

**Restoration Forest Products
Windfall System
Cross Transfer Decks
Wood-Mizer US Manufactured
Parts Manual**

SLPT-017-44-000	rev. A1.00
SLPT-017-44-010	rev. A1.00
SLPT-017-44-015	rev. A1.00
SLPT-017-45-000	rev. A1.00
SLPT-017-45-010	rev. A1.00
SLPT-017-45-015	rev. A1.00

Form # 2554

Publish date: 20 July 2023

California Proposition 65 Warning



WARNING: This product contains a chemical known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov/wood.

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Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

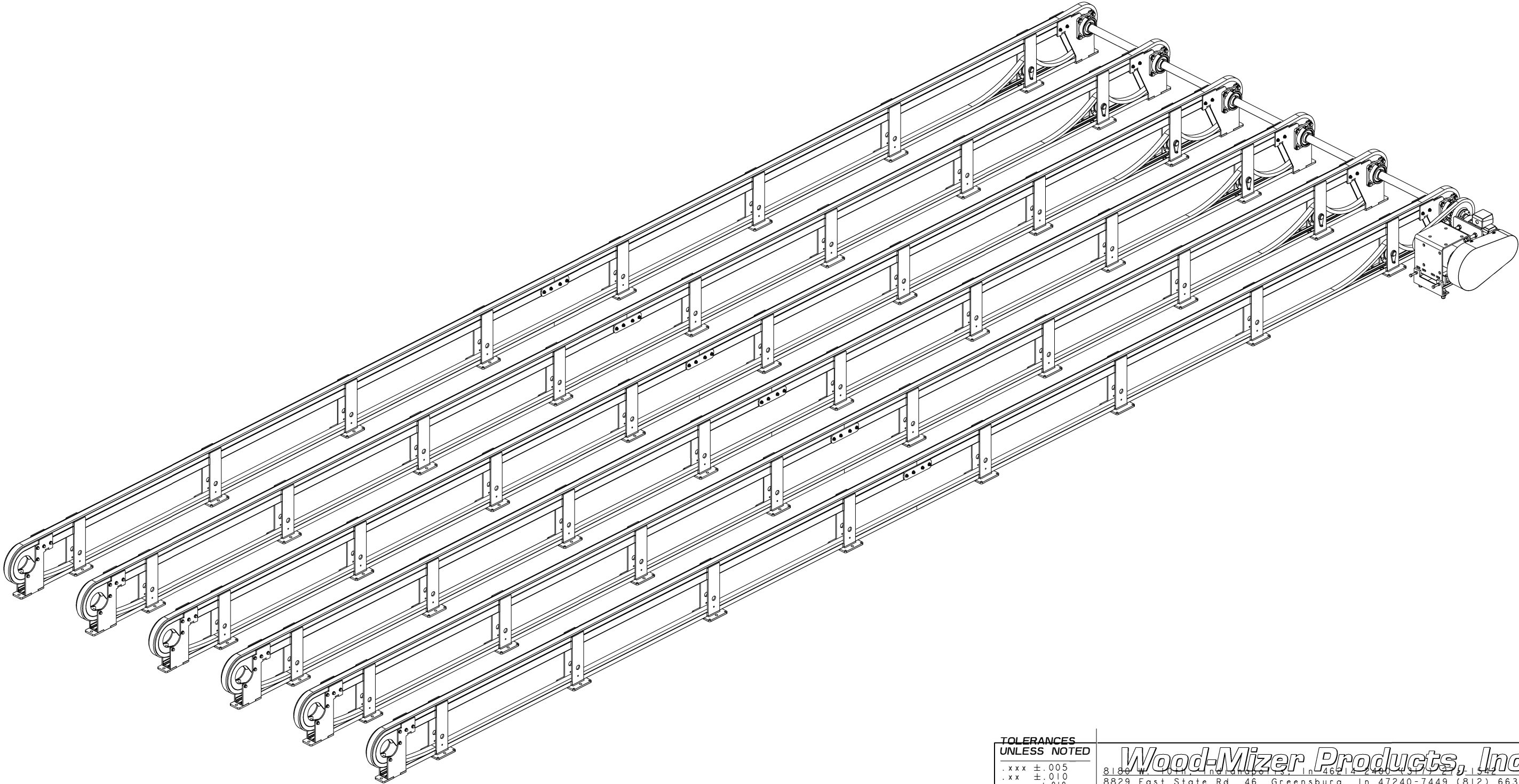
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SLPT-017-44-015, SLPT-017-45-000,
SLPT-017-45-010, and SLPT-017-45-015**

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DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1965-SLPT-017	39'L, 6 Strand, Cross Transfer Deck	1



Notes:
1 See 1965-SLPT-017 drawing

TOLERANCES
UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
FRACT ±1/32"
ANGLE ± 1/2°
GRIND #6

DESCRIPTION

39'L Cross Transfer Deck

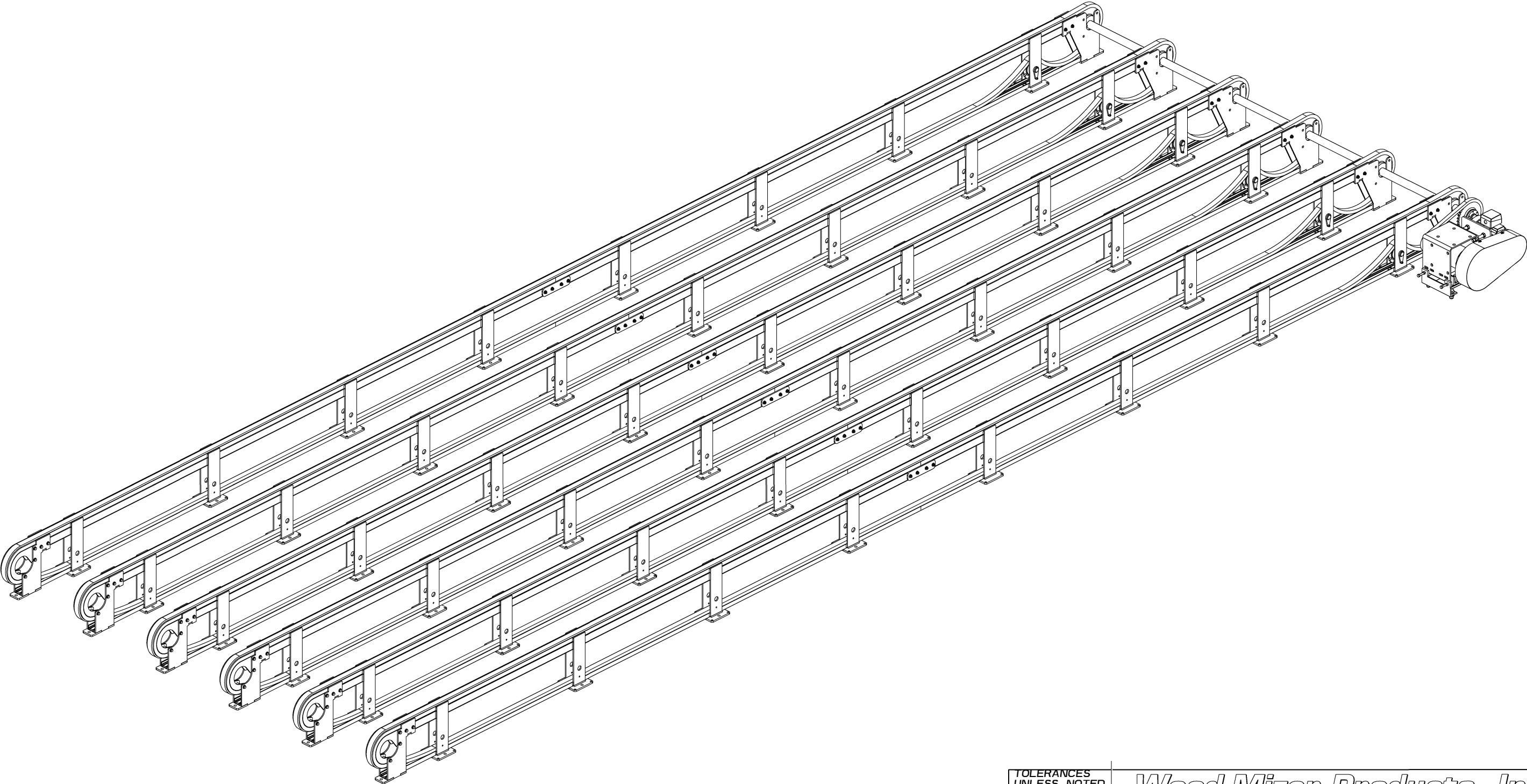
Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of	0.031	26-Oct-22	MCM	TZ	
			NUMBER	REVISION	
s Transfer Deck			SLPT-017-44-000	A	
			SLPT-017-45-000		

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	3150-SLPT-017	39'L, 6 Strand, Cross Transfer Deck	1



