

Wood-Mizer®

TV6000

Replacement Parts

TV6000

rev. 1.00



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

Form #2516

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SECTION 1 GENERAL INFORMATION

1.1 How To Use the Parts List

- Use the index above to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

1.2 Sample Assembly				
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
	Sample Assembly, Complete (Includes All Indented Parts Below)	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

To Order Parts:

- From Europe call our European Headquarters and Manufacturing Facility in Kolo, Poland at **+48-63-2626000**. From the continental U.S., call our toll-free Parts hotline at **1-800-525-8100**. Have your customer number, vehicle identification number, and part numbers ready when you call. From other international locations, contact the Wood-Mizer distributor in your area for parts.

Office Hours:

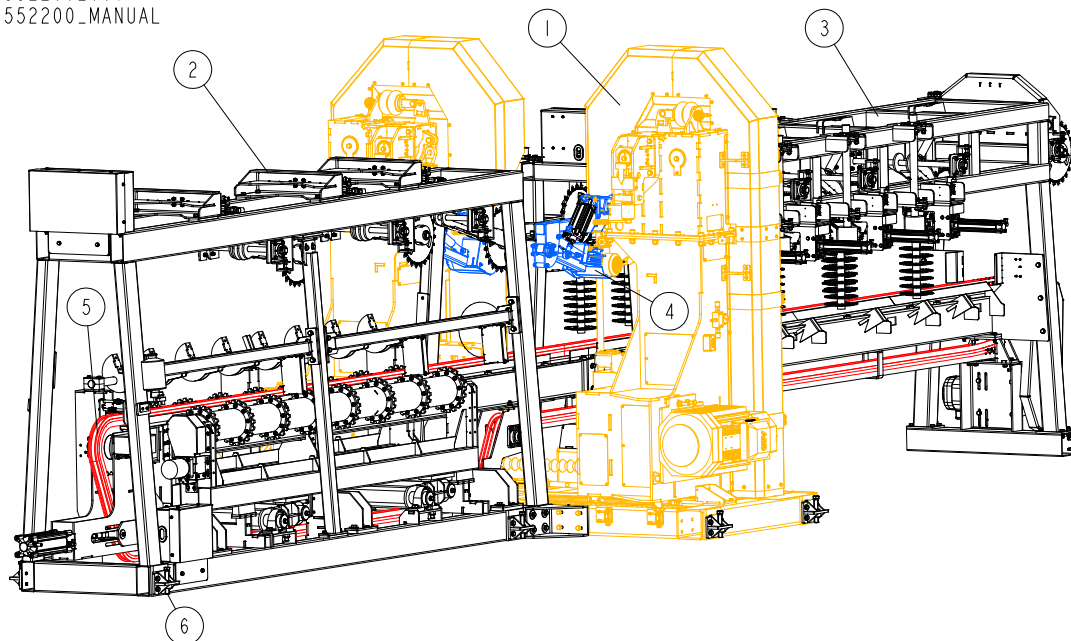
Country	Monday - Friday	Saturday	Sunday
Poland	7-15	Closed	Closed
US	8 a.m.- 5 p.m.	8 a.m.- 12 p.m.	Closed



CAUTION! It is strongly recommended that only original spare parts be used.

SECTION 2 TV6000 522200

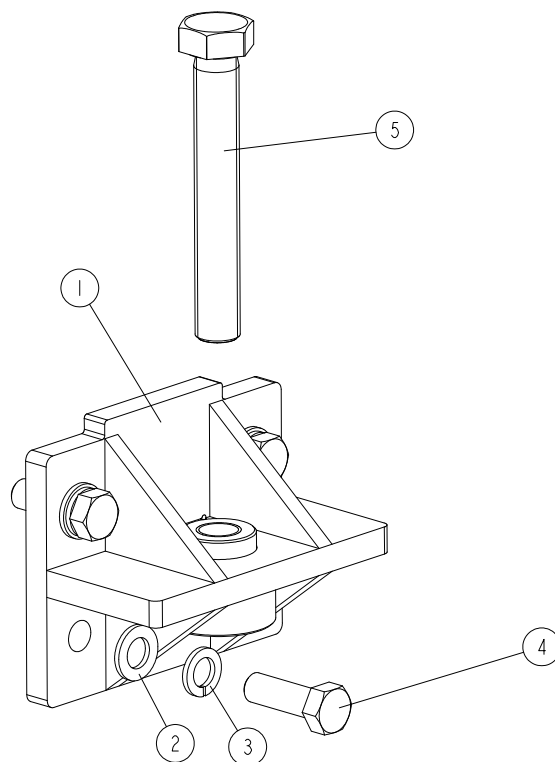
2.1 TV6000. 522200

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552200_MANUAL

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	TV6000	552200	1	
1	TV6000 HEADRIG ASSEMBLY See Section 3.1	547780	1	
2	TV6000 3.6M INFEED ASSEMBLY See Section 5.1	551871	1	
3	TV6000 OUTFEED See Section 6.1	552402	1	
4	T6 DEBARKER ASSEMBLY See Section 4.1	552227	1	
5	32B1 SHARP CHAIN CAN-AM L=24485.6MM	552144	1	
6	JACKING ASSEMBLY See Section 2.2	552175	10	

2.2 Jacking Assembly (Part No. 552175)

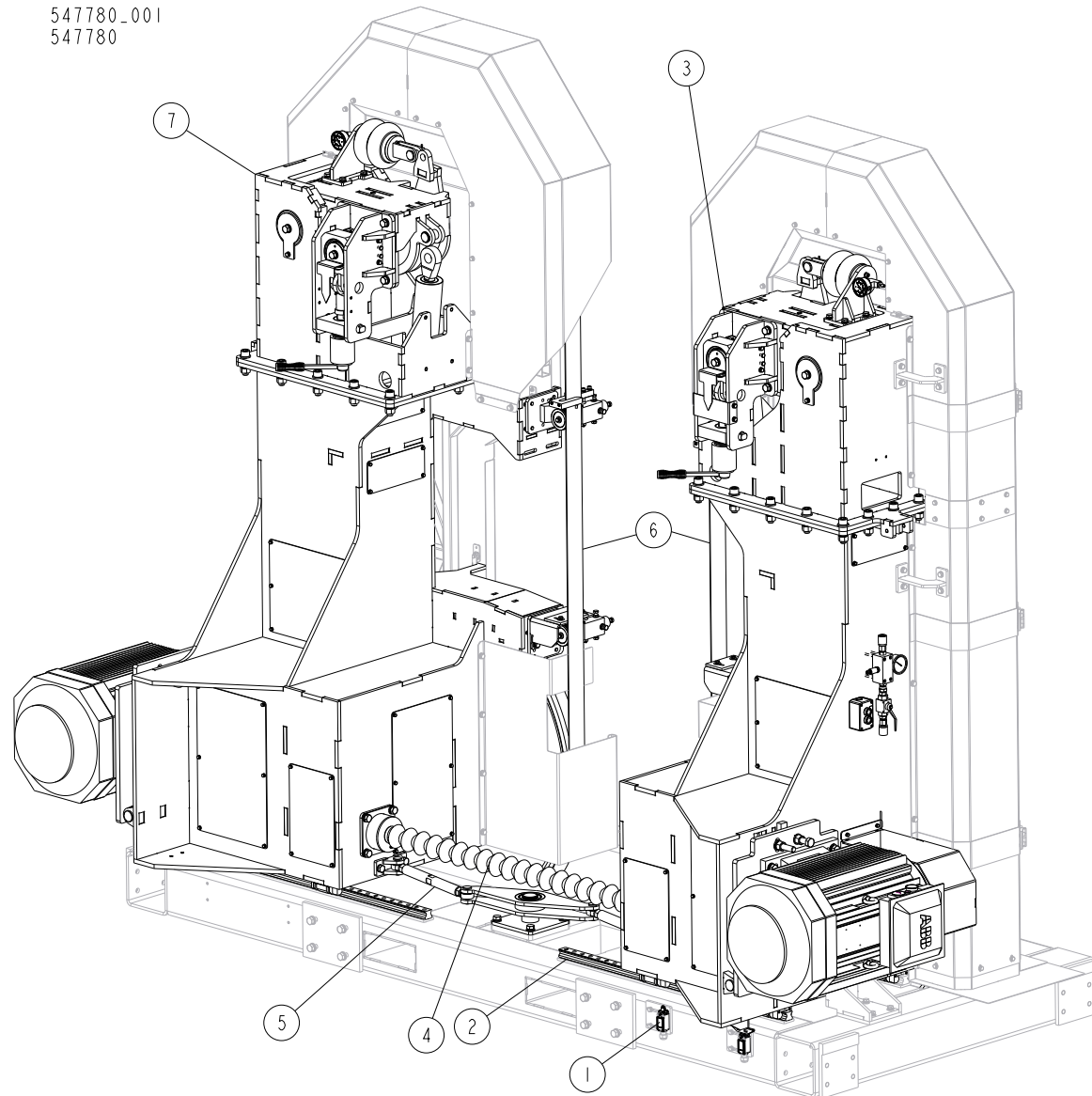
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	JACKING ASSEMBLY	552175	1	
1	JACKING WELDMENT	552174-1	1	
2	WASHER, 17 FLAT ZINC	F81058-1	4	
3	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	4	
4	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	4	
5	BOLT, M24X160 8.8 HEX HEAD ZINC	F81039-26	1	

SECTION 3 TV6000 547780

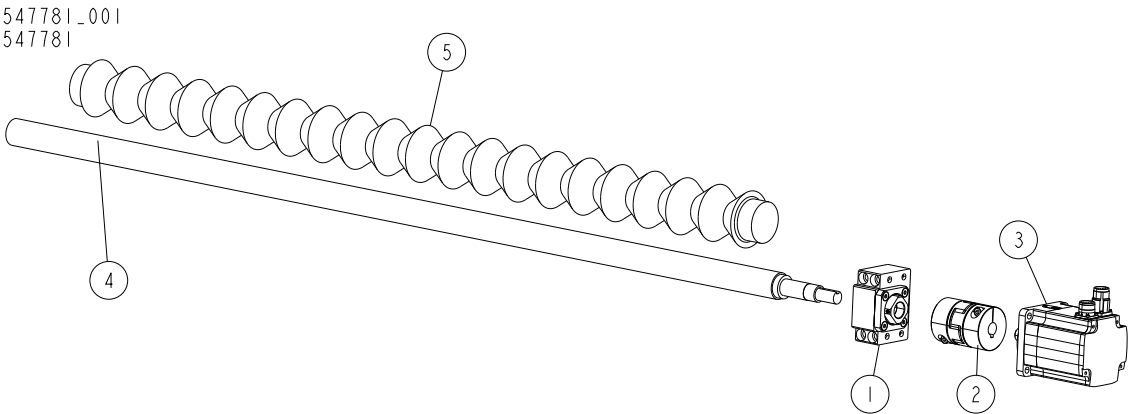
3.1 TV6000 (No. 547780)



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY
-	TV6000 HEADRIG ASSEMBLY	547780	1
-	TV6000 HEADRIG BASE ASSEMBLY	547778	1
-	SWITCH ASSEMBLY, LIMIT	532019	2
1	LIMIT SWITCH GLCB01C - D25	100910	1
2	LINEAR ROLLER RAIL 35MM 1120 LONG	552240	4
3	TV6000 RIGHT HEAD ASSEMBLY See Section 3.4	547731	1
4	SERVO SIZING ASSEMBLY See Section 3.2	547781	1
5	CENTRALISER ASSEMBLY See Section 3.3	547792	1
6	BANDSAW BLADE REP	552267	2
7	TV6000 LEFT HEAD ASSEMBLY See Section 3.7	547872	1

3.2

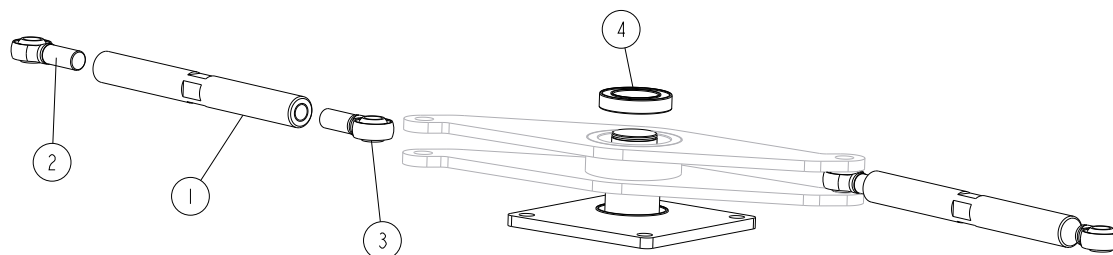
Servo Sizing Assembly (No. 547781)



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SERVO SIZING ASSEMBLY	547781	1	
1	BEARING BLOCK, BK25	529106	1	
2	COUPLING, TRASCO GESM 28/38 FI19 FLEXIBLE	547782	1	
3	SERVO MOTOR-1KW BMH1001P02A1A	716896	1	
4	SCREW, SERVO DRIVE BALL	547790	1	
5	BELLOWS, 600/1280 PROTECTIVE	547791	1	

3.3 Centraliser Assembly (No. 547792)

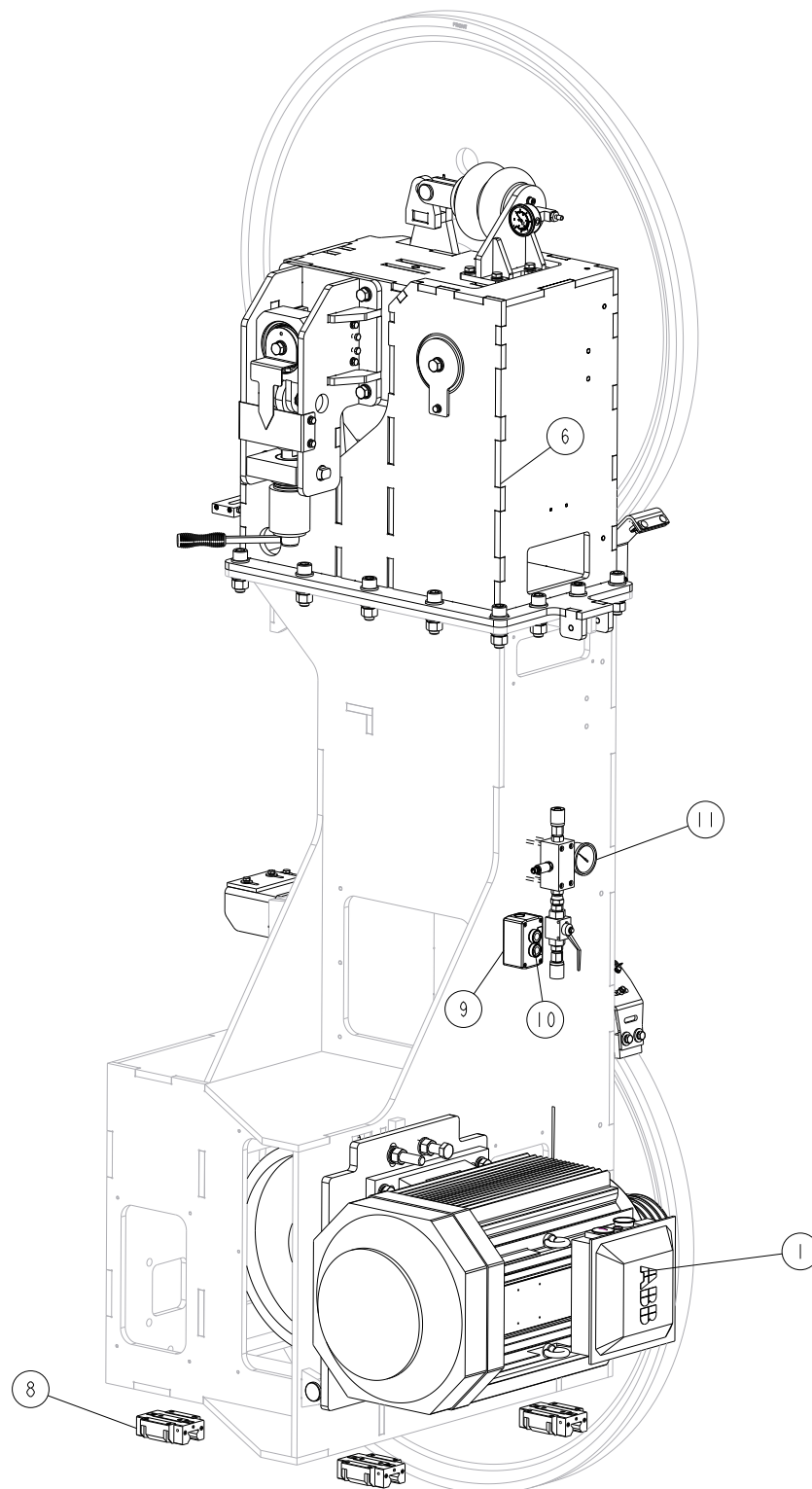
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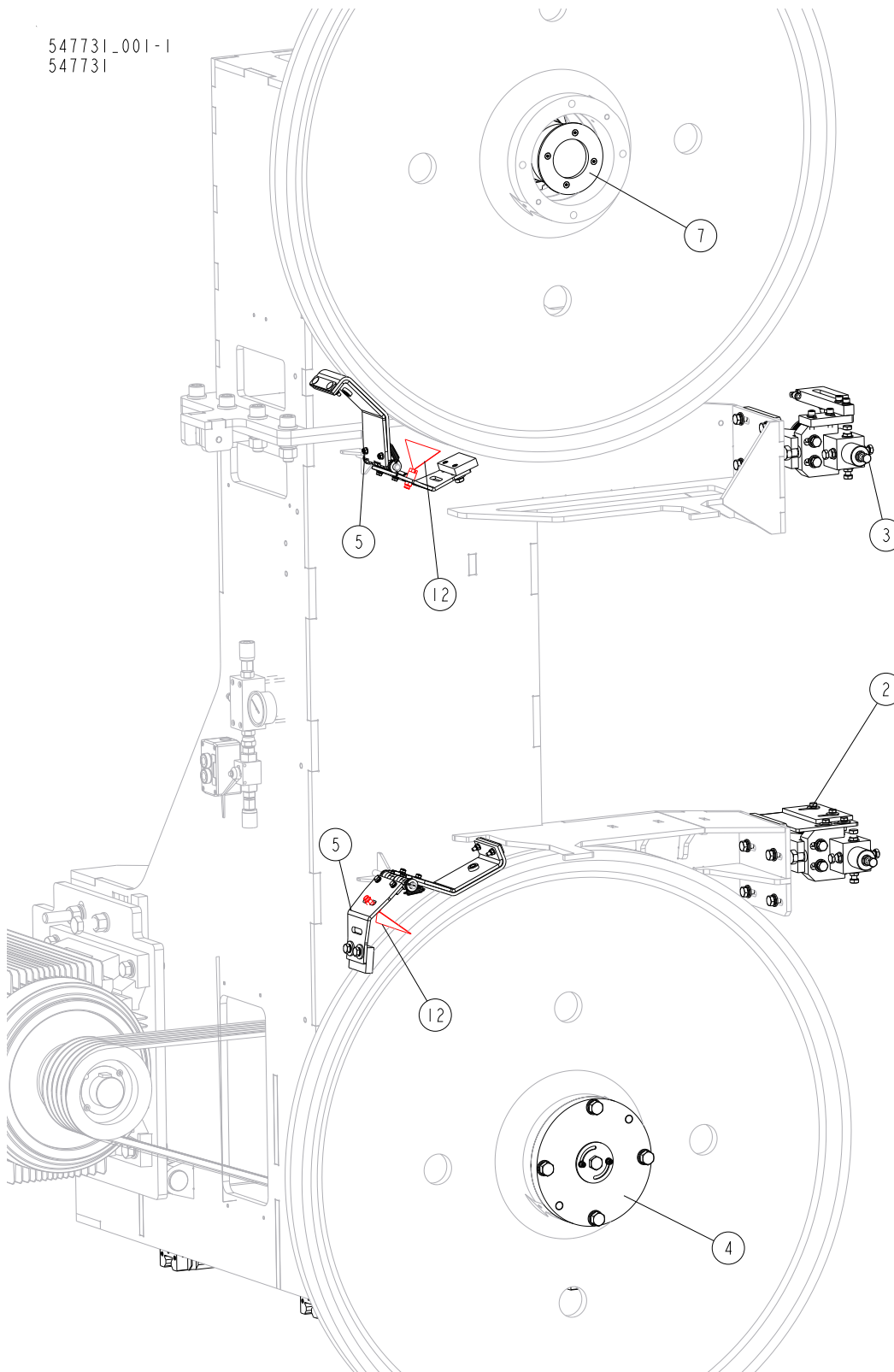
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CENTRALISER ASSEMBLY	547792	1	
-	ARM, CENTRALISER CONNECTING - COMPLETE	547793	2	
1	SHAFT, CONNECTING ARM (1)	547794-1	1	
2	ROD END, DSA/DSAL20 DURBAL MALE RIGHT-HAND THREAD	544605	1	
3	ROD END, DSA/DSAL20 DURBAL MALE LEFT-HAND THREAD	552276	1	
-	PIVOT ASSEMBLY	547798	1	
4	BEARING, 6010 2RS	506549	2	

3.4 Right Head Assembly (No. 547731)

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547731



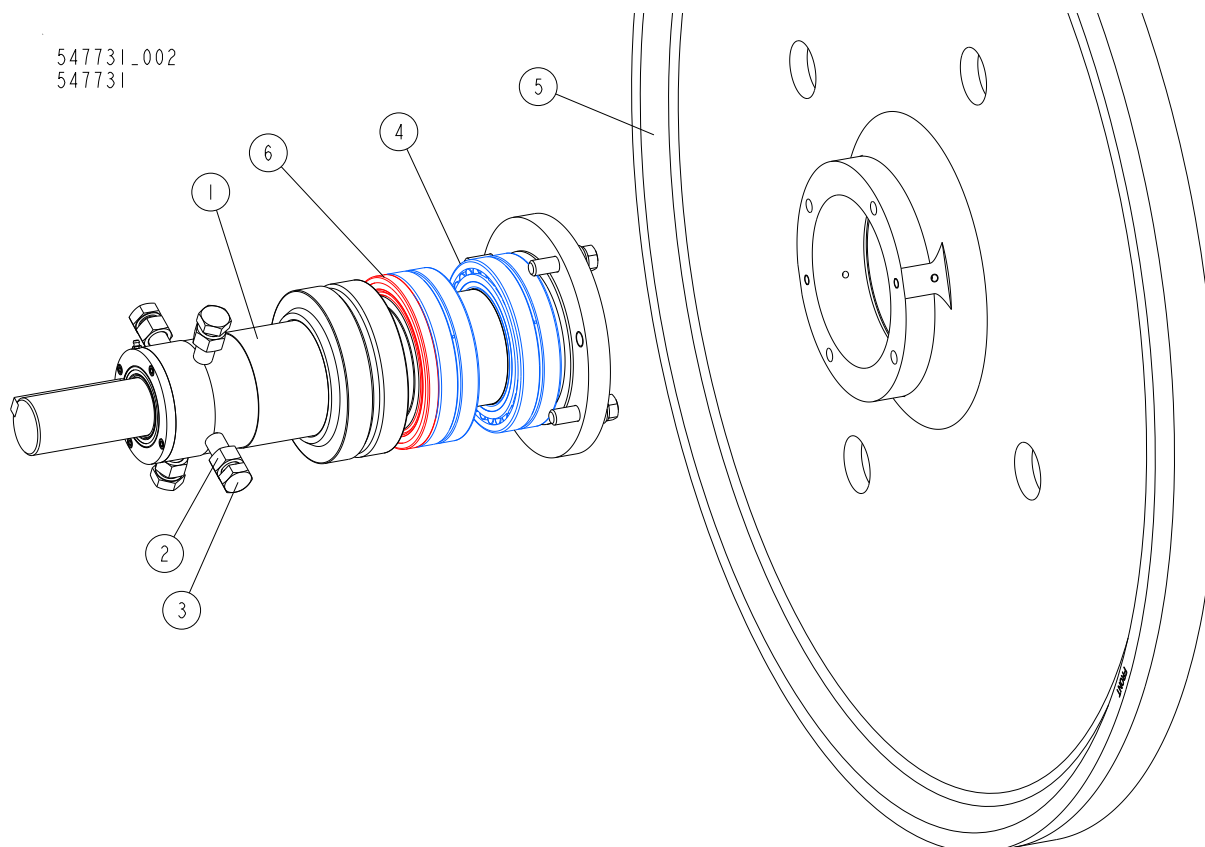
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HEAD ASSEMBLY, TV6000 RIGHT-HAND	547731	1	
1	DRIVE ASSEMBLY, T6 RH See Section 3.13	547737	1	
2	ROLLER ASSEMBLY, RIGHT LOWER See Section 3.19	539390	1	
3	ROLLER ASSEMBLY, RIGHT UPPER See Section 3.17	538098	1	

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
4	SHAFT ASSEMBLY, T6 DRIVE See Section 3.5	547816	1	
5	WIPER & SCRAPER ASSEMBLY (RIGHT HEAD WHEELS) See Section 3.11	539663	2	
6	HEAD ASSEMBLY, RIGHT-HAND TOP See Section 3.21	553034	1	
7	SHAFT ASSEMBLY, ECCENTRIC See Section 3.6	552491	1	
8	LINEAR ROLLER BEARING 35MM	552241	4	
-	HYDRAULIC PUSH BUTTON CONTROL	552245	1	
9	BUTTON ENCLOSURE	552243	1	
10	ILLUMINATED PUSH BUTTON	552244	2	
11	GAUGE ASSEMBLY See Section 3.20	552247	1	
12	SCAPER	568613	2	

