

**Pallets-R-Us System
Wood-Mizer US Manufactured
Parts Manual**

SPLT-011

rev. A1.00

Safety is our #1 concern!

Form #2474



**WARNING! Read and understand this
manual before using this machine.**

California

Proposition 65 Warning



WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection.

For more information go to **www.P65Warnings.ca.gov/wood**.

Active Patents assigned to Wood-Mizer, LLC

Wood-Mizer, LLC has received patents that protect our inventions which are a result of a dedication to research, innovation, development, and design. Learn more at: woodmizer.com/patents

©2021 Wood-Mizer LLC

Printed in the United States of America, all rights reserved. No part of this manual may be reproduced in any form by any photographic, electronic, mechanical or other means or used in any information storage and retrieval system without written permission from

Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

Table of Contents

SECTION 1 GENERAL INFORMATION

- 1.1 How To Use The Parts List
- 1.2 Torque Values

SECTION 2 CRS INFEED CRS3CUP-WB-SLPT-011

SECTION 3 GRAVITY ROLLER 536364-US-SLPT-011

SECTION 4 CRS OUTFEED CRS3CUP-SLPT-011

SECTION 5 SRC 18'L SPIRAL ROLL CASE SRC-SLPT-011

SECTION 6 CROSS TRANSFER XT-7-5-SLPT-011

SECTION 7 WASTE CONVEYORS

SECTION 8 WB200 PLATFORM

SECTION 9 SAWDUST CONVEYORS

SECTION 1 GENERAL INFORMATION

1.1 How To Use The Parts List

Use the table of contents to locate the assembly that contains the part you need.

Go to the appropriate section and locate the part in the illustration.

Use the number pointing to the part (callout) to locate the correct part number and description in the table.

Parts marked with a diamond (◆) are not sold as an assembly, but only as individual parts.

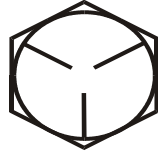
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmnt, Rollcase Foot	4
◆ 3	120370	Assy, Roll Case Roller	6
4	120426W	Wldmnt, CRS Infeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8

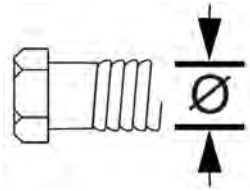
To Order Parts:

Use your online Customer Gateway Account to find and order parts.

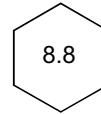
From the continental U.S., call **1-800-525-8100** to order parts. Have your customer number, serial number and part numbers ready when you call.

1.1 Torque Values

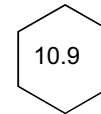
Grade		Units	SAE 5	SAE 8
Grade Mark				
Bolt Dia.	Threads. Per In.	Units	SAE 5	SAE 8
6	32	in-lbs (Nm)	20 (2.3)	-
8	32	in-lbs (Nm)	24 (2.7)	30 (3.4)
10	24	in-lbs (Nm)	35 (4.0)	45 (5.1)
10	32	in-lbs (Nm)	40 (4.5)	50 (5.7)
12	24	in-lbs (Nm)	50 (5.7)	65 (7.3)
1/4	20	in-lbs (Nm)	95 (10.7)	125 (14.1)
1/4	28	in-lbs (Nm)	95 (10.7)	150 (17.0)
5/16	18	ft-lbs (Nm)	17 (22.6)	23 (31.2)
5/16	24	ft-lbs (Nm)	20 (27.1)	25 (33.8)
3/8	16	ft-lbs (Nm)	30 (40.7)	40 (54.2)
3/8	24	ft-lbs (Nm)	35 (47.5)	45 (61.0)
7/16	14	ft-lbs (Nm)	50 (67.8)	65 (88.1)
7/16	20	ft-lbs (Nm)	55 (74.6)	70 (94.9)
1/2	13	ft-lbs (Nm)	75 (101.7)	100 (135.6)
1/2	20	ft-lbs (Nm)	85 (115.3)	110 (149.2)
9/16	12	ft-lbs (Nm)	105 (142.4)	135 (183.1)
9/16	18	ft-lbs (Nm)	115 (155.9)	150 (203.4)
5/8	11	ft-lbs (Nm)	150 (203.4)	195 (264.4)
5/8	18	ft-lbs (Nm)	160 (217.0)	210 (284.8)
3/4	10	ft-lbs (Nm)	170 (230.5)	220 (298.3)
3/4	16	ft-lbs (Nm)	175 (237.3)	225 (305.1)
7/8	9	ft-lbs (Nm)	302 (409.5)	473 (640.9)
7/8	14	ft-lbs (Nm)	300 (406.8)	400 (542.4)
1	8	ft-lbs (Nm)	466 (631.8)	714 (967.4)



Metric Bolt Head
Identification



**Metric
Grade 8.8**



**Metric
Grade 10.9**

COARSE THREAD				
Diameter & Thread Pitch	Metric 8.8		Metric 10.9	
	N-m	lbs-ft	N-m	lbs-ft
6 x 1.0	8	6	11	8
8 x 1.25	20	15	27	20
10 x 1.5	39	29	54	40
12 x 1.75	68	50	94	70
14 x 2.0	109	80	151	111
16 x 2.0	169	125	234	173
18 x 2.5	234	172	323	239
20 x 2.5	330	244	457	337
22 x 2.5	451	332	623	460
24 x 3.0	571	421	790	583
30 x 3.0	1175	867	1626	1199

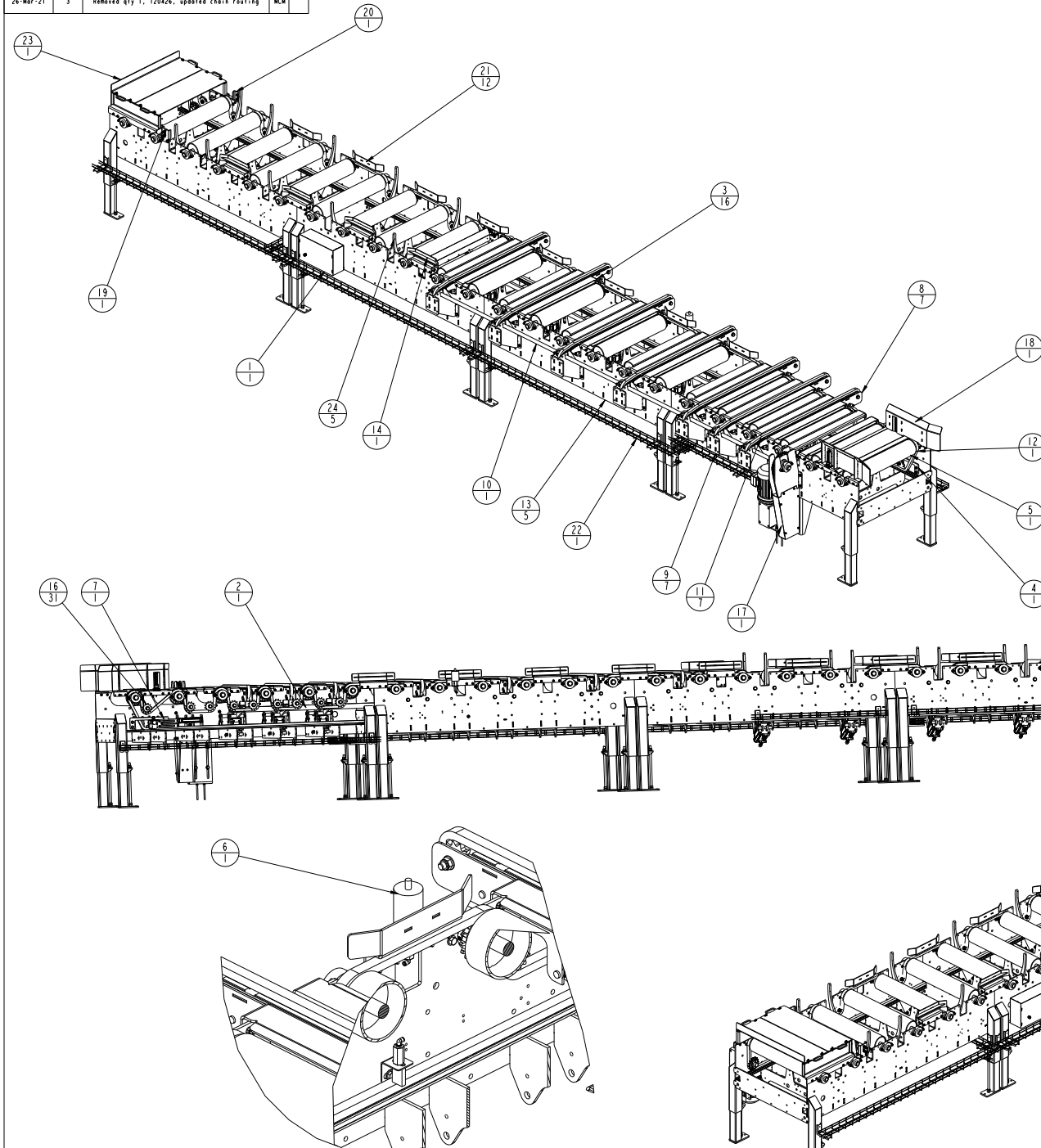
FINE THREAD				
Diameter & Thread Pitch	Metric 8.8		Metric 10.9	
	N-m	lbs-ft	N-m	lbs-ft
8 x 1.0	21	16	29	22
10 x 1.25	41	30	57	42
12 x 1.25	75	55	103	76
14 x 1.5	118	87	163	120
16 x 1.5	181	133	250	184
18 x 1.5	263	194	363	268
20 x 1.5	367	270	507	374
22 x 1.5	495	365	684	505
24 x 2.0	623	459	861	635
30 x 2.0	1258	928	1740	1283

Wrench Size
10 mm
13 mm
16 mm
18 mm
21 mm
24 mm
27 mm
30 mm
34 mm
36 mm
46 mm

SECTION 2 INFEEED ROLL CASE

DESCRIPTION	REVISION	PART NUMBER	QUANTITY
CRS Infeed	A	CRS3CUP-WB-SLPT-011	1
CRS Infeed, 9'L Asm	A	120426	5
Assembly, Roll Case Roller	A	120370	30
Assembly, CRS Sweep Chain	A	120371	7
Assembly, Pivot Arm	A	120378	14
Pneumatic Actuator with Fittings	A	117669	7
Assembly, Mounting Connector	A	120391	7
Assembly, Upper cover Rollcase	A	117659	16
Assembly, Centering Log	A	ICD-SLPT-011	5
Assembly, Centering Mechanism	A	120429	5
Assembly, Cylinder, Air 4 Bore, 8 Stroke	A	117623	5
Assembly, Idle Sprocket; Roll Case	A	120458	31
Assembly, Chute and Sensor Assembly	A	120469	1
Assembly, Automatic Chain Tensioner	A	120350	1
Gearmotor Assembly	A	120462	1
Assembly, Motorgear Assembly	A	120465	1
Assembly, Chain Tensioner; Roll Case	A	120231	1
Assembly, Sensor Assembly	A	120482	1
Assembly, Sensor Assembly	A	120483	1
Assembly, Fence With Connectors	A	120485	12
Paddle Sensor Assembly	A	120441	1
Assembly, Top Roller Cover	A	117658	1
Assembly, Infeed CRS Motor/Gearbox	A	120452	1
Control Assembly, Infeed I O	A	112710	1
Assembly, Chain Oiler Assembly	A	120328	1
Assembly, Tension Guide	A	118271	1
Assembly, Infeed Tunnel	A	4651-SLPT-011	1
Weldment, Sweep Chain	A	120372	7
Weldment, CRS Infeed 9'L	A	120426W	5

DATE	REV	REVISION RECORD	DR	CK
19-Jan-20	2	Added qty 1 more centering device per customer request, updated chain routing	MCM	
26-Mar-21	3	Removed qty 1, 120426, updated chain routing	MCM	

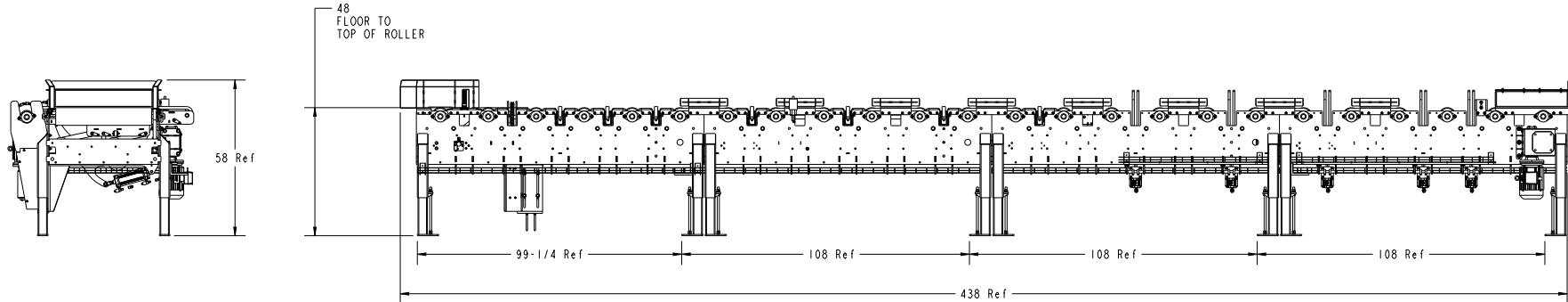
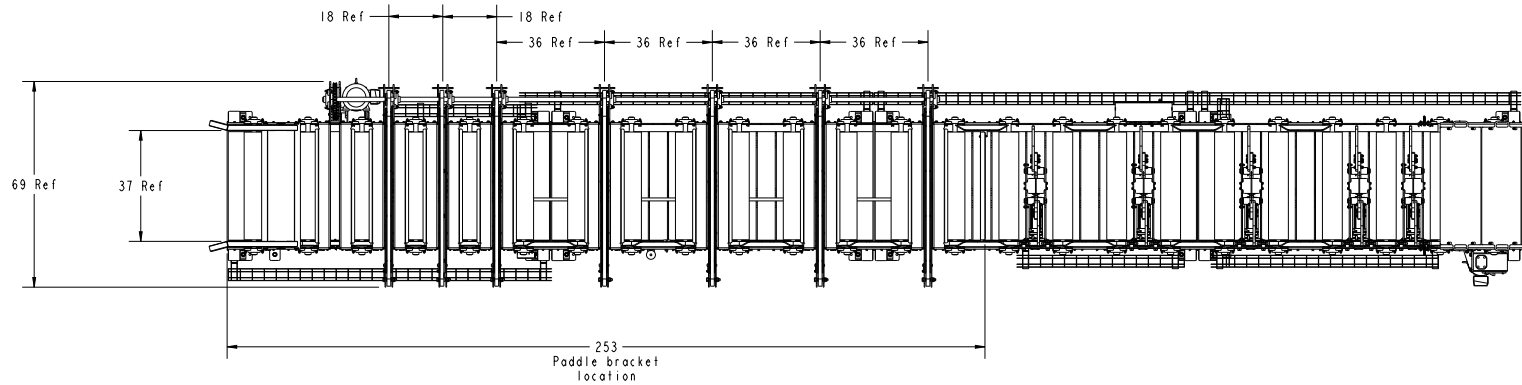


ITEM	PART NUMBER	DESCRIPTION	QTY
1	112716	Control Assy, Infeed L-D	1
2	117657	Connection Rod 1"x2"x186"	1
3	117625	Assy, Upper cover Bolts	16
4	118271	Assy, Tension Guide	1
5	120251	Assy, Chain Tensioner; Roll Case	1
6	120528	Assy, Chain Oiler Assembly	1
7	120556	Assy, Automatic Chain Tensioner	1
8	120571	Assy, CRS Sweep Chain	2
9	120591	Assy, Mounting Connector	7
10	120592	Shaft, 61-1/2 x 206; 3/8x3/16 Keyway	1
11	120595	Chain, 400 Standard Roller x 136p (136" long)	2
12	120595	Chain, 400 Standard Roller x186p (186" long)	1
13	120426	CRS Infeed, 6" L Arm	5
14	120441	Paddle Sensor Assembly	1
15	120452	Assy, Infeed CRS Motor/Gearbox	1
16	120458	Assy, Idle Sprocket; Roll Case	31
17	120462	Gearmotor Assembly	1
18	120465	Assy, Chain And Sensor Assembly	1
19	120482	Assy, Sensor Assy	1
20	120485	Assy, Sensor Assy	1
21	120485	Assy, Force With Connectors	12
22	120584-1NFEEDCRS	Assy, Cable Baskets	1
23	4651-SLPT-011	Assy, Infeed Tunnel	1
24	1CD-SLPT-011	Assy, Centering Log	5

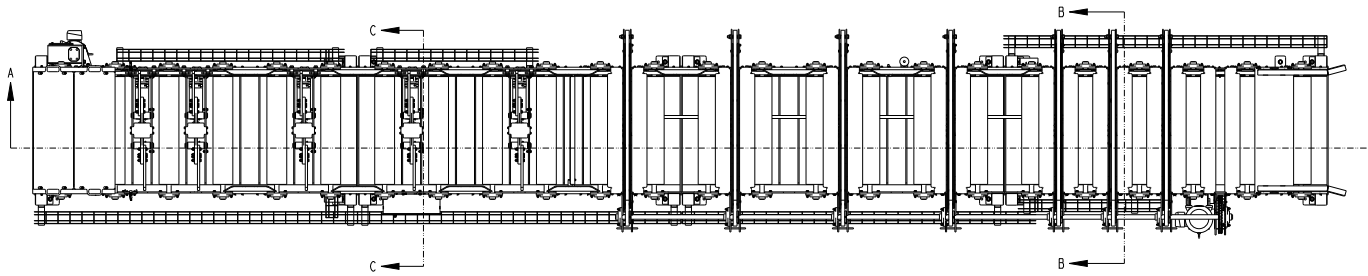
Notes:
1. Treatment: None
2. Cut drive chain to length as needed

DETAIL A
SCALE 0.125

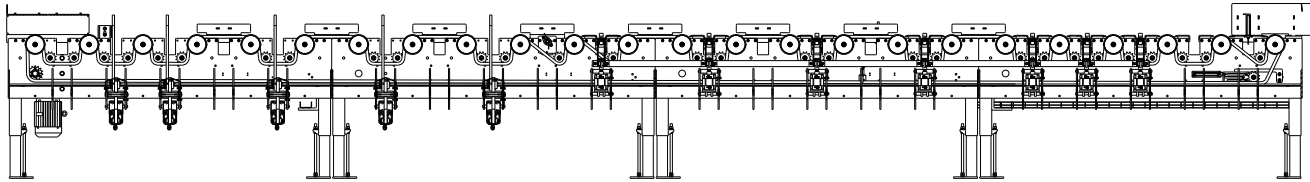
TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ±.005	8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1542	DESIGNED	DRAWN	CHECKED	
XX ±.010	8829 East State Rd. 46, Greensburg, IN 47240-7449 (812) 663-5257	MCM	MB		
HOLES +.010					
FRACT ±1/32					
ANGLE ±1/2°					
GRIND # 66					
DESCRIPTION		NUMBER		REVISION	
CRS Infeed D-D		CRS3CUP-WB-SLPT-011		A	



TOLERANCES UNLESS NOTED				Wood-Mizer Products, Inc.			
XXX ±.005				8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
XX ±.010				8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010				SHEET	SCALE	DATE	DESIGNED
FRACT ±1/32				2 of 3	0.031	04-Dec-20	MCM
ANGLE # 1/2"							DRAWN
GRIND # 6							MB
DESCRIPTION				NUMBER		REVISION	
CRS Infeed				CRS3CUP-WB-SLPT-01		A	

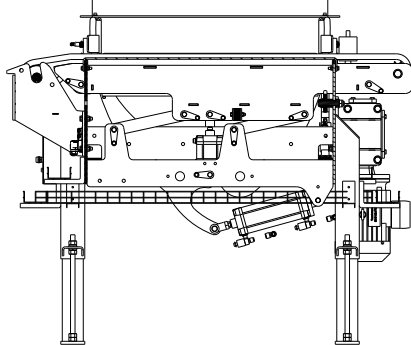


CHAIN ROUTING, IDLER SPROCKET LOCATION DETAIL



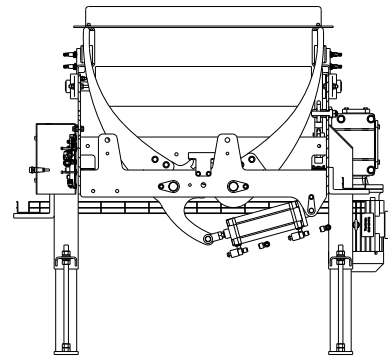
SECTION A-A

SWEEP CHAIN MOUNTING DETAIL



SECTION B-B
SCALE 0.063

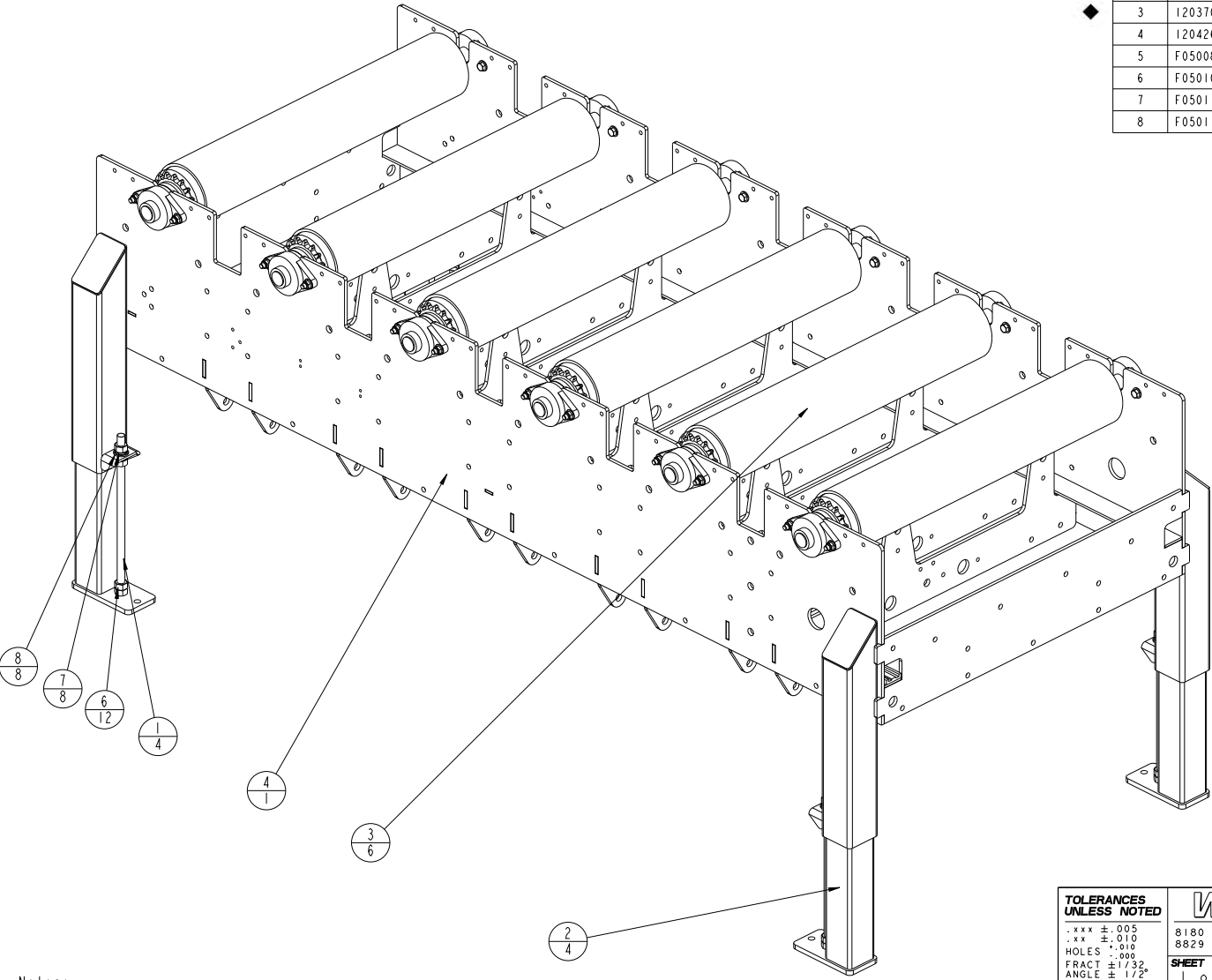
INFEED CENTERING DEVICE MOUNTING DETAIL



SECTION C-C
SCALE 0.063

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX	±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
XX	±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES	+.010	SHEET	3 of 3	SCALE	0.031
FRACT	±1/32	DATE	04-Dec-20	DESIGNED	MCM
ANGLE	# 1/2	DRAWN	MB	CHECKED	
GRIND	#6	DESCRIPTION	CRS Infeed		
				NUMBER	CRS3CUP-WB-SLPT-01
				REVISION	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

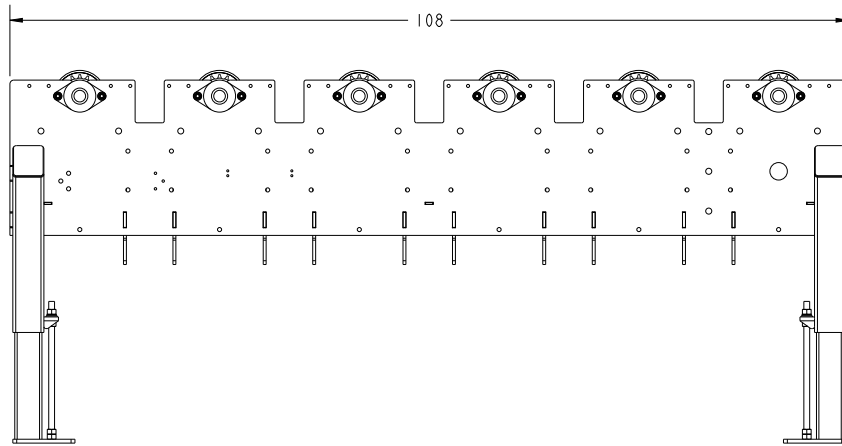
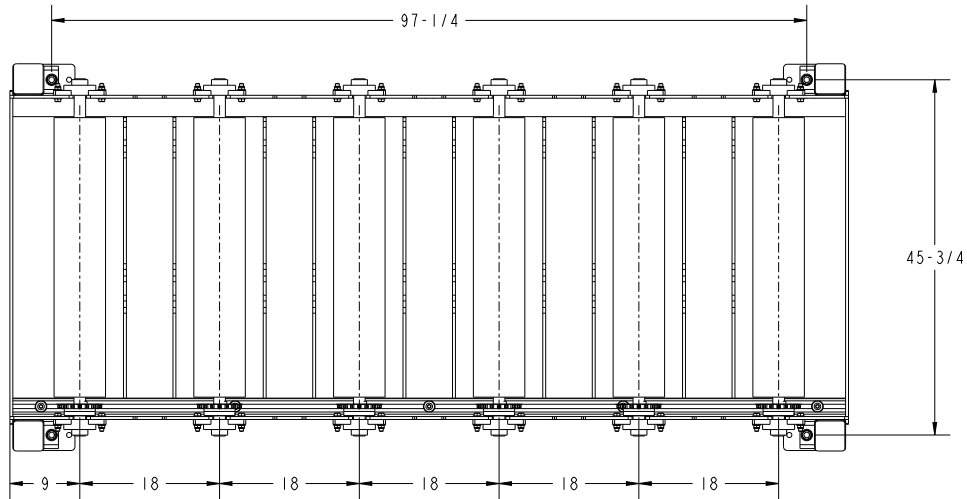


Notes:
1. Treatment: None

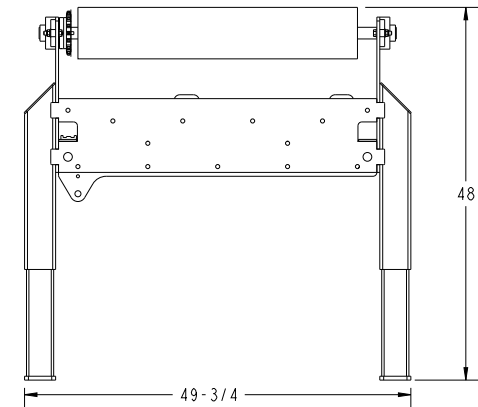
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	6
4	120426W	Wldmnt, CRS Infeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
DESCRIPTION CRS Infeed, 9'L Asm	SHEET 1 of 2	SCALE 0.094	DATE 25-Nov-20	DESIGNED MCM	DRAWN MB	CHECKED
NUMBER 120426			REVISION A			

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



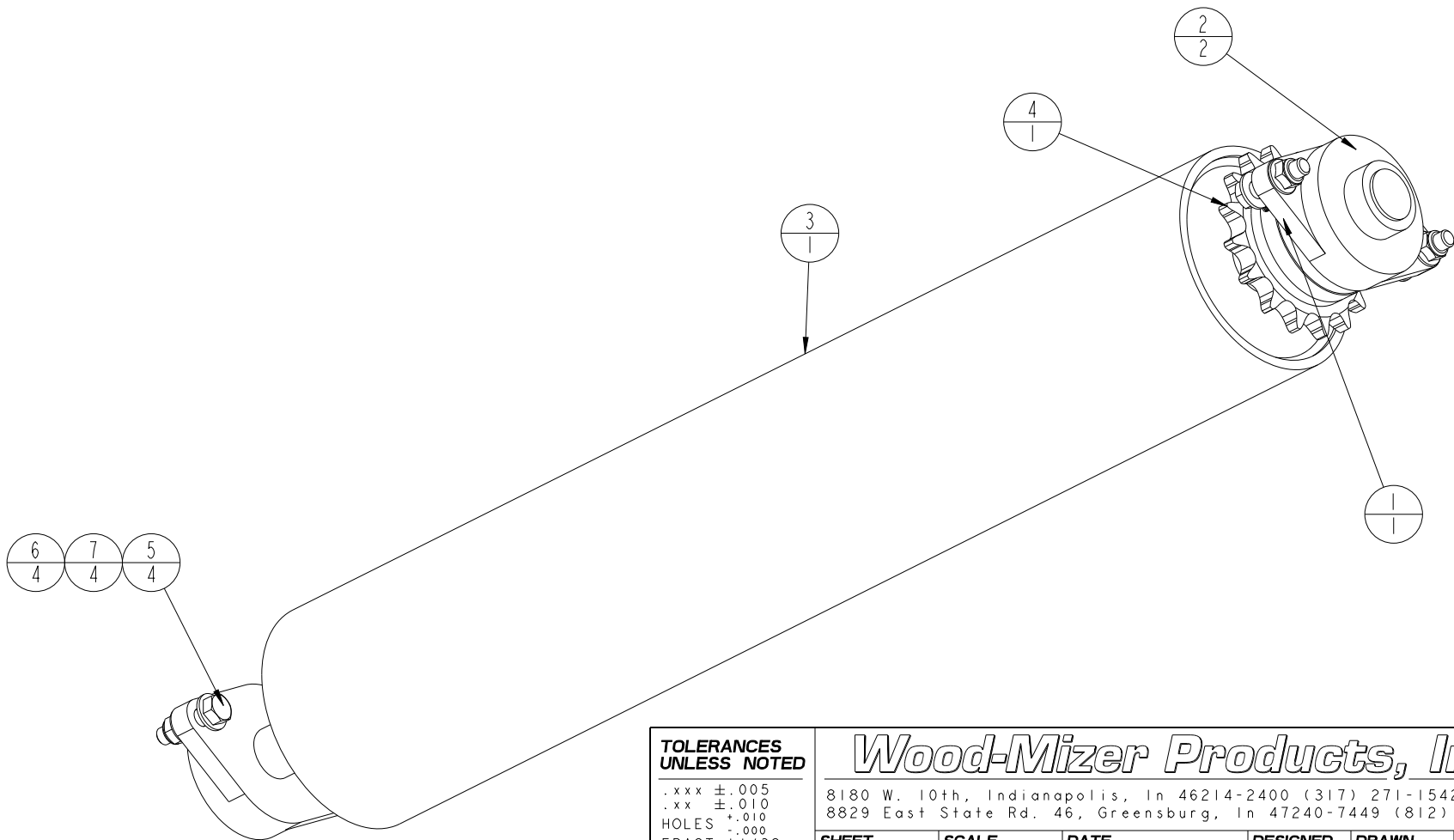
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	6
4	120426W	Wldmnt, CRS Infeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8



TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.063	25-Nov-20	MCM	MB	
DESCRIPTION			NUMBER	REVISION	
CRS Infeed, 9'L Asm			120426	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	014693	Key, 3/8x3/8x1 7/8	1
2	064719	Bearing, VF2S-224	2
3	120040-SLPT-011	Wldmnt, Roll Case Roller	1
4	120041	Sprocket, 80BS16; Ø1-1/2" Bore	1
5	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
6	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
7	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.219	25-Nov-20	MCM	MB	

DESCRIPTION

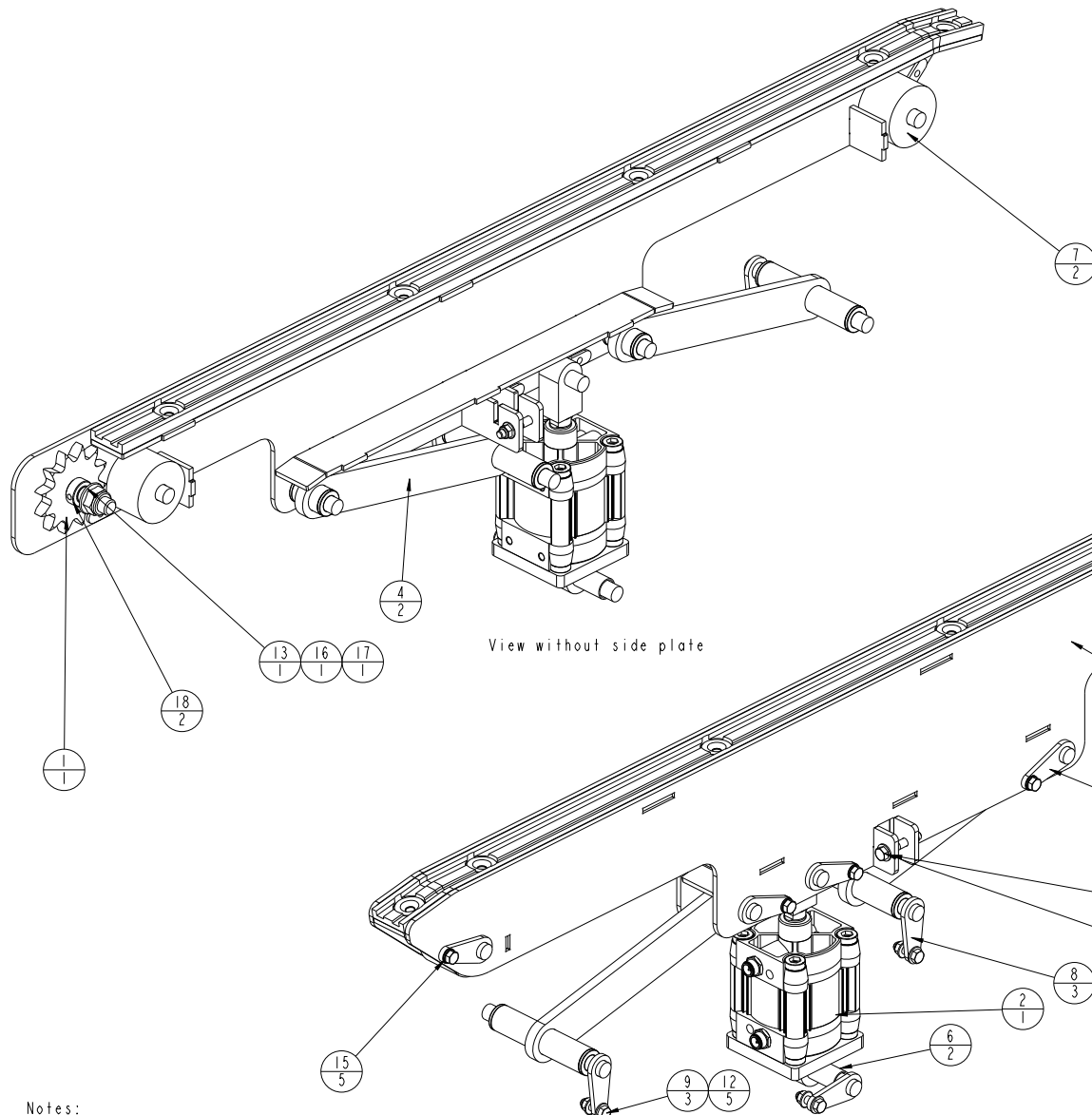
Assy, Roll Case Roller

DRAWING NUMBER REVISION

120370

A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

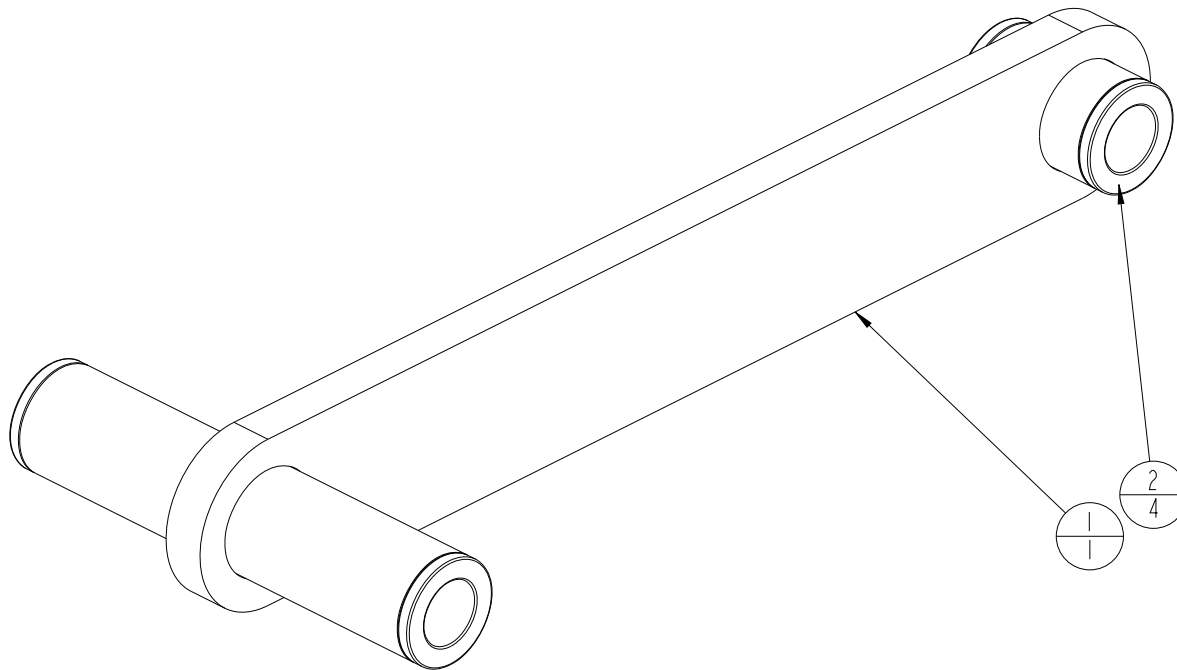


ITEM	PART NUMBER	DESCRIPTION	QTY
1	065709	Sprocket, 80B12H x 3/4 Idle	1
2	117669	Pneumatic Actuator with Fittings	1
3	120372	Wldmnt, Sweep Chain	1
4	120378	Assy, Pivot Arm	2
5	120384	Wldmnt, Lock Pin 3/4Dia x 2 3/4L	5
6	120387	Spacer, 7/8ID 10D x 1 11/16L	2
7	120388	Roller, Chain Guide	2
8	120389	Wldmnt, Lock Pin 3/4Dia x 7L	3
9	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	3
10	F05007-201	Bolt, 3/8-16x2-1/4 HH Gr5	2
11	F05007-27	Bolt, 3/8-16x3/4 HH Gr2	5
12	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	5
13	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
14	F05011-3	Washer, 3/8 Flat SAE	5
15	F05011-4	Washer, 3/8 Split Lock	5
16	F05011-62	Washer, 3/4 SAE Flat	1
17	F05013-3	Bolt, 3/4-10x4 HH Gr5	1
18	P04146	Collar, 3/4 ID x 1 1/4OD x 1/2 Lg	2

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES .000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN
Assy, CRS Sweep Chain	1 of 1	0.188	12-Nov-20	MCM	MB
				CHECKED	REVISION

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120379	Wldmnt, Pivot Arm	1
2	P786	Bushing, 3/4IDx1 ODx5/8 Lng Flgd	4



TOLERANCES UNLESS NOTED .xxx ± .005 .xx ± .010 HOLES ± .010 FRACT ± 1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 18180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.500	DATE 12-Nov-20	DESIGNED MCM	DRAWN MB	CHECKED
DESCRIPTION Assy, Pivot Arm			DRAWING NUMBER 120378		REVISION A	

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	111560	Fitting, 1/2NPT-1/2"Push-In Straight	2
					2	120383	Cylinder, Air, 4 Bore x 1 Stroke	1

Notes:

1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
 .xx ±.010
 HOLES +.010
 -.000
 FRACT ±1/32
 ANGLE ± 1/2°
 GRIND #6

Wood-Mizer Products, Inc.