Notes:
1 See 3150-SLPT-017 drawing

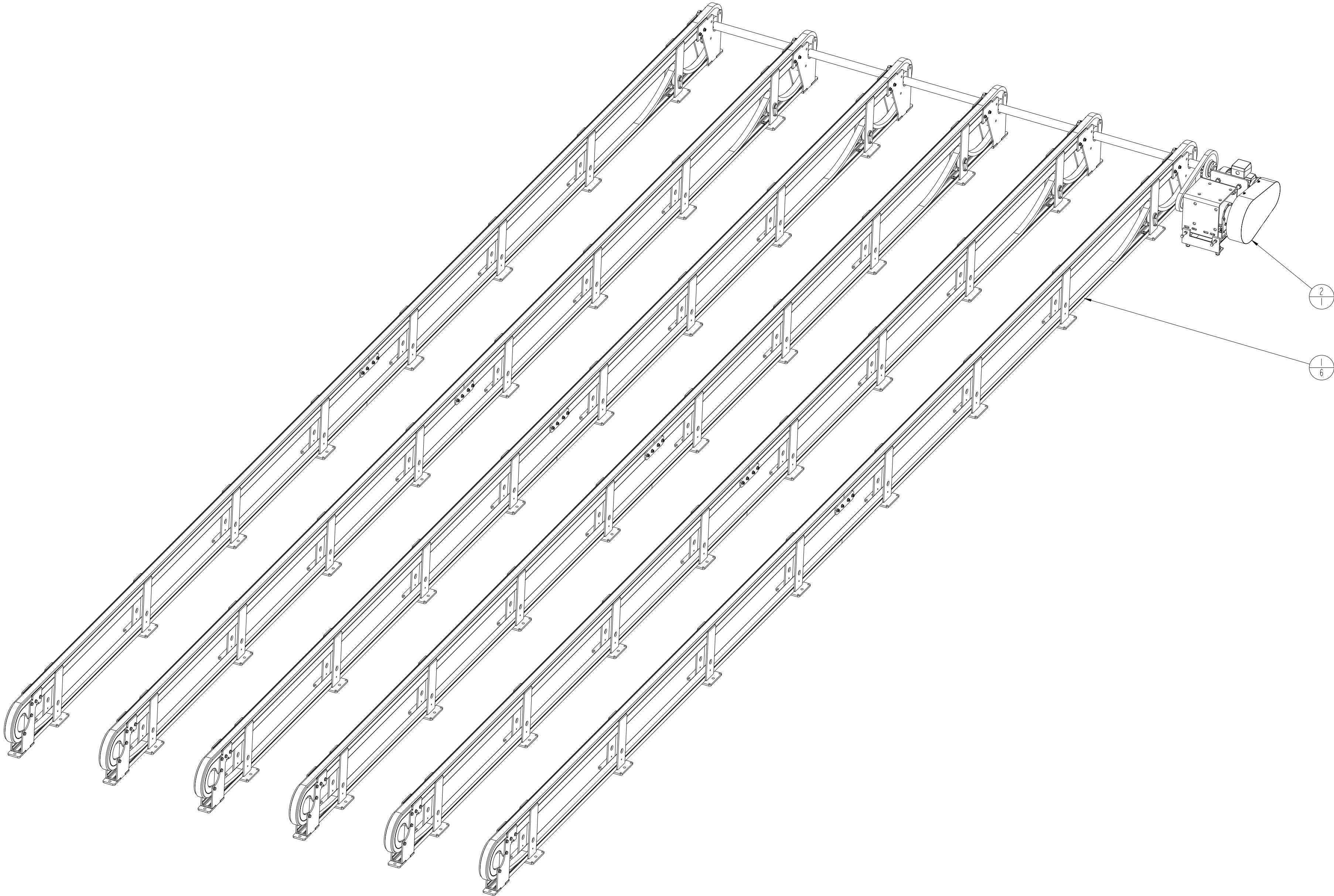
TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
FRACT ±1/32"		1 of	0.031	26-Oct-22	MCM
ANGLE ± 1/2°		DESCRIPTION		DRAWN	CHECKED
GRIND #6		39'L Cross Transfer Deck		TZ	
				NUMBER	REVISION
				SLPT-017-44-015	A

SLPT-017-45-015

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	3133-SLPT-017	Assy, Strand 18" TOC	6
2	3149-SLPT-017	Assy, 6 Strand Headshaft	1

TOP OF CHAIN: 18"
HEADSHAFT TO TAILSHAFT: 39' (468")
OVERALL LENGTH: 40.1' (481")
CHAIN SPEED: 45 FPM
MOTOR: 5HP 230/460V 60Hz 3Ph
STARTER: FVNR



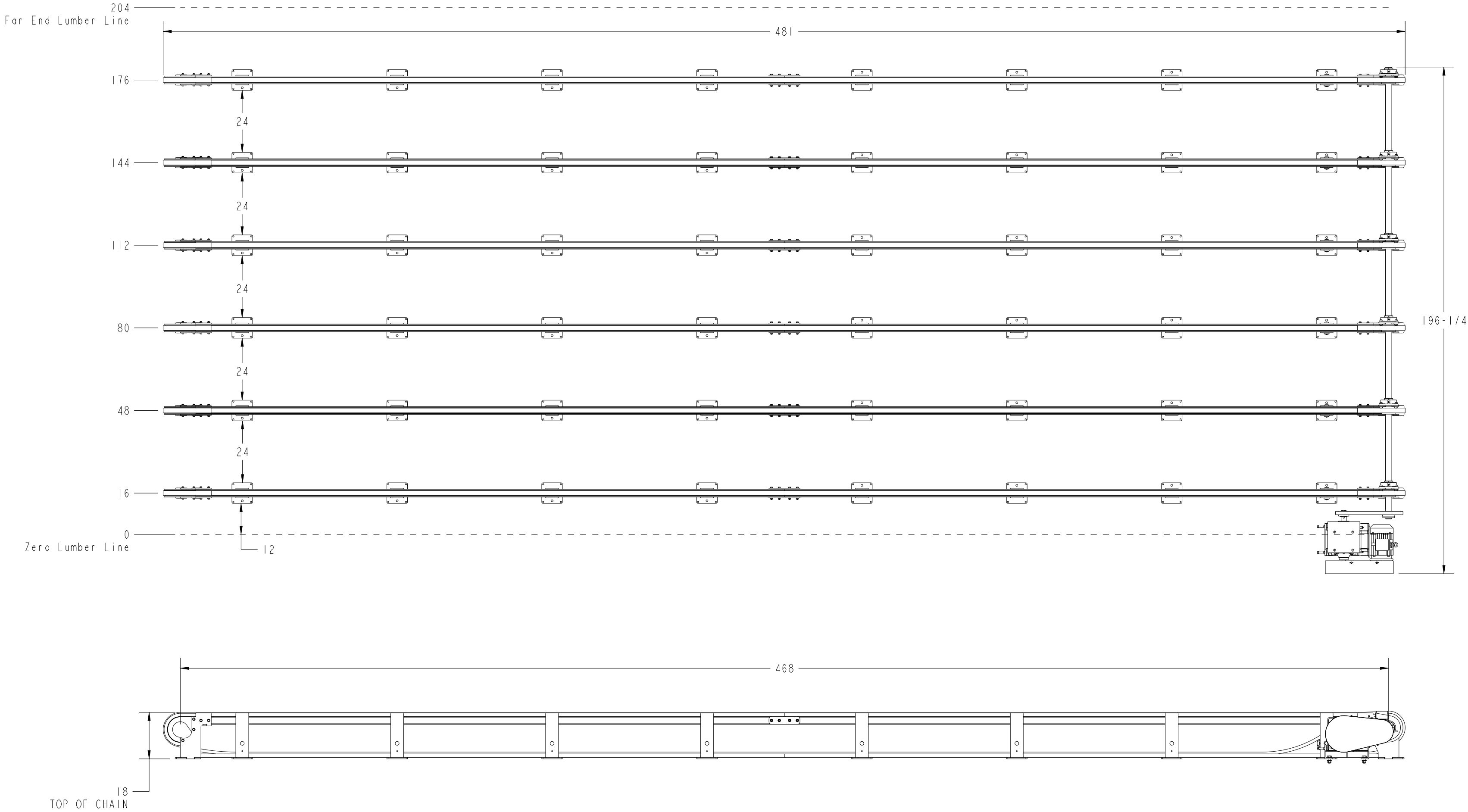
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 3	0.047	25-Oct-22	MCM	MB	
DESCRIPTION			NUMBER		REVISION
39'L, 6 Strand, Cross Transfer Deck			3150-SLPT-017		A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	3133-SLPT-017	Assy, Strand 18" TOC	6
2	3149-SLPT-017	Assy, 6 Strand Headshaft	1

TOP OF CHAIN: 18"
HEADSHAFT TO TAILSHAFT: 39' (468")
OVERALL LENGTH: 40.1' (481")
CHAIN SPEED: 45 FPM
MOTOR: 5HP 230/460V 60Hz 3Ph
STARTER: FVNR

