

**Restoration Forest Products
Windfall System
Cross Transfer Hook Deck
Wood-Mizer US Manufactured
Parts Manual**

SLPT-017-40-300

rev. A1.00

Form #2558

Publish date: 12 Sept 2023

California Proposition 65 Warning



WARNING: This product contains a chemical known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov/wood.

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Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

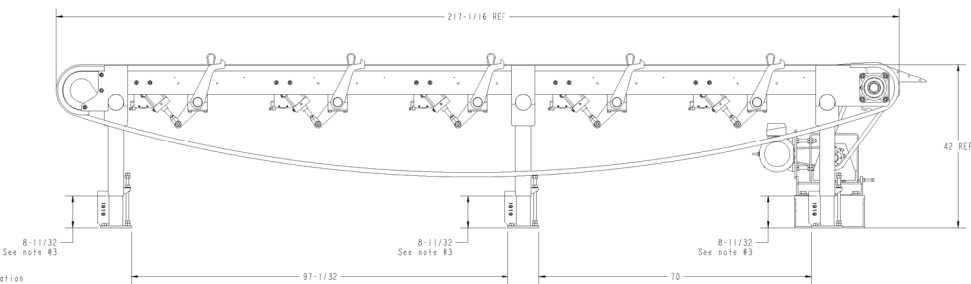
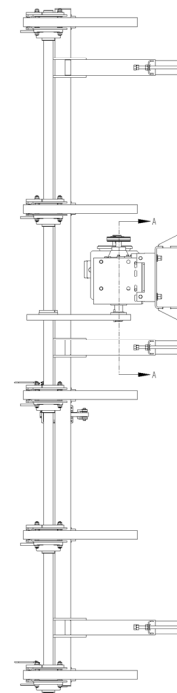
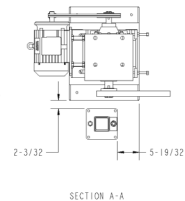
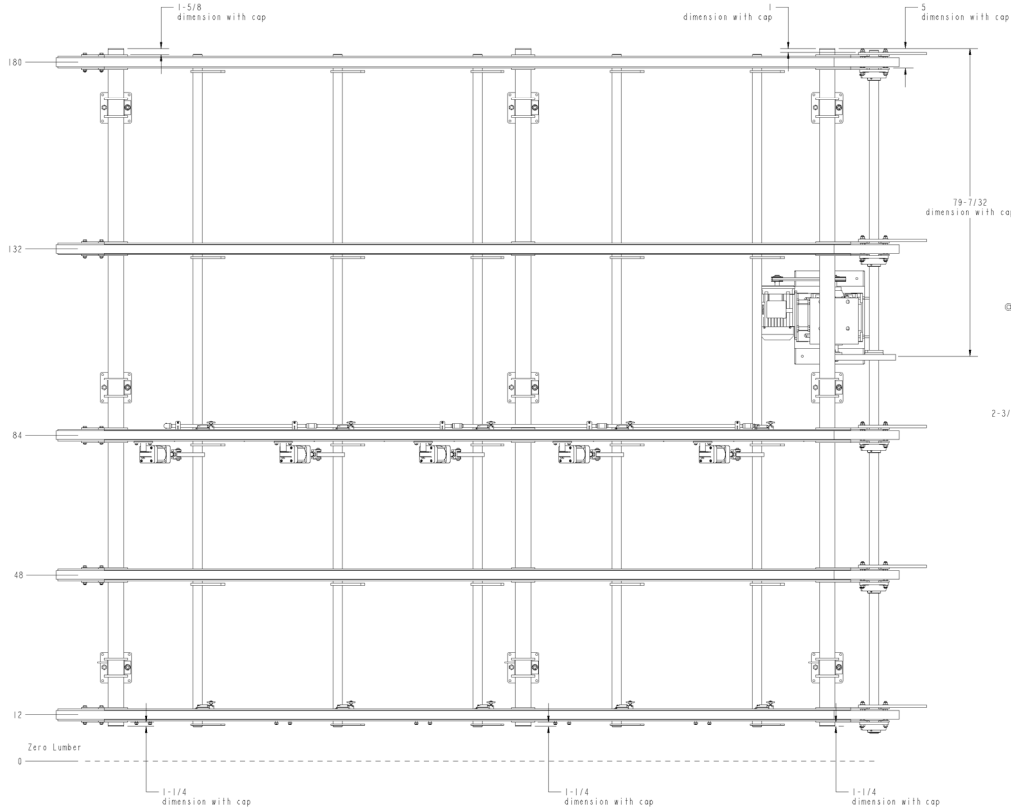
SLPT-017-40-300

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TOP OF CHAIN: 42"
HEADSHAFT 10' Aft: 11' (204")
OVERALL LENGTH: 217'-11/16"
CHAIN SPEED: 450 PM
MOTOR: 15HP 480V 60Hz 3Ph
MOTOR STARTER: FVR