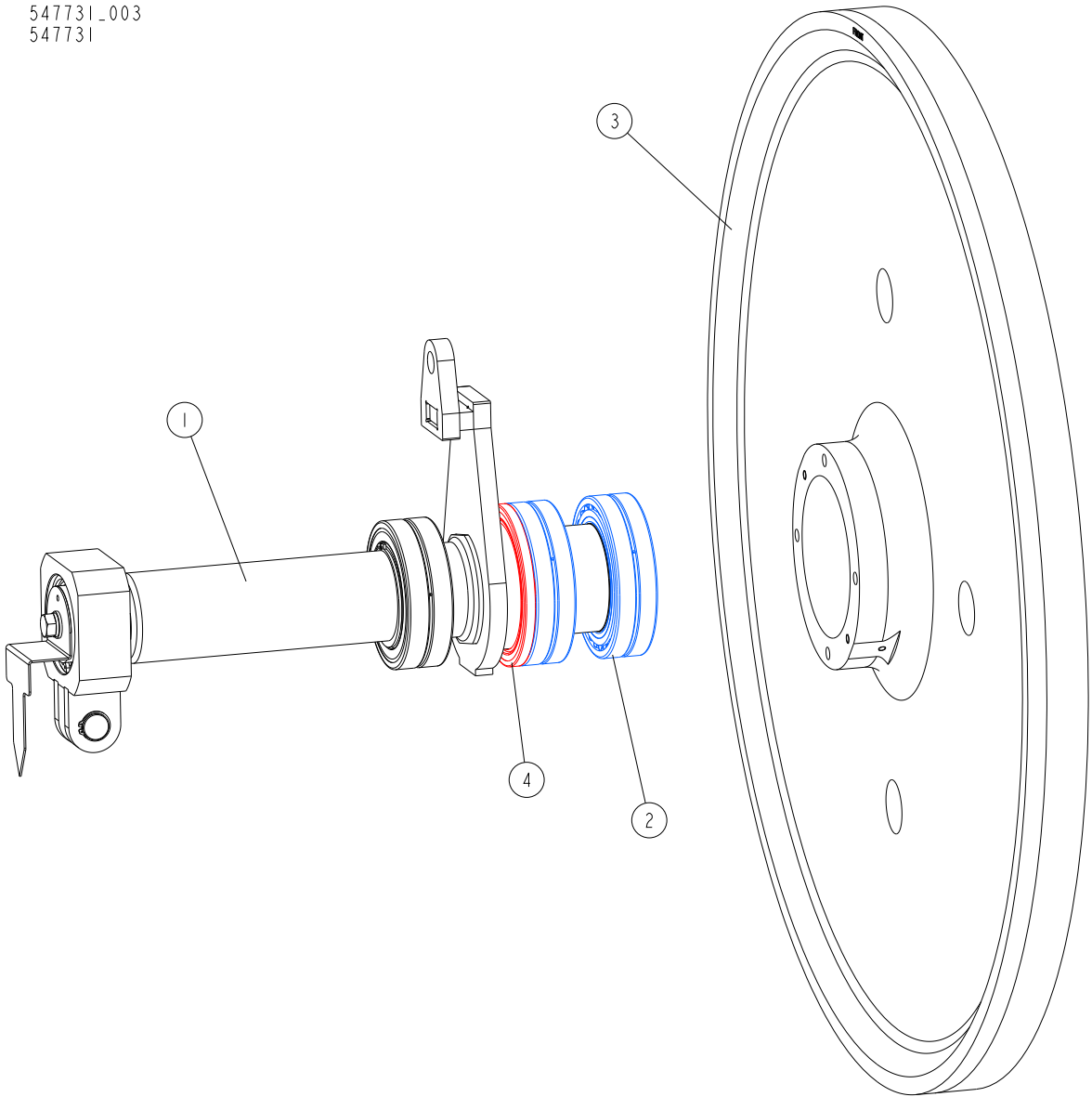
3.5 Right Head Assembly, Drive Wheel (No. 547731)



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HEAD ASSEMBLY, TV6000 RIGHT-HAND	547731	1	
1	SHAFT ASSEMBLY, T6 DRIVE See Section 3.23	547816	1	
2	NUT, M20-8 HEX ZINC	F81037-1	4	
3	BOLT, M20x50-8.8-B HEX HEAD FULL THREAD ZINC	F81007-17	4	
4	SPHERICAL ROLLER BEARING - 23024 EJW33C3	002368-T	2	
5	T6 WHEEL 3"	552230	1	
6	DOUBLE LIP OIL SEAL - 180X140X12	552253	1	

3.6 Right Head Assembly, Idle Wheel (No. 547731)

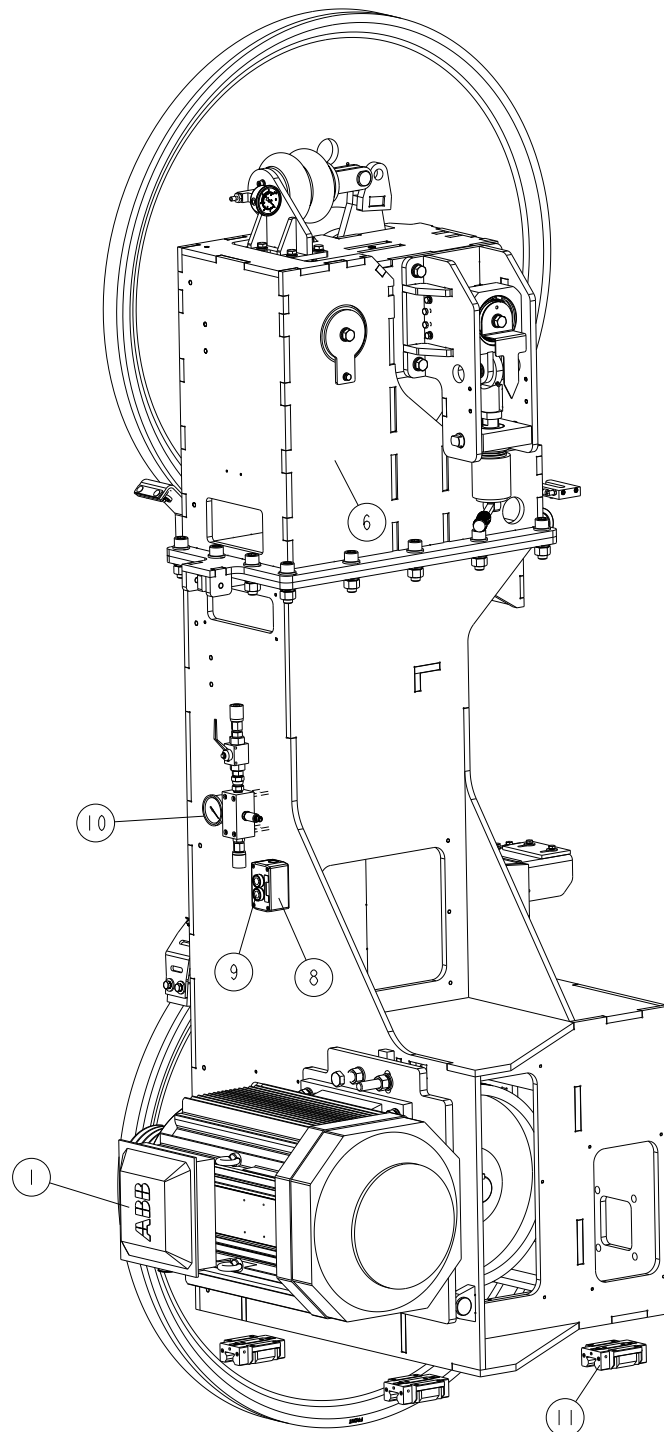
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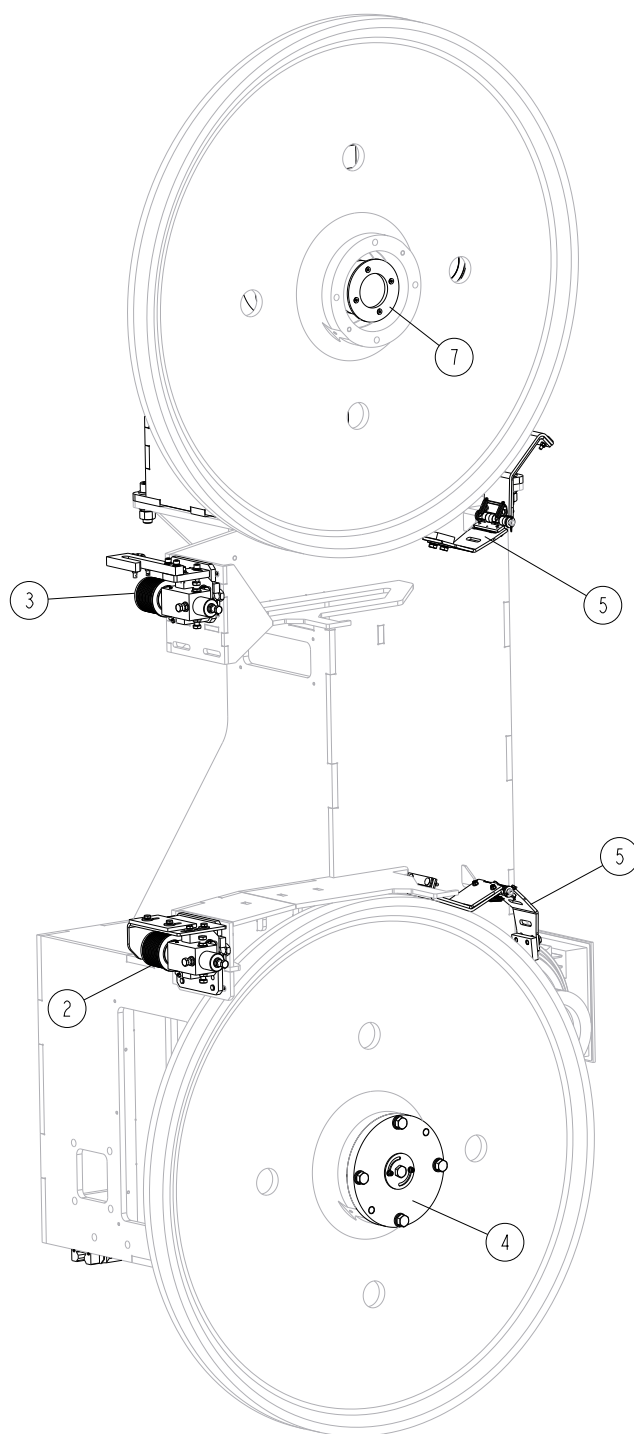
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HEAD ASSEMBLY,TV6000 RIGHT-HAND	547731	1	
1	SHAFT ASSEMBLY, T6 RIGHT-HAND ECCENTRIC See Section 3.24	552491	1	
2	BEARING, 23024 EJW33C3 SPHERICAL ROLLER	002368-T	2	
3	T6 WHEEL 3"	552230	1	
4	DOUBLE LIP OIL SEAL - 180X140X12	552253	1	

3.7 Left Head Assembly (No. 547872)

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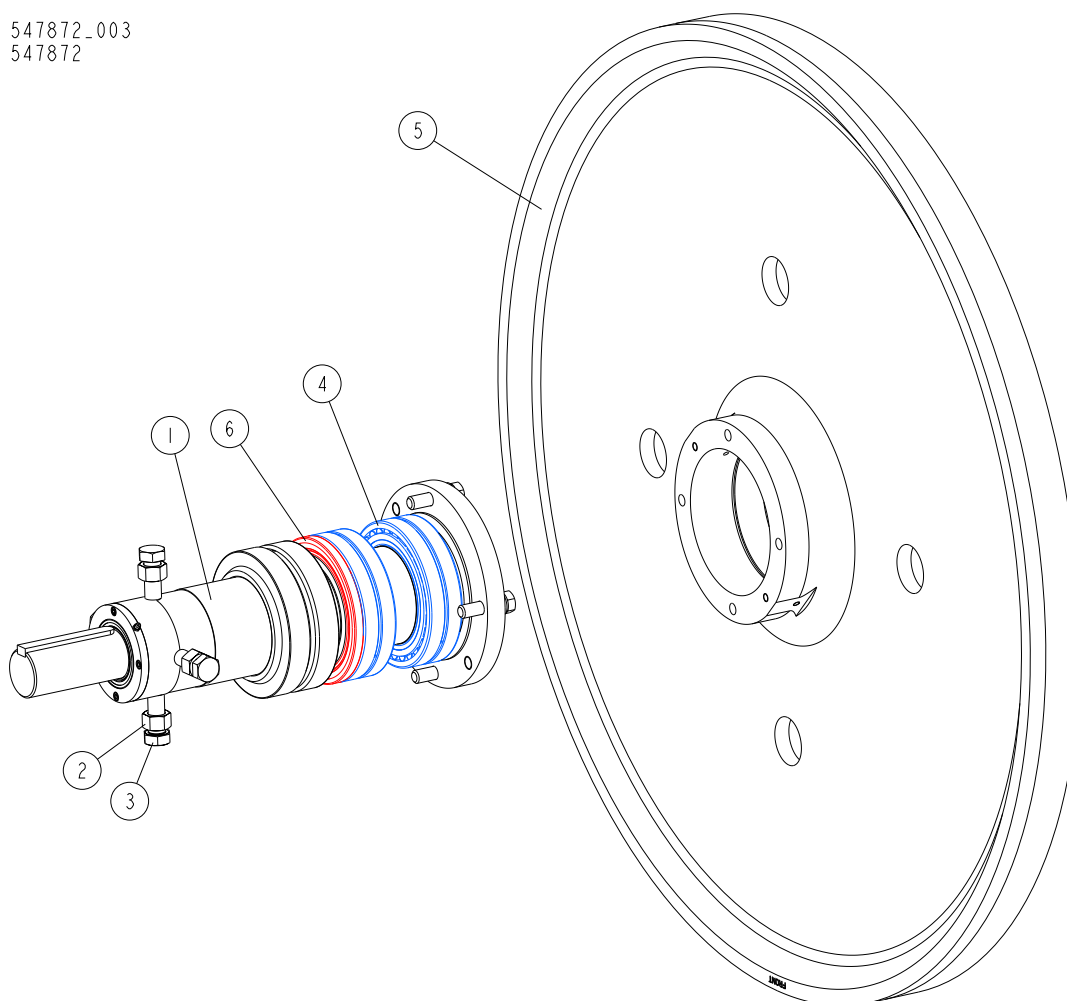


REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HEAD ASSEMBLY, TV6000 LEFT-HAND	547872	1	
1	DRIVE ASSEMBLY, LH See Section 3.14	547874	1	
2	ROLLER ASSEMBLY, LEFT LOWER See Section 3.27	539393	1	
3	ROLLER ASSEMBLY, LEFT UPPER See Section 3.28	539392	1	
4	SHAFT ASSEMBLY, T6 DRIVE See Section 3.8	547816	1	
5	WIPER & SCRAPER ASSEMBLY, T6 LEFT HEAD WHEEL See Section 3.12	539654	2	

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
6	HEAD ASSEMBLY, TV6000 TOP (LEFT-HAND) See Section 3.22	547931	1	
7	SHAFT ASSEMBLY, T6 ECCENTRIC See Section 3.9	553026	1	
-	HYDRAULIC PUSH BUTTON CONTROL	552245	1	
8	BUTTON ENCLOSURE	552243	1	
9	ILLUMINATED PUSH BUTTON	552244	2	
10	GAUGE ASSEMBLY See Section 3.20	552247	1	
11	LINEAR ROLLER BEARING 35MM	552241	4	

3.8 Left Head Assembly, Drive Wheel (No. 547872)

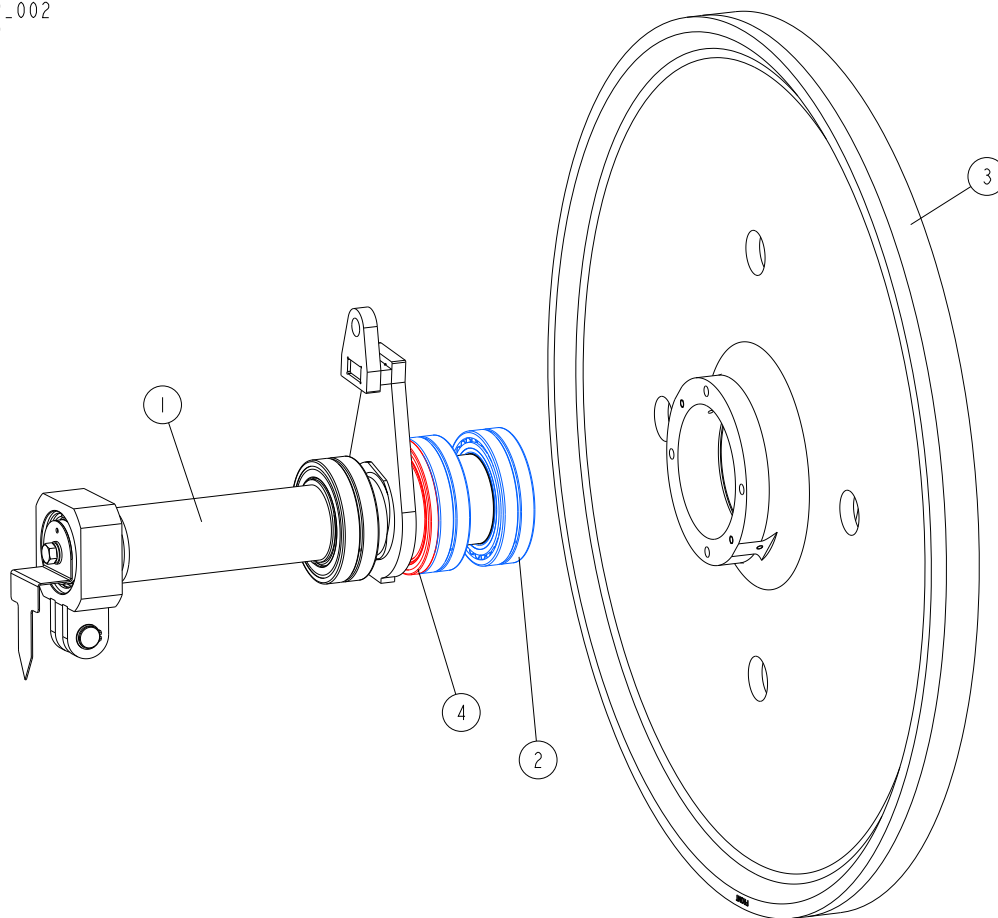
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HEAD ASSEMBLY, TV6000 LEFT-HAND	547872	1	
1	SHAFT ASSEMBLY, T6 DRIVE See Section 3.23	547816	1	
2	NUT, M20-8 HEX ZINC	F81037-1	4	
3	BOLT, M20X50-8.8-B HEX HEAD FULL THREAD ZINC	F81007-17	4	
4	BEARING, 23024 EJW33C3 SPHERICAL ROLLER	002368-T	2	
5	T6 WHEEL 3"	552230	1	
6	DOUBLE LIP OIL SEAL - 180X140X12	552253	1	

3.9 Left Head Assembly, Idle Wheel (No. 547872)

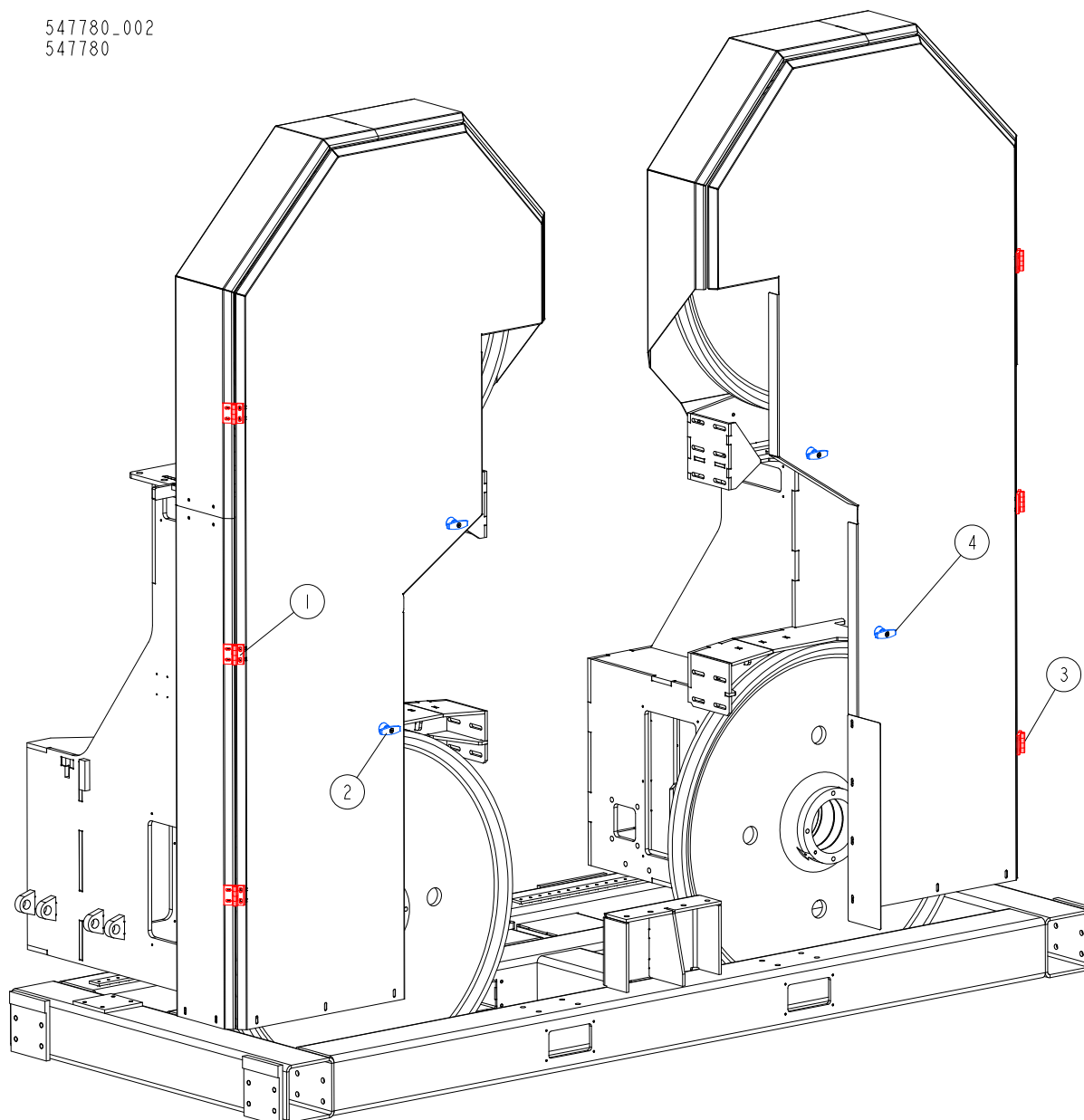
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HEAD ASSEMBLY, TV6000 LEFT-HAND	547872	1	
1	SHAFT ASSEMBLY, T6 ECCENTRIC See Section 3.25	553026	1	
2	BEARING, 23024 EJW33C3 SPHERICAL ROLLER	002368-T	2	
3	T6 WHEEL 3"	552230	1	
4	DOUBLE LIP OIL SEAL - 180X140X12	552253	1	

3.10 Headrig Covers

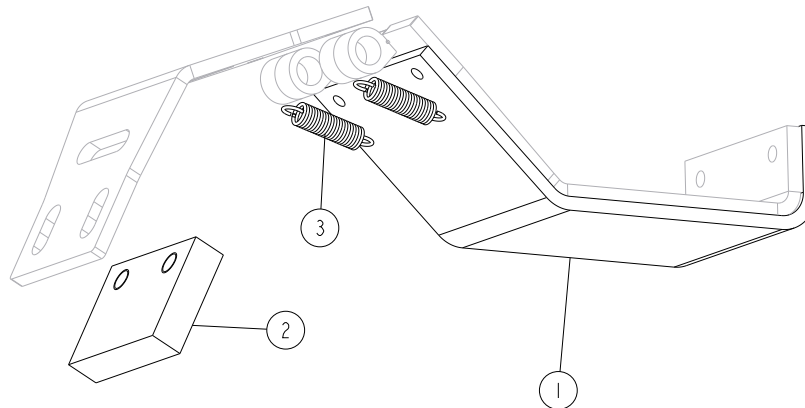
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REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	TV6000 Headrig Assembly	547780	1	
-	T6 HEAD COVER ASSEMBLY RH	547841	1	
1	HINGE	547862	3	
2	HANDLE	547867	2	
-	T6 HEAD COVER ASSEMBLY LH	547901	1	
3	HINGE	547862	3	
4	HANDLE	547867	2	