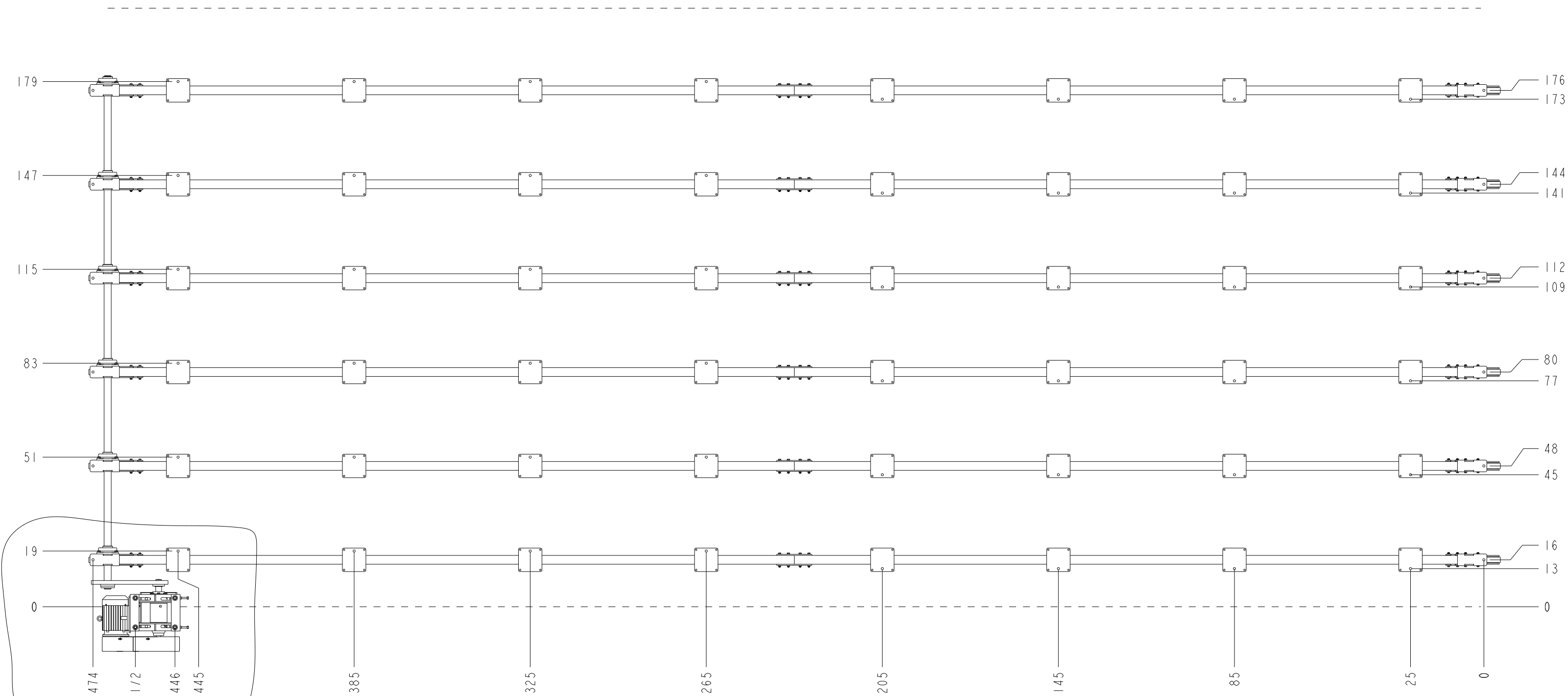


TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES ±.000					
FRACT ±1/32"					
ANGLE ±1/2°					
GRIND #6					
DESCRIPTION	NUMBER	DESIGNED	DRAWN	CHECKED	REVISION
39'L, 6 Strand, Cross Transfer Deck	3150-SLPT-017	MCM	MB		A

DATE	REV	REVISION RECORD	DR	CK
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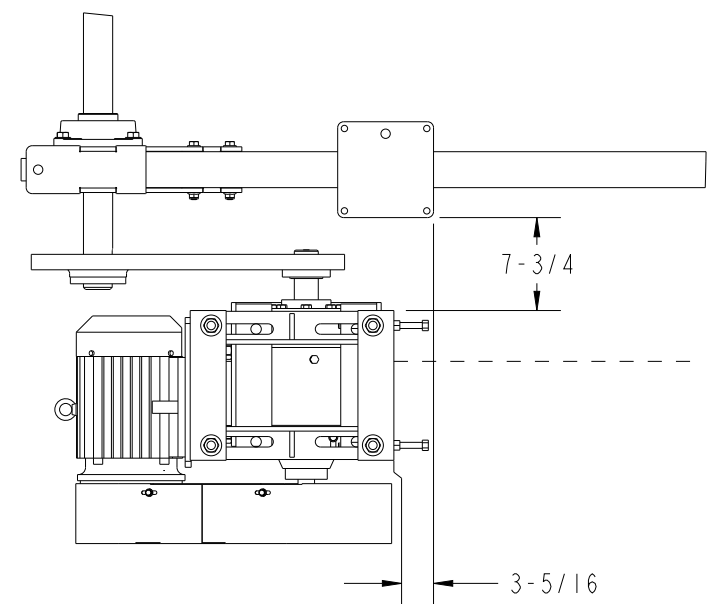
ITEM	PART NUMBER	DESCRIPTION	QTY
1	3133-SLPT-017	Assy, Strand 18" TOC	6
2	3149-SLPT-017	Assy, 6 Strand Headshaft	1

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OVERALL LENGTH: 40.1' (481")
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MOTOR: 5HP 230/460V 60Hz 3Ph
STARTER: FVNR



BOTTOM VIEW

SEE DETAIL A



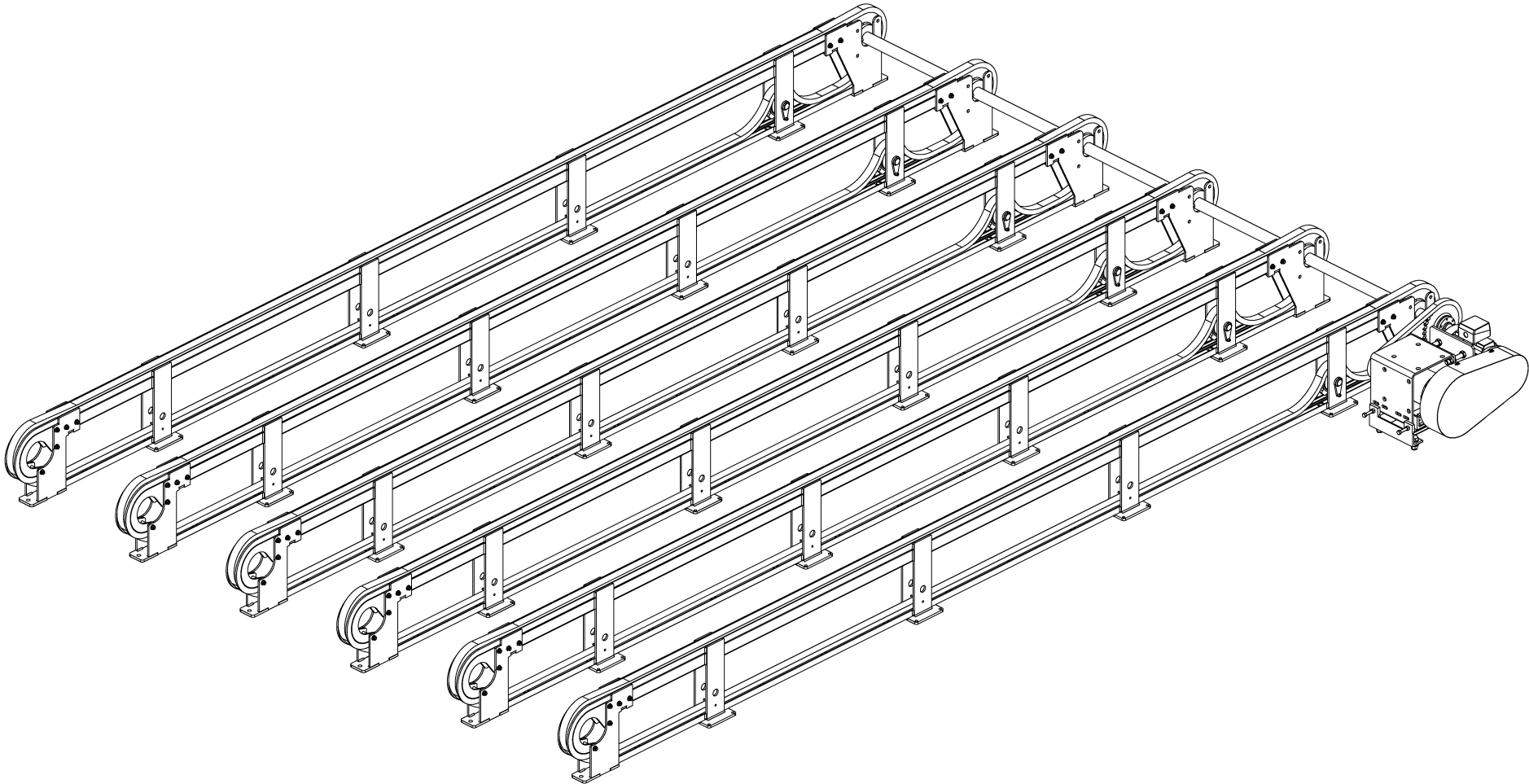
DETAIL A
SCALE 0.062

FOOTPAD POSITIONS

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32" ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
3 of 3	0.031	25-Oct-22	MCM	MB	
DESCRIPTION			NUMBER	REVISION	
39'L, 6 Strand, Cross Transfer Deck			3150-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1958-SLPT-017	20'L, 6 Strand, Cross Transfer Deck	1