704

Far End Lumber

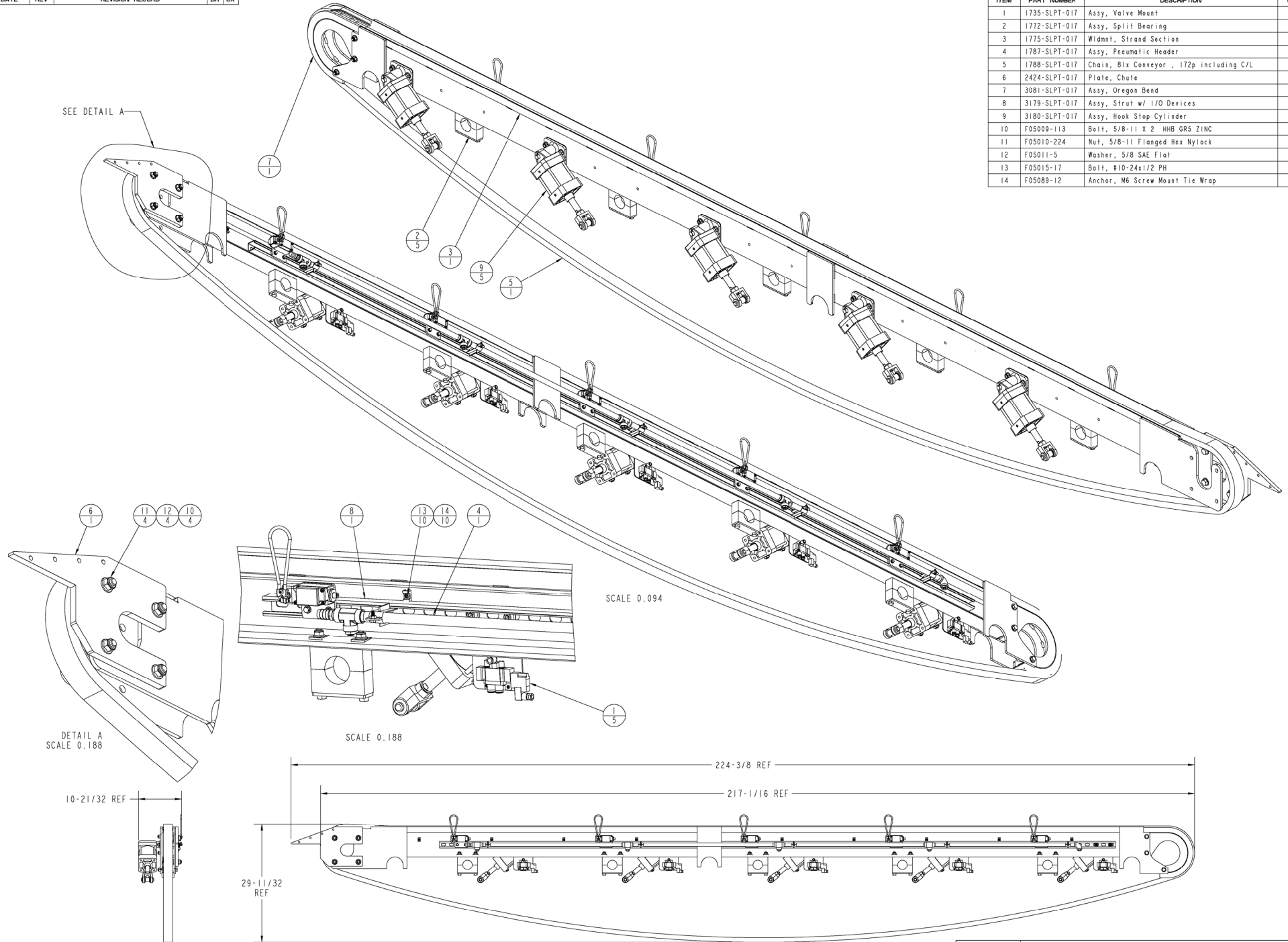


- Notes:
1. Treatment: Paint after welding
 2. All strands are to be welded to legs during installation
 3. Use template to set legs height
 4. Cylinders are located on the 3rd strand
 5. Limit switches are located on the 3rd and 5th strand

ITEM	PART NUMBER	DESCRIPTION	QTY
1	1730-SLPT-011	Assy, Strand w/ Cylinders	1
2	1731-SLPT-011	Assy, Strand w/ Switches	1
3	1732-SLPT-011	Assy, Strand - Pinch	3
4	1792-SLPT-011	W/dmt. Hook Stop	5
5	1791-SLPT-011	Assy, Headshaft 5 Strand Blix	1
6	1698-SLPT-011	Chain, 480v6dp including C/L 68" L	1
7	1810-SLPT-011	Assy, Legs 40-300	3
8	1931-SLPT-011	W/dmt. Gearmotor Base	1
9	3165-SLPT-011	Assy, SHP Motorgear: 28.84 RPM Output	1

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
1/16" ± .015	WOOD W. (244) Indianapolis, IN 46217-2400 (317) 271-1010	WOODZ Equip. Sales, Inc. 4600 Greenburg, IN 47340-1448 (812) 683-5257			
1/32" ± .010					
1/64" ± .005					
1/128" ± .002					
SHEET 2 OF 2	SCALE 1/4" = 1'-0"	DATE 01-Nov-22	DESIGNED DRAWN	CHECKED	REVISION
DESCRIPTION		NUMBER	T2	MCU	MCU
Assy. Cross Transfer Hook Deck		SLPT-017-40-300		A	

ITEM	PART NUMBER	DESCRIPTION	QTY
1	1735-SLPT-017	Assy, Valve Mount	5
2	1772-SLPT-017	Assy, Split Bearing	5
3	1775-SLPT-017	Wldmnt, Strand Section	1
4	1787-SLPT-017	Assy, Pneumatic Header	1
5	1788-SLPT-017	Chain, 81x Conveyor, 172p including C/L	1
6	2424-SLPT-017	Plate, Chute	1
7	3081-SLPT-017	Assy, Oregon Bend	1
8	3179-SLPT-017	Assy, Strut w/ I/O Devices	1
9	3180-SLPT-017	Assy, Hook Stop Cylinder	5
10	F05009-113	Bolt, 5/8-11 X 2 HHB GR5 ZINC	4
11	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	4
12	F05011-5	Washer, 5/8 SAE Flat	4
13	F05015-17	Bolt, #10-24x1/2 PH	10
14	F05089-12	Anchor, M6 Screw Mount Tie Wrap	10

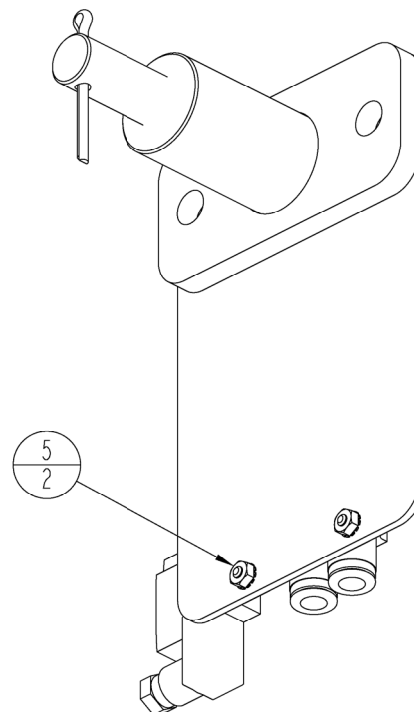
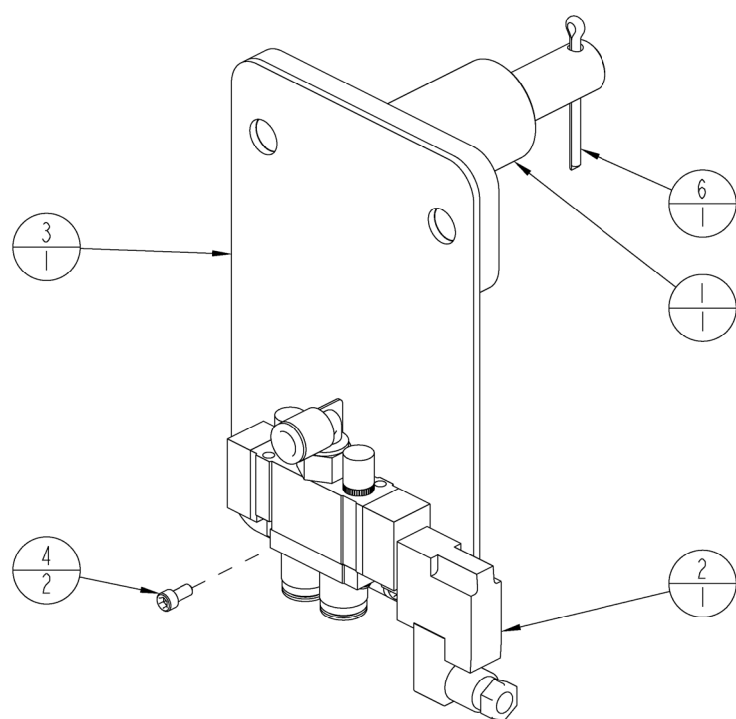


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx	±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
xx	±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES	+0.010				
	-.000				
FRACT	±1/32				
ANGLE	± 1/2°				
GRIND	# 86				
DESCRIPTION	NUMBER	SCALE	DATE	DESIGNED	CHECKED
Assy, Strand w/ Cylinders	1730-SLPT-017	1 of 1 0.063	07-Nov-22	MCM	DM

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120558	Wldmnt, Cyl Mount Pin	1
2	120685	Assy, Air Valve 5/2 Sngl SMC	1
3	3177-SLPT-017	Plate, Valve Mount	1
4	F05004-85	Bolt, 8-32x3/8 SHC Plain	2
5	F05010-41	Nut, #8-32 Self Locking	2
6	F05012-128	Pin, 3/16 x 2 Cotter	1



