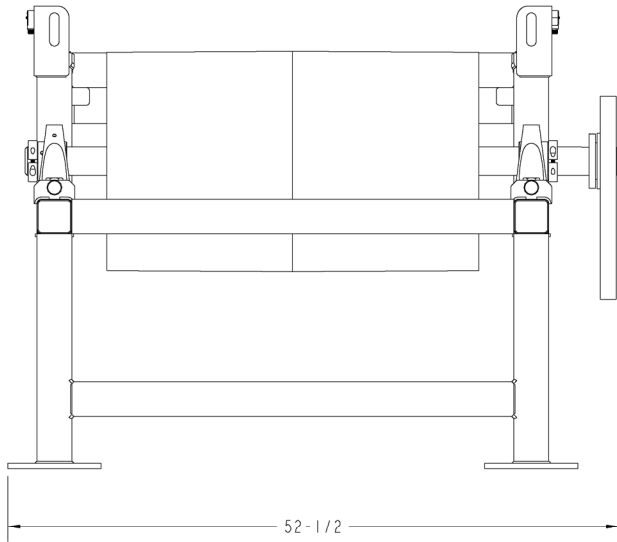


ITEM	PART NUMBER	DESCRIPTION	QTY
1	112670	Sensor, PE Emit 18mm M12 25m	1
2	112671	Sensor, PE Rec 18mm M12 25m	1
3	120583	Bushing, SF 2 7/16 QD	1
4	123596	Sprocket, 80SF32	1
5	123607	Pulley, 18x32 Crowned, 3/8 Lag, XT35	1
6	123619	Bushing, XT35 2 7/16	2
7	123621	Bearing, 2-7/16, Pillow Block	2
8	123625	Collar, 2-7/16 Shaft	2
9	1966-SLPT-017	Plate, Bearing Mount, Tail	6
10	2153-SLPT-017	Key, 5/8x3 Square	2
11	2203-SLPT-017	Shaft, 2 7/16 Dia x 40 Lg	1
12	2340-SLPT-017	Wldmnt, Head/Tail	1
13	2376-SLPT-017	Chain, #80	1
14	F05009-83	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	4
15	F05009-96	Bolt, 3/4-10x3 1/2 HH	4
16	F05010-104	NUT, 3/4-10 ZINC JAM	4
17	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	7
18	F05011-6	Washer, 3/4 Split Lock	4
19	F05011-62	Washer, 3/4 SAE Flat	7
20	F05013-71	Bolt, 3/4-10x2 HH Gr5	3

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES -.000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 2	0.094	07-Jun-22	SNW	MB	
DESCRIPTION			NUMBER	REVISION	
Assy, Drive Pulley			2415-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112670	Sensor, PE Emit 18mm M12 25m	1
2	112671	Sensor, PE Rec 18mm M12 25m	1
3	120583	Bushing, SF 2 7/16 QD	1
4	123596	Sprocket, 80SF32	1
5	123607	Pulley, 18x32 Crowned, 3/8 Lag, XT35	1
6	123619	Bushing, XT35 2 7/16	2
7	123621	Bearing, 2-7/16, Pillow Block	2
8	123625	Collar, 2-7/16 Shaft	2
9	1966-SLPT-017	Plate, Bearing Mount, Tail	6
10	2153-SLPT-017	Key, 5/8x3 Square	2
11	2203-SLPT-017	Shaft, 2 7/16 Dia x 40 Lg	1
12	2340-SLPT-017	Wldmnt, Head/Tail	1
13	2376-SLPT-017	Chain, #80	1
14	F05009-83	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	4
15	F05009-96	Bolt, 3/4-10x3 1/2 HH	4
16	F05010-104	NUT, 3/4-10 ZINC JAM	4
17	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	7
18	F05011-6	Washer, 3/4 Split Lock	4
19	F05011-62	Washer, 3/4 SAE Flat	7
20	F05013-71	Bolt, 3/4-10x2 HH Gr5	3

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES ±.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