Notes:
1. See 1958-SLPT-017 drawing

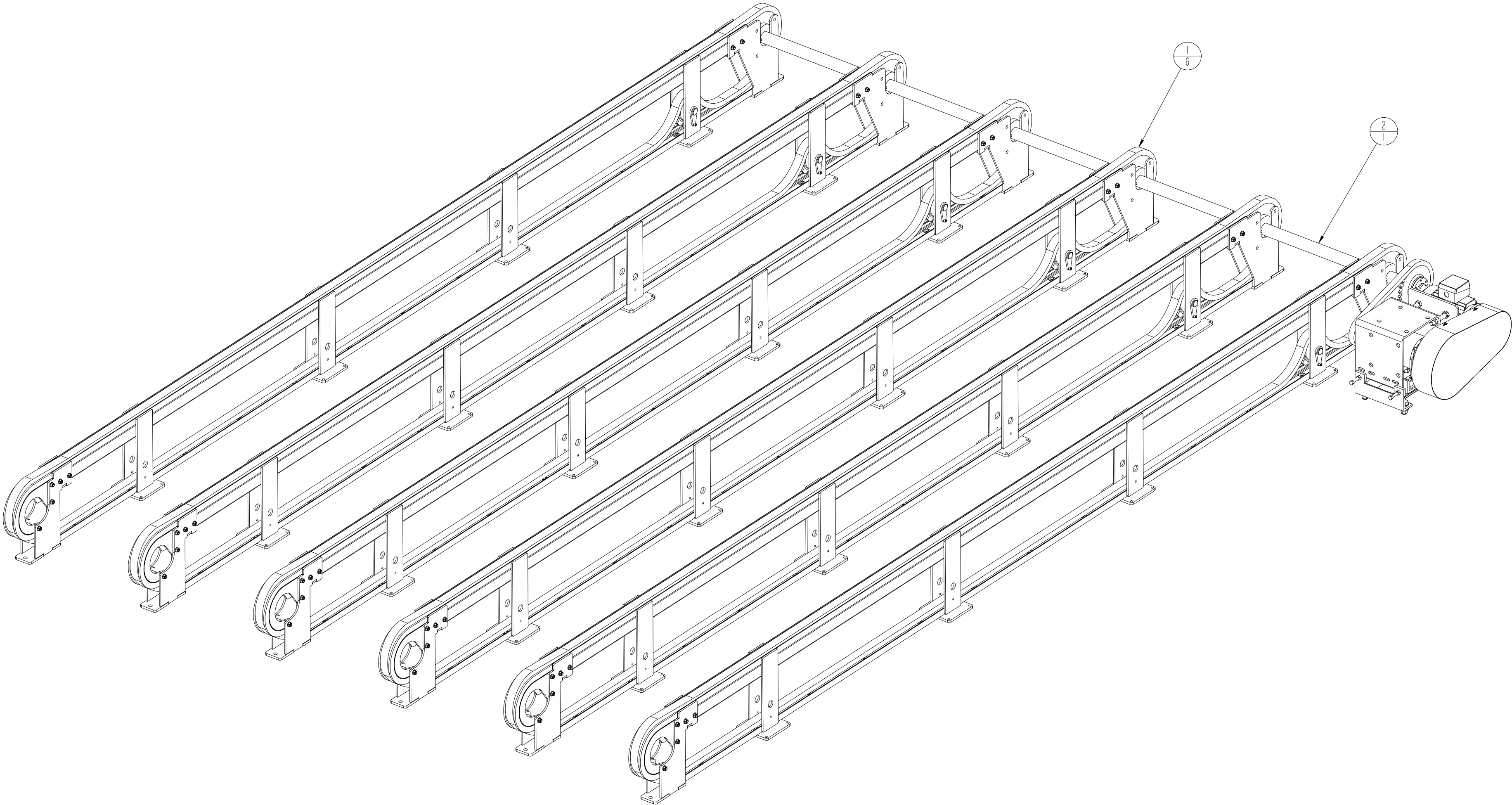
TOLERANCES UNLESS NOTED		<i>Wood-Mizer Products, Inc.</i>				
.xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32° ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
SHEET		SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1		0.031	26-Oct-22	MCM	TZ	
DESCRIPTION				NUMBER		REVISION
20'L Cross Transfer Deck				SLPT-017-44-010		A

SLPT-017-45-010

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1959-SLPT-017	Assy, Strand 18" TOC	6
2	3149-SLPT-017	Assy, 6 Strand Headshaft	1

TOP OF CHAIN: 18"
HEADSHAFT TO TAILSHAFT: 20' (240")
OVERALL LENGTH: 21.1' (252'-29/32")
CHAIN SPEED: 45 FPM
MOTOR: 5HP 230/460V 60Hz 3Ph
STARTER: VFAC



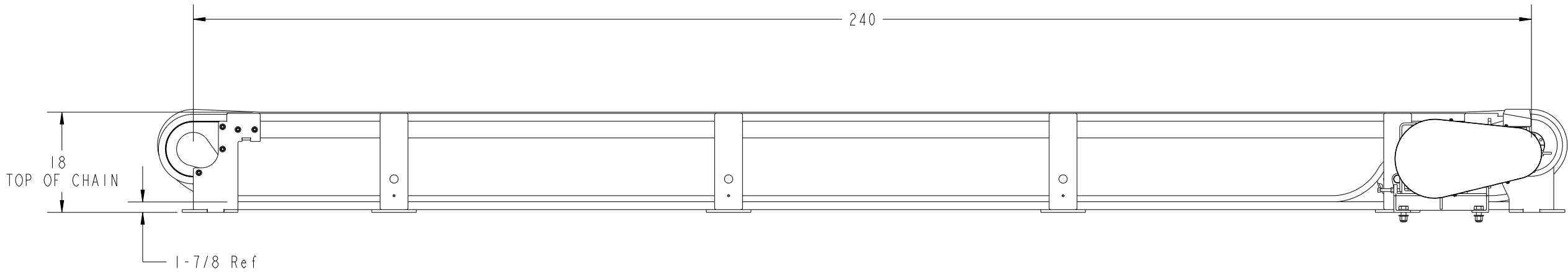
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 3	0.063	25-Oct-22	MCM	MB	
DESCRIPTION			NUMBER	REVISION	
20'L, 6 Strand, Cross Transfer Deck			1958-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1959-SLPT-017	Assy, Strand 18" TOC	6
2	3149-SLPT-017	Assy, 6 Strand Headshaft	1

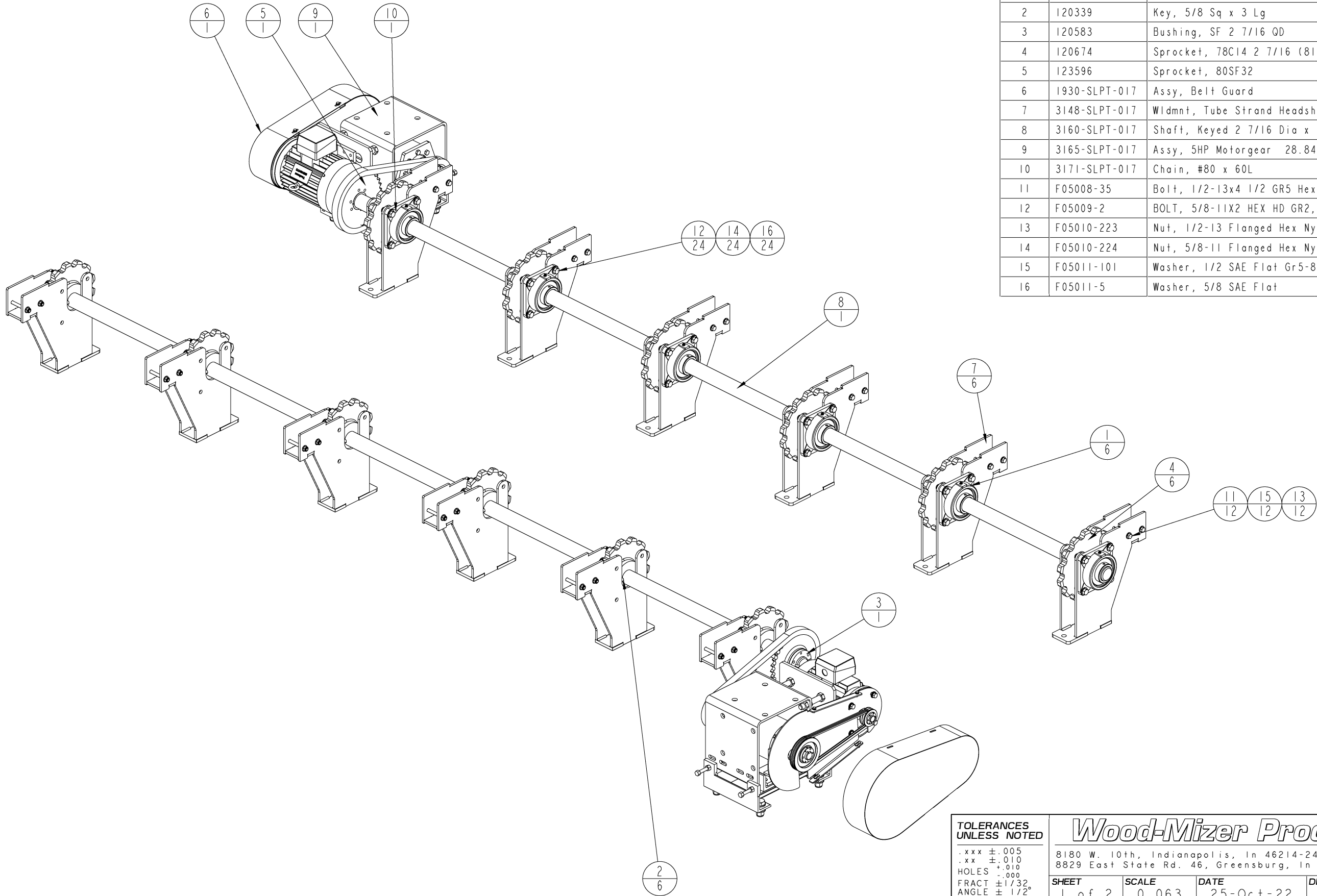
TOP OF CHAIN: 18"
HEADSHAFT TO TAILSHAFT: 20' (240")
OVERALL LENGTH: 21.1' (252-29/32")
CHAIN SPEED: 45 FPM
MOTOR: 5HP 230/460V 60Hz 3Ph
STARTER: VFAC



TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	CHECKED
20'L, 6 Strand, Cross Transfer Deck	2 of 3	0.047	25-Oct-22	MCM	MB
NUMBER		REVISION			
1958-SLPT-017		A			

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	113907	Bearing, 2-7/16 F4B-SCM-207	6
2	120339	Key, 5/8 Sq x 3 Lg	6
3	120583	Bushing, SF 2 7/16 QD	1
4	120674	Sprocket, 78C14 2 7/16 (81X)	6
5	123596	Sprocket, 80SF32	1
6	1930-SLPT-017	Assy, Belt Guard	1
7	3148-SLPT-017	Wldmnt, Tube Strand Headshaft	6
8	3160-SLPT-017	Shaft, Keyed 2 7/16 Dia x 175" Lg	1
9	3165-SLPT-017	Assy, 5HP Motorgear 28.84 RPM Output	1
10	3171-SLPT-017	Chain, #80 x 60L	1
11	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	12
12	F05009-2	BOLT, 5/8-11X2 HEX HD GR2, ZN	24
13	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	12
14	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	24
15	F05011-101	Washer, 1/2 SAE Flat Gr5-8	12
16	F05011-5	Washer, 5/8 SAE Flat	24