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	07-Nov-22	MCM	TZ	MCM

DESCRIPTION

Assy, Valve Mount

DRAWING NUMBER REVISION

1735-SLPT-017 A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120665	Split Bearing Half, UHMW	2
					2	1842-SLPT-017	Plate, Split Bearing Plate	1
					3	F05008-28	Bolt, 1/2-13x5 1/2 Hex Head GR5 Zinc	2
					4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2

1/2

2/1

3/2

4/2

TOLERANCES
UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
- .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

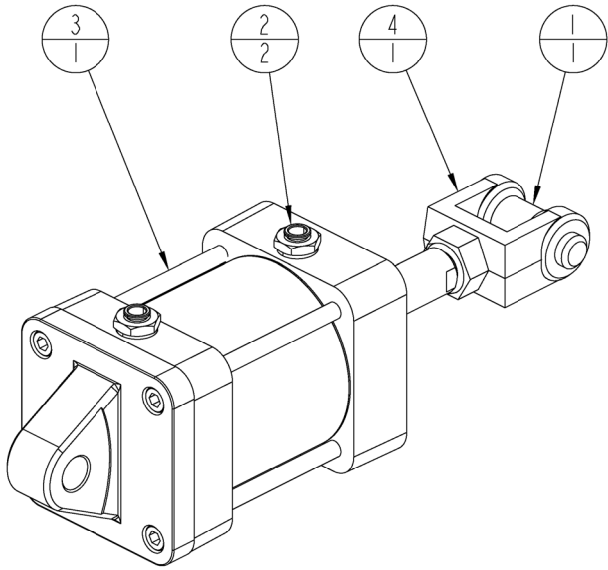
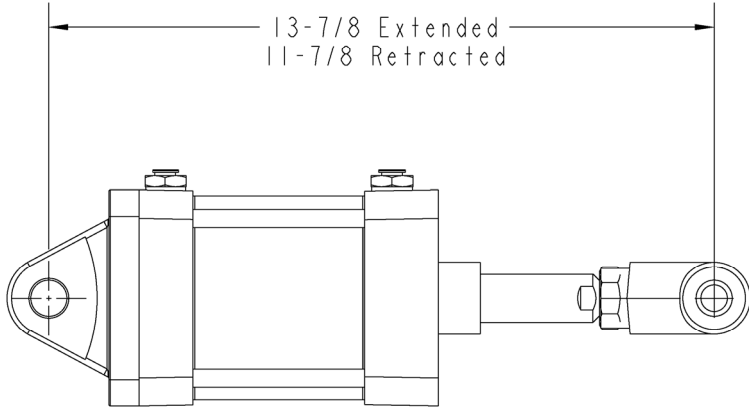
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	18-Aug-22	MCM	DG	

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Split Bearing	1772-SLPT-017	A

Notes:

1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	016485	Bushing, 3/4 IDx1 ODx1 1/8 Long Fl Bronze	1
					2	078336	Fitting, 3/8" Tube 1/2NPT Air	2
					3	120661	Cylinder, 4 Bore x 2 Stroke Air	1
					4	122596	Clevis, 3/4-16x2-3/8	1



Notes:

1. Treatment: None

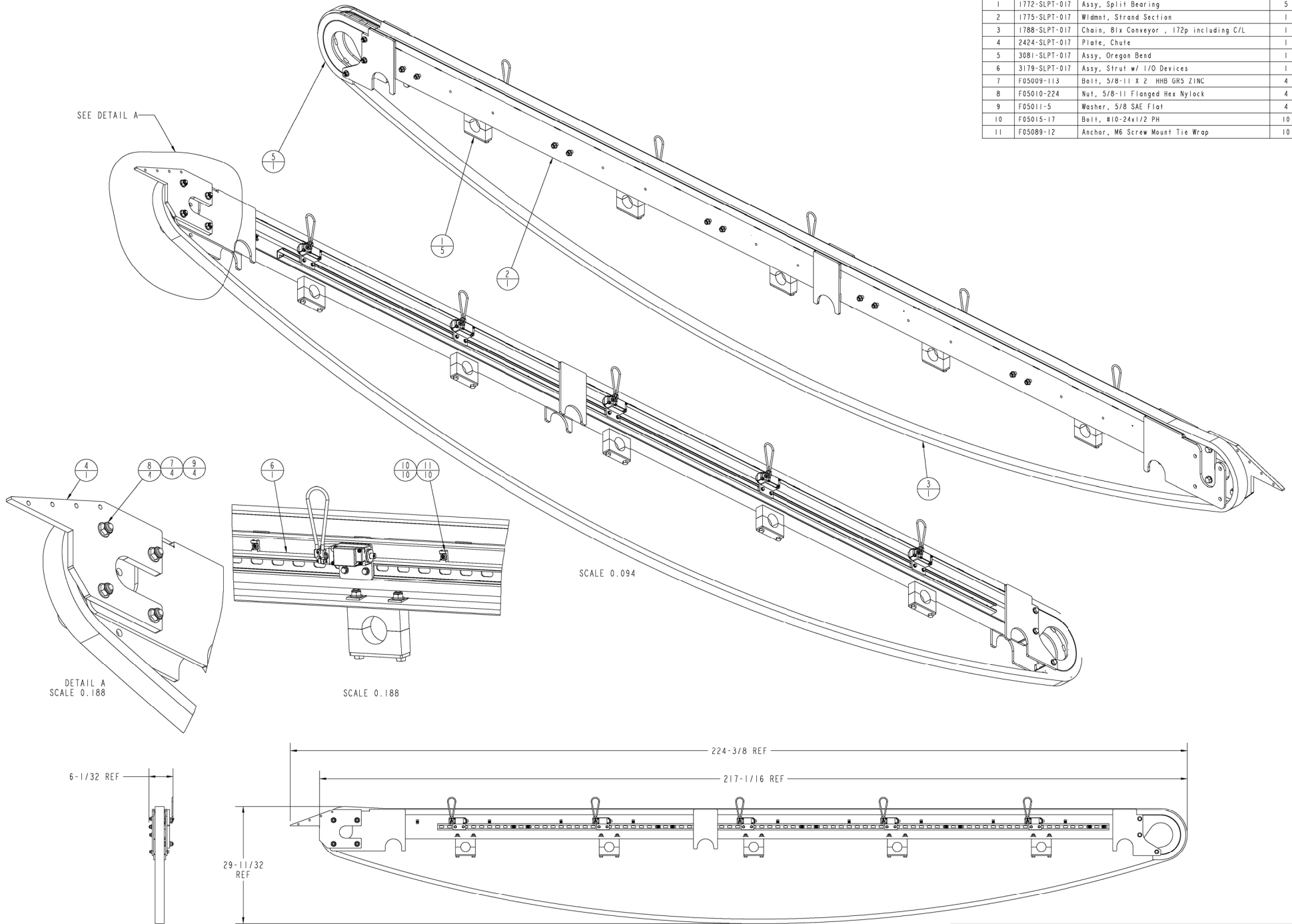
TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.250	07-Nov-22	MCM
FRACT ±1/32					DRAWN
ANGLE ± 1/2°					TZ
GRIND #6					CHECKED
			MCM		
DESCRIPTION					DRAWING NUMBER
Assy, Hook Stop Cylinder					3180-SLPT-017
					REVISION
					A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	1782-SLPT-017	Wldmnt, Oregon Bend	1
					2	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	3
					3	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	3
					4	F05011-101	Washer, 1/2 SAE Flat Gr5-8	3