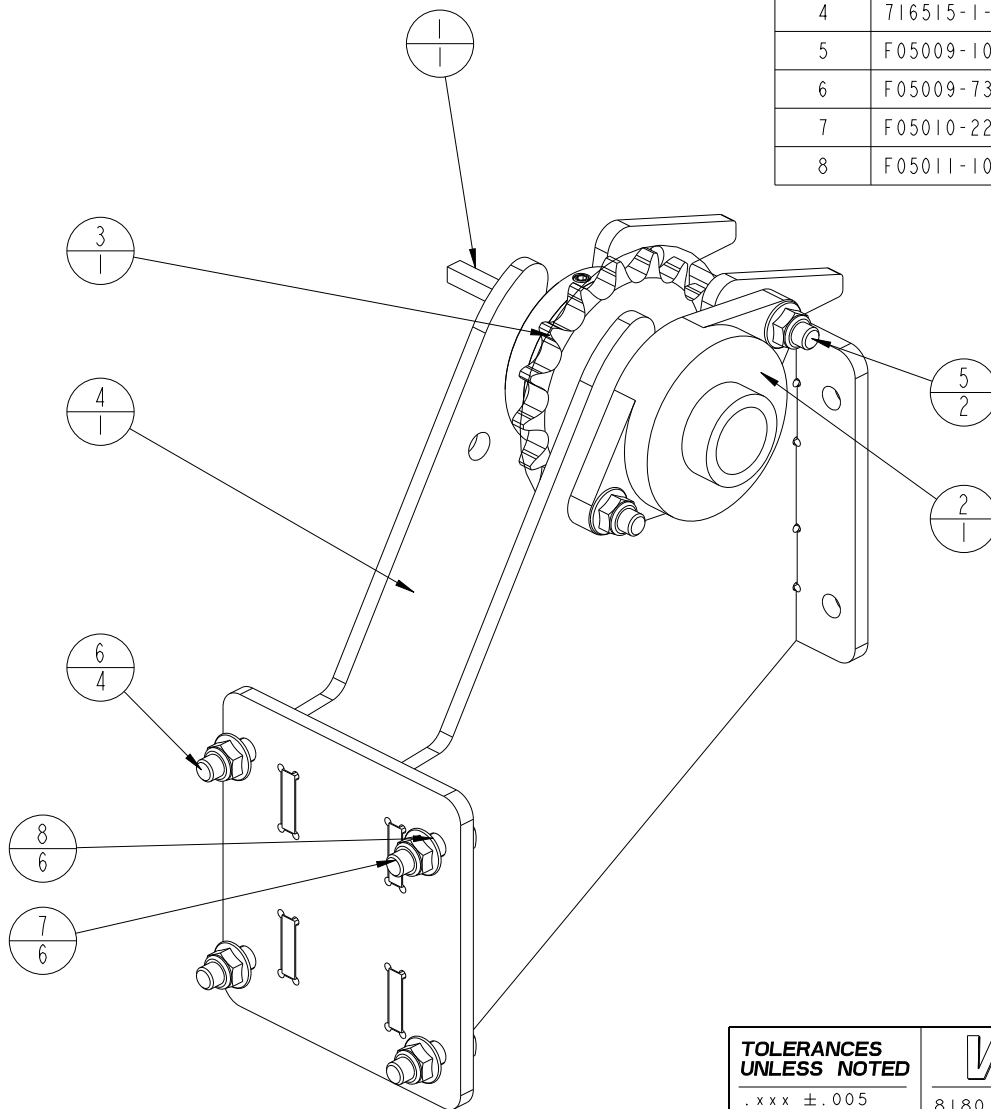
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET 1 of 1	SCALE 0.375	DATE 04-Dec-20	DESIGNED MCM	DRAWN MB	CHECKED
------------------------	-----------------------	--------------------------	------------------------	--------------------	----------------

DESCRIPTION Pneumatic Actuator with Fittings	DRAWING NUMBER 117669	REVISION A
--	---------------------------------	----------------------

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

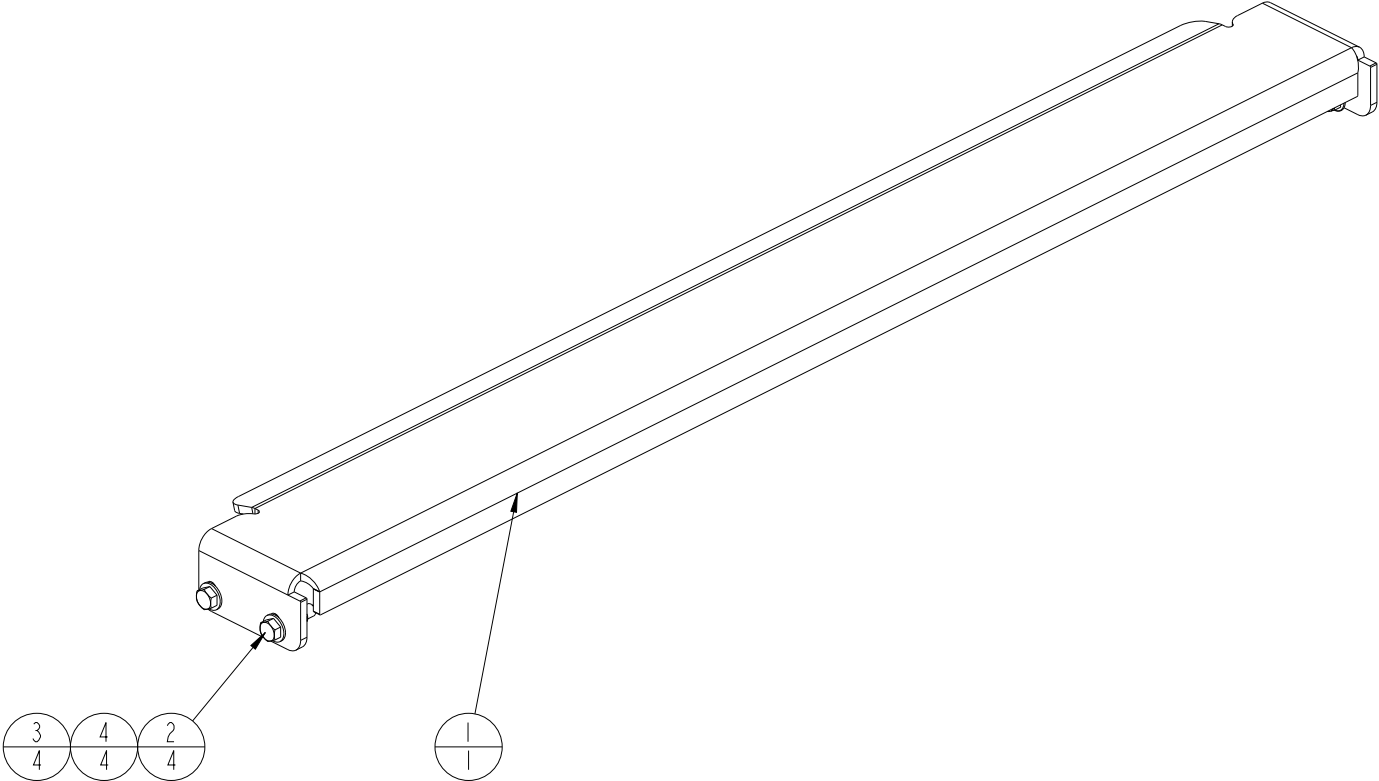
ITEM	PART NUMBER	DESCRIPTION	QTY
1	014693	Key, 3/8x3/8x1 7/8	1
2	064719	Bearing, VF2S-224	1
3	120041	Sprocket, 80BS16; Ø1-1/2" Bore	1
4	716515-1-SLPT-011	Wldmnt, Mounting Connector	1
5	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	2
6	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	4
7	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	6
8	F05011-101	Washer, 1/2 SAE Flat Gr5-8	6



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.250	DATE 13-Nov-20	DESIGNED MCM	DRAWN MB	CHECKED
	DESCRIPTION Assy, Mounting Connector			DRAWING NUMBER 120391		REVISION A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	I20394	Bracket, Upper Cover Rollcase	1
					2	F05007-3	Bolt, 3/8-16X1 1/2 HH GR2, Zinc	4
					3	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	4
					4	F05011-3	Washer, 3/8 Flat SAE	4



TOLERANCES
UNLESS NOTED

.xxx ±.005

.xx ±.010

HOLES +.010
-.000

FRACT ±1/32

ANGLE ± 1/2°

GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

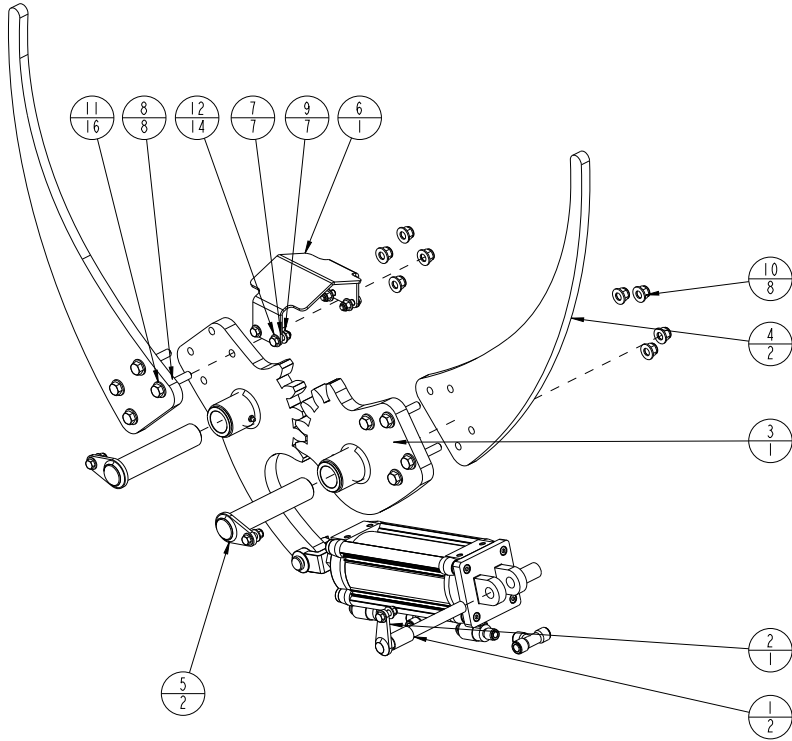
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	10-Dec-20	MCM	MB	

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Upper cover Rollcase	117659	A

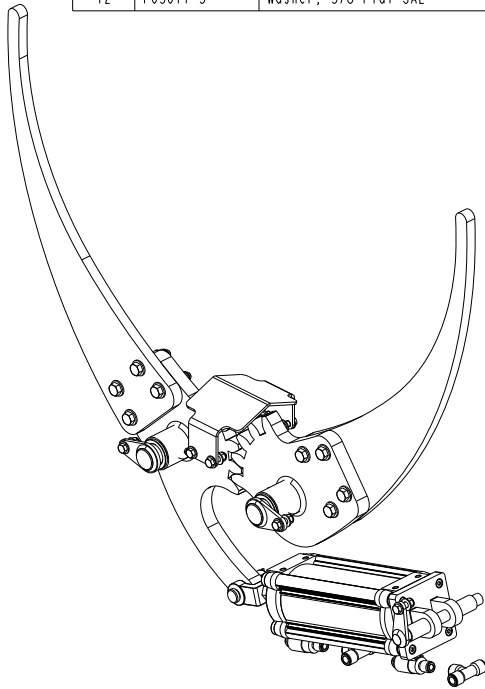
Notes:

1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	I20387	Spacer, 7/8ID 100 x 1 11/16L	2
2	I20389	Wldmnt, Lock Pin 3/4Dia x 7L	1
3	I20429	Assy, Centering Mechanism	1
4	I20436	Plate, Centering Arm	2
5	I20437	Wldmnt, Pivot Pin	2
6	I20440	Bracket, Cover Top	1
7	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	7
8	F05008-144	Bolt, 1/2-13x2 3/4 HH Gr5 Znc	8
9	F05010-10	Nut, 3/8-16 Hex Nyl Lock	7
10	F05010-8	Nut, 1/2-13 Nyl Hex Lock	8
11	F05011-2	Washer, 1/2 SAE Flat	16
12	F05011-3	Washer, 3/8 Flat SAE	14



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

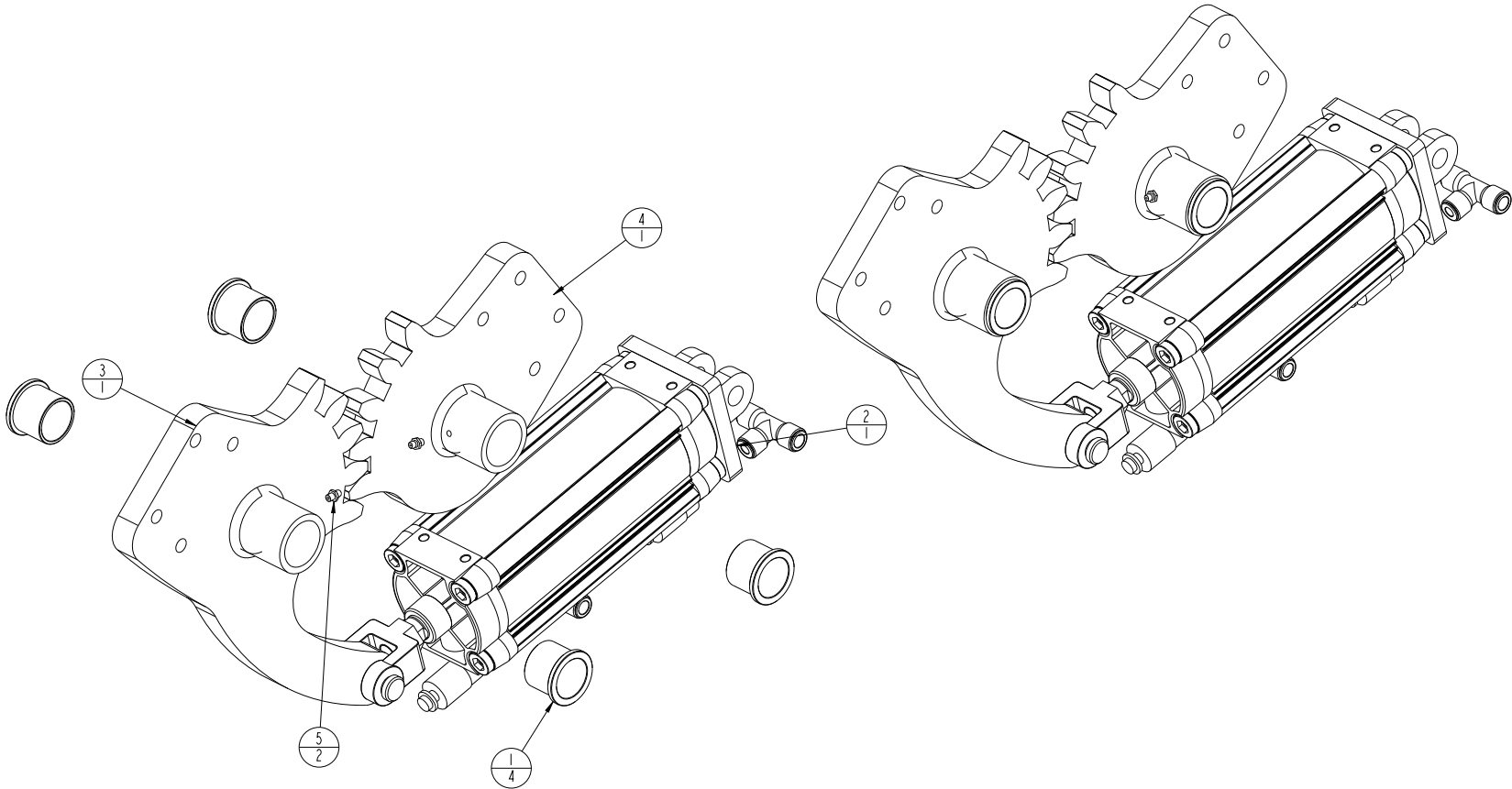
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	02-Dec-20	MCM	DM	

DESCRIPTION	NUMBER	REVISION
Ass'y, Centering Log	ICD-SLPT-011	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	018894	Bushing, 1 1/210x1 3/40Dx1 1/21g BRZ	4
2	117623	Assy, Cylinder, Air 4 Bore, 8 Stroke	1
3	120430	Wldmnt, Centering Arm Left	1
4	120433	Wldmnt, Centering Arm Right	1
5	P107	FITTING, 1/4-28 STRAIGHT GREASE	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	01-Dec-20	MCM	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, Centering Mechanism			120429	A	

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120435	Cylinder, Air 4 Bore, 8 Stroke	1
					2	120611	Fitting, 1/2 NPTM x 3/8 Tube Quick Exhaust w/ Flow Control	2
					3	120612	Fitting, 1/2 Tube to 3/8 Tube Tee	2

Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET 1 of 1	SCALE 0.250	DATE 04-Dec-20	DESIGNED MCM	DRAWN DM	CHECKED
DESCRIPTION Assy, Cylinder, Air 4 Bore, 8 Stroke			DRAWING NUMBER 117623		REVISION A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	065709	Sprocket, 80BB12H x 3/4 Idle	1
					2	120059	Spacer, 1.25"OD x .78"ID x 1"	1
					3	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
					4	F05011-62	Washer, 3/4 SAE Flat	1
					5	F05013-5	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	1

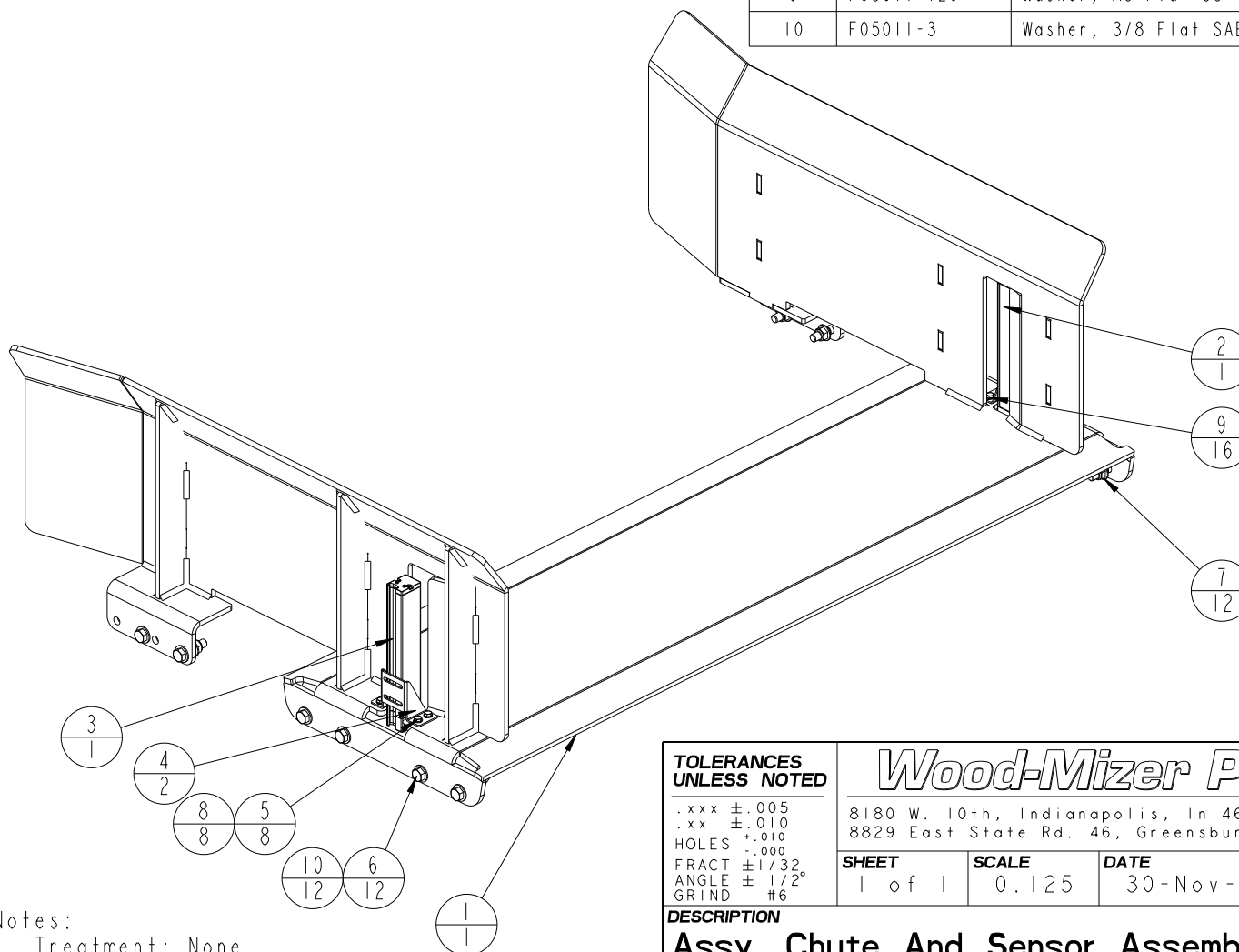
Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.						
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542						
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257						
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
-.000		1 of 1	0.750	30-Nov-20	MCM	MB	MCM	
FRACT ±1/32		DESCRIPTION					DRAWING NUMBER	REVISION
ANGLE ± 1/2°		Assy, Idle Sprocket; Roll Case					120458	A
GRIND #6								

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120420	Wldmnt, Guide Chute	1
2	120470	Banner LX6EQ	1
3	120471	Banner LX6RQ Receiver	1
4	120472	Banner SMLXR Mounting Bracket	2
5	F05004-167	Bolt, #10-24x3/4 Unslotted HH	8
6	F05007-3	Bolt, 3/8-16X1 1/2 HH GR2, Zinc	12
7	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	12
8	F05010-253	Nut, #10-32 Keps	8
9	F05011-129	Washer, M5 Flat SS	16
10	F05011-3	Washer, 3/8 Flat SAE	12



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	30-Nov-20	MCM	MB	

DESCRIPTION

Ass'y, Chute And Sensor Assembly

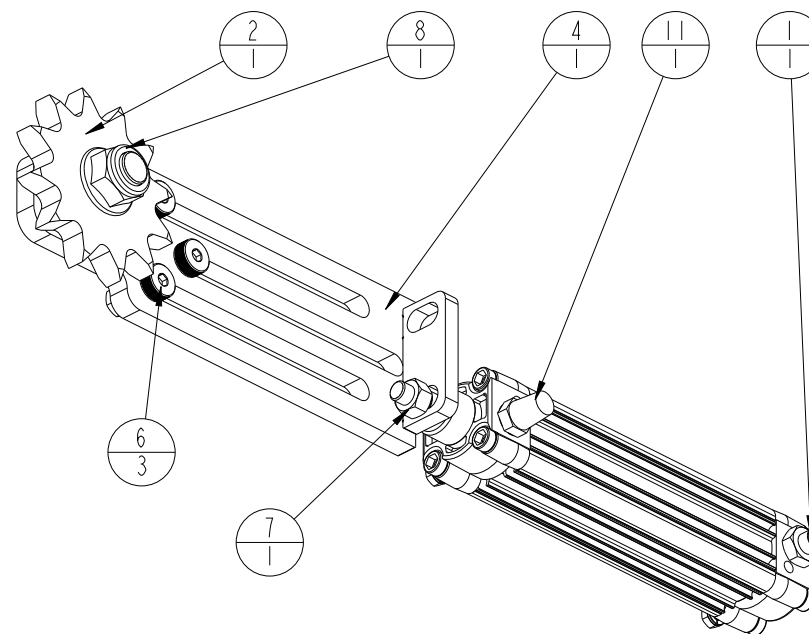
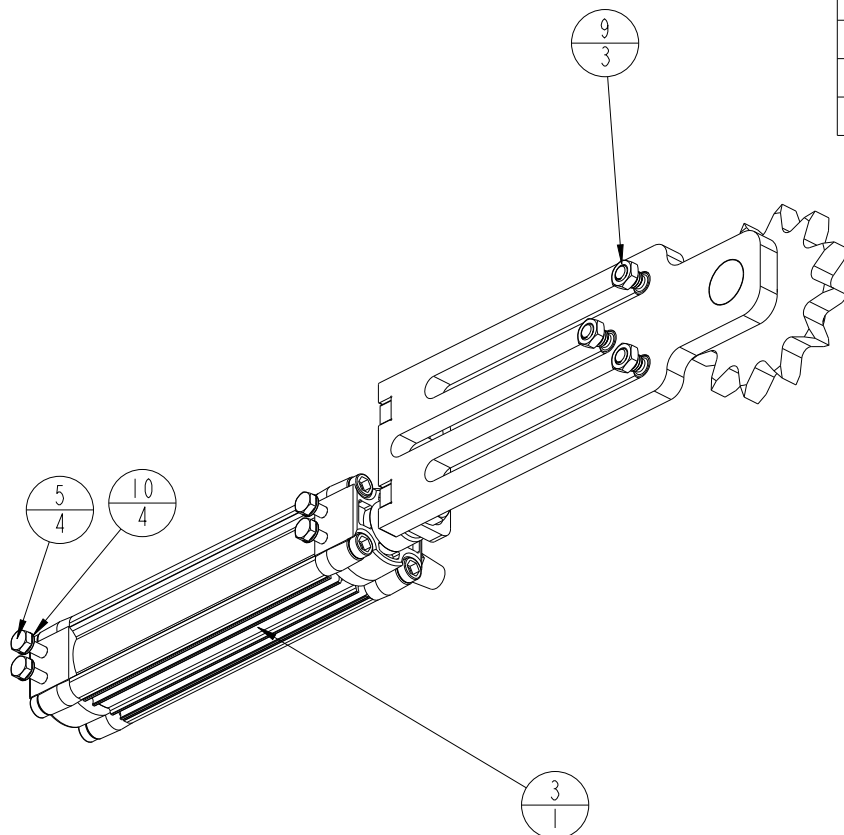
DRAWING NUMBER REVISION

120469

A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	016938	Fitting, 3/8 In NPT 1/4 In Str Air	1
2	065709	Sprocket, 80BB12H x 3/4 Idle	1
3	120349	Cylinder, Air 1 1/2 Bore, 6 Stroke	1
4	120354	Wldmnt, Rollcase Tensioner	1
5	F05005-129	Bolt, 1/4-20x3/4 HH	4
6	F05007-271	Bolt, 3/18-16 Thread, 1/2x1/2 Shoulder	3
7	F05010-202	Nut, 7/16-20 Hex	1
8	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
9	F05010-29	Nut, 3/8-16 Jam	3
10	F05011-14	Washer, 1/4 Split Lock	4
11	P21528	MUFFLER, CEC-3 3/8 IN NPT AIR	1



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	24-Aug-20	MCM	MB	

DESCRIPTION

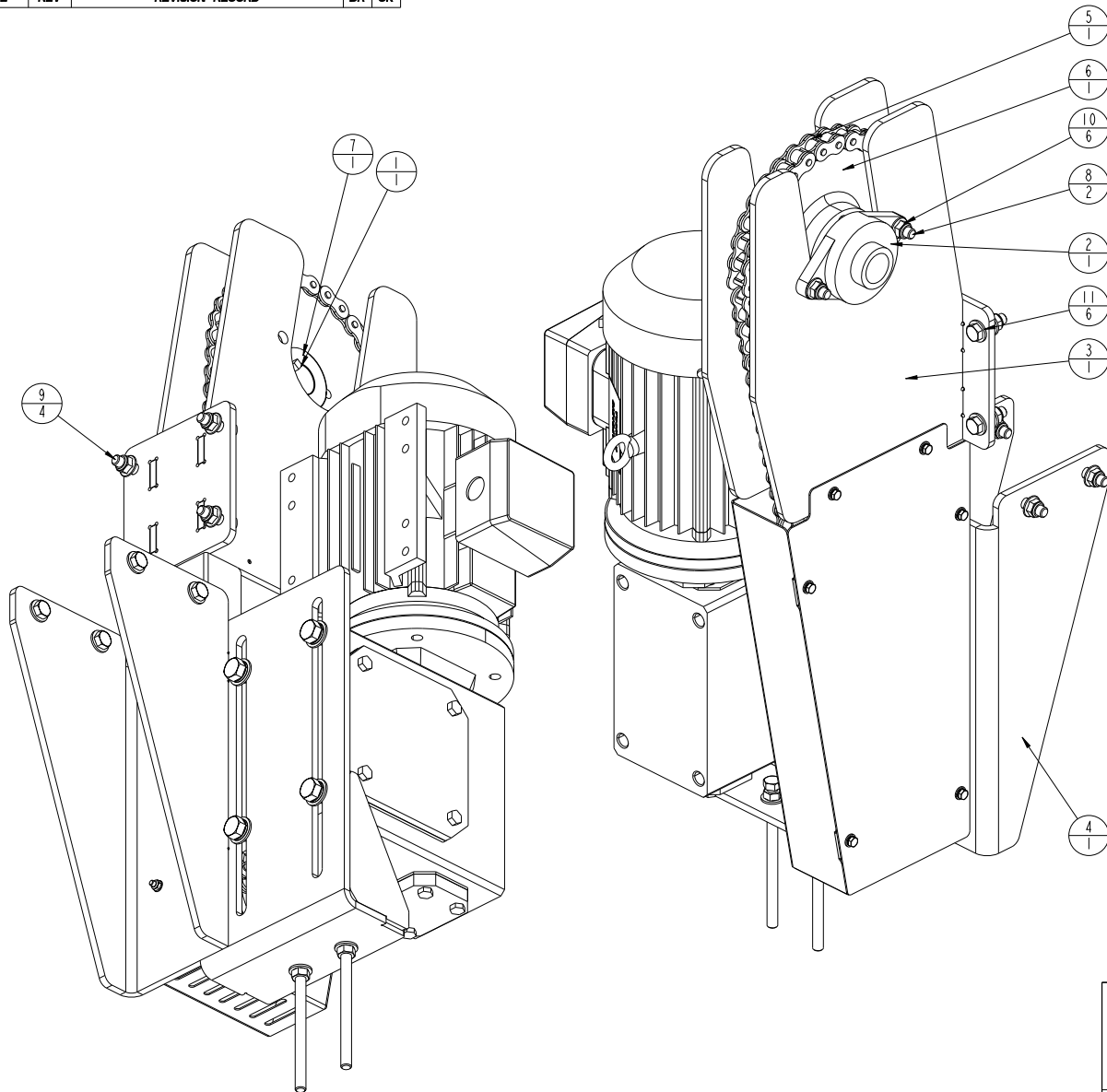
Assy, Automatic Chain Tensioner

DRAWING NUMBER REVISION

120350

A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	014693	Key, 3/8x3/8x1 7/8	1
2	064719	Bearing, VF2S-224	1
3	120463	Wldmnt, Mounting Connector	1
4	120465	Assy, Motorgear Assembly	1
5	120466	Assy, Chain #80 x76p (76 in) including ICL	1
6	120467	Sprocket, 80BTB32, 2517 Bushing Size	1
7	120468	Bushings, 2517 1 1/2 TB	1
8	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	2
9	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	4
10	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	6
11	F05011-101	Washer, 1/2 SAE Flat Gr5-8	6

Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

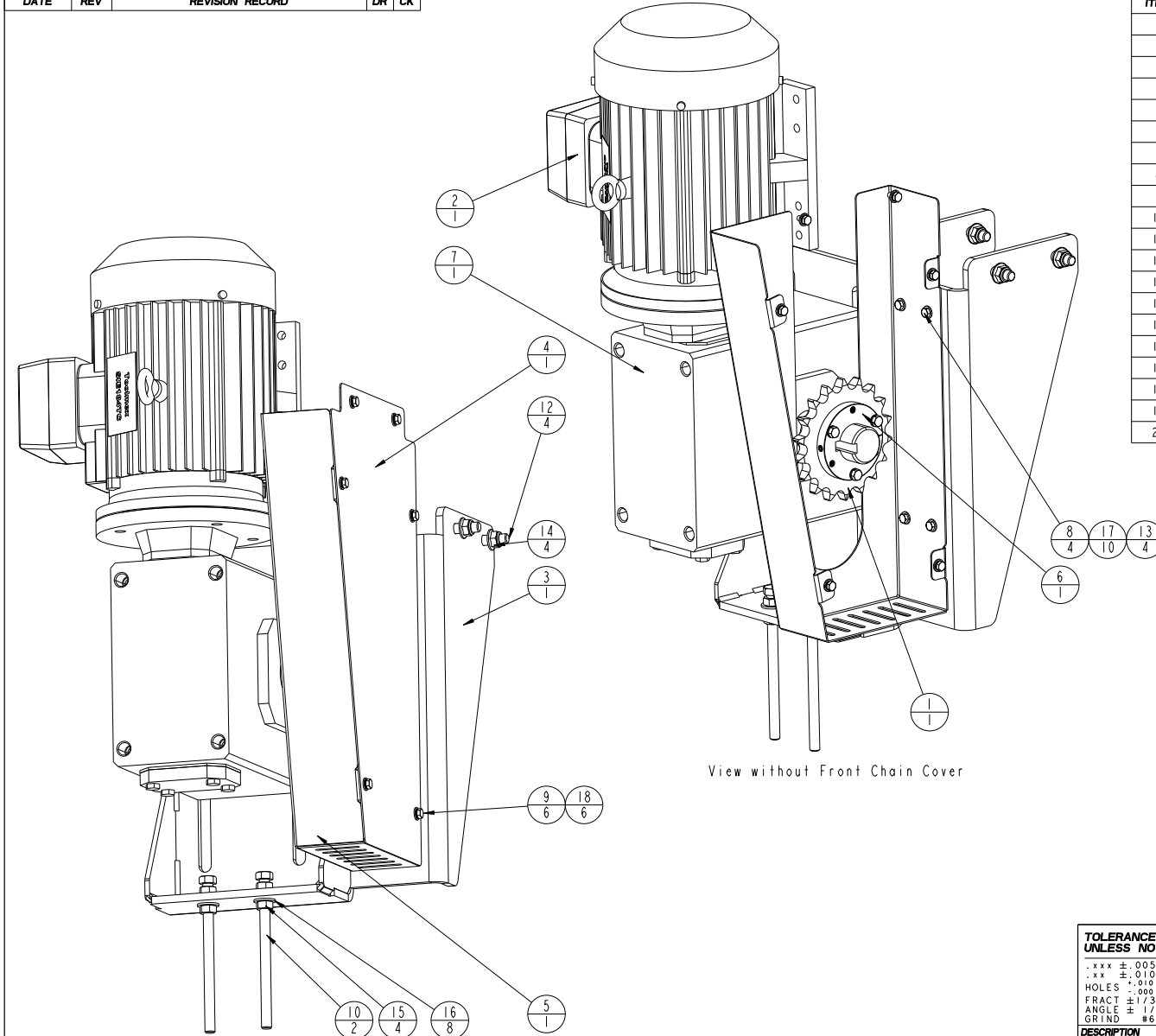
Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	NUMBER	REVISION
Gearmotor Assembly	120462	A

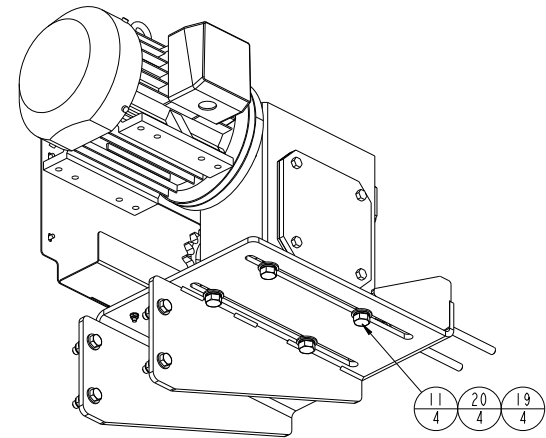
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	04-Dec-20	MCM	MB	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



View without Front Chain Cover

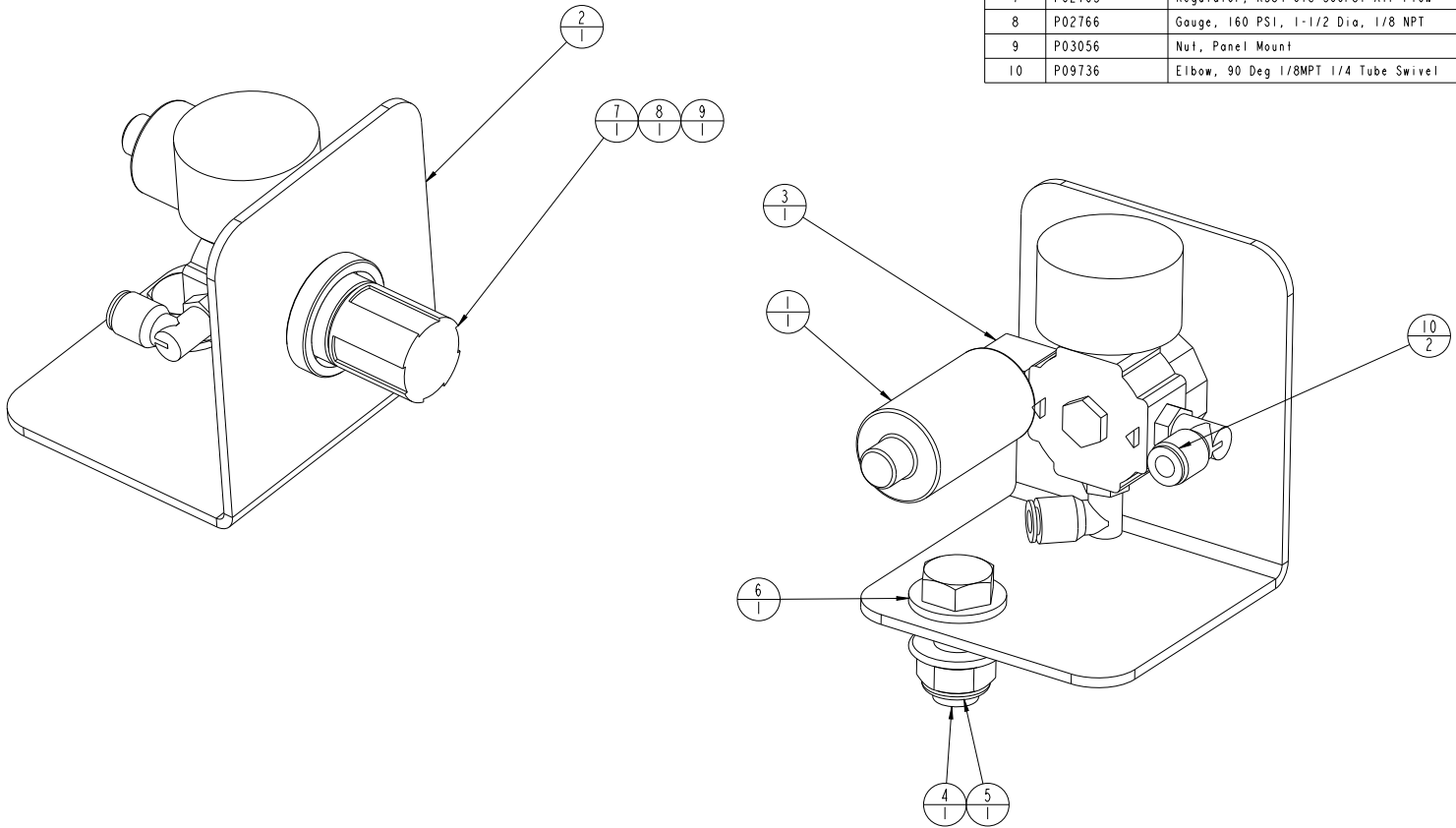
ITEM	PART NUMBER	DESCRIPTION	QTY
1	113338	Sprocket, #80 Chain, SK Bushing, 18 Tooth	1
2	115152	Motor, 5HP 3P 230/460 184TC	1
3	117656	Wldmnt, Gearmotor Tension	1
4	117671	Plate, Chain Cover	1
5	117672	Wldmnt, Chain Cover	1
6	120348	Bushing, OD SK 1 7/8 Bore	1
7	120453	Gearbox, 40:1 Right Angle C-Face, Left Output	1
8	F05005-101	BOLT, 1/4-20 X 1 HEX HEAD GR5	4
9	F05005-15	Bolt, 1/4-20x1/2 HH	6
10	F05008-87	Bolt, 1/2-13 x 7.5 HH Full Thd Zinc	2
11	F05009-41	Bolt, 5/8-11x1-1/2 HH FT Gr5	4
12	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	4
13	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	4
14	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
15	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	4
16	F05011-101	Washer, 1/2 SAE Flat Gr5-8	8
17	F05011-11	Washer, 1/4 SAE Flat	10
18	F05011-14	Washer, 1/4 Split Lock	6
19	F05011-27	Washer, 5/8 Split Zinc Lock	4
20	F05011-5	Washer, 5/8 SAE Flat	4



SCALE 0.125

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 .x ±.010 HOLES .000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257	
DESCRIPTION Assy, Motorgear Assembly	SHEET 1 of 1	SCALE 0.188	DATE 04-Dec-20
DESIGNED MB		DRAWN MB	CHECKED MB
NUMBER 120465		REVISION A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	069487	Switch, 7.5-145psi 24V M12 PNP Pressure	1
2	120238	Bracket, Air Regulator Mounting	1
3	120239	Fitting, 1/4 FNPT to 1/8 MNPT, Brass Elbow	1
4	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	1
5	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
7	P02765	Regulator, R384-01C 300PSI Air Flow	1
8	P02766	Gauge, 160 PSI, 1-1/2 Dia, 1/8 NPT	1
9	P03056	Nut, Panel Mount	1
10	P09736	Elbow, 90 Deg 1/8MPT 1/4 Tube Swivel	2

Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES ±.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.750	31-MAR-20	MCM	MAM	MCM

DESCRIPTION	NUMBER	REVISION
Assy, Chain Tensioner; Roll Case	120231	A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120479	Banner SMT-7000-TS-J	2
					2	120481	Bracket, Sensor Mounting Bracket	1
					3	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
					4	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
					5	F05011-3	Washer, 3/8 Flat SAE	2

Notes:
1. Treatment: None

TOLERANCES
UNLESS NOTED

.xxx ±.005

.xx ±.010

HOLES +.010
-.000

FRACT ±1/32

ANGLE ± 1/2°

GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	26-Nov-20	MCM	MB	DG

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Sensor Assy	120482	A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120480	Banner SMR-7720-TS-J	2
					2	120481	Bracket, Sensor Mounting Bracket	1
					3	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
					4	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
					5	F05011-3	Washer, 3/8 Flat SAE	2

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.625	26-Nov-20	MCM	MB	DG

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Sensor Assy	120483	A

Notes:
1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120477	Wldmnt, RCS Fence	1
					2	F05007-119	Bolt, 3/8-16x1 3/4 HH Gr5	4
					3	F05010-10	Nut, 3/8-16 Hex Nyl Lock	4
					4	F05011-3	Washer, 3/8 Flat SAE	8

Isometric drawing of a fence assembly. Callout 1 points to the top rail. Callout 2 points to a bolt on the bottom rail. Callout 3 points to a nut on the bottom rail. Callout 4 points to a washer on the bottom rail.