3.11 Wiper & Scraper Assembly (Part No. 539663)

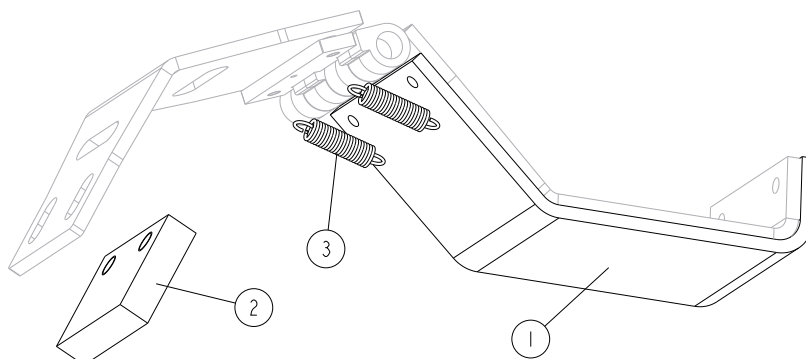
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WIPER & SCRAPER ASSEMBLY (RIGHT HEAD WHEELS)	539663	1	
1	FELT	539657	1	
2	SCRAPER	539659	1	
3	SPRING, VANEL U.100.140.0444.A	714601	2	

3.12 Wiper & Scraper Assembly (Part No. 539654)

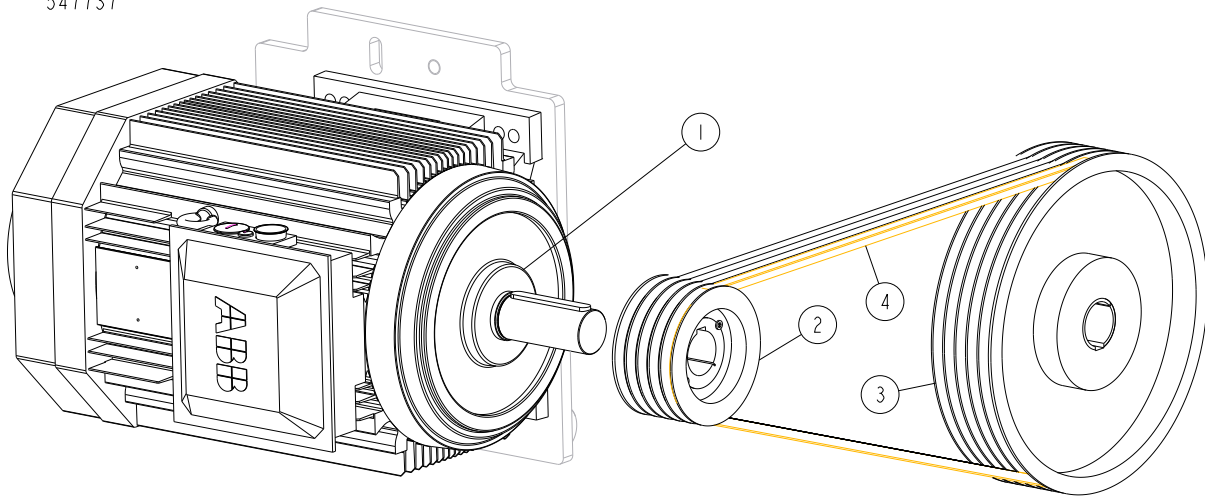
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WIPER & SCRAPER ASSEMBLY, LEFT HEAD WHEELS	539654	1	
1	FELT	539657	1	
2	SCRAPER	539659	1	
3	SPRING, VANEL U.100.140.0444.A	714601	2	

3.13 Drive Assembly (547737, 547874)

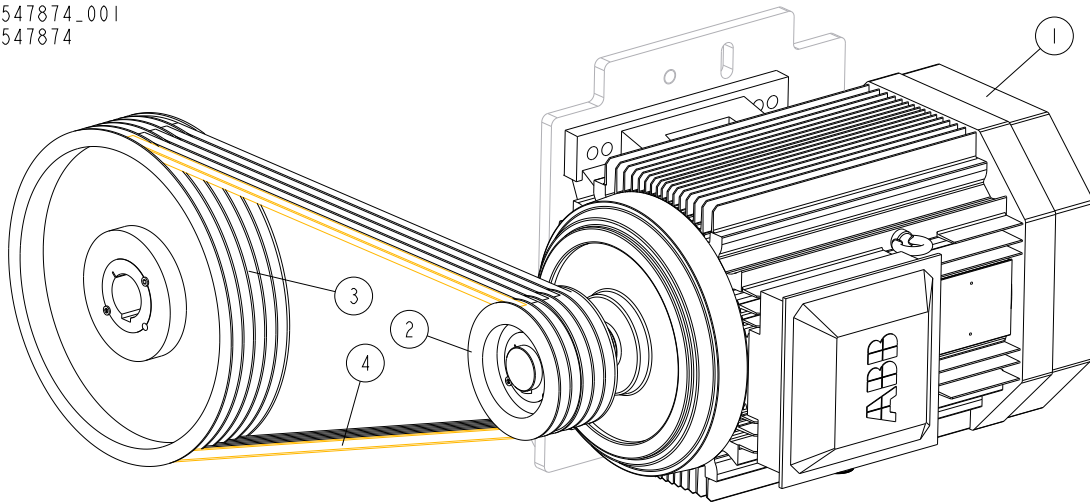
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DRIVE ASSEMBLY, RH	547737	1	
1	MOTOR, 45KW 4P 1784RPM 3GAA222220-ADK+509+208+114	552283-UL	1	
2	PULLEY, SPB 180/5 (F02343+T31145) HABERKORN	547761	1	
3	PULLEY, SPB 450/5 (F02393+T31169) HABERKORN	547822	1	
4	V-BELT, XPB 2650	547829	5	

3.14 Drive Assembly (No. 547874)

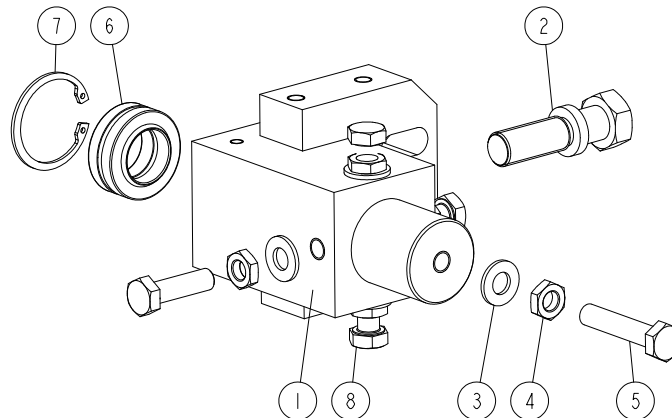
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REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DRIVE ASSEMBLY, LH	547874	1	
1	MOTOR, 45KW 4P 1784RPM 3GAA222220-ADK+509+208+114	552283-UL	1	
2	PULLEY, SPB 180/5 (F02343+T31145) HABERKORN	547761	1	
3	PULLEY, SPB 450/5 (F02393+T31169) HABERKORN	547822	1	
4	V-BELT, XPB 2650	547829	5	

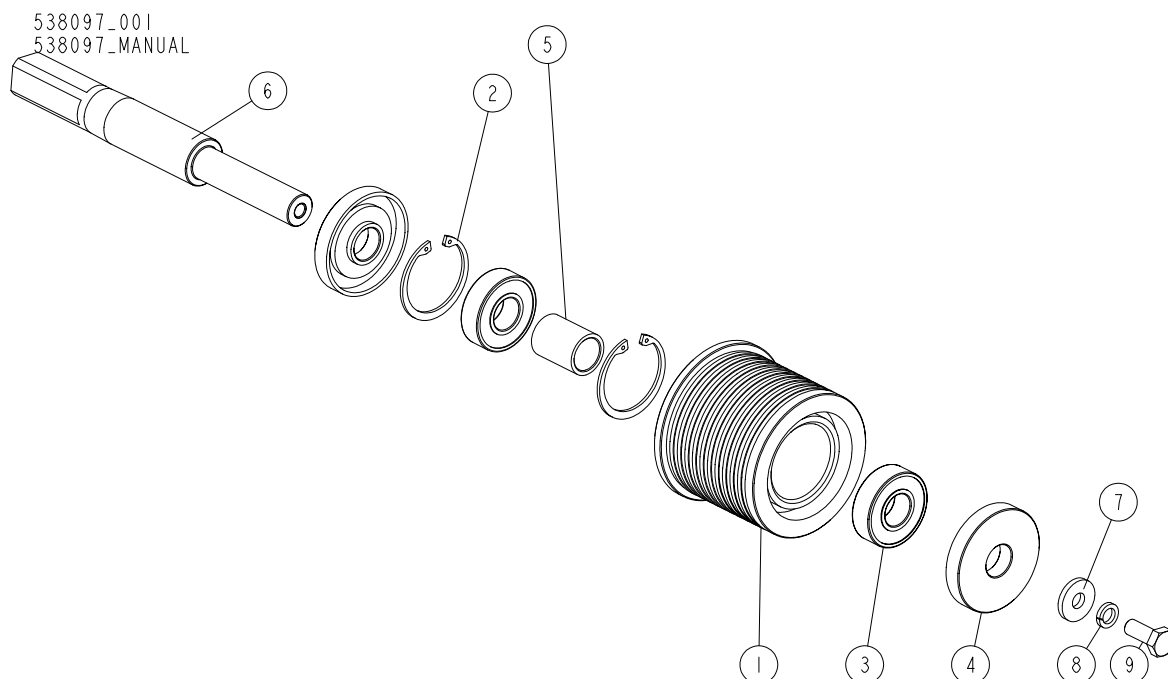
3.15 Roller Mount Block, 3" Blade (No. 538090)

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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BLOCK, ROLLER MOUNT (3" BLADE)	538090	1	
1	BLOCK, MOUNT	538088-1	1	
2	BOLT, ADJUSTMENT ZINC	539448-1	1	
3	WASHER, 10.5 FLAT ZINC	F81055-1	5	
4	NUT, M10-04-W THIN ZINC	F81033-6	5	
5	BOLT, M10X50MM, HEX HEAD FULL THREAD ZINC	F81003-4	1	
6	BEARING, GE 25 ES+2RS SPHERICAL PLAIN	531817	1	
7	RING, SEG W042 INSIDE RETAINING	F81090-19	1	
8	BOLT, M10X35-8.8 HEX HEAD FULL THREAD ZINC	F81003-17	4	

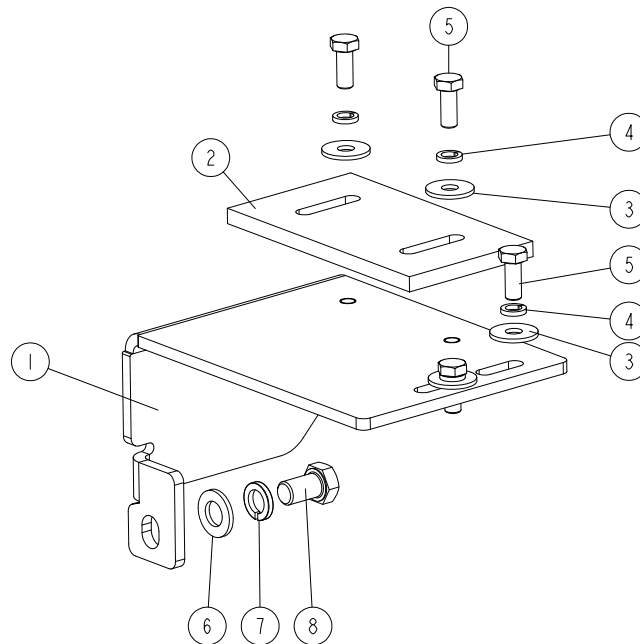
3.16 Roller with Shaft, 3" Blade (No. 538097)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, 3" BLADE GUIDE W/SHAFT	538097	1	
1	ROLLER, 3" BLADE	538077	1	
2	RING, W40 INSIDE RETAINING	F81090-3	2	
3	BEARING, 6203-2RS FAG ROLLING	087966	2	
4	PLATE, ROLLER	538078-1	2	
5	SLEEVE, 17.1/22-29	538079-1	1	
6	SHAFT, ROLLER	538096	1	
7	WASHER, 8.2/22-3 ZINC	538082-1	1	
8	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1	
9	BOLT, M8X20-8.8-B HEX HEAD FULL THREAD ZINC	F81002-4	1	

3.17 Right Roller Cover (No. 541831)

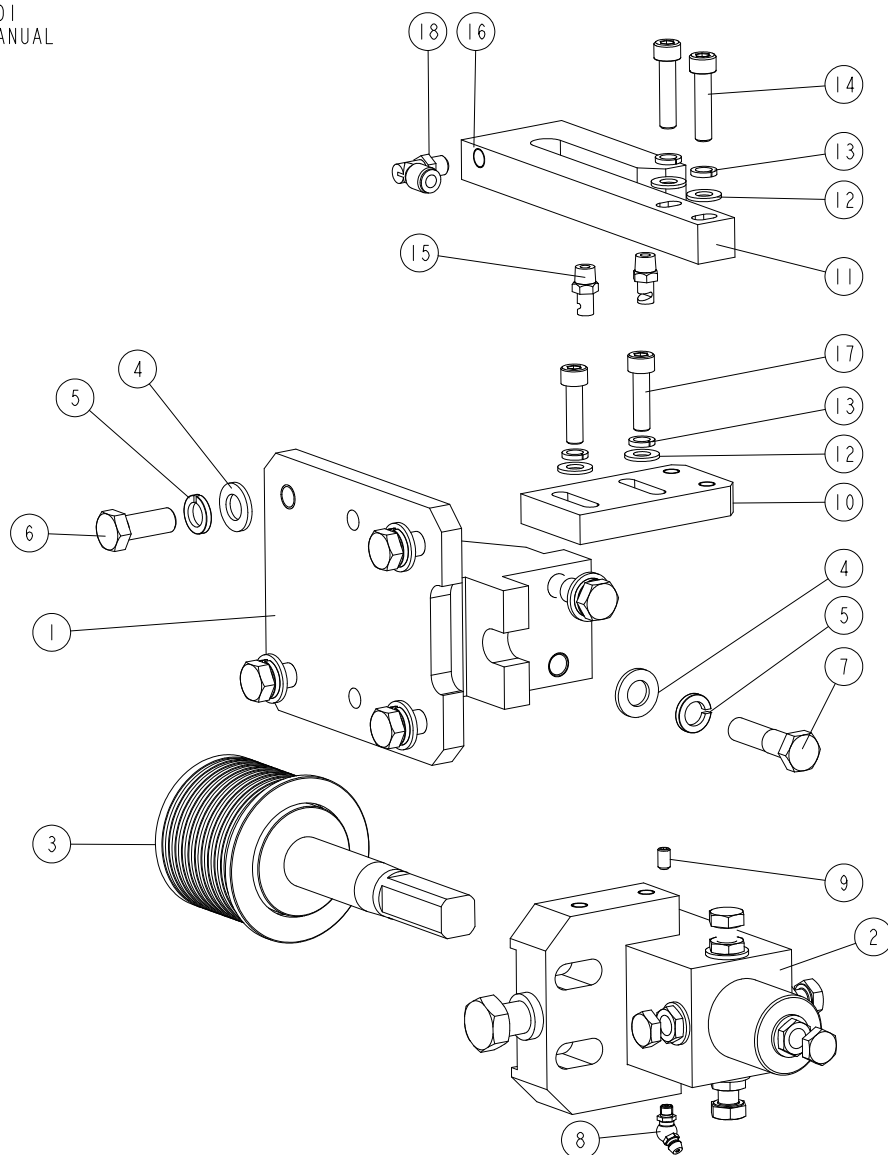
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	COVER, ROLLER RIGHT COMPLETE	541831	1	
1	COVER, ROLLER RIGHT	541832-1	1	
2	PLATE, SCRAPER	541829	1	
3	WASHER, 8.5 SPECIAL FLAT ZINC	F81054-11	4	
4	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
5	BOLT, M8X20-8.8-B HEX HEAD FULL THREAD ZINC	F81002-4	4	
6	WASHER, 13 FLAT ZINC	F81056-1	1	
7	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	1	
8	BOLT, M12X20-8.8 HEX HEAD FULL THREAD ZINC	F81004-67	1	

3.18 Right Upper Roller (No. 538098)

538098_001
538098_MANUAL

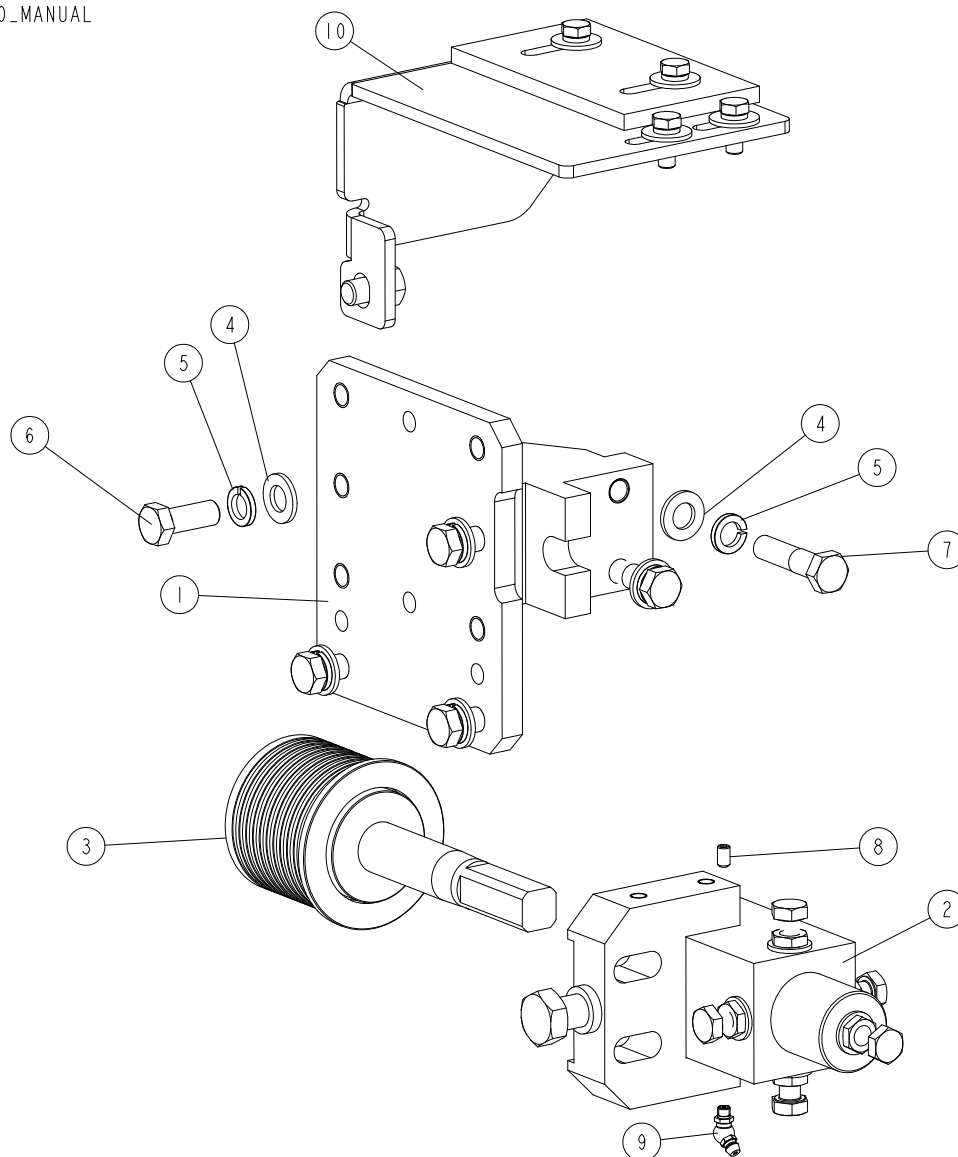


REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, RIGHT UPPER - COMPLETE	538098	1	
1	BRACKET, UPPER ROLLER	539388-1	1	
2	BLOCK, ROLLER MOUNT (3" BLADE) See Section 3.15	538090	1	
3	ROLLER, 3" BLADE GUIDE W/SHAFT See Section 3.16	538097	1	
4	WASHER, 13 FLAT ZINC	F81056-1	6	
5	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	6	
6	BOLT, M12X30-8.8 HEX HEAD FULL THREAD ZINC	F81004-22	4	
7	BOLT M12X50 8.8 HEX HEAD	F81004-74	2	
8	FITTING, M6 "B" TYPE PN-M/86003 GREASE	094213	1	
9	SCREW, SET	F81001-26	1	
10	BLOCK, NOZZLE HOUSING MOUNT	538083-1	1	
11	HOUSING, NOZZLE - RIGHT	538085-1	1	

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
12	WASHER, 8.4 FLAT ZINC	F81054-1	4	
13	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
14	SCREW, M8X35 SHCS ZC 8.8 DIN 912 ISO 476	F81002-58	2	
15	NOZZLE, BLADE LUBE SPRAY	033479	2	
16	PLUG, M10 X 1 DIN 906 BN40 "BOSSARD"	F81015-3	2	
17	SCREW, M8 X 30-8.8 HEX SOCKET HEAD CAP	F81002-31	2	
18	ELBOW, 90 DEG 1/8MPT 1/4 TUBE SWIVEL	P09736	1	

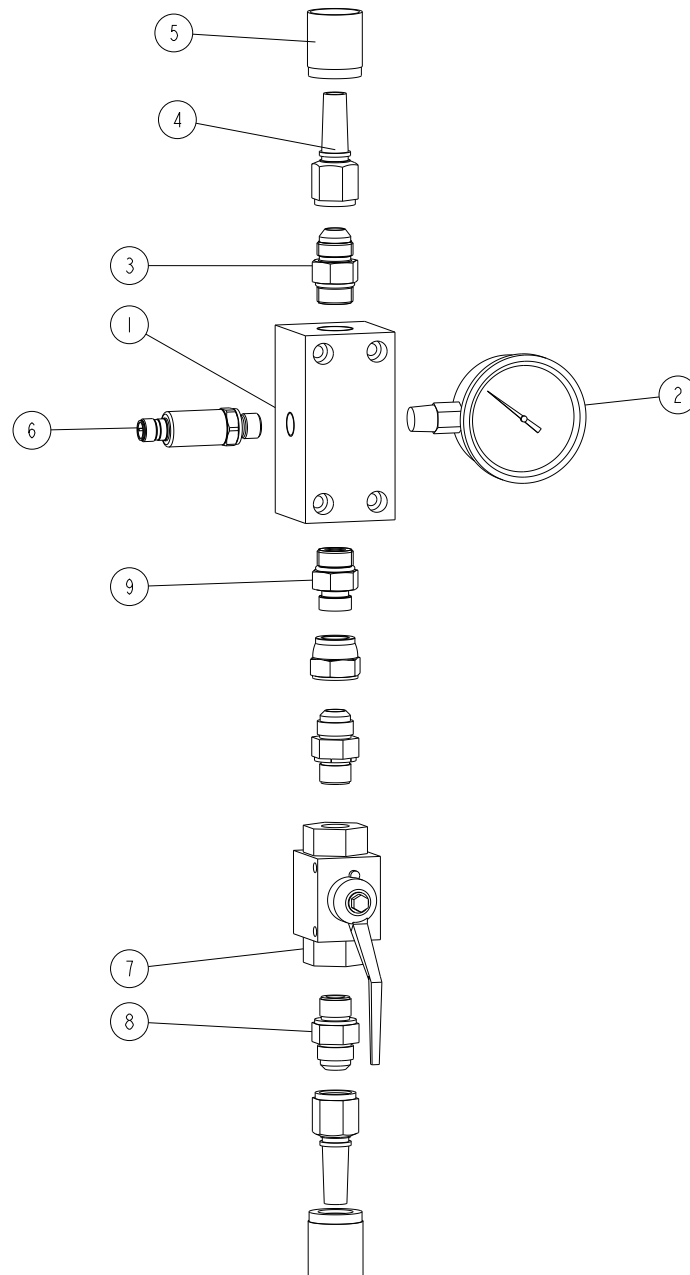
3.19 Right Lower Roller (No. 539390)