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
1 of 1	0.250	19-Aug-22	MCM	TZ	MCM	
DESCRIPTION			DRAWING NUMBER		REVISION	
Assy, Oregon Bend			3081-SLPT-017		A	

ITEM	PART NUMBER	DESCRIPTION	QTY
1	1772-SLPT-017	Assy, Split Bearing	5
2	1775-SLPT-017	Wldmnt, Strand Section	1
3	1788-SLPT-017	Chain, 8lx Conveyor , 172p including C/L	1
4	2424-SLPT-017	Plate, Chute	1
5	3081-SLPT-017	Assy, Oregon Bend	1
6	3179-SLPT-017	Assy, Strut w/ I/O Devices	1
7	F05009-113	Bolt, 5/8-11 X 2 HHB GR5 ZINC	4
8	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	4
9	F05011-5	Washer, 5/8 SAE Flat	4
10	F05015-17	Bolt, #10-24x1/2 PH	10
11	F05089-12	Anchor, M6 Screw Mount Tie Wrap	10

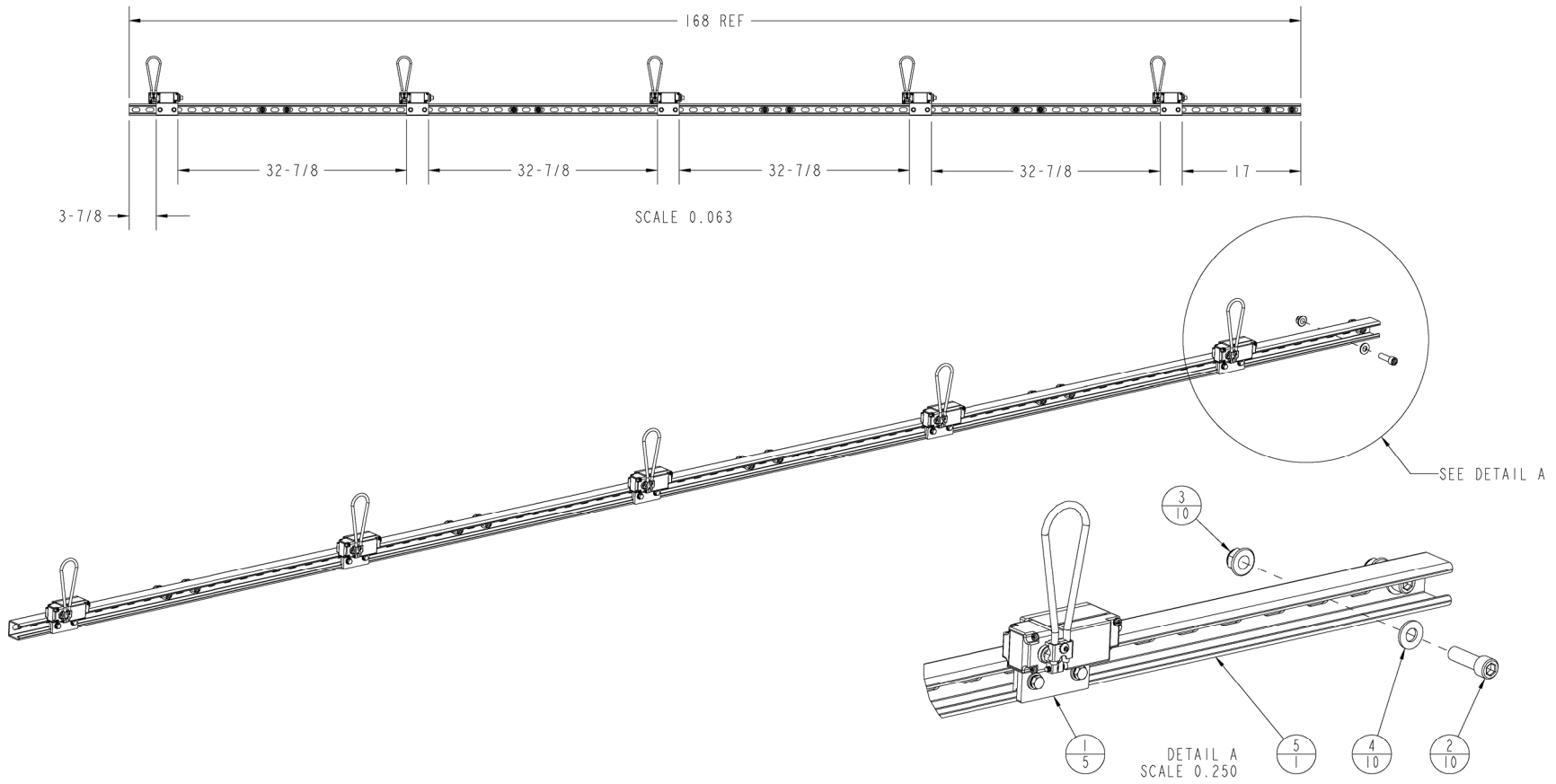


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx ±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
xx ±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010					
-.000					
FRACT #1/32					
ANGLE # 1/2°					
GRIND # 66					
DESCRIPTION	NUMBER	SCALE	DATE	DESIGNED	CHECKED
Assy, Strand w/ Switches	1731-SLPT-017	1 of 1	0.063	07-Nov-22	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1773-SLPT-017	Assy, Hook Stop Limit Switch	5
2	F05008-82	Screw, 1/2 x 1 3/4 SHCS, Zn	10
3	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	10
4	F05011-2	Washer, 1/2 SAE Flat	10
5	R02454-168	Unistrut, 1-5/8x12Ga Sltd Galv 168"L	1

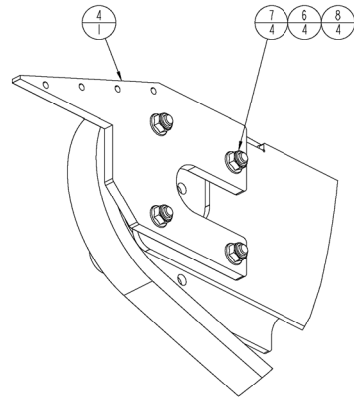


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES -.000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION		SHEET	SCALE	DATE	DESIGNED
Assy, Strut w/ I/O Devices		1 of 1	0.094	07-Nov-22	MCM
					DRAWN
					TZ
					CHECKED
					MCM
		NUMBER	REVISION		
		3179-SLPT-017	A		

ITEM	PART NUMBER	DESCRIPTION	QTY
1	1772-SLPT-017	Assy, Split Bearing	5
2	1775-SLPT-017	Wldmnt, Strand Section	1
3	1788-SLPT-017	Chain, 8lx Conveyor , 172p including C/L	1
4	2424-SLPT-017	Plate, Chute	1
5	3081-SLPT-017	Assy, Oregon Bend	1
6	F05009-113	Bolt, 5/8-11 X 2 HHB GR5 ZINC	4
7	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	4
8	F05011-5	Washer, 5/8 SAE Flat	4