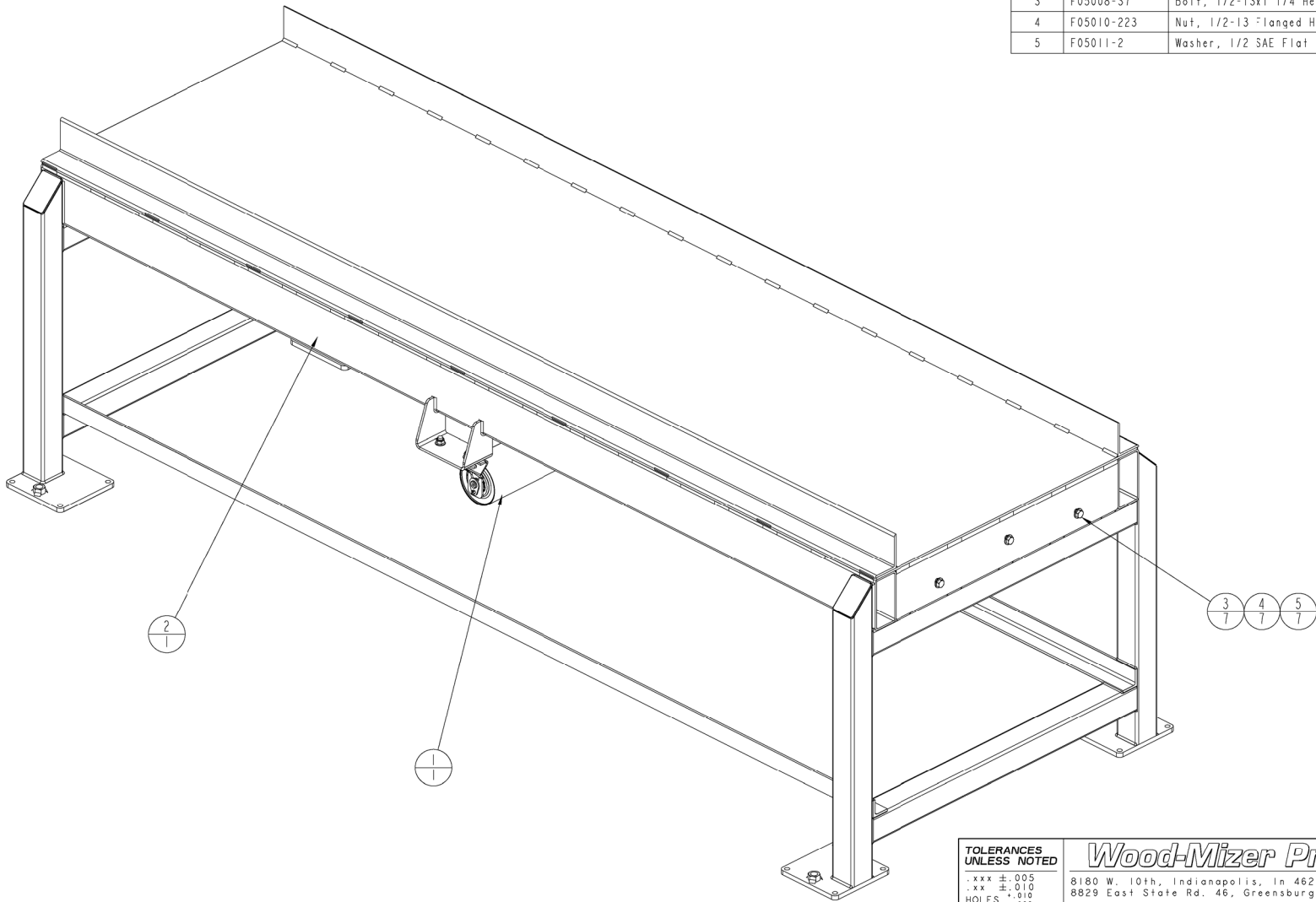
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.094	07-Jun-22	SNW	MB	

DESCRIPTION	NUMBER	REVISION
Assy, Drive Pulley	2415-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	I23608	Idle Roller, 30" Belt, C5-R-30-09-4	1
2	3532-SLPT-017	Widmnt, Belt Conveyor 10ft	1
3	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	7
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	7
5	F05011-2	Washer, 1/2 SAE Flat	7

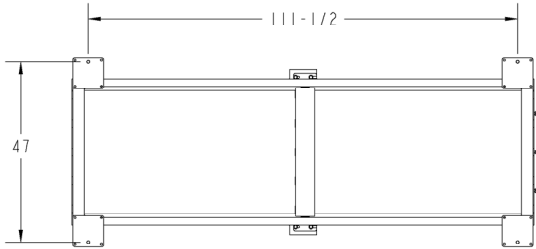
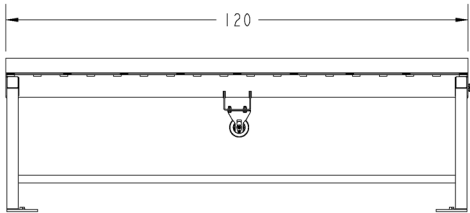
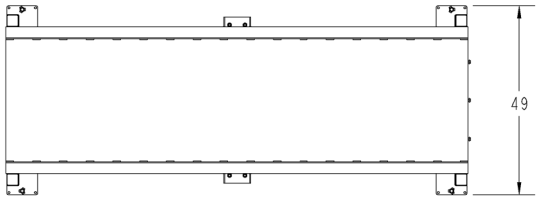


Notes:
 1. Break All Sharp Edges
 2. Treatment: None

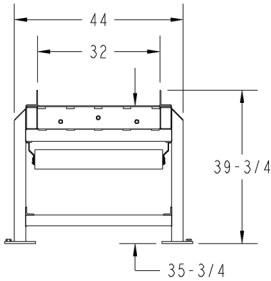
TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 2	0.094	10-Oct-22	MB	MB	-
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Conveyor 10ft			3531-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	123608	Idle Roller, 30" Belt, C5-R-30-09-4	1
2	3532-SLPT-017	Widmmt, Belt Conveyor 10ft	1
3	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	7
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	7
5	F05011-2	Washer, 1/2 SAE Flat	7



Foot Pads



Notes:
1. Break All Sharp Edges
2. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.031	10-Oct-22	MB	MB	-
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Conveyor 10ft			3531-SLPT-017	A	