539390_001
539390_MANUAL



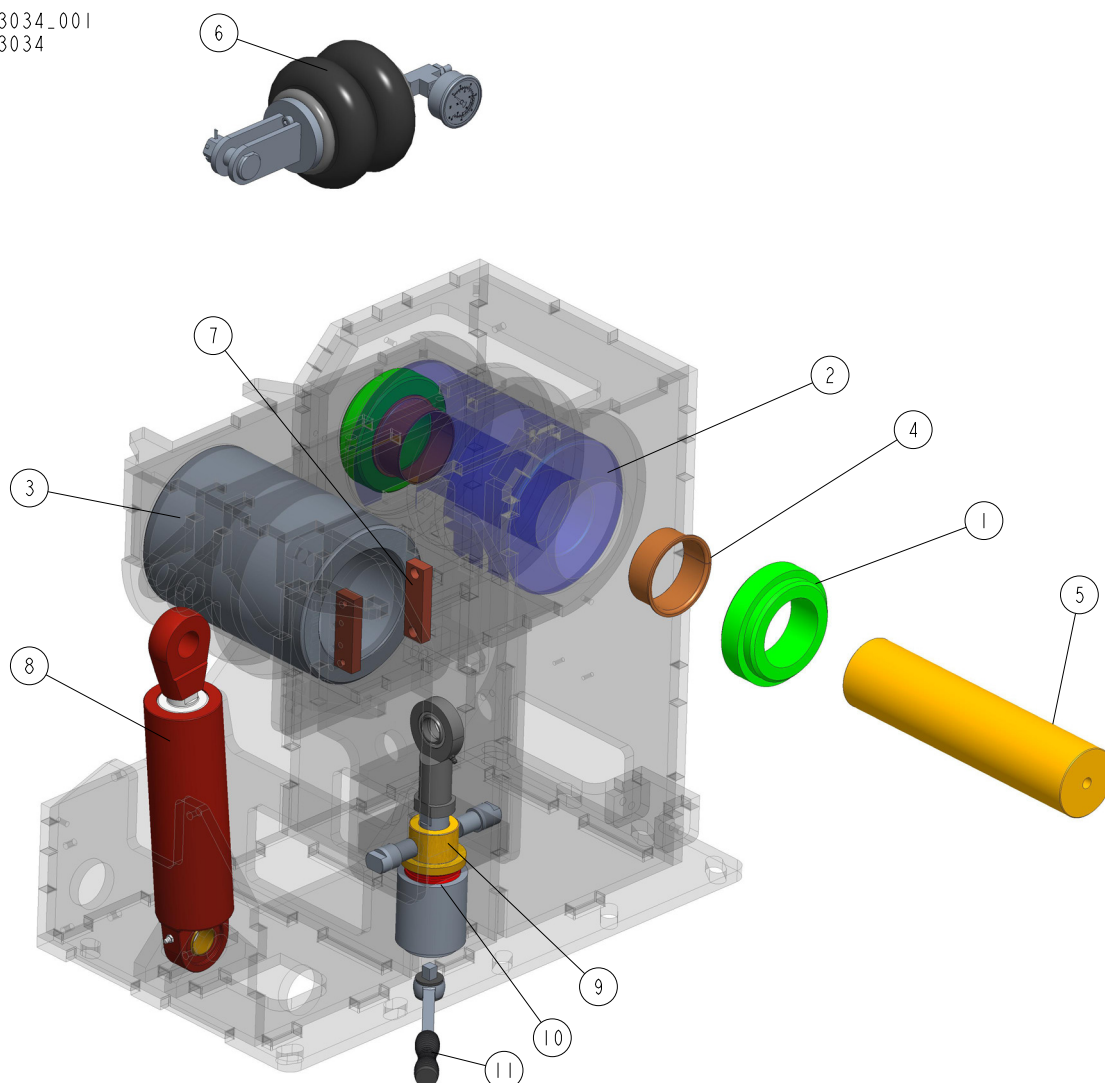
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, RIGHT LOWER - COMPLETE	539390	1	
1	BRACKET, LOWER ROLLER	539389-1	1	
2	BLOCK, ROLLER MOUNT (3" BLADE) See Section 3.15	538090	1	
3	ROLLER, 3" BLADE GUIDE W/SHAFT See Section 3.16	538097	1	
4	WASHER, 13 FLAT ZINC	F81056-1	6	
5	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	6	
6	BOLT, M12X30-8.8 HEX HEAD FULL THREAD ZINC	F81004-22	4	
7	BOLT M12X50 8.8 HEX HEAD	F81004-74	2	
8	SCREW, SET	F81001-26	1	
9	FITTING, M6 ĚBĬ TYPE PN-M/86003 GREASE	094213	1	
10	COVER, RIGHT ROLLER - COMPLETE See Section 3.17	541831	1	

3.20 Oil Pressure Gauge Assembly (No. 552247)

552247_001
552247

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GAUGE ASSEMBLY, OIL PRESSURE	552247	1	
1	BLOCK, PRESSURE GAUGE MOUNT	552246-1	1	
2	GAUGE, 200 BAR/3000PSI OIL PRESSURE	505176	1	
3	FITTING, 3/4UNF O-RING - 3/4 UNF JIC STRAIGHT	714541	1	
4	FITTING, DKJ DN13 3/4"-16 UNF	718998	2	
5	SLEEVE, 1/2" 20 HOSE CRIMP	094741	2	
6	SWITCH, PV8001 IO-LINK, IFM PRESSURE	565354	1	
7	VALVE, PN 500 RSAP2V02FF 3/8" G DN10 BALL	502056	1	
8	FITTING, UNF-BSPP 3/4-3/8 HYDRAULIC	714746	2	
9	FITTING, 3/4 UNF - 3/4 unf JIC (M-F) HYDRAULIC	719643	1	

3.21 Top Head Assembly (No. 553034)

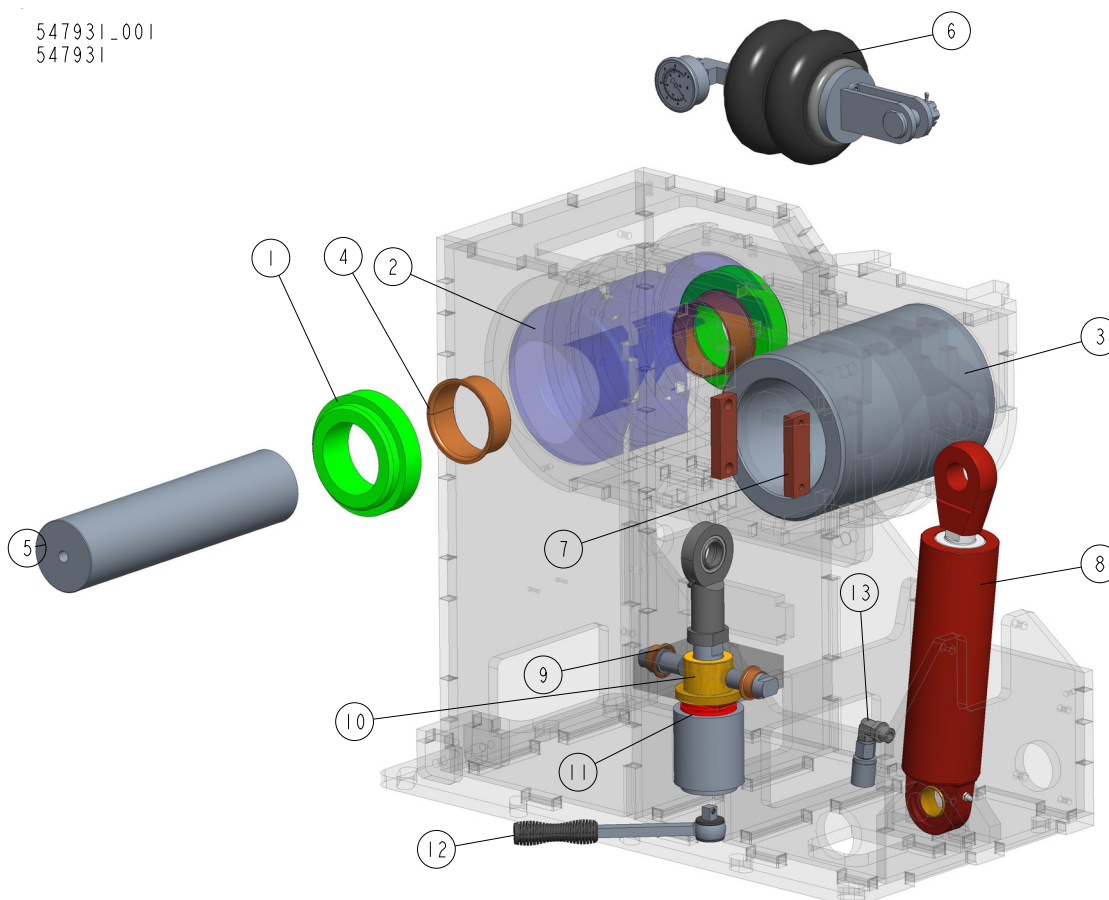
553034-001
553034

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	T6 TOP HEAD ASSEMBLY RH	553034	1
-	TOP HEAD PLATE FRAME RH	553032-1	1
1	TOP HEAD OUTER PIVOT BUSH	547928	2
-	T6 STRAIN WHEEL ARM RH	553033-1	1
2	TOP HEAD INNER PIVOT BUSH	552266	1
3	TOP HEAD GE BEARING HOUSING	529323	1
4	BUSH, BRONZE, FLANGE, ID90 X L40	529329	2
5	TOP HEAD PIVOT PIN	529312	1
6	T6 STRAIN BELLOW ASSEMBLY See Section 3.26	547933	1
7	TRACKING GUIDE	529344	2
8	CYLINDER, CN2E-16-63/160Z + UUE2-63W	529314	1
-	TRACKING RATCHET ASSEMBLY	553014	1
9	TRACKING BRASS BUSH	553010	1
10	BEARING, 51208 THRUST	553012	1

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
11	SPANNER, 1/2 RATCHET	553018	1	

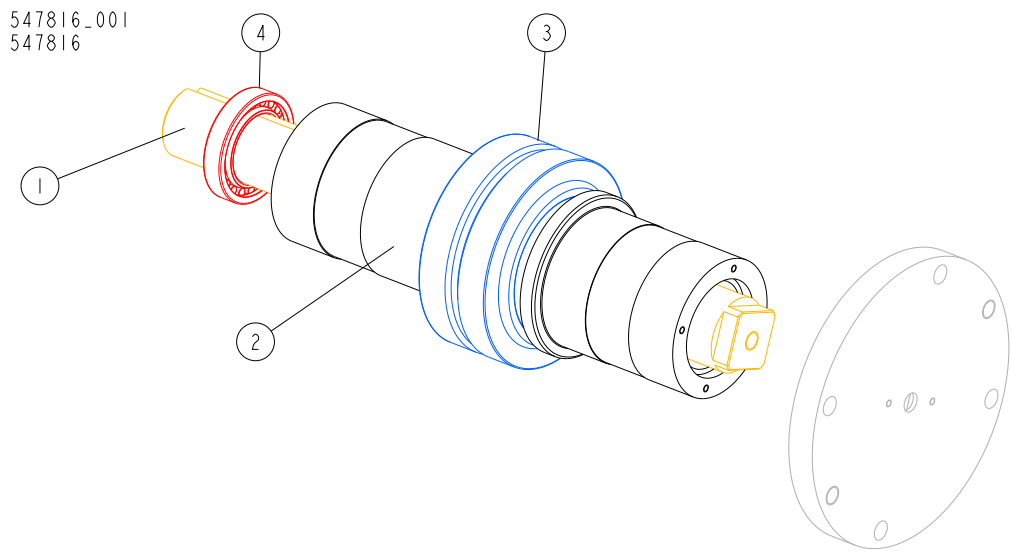
3.22 Top Head Assembly (No. 547931)

547931_001
547931



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	TV6000 TOP HEAD ASSEMBLY LH	547931	1
-	TOP HEAD PLATE FRAME LH	547920-1	1
1	TOP HEAD OUTER PIVOT BUSH	547928	2
-	T6 STRAIN WHEEL ARM LH	529320-1	1
2	TOP HEAD INNER PIVOT BUSH	552266	1
3	TOP HEAD GE BEARING HOUSING	529323	1
4	BUSH, BRONZE, FLANGE, ID90 X L40	529329	2
5	TOP HEAD PIVOT PIN	529312	1
6	T6 STRAIN BELLOW ASSEMBLY See Section 3.26	547933	1
-	TRACKING GUIDE	529344	2
7	TRACKING GUIDE BRASS BAR	529345	1
8	CYLINDER, CN2E-16-63/160Z + UUE2-63W	529314	1
9	BUSH, BRONZE, FLANGE, ID30 X L16	529342	2
-	TRACKING RATCHET ASSEMBLY	553014	1
10	TRACKING BRASS BUSH	553010	1
11	BEARING, 51208 THRUST	553012	1
12	SPANNER, 1/2 RATCHET	553018	1
13	FITTING, 3/4 "-16, 1/2", 90 DEG.	552163	1

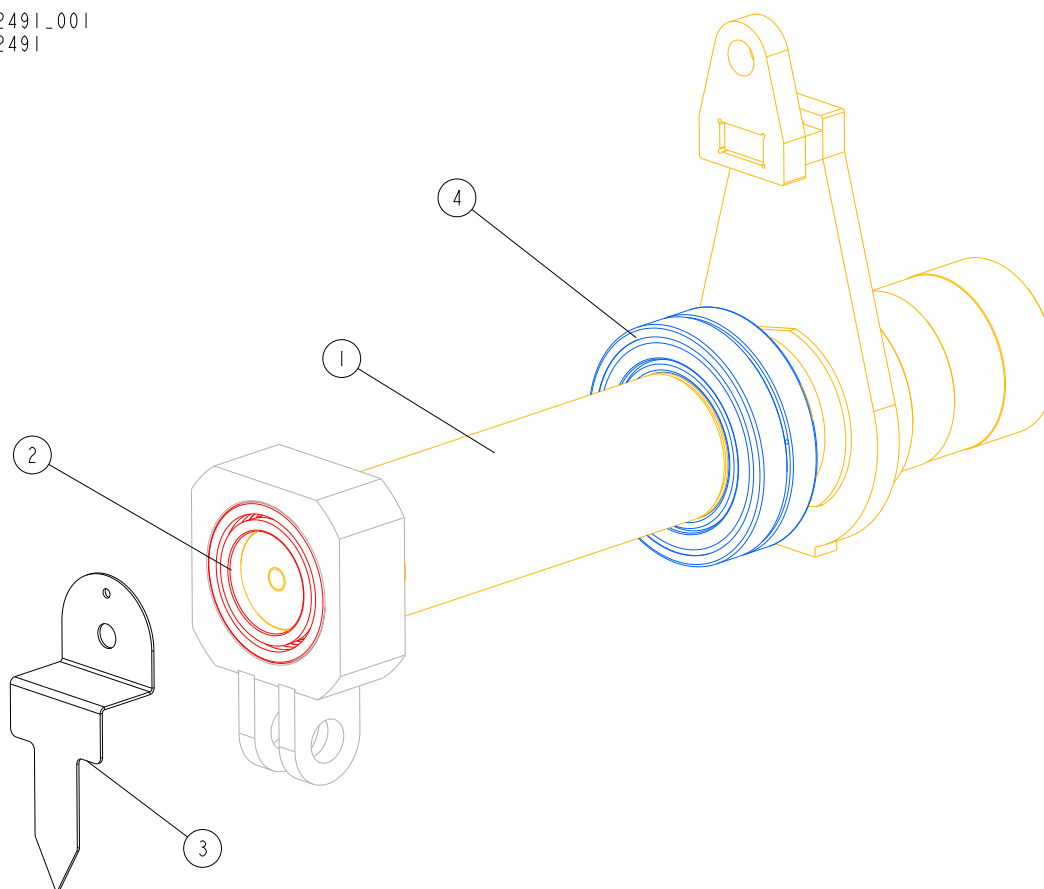
3.23 Drive Shaft (No. 547816)



LP.	OPIS (* wskazuje części dostępne jedynie w zespołach)	Nr części	Ilość	
-	T6 DRIVE SHAFT ASSEMBLY	547816	1	
1	T6 DRIVE SHAFT	547811	1	
2	T6 STATIONARY DRIVE SHAFT	547812	1	
3	SPHERICAL PLAIN BEARING - GE 120 DO 2RS	552251	1	
4	CYLINDRICAL ROLLER BEARING, NU 1012 ML	547820	1	

3.24 Eccentric Shaft Assembly (No. 552491)

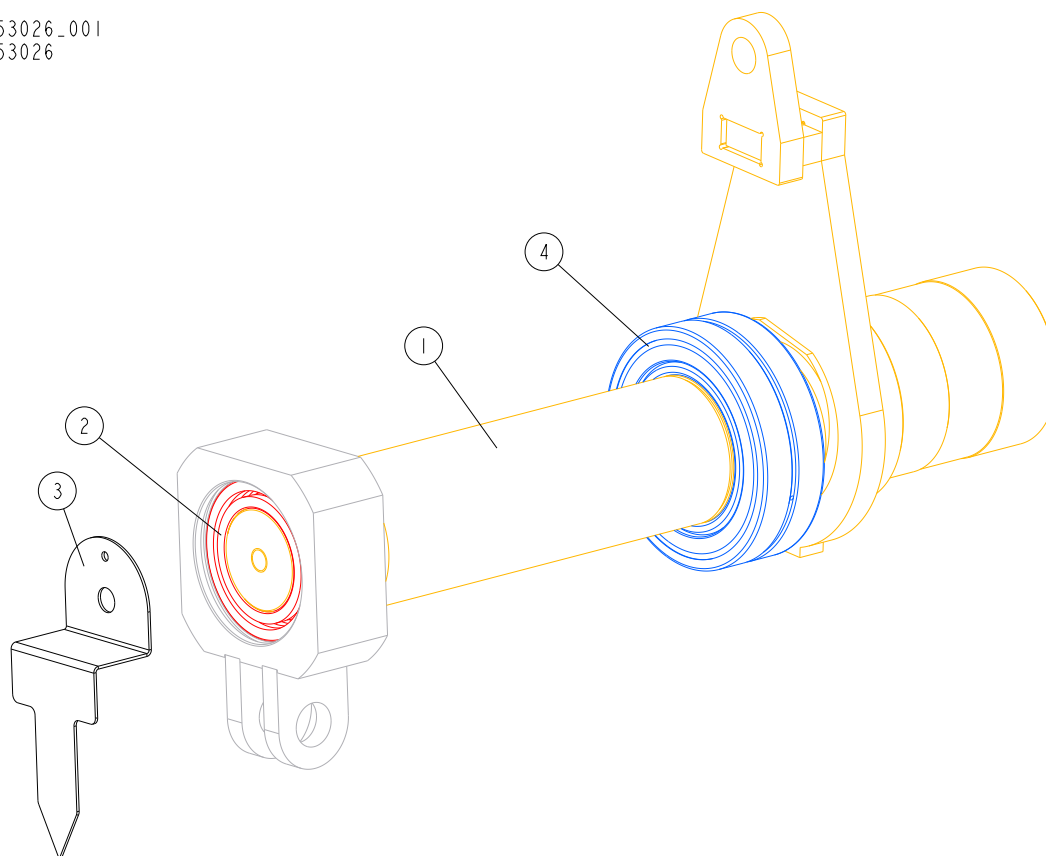
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552491



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	T6 ECCENTRIC SHAFT ASSEMBLY RH	552491	1	
1	T6 STRAIN SHAFT RH	552490	1	
2	BEARING, 6014 2RS (SKF)	089164	2	
3	T6 STRAIN INDICATOR FINGER	553028-1	1	
4	SPHERICAL ROLLER BEARING - 23120-2RS5-VT143 - SKF	552278	1	

3.25 Eccentric Shaft (No. 553026)

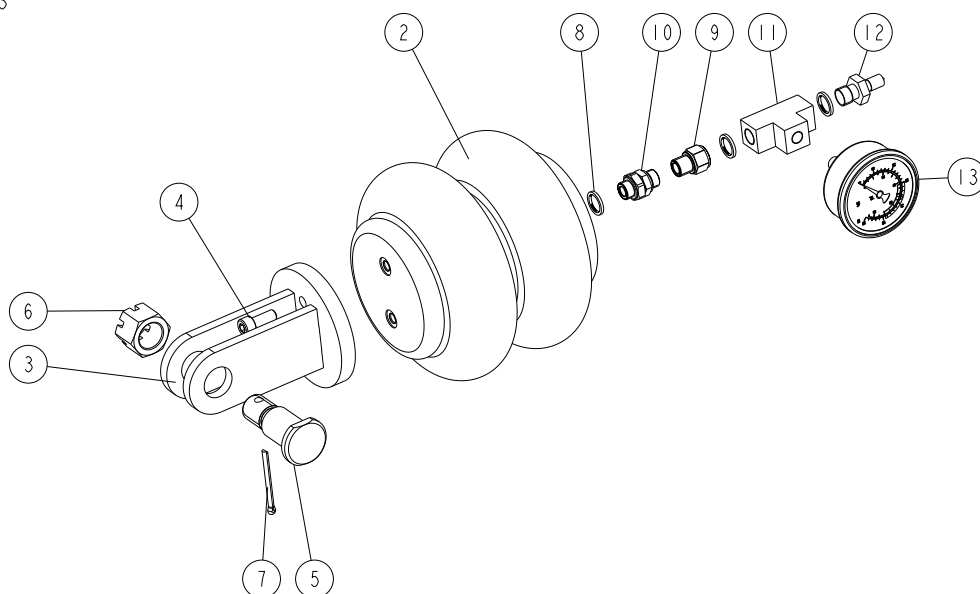
553026_001
553026



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	T6 ECCENTRIC SHAFT ASSEMBLY LH	553026	1	
1	T6 STRAIN SHAFT LH	553025-1	1	
2	BEARING, 6014 2RS (SKF)	089164	2	
3	T6 STRAIN INDICATOR FINGER	553028-1	1	
4	SPHERICAL ROLLER BEARING - 23120-2RS5-VT143 - SKF	552278	1	

3.26 Bellows Cylinder Assembly (No. 547933)

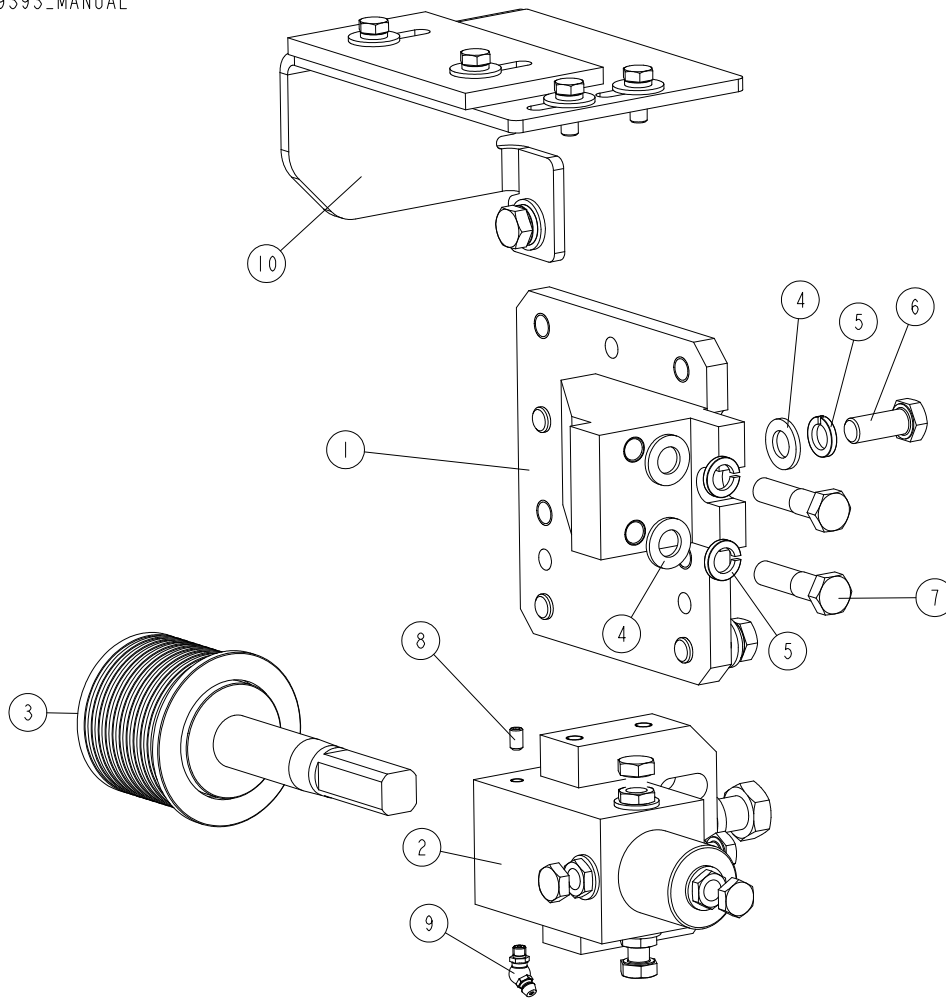
547933_001
547933



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
1	T6 BELLOWS CYLINDER ASSEMBLY	547933	1	
2	CYLINDER, EB-165-125 FESTO BELLOWS	715669	1	
3	BRACKET, BELLOWS CYLINDER MOUNT	715659-1	1	
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZINC	F81002-30	2	
5	PIN, 24X65/55 - 8.8 ZINC-PL. CLEVIS W/CHEESE HEAD AND THREADED DOG POINT	F81049-5	1	
6	NUT, M20-8-B SLOTTED CASTLE ZINC	F81037-3	1	
7	PIN, S-ZN-4X45 COTTER	F81043-21	1	
8	SEAL, G1/4 866-014-000-0 (REXROTH)	090809	3	
9	FITTING, 2521 1/4-1/4 (CAMOZZI) PIPE	097704	1	
10	NIPPLE, G1/4 (8632141400 BOSCH)	097703	1	
11	BLOCK, GAUGE MOUNT	552280-1	1	
12	FITTING, G1/4 390 004 004 0 (REXROTH)	088575	1	
13	GAUGE, M 63T-2.5/20G G1/8 0-06 MPA/PSI (KFM) PRESSURE	088568	1	