SEE DETAIL A



DETAIL A
SCALE 0.188

SCALE 0.094

3-3/4 REF

29-11/32
REF

224-3/8 REF

217-1/16 REF

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx ±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
xx ±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010					
-.000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND # 66					
DESCRIPTION	NUMBER	SCALE	DATE	DESIGNED	CHECKED
Assy, Strand - Plain	1732-SLPT-017	1 of 1	0.063	07-Nov-22	
				MCM	DM
					REVISION
					A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	078823	Switch Assy, Nylatron Loop M12	1
					2	120667	Nut, 1/4-20 Strut Channel	2
					3	1774-SLPT-017	Plate, Switch Mount	1
					4	F05004-225	Bolt, 8-32x1 1/4 SHC Plain	2
					5	F05005-101	BOLT, 1/4-20 X 1 HEX HEAD GR5	2
					6	F05011-11	Washer, 1/4 SAE Flat	2
					7	F05011-14	Washer, 1/4 Split Lock	2
					8	F05011-84	Washer, #8 Split Lock	2

TOLERANCES UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

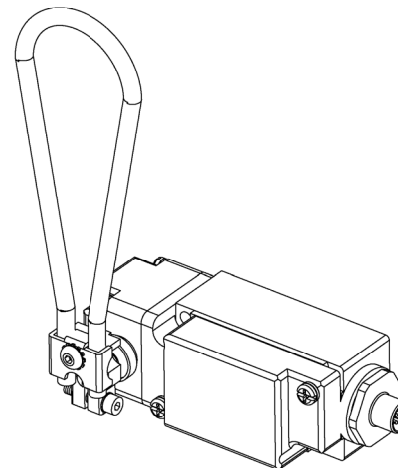
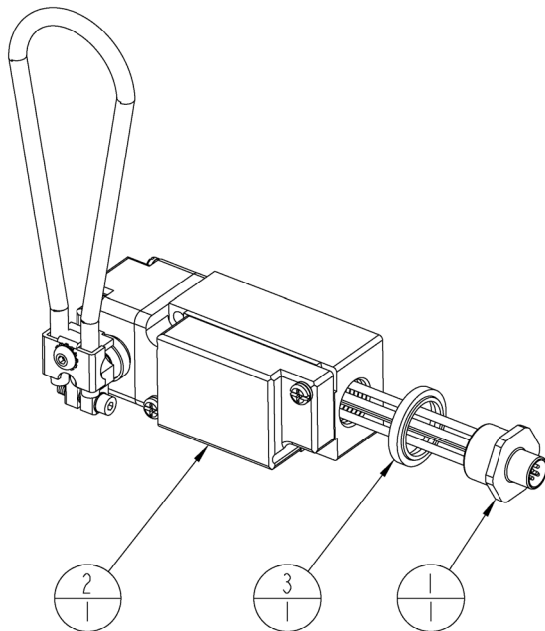
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET 1 of 1	SCALE 0.375	DATE 07-Nov-22	DESIGNED MCM	DRAWN TZ	CHECKED MCM
DESCRIPTION Assy, Hook Stop Limit Switch			DRAWING NUMBER 1773-SLPT-017		REVISION A

Notes:
1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK
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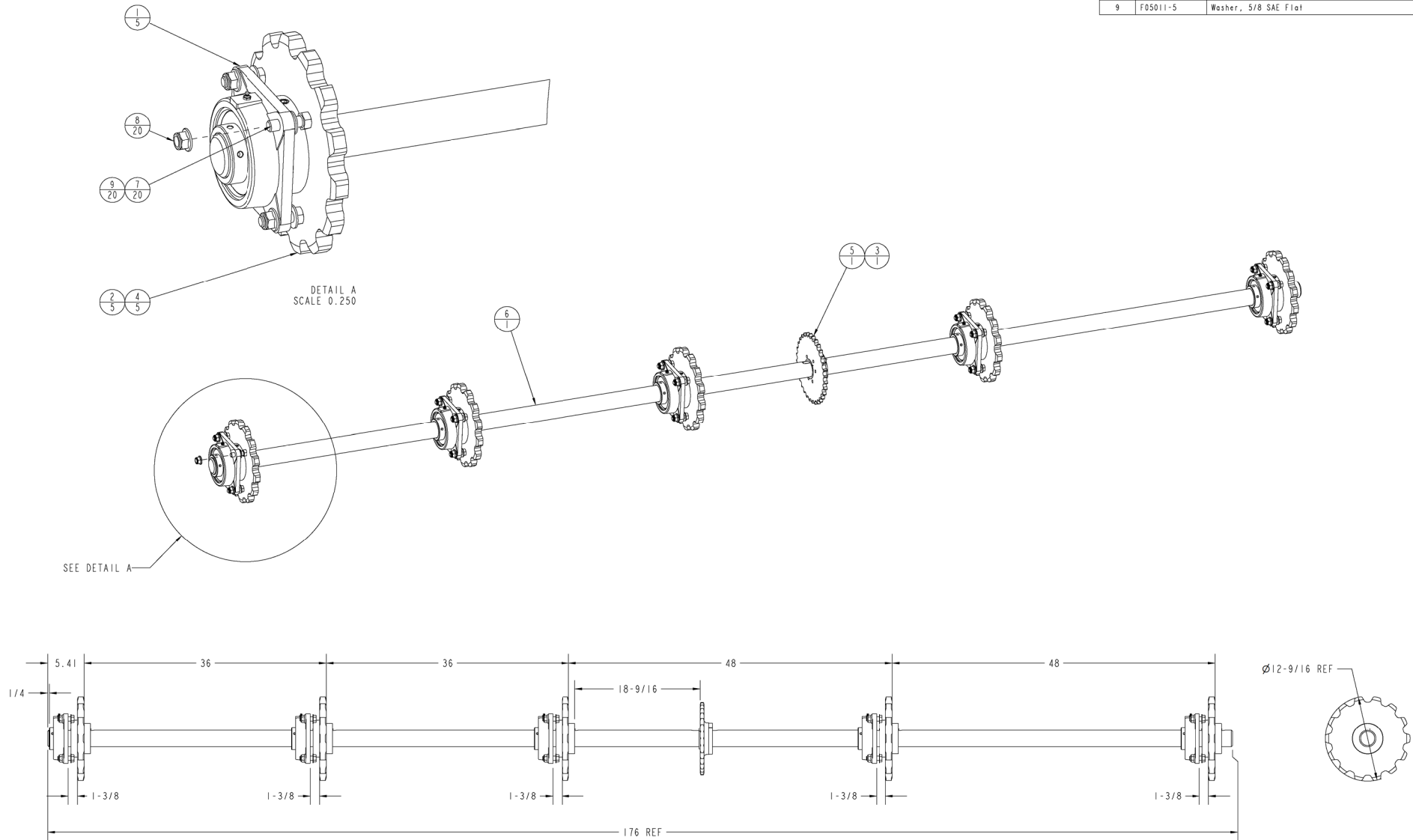
ITEM	PART NUMBER	DESCRIPTION	QTY
1	068489	Receptacle, 4P M12 Female 1/2" NPT	1
2	112509	Switch, Limit Nylatron Loop	1
3	E20460	Ring, 1/2 Sealing	1



Notes:
1. Treatment: NONE

TOLERANCES UNLESS NOTED .xxx ± .005 .xx ± .010 HOLES ±.010 .000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc.					
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.375	11/30/2018	JRF	JRF	***
	DESCRIPTION			DRAWING NUMBER	REVISION	
Switch Assy, Nylatron Loop M12			078823	A		