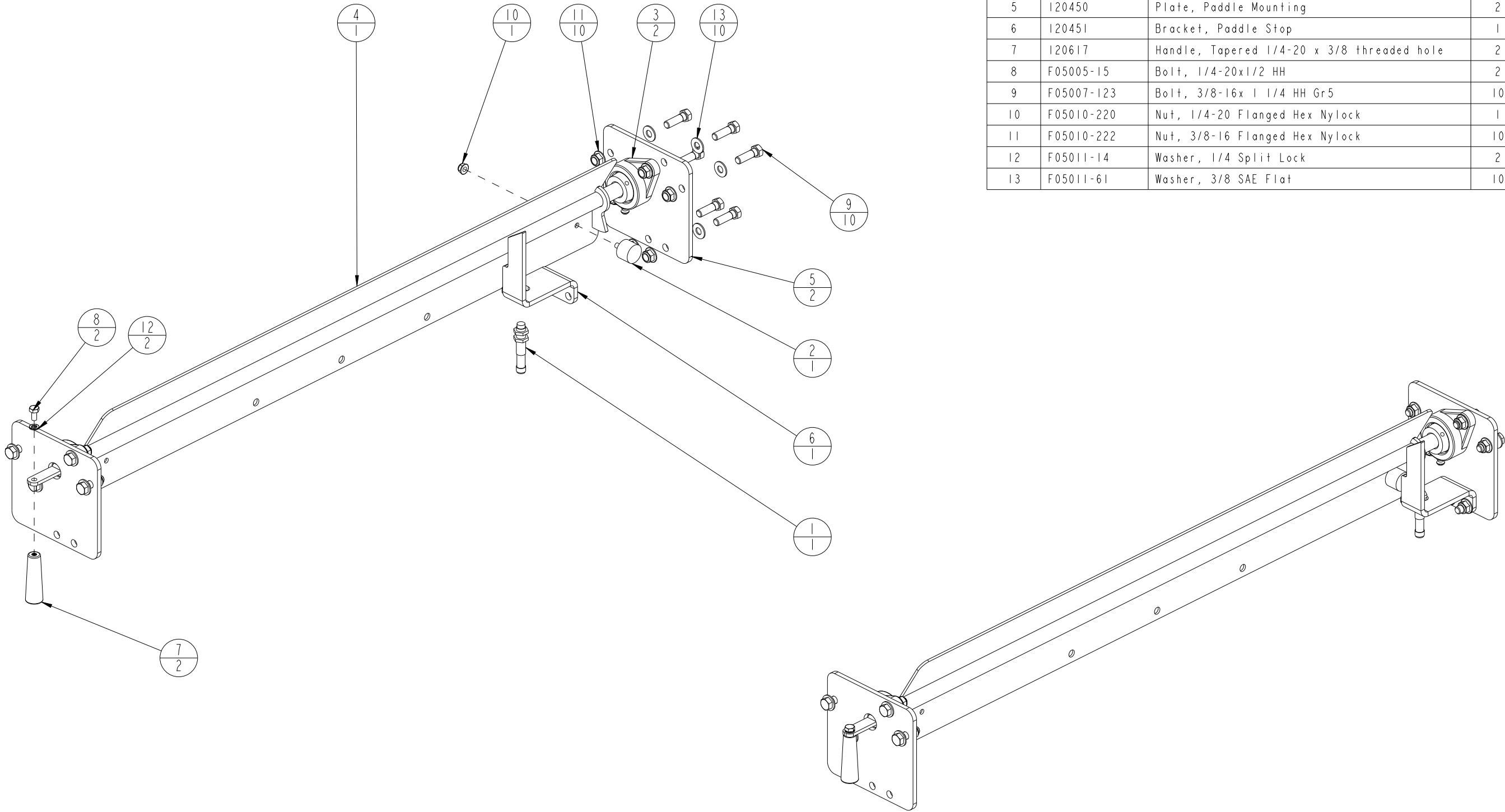
Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.375	25-Nov-20	MCM
FRACT ±1/32		DESCRIPTION		DRAWN	CHECKED
ANGLE ± 1/2°		Assy, Fence With Connectors		MB	
GRIND #6					
				DRAWING NUMBER	REVISION
				120485	A

DATE	REV	REVISION RECORD	DR	CK
13-MAY-21	02	CHANGED DESIGN TO USE BEARINGS INSTEAD OF BUSHINGS	MCM	
01-DEC-21	B	ADDED HANDLES AND MOUNTING HARDWARE	MCM	

ITEM	PART NUMBER	DESCRIPTION	QTY
1	051439	Sensor, Ind Prox M12 PNP NS Ex	1
2	065717	Bumper, 1x3/4 Hard Silicone Rubber	1
3	107235	Bearing, 3/4 Flange	2
4	120445	Wldmnt, Paddle	1
5	120450	Plate, Paddle Mounting	2
6	120451	Bracket, Paddle Stop	1
7	120617	Handle, Tapered 1/4-20 x 3/8 threaded hole	2
8	F05005-15	Bolt, 1/4-20x1/2 HH	2
9	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	10
10	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	1
11	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	10
12	F05011-14	Washer, 1/4 Split Lock	2
13	F05011-61	Washer, 3/8 SAE Flat	10



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
1 of 1	0.188	08-Dec-20	MCM	MCM	MAM	
DESCRIPTION			NUMBER		REVISION	
Paddle Sensor Assembly			120441		B	

DATE	REV	REVISION RECORD	DR	CK
ITEM	PART NUMBER	DESCRIPTION	QTY	
1	I20421	Bracket, Top Roller Cover	1	
2	F05007-3	Bolt, 3/8-16X1 1/2 HH GR2, Zinc	8	
3	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	8	
4	F05011-3	Washer, 3/8 Flat SAE	8	

Notes:

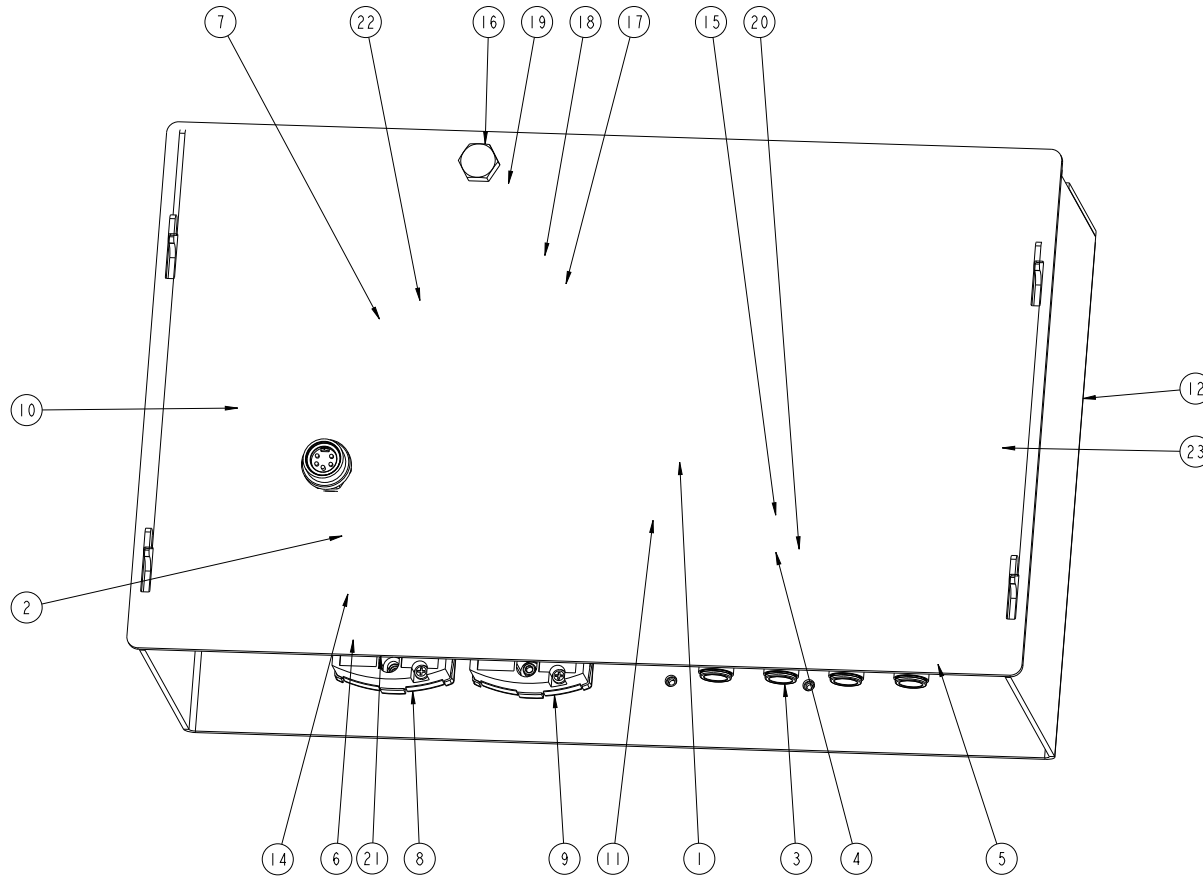
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.188	10-Nov-20	MCM
FRACT ±1/32		DESCRIPTION		DRAWN	CHECKED
ANGLE ± 1/2°		Assy, Top Roller Cover		MB	
GRIND #6					
				DRAWING NUMBER	REVISION
				117658	A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	115152	Motor, 5HP 3P 230/460 184TC	1
					2	120348	Bushing, OD SK 1 7/8 Bore	1
					3	120453	Gearbox, 40:1 Right Angle C-Face, Left Output	1
					4	120454	Wldmnt, Base Weldment	1
					5	120457	Sprocket, 80SK15H, 15t, SK Bushing, Hardened	1
					6	F05009-41	Bolt, 5/8-11x1-1/2 HH FT Gr5	4
					7	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	3
					8	F05011-27	Washer, 5/8 Split Zinc Lock	4
					9	F05011-5	Washer, 5/8 SAE Flat	4
					10	F05011-62	Washer, 3/4 SAE Flat	3
					11	F05013-71	Bolt, 3/4-10x2 HH Gr5	3

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 .000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257									
SHEET 1 of 1		SCALE 0.125		DATE 14-Dec-20		DESIGNED MCM		DRAWN DM		CHECKED [Blank]	
DESCRIPTION Assy, Infeed CRS Motor/Gearbox							DRAWING NUMBER 120452		REVISION A		

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

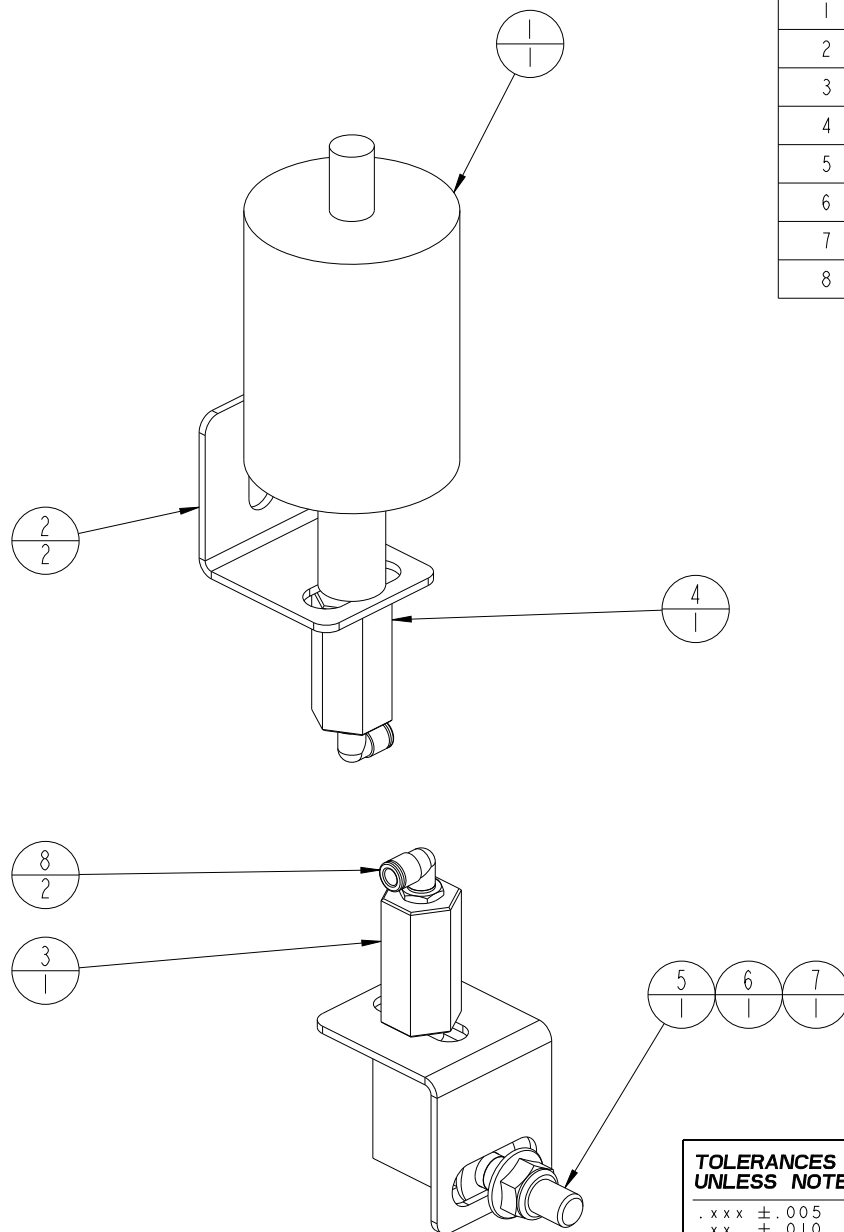


ITEM	PART NUMBER	DESCRIPTION	QTY
1	016880	Fitting, 1/2NPTswvl-1/2"Push-In Elbw	1
2	078858-050	Cable, Power 7/8 W/F 5-pole 5m	1
3	111560	Fitting, 1/2NPT-1/2"Push-In Straight	4
4	112516	Valve, Air 4/2 Sngl 1/2NPT 24DC Din A Snd	1
5	112517	Valve, Air 4/3 Clsd 1/2NPT 24DC Din A Snd	1
6	112557-050	Cable, Cat5e MI2 5m	1
7	112560	PLC Module, MI2 Caps Plastic PK 10	9
8	112619	PLC Module, EtherNet_IP DI16 IP67	1
9	112620	PLC Module, EtherNet_IP DO8x2A IP67	1
10	112623	Junction Block, 4 Port MI2 4-pin	1
11	120293	Muffler, 3/4NPT Air	2
12	120585	Wldmnt, Control Box	1
13	120587	Control Box Cover	1
14	F05005-225	Screw, #8-32x3/4 BO SHCS	7
15	F05005-7	Bolt, 1/4-20x2 1/2 HH	4
16	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	2
17	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
18	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	2
19	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
20	F05011-14	Washer, 1/4 Split Lock	4
21	F05011-41	WASHER, #8 SAE FLAT ZINC	4
22	F05011-84	Washer, #8 Split Lock	7
23	P26258	Plug, 1/2NPT Pipe	1

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32" ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	10/2/2020	JRF	JRF	***
DESCRIPTION			NUMBER	REVISION	
Control Assy, Infeed I.O			112710	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120329	Oil Dispenser 9oz, Manual	1
2	120330	Bracket, Oiler Mounting	2
3	120607	Adapter, 1/4 NPT to 5/8-16 UNF	1
4	120608	Adapter, 1/4 NPT to 5/16-24 UNF	1
5	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	1
6	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
7	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
8	P02763	Fitting, 1/4NPT-1/4 90Deg Tube Elbow	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.375	03-Jun-20	MCM	MCM	DG
	DESCRIPTION			DRAWING NUMBER		REVISION
Assy, Chain Oiler Assembly				120328		A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120609	Plate, Tensioner Guide	1
					2	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	2
					3	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
					4	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2

Notes:
1. Treatment: None

TOLERANCES
UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

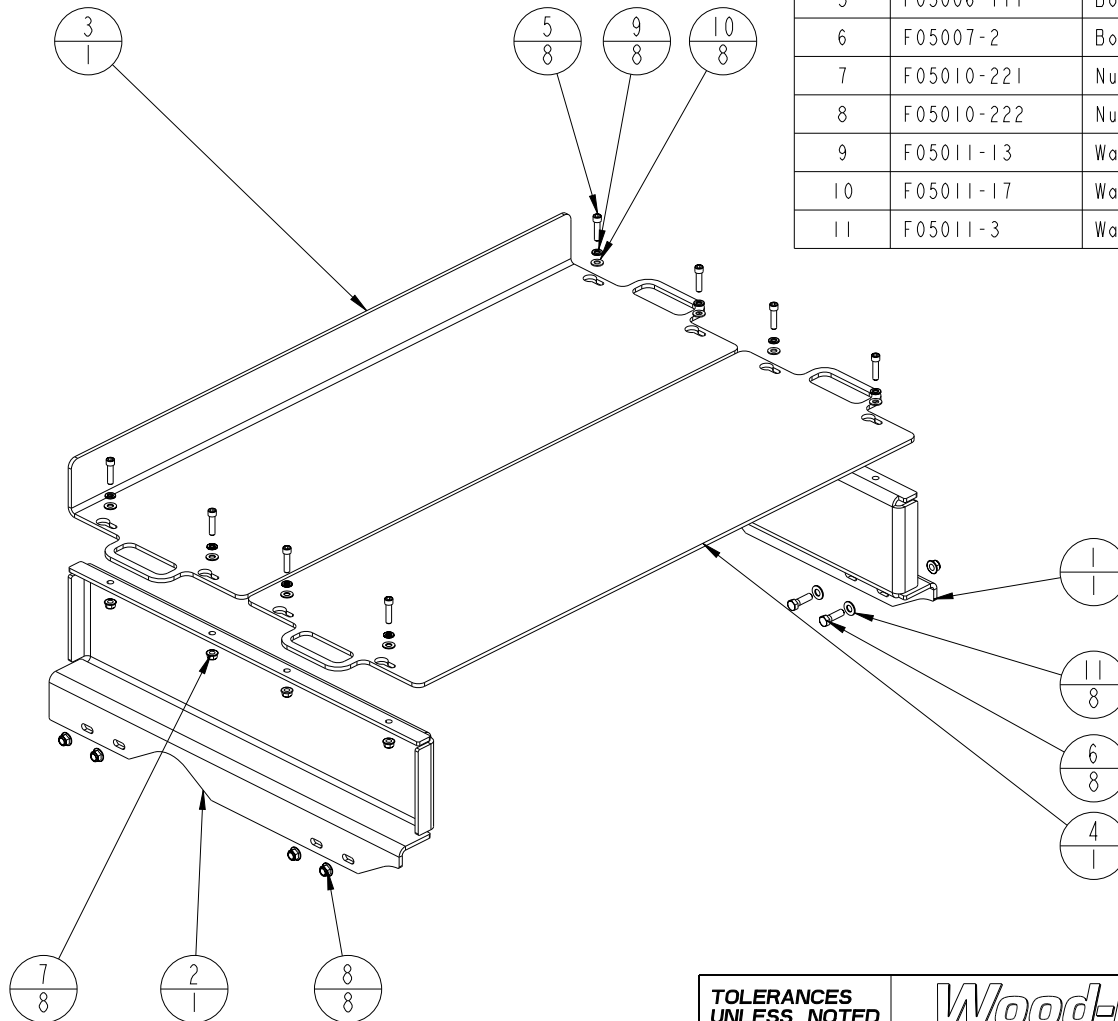
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	31-Aug-21	MCM	DG	DG

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Tension Guide	118271	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	4653-SLPT-011	Bracket, Left Side First Tunnel	1
2	4655-SLPT-011	Bracket, Right Side First Tunnel	1
3	4656-SLPT-011	Bracket, Tunnel Connecting	1
4	4657-SLPT-011	Plate, Tunnel Connecting	1
5	F05006-111	Bolt, 5/16-18x1.25 SHCS	8
6	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	8
7	F05010-221	Nut, 5/16-18 Flanged Hex Nylock	8
8	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	8
9	F05011-13	Washer, 5/16 Split Lock	8
10	F05011-17	Washer, 5/16 SAE Flat	8
11	F05011-3	Washer, 3/8 Flat SAE	8



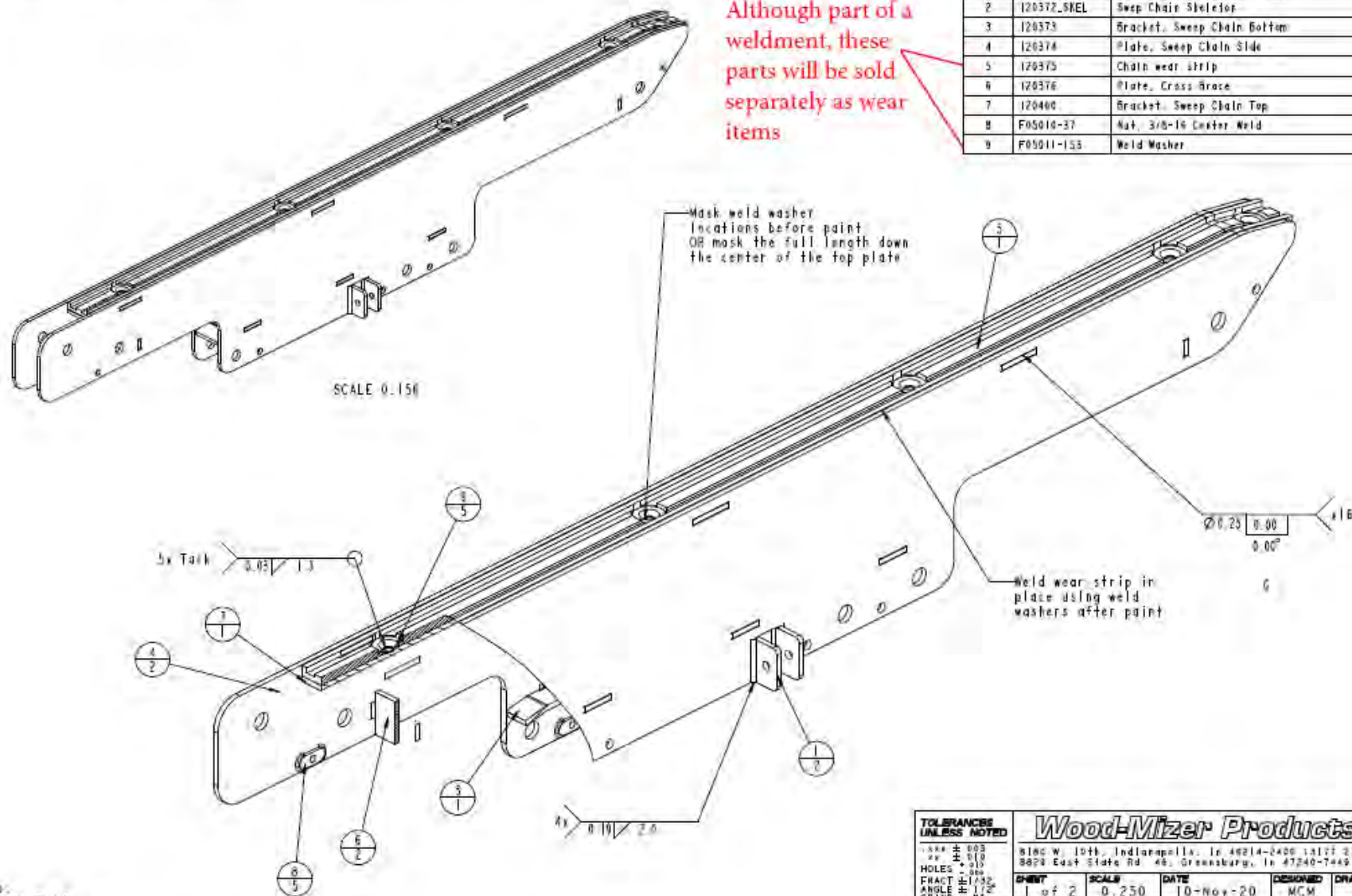
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	DRAWN
-.000		1 of 1	0.094	14-Jul-21	MCM	MCM
FRACT ±1/32		DESCRIPTION			DRAWING NUMBER	
ANGLE ± 1/2°		Assy, Infeed Tunnel			4651-SLPT-011	
GRIND #6					REVISION	
					A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117541	Plate, Connecting Bar Plate	2
2	120372_SKEL	Sweep Chain Skeleton	1
3	120373	Bracket, Sweep Chain Bottom	1
4	120374	Plate, Sweep Chain Side	2
5	120375	Chain wear strip	1
6	120376	Plate, Cross Brace	2
7	120400	Bracket, Sweep Chain Top	1
8	F05016-37	Nut, 3/8-16 Uniter Weld	8
9	F05011-153	Weld Washer	8

Although part of a weldment, these parts will be sold separately as wear items



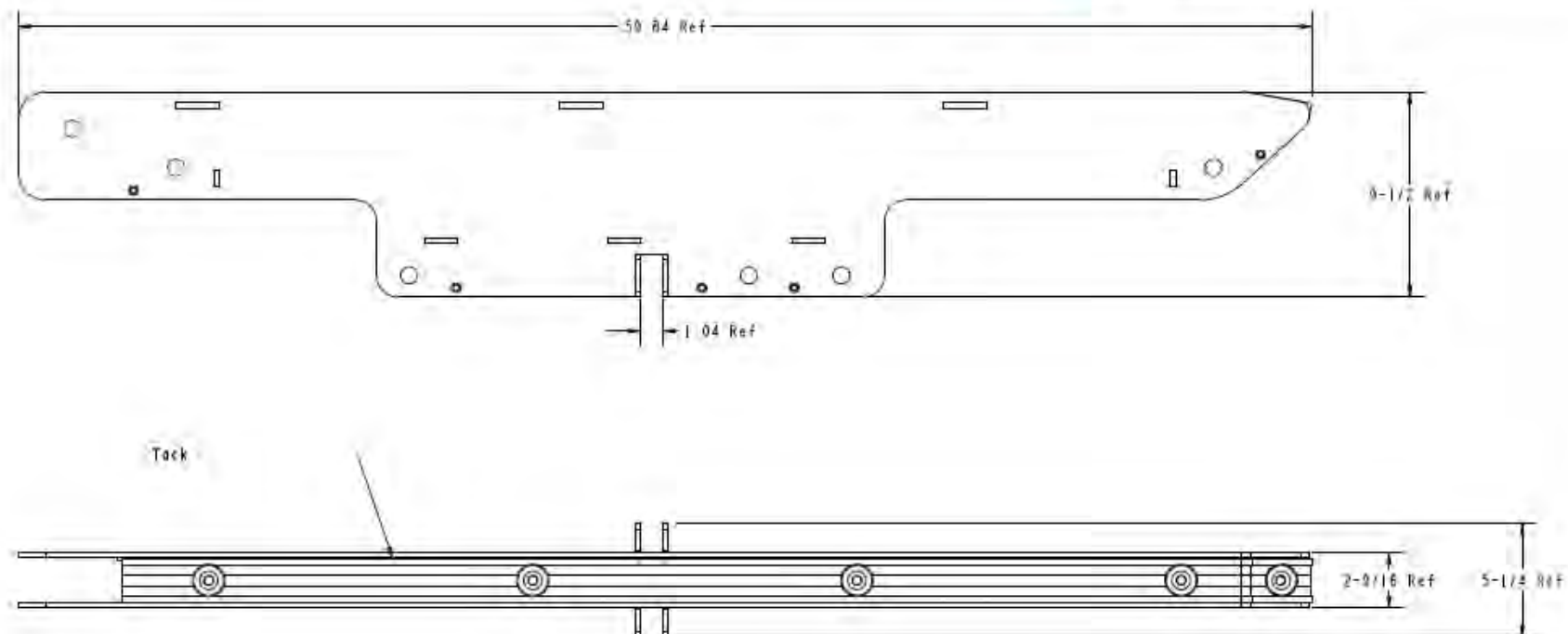
Notes:
1 Debur Welds
2 Treatment Paint

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.					
.004 .003 .002 .010 HOLES .010 .005 FRAC. 1/16 ANGLE 1/2 GRADE RE		8186 W. 10th, Indianapolis, In 46214-2426 317/211-1542 3827 East State Rd. 48, Greensburg, In 47240-7449 317/663-5257					
		SIZE	SCALE	DATE	DESIGNED	DRAWN	CHECKED
		1 of 2	0.250	10-Nov-20	MCM	MB	
DESCRIPTION		ALUMINUM			FINISH		
Widmnt, Sweep Chain		120372			A		

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

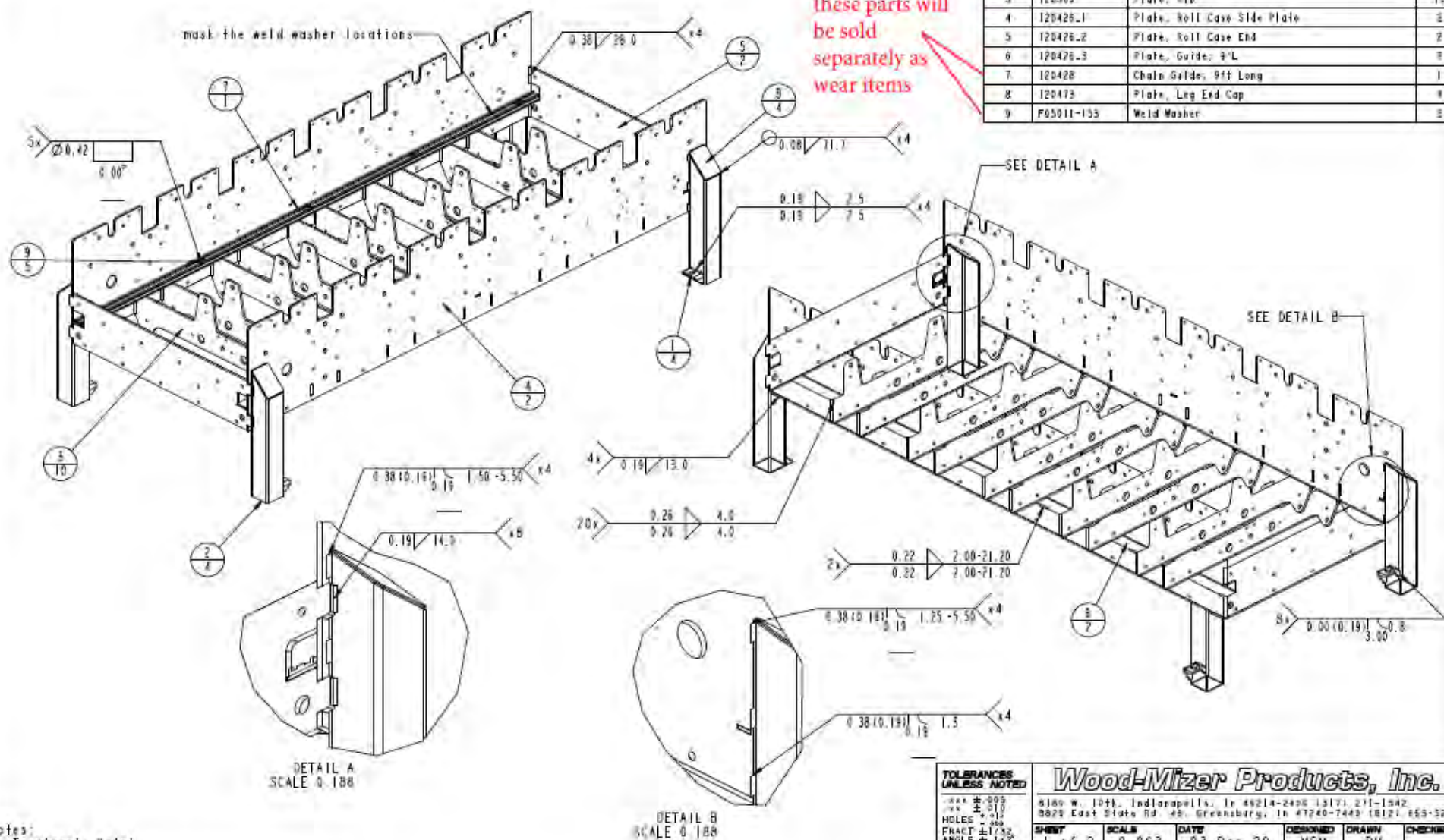
Although part of a weldment, these parts will be sold separately as wear items

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111641	Plate, Connecting Bar Plate	2
2	120372_SREL	Sweep Chain Skeleton	1
3	120373	Bracket, Sweep Chain Bottom	1
4	120374	Plate, Sweep Chain Side	2
5	120375	Chain wear strip	1
6	120376	Plate, Cross Brace	2
7	120460	Bracket, Sweep Chain Top	1
8	F05019-87	Nut, 3/8-16 Center Weld	3
9	F05011-153	Weld Washer	3



TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ± .005		8190 W. 10th, Indianapolis, In 46214-2400 (312) 211-1942			
XX ± .010		8879 East State Rd. #8, Greensburg, In 47240-7449 (612) 663-5757			
HOLES ± .010		SHEET	SCALE	DATE	DESIGNED
FRACT ± 1/32		2 of 2	0.188	10-Nov-20	MCM
ANGLE ± 1/2°					DRAWN
GRIND ± .05					MB
DESCRIPTION				NUMBER	REVISION
Wldmnt, Sweep Chain				120372	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	051470	Plate, Leg Adjust Tab	4
2	120365	Tab, Stand Leg	4
3	120369	Plate, Rib	10
4	120426-1	Plate, Roll Case Side Plate	2
5	120426-2	Plate, Roll Case End	2
6	120426-3	Plate, Guide, 9'L	2
7	120428	Chain Guide, 9ft Long	1
8	120473	Plate, Leg End Cap	4
9	F05011-133	Weld Washer	8

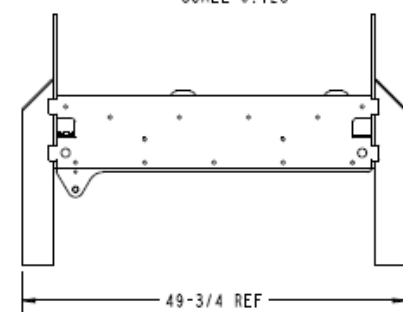
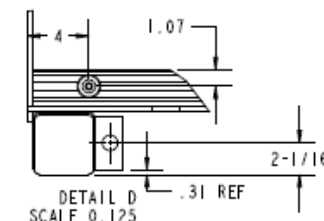
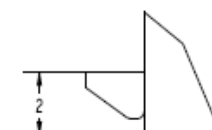
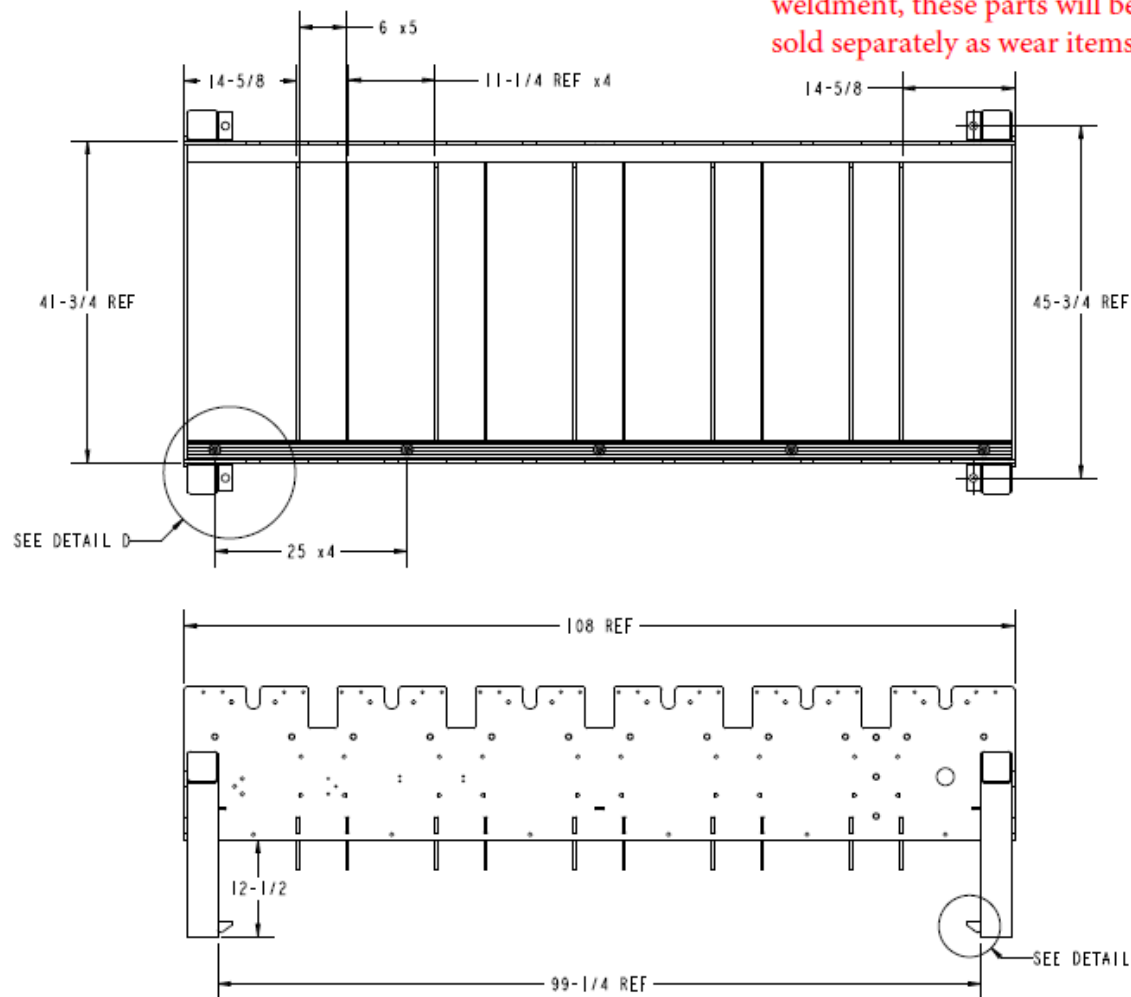
- Notes:
1. Treatment: Paint
 2. Debur Welds
 3. Paint before welding the wear strip in place

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ± .005		6100 W. 10th, Indianapolis, In 46214-2400 (317) 211-1542			
XX ± .010		8820 East State Rd. 48, Greensburg, In 47240-7440 (812) 655-5257			
HOLES ± .010		SHEET	SCALE	DATE	DESIGNED
FRACT ± .005		1 of 2	0.063	03-Dec-20	MCM
ANGLE ± 1/2°					DW
GRIND H6					CHECKED
DESCRIPTION				NUMBER	REVISION
Wldmnt, CRS Infeed 9'L				120426W	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

Although part of a weldment, these parts will be sold separately as wear items

ITEM	PART NUMBER	DESCRIPTION	QTY
1	051470	Plate, Leg Adjust Tab	4
2	120365	Tube, Stand Leg	4
3	120369	Plate, Rib	10
4	120426-1	Plate, Roll Case Side Plate	2
5	120426-2	Plate, Roll Case End	2
6	120426-3	Plate, Guide; 9'L	2
7	120428	Chain Guide; 9ft Long	1
8	120473	Plate, Leg End Cap	4
9	F05011-153	Weld Washer	5



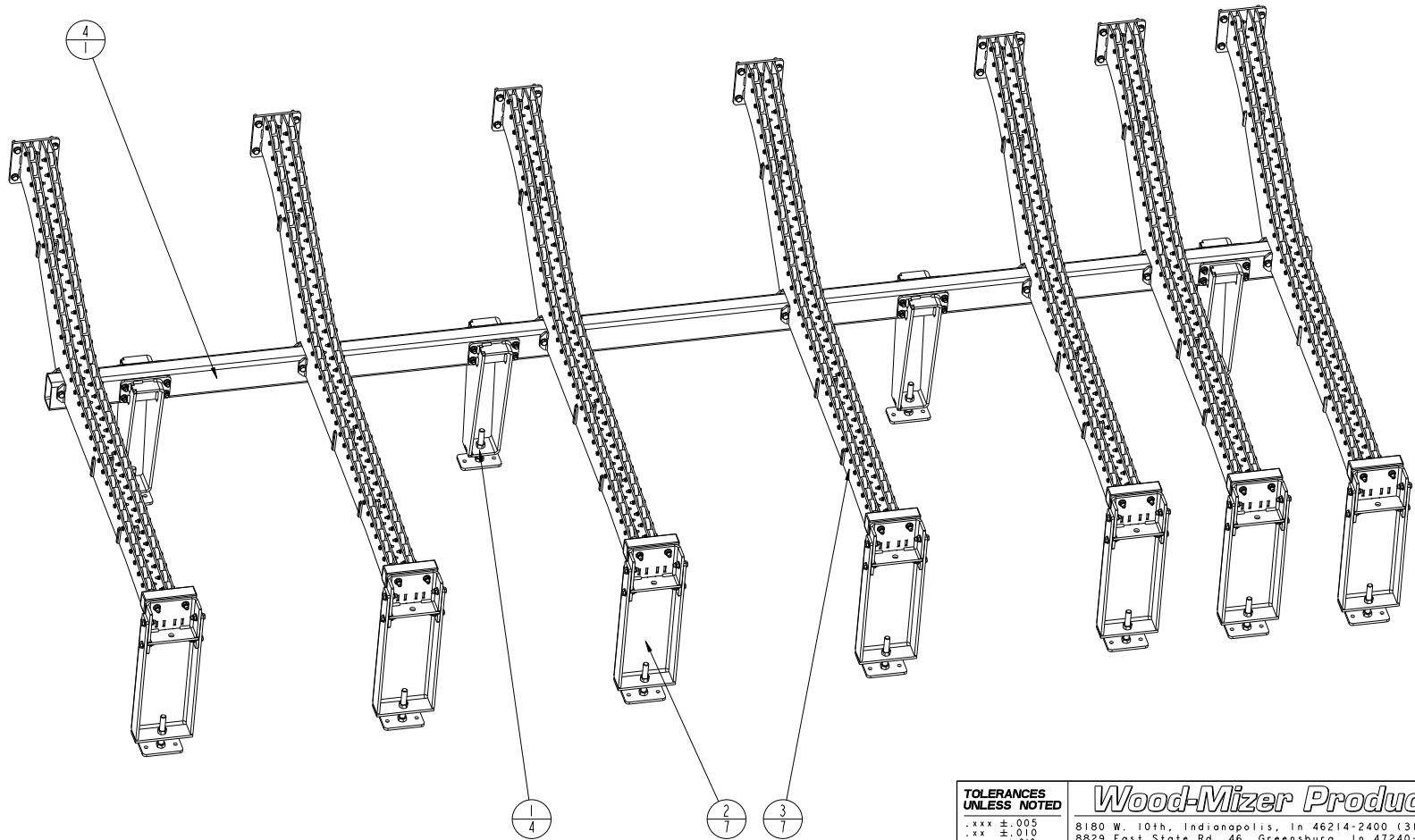
TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ± .005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
XX ± .010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
X ± .015		SHEET	SCALE	DATE	DESIGNED
FRACT ± 1/32		2 of 2	0.063	03-Dec-20	MCM
ANGLE ± 1/2°					DRAWN
GRIND R6					DM
DESCRIPTION				NUMBER	REVISION
Wldmnt, CRS Infeed 9'L				120426W	A

SECTION 3 GRAVITY ROLLERS

DESCRIPTION	REV	COMPONENT	Qty
Assembly, Gravity Roller	A	536364-US-SLPT-011	1
Assembly, Conveyor Leg	A	536367-SLPT-011	4
Assembly, Strand Leg Bracket	A	536371-SLPT-011	7
Assembly, Gravity Roller Strand	A	716475-SLPT-011	7

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	536367-SLPT-011	Assy., Conveyor Leg	4
2	536371-SLPT-011	Assy., Stranded Leg Bracket	7
3	718415-SLPT-011	Assy., Gravity Roller Strand	7
4	718742-I-SLPT-011	Tabling, Suction Drilled Tube	1



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

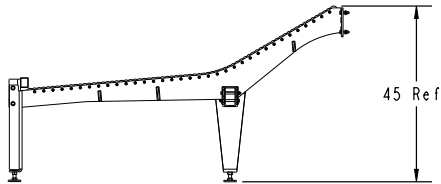
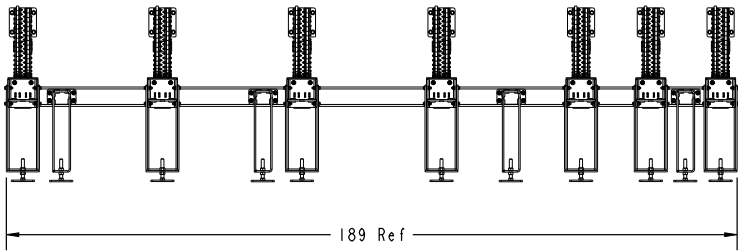
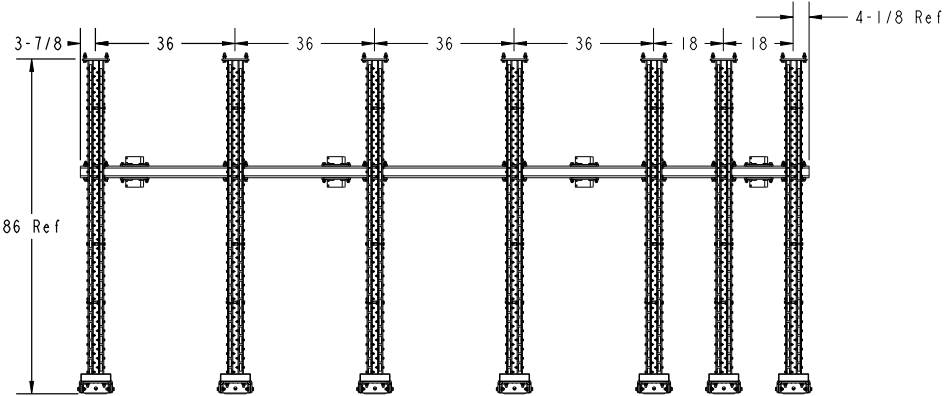
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 2	0.063	28-Sep-20	MB	MB	

DESCRIPTION	NUMBER	REVISION
Assy., Gravity Roller	536364-US-SLPT-011	A

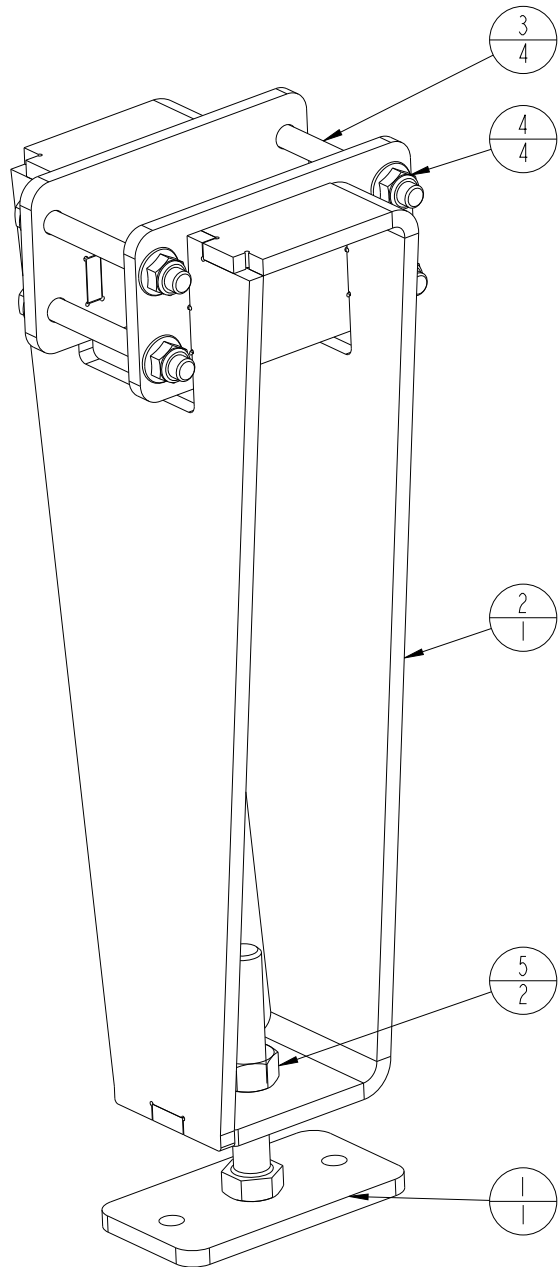
DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	536361-SLPT-011	Assy., Conveyor Leg	4
2	536371-SLPT-011	Assy., Strand Leg Bracket	7
3	718415-SLPT-011	Assy., Gravity Roller Strand	7
4	718742-I-SLPT-011	Tabling, Side IRB Drilled Tab	1