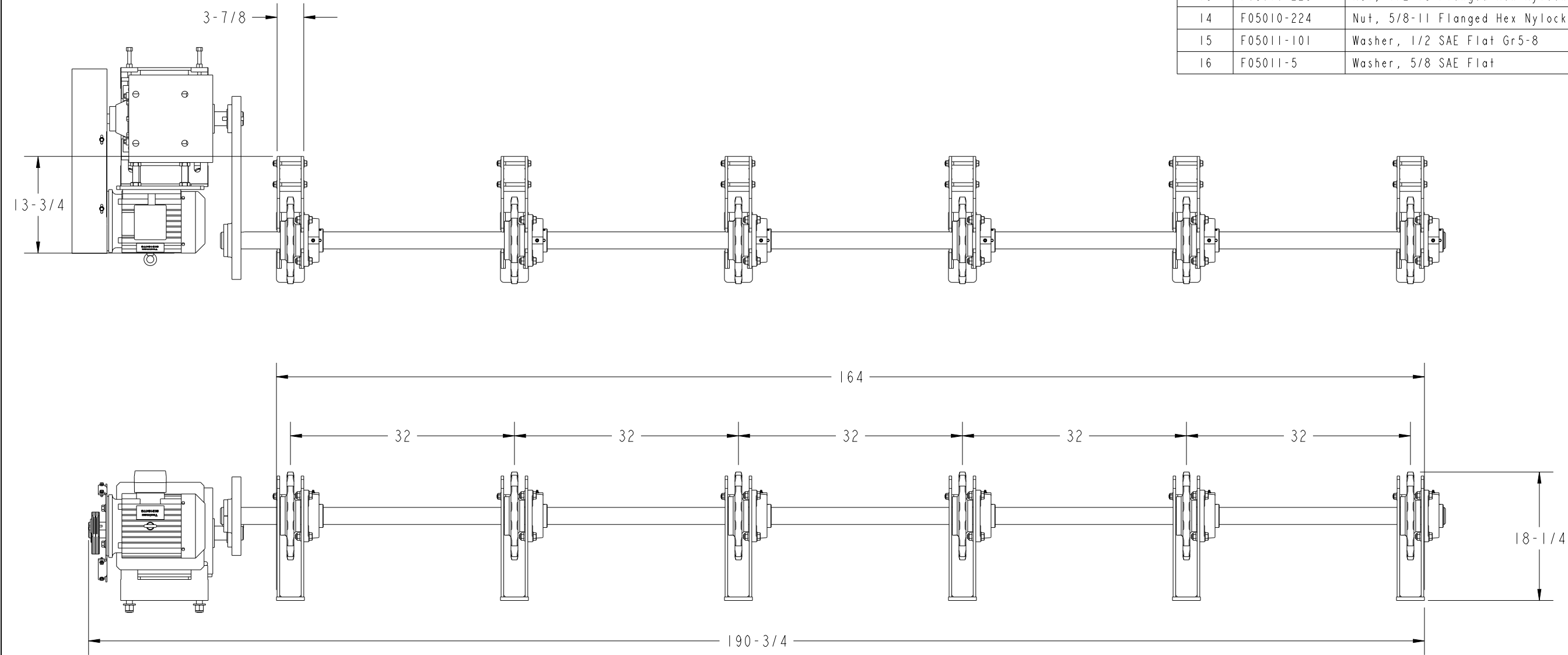


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
1 of 2	0.063	25-Oct-22	MCM	MB		
DESCRIPTION			NUMBER		REVISION	
Assy, 6 Strand Headshaft			3149-SLPT-017		A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	113907	Bearing, 2-7/16 F4B-SCM-207	6
2	120339	Key, 5/8 Sq x 3 Lg	6
3	120583	Bushing, SF 2 7/16 QD	1
4	120674	Sprocket, 78C14 2 7/16 (81X)	6
5	123596	Sprocket, 80SF32	1
6	1930-SLPT-017	Assy, Belt Guard	1
7	3148-SLPT-017	Wldmnt, Tube Strand Headshaft	6
8	3160-SLPT-017	Shaft, Keyed 2 7/16 Dia x 175" Lg	1
9	3165-SLPT-017	Assy, 5HP Motorgear 28.84 RPM Output	1
10	3171-SLPT-017	Chain, #80 x 60L	1
11	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	12
12	F05009-2	BOLT, 5/8-11X2 HEX HD GR2, ZN	24
13	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	12
14	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	24
15	F05011-101	Washer, 1/2 SAE Flat Gr5-8	12
16	F05011-5	Washer, 5/8 SAE Flat	24



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

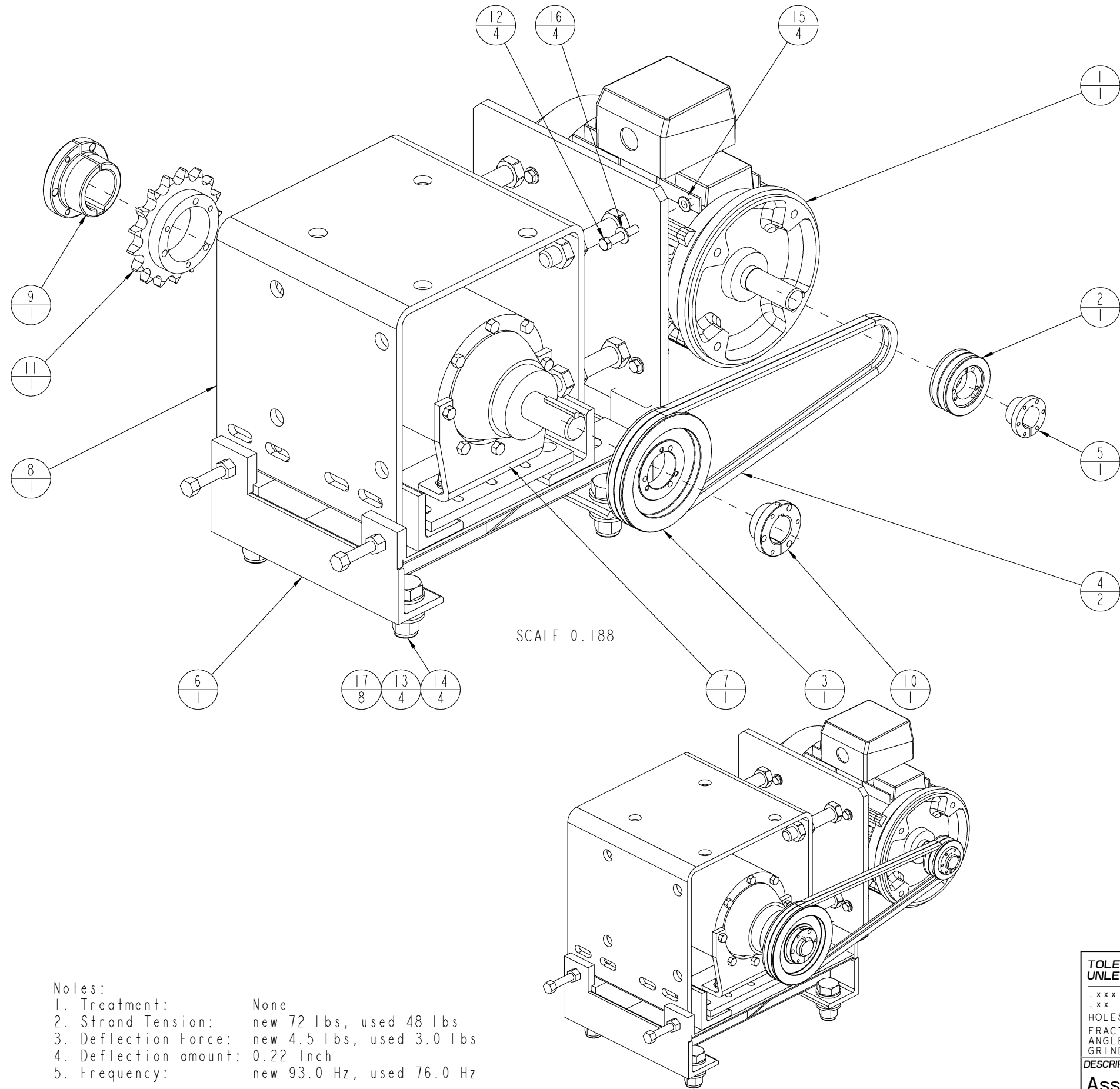
Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

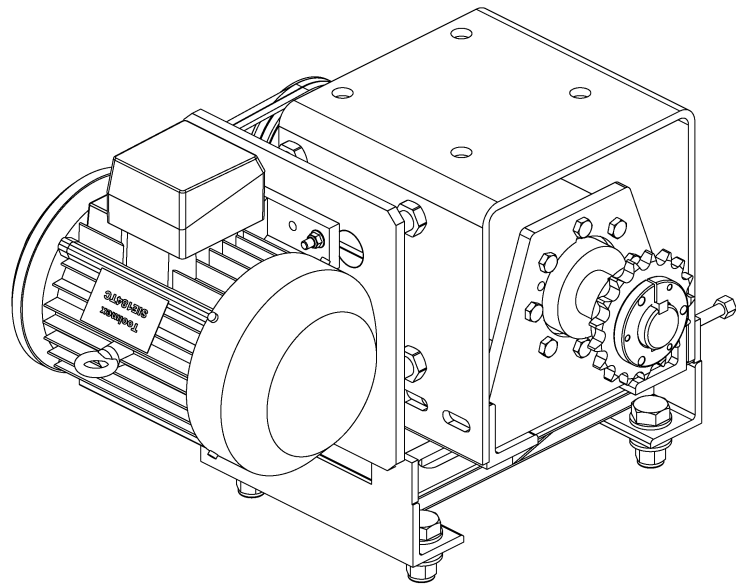
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2 of 2	0.063	25-Oct-22	MCM	MB	