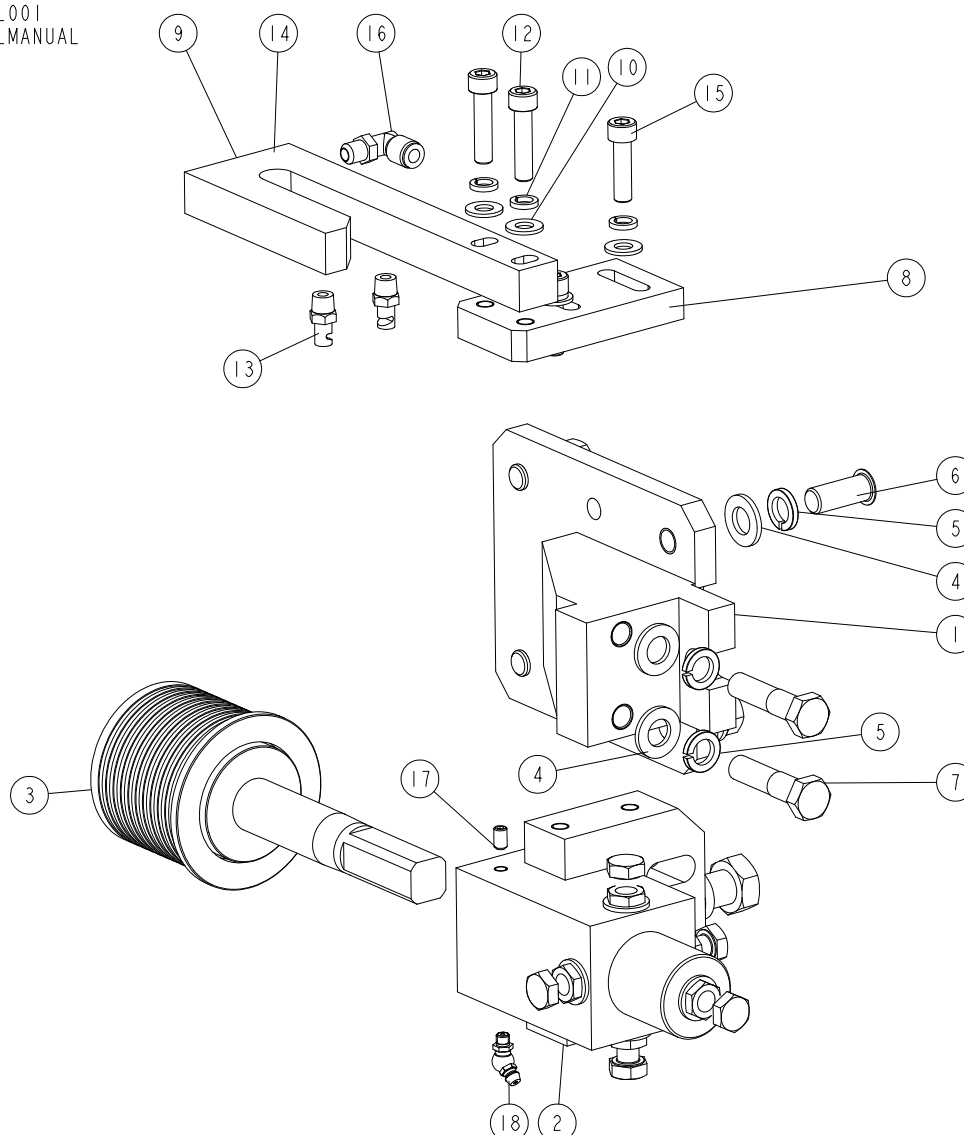
3.27 Left Lower Roller (No. 539393)

539393_001
539393_MANUAL



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	ROLLER, LEFT LOWER - COMPLETE	539393	1
1	BRACKET, LOWER ROLLER	539395-1	1
2	BLOCK, 3" BLADE ROLLER MOUNT See Section 3.15	538090	1
3	ROLLER, 3" BLADE GUIDE W/SHAFT See Section 3.16	538097	1
4	WASHER, 13 FLAT ZINC	F81056-1	6
5	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	6
6	BOLT, M12X30-8.8 HEX HEAD FULL THREAD ZINC	F81004-22	4
7	BOLT M12X50 8.8 HEX HEAD	F81004-74	2
8	SCREW, M6X10-45H HEX SOCKET ZINC SET W/FLAT POINT	F81001-26	1
9	FITTING, M6 "B" TYPE PN-M/86003 GREASE	094213	1
10	COVER, LEFT ROLLER - COMPLETE See Section 6.34	541830	1

3.28 Left Upper Roller (No. 539392)

539392_001
539392_MANUAL

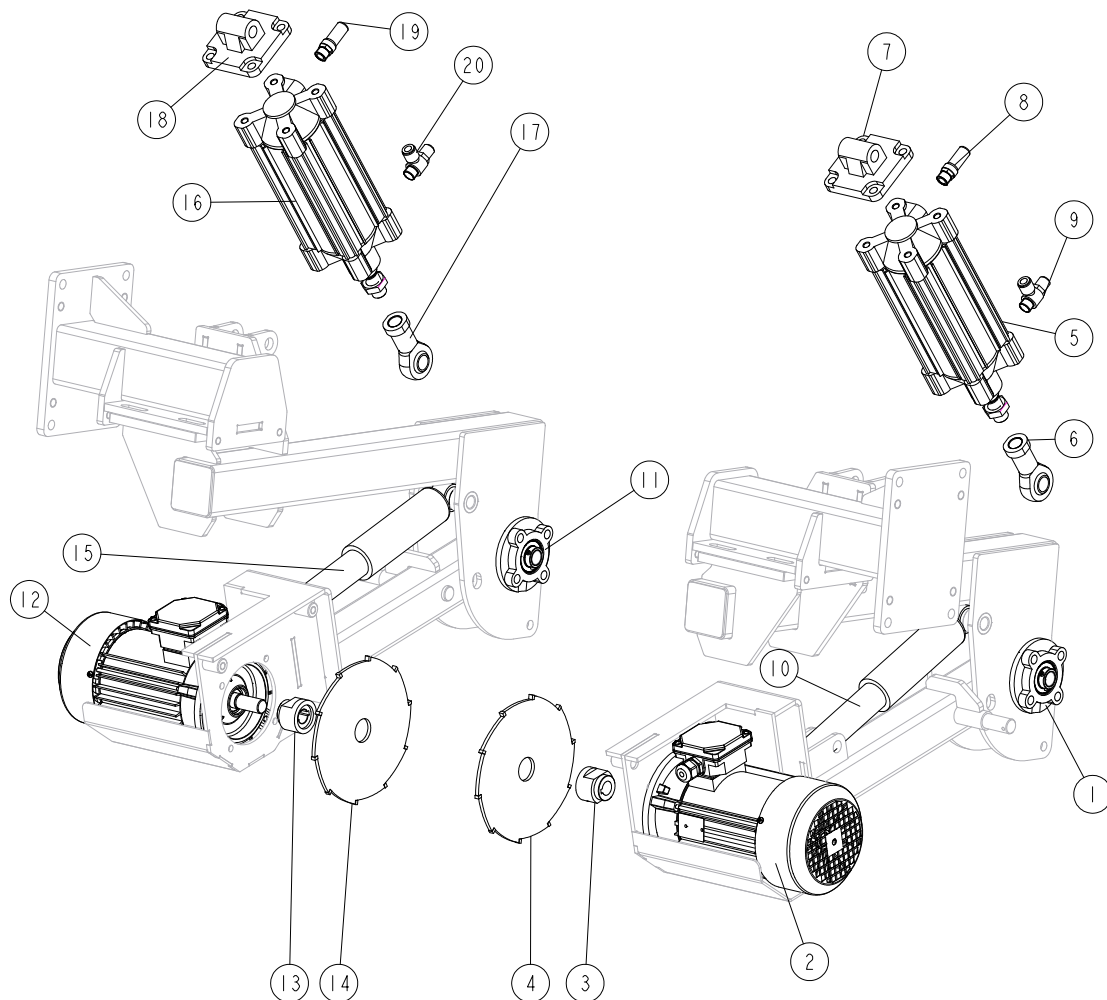
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	ROLLER, LEFT UPPER - COMPLETE	539392	1
1	BRACKET, UPPER ROLLER	539388-1	1
2	BLOCK, 3" BLADE ROLLER MOUNT See Section 3.15	538090	1
3	ROLLER, 3" BLADE GUIDE W/SHAFT See Section 3.16	538097	1
4	WASHER, 13 FLAT ZINC	F81056-1	6
5	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	6
6	BOLT, M12X30-8.8 HEX HEAD FULL THREAD ZINC	F81004-22	4
7	BOLT, M12X50 8.8 HEX HEAD	F81004-74	2
8	BLOCK, NOZZLE HOUSING MOUNT	538083-1	1
9	HOUSING, NOZZLE LEFT	539394-1	1
10	WASHER, 8.4 FLAT ZINC	F81054-1	4
11	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4
12	SCREW, M8X35 SHCS ZC 8.8 DIN 912 ISO 476	F81002-58	2

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
13	NOZZLE, BLADE LUBE SPRAY	033479	2	
14	PLUG, M10 X 1 DIN 906 BN40 "BOSSARD"	F81015-3	2	
15	SCREW, M8 X 30-8.8 HEX SOCKET HEAD CAP ZINC	F81002-31	2	
16	FITTING, 1/8MPTX1/4TUBE,ELBOW,SWIVEL	P09736	1	
17	SCREW, M6X10-45H HEX SOCKET ZINC SET W/FLAT POINT	F81001-26	1	
18	FITTING, M6 "B" TYPE PN-M/86003 GREASE	094213	1	

SECTION 4 DEBARKERS

4.1 Debarkers (No. 552227)

552227-001
552227-MANUAL



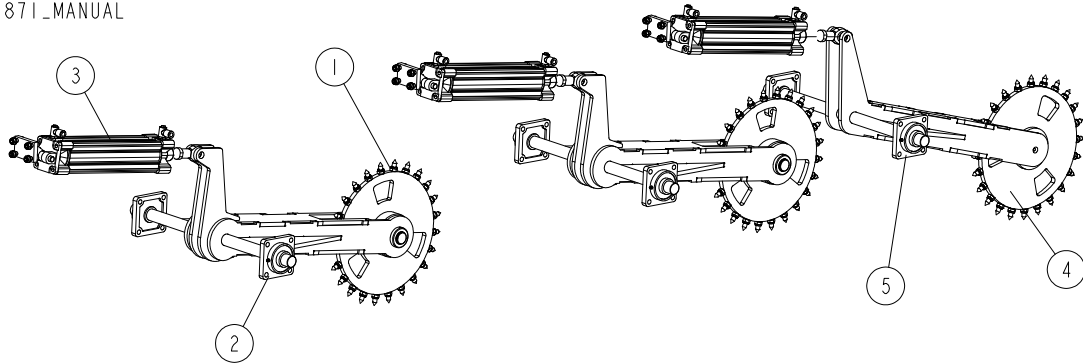
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	T6 DEBARKER ASSEMBLY	552227	1	
-	T6 DEBARKER LH	552216	1	
-	DEBARKER MOUNT ASSEMBLY LH	552215	1	
1	BEARING, UCF204 W/HOUSING	539463	2	
-	DEBARKER ARM ASSEMBLY LH	552212	1	
2	MOTOR, 3SIEK80-2B1, M6X16 RH THREAD	552274-UL	1	
3	BLADE CLAMP BUSH INNER	552271	1	
4	BLADE, 200MM DEBARKER	552228	1	
-	CYLINDER, DEBARKER	539465	1	
5	CYLINDER, CP96SDB80-150C SMC PNEUMATIC	534318	1	
6	BALL JOINT, KJ20D PISTON ROD	517861	1	
7	CLEVIS, C5080(F)	517862	1	
8	SILENCER, R3/8 - AN30-03	515598	1	

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
9	VALVE, AS3201F-03-10SD SMC FLOW CONTROL	527424	1	
10	ABSORBER, MONROE V1002 SHOCK	533623	1	
-	T6 DEBARKER RH	552226	1	
-	DEBARKER MOUNT ASSEMBLY RH	552225	1	
11	BEARING, UCFC 204 W/HOUSING	539463	2	
-	DEBARKER ARM ASSEMBLY RH	552223	1	
12	MOTOR, 3SIEK80-2B1 M6X16 LH THREAD	552275-UL	1	
13	BLADE CLAMP BUSH INNER	552271	1	
14	BLADE, 200MM DEBARKER	552228	1	
15	ABSORBER, MONROE V1002 SHOCK	533623	1	
-	CYLINDER, DEBARKER	539465	1	
16	CYLINDER, CP96SDB80-150C SMC PNEUMATIC	534318	1	
17	BALL JOINT, KJ20D PISTON ROD	517861	1	
18	CLEVIS, C5080(F)	517862	1	
19	SILENCER, R3/8 - AN30-03	515598	1	
20	VALVE, AS3201F-03-10SD SMC FLOW CONTROL	527424	1	

SECTION 5 INFEED ASSEMBLY (NO. 551871)

5.1 Hold Down Assembly

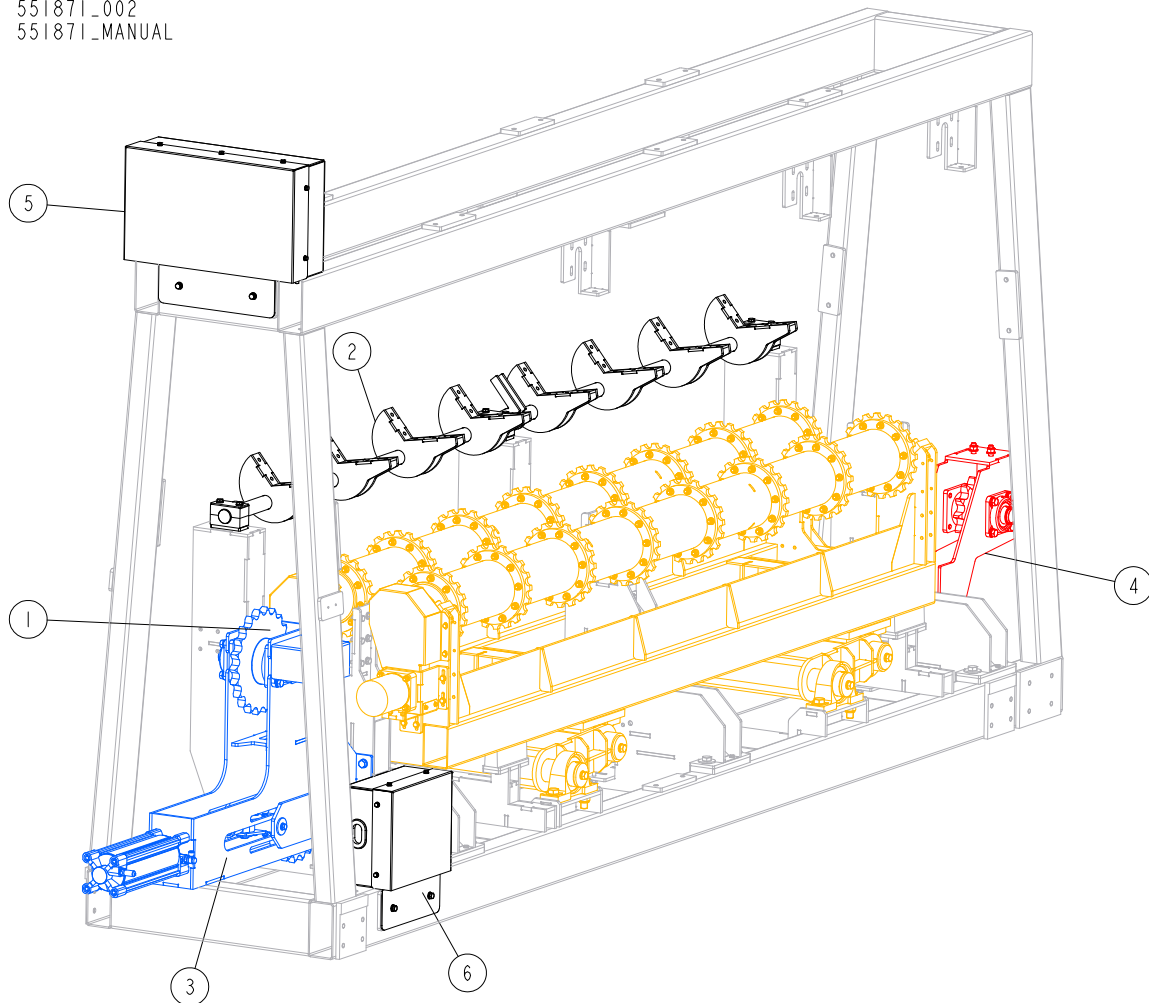
551871-001
551871-MANUAL



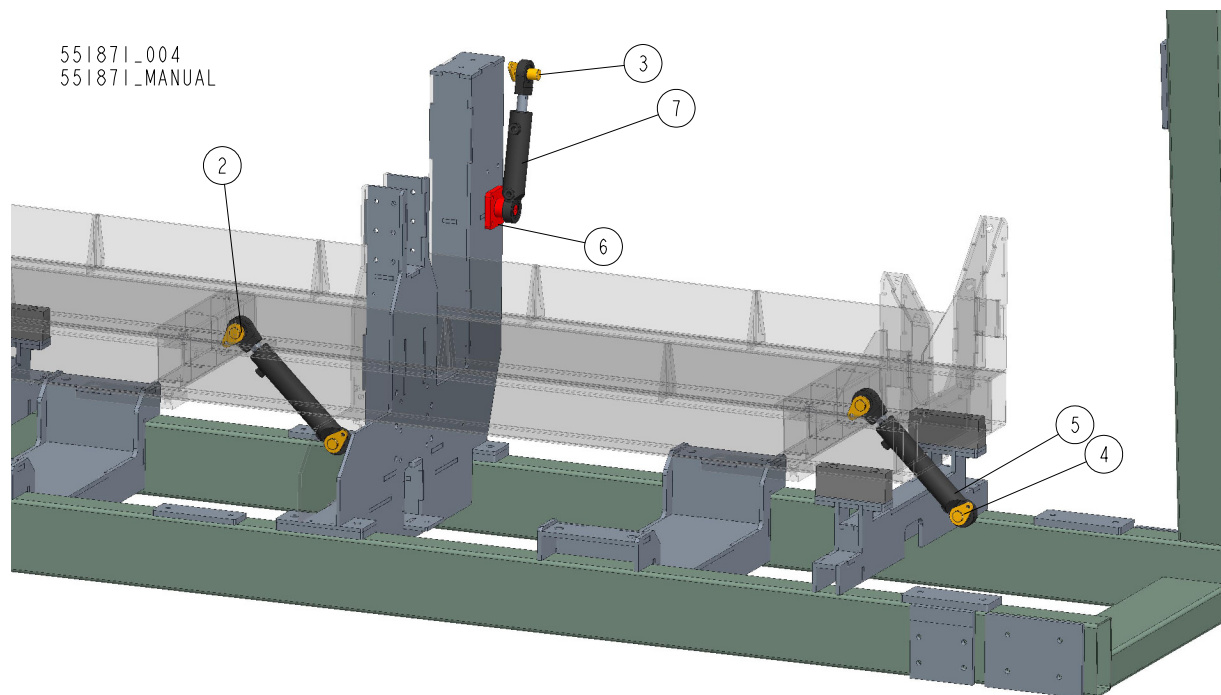
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	TV6000 3.6M INFEED ASSEMBLY	551871	1	
-	TV6000 HOLD DOWN ASSEMBLY (INFEED)	551953	2	
1	T6-HD SPROCKET WHEEL ASSEMBLY See Section 5.12	552345	1	
2	UCF 207 BEARING W/HOUSING	097668	2	
3	PNEUMATIC CYLINDER, 80B X 320S See Section 5.14	552008	3	
-	TV6000 HOLD DOWN ASSEMBLY (INFEED)	552088	1	
4	HOLD DOWN WHEEL ASSEMBLY See Section 5.13	552080	1	
5	UCF 207 BEARING W/HOUSING	097668	2	

5.2 Infeed Assembly

551871_002
551871_MANUAL



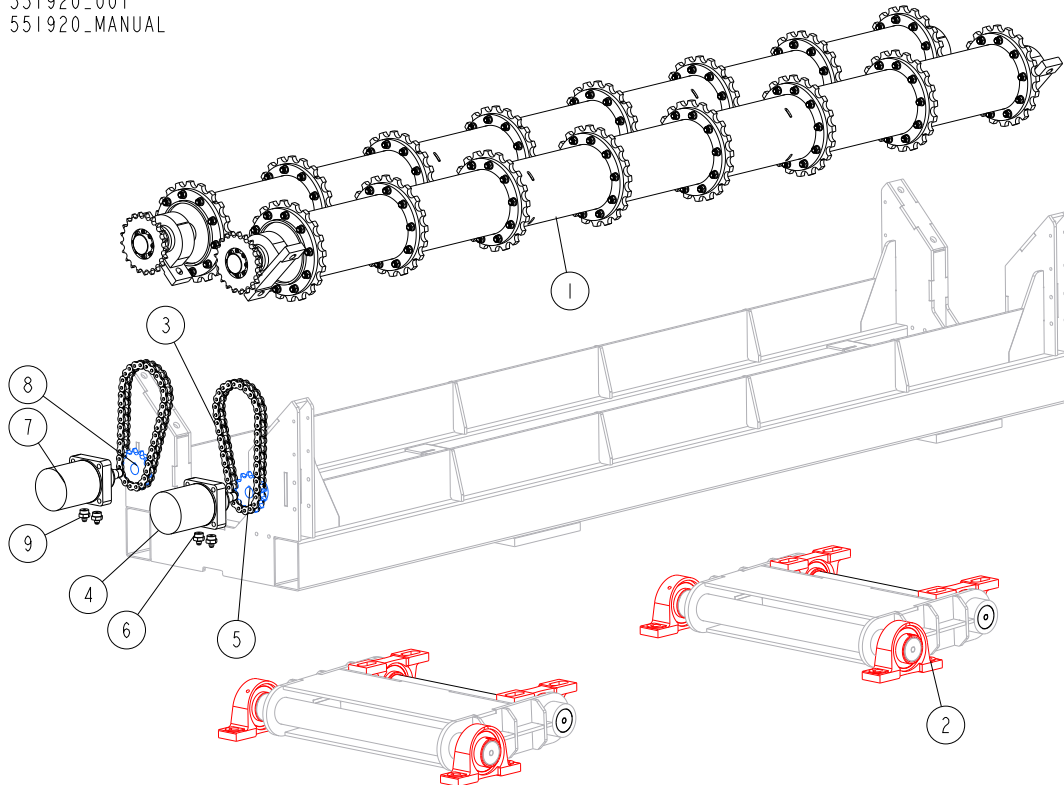
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	INFEED ASSEMBLY, 3.6 M TV6000	551871	1	
1	LOG TURNER ASSEMBLY, TV6000 3.6MTV6000 See Section 5.4	551920	1	
2	LOG SINGULATOR ASSEMBLY, 3.6M TV6000 See Section 5.5	551985	1	
3	TAIL SPROCKET ASSEMBLY, TV6000 INFEED See Section 5.6	551996	1	
4	CHAIN DIVERTER ASSEMBLY See Section 5.7	552064	1	
5	PNEUMATIC BOX ASSEMBLY, 3.6M TV6000 INFEED See Section 5.9	552094	1	
6	PNEUMATIC BOX, CHAIN TENSIONER See Section 5.11	552102	1	

5.3 Infeed Assembly

REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	INFEED ASSEMBLY, 3.6M TV6000	551871	1	
1	WELDMENT, INFEED FRAME, TV6000 3.6M	551872-1	1	
-	ASSEMBLY, CHAIN CARRIER	552138	1	
-	ASSEMBLY, LOG TURNER, TV6000 3.6M	551920	1	
2	WELDMENT, ROD END PIN	552067-1	2	
-	ASSEMBLY, LOG SINGULATOR, TV6000 INFEED 3.6M	551985	1	
3	WELDMENT, ROD END PIN	552067-1	1	
-	ASSEMBLY, LOG TURNER CYLINDER MOUNT, REAR	552069	2	
4	WELDMENT, ROD END PIN	552067-1	1	
5	CYLINDER, UCJ2F-50/28/160 + UUE2-50W	552016	2	
-	ASSEMBLY, SINGULATOR, REAR CYLINDER MOUNT	552139	1	
6	WELDMENT, SINGULATOR, REAR CYLINDER MOUNT	552025-1	1	
7	CYLINDER, UCJ2F-50/28/100 + UUE2-50W	552027	1	

5.4 Log Turner Assembly (No. 551920)

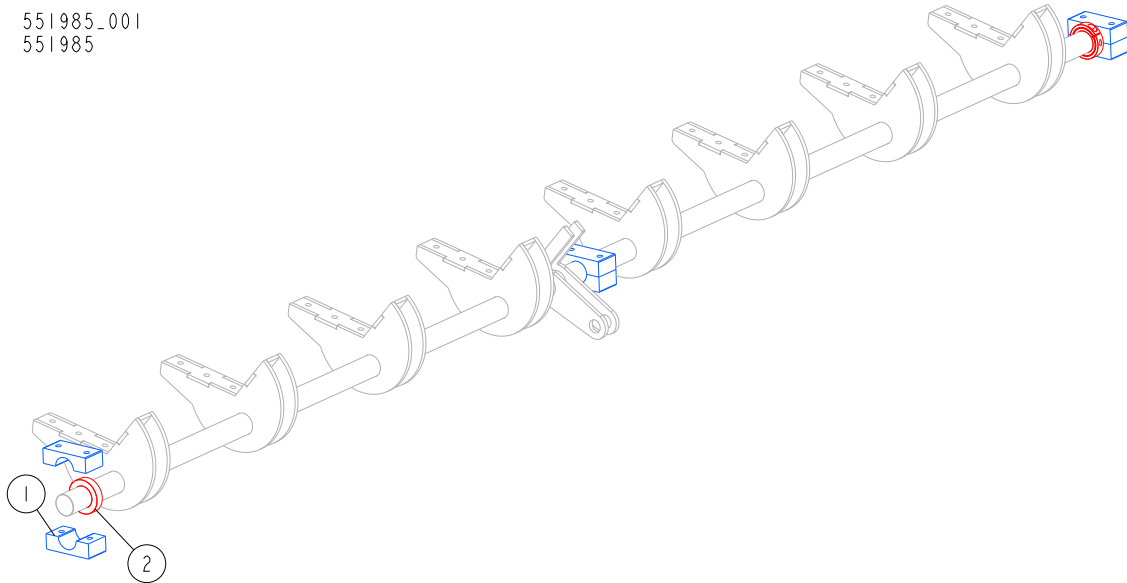
551920-001
551920-MANUAL



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	LOG TURNER ASSEMBLY, 3.6 M TV6000	551920	1
1	TUBE ASSEMBLY, 3.6M TV6000 LOG TURNER See Section 5.10	551930	2
2	BEARING UNIT, UCP214	551976	8
3	CHAIN 16B1 36 LINKS	552051	2
-	MOTOR ASSEMBLY, TURNER RIGHT	552124	1
4	MOTOR, TG0475US080AABP HYDRAULIC	007331	1
5	SPROCKET, 16B1 13-TOOTH, TAPER BORE	552123	1
6	FITTING, #10SAE X 3/8JIC	017640	2
-	MOTOR ASSEMBLY, TURNER LEFT	552125	1
7	MOTOR, TG0475US080AABP HYDRAULIC	007331	1
8	SPROCKET, 16B1 13-TOOTH TAPER BORE	552123	1
9	FITTING, #10SAE X 3/8JIC	017640	2