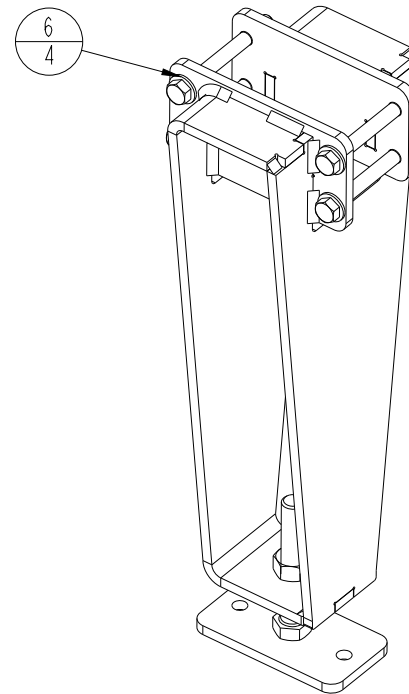


TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	2 of 2	SCALE	0.031	DATE	28-Sep-20
DESCRIPTION				DESIGNED	DRAWN
Assy, Gravity Roller				MB	MB
				CHECKED	REVISION
				NUMBER	536364-US-SLPT-011
					REVISION
					A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



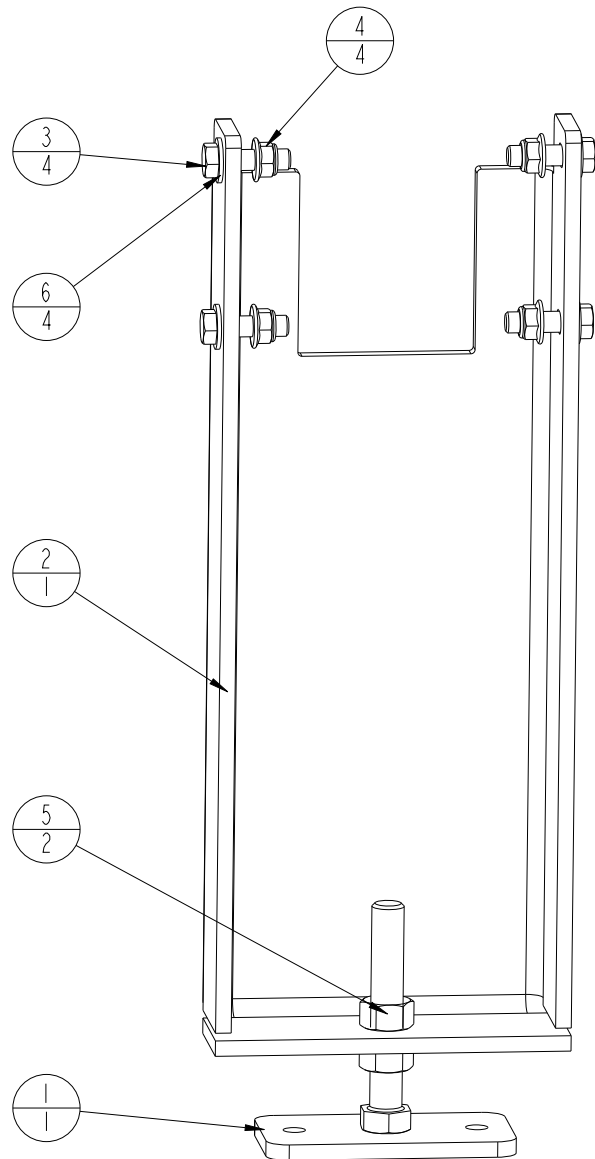
ITEM	PART NUMBER	DESCRIPTION	QTY
1	514996-1-SLPT-011	Wldmnt, Gravity Roller Foot	1
2	536365-1-SLPT-011	Wldmnt, Conveyor Leg	1
3	F05008-106	Bolt, 1/2-13x4 3/4 HHC Gr5	4
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
5	F05010-7	NUT, 3/4-10 FREE HEX ZN	2
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4



SCALE 0.156

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
		SHEET	SCALE	DATE	DESIGNED	DRAWN
		1 of 1	0.250	28-Sep-20	MB	MB
DESCRIPTION					DRAWING NUMBER	REVISION
Assy, Conveyor Leg					536367-SLPT-011	A

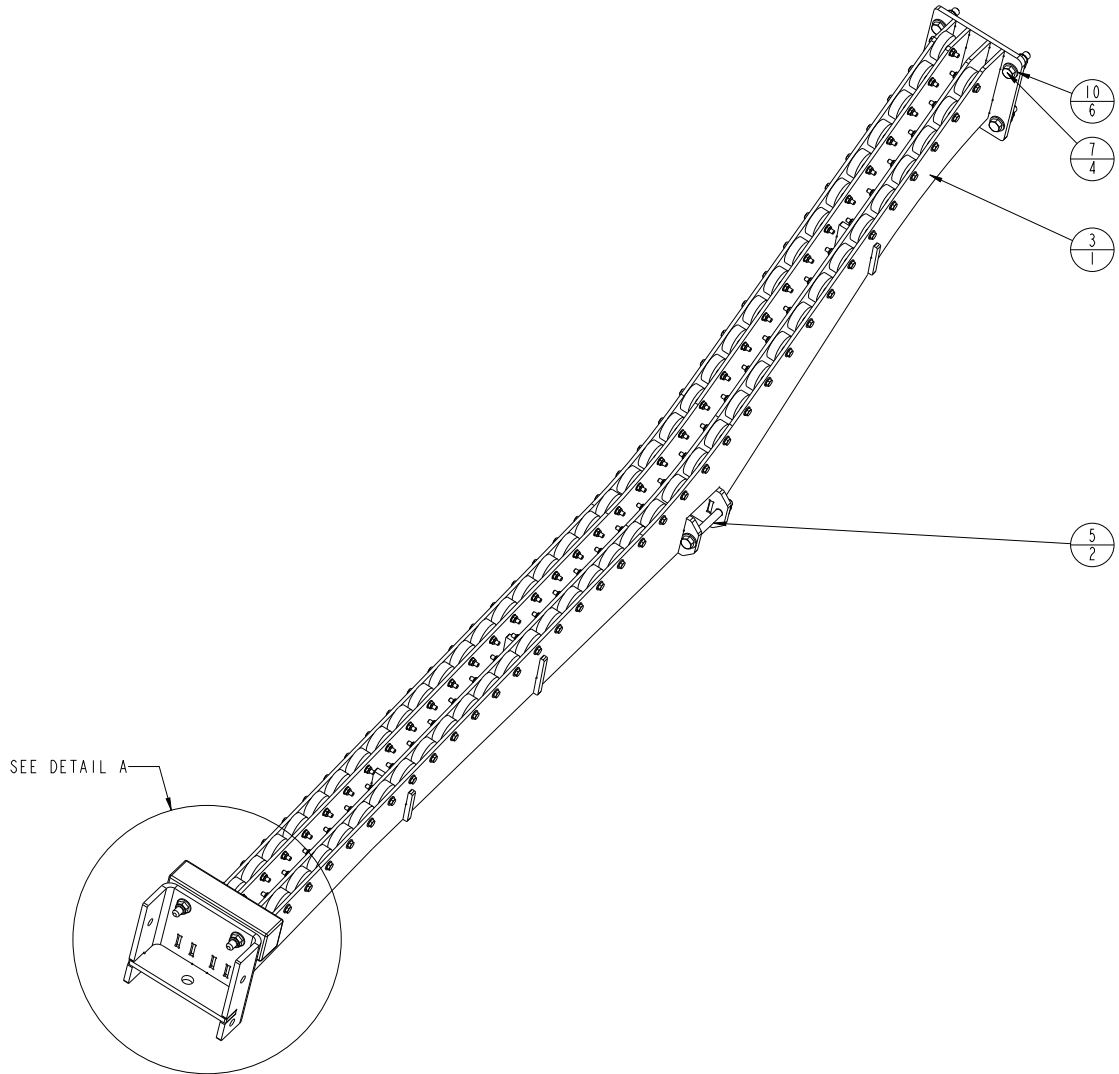
DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



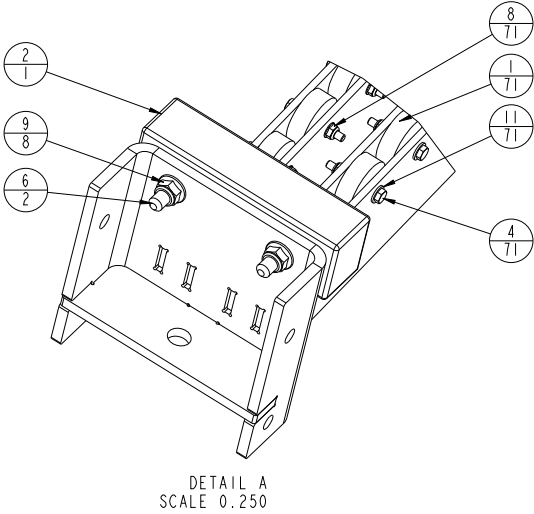
ITEM	PART NUMBER	DESCRIPTION	QTY
1	514996-1-SLPT-011	Wldmnt, Gravity Roller Foot	1
2	536370-1-SLPT-011	Bracket, Strand Leg Bracket	1
3	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	4
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
5	F05010-7	NUT, 3/4-10 FREE HEX ZN	2
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES ±.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.219	DATE 28-Sep-20	DESIGNED MB	DRAWN MB	CHECKED
	DESCRIPTION Assy, Strand Leg Bracket			DRAWING NUMBER 536371-SLPT-011		REVISION A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	117478-SLPT-011	Part, BLACK NYLON SKATEWHEEL	71
2	117610	Vehicle-Mount Bumper	1
3	716517-1-SLPT-011	Wldmnt, Strand	1
4	F05005-125	Bolt, 1/4-20x2 HH Gr5	71
5	F05008-106	Bolt, 1/2-13x4 3/4 HHC Gr5	2
6	F05008-39	Bolt, 1/2-13x2 1/2 SH BO	2
7	F05009-58	Bolt, 1/2-13x2 G8 HH Yzc	4
8	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	71
9	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	8
10	F05011-101	Washer, 1/2 SAE Flat Gr5-8	6
11	F05011-11	Washer, 1/4 SAE Flat	71

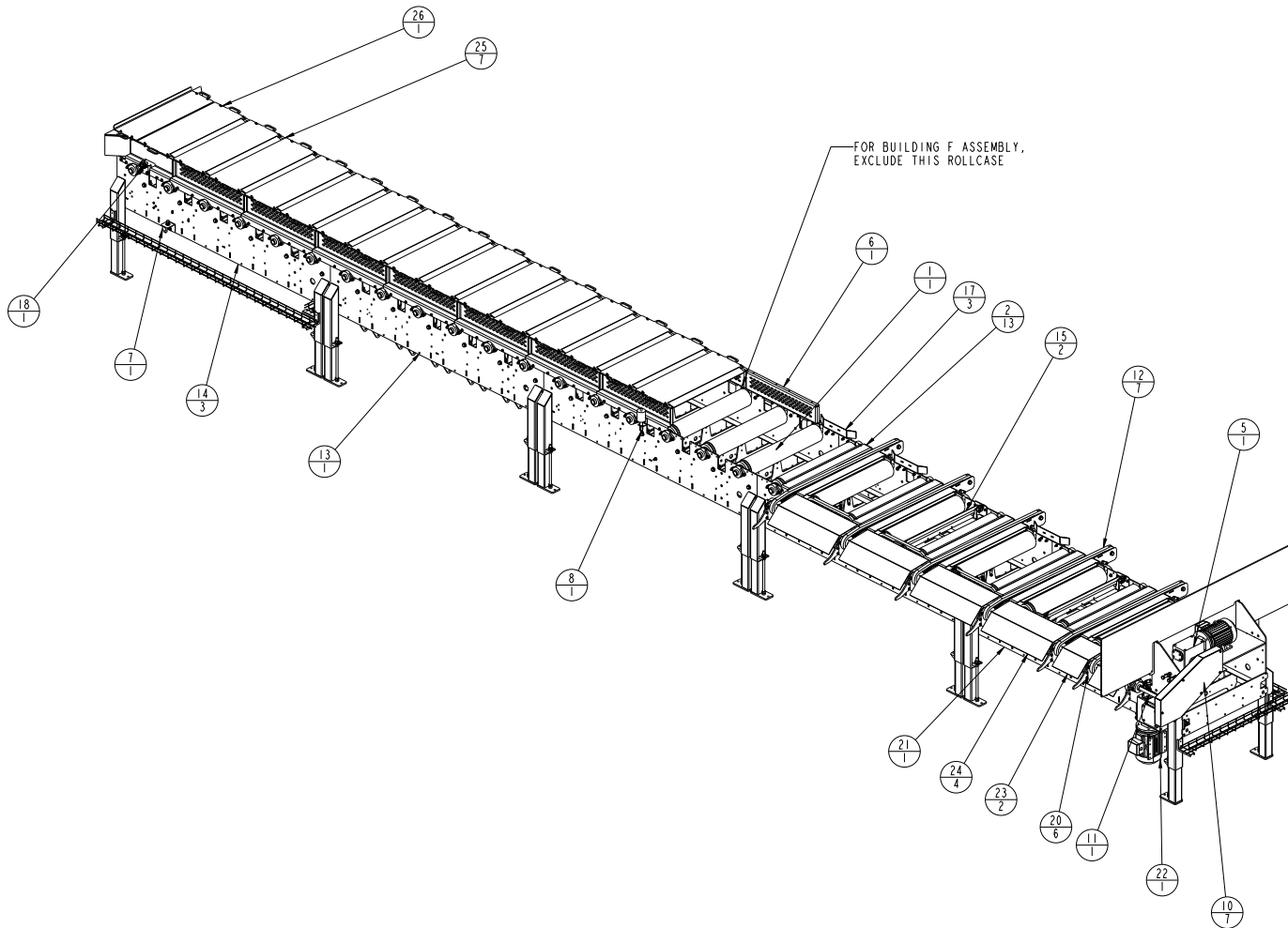


TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	28-Sep-20	MB	MB	
DESCRIPTION			NUMBER	REVISION	
Assy, Gravity Roller Strand			716475-SLPT-011	A	

SECTION 4 OUTFEED ROLL CASE

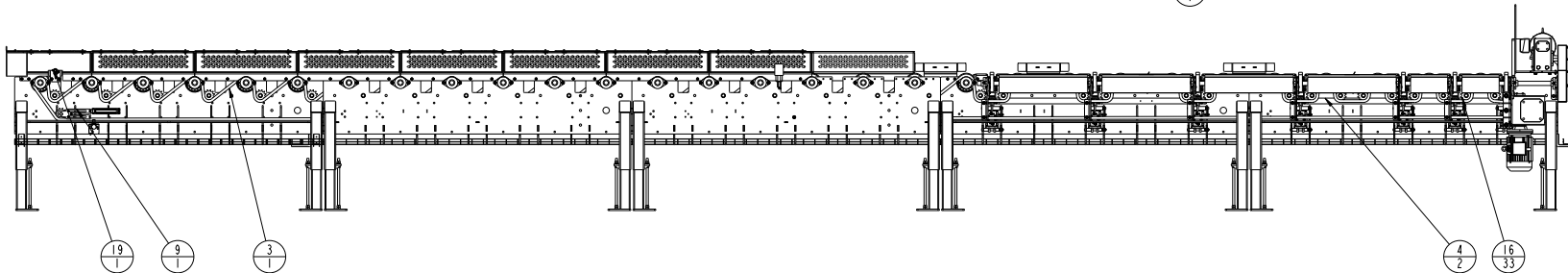
DESCRIPTION	REV	COMPONENT	QTY
CRS Outfeed	A	CRS3CUP-SLPT-011	1
Assembly, CRS Outfeed, 9'L	A	120427	3
Assembly, Roll Case Roller	A	120370	29
CRS Infeed, 9'L Asm	A	120426	1
Assembly, CRS Last Outfeed RC, 9'L	A	120501	1
Assembly, CRS Sweep Chain	A	120371	7
Assembly, Pivot Arm	A	120378	14
Pneumatic Actuator with Fittings	A	117669	7
Assembly, Outfeed CRS Motor/Gearbox CPL	A	120502	1
Assembly, Outfeed CRS Motor/Gearbox	A	120496	1
Assembly, Sensor Set	A	120493	1
Assembly, Blow Port; LH	A	126913	2
Assembly, Sensor Set	A	120492	1
Paddle Sensor Assembly	A	120441	2
Assembly, SRC Motor/Gearbox	A	117705	1
Assembly, Shaft Mount	A	120499	6
Assembly, Fence With Connectors	A	120485	3
Assembly, Upper cover Rollcase	A	117659	13
Assembly, Idle Sprocket; Roll Case	A	120458	33
Assembly, Automatic Chain Tensioner	A	120350	1
Assembly, Chain Tensioner; Roll Case	A	120231	1
Assembly, Tunnel	A	4634-SLPT-011	7
Assembly, Tunnel Side	A	118272	1
Assembly, First Tunnel	A	4639-SLPT-011	1
Assembly, Chain Oiler Assembly	A	120328	1

DATE	REV	REVISION RECORD	DR	CK
30-MAR-21	2	ADDED QTY 1, 120426; UPDATED CHAIN ROUTING	MCM	



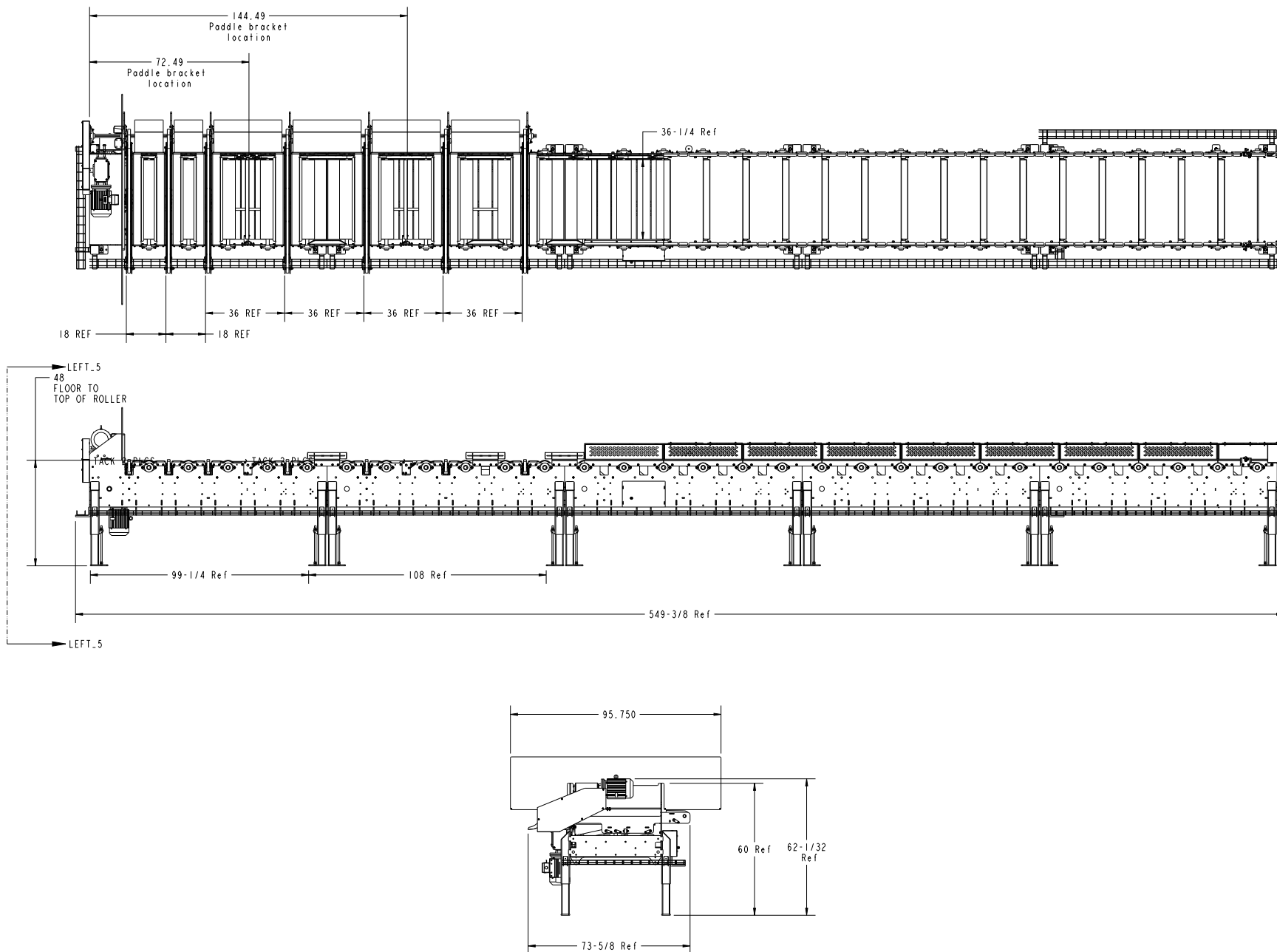
FOR BUILDING F ASSEMBLY,
EXCLUDE THIS ROLLCASE

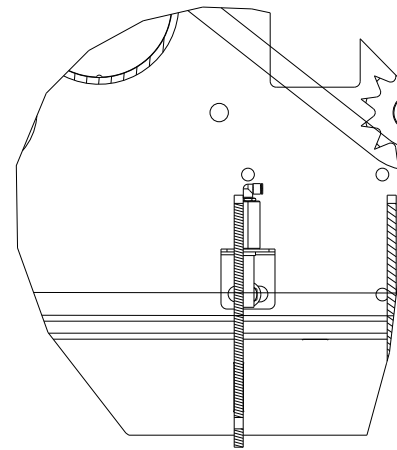
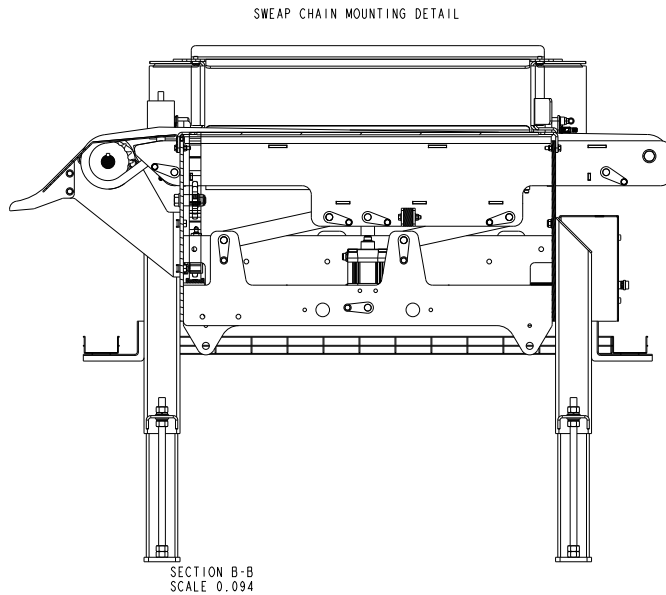
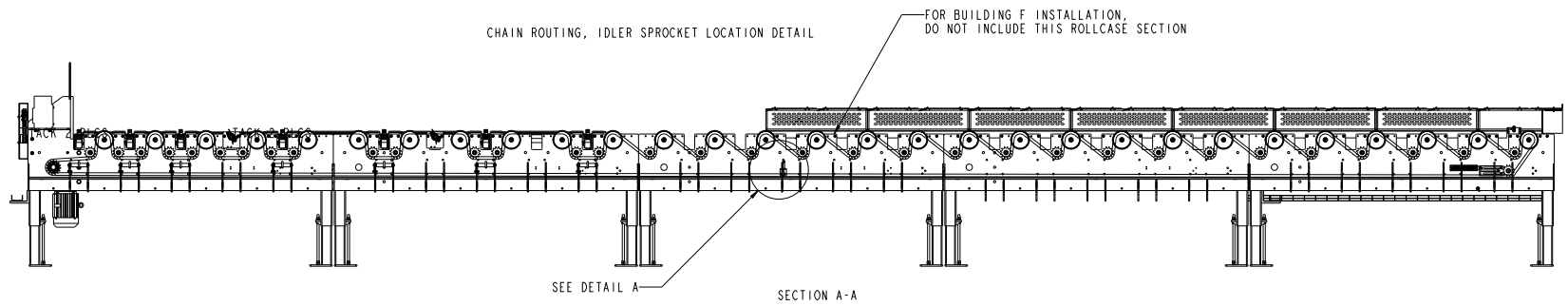
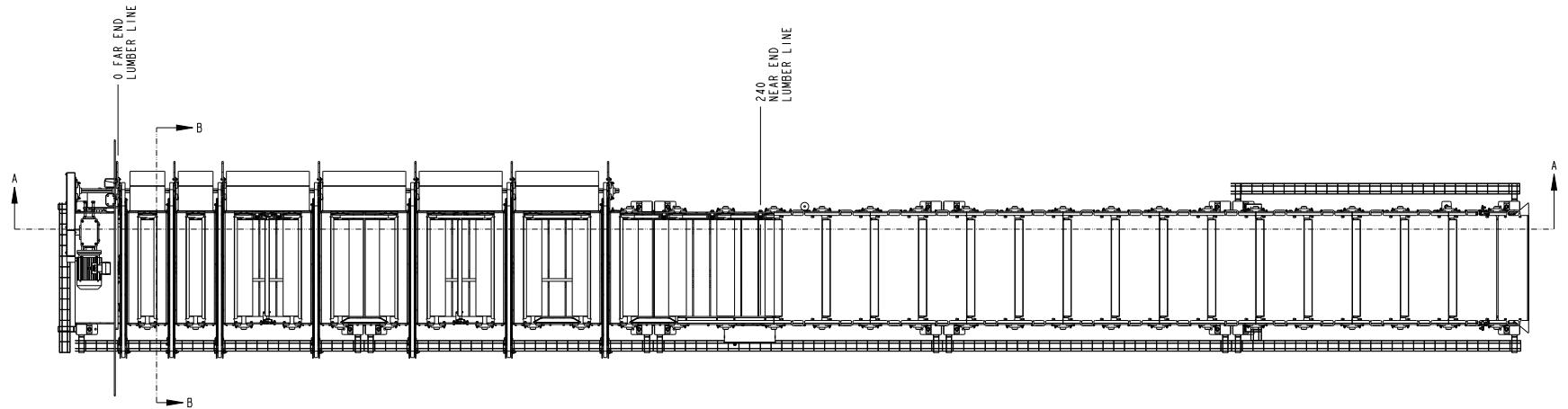
ITEM	PART NUMBER	DESCRIPTION	QTY
1	111717	Control Assy, Outfeed L/R	1
2	117659	Assy: Upper cover Rollcase	13
3	117687	Assy: Chain 800 x1330p x1330 ltr including ICL	1
4	117688	Connector Rod 1"x2"x10"	2
5	117663	Assy: SR Motor/Gearbox	1
6	170472	Assy: Tunnel Side	1
7	120426	Assy: Chain Tensioner; Roll Case	1
8	120428	Assy: Chain Oiler Assembly	1
9	120450	Assy: Automatic Chain Tensioner	1
10	120471	Assy: CRS Sweep Chain	7
11	120482	Skate; 81-1/2 x 240; 30x24x15 Keyway	1
12	120483	Skate; 480 Standard Roller x 1350 1130" Inner	7
13	120426	CRS Infeed, 9'L Asm	1
14	120427	Assy: CRS Outfeed, 9'L	3
15	120441	Paddle Sensor Assembly	2
16	120458	Assy: Idle Sprocket; Roll Case	23
17	120485	Assy: Fence With Constrictors	3
18	120460	Assy: Sensor Set	1
19	120483	Assy: Sensor Set	1
20	120489	Assy: Shaft Mount	8
21	120461	Assy: CRS Last Outfeed RC: 6'L	1
22	120462	Assy: Outfeed CRS Motor/Gearbox 97L	1
23	120412	Bracket, Short Transfer Ramp	2
24	120414	Bracket, Long Transfer Ramp	4
25	4834-SLPT-011	Assy: Tunnel	7
26	4839-SLPT-011	Assy: First Tunnel	1



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.		
XXX	±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542		
XX	±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257		
HOLES	+.010			
	-.000			
FRACT	±1/32			
ANGLE	# 1/2"			
GRIND	# 60			
SHEET	SCALE	DATE	DESIGNED	DRAWN
1 of 3	0.031	20-Dec-20	MCM	MB
DESCRIPTION		NUMBER	REVISION	CHECKED
CRS Outfeed		CRS3CUP-SLPT-011	A	

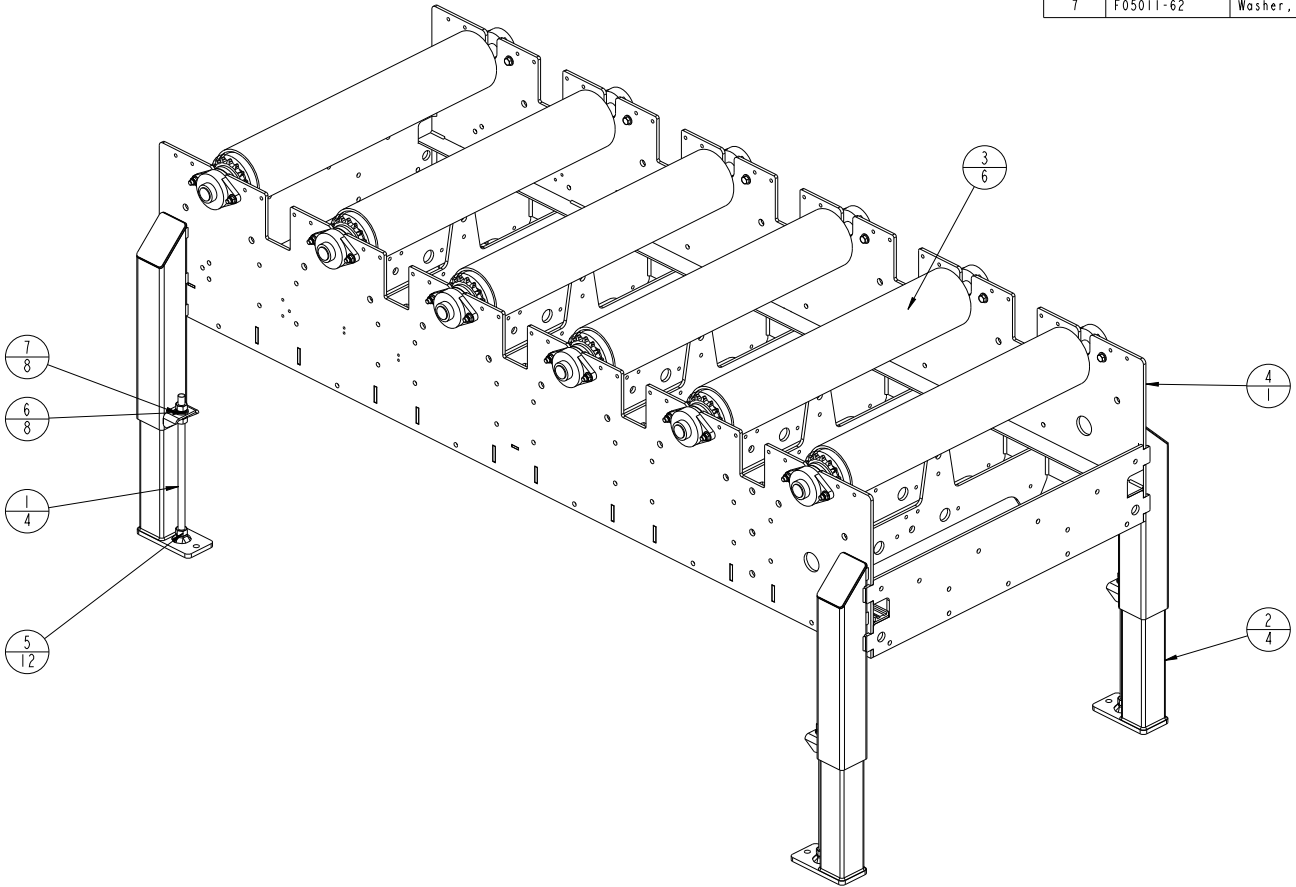




TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
XXX	±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
XX	±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES	+.010					
	-.000					
FRACT	±1/32					
ANGLE	# 1/2°					
GRIND	# 6					
DESCRIPTION		NUMBER	SCALE	DATE	DESIGNED	CHECKED
CRS Outfeed		3 of 3	0.031	20-Dec-20	MCM	MB
		NUMBER				REVISION
		CRS3CUP-SLPT-011				A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

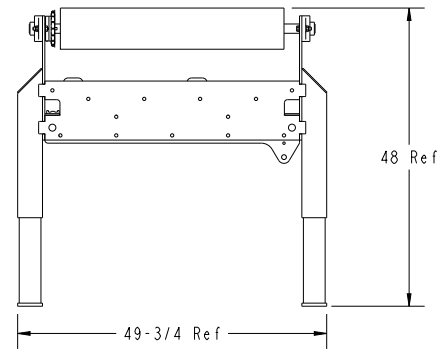
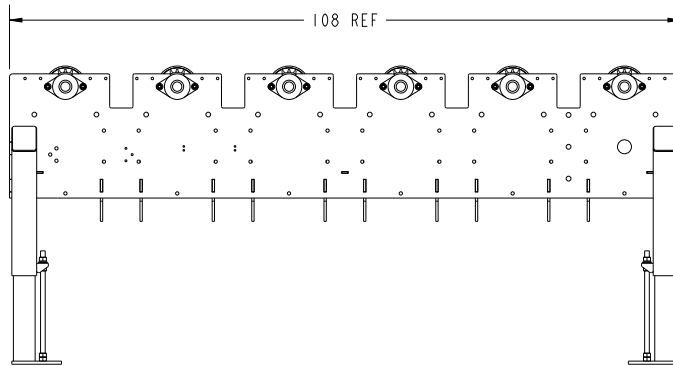
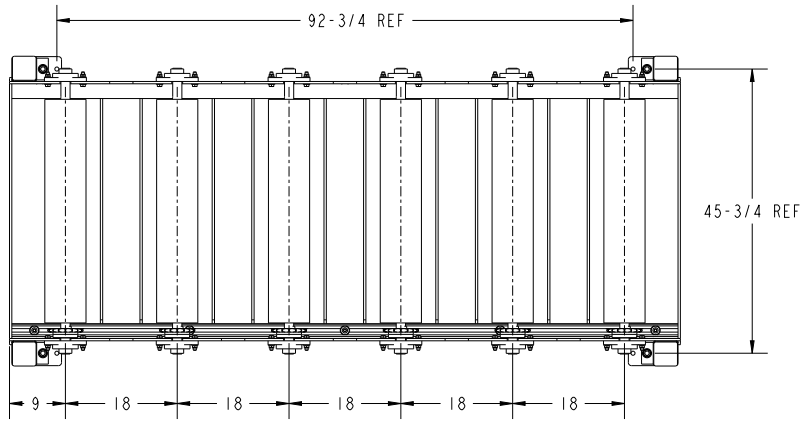
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	6
4	120427W	Wldmnt, CRS Outfeed 9'L	1
5	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
6	F05011-6	Washer, 3/4 Split Lock	8
7	F05011-62	Washer, 3/4 SAE Flat	8



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 2	0.075	25-Nov-20	MCM	MB	
DESCRIPTION			NUMBER	REVISION	
Assy, CRS Outfeed, 9'L			120427	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	6
4	120427W	Wldmnt, CRS Outfeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

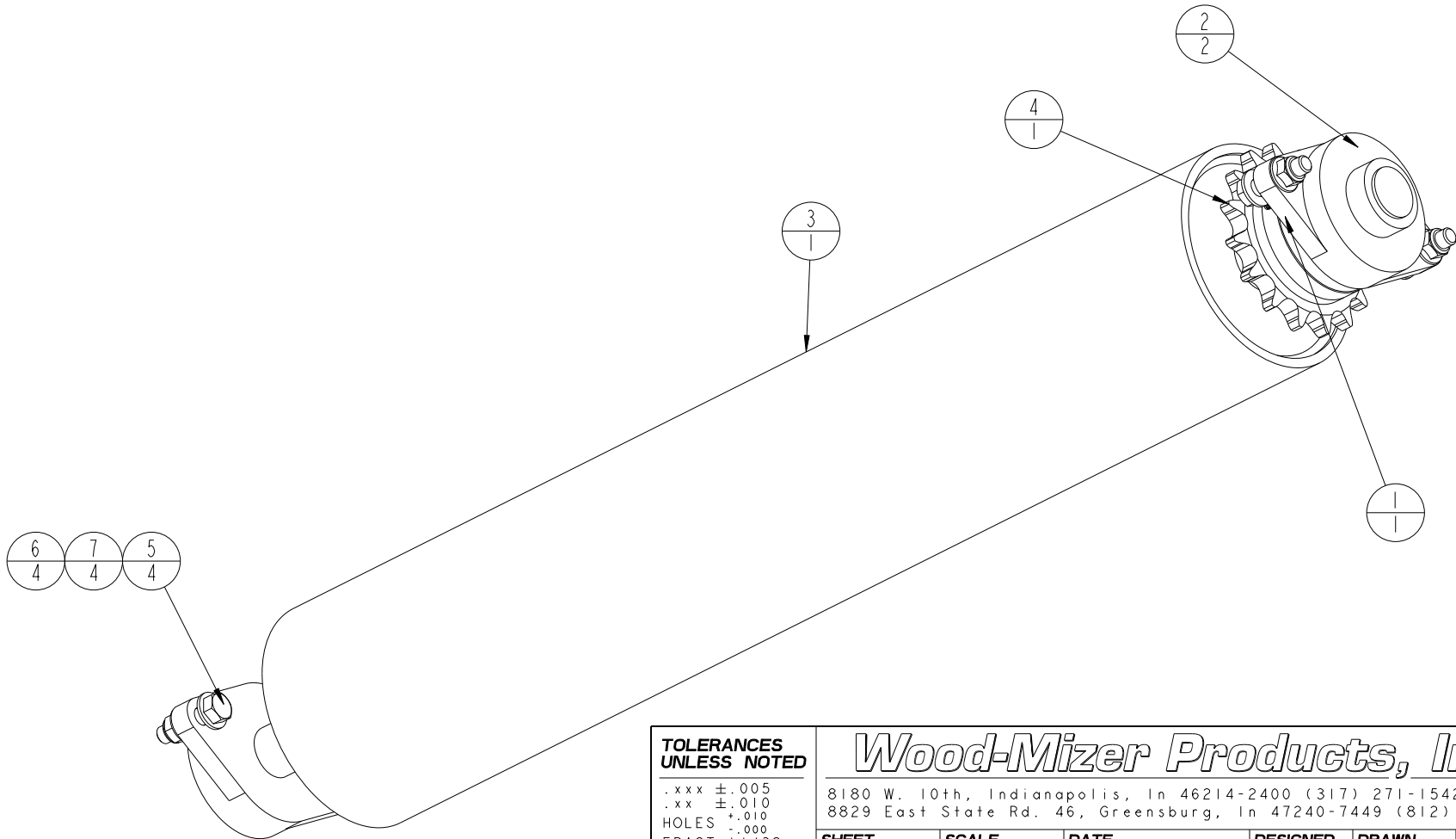
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.050	25-Nov-20	MCM	MB	

DESCRIPTION	NUMBER	REVISION
Assy, CRS Outfeed, 9'L	120427	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	014693	Key, 3/8x3/8x1 7/8	1
2	064719	Bearing, VF2S-224	2
3	120040-SLPT-011	Wldmnt, Roll Case Roller	1
4	120041	Sprocket, 80BS16; Ø1-1/2" Bore	1
5	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
6	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
7	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.219	25-Nov-20	MCM	MB	

DESCRIPTION

Assy, Roll Case Roller

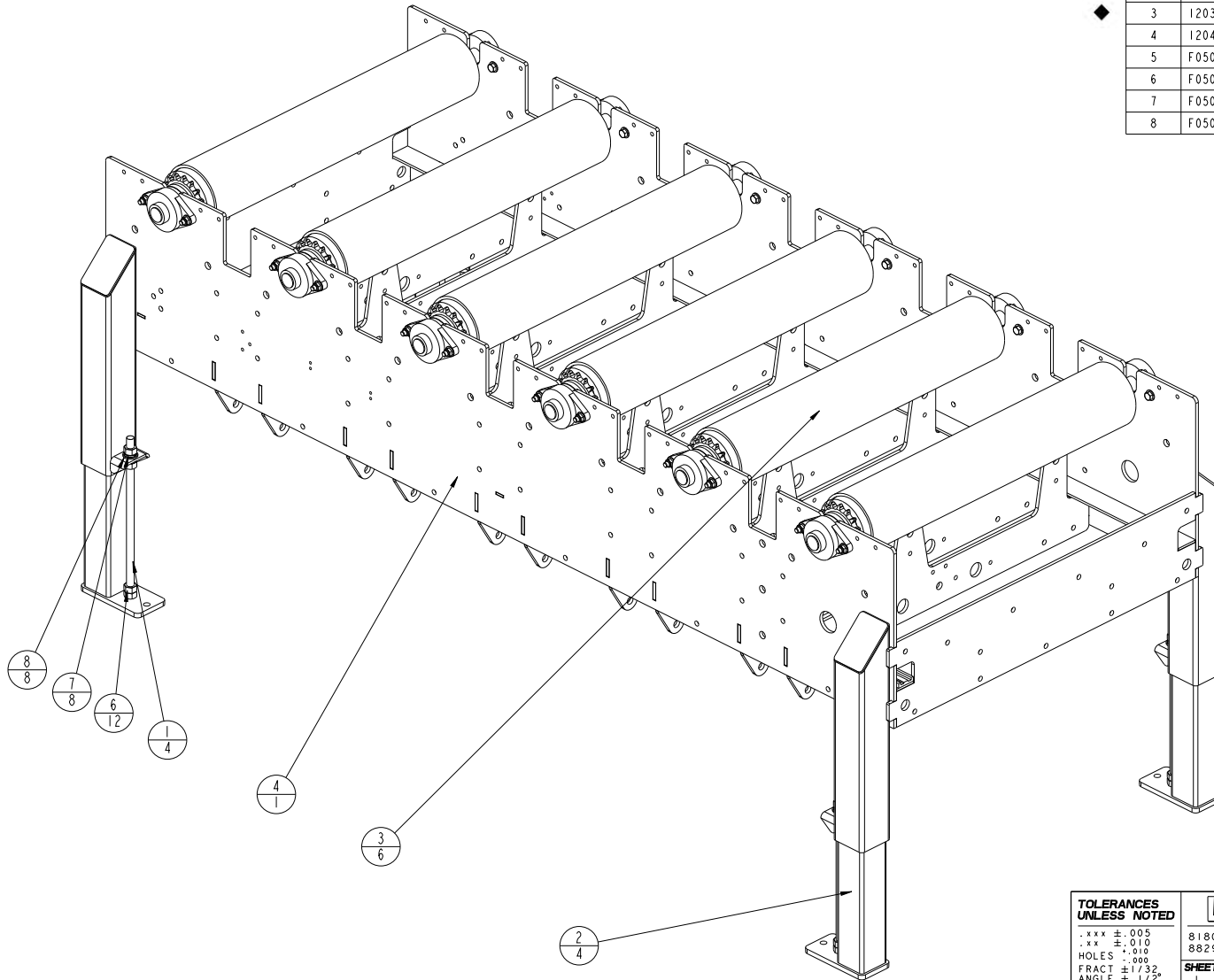
DRAWING NUMBER REVISION

120370

A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

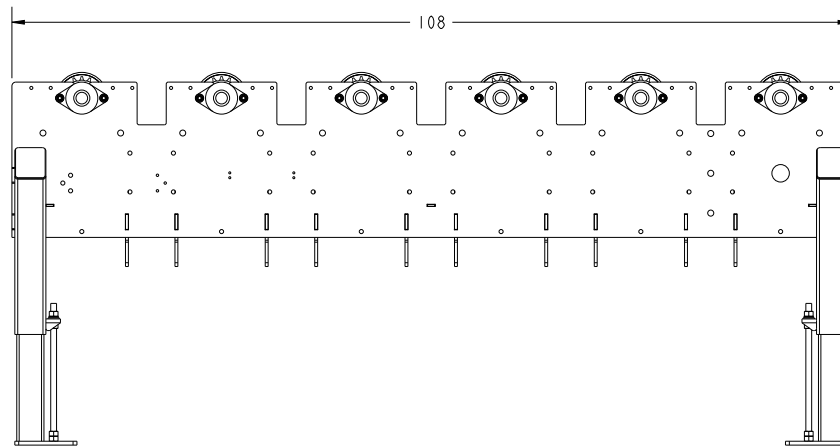
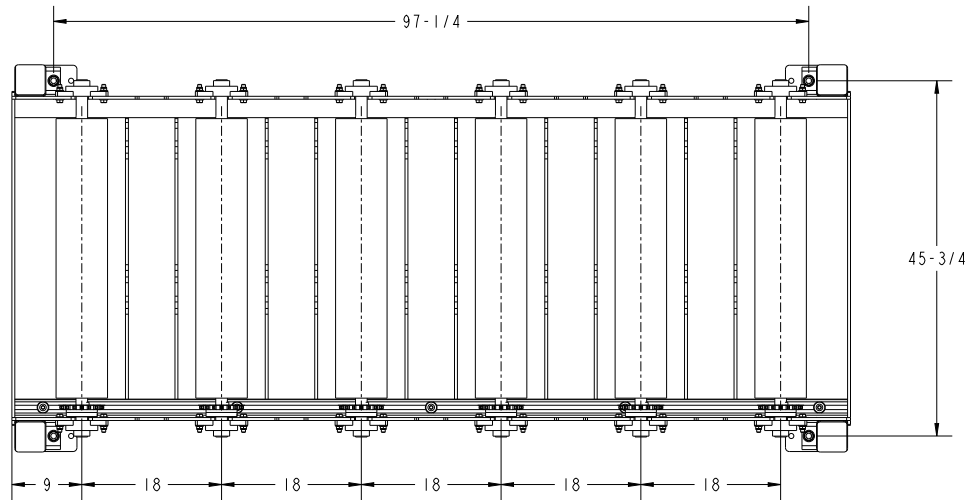
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	6
4	120426W	Wldmnt, CRS Infeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8