ITEM	PART NUMBER	DESCRIPTION	QTY
1	113907	Bearing, 2-7/16 F4B-SCM-207	5
2	120339	Key, 5/8 Sq x 3 Lg	5
3	120583	Bushing, SF 2 7/16 OD	1
4	120674	Sprocket, 78CI4 2 7/16 (8IX)	5
5	123596	Sprocket, 80SF32	1
6	1796-SLPT-017	Shaft, 2 7/16 Dia x 176" Lg	1
7	F05009-113	Bolt, 5/8-11 X 2 HHB GR5 ZINC	20
8	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	20
9	F05011-5	Washer, 5/8 SAE Flat	20

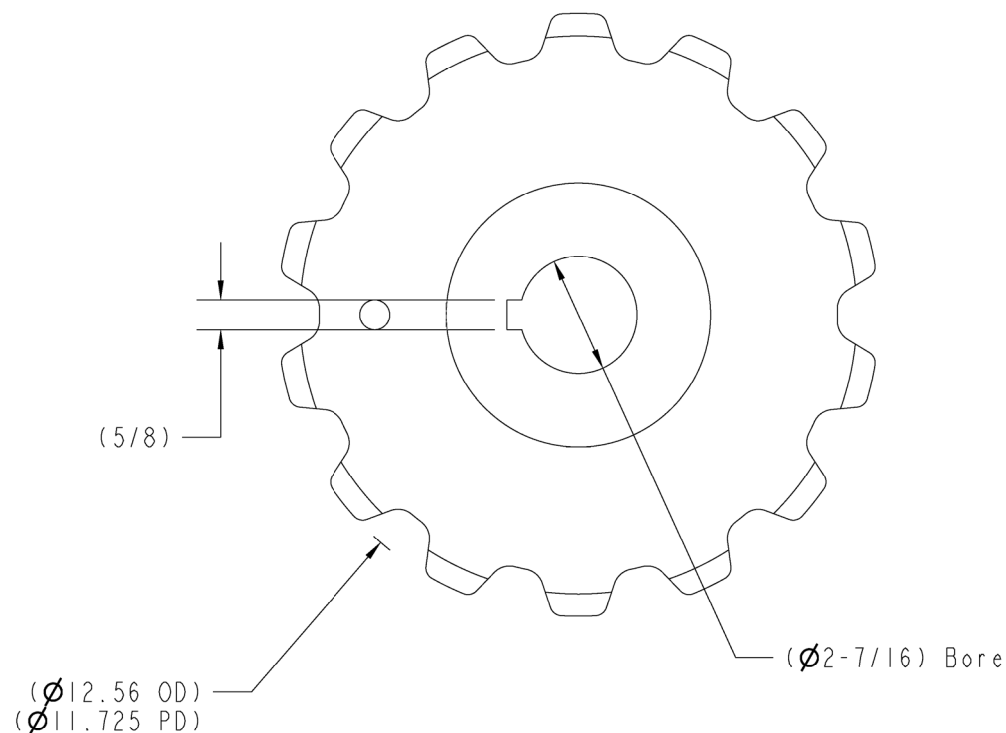
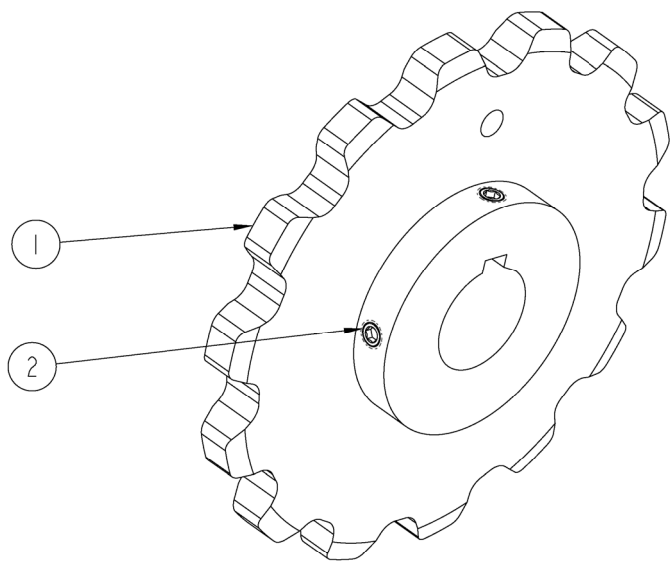


Notes:
1. Treatment: None
2. Approx. Weight: 530 Lbs

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx ±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542	DESIGNED	DRAWN	CHECKED	
xx ±.010	8829 East Slate Rd. 46, Greensburg, In 47240-7449 (812) 663-5257	NUMBER	DM	REVISION	
HOLES +.010 -.000		1 of 1	0.094	18-Aug-22	
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION		Assy, Headshaft 5 Strand 81x		1797-SLPT-017 A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120676	Wldmnt, 78C14 2 7/16 Sprocket	1
2	F05009-158	Screw, 5/8-11x1-1/4 BO Cup Pt Set	2



Notes:
 1. Treatment: NONE
 2. Assemble with L04870-3 Blue Loctite

**TOLERANCES
UNLESS NOTED**

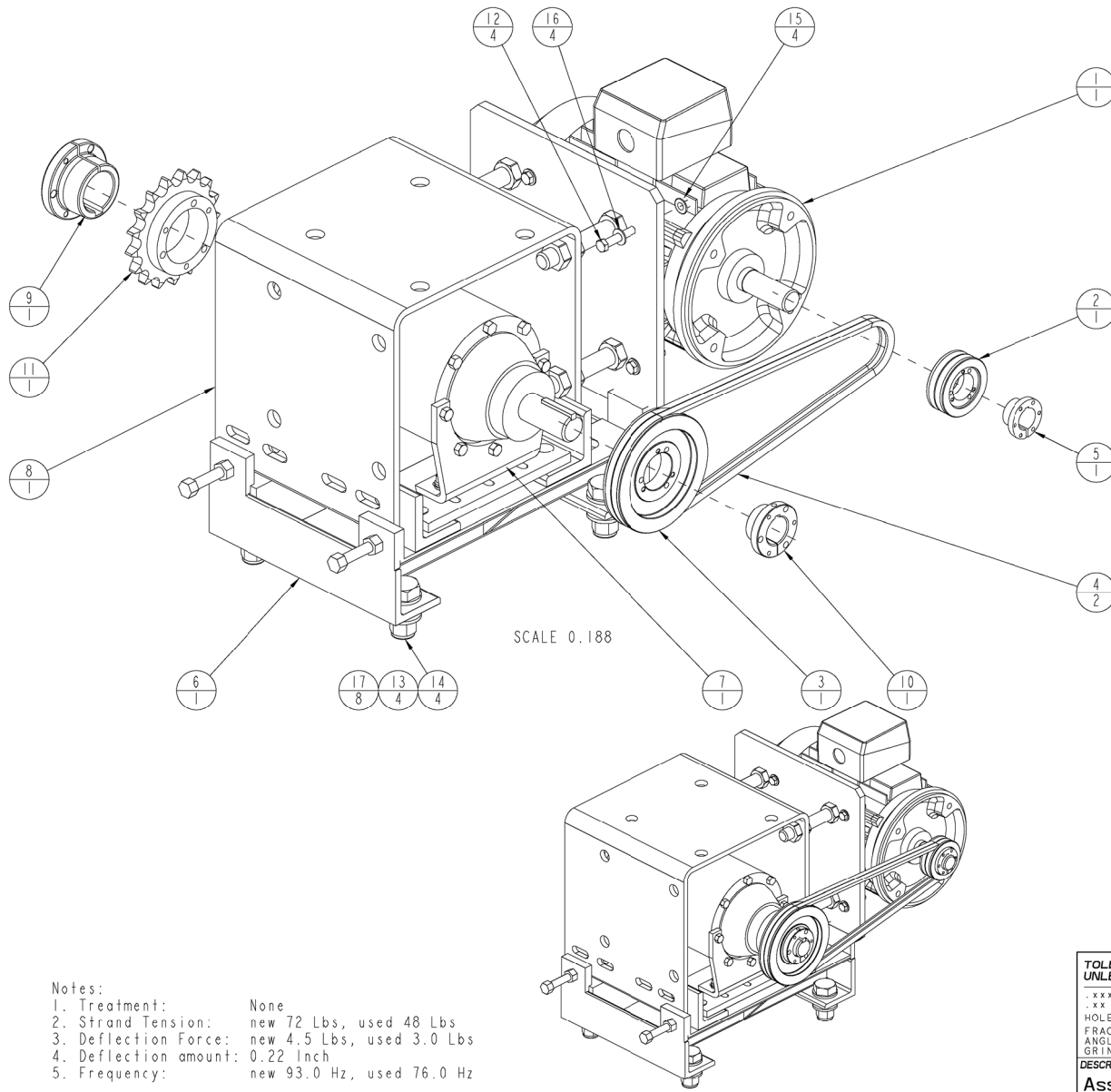
.xxx ±.005
 .xx ±.010
 HOLES +.010
 -.000
 FRACT ±1/32
 ANGLE ± 1/2°
 GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	DRAWING NUMBER	REVISION
Sprocket, 78C14 2 7/16 (81X)	1 of 1	0.250	8/10/22	MCM	MCM	MAM	120674	A