5.5 Log Singulator Assembly (No. 551985)

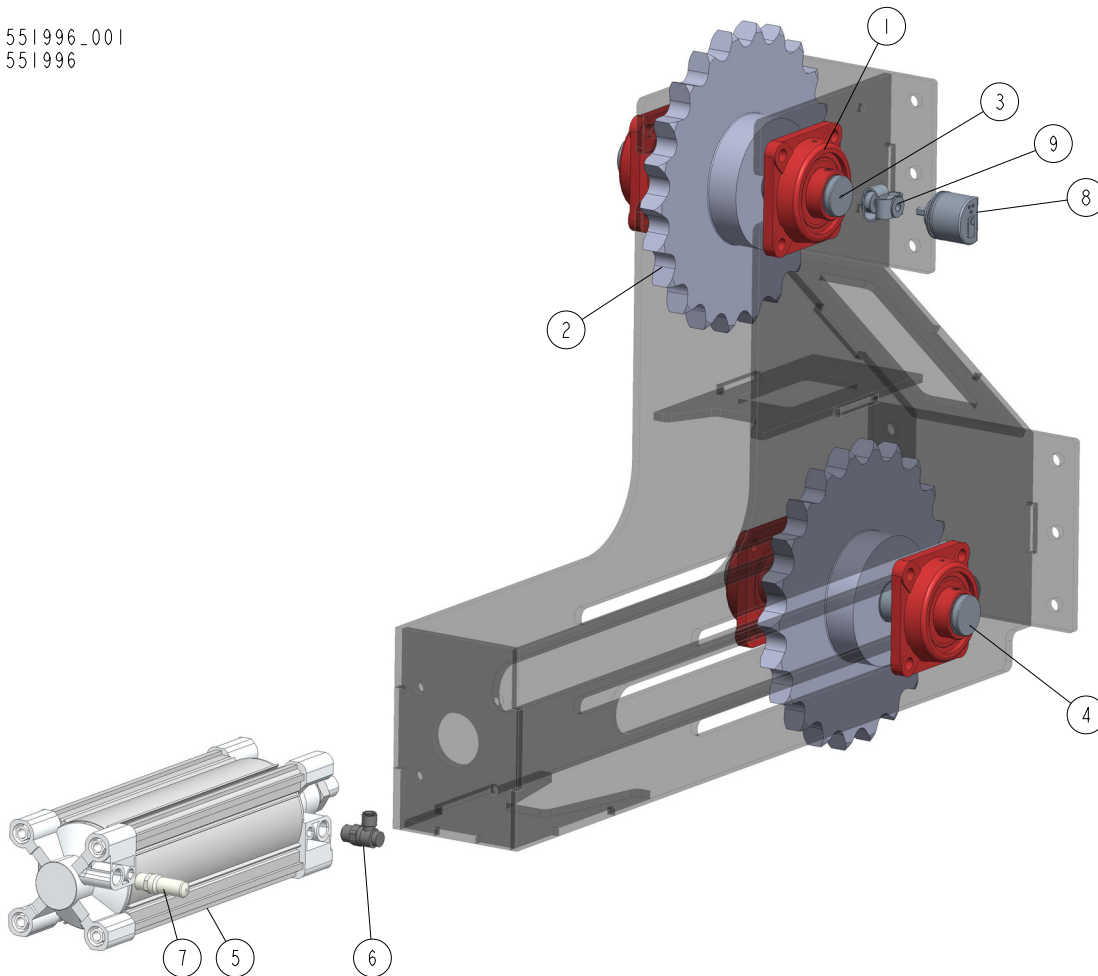
551985-001
551985



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	LOG SINGULATOR ASSEMBLY, 3.6M TV6000 INFEEED	551985	1	
1	PLASTIC BUSH, LOG SINGULATOR	551988	6	
2	COLLAR, 50MM SHAFT	552012	2	

5.6 Infeed Tail Sprocket Assembly (No. 551996)

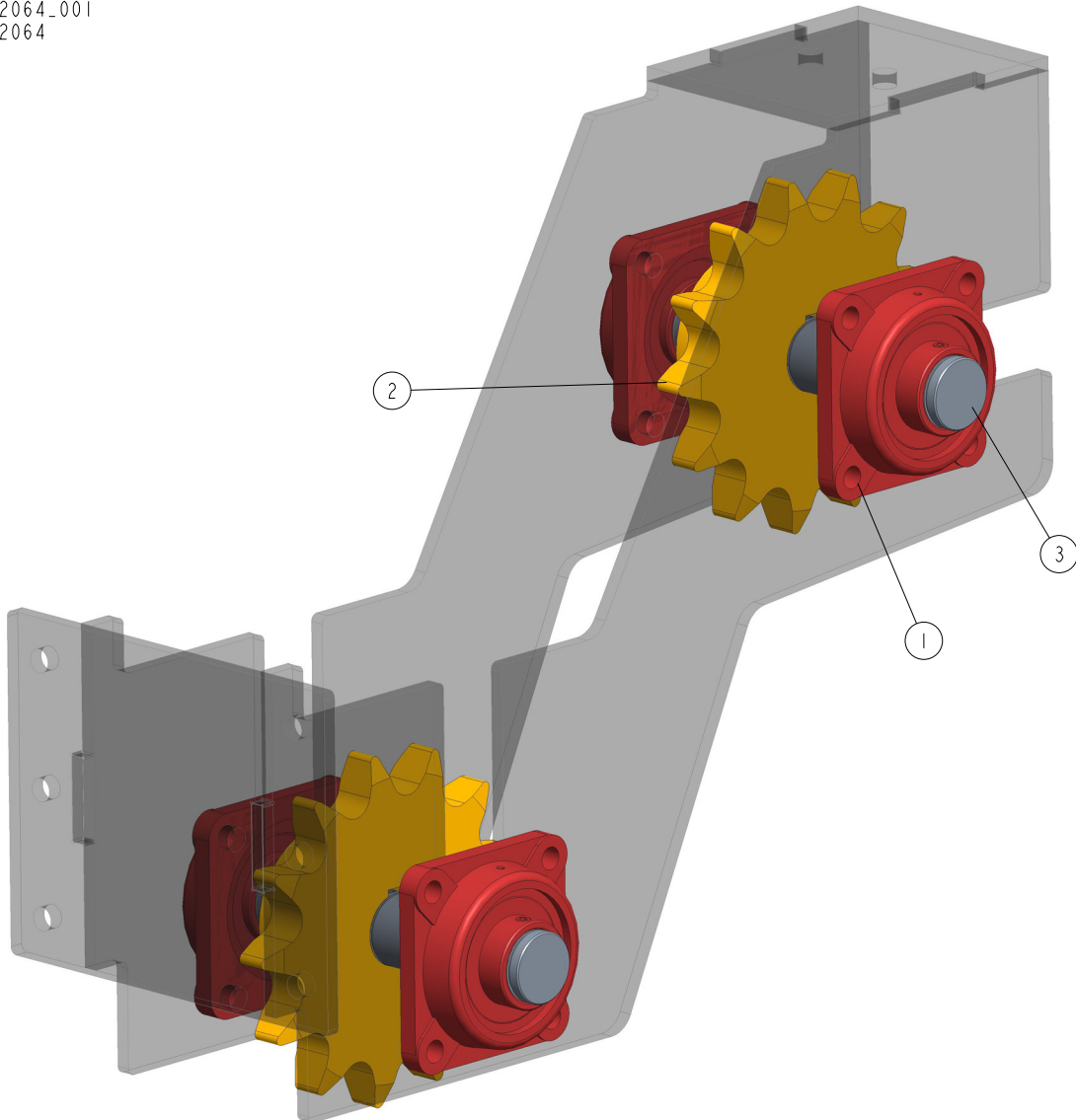
551996_001
551996



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	TAIL SPROCKET ASSEMBLY, TV6000 INFEED	551996	1	
1	BEARING, UCF 210 FAG/SKF/NSK/INA W/HOUSING	523104	4	
2	SPROCKET, 32B1 22-TOOTH 50MM BORE	551911	2	
3	SHAFT, TAIL SPROCKET, FIXED	552000	1	
4	SHAFT, TAIL SPROCKET, TENSIONER	552001	1	
5	CYLINDER, ISO/VDMA - CP96SDB125-320	512429	1	
6	VALVE, AS4201F-04-12SA FLOW CONTROL	515594	1	
7	SILENCER, R1/2 - AN40-04 PLASTIC	515602	1	
8	ENCODER IFM RVP510, IOLINK	565702	1	
9	COUPLING, 8.0000.1K01.1010 ENCODER	713247	1	

5.7 Chain Diverter Assembly (No. 552064)

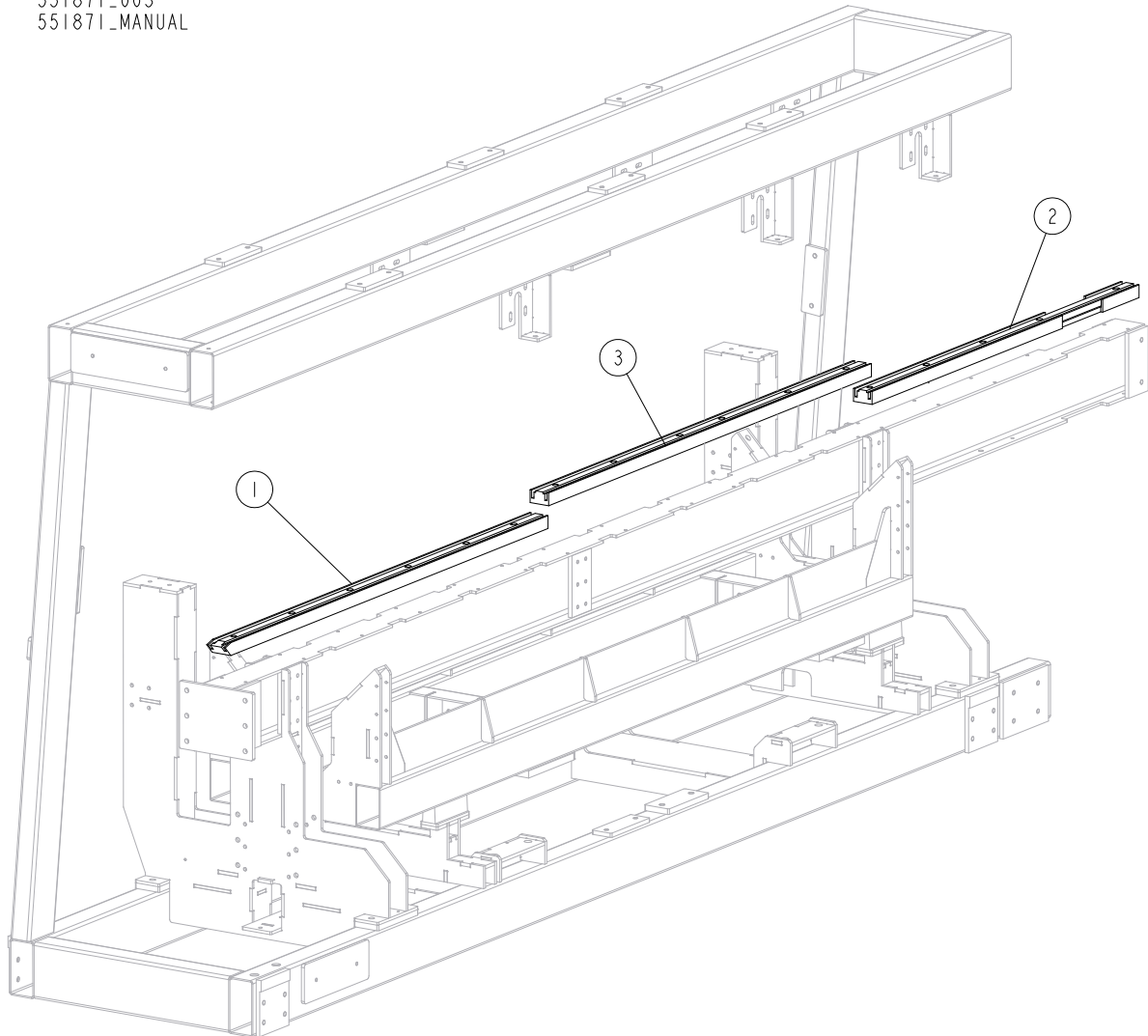
552064_001
552064



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CHAIN DIVERTER ASSEMBLY	552064	1	
1	BEARING UNIT, UCF210	001321	4	
2	SPROCKET 32B1 13-TOOTH 50 BORE KEYED	552161	2	
3	SHAFT, TAIL SPROCKET, FIXED	552000	2	

5.8 Chain Guides

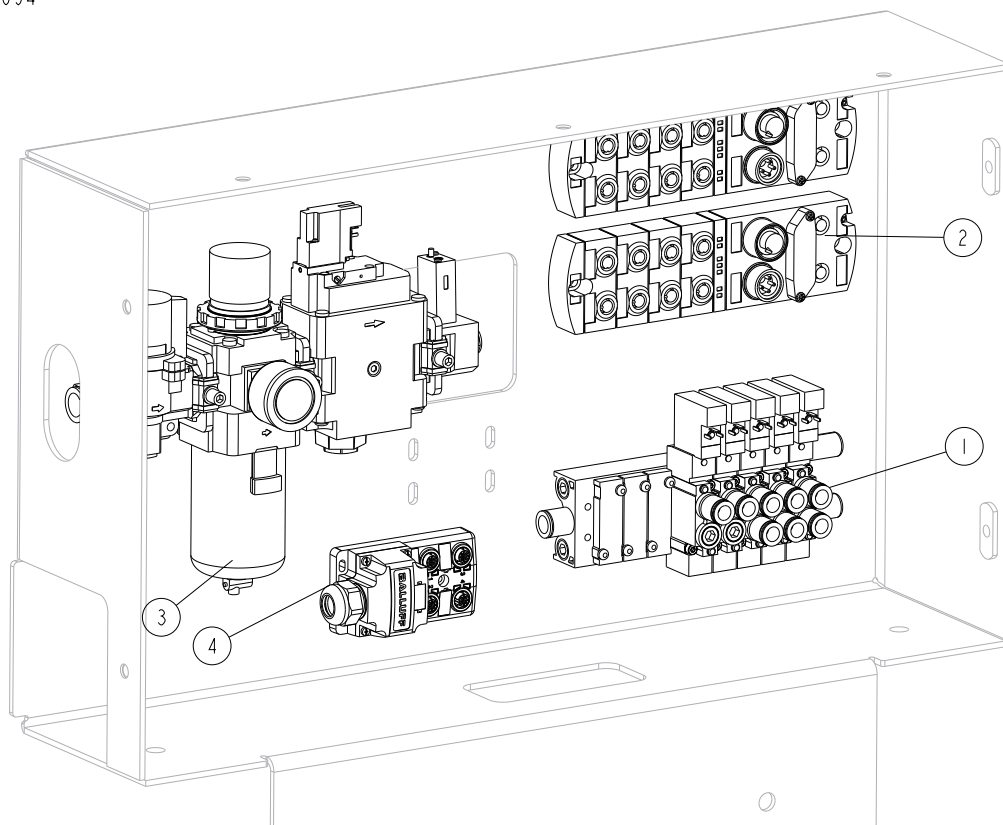
551871_003
551871_MANUAL



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	INFEED ASSEMBLY, 3.6M TV6000	551871	1	
-	CHAIN GUIDE ASSEMBLY, 3.6M TV6000	551902	1	
-	ASSEMBLY, CHAIN GUIDE, INFEED TAPERED	552118	1	
1	CHAIN GUIDE, 32B1 SHARP CHAIN, CAN-AM, TAPERED	552117	1	
-	ASSEMBLY, CHAIN GUIDE, INFEED SHORT	552075	1	
2	32B-1 PVL RAIL	552074	1	
-	ASSEMBLY, CHAIN GUIDE 2, INFEED	552129	1	
3	32B-1 PVL RAIL	552128	1	

5.9 Pneumatic Box (No. 552094)

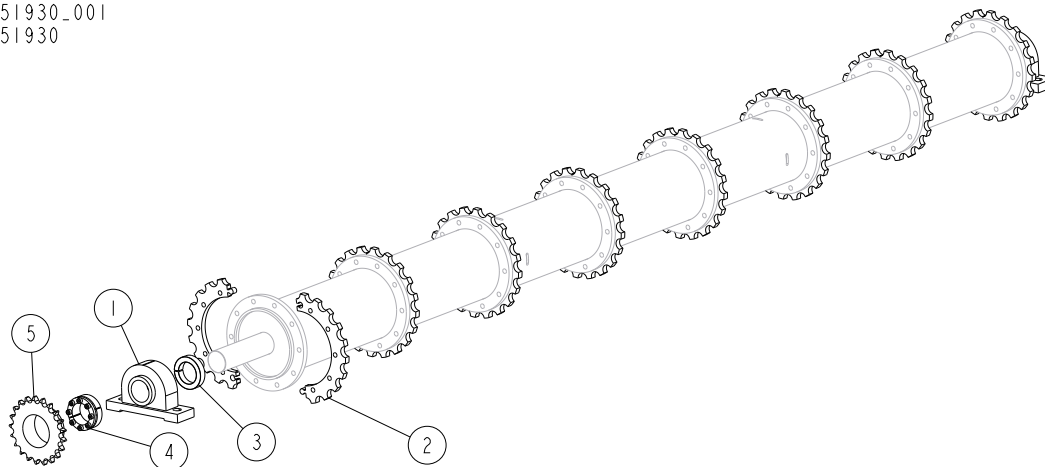
552094_001
552094



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PNEUMATIC BOX ASSEMBLY, 3.6M TV6000 INFEEED	552094	1	
1	VALVE BLOCK	552099	1	
2	MODULE, ETHERNET/IP IMPACT67 DIO16 - 55142	564691	2	
3	PNEUMATIC SUPPLY ASSEMBLY, TV6000 INFEEED	552100	1	
4	BALLUFF BPI 4M4A5P-2K-00-TPSG	527104	1	

5.10 Log Turner Tube Assembly (No. 551930)

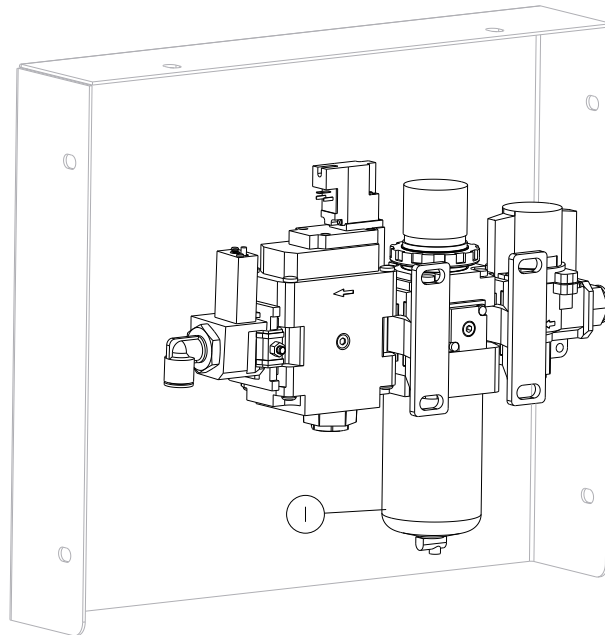
551930_001
551930



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	TUBE ASSEMBLY, 3.6M TV6000 LOG TURNER	551930	1	
1	BEARING, UCP212 W/HOUSING	512677	2	
2	PLATE, LOG TURNER SPROCKET	551936	16	
3	COLLAR, 60 MM SHAFT	552011	2	
4	SLEEVE, BK13 60X90 CLAMPING	533417	1	
5	SPROCKET, 16B1 21-TOOTH, 90MM BORE	552122	1	

5.11 Pneumatic Box (No. 552102)

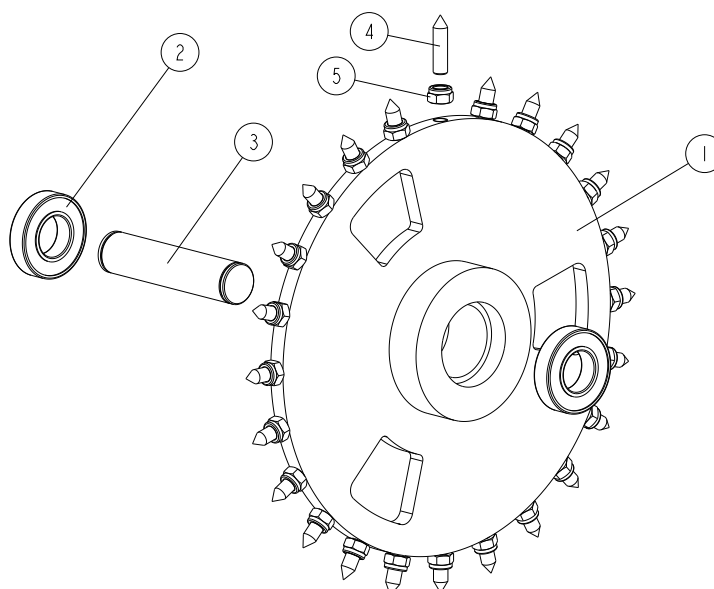
552102-001
552102



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PNEUMATIC BOX, CHAIN TENSIONER	552102	1	
1	FLOW CONTROL ASSEMBLY, CHAIN TENSIONER	552108	1	

5.12 Sprocket Wheel Assembly (No. 552345)

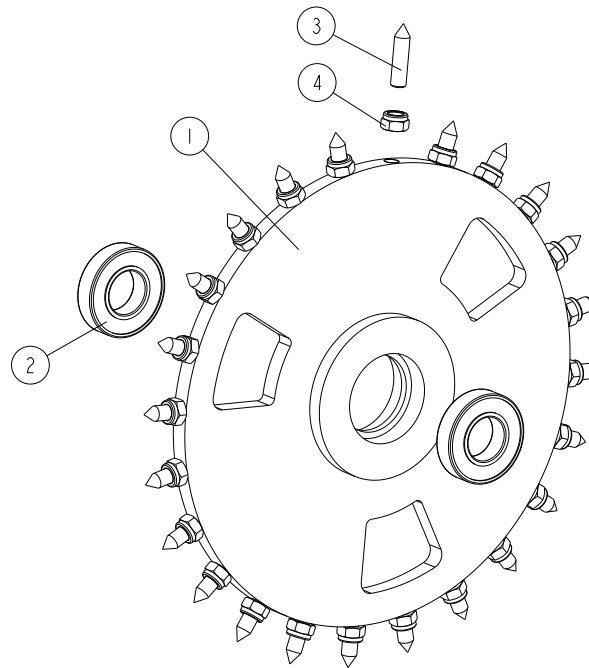
552345_001
552345



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	T6-HD SPROCKET WHEEL ASSEMBLY	552345	1	
1	T6-HD SPROCKET WELDMENT	552346	1	
2	BEARING, 6207 -2RS1 SKF	014811	2	
3	T6-HD-017	552677	1	
-	T6-HD-016	552350	24	
4	SCREW, M12X50 DIN914 SET	F81004-170	1	
5	NUT, M12-8 DIN 982 HEX NYLON ZINC LOCK	F81034-2	1	

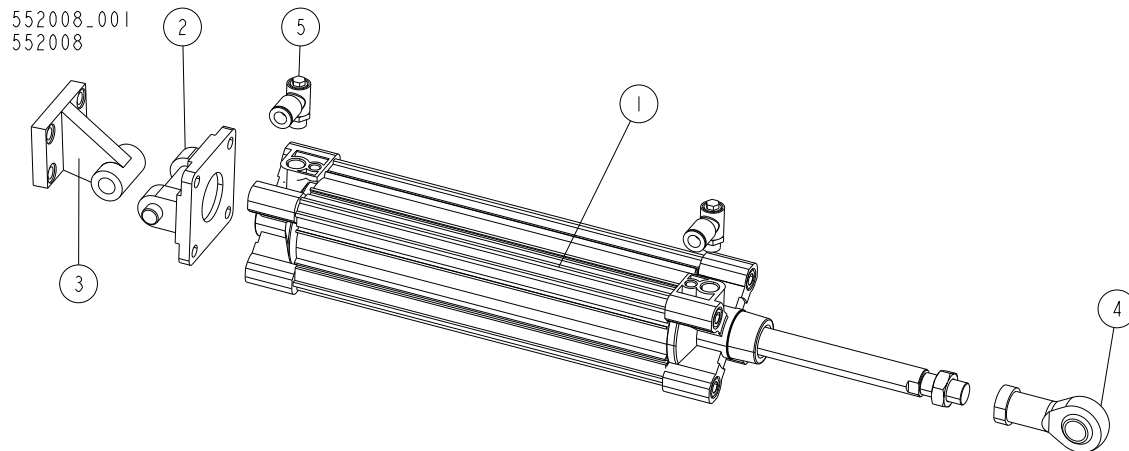
5.13 Sprocket Wheel (No. 552080)