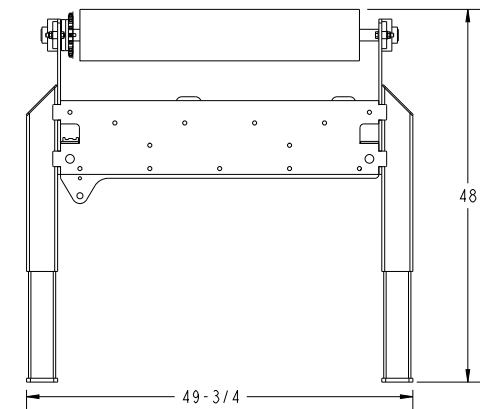
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES .000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 2	0.094	25-Nov-20	MCM	MB	
DESCRIPTION			NUMBER	REVISION	
CRS Infeed, 9'L Asm			120426	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



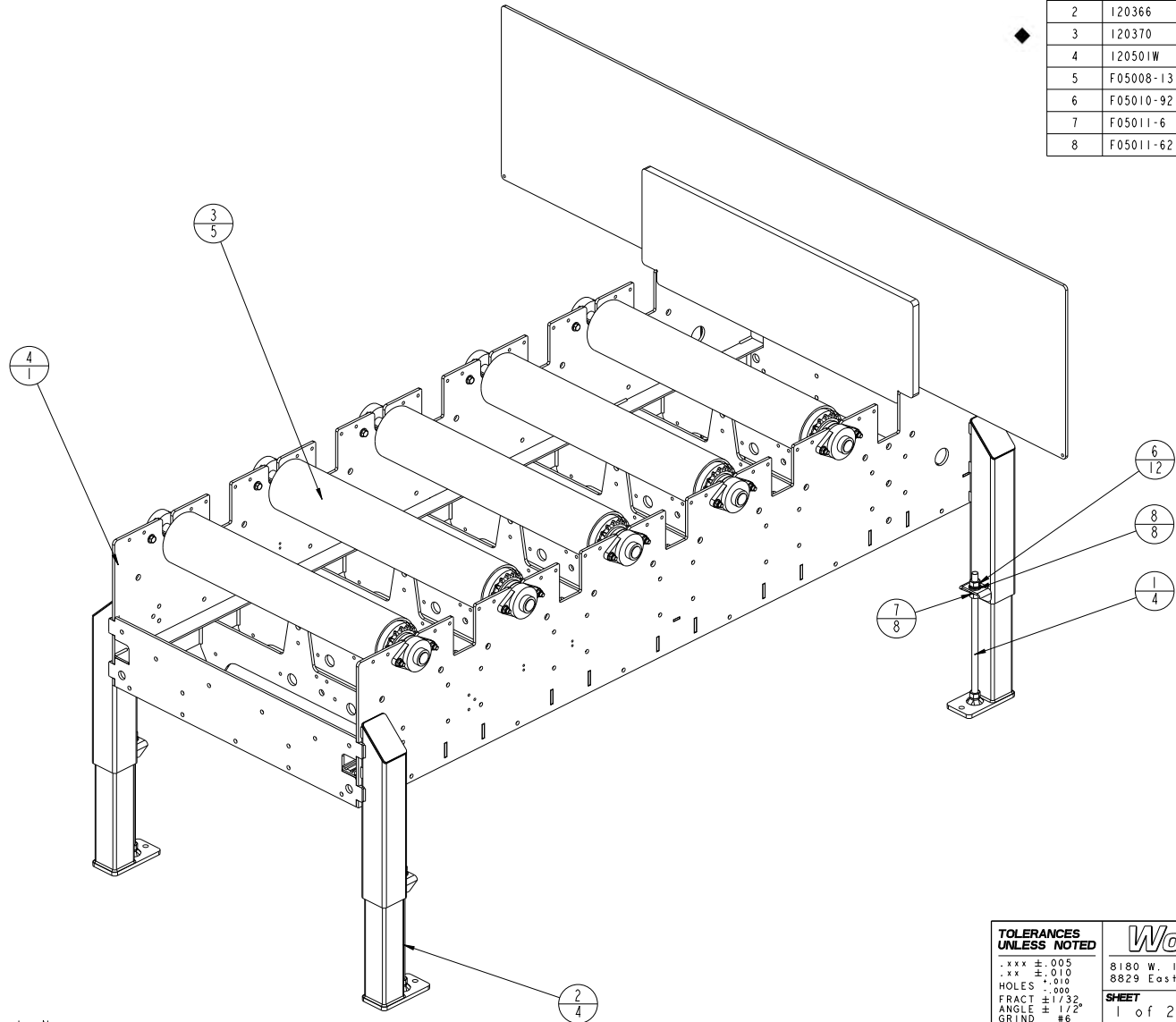
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	6
4	120426W	Wldmnt, CRS Infeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8



TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.063	25-Nov-20	MCM	MB	
DESCRIPTION			NUMBER	REVISION	
CRS Infeed, 9'L Asm			120426	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	5
4	120501W	Wldmnt, CRS Outfeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

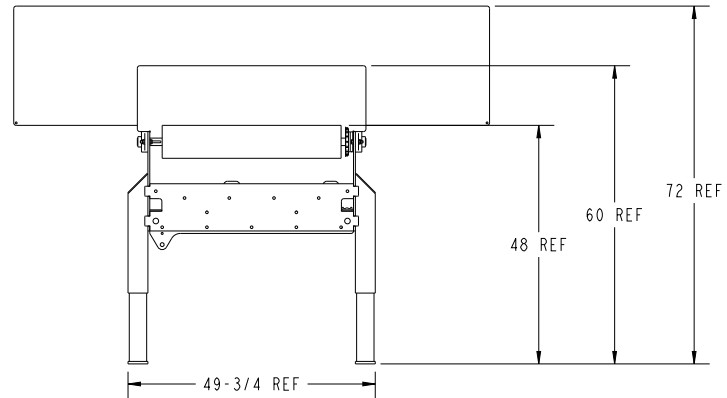
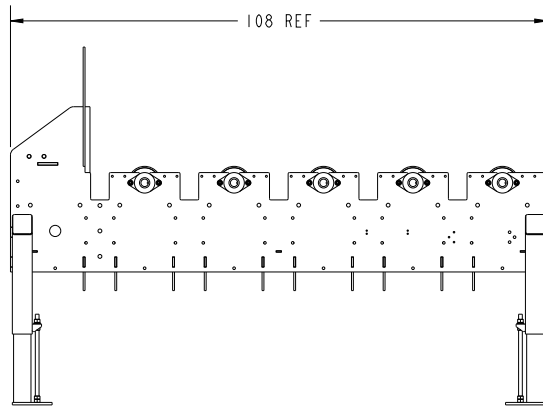
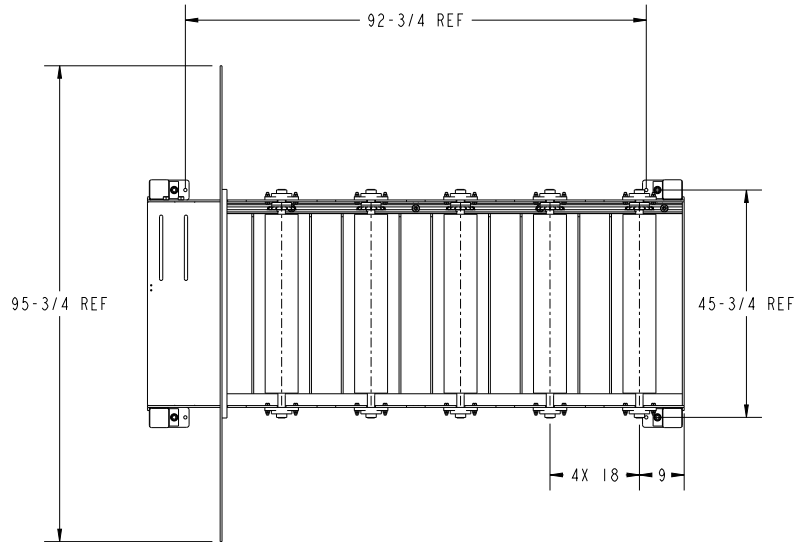
Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 2	0.075	11-Dec-20	MCM	DM	

DESCRIPTION	NUMBER	REVISION
Assy, CRS Last Outfeed RC, 9'L	120501	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120370	Assy, Roll Case Roller	5
4	120501W	Wldmnt, CRS Outfeed 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES ±.000
FRACT ±1/32
ANGLE ±1/2°
GRIND #6

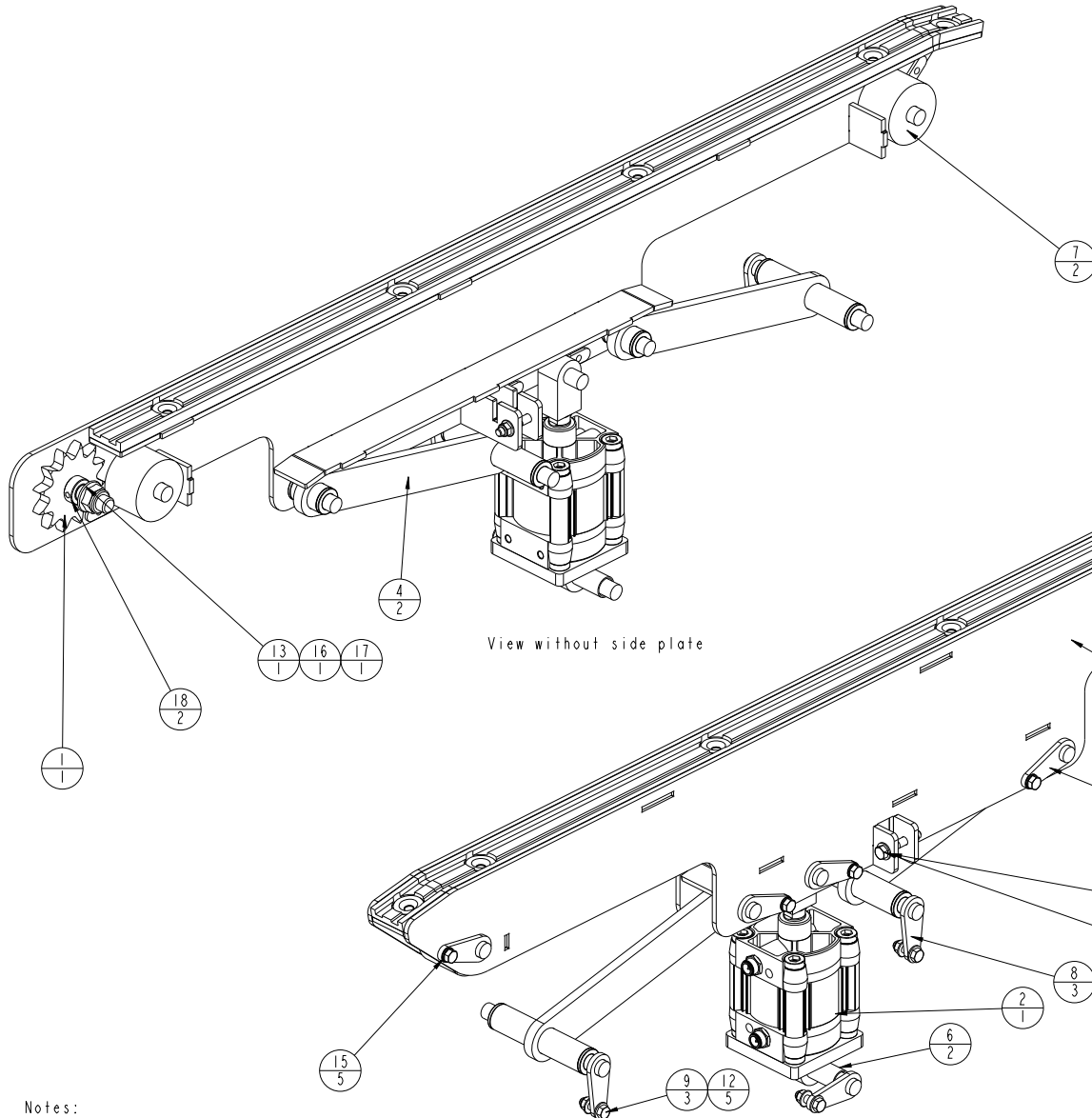
Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.040	11-Dec-20	MCM	DM	

DESCRIPTION	NUMBER	REVISION
Assy, CRS Last Outfeed RC, 9'L	120501	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

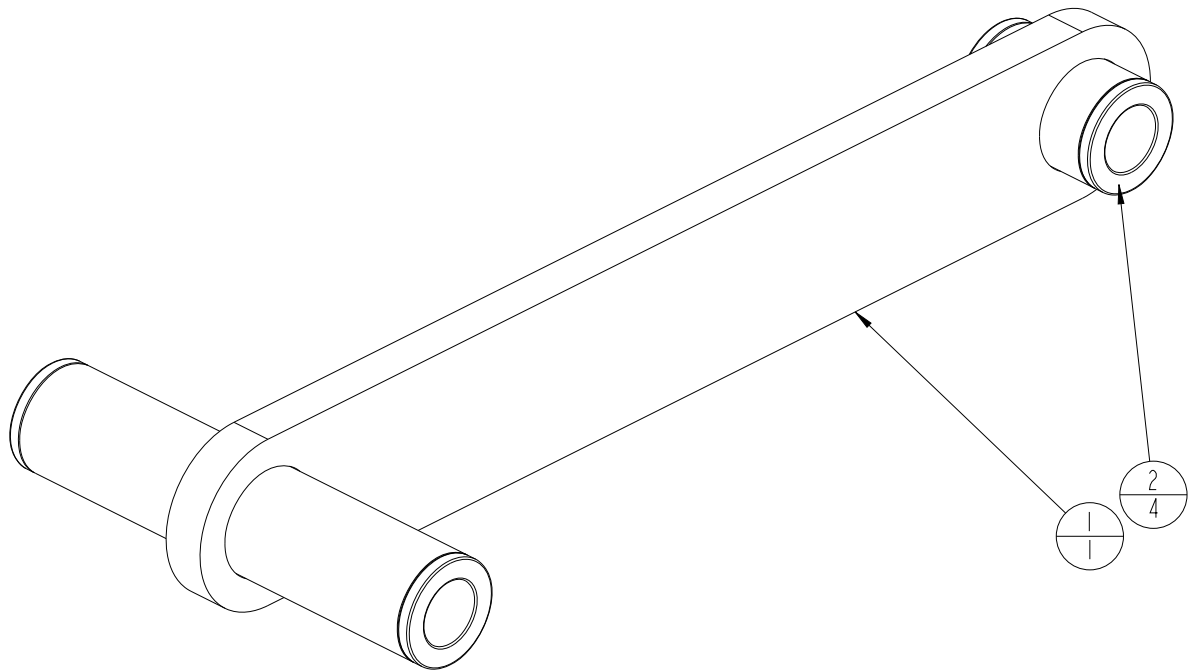


ITEM	PART NUMBER	DESCRIPTION	QTY
1	065709	Sprocket, 80B12H x 3/4 Idle	1
2	117669	Pneumatic Actuator with Fittings	1
3	120372	Wldmnt, Sweep Chain	1
4	120378	Assy, Pivot Arm	2
5	120384	Wldmnt, Lock Pin 3/4Dia x 2 3/4L	5
6	120387	Spacer, 7/8ID 10D x 1 11/16L	2
7	120388	Roller, Chain Guide	2
8	120389	Wldmnt, Lock Pin 3/4Dia x 7L	3
9	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	3
10	F05007-201	Bolt, 3/8-16x2-1/4 HH Gr5	2
11	F05007-27	Bolt, 3/8-16x3/4 HH Gr2	5
12	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	5
13	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
14	F05011-3	Washer, 3/8 Flat SAE	5
15	F05011-4	Washer, 3/8 Split Lock	5
16	F05011-62	Washer, 3/4 SAE Flat	1
17	F05013-3	Bolt, 3/4-10x4 HH Gr5	1
18	P04146	Collar, 3/4 ID x 1 1/4OD x 1/2 Lg	2

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES .000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN
Assy, CRS Sweep Chain	1 of 1	0.188	12-Nov-20	MCM	MB
				CHECKED	REVISION

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120379	Wldmnt, Pivot Arm	1
					2	P786	Bushing, 3/4IDx1 ODx5/8 Lng Flgd	4

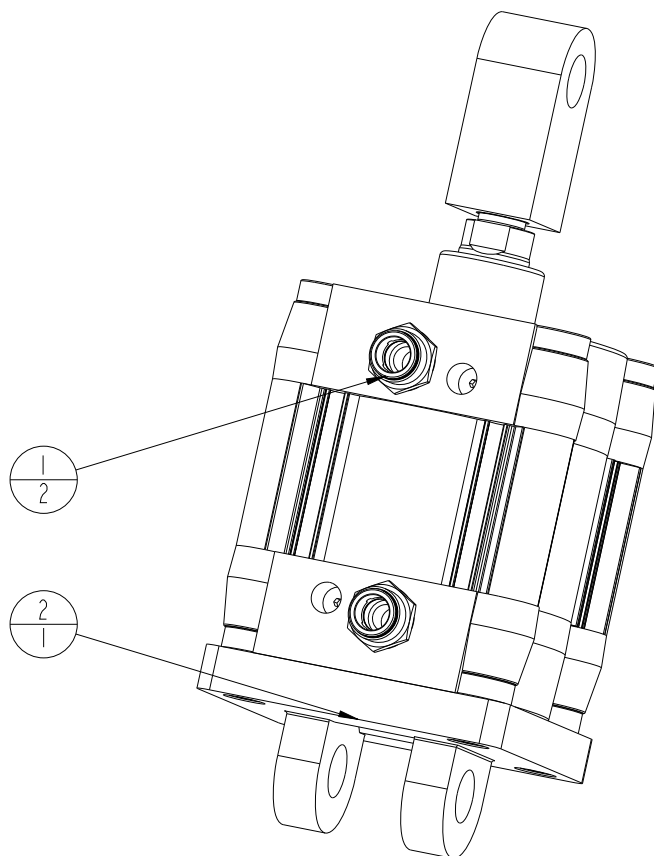


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257						
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED			
1 of 1	0.500	12-Nov-20	MCM	MB				
DESCRIPTION						DRAWING NUMBER	REVISION	
Assy, Pivot Arm						120378	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111560	Fitting, 1/2NPT-1/2"Push-In Straight	2
2	120383	Cylinder, Air, 4 Bore x 1 Stroke	1

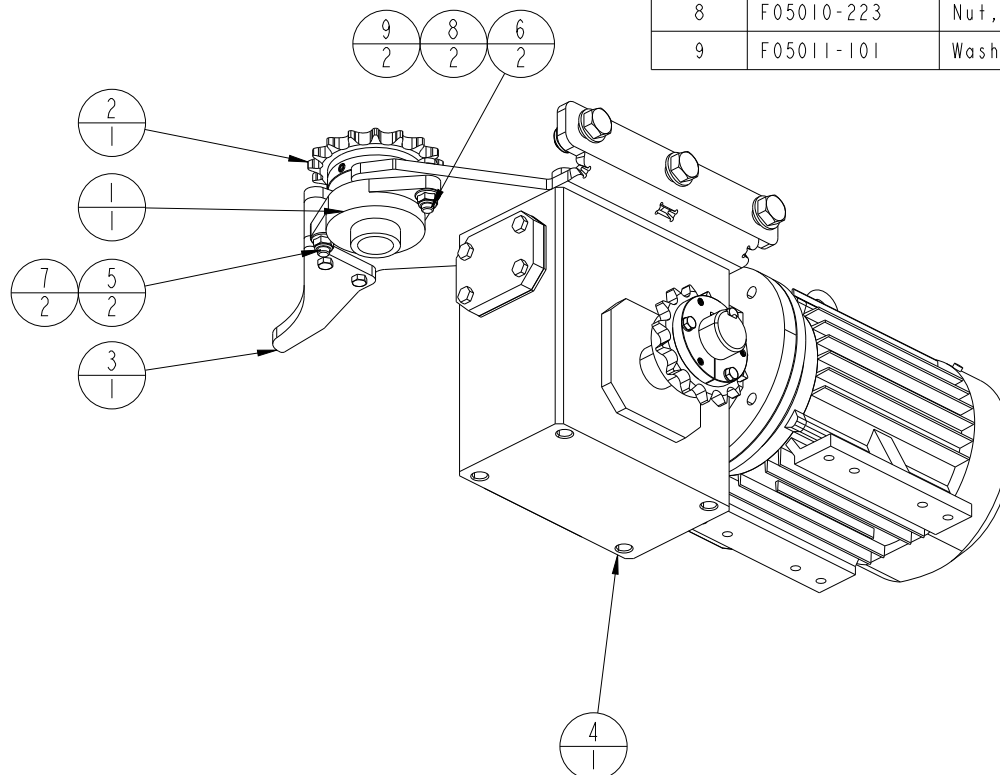


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 - .000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc.					
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.375	04-Dec-20	MCM	MB	
DESCRIPTION Pneumatic Actuator with Fittings				DRAWING NUMBER 117669		REVISION A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	064719	Bearing, VF2S-224	1
2	120041	Sprocket, 80BS16; Ø1-1/2" Bore	1
3	120476	Plate, Waterfall Profile	1
4	120496	Assy, Outfeed CRS Motor/Gearbox	1
5	F05007-17	Bolt, 3/8-16 x 1 1/2 HH FT Znc	2
6	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	2
7	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
8	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
9	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	18-Dec-20	MCM	DM	

DESCRIPTION

Assy, Outfeed CRS Motor/Gearbox CPL

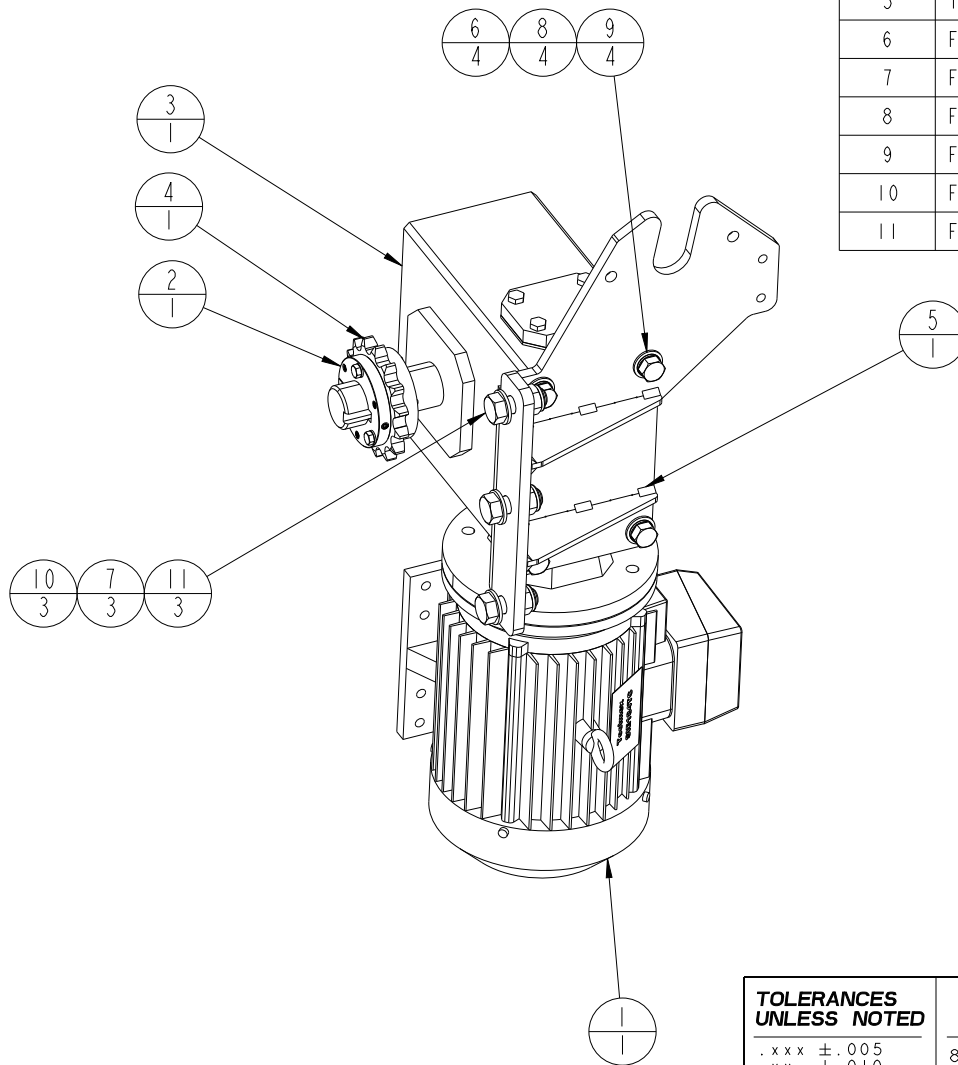
DRAWING NUMBER REVISION

120502

A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	115152	Motor, 5HP 3P 230/460 184TC	1
2	120348	Bushing, QD SK 1 7/8 Bore	1
3	120453	Gearbox, 40:1 Right Angle C-Face, Left Output	1
4	120457	Sprocket, 80SK15H, 15t, SK Bushing, Hardened	1
5	120498	Wldmnt, Gearbox and Headshaft Mounting Base	1
6	F05009-41	Bolt, 5/8-11x1-1/2 HH FT Gr5	4
7	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	3
8	F05011-27	Washer, 5/8 Split Zinc Lock	4
9	F05011-5	Washer, 5/8 SAE Flat	4
10	F05011-62	Washer, 3/4 SAE Flat	3
11	F05013-71	Bolt, 3/4-10x2 HH Gr5	3

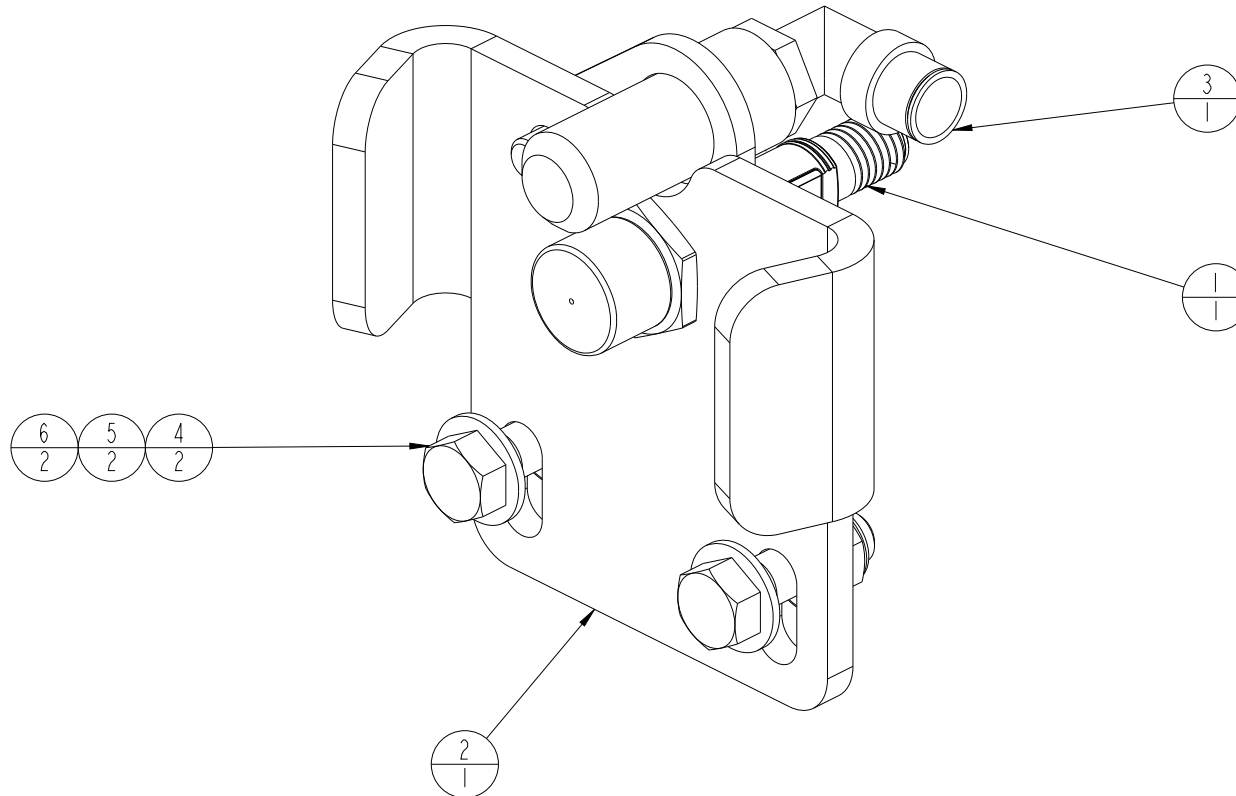


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	DRAWN
FRACT ±.000		1 of 1	0.125	14-Dec-20	MCM	DM
ANGLE ± 1/2°		DESCRIPTION			DRAWING NUMBER	
GRIND #6		Assy, Outfeed CRS Motor/Gearbox			120496	REVISION
						A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120479	Banner SMT-7000-TS-J	1
2	120494	Bracket, Sensor Mounting	1
3	126913	Assembly, Blow Port; LH	1
4	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
5	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
6	F05011-3	Washer, 3/8 Flat SAE	2

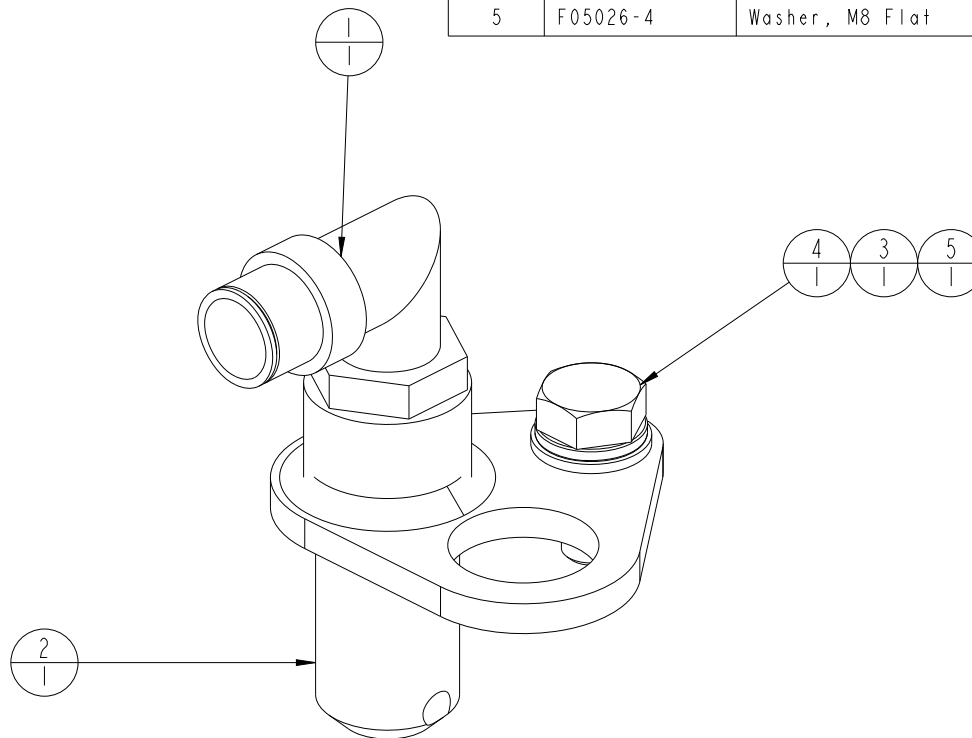


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	DRAWN
FRACT ±1/32		1 of 1	0.750	14-Dec-20	MCM	DM
ANGLE ± 1/2°		DESCRIPTION			DRAWING NUMBER	
GRIND #6		Assy, Sensor Set			120493	
					REVISION	
					A	

DATE	REV	REVISION RECORD	DR	CK
22-APR-21	02	ADDED M8 BOLT AND WASHERS	MCM	JPH

ITEM	PART NUMBER	DESCRIPTION	QTY
1	034009	Fitting, 1/2" Tube x 3/8 NPT Male Swivel	1
2	111559	Weldment, Blow Port	1
3	F05011-45	Washer, 8mm Split Lock, Zn	1
4	F05021-2	Bolt, M8-1.25x20 Class 8 HH	1
5	F05026-4	Washer, M8 Flat	1

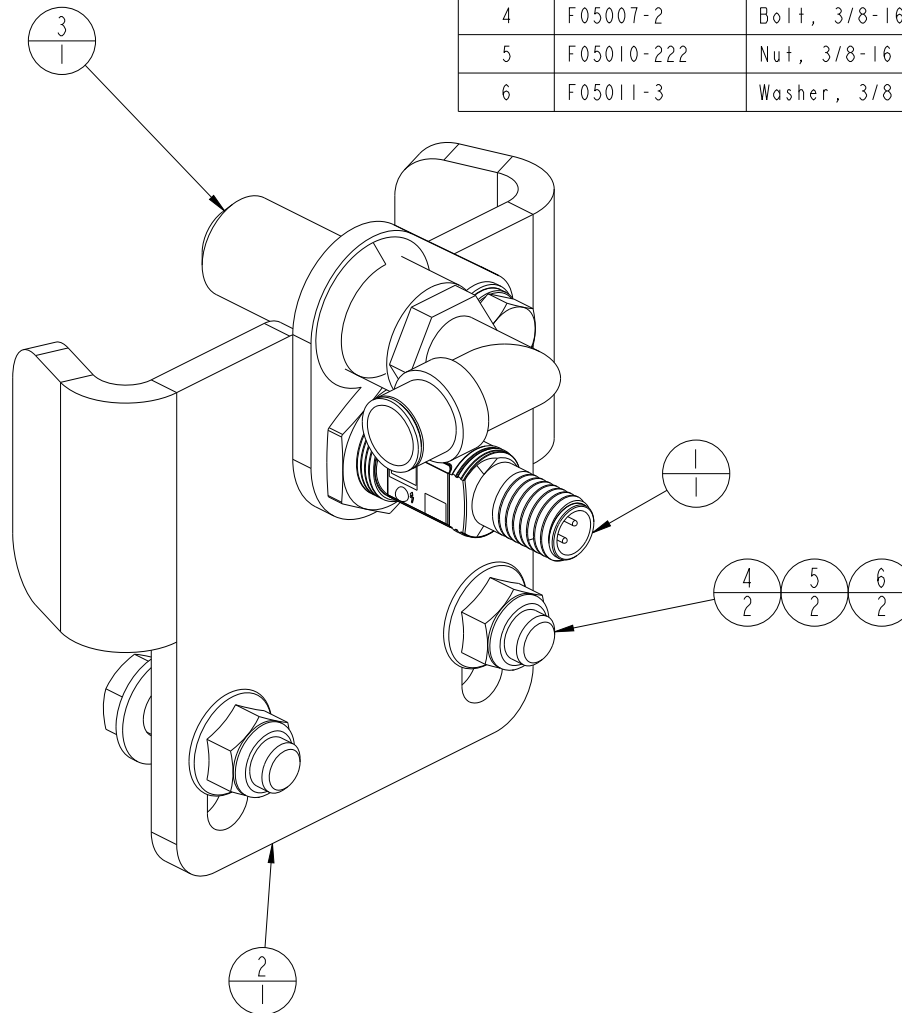


NOTES:
1. TREATMENT: None

TOLERANCES UNLESS NOTED	Wood-Mizer Products, Inc.					
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	1.000	31-Dec-20	JPH	JPH	
	DESCRIPTION			DRAWING NUMBER		REVISION
Assembly, Blow Port; LH				126913	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

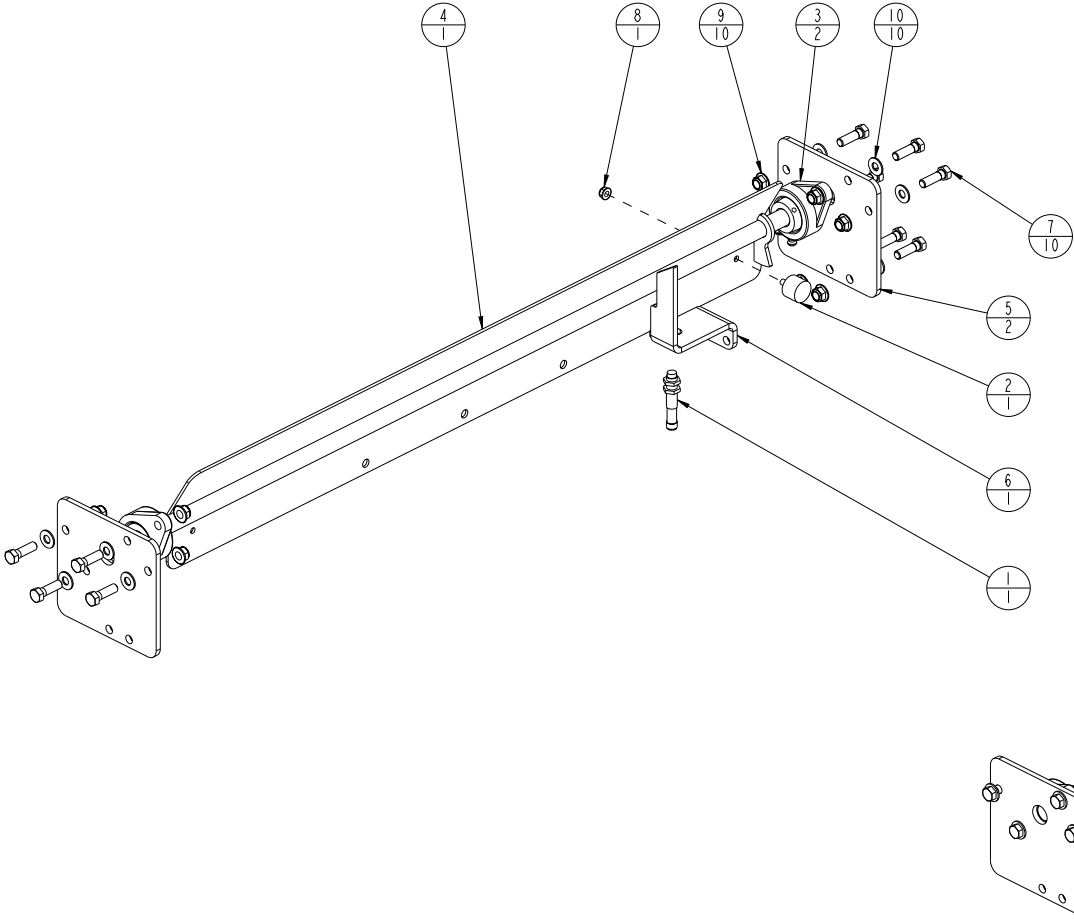
ITEM	PART NUMBER	DESCRIPTION	QTY
1	120480	Banner SMR-7720-TS-J	1
2	120494	Bracket, Sensor Mounting	1
3	126913	Assembly, Blow Port; LH	1
4	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
5	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
6	F05011-3	Washer, 3/8 Flat SAE	2



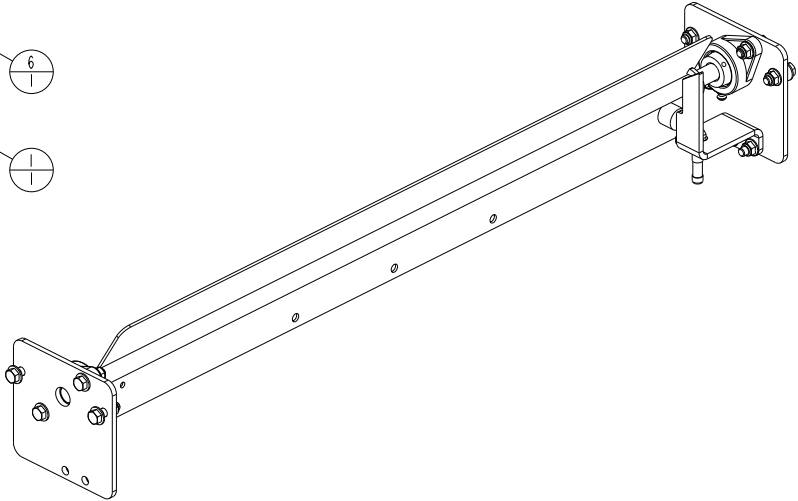
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc.					
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.750	DATE 14-Dec-20	DESIGNED MCM	DRAWN DM	CHECKED
	DESCRIPTION Assy, Sensor Set					
				DRAWING NUMBER 120492	REVISION A	