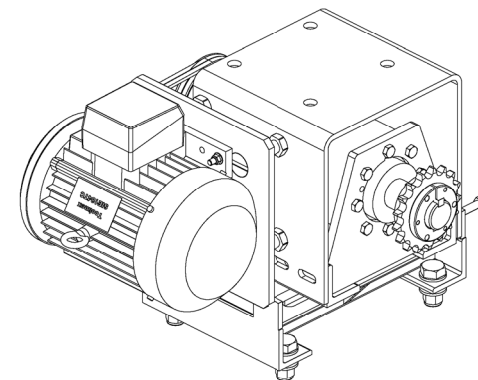
DATE	REV	REVISION RECORD	DR	CK
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Notes:

- | | |
|-----------------------|---------------------------|
| 1. Treatment: | None |
| 2. Strand Tension: | new 72 Lbs, used 48 Lbs |
| 3. Deflection Force: | new 4.5 Lbs, used 3.0 Lbs |
| 4. Deflection amount: | 0.22 Inch |
| 5. Frequency: | new 93.0 Hz, used 76.0 Hz |

ITEM	PART NUMBER	DESCRIPTION	QTY
1	115152	Motor, 5HP 3 ϕ 230/460 184TC	1
2	120635	Sheave, 2-3V3.00-JA	1
3	120636	Sheave, 2-3V5.00-SH	1
4	120637	Belt, 3VX425	2
5	120638	Bushing, JA 1 1/8	1
6	120644	Rexnord Slidebase Kit - Mercury/Mars	1
7	120652	Gearbox, 31.53:1 Mercury 5HP	1
8	120654	Rexnord Motor Mount Kit, Mercury/Mars	1
9	120655	Bushing, SK 2	1
10	120659	Bushing, SH 1 3/8 5/16	1
11	123586	Sprocket, 80SK17H	1
12	F05007-124	Bolt, 3/8-16 x 2 HH Grd 8 YZD	4
13	F05009-47	Bolt, 7/8-9 x 2-1/4 HH Unplated	4
14	F05010-208	NUT, 7/8-9 NYLOCK	4
15	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	4
16	F05011-3	Washer, 3/8 Flat SAE	4
17	F05011-73	Washer, 7/8 SAE Flat	8



TOLERANCES
UNLESS NOTED

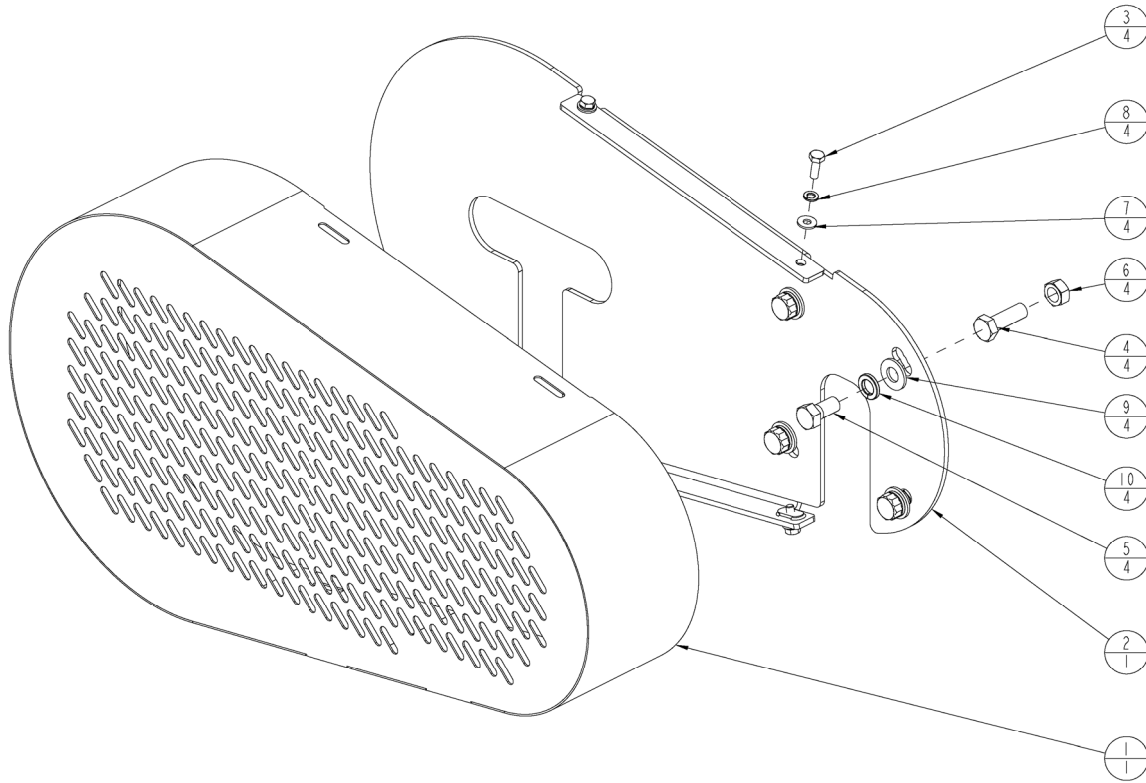
xxx $\pm$.005
xx $\pm$.010
x $\pm$.015
HOLES $\pm$.000
FRACT $\pm$ 1/32
ANGLE $\pm$ 1/2°
GRIND #6

Wood-Mizer Products, Inc.