552080_001
552080



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WHEEL ASSEMBLY, HOLD DOWN SPROCKET	552080	1	
1	WHEEL WELDMENT, HOLD DOWN SPROCKET	552079	1	
2	BEARING, 6207 -2RS1 SKF	014811	2	
-	T6-HD-016	552350	24	
3	SCREW, M12X50 DIN914 SET	F81004-170	1	
4	NUT, M12-8 DIN 982 HEX NYLON ZINC LOCK	F81034-2	1	

5.14 Pneumatic Cylinder (No. 552008)

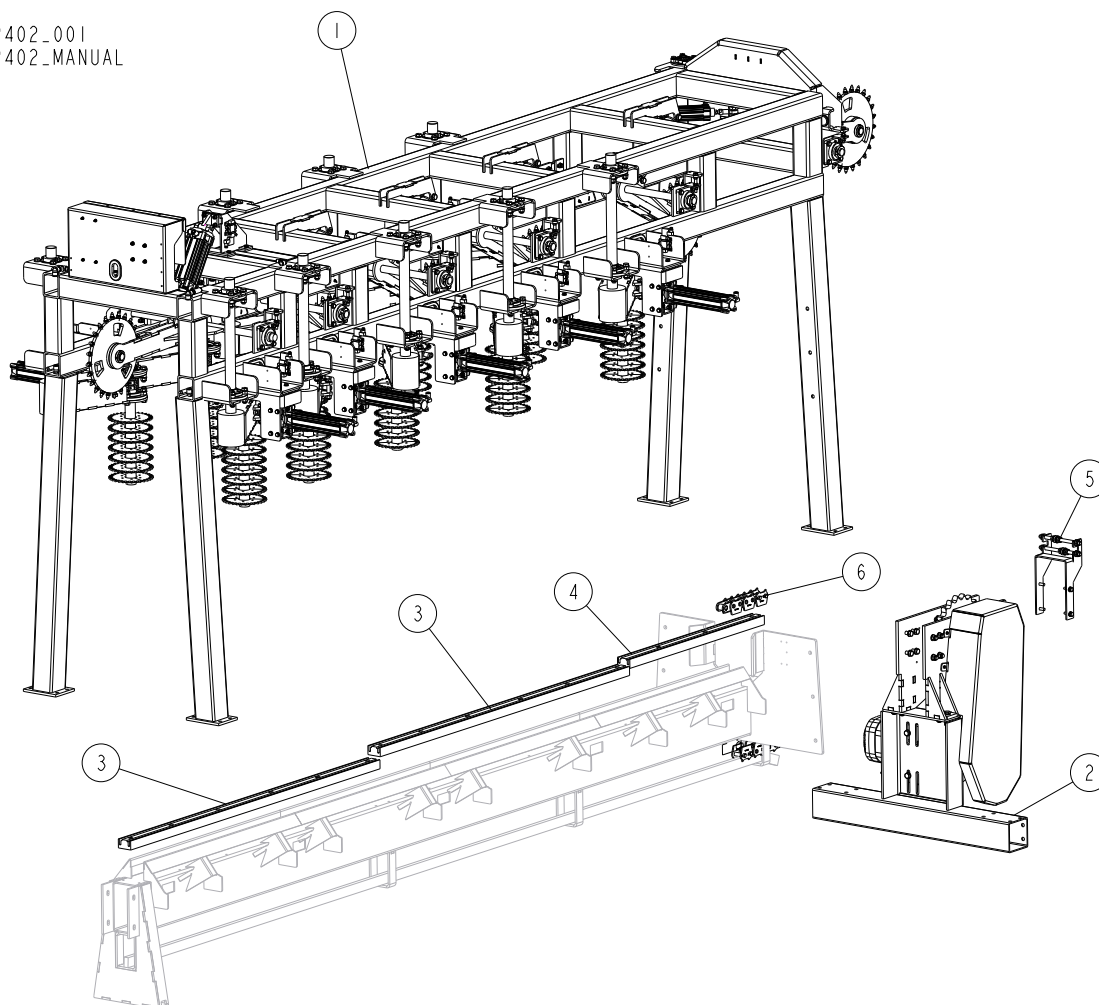


REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PNEUMATIC CYLINDER, 80B X 320S	552008	1	
1	CYLINDER, PNEUMATIC	511638	1	
2	CLEVIS, D5080(F) DOUBLE (SMC)	511062	1	
3	COUNTER PIVOT, E5080(F) SMC	534321	1	
4	BALL JOINT, KJ20D PISTON ROD	517861	1	
5	VALVE, AS320IF-03-10S FLOW CONTROL	511070	2	

SECTION 6 OUTFEED ASSEMBLY (NO. 552402)

6.1 Outfeed Assembly (No. 552402)

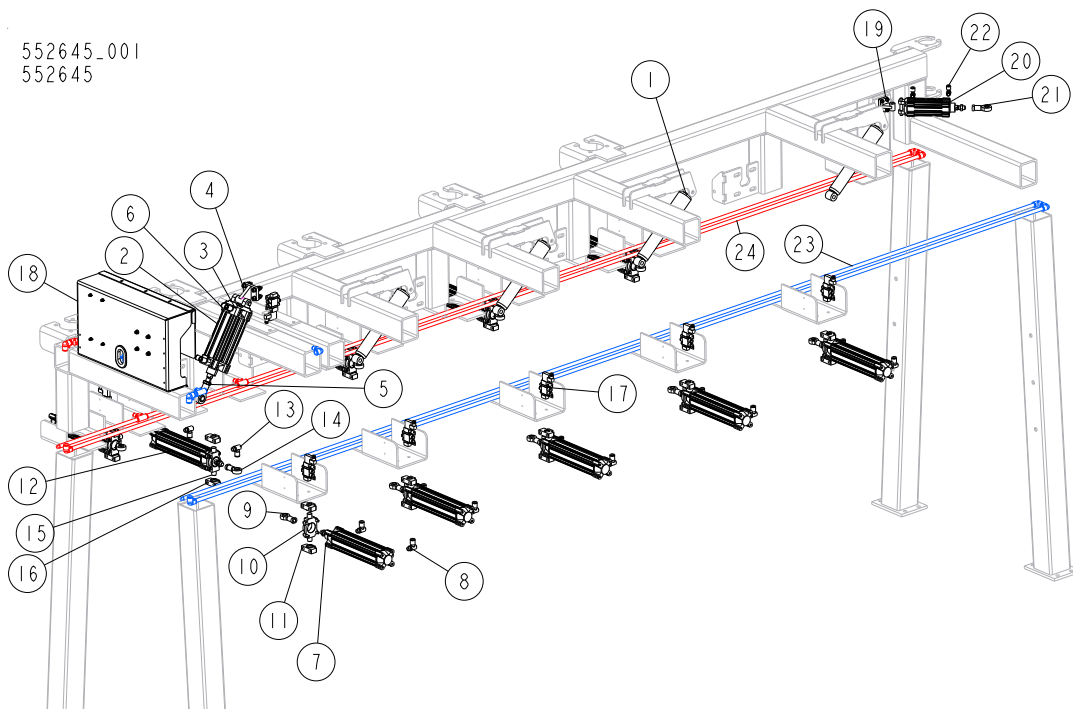
552402_001
552402_MANUAL



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	TV6000 OUTFEED ASSEMBLY	552402	1	
1	TV6000 OUTFEED ASSEMBLY See Section 7.1	552645	1	
2	DRIVE ASSEMBLY See Section 7.6	552576	1	
-	BOTTOM GUIDE	552680	1	
-	32B-1 CHAIN RAIL ASSEMBLY A	552528	2	
3	32B-1 PVL RAIL	552526	1	
-	32B-1 CHAIN RAIL B	552625	1	
4	32B-1 PVL RAIL	552626	1	
5	ASSEMBLY, ALIGNMENT TOOL, INFEED	552116	1	
6	CHAIN	32B-1-ST-STD_1	2	

SECTION 7 OUTFEED ASSEMBLY (NO. 552645)

7.1 Outfeed Assembly

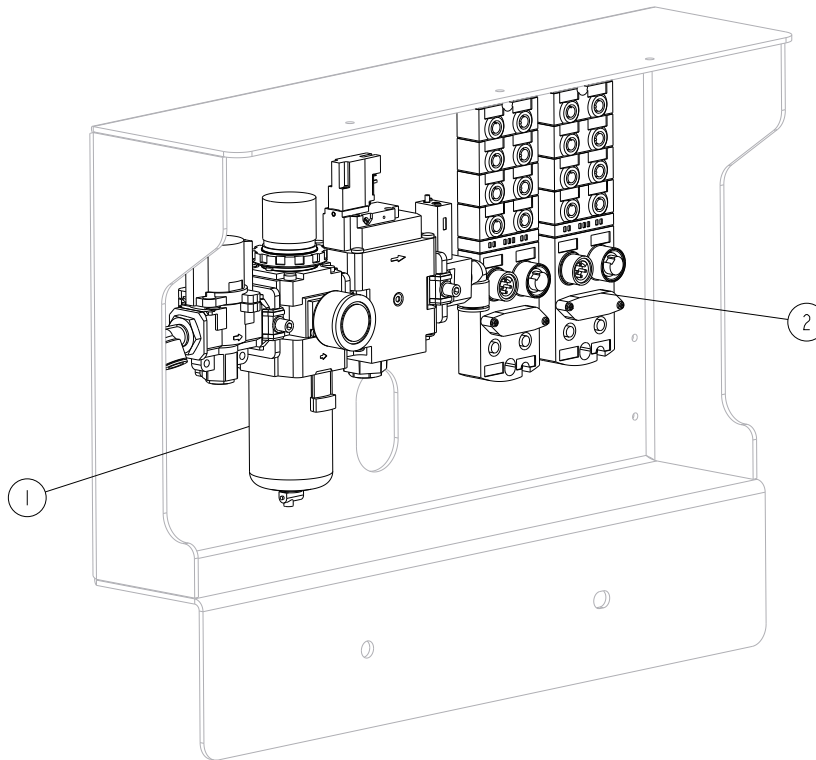


REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	TV6000 OUTFEED ASSEMBLY	552645	1
1	SHOCK ABSORBER MONROE M4441	552608	4
-	PNEUMATIC CYLINDER - 80 BORE-160 STROKE	552496	1
2	SMC CP96SDB80_160C	552666	1
3	SMC D5080	552703	1
4	COUNTER PIVOT, E5080(F) SMC	534321	1
5	BALL JOINT, KJ20D PISTON ROD	517861	1
6	FLOW CONTROL VALVE, AS320IF-03-10S	511070	2
-	TRUNNION BRACKET	552613	5
-	C96SDT63-150C	552541	1
7	SMC CP96SDB63-250C	563274	1
8	FLOW CONTROL VALVE, AS320IF-03-10S	511070	2
9	SMC KJ16D	552705	1
10	TRUNNION FLANGE FESTO CRZNG-63	563272	1
11	TRUNNION MOUNTING BLOCKS FESTO CRLNZG-63/80	563279	1
-	TRUNNION BRACKET 2	552615	5
-	C96SDT63-150C	552541	1
12	SMC CP96SDB63-250C	563274	1
13	FLOW CONTROL VALVE, AS320IF-03-10S	511070	2
14	SMC KJ16D	552705	1
15	TRUNNION FLANGE FESTO CRZNG-63	563272	1
16	TRUNNION MOUNTING BLOCKS FESTO CRLNZG-63/80	563279	1
17	SINGLE VALVE	552651	13
18	AIR PREPARATION PANEL See Section 7.2	552657	1

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CP96SD50-80C	552599	1	
19	SMC E5050	552704	1	
20	SMC CP96SD50-80C	552599_1	1	
21	SMC KJ16D	552705	1	
22	FLOW CONTROL VALVE, AS2201F-02-10SD /SMC/	528124	2	
23	PNEUMATIC SYSTEM B See Section 7.3	552688	1	
24	PNEUMATIC SYSTEM See Section 7.4	552692	1	

7.2 Air Preparation Panel (No. 552657)

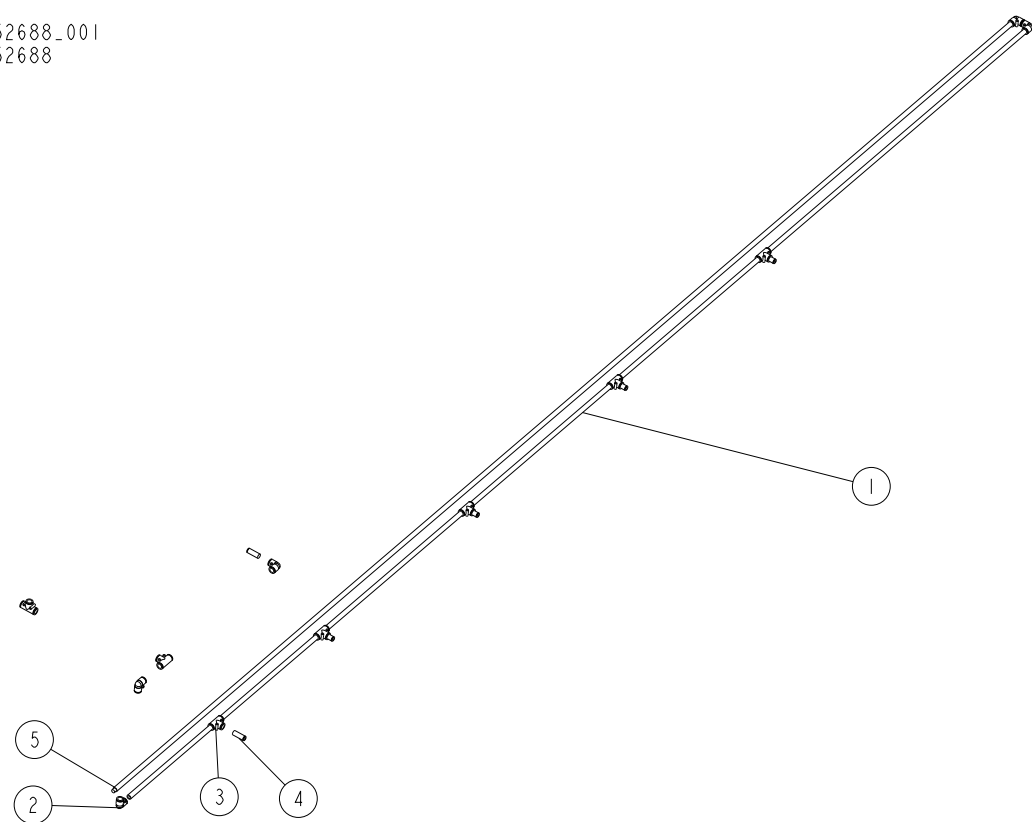
552657_001
552657



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PANEL, AIR PREPARATION	552657	1	
1	AIR SUPPLY ASSEMBLY	563351	1	
2	MODULE ETHERNET/IP IMPACT67 DIO16 - 55142	564691	2	

7.3 Pneumatic System B (No. 552688)

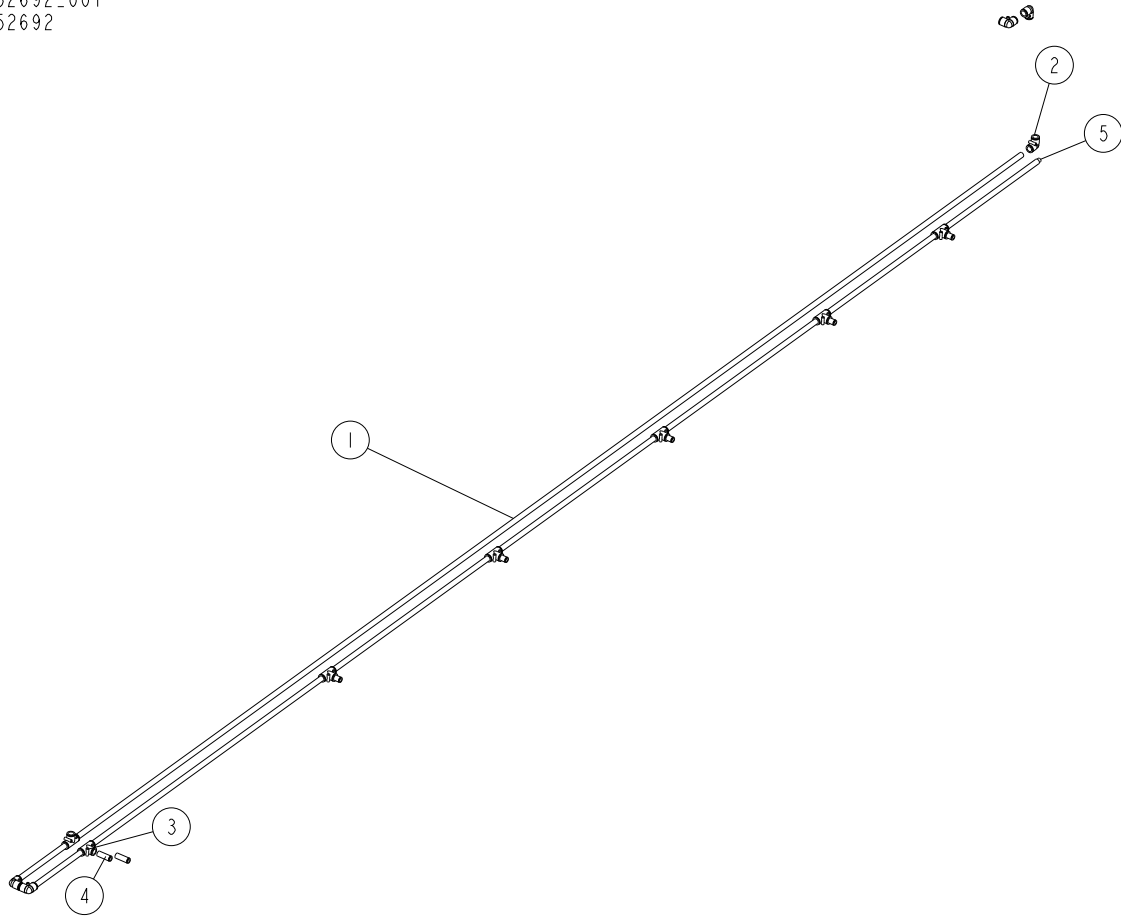
552688_001
552688



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PNEUMATIC SYSTEM B	552688	1	
1	TUBING, SMC TU1610BU-20	552687	2	
2	FITTING, SMC KQ2L16-00A	552696	5	
3	FITTING, SMC KQ2T16-00A	552697	7	
4	FITTING, SMC KQ2R10-16A	563352	6	
5	FITTING, KQ2P-10 SMC PLUG	552699	1	

7.4 Pneumatic System (No. 552692)

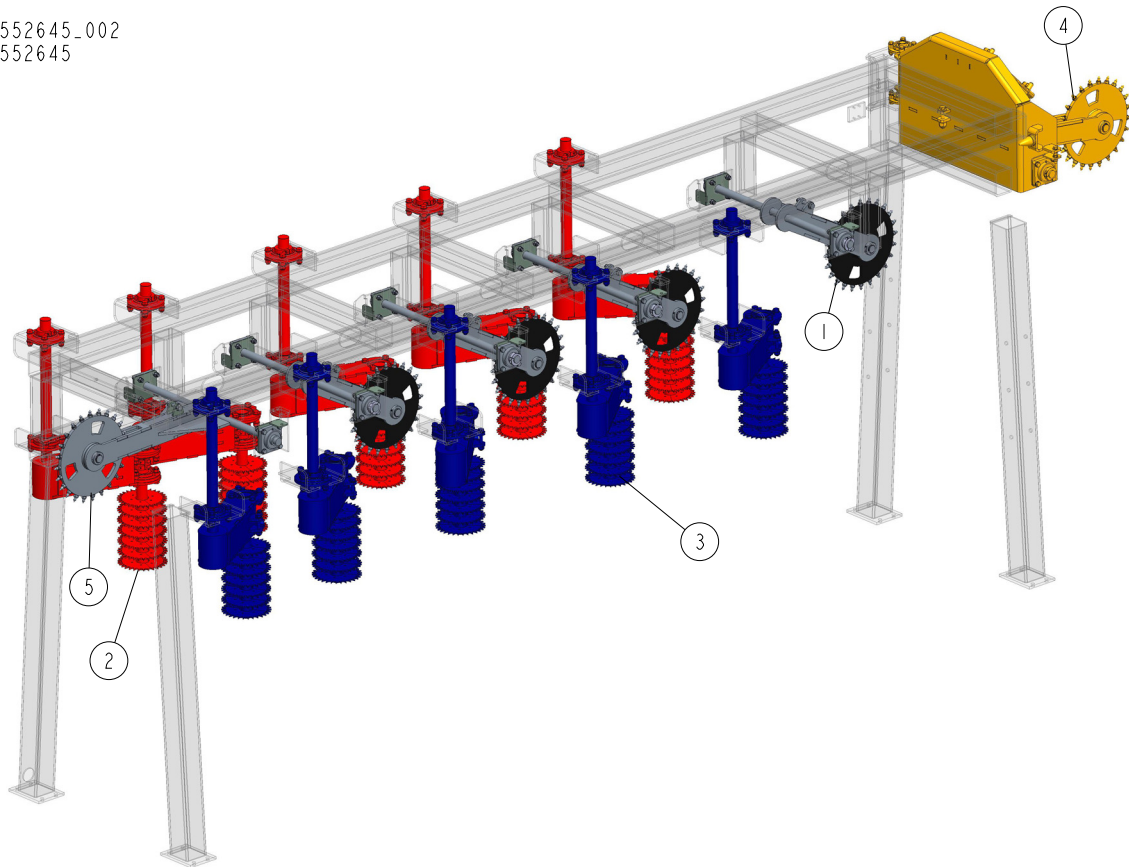
552692_001
552692



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PNEUMATIC SYSTEM	552692	1	
1	FITTING, SMC TU1610BU-20	552687	2	
2	FITTING, SMC KQ2L16-00A	552696	5	
3	FITTING, SMC KQ2T16-00A	552697	7	
4	FITTING, SMC KQ2R10-16A	563352	7	
5	FITTING, KQ2P-10 SMC PLUG	552699	1	

7.5 Pressure Rollers & Hold Down Wheels

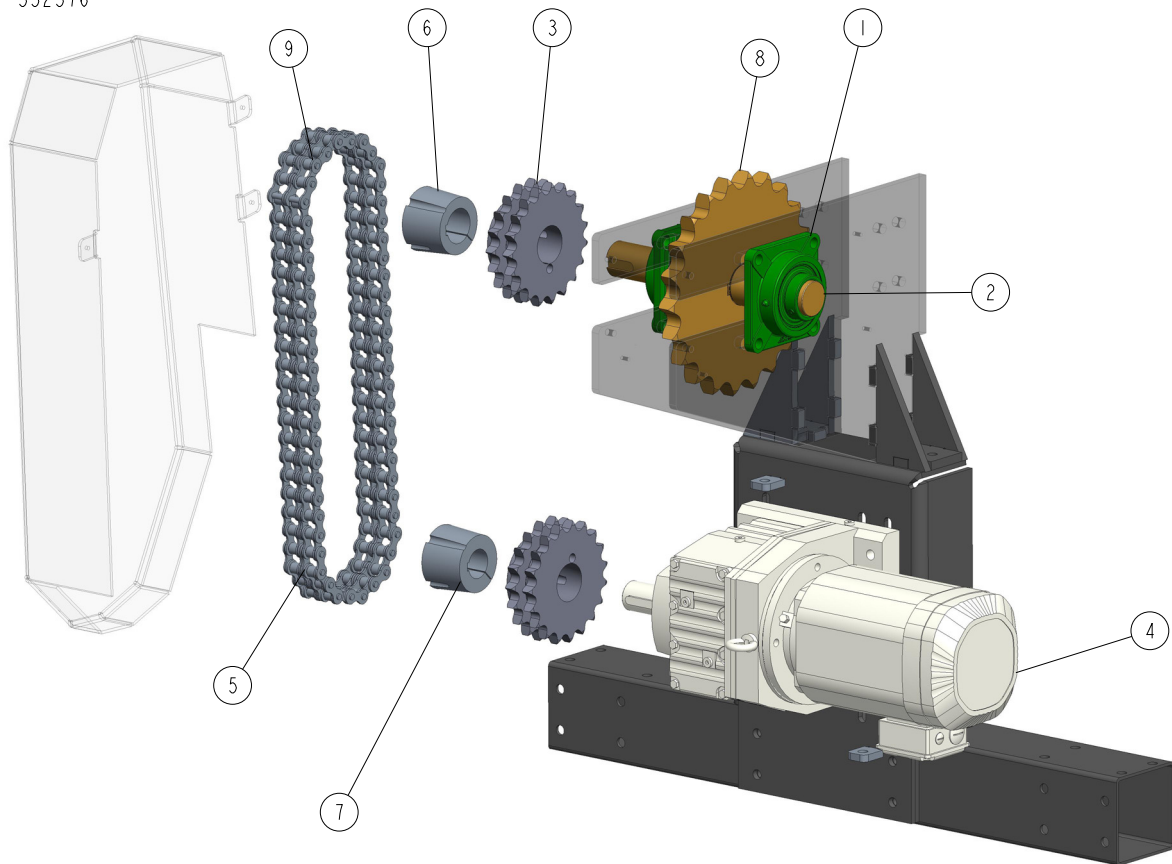
552645-002
552645



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	TV6000 OUTFEED ASSEMBLY	552645	1
1	HOLD DOWN WHEEL ASSEMBLY - SHORT See Section 7.7	552486	4
2	PRESSURE ROLLER ASSEMBLY RH See Section 7.13	552525	5
3	PRESSURE ROLLER ASSEMBLY See Section 7.14	552513	5
4	END PIVOT ASSEMBLY See Section 7.8	552555	1
5	HOLD DOWN WHEEL ASSEMBLY See Section 7.11	552630	1