DATE	REV	REVISION RECORD	DR	CK
13-MAY-21	02	CHANGED DESIGN TO USE BEARINGS INSTEAD OF BUSHINGS	MCM	



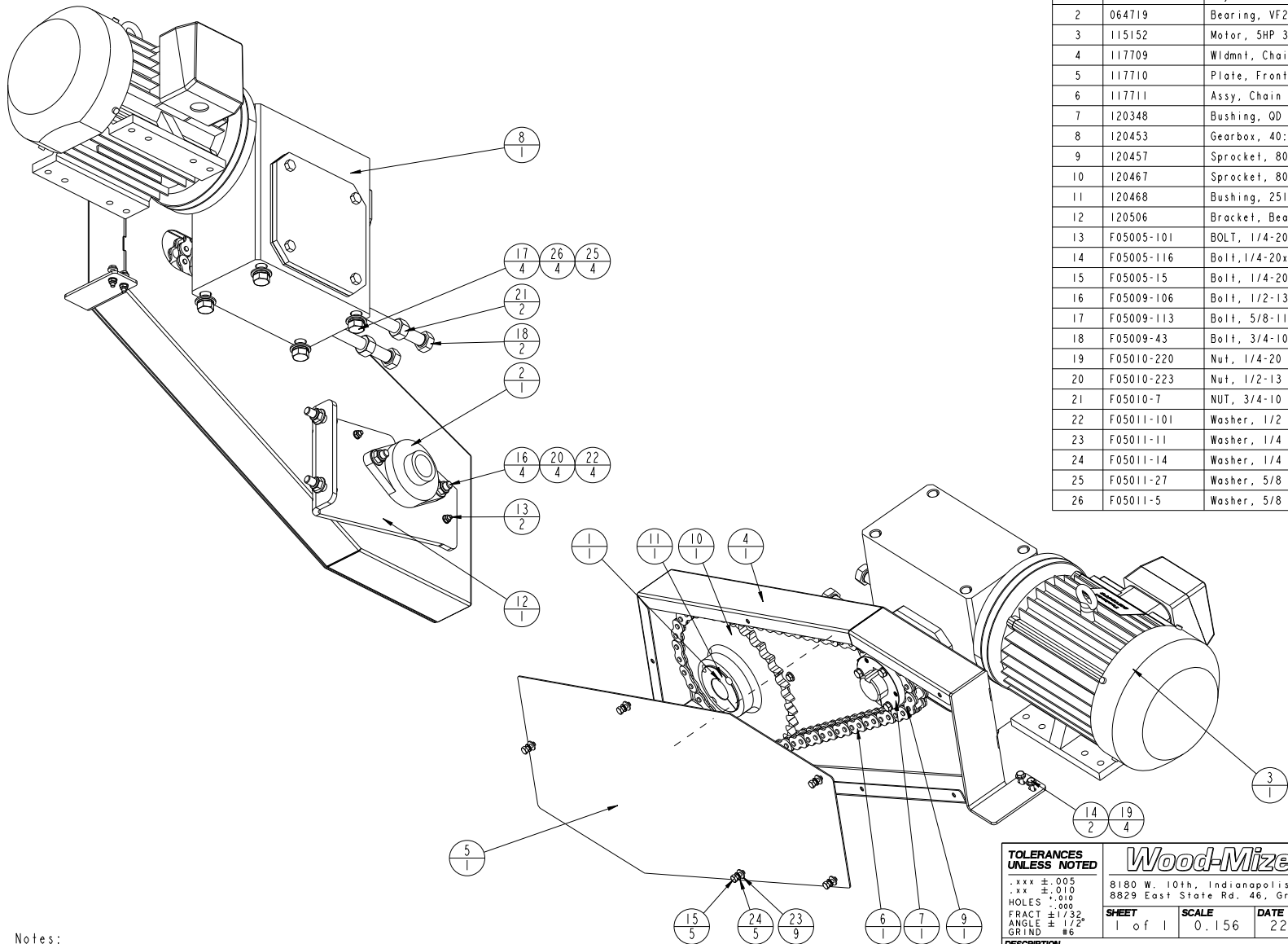
ITEM	PART NUMBER	DESCRIPTION	QTY
1	051439	Sensor, Ind Prox M12 PNP NS Ex	1
2	065717	Bumper, 1x3/4 Hard Silicone Rubber	1
3	107235	Bearing, 3/4 Flange	2
4	120445	Wldmnt, Paddle	1
5	120450	Plate, Paddle Mounting	2
6	120451	Bracket, Paddle Stop	1
7	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	10
8	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	1
9	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	10
10	F05011-61	Washer, 3/8 SAE Flat	10



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	08-Dec-20	MCM	MCM	MAM
DESCRIPTION			NUMBER	REVISION	
Paddle Sensor Assembly			120441	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	014693	Key, 3/8x3/8x1 7/8	1
2	064719	Bearing, VF2S-224	1
3	115152	Motor, 5HP 3P 230/460 184TC	1
4	117709	Wldmnt, Chain Cover	1
5	117710	Plate, Front Chain Cover	1
6	117711	Assy, Chain #80 x60p (60 in) including ICL	1
7	120348	Bushing, OD SK 1 7/8 Bore	1
8	120453	Gearbox, 40:1 Right Angle C-Face, Left Output	1
9	120457	Sprocket, 80SK15H, 15t, SK Bushing, Hardened	1
10	120467	Sprocket, 80BTB32, 2517 Bushing Size	1
11	120468	Bushing, 2517 1 1/2 TB	1
12	120506	Bracket, Bearing Mount	1
13	F05005-101	BOLT, 1/4-20 X 1 HEX HEAD GR5	2
14	F05005-116	Bolt, 1/4-20x1 1/4 HH Gr5	2
15	F05005-15	Bolt, 1/4-20x1/2 HH	5
16	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
17	F05009-113	Bolt, 5/8-11 X 2 HHB GR5 ZINC	4
18	F05009-43	Bolt, 3/4-10 x 6 HH FT Znc	2
19	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	4
20	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
21	F05010-7	NUT, 3/4-10 FREE HEX ZN	2
22	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4
23	F05011-11	Washer, 1/4 SAE Flat	9
24	F05011-14	Washer, 1/4 Split Lock	5
25	F05011-27	Washer, 5/8 Split Zinc Lock	4
26	F05011-5	Washer, 5/8 SAE Flat	4

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES ±.010
FRACT ±1/32"
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.156	22-Dec-21	MB	MB	

DESCRIPTION

Assy, SRC Motor/Gearbox

NUMBER

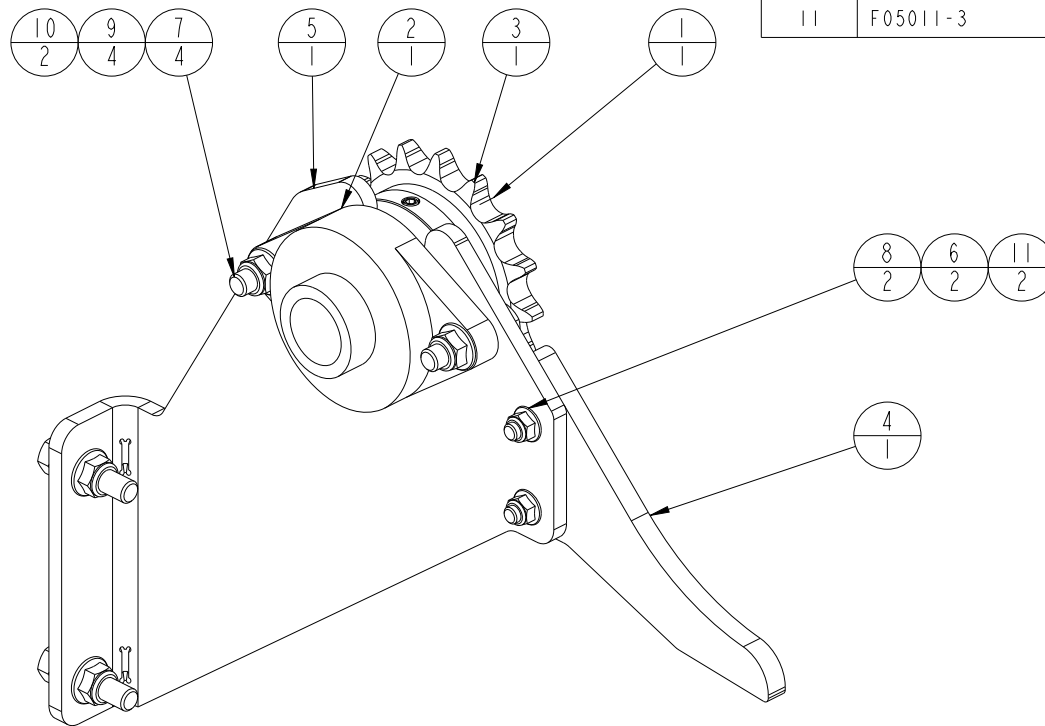
117705

REVISION

A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	014693	Key, 3/8x3/8x1 7/8	1
2	064719	Bearing, VF2S-224	1
3	120041	Sprocket, 80BS16; Ø1-1/2" Bore	1
4	120476	Plate, Waterfall Profile	1
5	120500	Bracket, Bearing Mount	1
6	F05007-17	Bolt, 3/8-16 x 1 1/2 HH FT Znc	2
7	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
8	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
9	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
10	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
11	F05011-3	Washer, 3/8 Flat SAE	2

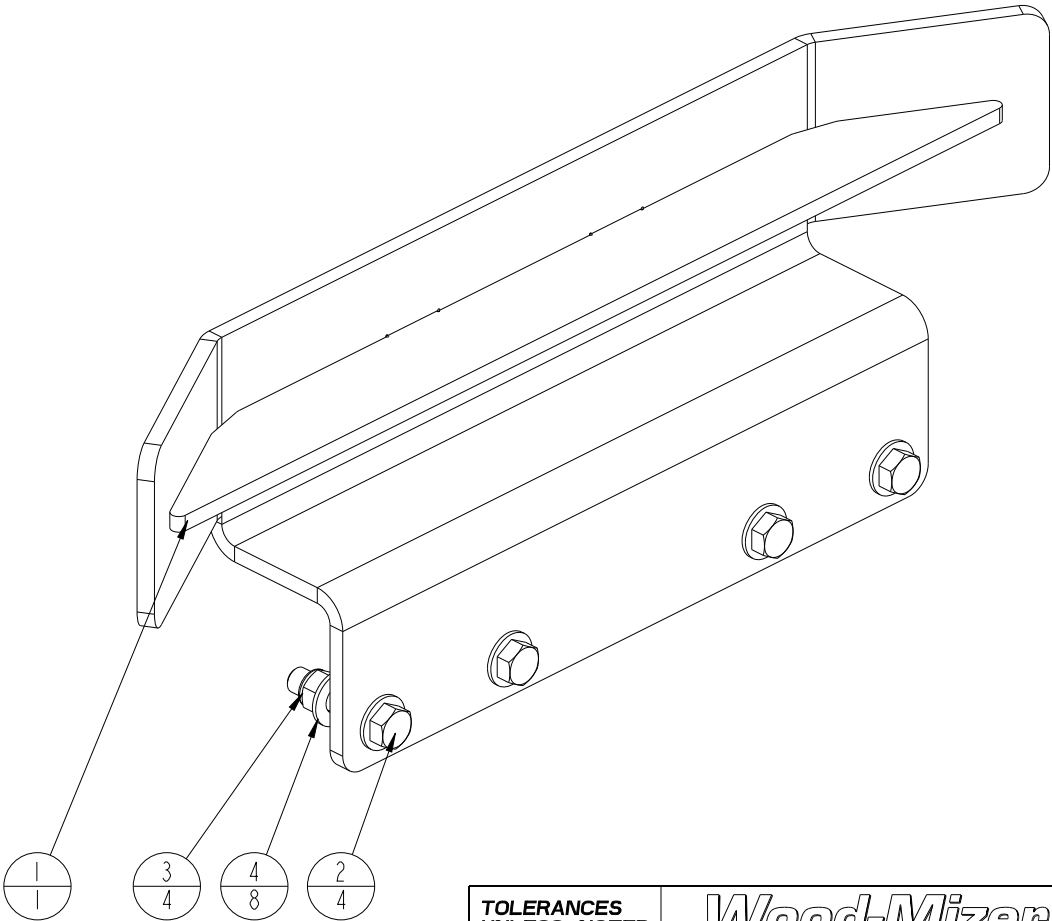


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.250	21-Dec-20	MCM
FRACT ±1/32		DESCRIPTION		DRAWN	CHECKED
ANGLE ± 1/2°		Assy, Shaft Mount		DM	
GRIND #6				DRAWING NUMBER	REVISION
				120499	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120477	Wldmnt, RCS Fence	1
2	F05007-119	Bolt, 3/8-16x1 3/4 HH Gr5	4
3	F05010-10	Nut, 3/8-16 Hex Nyl Lock	4
4	F05011-3	Washer, 3/8 Flat SAE	8



Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.375	25-Nov-20	MCM
FRACT ±1/32		DESCRIPTION		DRAWN	CHECKED
ANGLE ± 1/2°		Assy, Fence With Connectors		MB	
GRIND #6		DRAWING NUMBER		REVISION	
		120485		A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	I20394	Bracket, Upper Cover Rollcase	1
2	F05007-3	Bolt, 3/8-16X1 1/2 HH GR2, Zinc	4
3	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	4
4	F05011-3	Washer, 3/8 Flat SAE	4

TOLERANCES UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	10-Dec-20	MCM	MB	

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Upper cover Rollcase	117659	A

Notes:

1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	065709	Sprocket, 80BB12H x 3/4 Idle	1
					2	120059	Spacer, 1.25"OD x .78"ID x 1"	1
					3	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
					4	F05011-62	Washer, 3/4 SAE Flat	1
					5	F05013-5	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	1

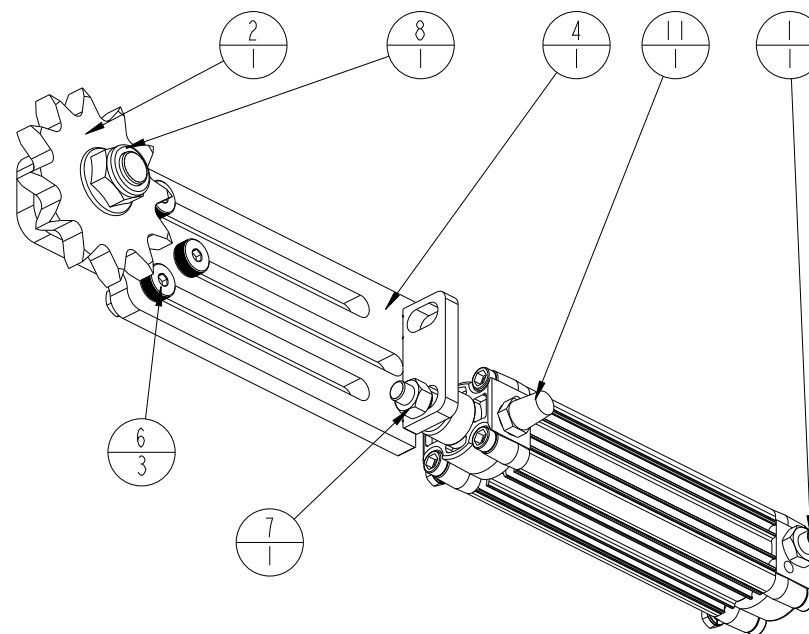
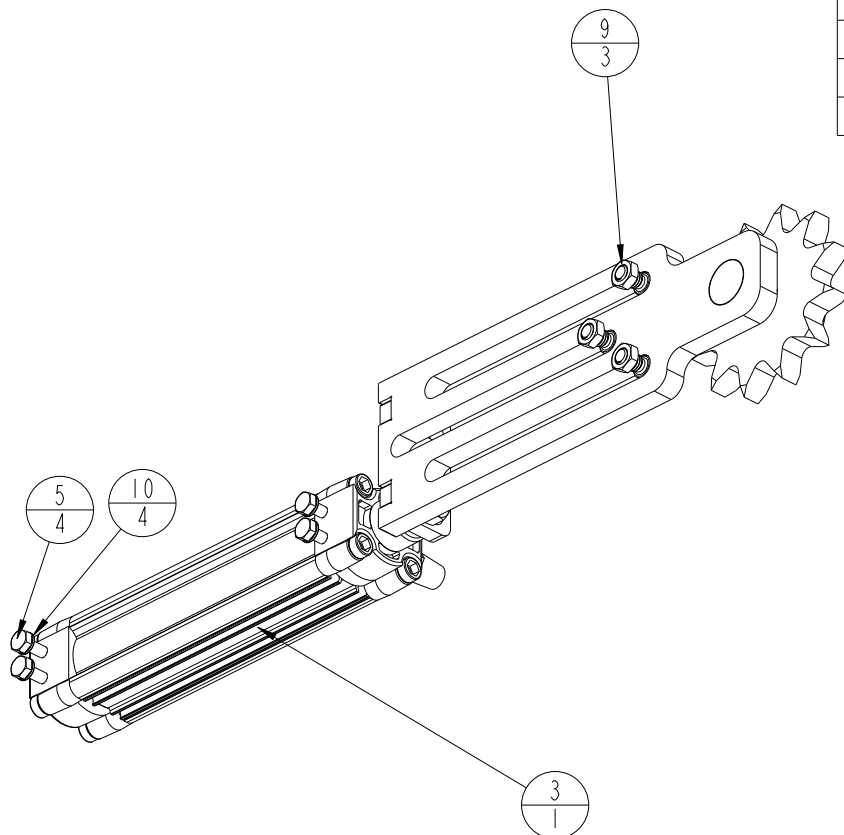
Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.						
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542						
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257						
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
-.000		1 of 1	0.750	30-Nov-20	MCM	MB	MCM	
FRACT ±1/32		DESCRIPTION					DRAWING NUMBER	REVISION
ANGLE ± 1/2°		Assy, Idle Sprocket; Roll Case					120458	A
GRIND #6								

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	016938	Fitting, 3/8 In NPT 1/4 In Str Air	1
2	065709	Sprocket, 80BB12H x 3/4 Idle	1
3	120349	Cylinder, Air 1 1/2 Bore, 6 Stroke	1
4	120354	Wldmnt, Rollcase Tensioner	1
5	F05005-129	Bolt, 1/4-20x3/4 HH	4
6	F05007-271	Bolt, 3/18-16 Thread, 1/2x1/2 Shoulder	3
7	F05010-202	Nut, 7/16-20 Hex	1
8	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
9	F05010-29	Nut, 3/8-16 Jam	3
10	F05011-14	Washer, 1/4 Split Lock	4
11	P21528	MUFFLER, CEC-3 3/8 IN NPT AIR	1



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	24-Aug-20	MCM	MB	

DESCRIPTION

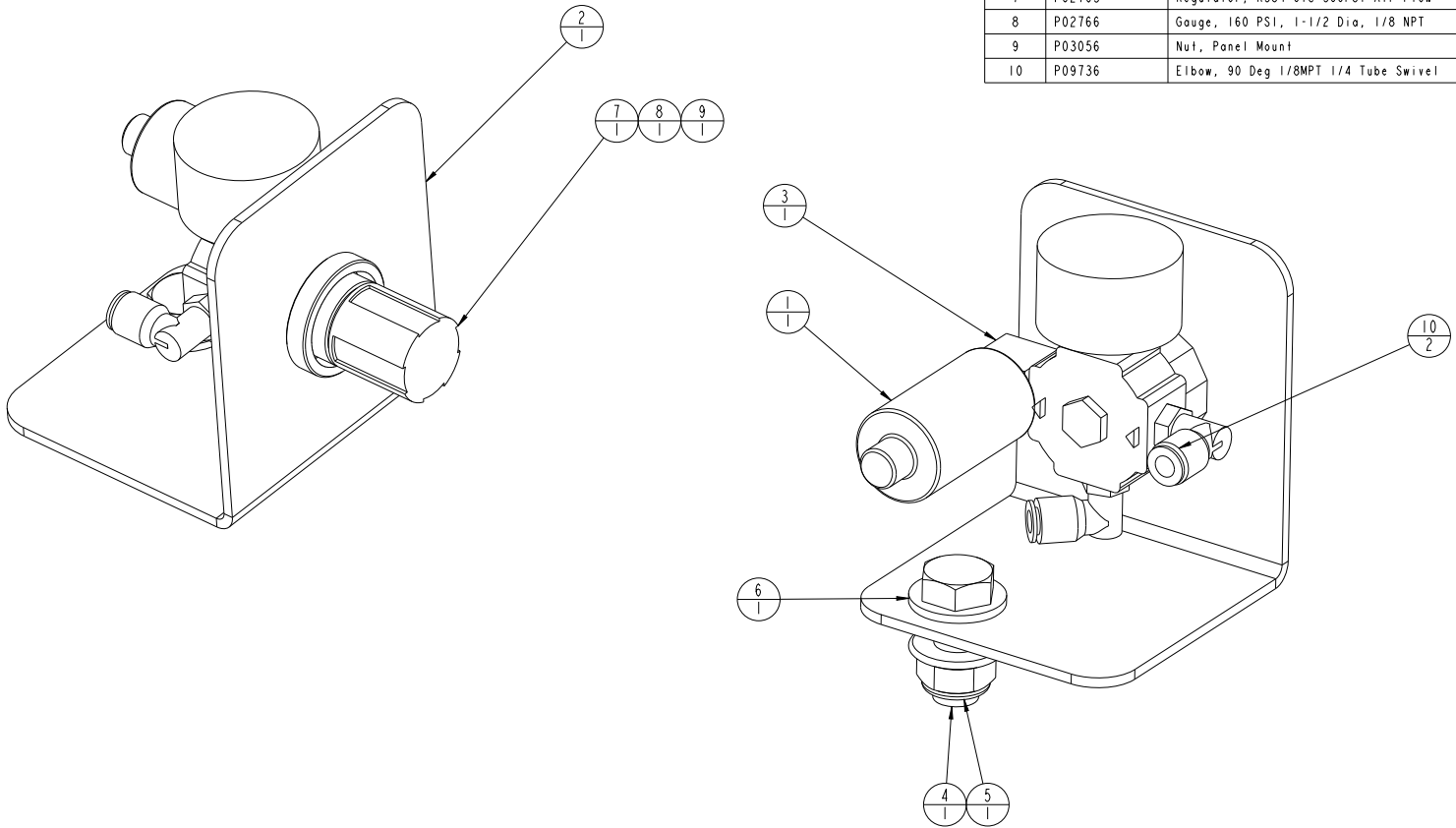
Assy, Automatic Chain Tensioner

DRAWING NUMBER REVISION

120350

A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	069487	Switch, 7.5-145psi 24V M12 PNP Pressure	1
2	120238	Bracket, Air Regulator Mounting	1
3	120239	Fitting, 1/4 FNPT to 1/8 MNPT, Brass Elbow	1
4	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	1
5	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
7	P02765	Regulator, R384-01C 300PSI Air Flow	1
8	P02766	Gauge, 160 PSI, 1-1/2 Dia, 1/8 NPT	1
9	P03056	Nut, Panel Mount	1
10	P09736	Elbow, 90 Deg 1/8MPT 1/4 Tube Swivel	2

Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

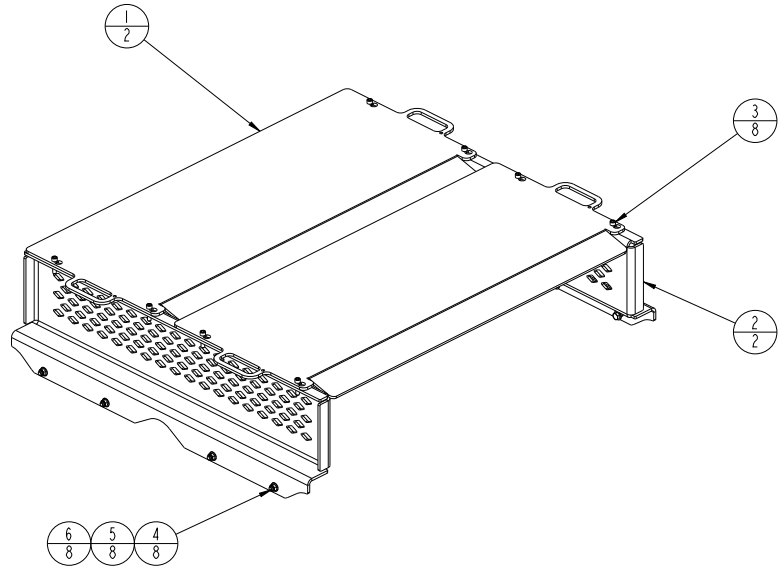
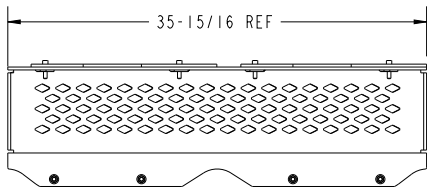
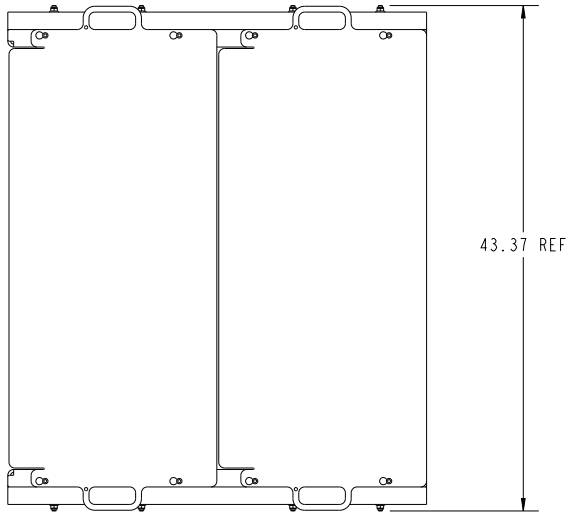
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.750	31-MAR-20	MCM	MAM	MCM

DESCRIPTION	NUMBER	REVISION
Assy, Chain Tensioner; Roll Case	120231	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	4635-SLPT-011	Plate, MR6000 Tunnel; Top	2
2	4636-SLPT-011	Wldmnt, Tunnel Side	2
3	F05006-111	Bolt, 5/16-18x1.25 SHCS	8
4	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	8
5	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	8
6	F05011-3	Washer, 3/8 Flat SAE	8



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES .000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	CHECKED
Assy, Tunnel	1 of 1	0.094	14-Jul-21	MCM	MCM
				NUMBER	REVISION
				4634-SLPT-011	1

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	4636-SLPT-011	Wldmnt, Tunnel Side	1
					2	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	4
					3	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	4
					4	F05011-3	Washer, 3/8 Flat SAE	4

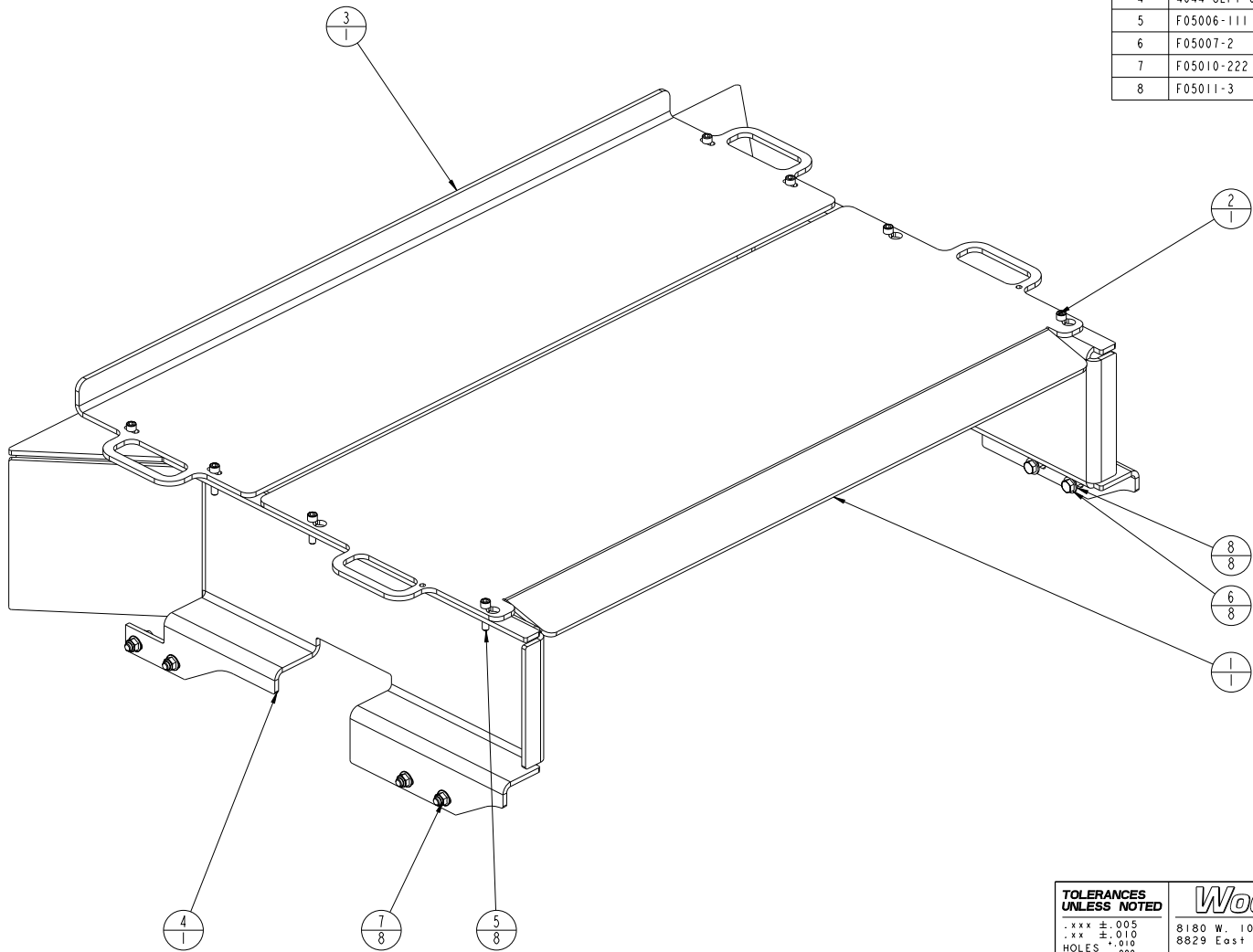
**TOLERANCES
UNLESS NOTED**
xxx ±.005
xx ±.010
HOLES +.010
- .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET 1 of 1	SCALE 0.250	DATE 09-Sep-21	DESIGNED DG	DRAWN DG	CHECKED
DESCRIPTION Assy, Tunnel Side			DRAWING NUMBER 118272		REVISION A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

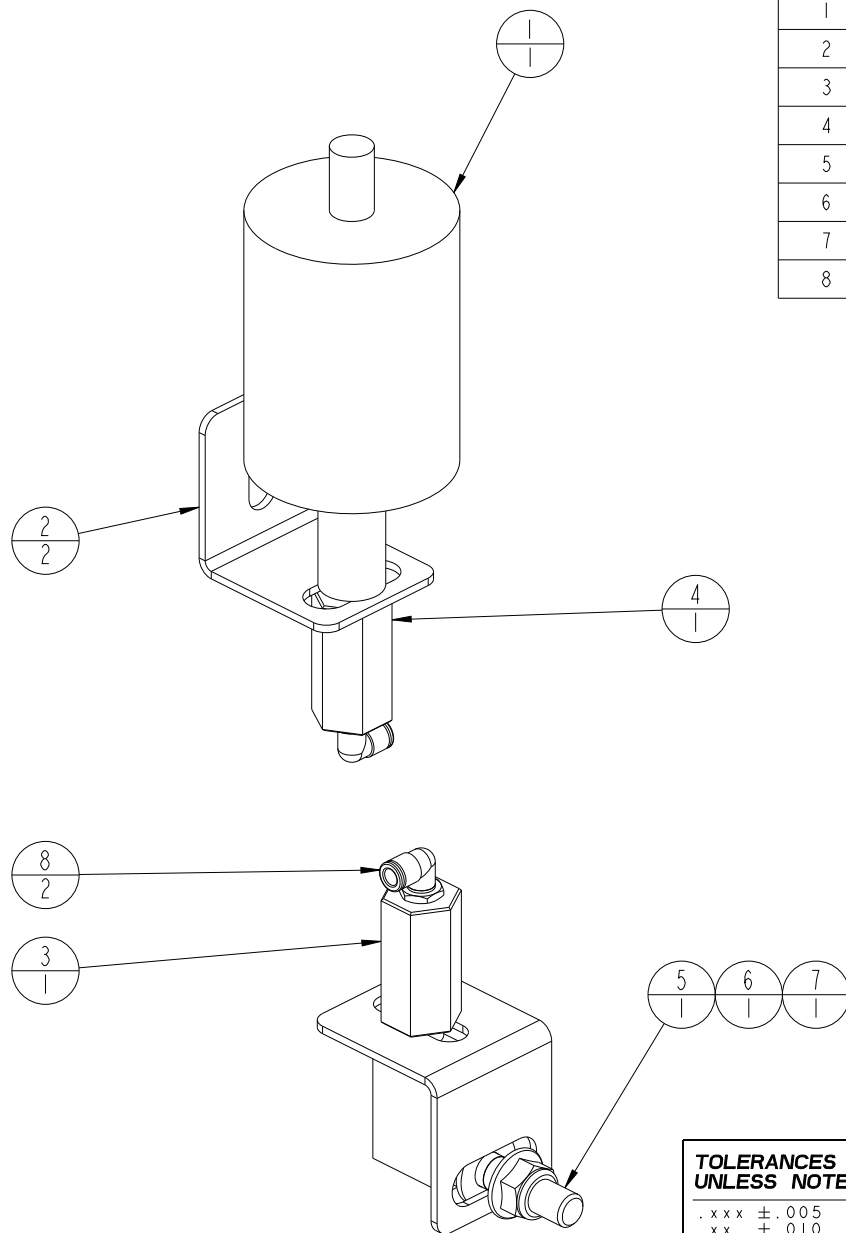
ITEM	PART NUMBER	DESCRIPTION	QTY
1	4635-SLPT-011	Plate, MR6000 Tunnel; Top	1
2	4640-SLPT-011	Wldmnt, Left Side First Tunnel	1
3	4642-SLPT-011	Bracket, Tunnel Connecting	1
4	4644-SLPT-011	Wldmnt, Right Side First Tunnel	1
5	F05006-111	Bolt, 5/16-18x1.25 SHCS	8
6	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	8
7	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	8
8	F05011-3	Washer, 3/8 Flat SAE	8



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES -.000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	CHECKED
Assy, First Tunnel	1 of 1	0.188	14-Jul-21	MCM	MCM
NUMBER				REVISION	
4639-SLPT-011				A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



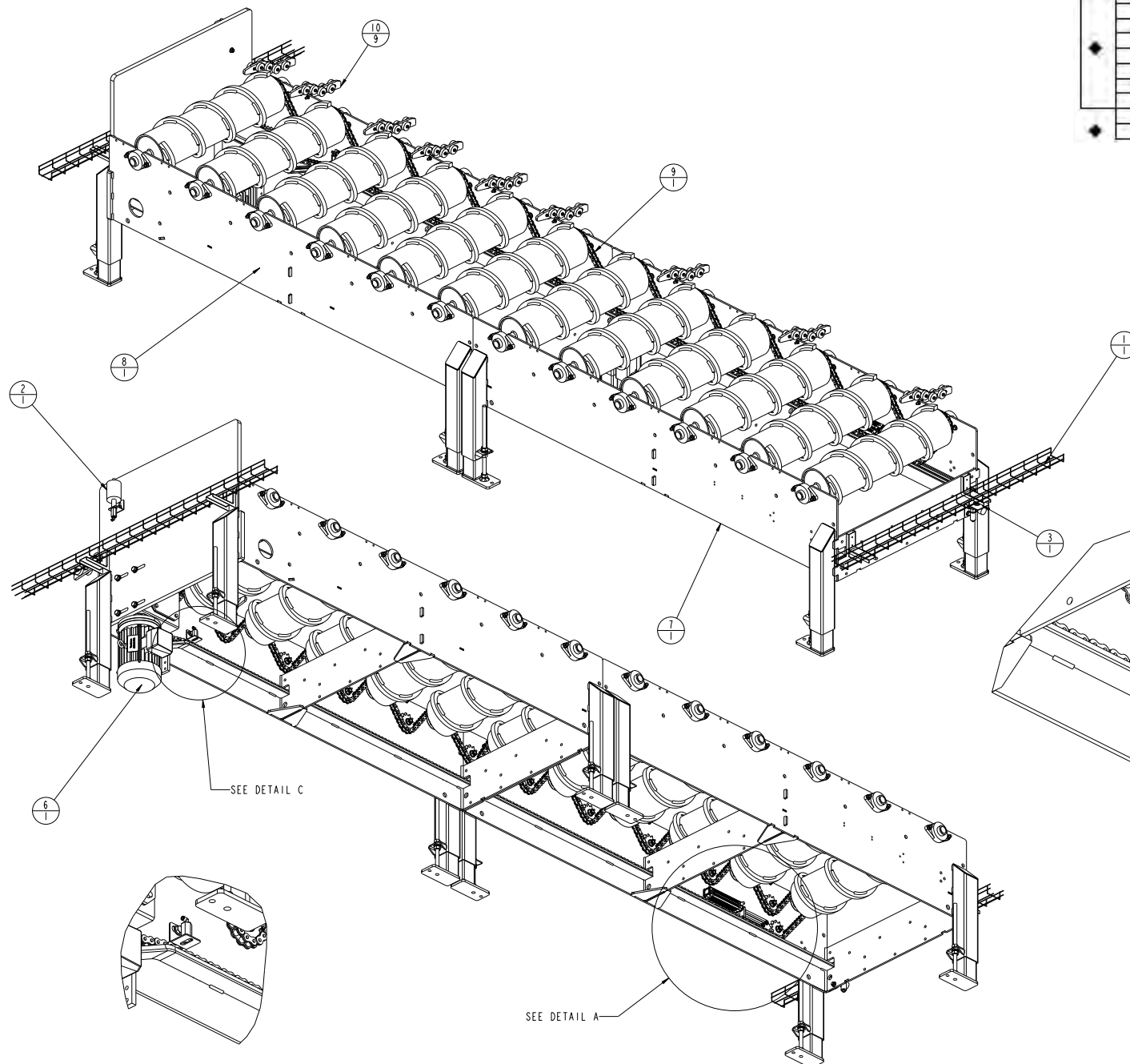
ITEM	PART NUMBER	DESCRIPTION	QTY
1	120329	Oil Dispenser 9oz, Manual	1
2	120330	Bracket, Oiler Mounting	2
3	120607	Adapter, 1/4 NPT to 5/8-16 UNF	1
4	120608	Adapter, 1/4 NPT to 5/16-24 UNF	1
5	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	1
6	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
7	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
8	P02763	Fitting, 1/4NPT-1/4 90Deg Tube Elbow	2

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.375	DATE 03-Jun-20	DESIGNED MCM	DRAWN MCM	CHECKED DG
	DESCRIPTION Assy, Chain Oiler Assembly			DRAWING NUMBER 120328		REVISION A

SECTION 5 SPIRAL ROLL CASE

DESCRIPTION	REVISION	COMPONENT	QUANTITY
Assembly, SRC, 18'L	A	SRC-SLPT-011	1
Assembly, SRC, 9'L	A	120486	1
Assembly, Spiral Roller	A	120487	12
Assembly, SRC, 9'L	A	120512	1
Assembly, SRC Motor/Gearbox	A	120459	1
Assembly, Automatic Chain Tensioner	A	120350	1
Assembly, Idle Sprocket; Roll Case	A	120458	11
Assembly, Waterfall Transfer	A	120560	9
Assembly, Chain Tensioner; Roll Case	A	120231	1
Assembly, Cable Baskets	A	118273	1
Assembly, Chain Oiler Assembly	A	118274	1



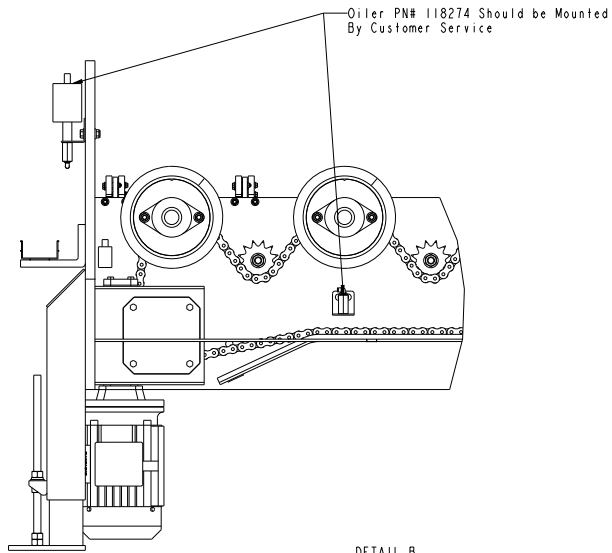
DETAIL C
SCALE 0.124

DETAIL A
SCALE 0.188

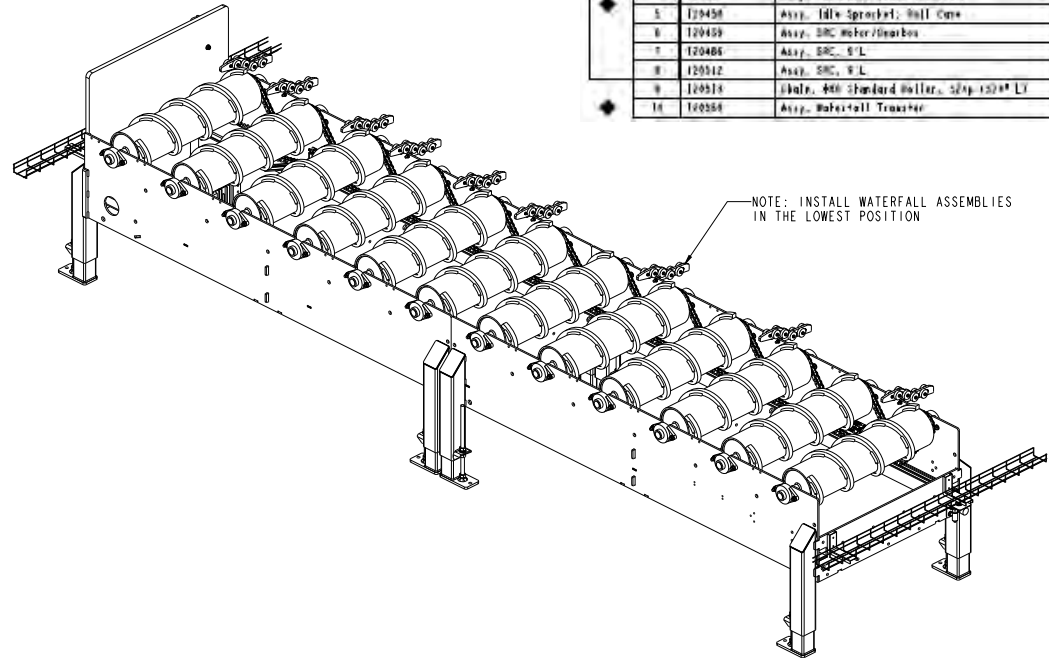
ITEM	PART NUMBER	DESCRIPTION	QTY
1	110278	Assy. Chain Sprockets	1
2	110274	Assy. Chain Sprocket Assembly	1
3	120031	Assy. Chain Tensioner; Roll Core	1
4	120030	Assy. Automatic Chain Tensioner	1
5	120450	Assy. Idler Sprocket; Roll Core	11
6	120459	Assy. SRC Motor/Drivebox	1
7	120406	Assy. SRC, 9'L	1
8	120012	Assy. SRC, 9'L	1
9	120518	Roller, 600 Standard Roller, 52x152x1/2	1
10	100556	Assy. Waterfall Tensioner	1

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ±.005	8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1542				
XX ±.010	8829 East State Rd. 46, Greensburg, IN 47240-7449 (812) 663-5257				
HOLES +.010					
FRACT ±1/32					
ANGLE # 1/2°					
GRIND # 6					
DESCRIPTION	NUMBER	SCALE	DATE	DESIGNED	CHECKED
Assy, SRC, 18'L	1 of 2	0.062	13-Jan-21	MCM	DM
				NUMBER	REVISION
				SRC-SLPT-011	A