DESCRIPTION	NUMBER	REVISION
Assy, 6 Strand Headshaft	3149-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	115152	Motor, 5HP 3P 230/460 184TC	1
2	120635	Sheave, 2-3V3.00-JA	1
3	120636	Sheave, 2-3V6.00-SH	1
4	120637	Belt, 3VX425	2
5	120638	Bushing, JA 1 1/8	1
6	120644	Rexnord Slidebase Kit - Mercury/Mars	1
7	120652	Gearbox, 31.63:1 Mercury 5HP	1
8	120654	Rexnord Motor Mount Kit, Mercury/Mars	1
9	120655	Bushing, SK 2	1
10	120659	Bushing, SH 1 3/8 5/16	1
11	123586	Sprocket, 80SK17H	1
12	F05007-124	Bolt, 3/8-16 x 2 HH Grd 8 YZD	4
13	F05009-47	Bolt, 7/8-9 x 2-1/4 HH Unplated	4
14	F05010-208	NUT, 7/8-9 NYLOCK	4
15	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	4
16	F05011-3	Washer, 3/8 Flat SAE	4
17	F05011-73	Washer, 7/8 SAE Flat	8

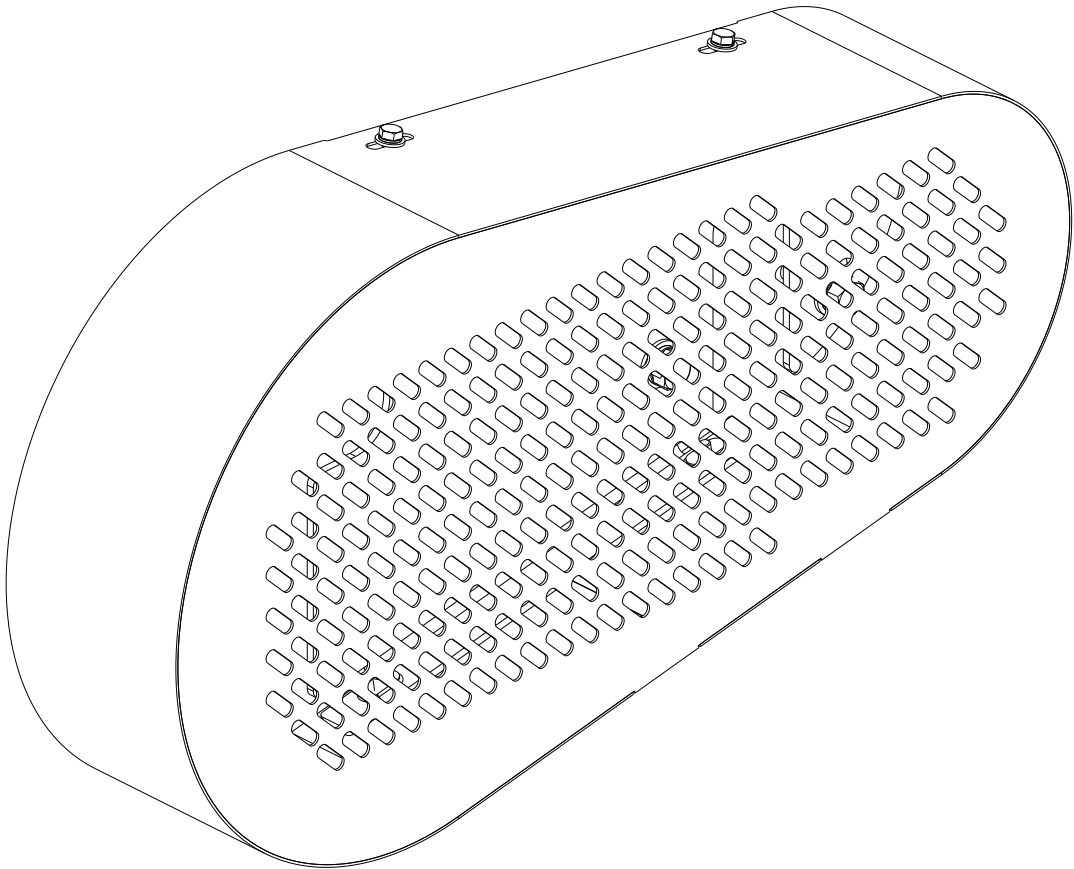
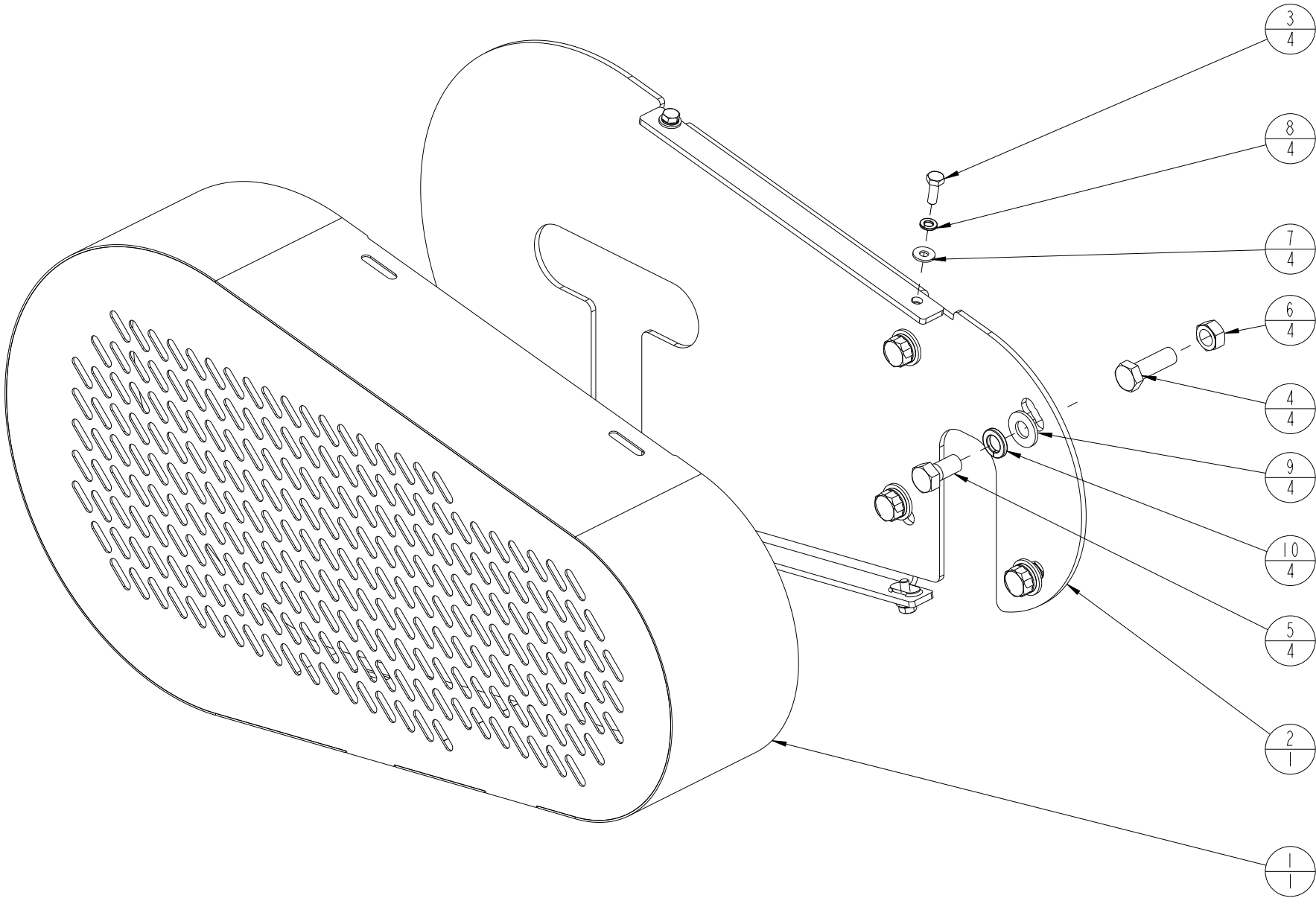


- Notes:
- | | |
|-----------------------|---------------------------|
| 1. Treatment: | None |
| 2. Strand Tension: | new 72 Lbs, used 48 Lbs |
| 3. Deflection Force: | new 4.5 Lbs, used 3.0 Lbs |
| 4. Deflection amount: | 0.22 Inch |
| 5. Frequency: | new 93.0 Hz, used 76.0 Hz |

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010 -.000		SHEET	SCALE	DATE	DESIGNED	CHECKED
FRACT ±1/32		1 of 1	0.125	15-Dec-22	MCM	TZ
ANGLE ± 1/2°		DESCRIPTION		NUMBER		REVISION
GRIND #6		Assy, 5HP Motorgear 28.84 RPM Output		3165-SLPT-017		A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1923-SLPT-017	Wldmnt, Belt Guard	1
2	1926-SLPT-017	Wldmnt, Belt Guard Front	1
3	F05005-123	Bolt, 1/4-20x3/4 HH Gr5	4
4	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	4
5	F05008-71	Bolt, 1/2-13 x 1 HH FT	4
6	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	4
7	F05011-11	Washer, 1/4 SAE Flat	4
8	F05011-14	Washer, 1/4 Split Lock	4
9	F05011-2	Washer, 1/2 SAE Flat	4
10	F05011-9	Washer, 1/2 Split Lock	4