7.6 Outfeed Drive Assembly (No. 552576)

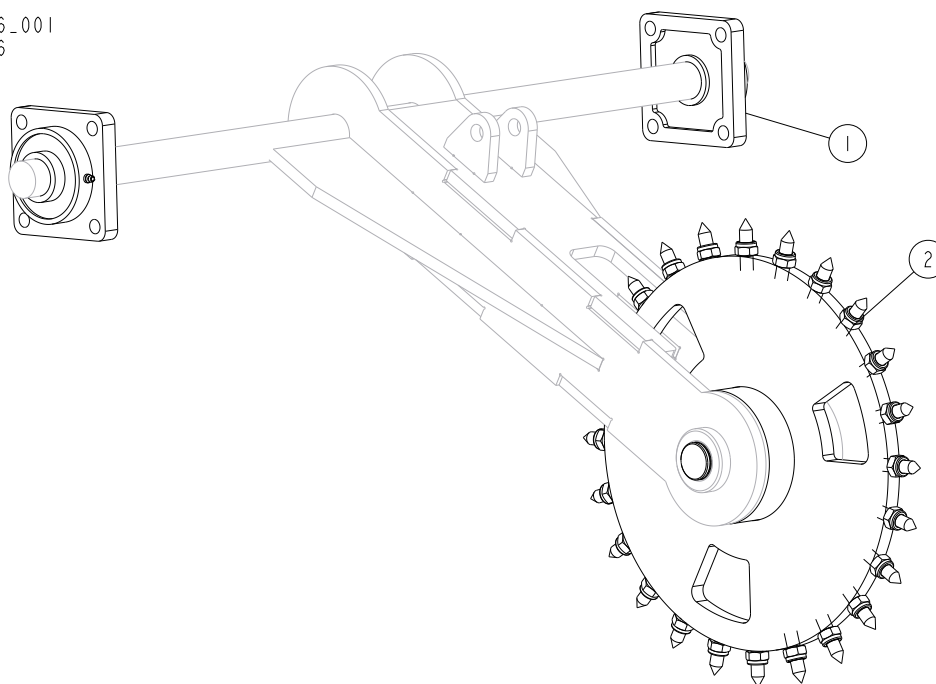
552576_001
552576



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	Extended outfeed mod	552576	1	
1	UCF212	552588	2	
2	FEED HEAD DRIVE SHAFT	552597	1	
3	HABERKORN SPROCKET - 20B2 19T T/L 3030	552578	2	
4	GEARBOX - 5.5KW 32.66:1 RATIO FOOT MOUNTED	552577-UL	1	
5	HABERKORN 20B-2 (T35733) L=1785	552714	1	
6	A5-MA TAPER LOCK - A5-3030-60	552694	1	
7	A5-MA TAPER LOCK - A5-3030-50	552695	1	
8	HABERKORN SPROCKET, 32B1 22-TOOTH, 70MM	552689	1	
9	HABERKORN 20B-2 CHAIN LINK	552713	1	

7.7 Hold Down Wheel Assembly (No. 552486)

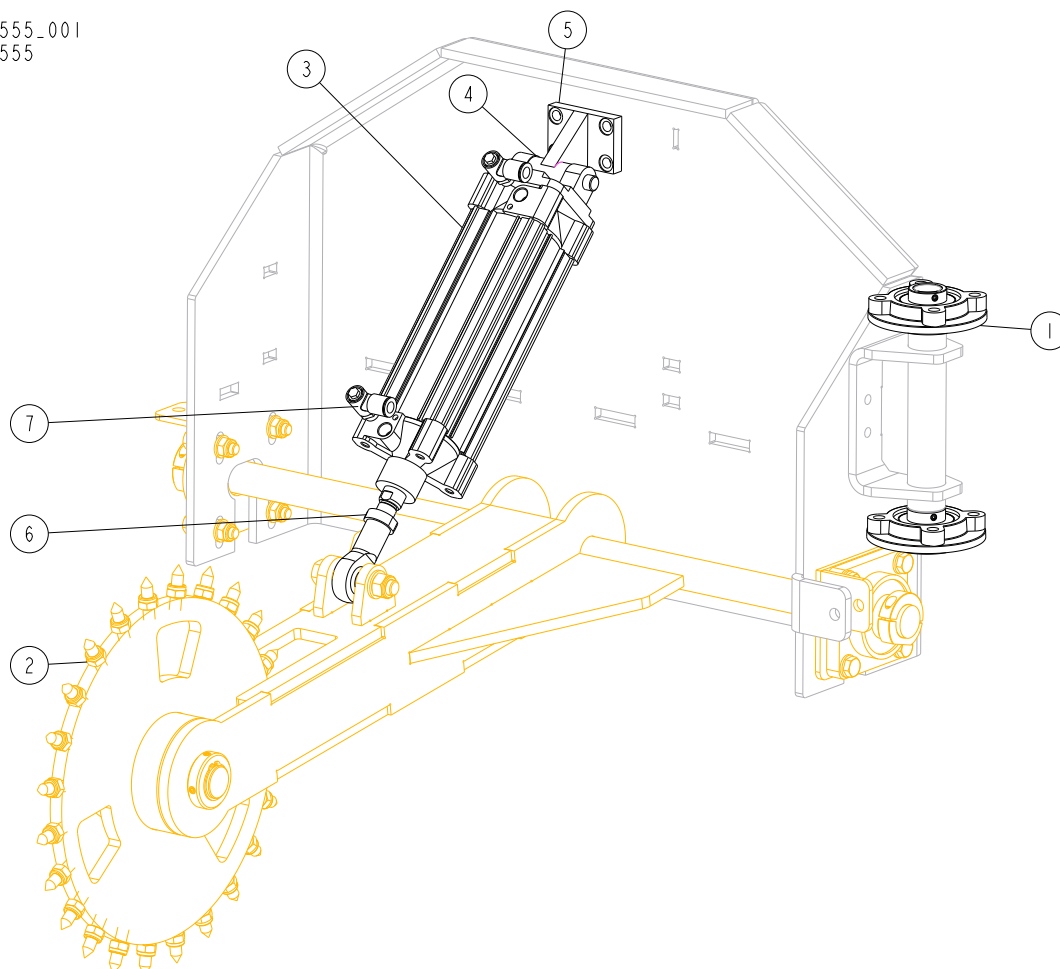
552486_001
552486



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HOLD DOWN WHEEL ASSEMBLY - SHORT	552486	1	
1	BEARING, UCF 207 W/HOUSING	097668	2	
2	WHEEL ASSEMBLY, T6-HD SPROCKET See Section 5.12	552345	1	

7.8 End Pivot Assembly (No. 552555)

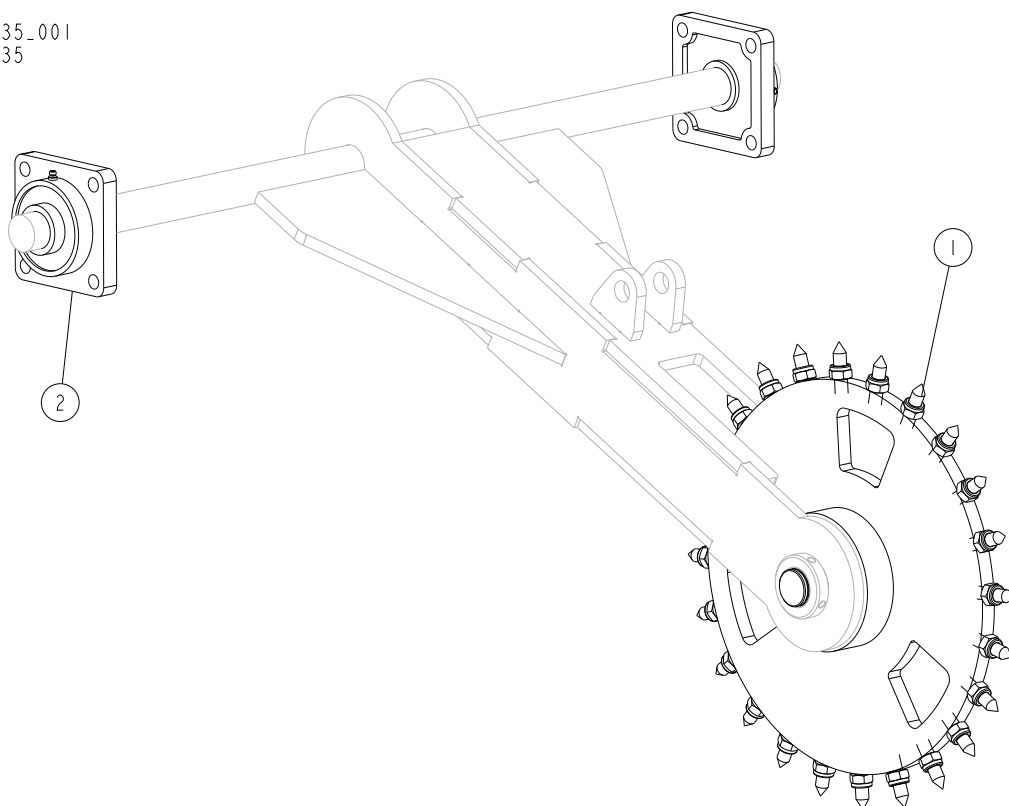
552555_001
552555



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	END PIVOT ASSEMBLY	552555	1
1	BEARING, UCFC 206 W/HOUSING	552506	2
2	WHEEL, END PIVOT See Section 7.9	552435	1
-	CYLINDER, PNEUMATIC	552640	1
3	CYLINDER, SMC CP96SDB80-200C	563276	1
4	SMC D5080	552703	1
5	COUNTER PIVOT, E5080(F) SMC	534321	1
6	BALL JOINT, KJ20D PISTON ROD	517861	1
7	VALVE, AS320IF-03-10S FLOW CONTROL	511070	2

7.9 Hold Down Wheel, End Pivot Assembly (No. 552435)

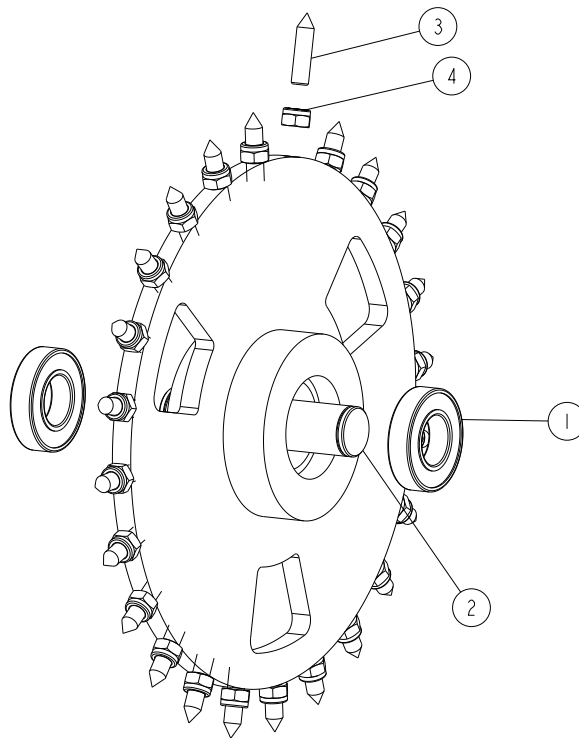
552435_001
552435



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WHEEL, END PIVOT	552435	1	
1	WHEEL, T6-HD SPROCKET See Section 7.10	552684-1	1	
2	BEARING, UCF 207 W/HOUSING	097668	2	

7.10 Sprocket Wheel Assembly (No. 552684-1)

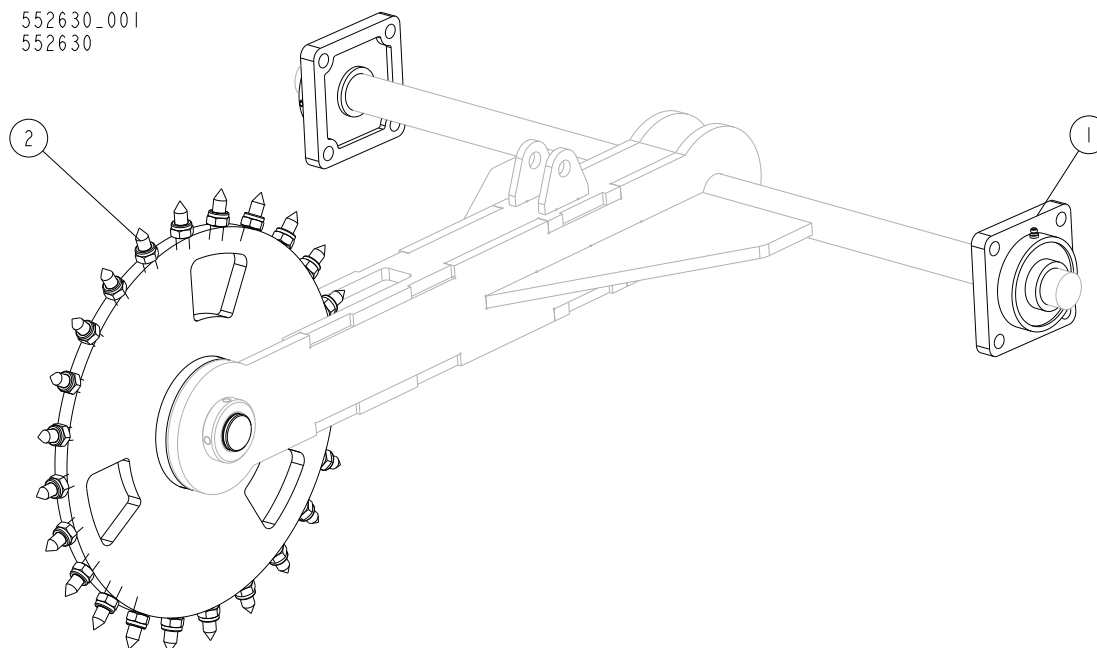
552684-1_001
552684-1



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WHEEL ASSEMBLY, T6-HD SPROCKET	552684-1	1	
1	BEARING, 6207 -2RS1 SKF	014811	2	
2	T6-HD-017	552683	1	
-	T6-HD-016	552350	24	
3	SCREW, M12X50 DIN914 SET	F81004-170	1	
4	NUT, M12-8 DIN 982 HEX NYLON ZINC LOCK	F81034-2	1	

7.11 Hold Down Wheel Assembly (No. 552630)

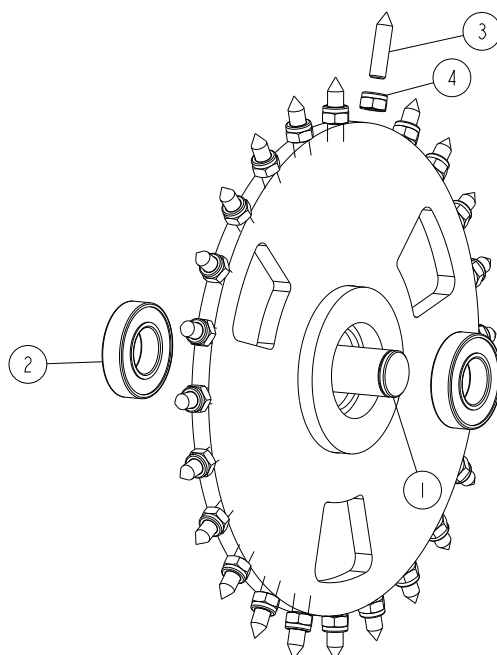
552630-001
552630



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WHEEL ASSEMBLY, HOLD DOWN	552630	1	
1	BEARING, UCF 207 W/HOUSING	097668	2	
2	WHEEL, HOLD DOWN See Section 7.12	552673	1	

7.12 Hold Down Wheel Assembly (No. 552673)

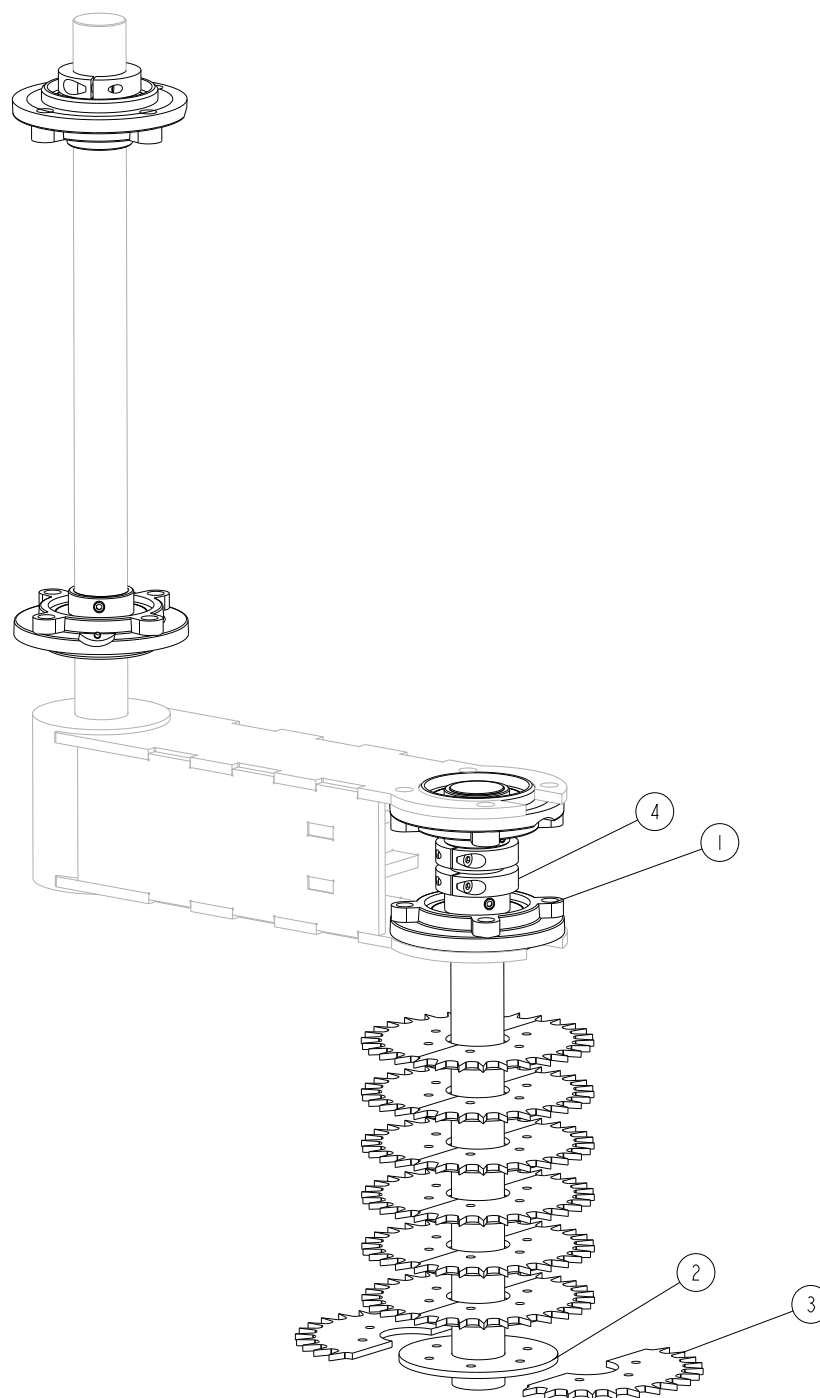
552673_001
552673



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WHEEL ASSEMBLY, HOLD DOWN	552673	1	
1	T6-HD-017	552674	1	
-	WHEEL, HOLD DOWN	552080	1	
2	BEARING, 6207 -2RS1 SKF	014811	2	
-	T6-HD-016	552350	24	
3	SCREW, M12X50 DIN914 SET	F81004-170	1	
4	NUT, M12-8 DIN 982 HEX NYLON ZINC LOCK	F81034-2	1	

7.13 Pressure Roller Assembly (No. 552525)

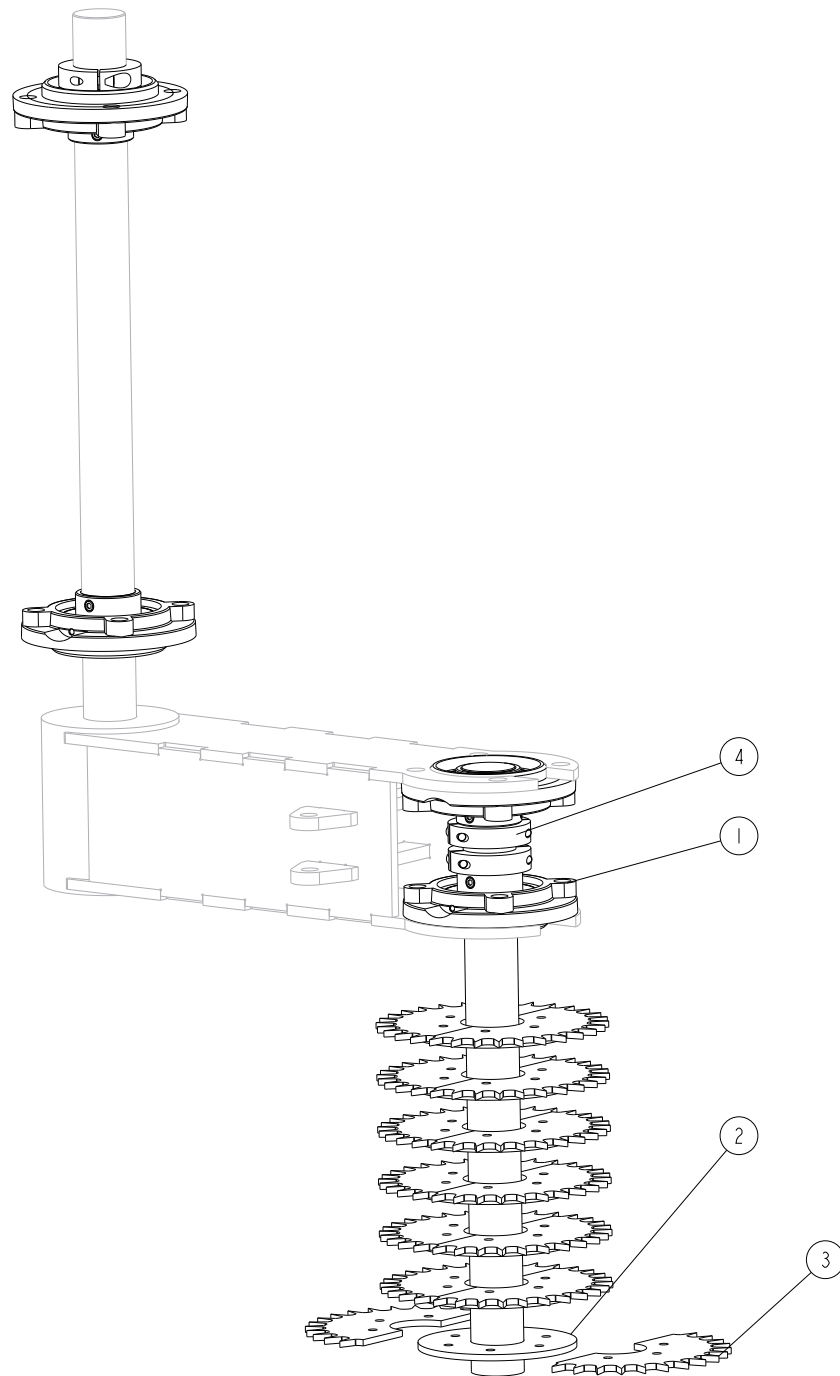
552525-001
552525



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	PRESSURE ROLLER RH	552525	1	
1	BEARING, UCFC 210 W/HOUSING	533032	4	
-	HD PRESSURE ROLLER ASSY	552520	1	
2	HD PRESSURE ROLLER	552519-1	1	
3	PRESSURE ROLLER - SPROCKET DISK	552517-1	14	
4	LOCKING COLLAR	552649	3	

7.14 Pressure Roller Assembly (No. 552513)

552513_001
552513



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	PRESSURE ROLLER ASSEMBLY	552513	1	
1	BEARING, UCFC 210 W/HOUSING	533032	4	
-	HD PRESSURE ROLLER ASSY	552520	1	
2	HD PRESSURE ROLLER	552519-1	1	
3	PRESSURE ROLLER - SPROCKET DISK	552517-1	14	
4	LOCKING COLLAR	552649	3	