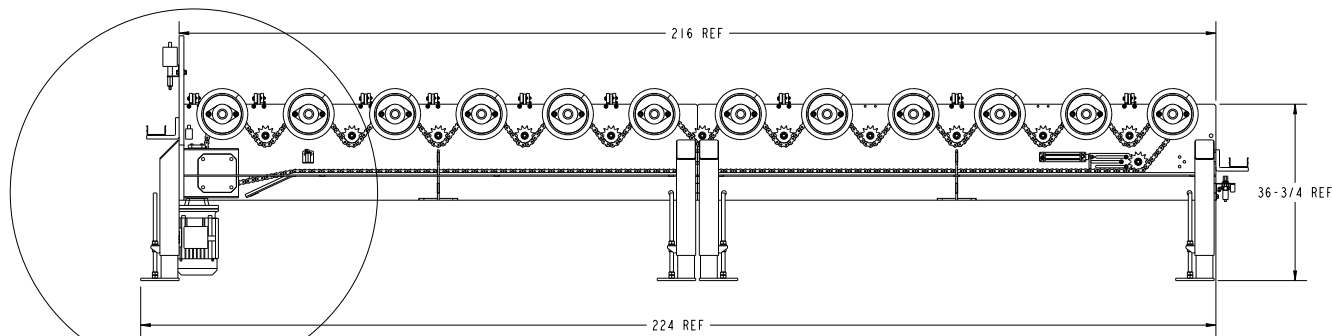


DETAIL B
SCALE 0.100

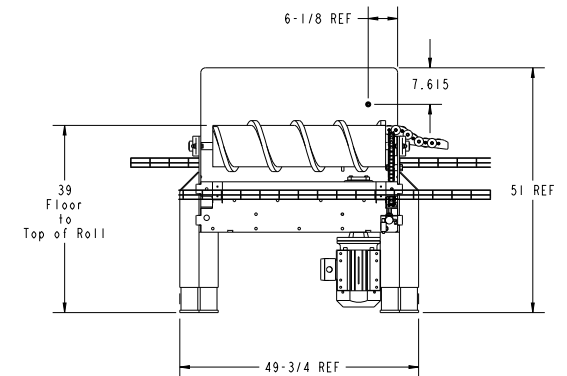


NOTE: INSTALL WATERFALL ASSEMBLIES
IN THE LOWEST POSITION

NOTE: SIDE PLATES REMOVED TO SHOW CHAIN ROUTING



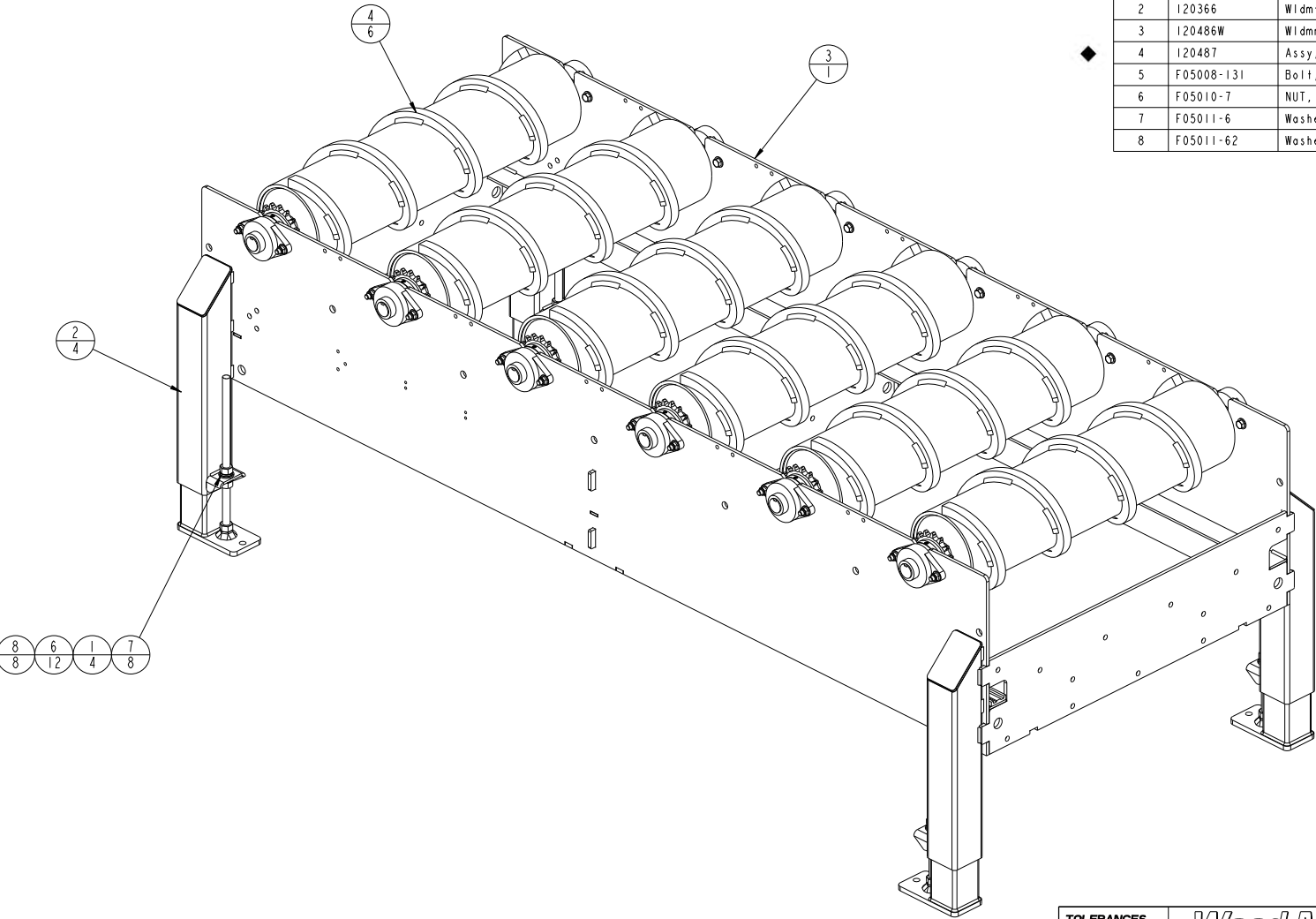
SEE DETAIL B



ITEM	PART NUMBER	DESCRIPTION	QTY
1	118274	Assy, Spline Guide	1
2	118274	Assy, Spline Guide Assembly	1
3	120231	Assy, Chain Tensioner, Roll Case	1
4	120231	Assy, Automatic Chain Tensioner	1
5	120458	Assy, Idle Sprocket, Roll Case	11
6	120458	Assy, SRC Motor/Drivebox	1
7	120466	Assy, SRC, 8'L	1
8	120466	Assy, SRC, 8'L	1
9	120518	Roller, 48" Standard Roller, 50x150x8" Lx	1
10	120556	Assy, Waterfall Transfer	1

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ±.005	8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1542				
XX ±.010	8829 East State Rd. 46, Greensburg, IN 47240-7449 (812) 663-5257				
HOLES +.010					
FRACT ±1/32					
ANGLE # 1/2					
GRIND # 6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN
Assy, SRC, 18'L	2 of 2	0.050	13-Jan-21	MCM	DM
				NUMBER	REVISION
				SRC-SLPT-011	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



Notes:
1. Treatment: None

ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120486W	Wldmt, SRC, 9'L	1
4	120487	Assy, Spiral Roller	6
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-7	NUT, 3/4-10 FREE HEX ZN	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8

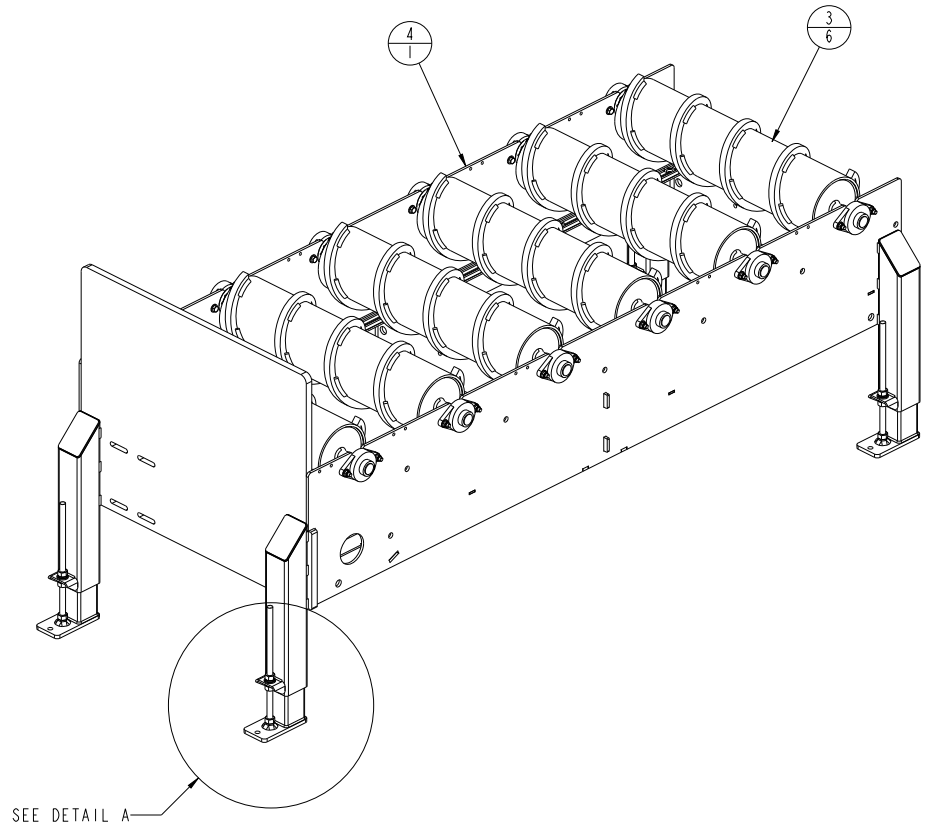
TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32" ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.094	11-Jan-21	MCM	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, SRC, 9'L			120486	A	

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	064719	Bearing, VF2S-224	2
					2	120041	Sprocket, 80BS16; Ø1-1/2" Bore	1
					3	120360	Wldmnt, Spiral Roller	1
					4	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
					5	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
					6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4

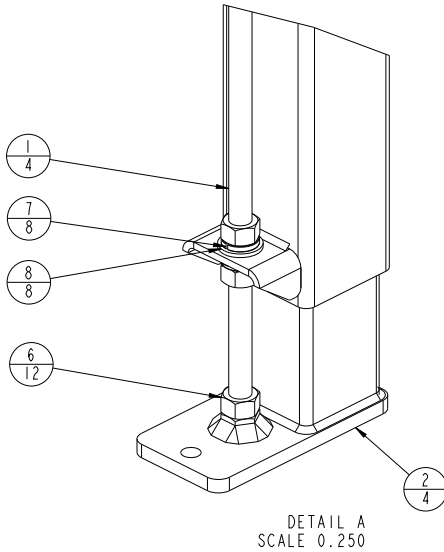
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET 1 of 1	SCALE 0.125	DATE 08-Jan-21	DESIGNED MCM	DRAWN DM	CHECKED
DESCRIPTION Assy, Spiral Roller			DRAWING NUMBER 120487		REVISION A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120487	Assy, Spiral Roller	6
4	120508	Wldmnt, SRC, 9'L	1
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-7	NUT, 3/4-10 FREE HEX ZN	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8



TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.063	13-Jan-21	MCM	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, SRC, 9'L			120512	A	

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	113338	Sprocket, #80 Chain, SK Bushing, 18 Tooth	1
					2	115152	Motor, 5HP 3P 230/460 184TC	1
					3	120348	Bushing, OD SK 1 7/8 Bore	1
					4	120453	Gearbox, 40:1 Right Angle C-Face, Left Output	1
					5	F05009-113	Bolt, 5/8-11 X 2 HHB GR5 ZINC	4
					6	F05011-27	Washer, 5/8 Split Zinc Lock	4
					7	F05011-5	Washer, 5/8 SAE Flat	4

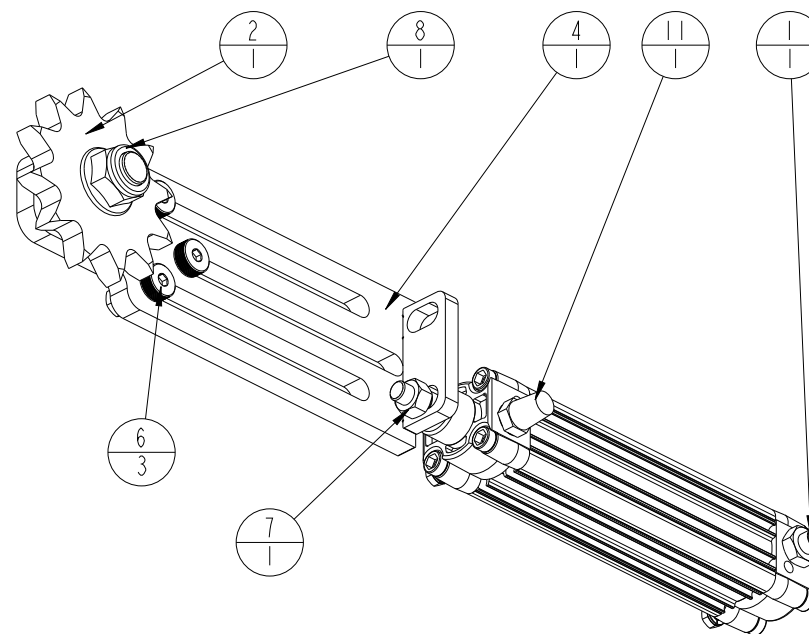
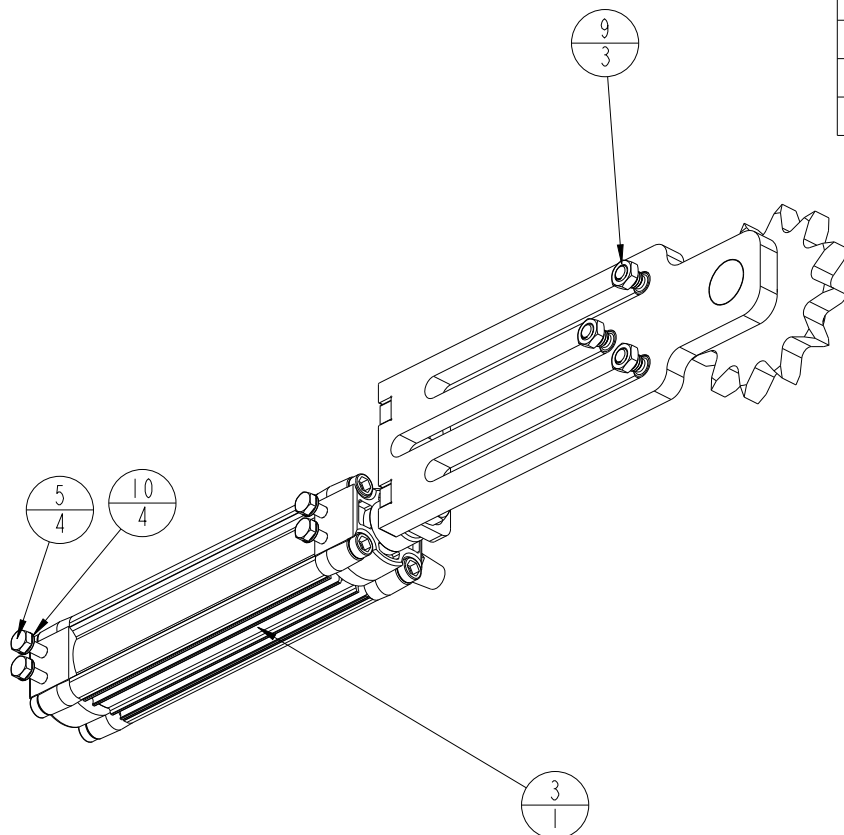
Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.125	13-Jan-21	MCM
FRACT ±1/32		DESCRIPTION			DRAWN
ANGLE ± 1/2°		Assy, SRC Motor/Gearbox			DM
GRIND #6					CHECKED
			A		

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	016938	Fitting, 3/8 In NPT 1/4 In Str Air	1
2	065709	Sprocket, 80BB12H x 3/4 Idle	1
3	120349	Cylinder, Air 1 1/2 Bore, 6 Stroke	1
4	120354	Wldmnt, Rollcase Tensioner	1
5	F05005-129	Bolt, 1/4-20x3/4 HH	4
6	F05007-271	Bolt, 3/18-16 Thread, 1/2x1/2 Shoulder	3
7	F05010-202	Nut, 7/16-20 Hex	1
8	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
9	F05010-29	Nut, 3/8-16 Jam	3
10	F05011-14	Washer, 1/4 Split Lock	4
11	P21528	MUFFLER, CEC-3 3/8 IN NPT AIR	1



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	24-Aug-20	MCM	MB	

DESCRIPTION

Assy, Automatic Chain Tensioner

DRAWING NUMBER REVISION

120350

A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	065709	Sprocket, 80BB12H x 3/4 Idle	1
					2	120059	Spacer, 1.25"OD x .78"ID x 1"	1
					3	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
					4	F05011-62	Washer, 3/4 SAE Flat	1
					5	F05013-5	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	1

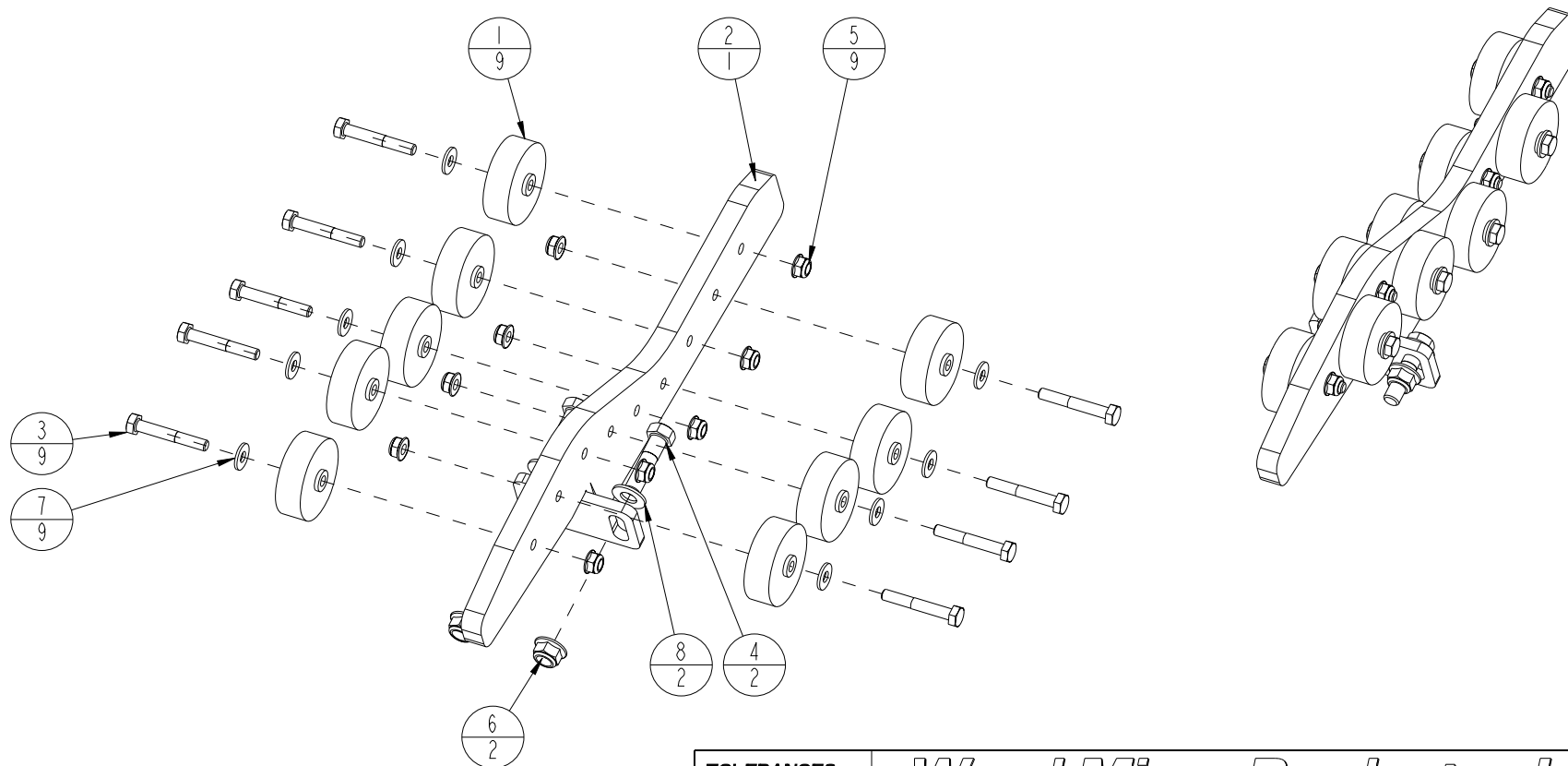
Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.						
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542						
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257						
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
-.000		1 of 1	0.750	30-Nov-20	MCM	MB	MCM	
FRACT ±1/32		DESCRIPTION					DRAWING NUMBER	REVISION
ANGLE ± 1/2°		Assy, Idle Sprocket; Roll Case					120458	A
GRIND #6								

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

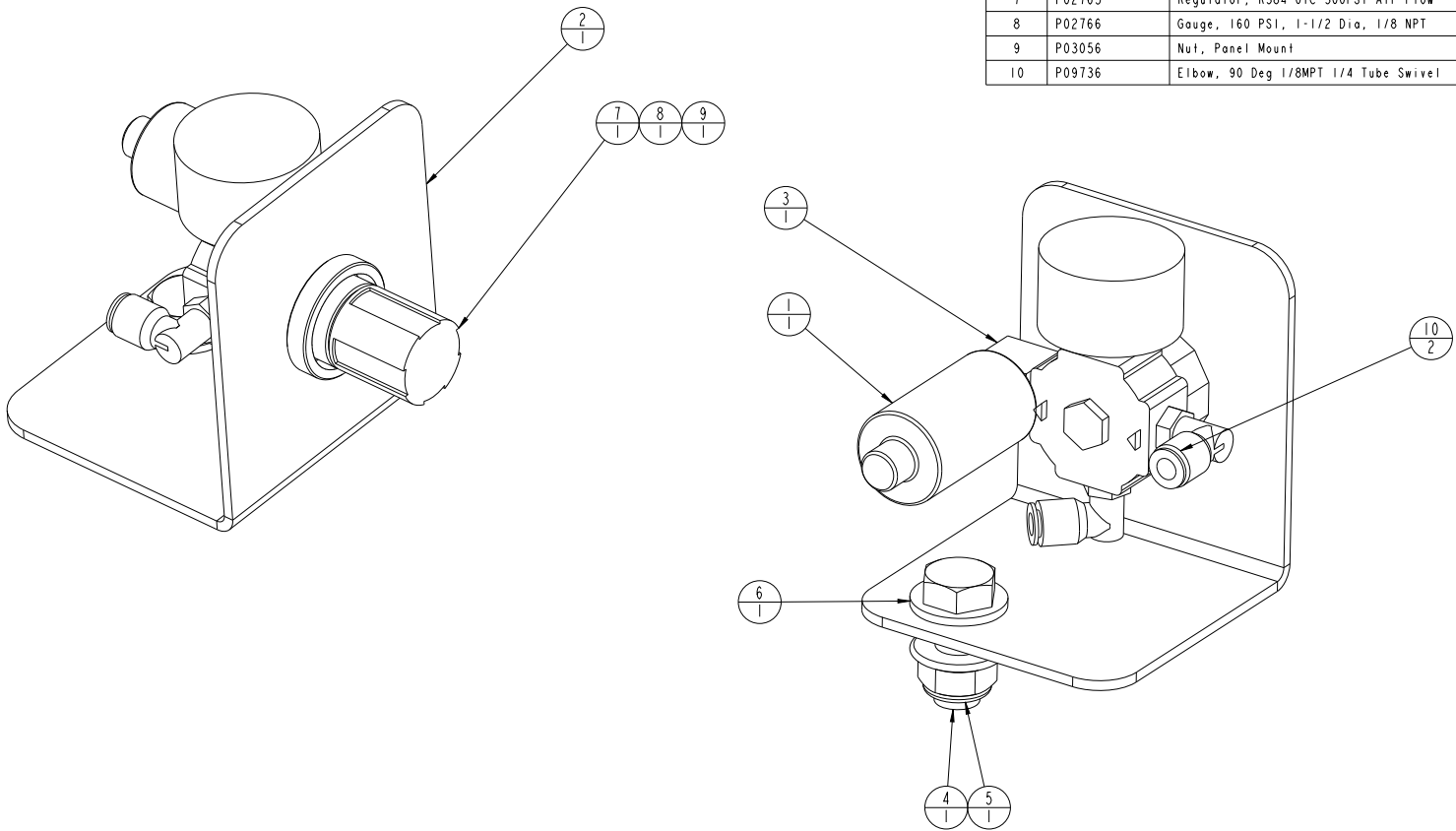
ITEM	PART NUMBER	DESCRIPTION	QTY
1	117478-SLPT-01	Part, BLACK NYLON SKATEWHEEL	9
2	120569	Wldmnt, Waterfall	1
3	F05005-68	Bolt, 1/4-20x1 3/4 HH Gr5	9
4	F05007-3	Bolt, 3/8-16x1 1/2 HH GR2, Zinc	2
5	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	9
6	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
7	F05011-11	Washer, 1/4 SAE Flat	9
8	F05011-3	Washer, 3/8 Flat SAE	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	13-Jan-21	MCM	DM	
DESCRIPTION			DRAWING NUMBER		REVISION
Assy, Waterfall Transfer			120560		A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



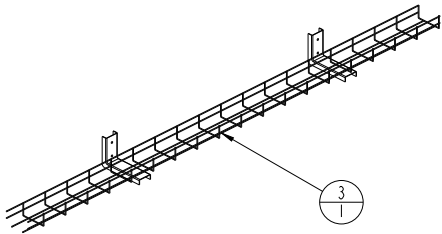
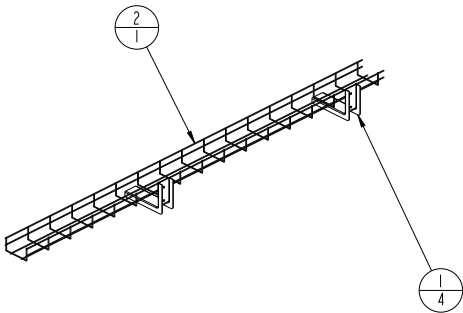
ITEM	PART NUMBER	DESCRIPTION	QTY
1	069487	Switch, 7.5-145psi 24V M12 PNP Pressure	1
2	120238	Bracket, Air Regulator Mounting	1
3	120239	Fitting, 1/4 FNPT to 1/8 MNPT, Brass Elbow	1
4	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	1
5	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
7	P02765	Regulator, R384-01C 300PSI Air Flow	1
8	P02766	Gauge, 160 PSI, 1-1/2 Dia, 1/8 NPT	1
9	P03056	Nut, Panel Mount	1
10	P09736	Elbow, 90 Deg 1/8MPT 1/4 Tube Swivel	2

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.750	31-MAR-20	MCM	MAM	MCM
DESCRIPTION			NUMBER	REVISION	
Assy, Chain Tensioner; Roll Case			120231	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

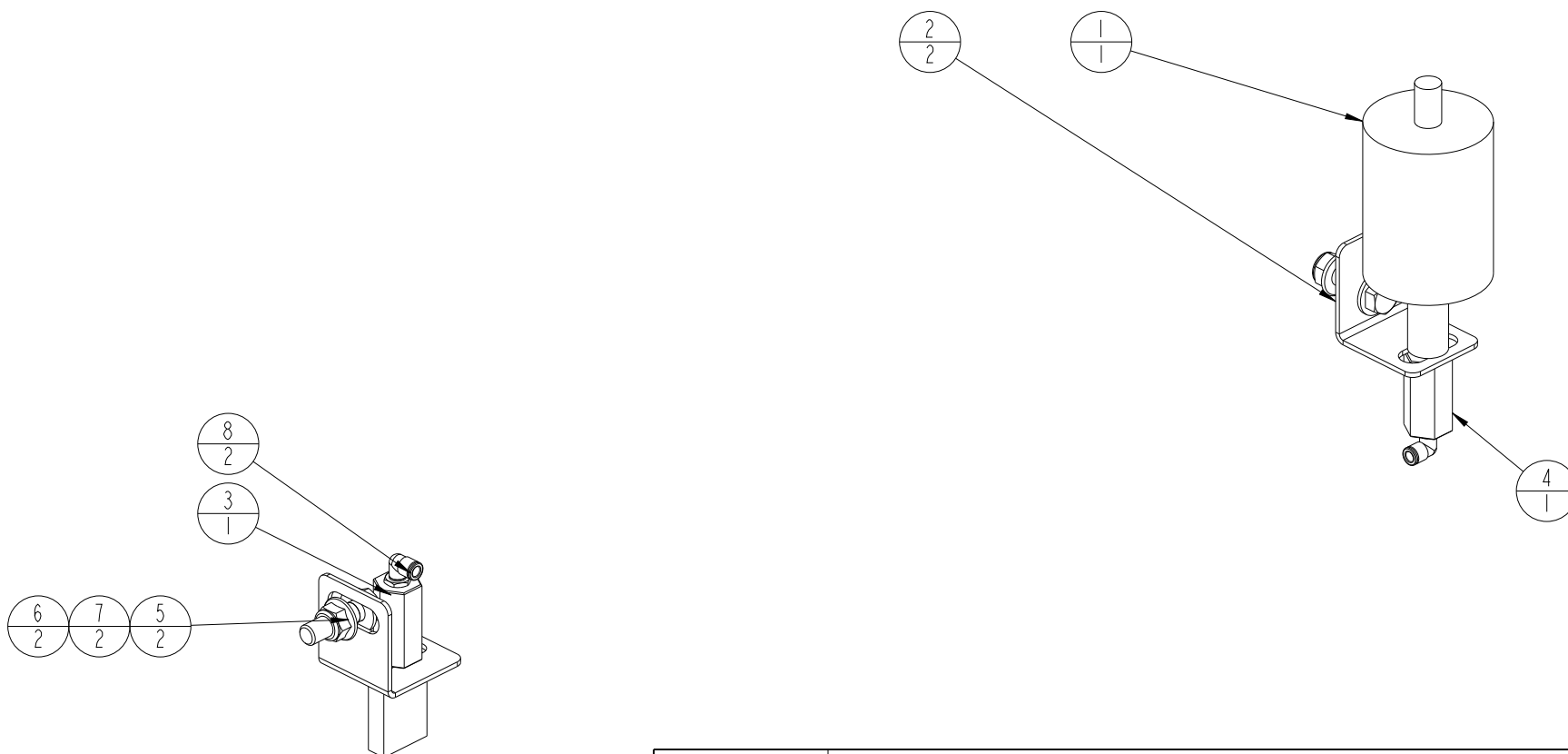
ITEM	PART NUMBER	DESCRIPTION	QTY
1	120536	Bracket, Tray Mount	4
2	120537.65	Basket, 65" L	1
3	120537.75	Basket, 75" L	1



TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	CHECKED
Assy, Cable Baskets	1 of 1	0.063	09-Sep-21	DG	DG
NUMBER				REVISION	
118273				A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120329	Oil Dispenser 9oz, Manual	1
2	120330	Bracket, Oiler Mounting	2
3	120607	Adapter, 1/4 NPT to 5/8-16 UNF	1
4	120608	Adapter, 1/4 NPT to 5/16-24 UNF	1
5	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	2
6	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
7	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
8	P02763	Fitting, 1/4NPT-1/4 90Deg Tube Elbow	2



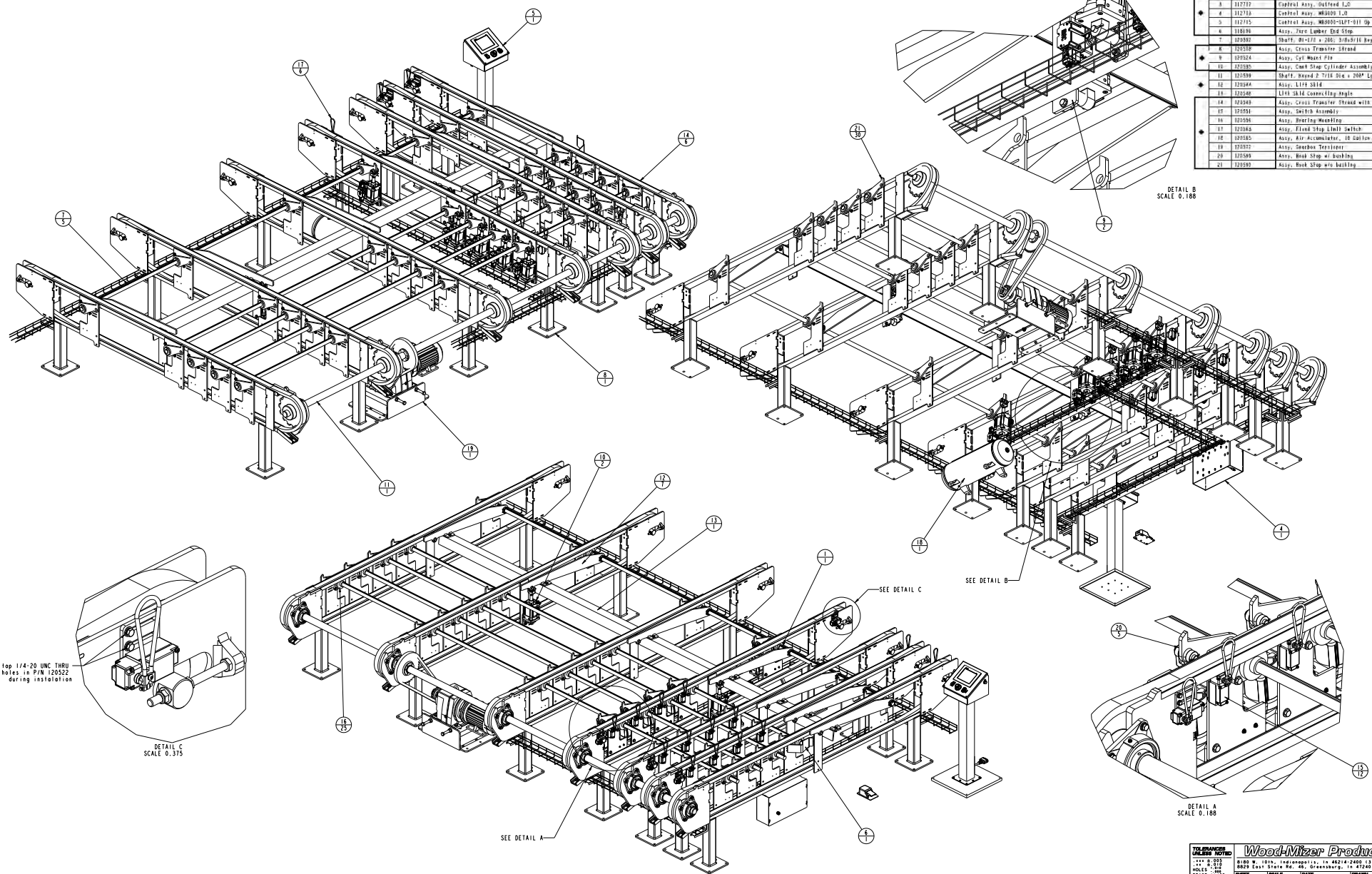
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.250	03-Jun-20	MCM	MCM	DG
	DESCRIPTION			DRAWING NUMBER		REVISION
Assy, Chain Oiler Assembly				118274		A

SECTION 6 CROSS TRANSFER

DESCRIPTION	REVISION	COMPONENT	QUANTITY
Assembly, Cross Transfer	A	XT-7-5-SLPT-011	1
Assembly, Cross Transfer Strand	A	120518	1
Assembly, Cyl Mount Pin	A	120524	7
Assembly, Hook Stop Valve	A	120538	4
Assembly, Cant Stop Cylinder Assembly	A	120535	7
Assembly, Lift Skid Valve	A	120562	1
Assembly, Cross Transfer Strand with Cylinders	A	120549	6
Assembly, Hook Stop w/ bushing	A	120589	5
Assembly, Hook Stop w/o bushing	A	120590	30
Assembly, Bearing Mounting	A	120556	25
Assembly, Lift Skid	A	120544	7
Assembly, Switch Assembly	A	120551	12
Assembly, Fixed Stop Limit Switch	A	120563	6
Assembly, Air Accumulator, 10 Gallon	A	120565	1
Assembly, Gearbox Tensioner	A	120572	1
Control Assembly, Infeed I_O	A	112710	1
Assembly, Zero Lumber End Stop	A	118196	1
Weldment, Strand	A	120519	7

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



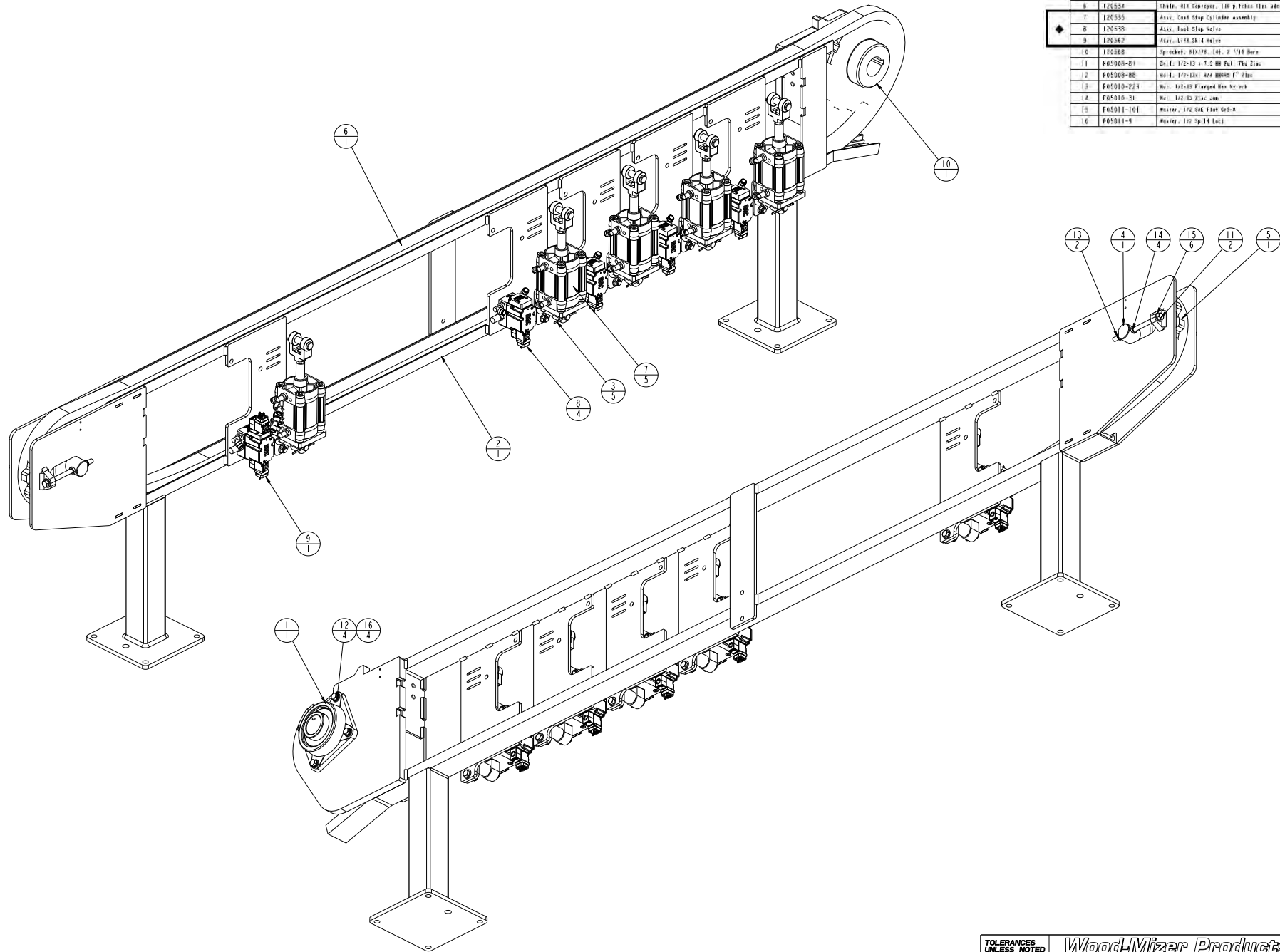
ITEM	PART NUMBER	DESCRIPTION	QTY
1	064719	Bracket, WP25724	1
2	137176	Control Assy, Infeed 1,0	1
3	137176	Control Assy, Outfeed 1,0	1
4	137176	Control Assy, WMS10 1,0	1
5	137176	Control Assy, WMS10/137176 Up	1
6	110181	Assy, Two Lumber Drop Stop	1
7	025993	Roller 8-1/2" x 200; 3/8x1018 Borew	8
8	102516	Assy, Cass Transfer Stand 1	1
9	102516	Assy, Cass Transfer Stand 2	1
10	102516	Assy, Cass Transfer Stand 3	1
11	102596	Shelf, 2nd 7'11 1/2" Dia x 300" Lg	1
12	137046	Assy, Lift 314 1/2"	1
13	137046	Lift 314 1/2" Connng Angle	1
14	102540	Assy, Cass Transfer Stand with Cylinders	1
15	102596	Shelf, 3rd 7'11 1/2" Dia x 300" Lg	1
16	102596	Assy, Hoisting Wrench	12
17	102596	Assy, Fixed Stop Limit Switch	8
18	102595	Assy, Air Accumulator, 10 Gallon	1
19	102595	Assy, Double Stopper	1
20	102595	Assy, Buck Stop at Jacking	1
21	125900	Assy, Buck Strap w/teiling	30

top 1/4-20 UNC THRU -
holes in P/N 120522
during installation

DETAIL C
SCALE 0.375

Notes:
1. Treatment: None

TOLERANCES NOTED:		Wood-Mizer Products, Inc.			
.xxx = .005 .x = .010 .xx = .015 .xxx = .010 .x = .015 .xx = .020 .xxx = .010 .x = .015 .xx = .020		8180 W. 19th. Indus. Gp. in 46214-240 (317) 271-1542 8829 East State Rd. 46, Gnsburg, in 47240-7445 (612) 663-5251			
SHEET	SCALE	DATE	DRAWN	MCN	CHECKED
1 of 2	0.063	13-Jan-21	MCN	DM	MCN
DESCRIPTION			ALUMINUM		
Assy. Cross Transfer			XT-75-SLPT-01		
			REVISION		



ITEM	PART NUMBER	DESCRIPTION	QTY
1	11987	Bearing, F60-50W-207	1
2	120519	Strand Weldment	1
3	120524	Assy. Syl Mount Pin	5
4	120520	11in Sprocket Tension Unit, 1-15/16	1
5	120553	Sprocket, 8in x 78, 144 100W Ydr	1
6	120554	Chain, R1X Conveyor, 110 pitches (Includes C-1, 802.84" L)	1
7	120555	Assy. Cast Stop Cylinder Assembly	3
8	120558	Assy. Rod Stop Valve	4
9	120562	Assy. Lift Stop Valve	1
10	120560	Sprocket, R1078, 144, 2 1/16 Bore	1
11	F05008-81	Bolt, 1/2-13 x 1.5 HH Full Thd Zinc	2
12	F05008-86	Nut, 1/2-13x1.5 HH 80005 FT Zinc	4
13	F05010-224	Nut, 1/2-13 Flanged Hex Nut Zinc	2
14	F05010-31	Nut, 1/2-13 Zinc 300	4
15	F05011-101	Washer, 1/2 SAE Flat 6-5-8	6
16	F05011-5	Washer, 1/2 Split Lock	4

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005 .010 HOLE ±.010 FRACT ±1/32 ANGLE # 1/2" GRIND # 66		8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, IN 47240-7449 (812) 663-5257				
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
1 of 1	0.125	13-Jan-21	MCM	DM	MCM	
DESCRIPTION			NUMBER	REVISION		
Assy, Cross Transfer Strand			120518	A		

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120558	Wldmnt, Cyl Mount Pin	1
					2	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	2
					3	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
					4	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
					5	F05012-158	Pin, Cotter 3/16 Dia x 3"	1

Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.750	13-Jan-21	MCM	DM	MCM

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Cyl Mount Pin	120524	A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	016880	Fitting, 1/2NPTSwvl-1/2"Push-In Elbw	3
					2	078337	Fitting, Exh Muffler 1/2NPT Air	1
					3	112472	Valve, Air 4/2 Sngl 1/2NPT 24DC Din A Snd	1
					4	F05004-321	Screw, #10-24x1 3/4 SHCS	2
					5	F05010-14	Nut, #10-24 Keps	2
					6	F05011-18	Washer, #10 SAE Flat	2

Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED

.xxx ±.005
 .xx ±.010
 HOLES +.010
 -.000
 FRACT ±1/32
 ANGLE ± 1/2°
 GRIND #6

Wood-Mizer Products, Inc.