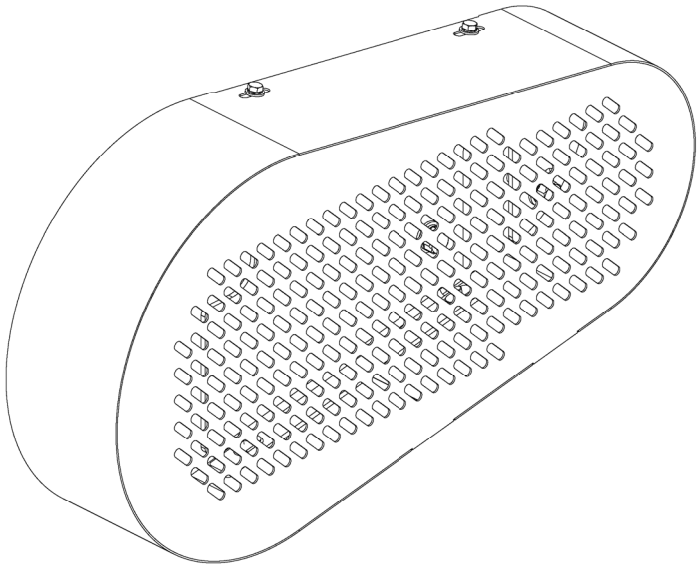
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
Assy, 5HP Motorgear 28.84 RPM Output	1 of 1	0.125	15-Dec-22	MCM	TZ	MCM
				NUMBER		REVISION
				3165-SLPT-017		A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1923-SLPT-017	Wldmnt, Belt Guard	1
2	1926-SLPT-017	Wldmnt, Belt Guard Front	1
3	F05005-123	Bolt, 1/4-20x3/4 HH Gr5	4
4	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	4
5	F05008-71	Bolt, 1/2-13 x 1 HH FT	4
6	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	4
7	F05011-11	Washer, 1/4 SAE Flat	4
8	F05011-14	Washer, 1/4 Split Lock	4
9	F05011-2	Washer, 1/2 SAE Flat	4
10	F05011-9	Washer, 1/2 Split Lock	4



Notes:
 1. Treatment: None
 2. Use 1/2-13 Nut as a spacer and 1/2-13x 1 1/2 Bolt when it is needed

**TOLERANCES
UNLESS NOTED**

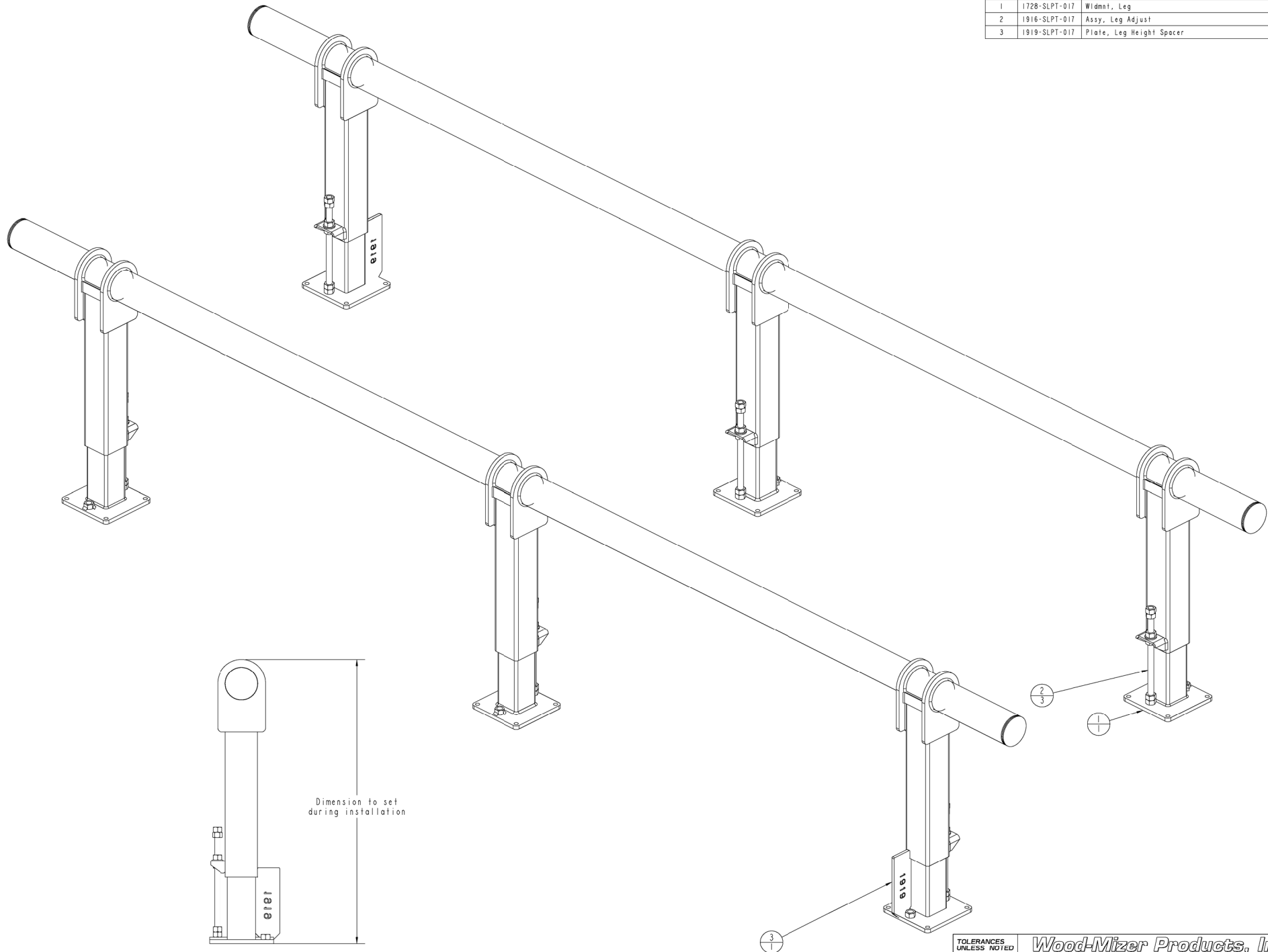
.xxx ±.005
 .xx ±.010
 .x ±.010
 HOLES +.010
 FRACT ±1/32
 ANGLE ± 1/2°
 GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
Assy, Belt Guard	1 of 1	0.250	27-Oct-22	TZ	TZ	MCM
				NUMBER	REVISION	
				1930-SLPT-017	A	

ITEM	PART NUMBER	DESCRIPTION	QTY
1	1728-SLPT-017	Wldmnt, Leg	1
2	1916-SLPT-017	Assy, Leg Adjust	3
3	1919-SLPT-017	Plate, Leg Height Spacer	1



- Notes:
1. Treatment: None
 2. Use template to set height

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx ±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
xx ±.010	8829 East Slate Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010					
-.000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION	NUMBER	SCALE	DATE	DESIGNED	CHECKED
Assy, Legs 40-300	1915-SLPT-017	1 of 1	0.125	TZ	MCM
			13-Oct-22	TZ	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	048025	Rod, 3/4-10 x 13-5/8	1
2	F05010-7	NUT, 3/4-10 FREE HEX ZN	5
3	F05011-62	Washer, 3/4 SAE Flat	1

2
5

3
1

13-5/8 REF

Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.					
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542					
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
HOLES -.000		SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
FRACT ±1/32		1 of 1	0.250	12-Oct-22	TZ	TZ	MCM
ANGLE ± 1/2°		DESCRIPTION				DRAWING NUMBER	
GRIND #6		Assy, Leg Adjust				1916-SLPT-017	
						REVISION	
						A	