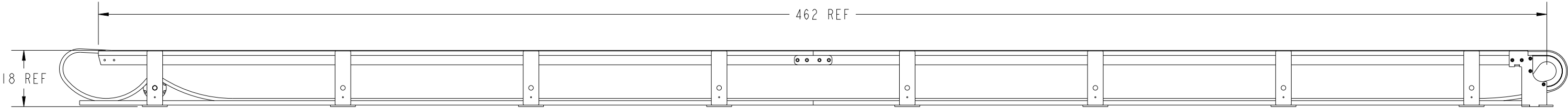
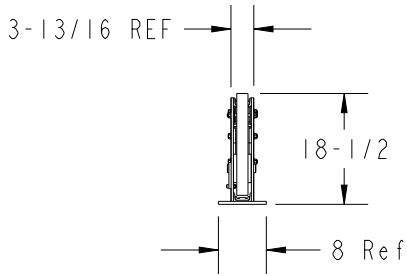
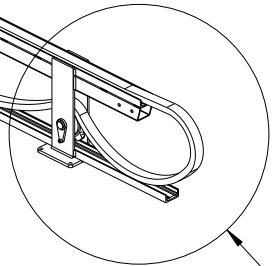
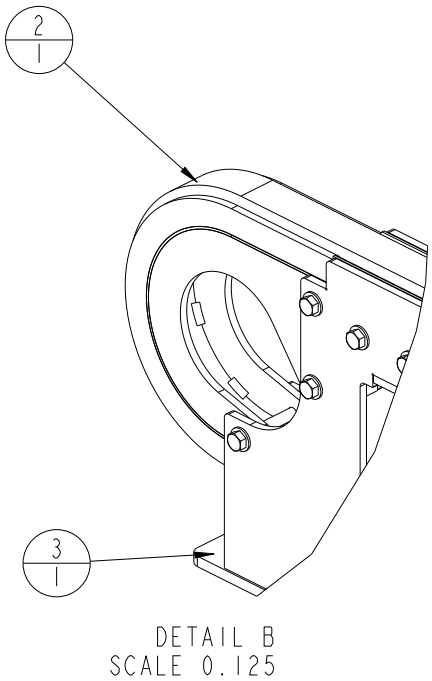
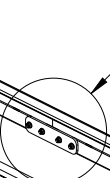
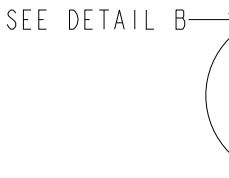
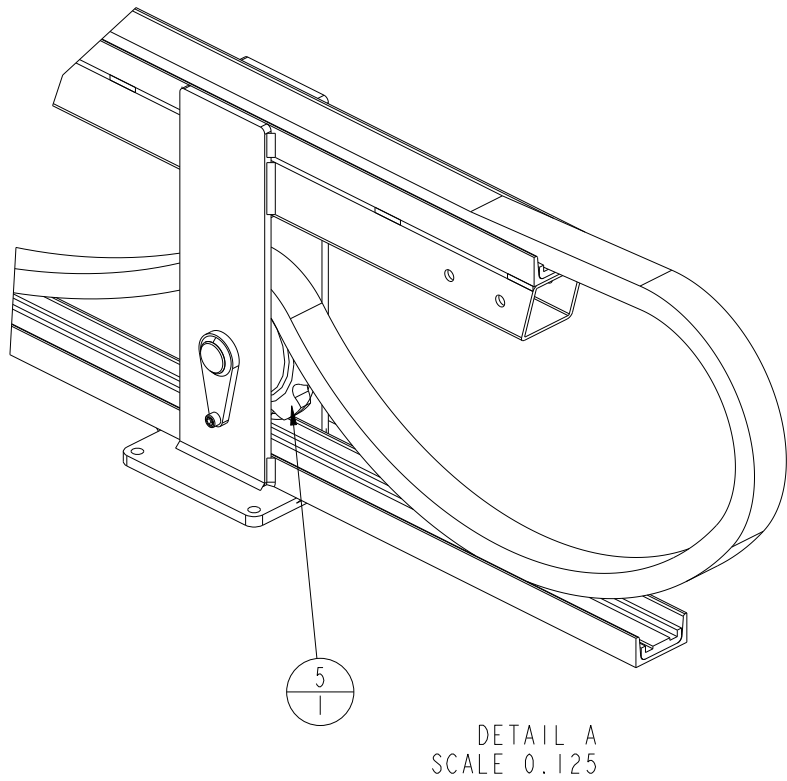
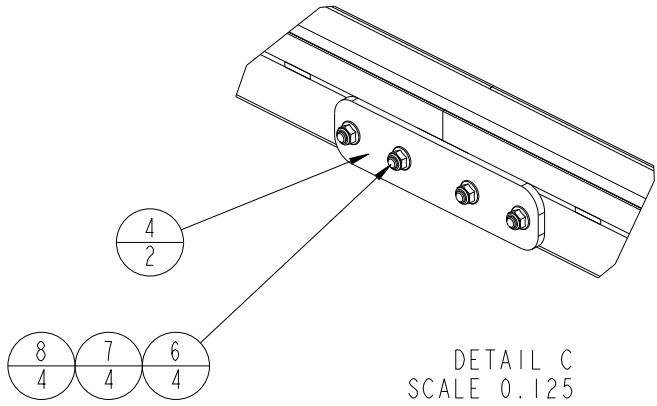


Notes:
1. Treatment: None
2. Use 1/2-13 Nut as a spacer and 1/2-13x 1 1/2 Bolt when it is needed

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.							
.xxx ±.005 .xx ±.010 HOLES +.010 - .000 FRACT ± 1/32° ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257							
SHEET 1 of 1		SCALE 0.250		DATE 27-Oct-22		DESIGNED TZ	DRAWN TZ	CHECKED MCM	
DESCRIPTION Assy, Belt Guard						NUMBER 1930-SLPT-017		REVISION A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	3134-SLPT-017	Wldmnt, Strand Section	2
2	3139-SLPT-017	Chain, 81x Conveyor , 376p including C/L	1
3	3147-SLPT-017	Assy, Bolt-on Tailshaft	1
4	3166-SLPT-017	Plate, Connector	2
5	3170-SLPT-017	Idler Sprocket Assembly	1
6	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	4
7	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
8	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4

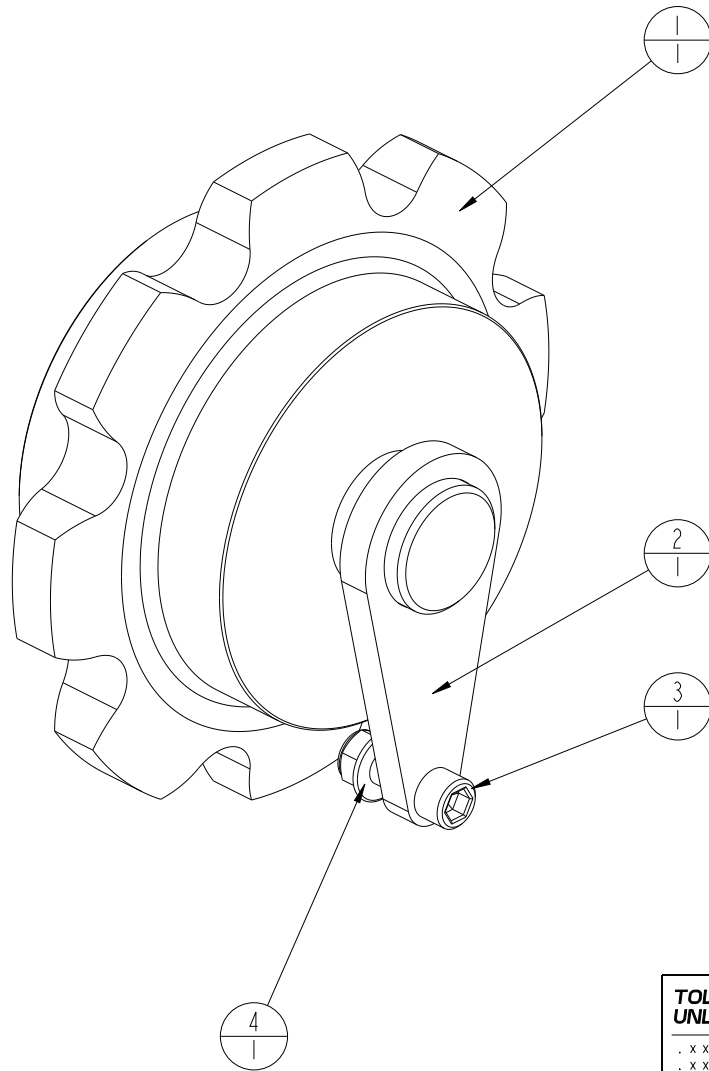


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.031	18-Aug-22	MCM	MB	
DESCRIPTION			NUMBER	REVISION	
Assy, Strand 18" TOC			3133-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120682	Sprocket, UHMW 78C8 1 7/16 (81x) Idler	1
2	3167-SLPT-017	Wldmnt, Idle Shaft	1
3	F05007-150	Screw, 3/8-16x1 1/4 SH B0	1
4	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	1

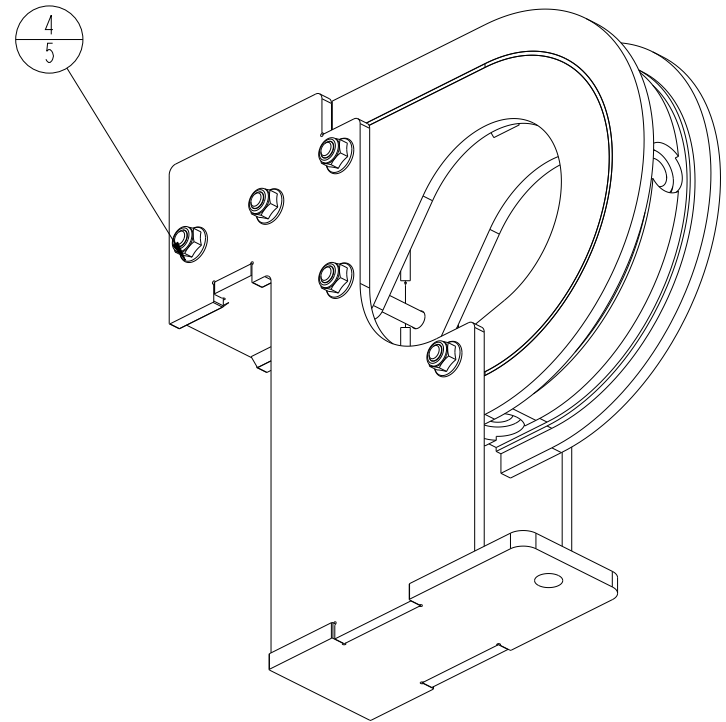
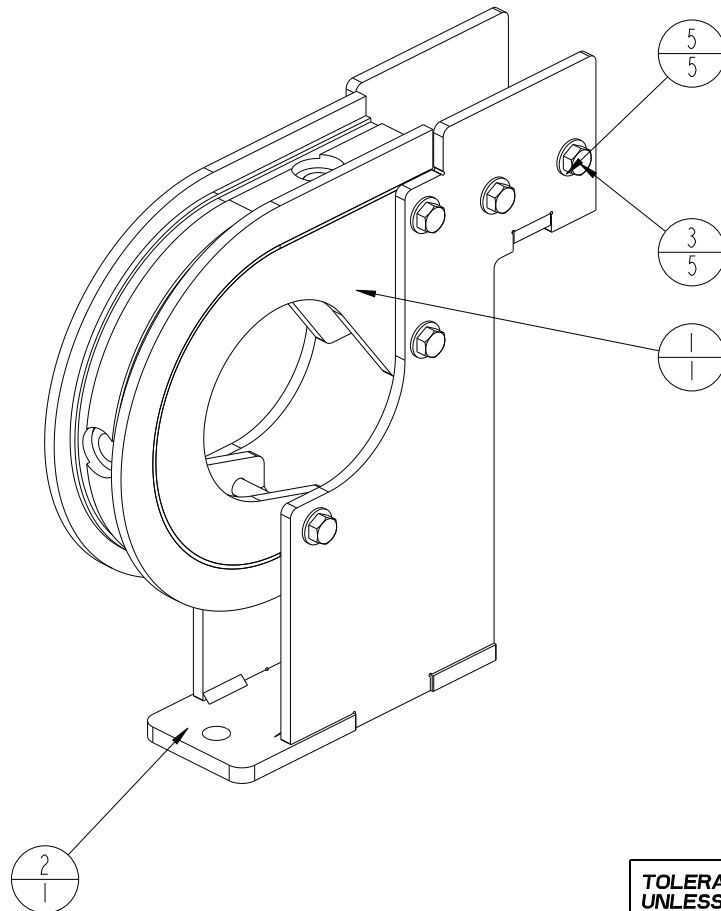


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 +.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc.					
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.500	27-Sep-22	MCM	MB	
	DESCRIPTION			DRAWING NUMBER		
Assy, Idler Sprocket			3170-SLPT-017			
			REVISION			
			A			

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1782-SLPT-017	Wldmnt, Oregon Bend	1
2	3146-SLPT-017	Wldmnt, Tailshaft Mount	1
3	F05008-35	Bolt, 1/2-13x4 1/2 GR5 Hex Head	5
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	5
5	F05011-101	Washer, 1/2 SAE Flat Gr5-8	5

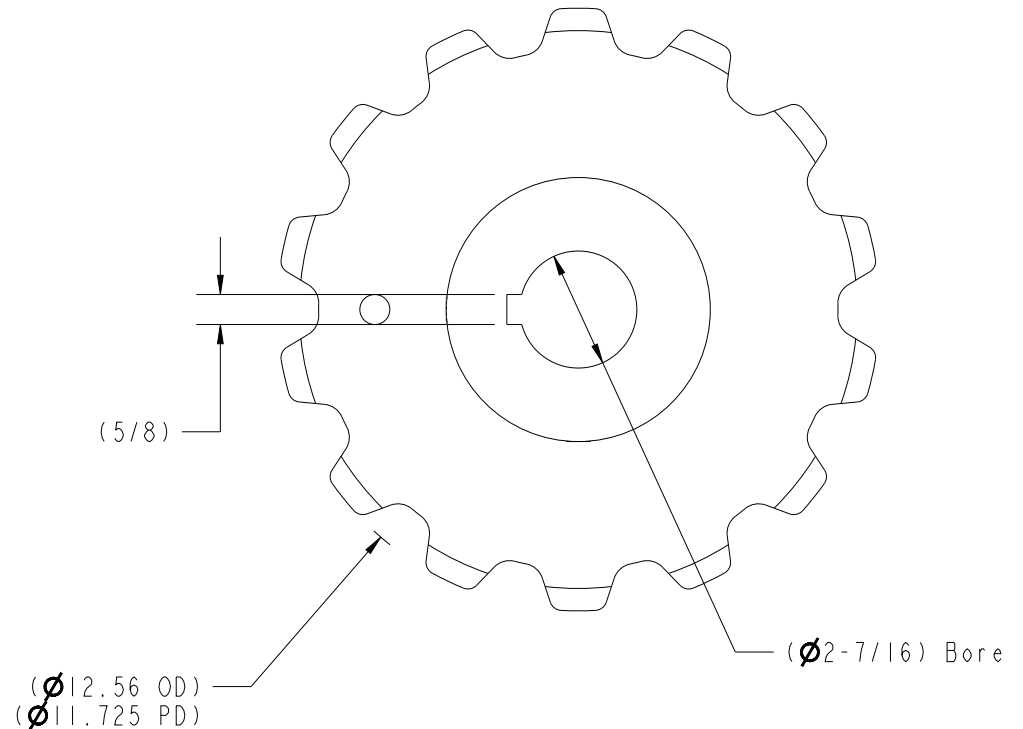
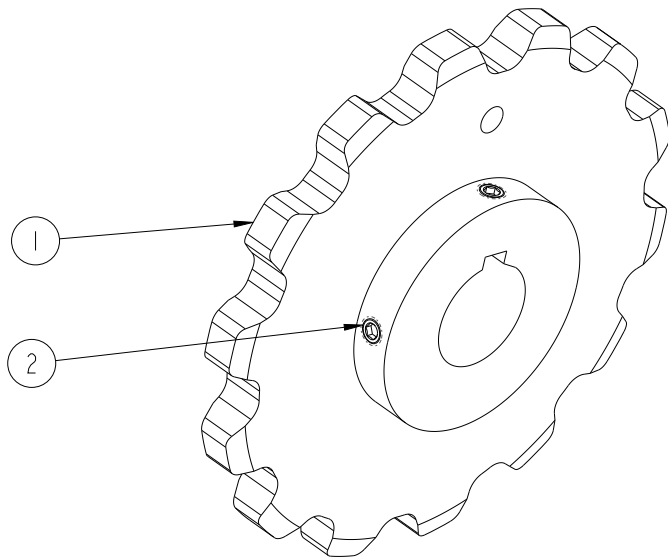


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.188	DATE 27-Sep-22	DESIGNED MCM	DRAWN MB	CHECKED
	DESCRIPTION Assy, Bolt-on Tailshaft			DRAWING NUMBER 3147-SLPT-017	REVISION A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120676	Wldmnt, 78C14 2 7/16 Sprocket	1
2	F05009-158	Screw, 5/8-11x1-1/4 BO Cup Pt Set	2



Notes:
 1. Treatment: NONE
 2. Assemble with L04870-3 Blue Loctite

TOLERANCES UNLESS NOTED .xxx ± .005 .xx ± .010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.250	DATE 8/10/22	DESIGNED MCM	DRAWN MCM	CHECKED MAM
	DESCRIPTION Sprocket, 78C14 2 7/16 (81X)			DRAWING NUMBER 120674	REVISION A	

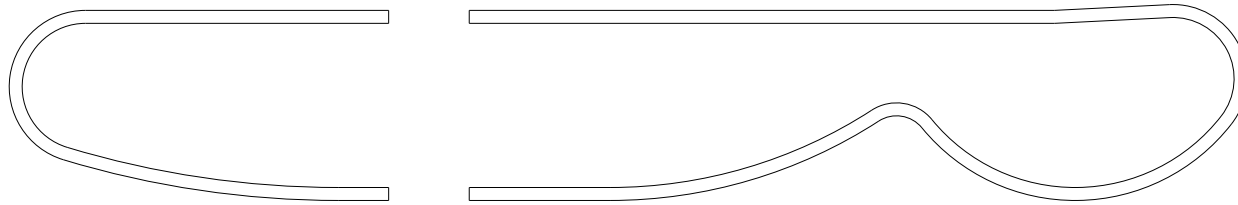
DATE

REV

REVISION RECORD

DR CK

LENGTH: 376 X 2.609" = 981"


**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET

SCALE

DATE

DESIGNED

DRAWN

CHECKED

1 of 1

0.060

2-Aug-22

MCM

MCM

MATERIAL

Chain, 81x R02442

DESCRIPTION

Chain, 81x Conveyor , 376p including C/L

NUMBER

3139-SLPT-017

REVISION

A

Notes:

1. Treatment: None