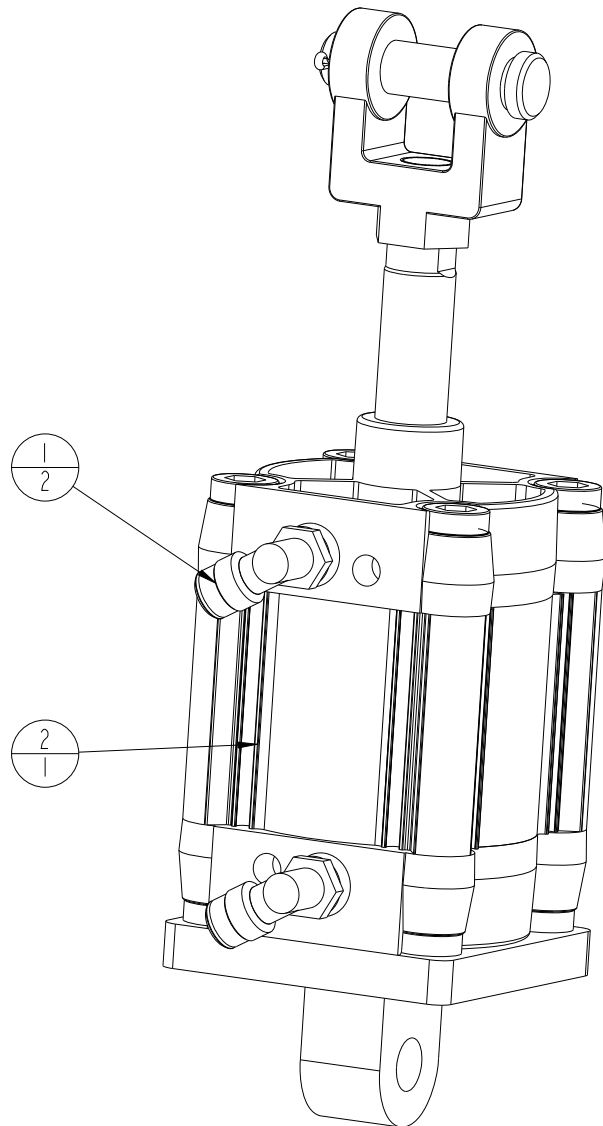
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	13-Jan-21	MCM	DM	MCM

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Hook Stop Valve	120538	A

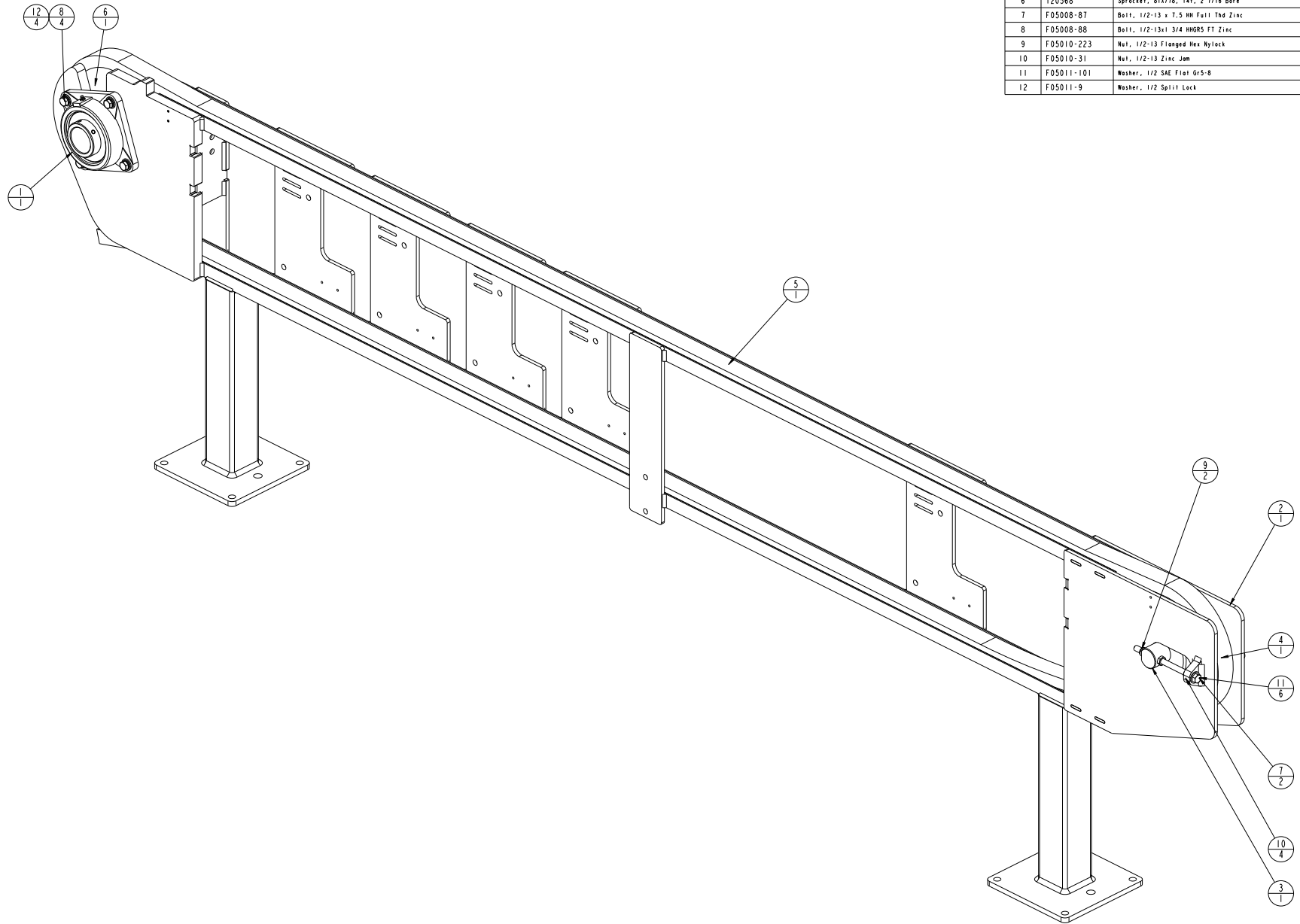
DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	016880	Fitting, 1/2NPTSwvl-1/2"Push-In Elbw	2
2	113188	Cylinder, 4x2, Norgren	1



Notes:
1. Treatment: NONE

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES ±.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.375	DATE 13-Jan-21	DESIGNED MCM	DRAWN MB	CHECKED MCM
	DESCRIPTION Assy, Cant Stop Cylinder Assembly			DRAWING NUMBER 120535		REVISION A

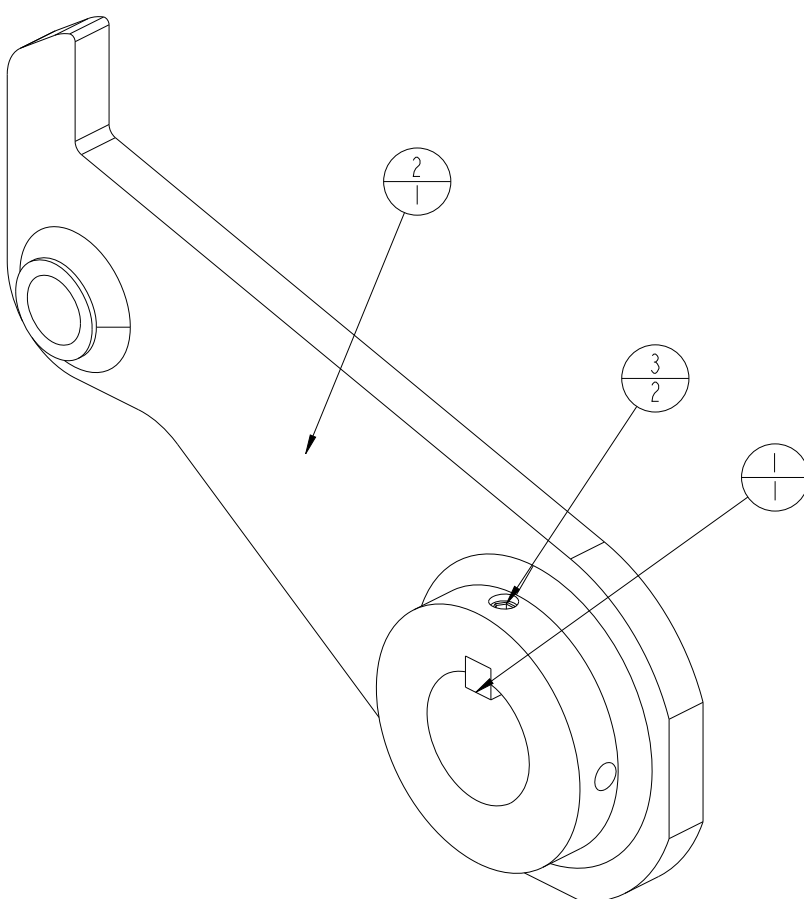


ITEM	PART NUMBER	DESCRIPTION	QTY
1	113907	Bearing, FAB-SCM-207	1
2	120519	Strand Weldment	1
3	120528	Idle Sprocket Tension Shaft, 1-15/16	1
4	120533	Sprocket, 81x78, 141 UHMW Idler	1
5	120534	Chain, 81x Conveyor, 116 pitches (includes C/L, 302.64" L)	1
6	120568	Sprocket, 81x78, 141, 2 7/16 Bore	1
7	F05008-87	Bolt, 1/2-13 x 7.5 HH Full Thd Zinc	2
8	F05008-88	Bolt, 1/2-13x1 3/4 HHGR5 FT Zinc	4
9	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
10	F05010-31	Nut, 1/2-13 Zinc Jam	4
11	F05011-101	Washer, 1/2 SAE Flat Gr5-8	6
12	F05011-9	Washer, 1/2 Split Lock	4

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ±.005	8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1542				
XX ±.010	8829 East State Rd. 46, Greensburg, IN 47240-7449 (812) 663-5257				
HOLES +.010					
FRACT ±1/32					
ANGLE # 1/2"					
GRIND # 6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	CHECKED
Assy, Cross Transfer Strand with Cylinders	1 of 1	0.156	13-Jan-21	MCM	MCM
				NUMBER	REVISION
				120549	A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	014693	Key, 3/8x3/8x1 7/8	1
					2	120540	Weldment, Hook Stop	1
					3	F05007-12	Screw, 3/8-16x1 1/2 SH Cup Pt Set	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.500	13-Jan-21	MCM
FRACT ±1/32		DESCRIPTION		DRAWN	CHECKED
ANGLE ± 1/2°		Assy, Hook Stop w/ bushing		MB	
GRIND #6					
				DRAWING NUMBER	REVISION
				120589	A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	014693	Key, 3/8x3/8x1 7/8	1
					2	120550	Weldment, Hook Stop w/o bushing	1
					3	F05007-12	Screw, 3/8-16x1 1/2 SH Cup Pt Set	2

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES ±.010
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
Assy, Hook Stop w/o bushing	1 of 1	0.500	13-Jan-21	MCM	MB	

DRAWING NUMBER	REVISION
120590	A

Notes:

1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	064719	Bearing, VF2S-224	1
					2	F05008-88	Bolt, 1/2-13x1 3/4 HHGR5 FT Zinc	2
					3	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
					4	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2

1
2
3
4

TOLERANCES
UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.625	13-Jan-21	MCM	MB	MCM

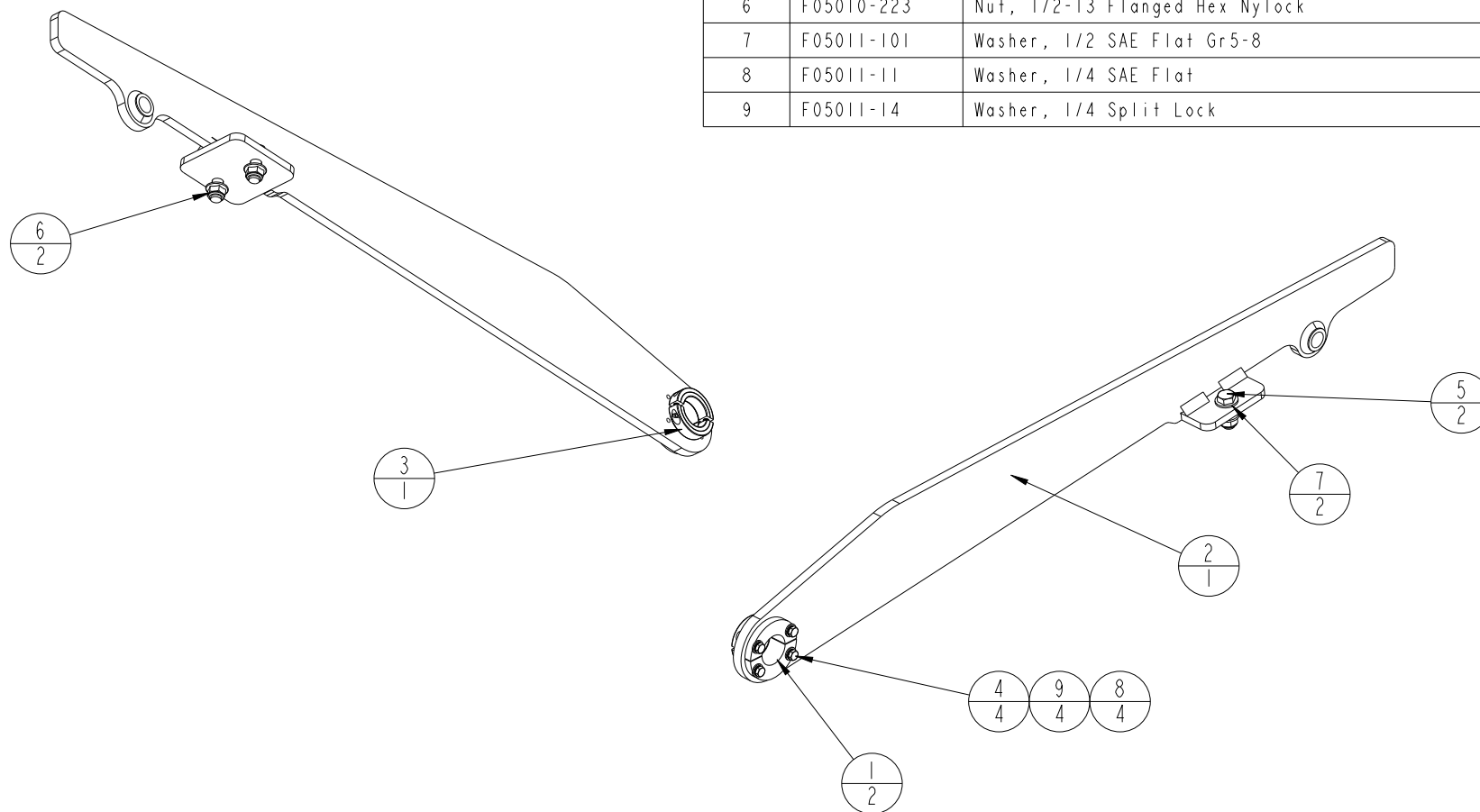
DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Bearing Mounting	120556	A

Notes:

1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120547	Bushing, UHMW Lift Skid	2
2	120554	Weldment, Lift Skid	1
3	120571	Collar, Split, 1 1/2 ID	1
4	F05005-101	BOLT, 1/4-20 X 1 HEX HEAD GR5	4
5	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	2
6	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
7	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
8	F05011-11	Washer, 1/4 SAE Flat	4
9	F05011-14	Washer, 1/4 Split Lock	4



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	13-Jan-21	MCM	MB	MCM

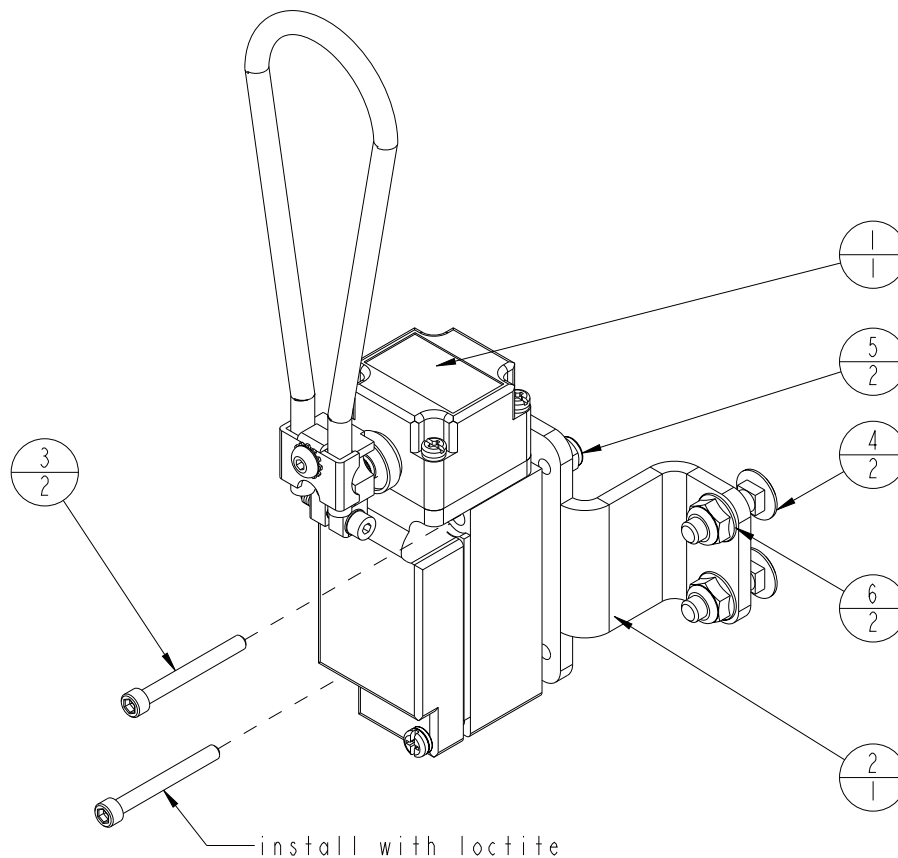
DESCRIPTION

Assy, Lift Skid

DRAWING NUMBER	REVISION
120544	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	112509	Switch, Limit Nylatron Loop	1
2	120552	Bracket, Switch Mount	1
3	F05004-187	Bolt, 8-32x1 1/2 SHC Plain	2
4	F05005-34	BOLT, 1/4-20 X 1 CARR	2
5	F05010-169	Nut, #8-32 Hex Nylock	2
6	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	2



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	13-Jan-21	MCM	MB	MCM

DESCRIPTION

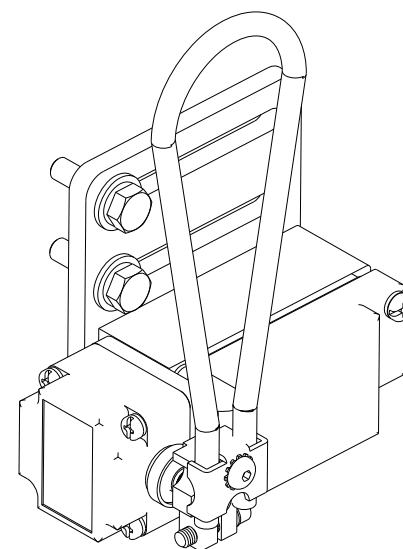
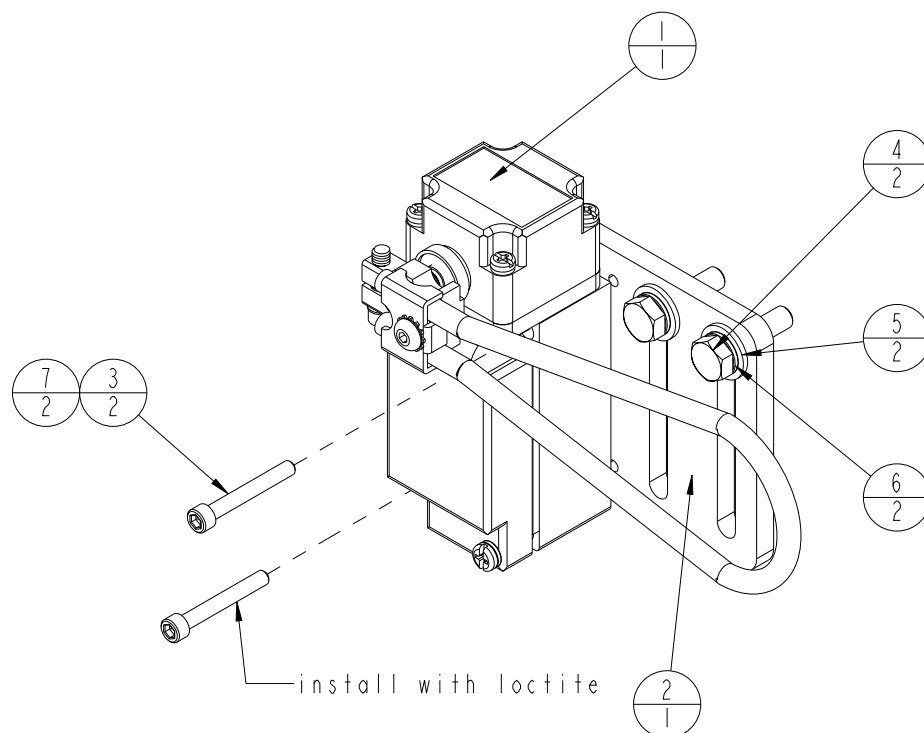
Assy, Switch Assembly

DRAWING NUMBER REVISION

120551 A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	112509	Switch, Limit Nylatron Loop	1
2	120564	Plate, Switch Mount	1
3	F05004-225	Bolt, 8-32x1 1/4 SHC Plain	2
4	F05005-101	BOLT, 1/4-20 X 1 HEX HEAD GR5	2
5	F05011-11	Washer, 1/4 SAE Flat	2
6	F05011-14	Washer, 1/4 Split Lock	2
7	F05011-84	Washer, #8 Split Lock	2



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
- .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	13-Jan-21	MCM	MB	MCM
DESCRIPTION			DRAWING NUMBER		REVISION
Assy, Fixed Stop Limit Switch			120563		A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	016880	Fitting, 1/2NPTSwvl-1/2"Push-In Elbw	3
					2	057420	Fitting, 3/4 Brass Hose Barb	1
					3	120332	Air Storage Tank, 10 Gallon, ASME-Code	1

Notes:

1. Apply Teflon Tape To All Pipe Thread Surfaces
2. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.					
.xxx	±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
.xx	±.010						
HOLES	±.010						
FRACT	±1/32						
ANGLE	± 1/2°	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
GRIND	#6	1 of 1	0.250	13-Jan-21	MCM	MB	MCM
DESCRIPTION					DRAWING NUMBER		REVISION
Assy, Air Accumulator, 10 Gallon					120565		A

An exploded view diagram of a mechanical assembly. The assembly consists of a base plate (10), a central housing (12), and a motor (14). A large gear (7) is mounted on the motor shaft, which meshes with a smaller gear (4) mounted on a shaft (5). A bracket (2) supports the smaller gear. A cover plate (8) is shown above the gear assembly. A pin (6) is used to secure the cover plate. A screw (9) is used to secure the base plate. A pin (11) is used to secure the central housing. A pin (13) is used to secure the motor. A pin (12) is used to secure the base plate. A pin (14) is used to secure the motor. A pin (10) is used to secure the base plate.

Notes:
1. Treatment: None

DIMENSIONS NOTED

Wood-Mizer Products, Inc.
 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-525

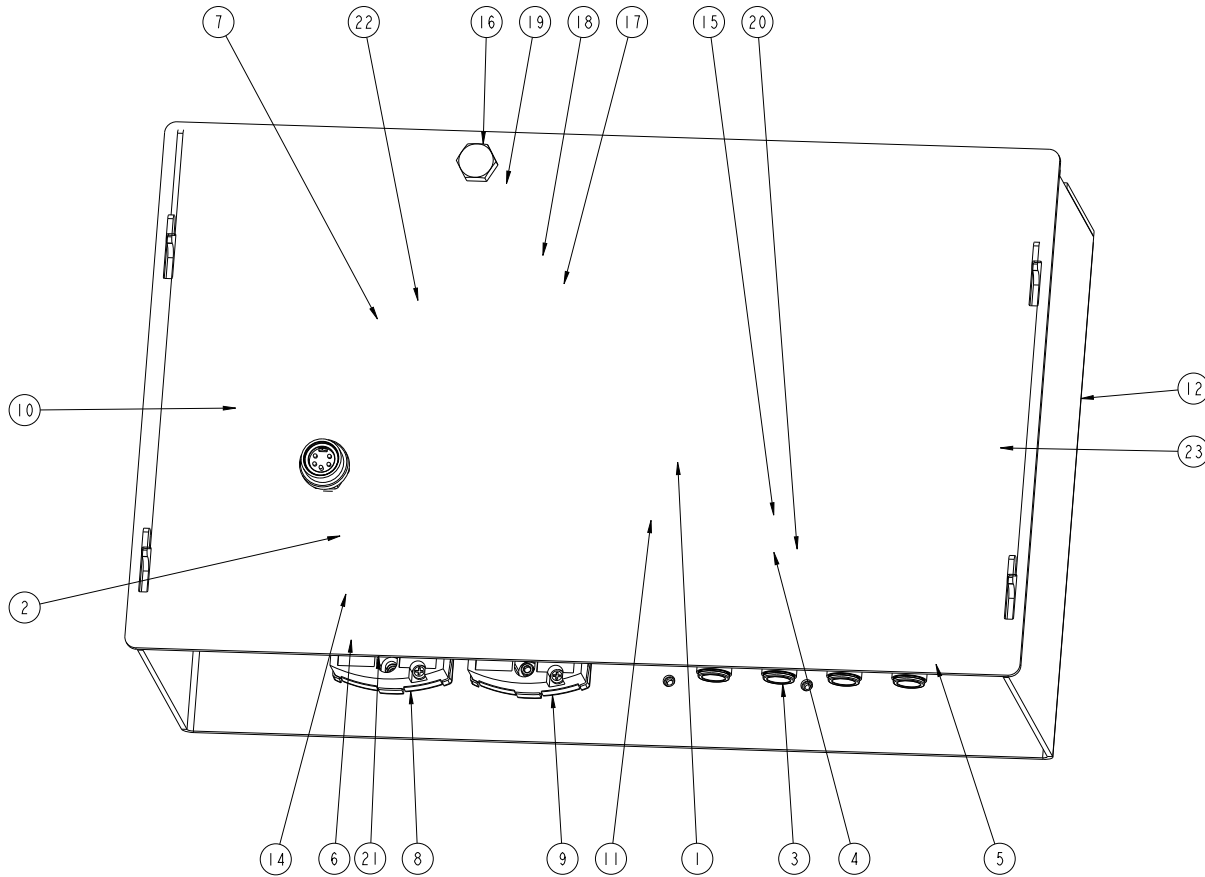
SHEET 1 of 1	SCALE 0.090	DATE 13-Jan-21	DESIGNED MCM	DRAWN MB	CHECKED MCM
------------------------	-----------------------	--------------------------	------------------------	--------------------	-----------------------

DRAWING NUMBER
120572

REVISION
A



DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	016880	Fitting, 1/2NPTswvl-1/2"Push-In Elbw	1
2	078858-050	Cable, Power 7/8 W/F 5-pole 5m	1
3	111560	Fitting, 1/2NPT-1/2"Push-In Straight	4
4	112516	Valve, Air 4/2 Sngl 1/2NPT 24DC Din A Snd	1
5	112517	Valve, Air 4/3 Clsd 1/2NPT 24DC Din A Snd	1
6	112557-050	Cable, Cat5e MI2 5m	1
7	112560	PLC Module, MI2 Caps Plastic PK 10	9
8	112619	PLC Module, EtherNet_IP DI16 IP67	1
9	112620	PLC Module, EtherNet_IP DO8x2A IP67	1
10	112623	Junction Block, 4 Port MI2 4-pin	1
11	120293	Muffler, 3/4NPT Air	2
12	120585	Wldmnt, Control Box	1
13	120587	Control Box Cover	1
14	F05005-225	Screw, #8-32x3/4 BO SHCS	7
15	F05005-7	Bolt, 1/4-20x2 1/2 HH	4
16	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	2
17	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
18	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	2
19	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
20	F05011-14	Washer, 1/4 Split Lock	4
21	F05011-41	WASHER, #8 SAE FLAT ZINC	4
22	F05011-84	Washer, #8 Split Lock	7
23	P26258	Plug, 1/2NPT Pipe	1

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32"
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	10/2/2020	JRF	JRF	***

DESCRIPTION	NUMBER	REVISION
Control Assy, Infeed I.O	112710	A

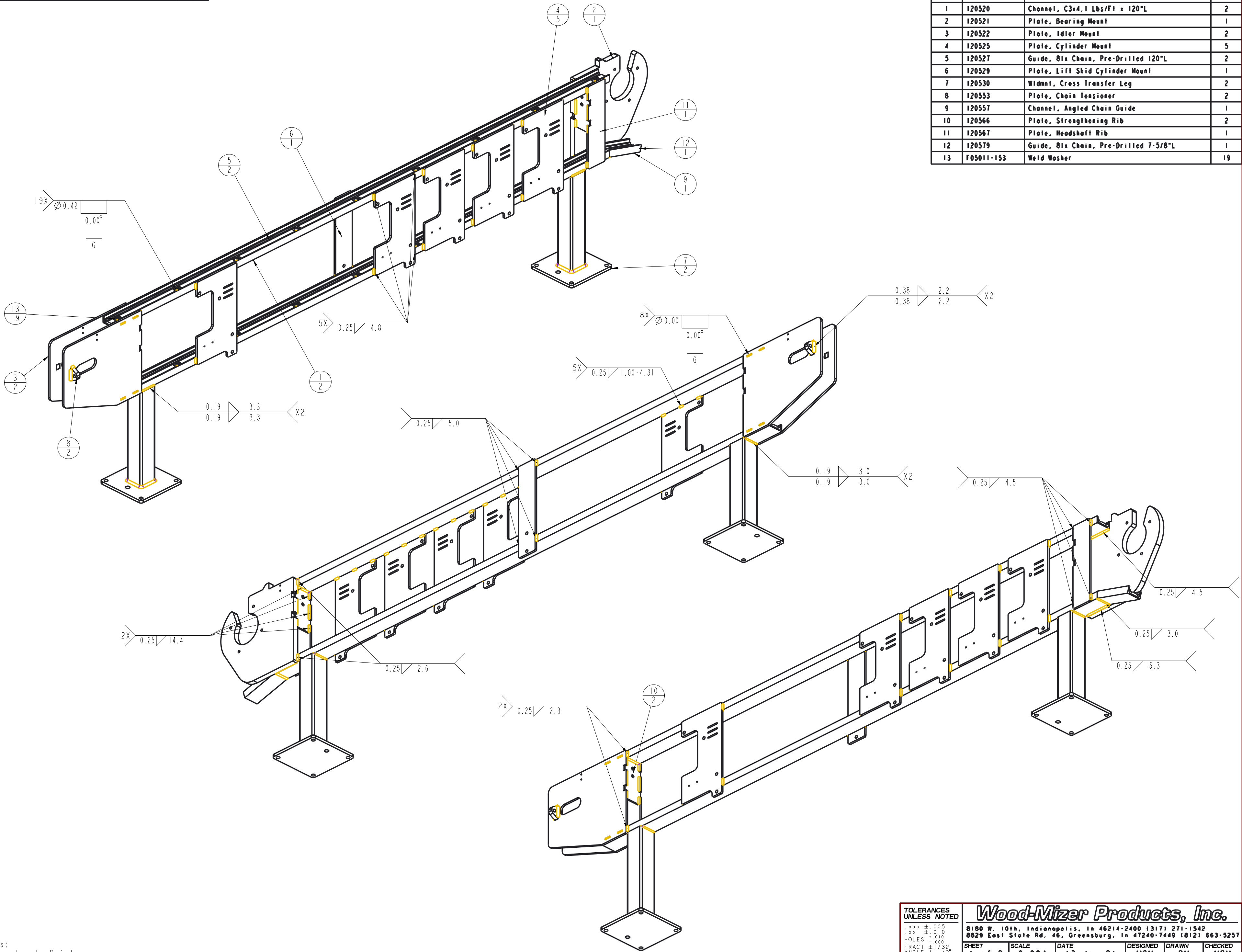
DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	4647-SLPT-011	Bracket, Zero Lumber End Stop	1
					2	F05005-116	Bolt, 1/4-20x1 1/4 HH Gr5	4
					3	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	4
					4	F05011-11	Washer, 1/4 SAE Flat	4

Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
DESCRIPTION Assy, Zero Lumber End Stop	SHEET 1 of 1	SCALE 0.375	DATE 10-Sep-21	DESIGNED MB	DRAWN MB
				CHECKED 	DRAWING NUMBER 118196
				REVISION 	A

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120520	Channel, C3x4.1 Lbs/Ft x 120"L	2
2	120521	Plate, Bearing Mount	1
3	120522	Plate, Idler Mount	2
4	120525	Plate, Cylinder Mount	5
5	120527	Guide, 81x Chain, Pre-Drilled 120"L	2
6	120529	Plate, Lift Skid Cylinder Mount	1
7	120530	Wldmnt, Cross Transfer Leg	2
8	120553	Plate, Chain Tensioner	2
9	120557	Channel, Angled Chain Guide	1
10	120566	Plate, Strengthening Rib	2
11	120567	Plate, Headshaft Rib	1
12	120579	Guide, 81x Chain, Pre-Drilled 7-5/8"L	1
13	F05011-153	Weld Washer	19

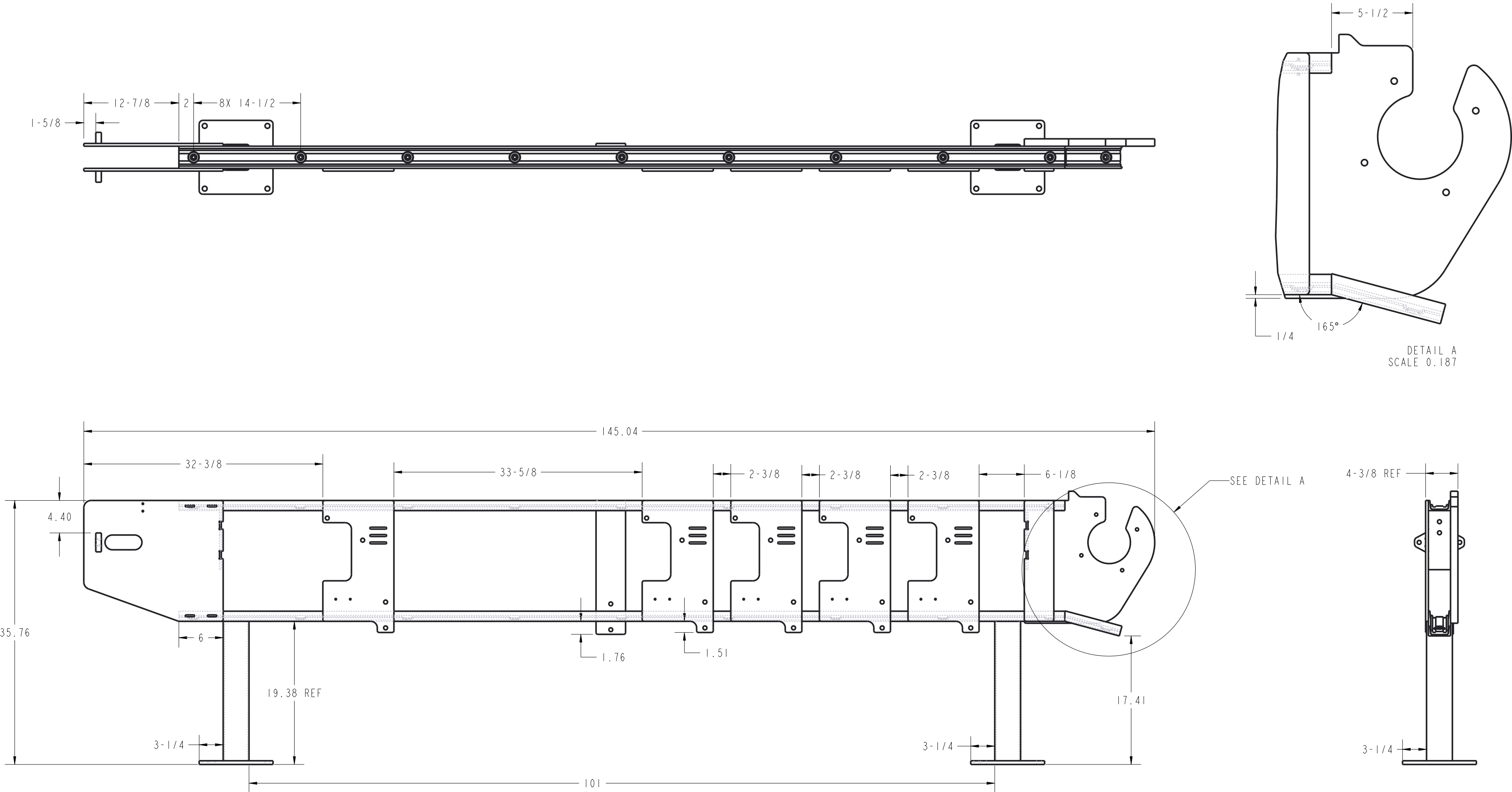


Notes:
1. Treatment: Paint
2. Debur Welds

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES ±.000		SHEET	SCALE	DATE	DESIGNED	CHECKED
FRACT ±1/32		1 of 2	0.094	13-Jan-21	MCM	DM
ANGLE ± 1/2°		DESCRIPTION		NUMBER		REVISION
GRIND #6		Strand Weldment		120519		A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	120520	Channel, C3x4.1 Lbs/Ft x 120"L	2
2	120521	Plate, Bearing Mount	1
3	120522	Plate, Idler Mount	2
4	120525	Plate, Cylinder Mount	5
5	120527	Guide, 81x Chain, Pre-Drilled 120"L	2
6	120529	Plate, Lift Skid Cylinder Mount	1
7	120530	Wldmnt, Cross Transfer Leg	2
8	120553	Plate, Chain Tensioner	2
9	120557	Channel, Angled Chain Guide	1
10	120566	Plate, Strengthening Rib	2
11	120567	Plate, Headshaft Rib	1
12	120579	Guide, 81x Chain, Pre-Drilled 7-5/8"L	1
13	F05011-153	Weld Washer	19

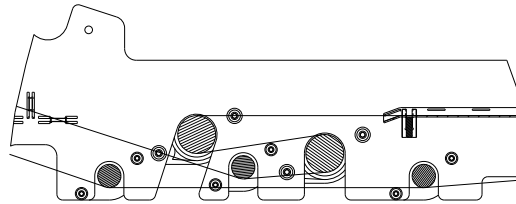


TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	SHEET 2 of 2	SCALE 0.094	DATE 13-Jan-21	DESIGNED MCM	DRAWN DM	CHECKED MCM
DESCRIPTION Strand Weldment				NUMBER 120519		REVISION A

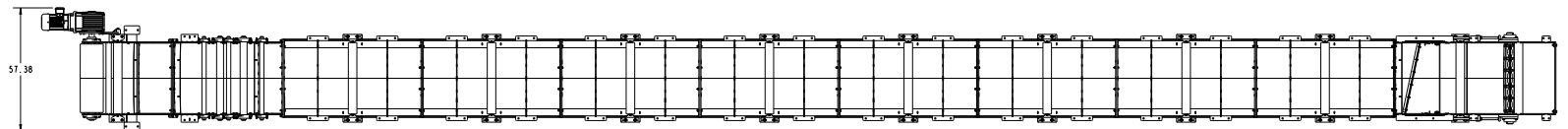
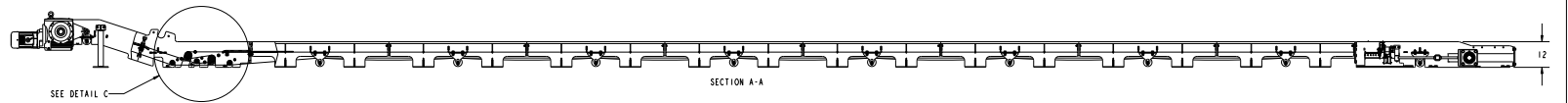
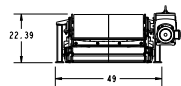
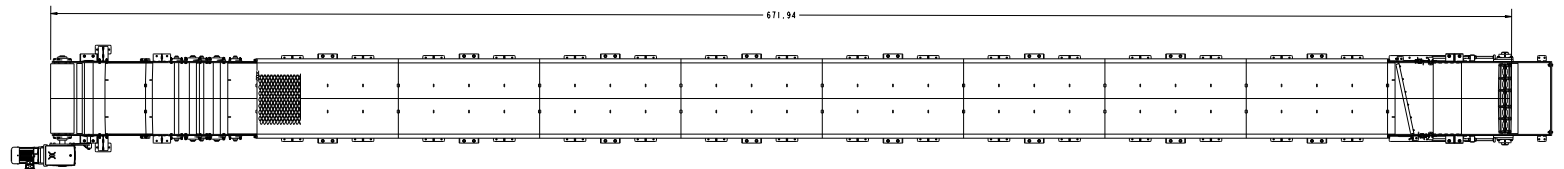
SECTION 7 WASTE CONVEYORS

DESCRIPTION	REVISION	COMPONENT	QUANTITY
Assembly, Waste Conveyor	A	117489	1
Assembly, Conveyor Tray	A	117488	20
Assembly, Tension Section	A	117501	2
Assembly, Tail Barrel	A	117500	2
Assembly, Idler Roller Small	A	117586	4
Assembly, Idler Roller	A	117726	2
Assembly, Left Safety Switch Assembly	A	117719	4
Assembly, Belt Cleaning Assembly	A	118231	2
Assembly, Incline Section	A	117509	1
Assembly, Rewind Shaft With Bearings	A	117588	4
Assembly, Rewind Shaft Small With Bearings	A	117590	6
Assembly, Drive Shaft Section	A	117517	1
Assembly, Drive Pulley With Bushing	A	117731	2
Assembly, Support Foot	A	117526	2
Assembly, Waste Conveyor II	A	117654	1
Assembly, Incline Section	A	117699	1
Assembly, Incline Conveyor Rail	A	117753	2
Assembly, Drive Shaft Section	A	117702	1
Assembly, Support Leg Short	A	117746	1
Assembly, Support Leg Long	A	117747	1

	ITEM	PART NUMBER	DESCRIPTION	QTY
◆	1	117488	Assy. Conveyor Tray	8
	2	117501	Assy. Tension Section	1
	3	117503	Assy. Incline Section	1
	4	117517	Assy. Drive Shaft Section	1
	5	117526	Assy. Support Foot	8
	6	117653	Bolt, 30x178x 1/2-Top with Lacing	1
	7	117680	Warn Gear SR 45125470-100LP# 4 FT.	1

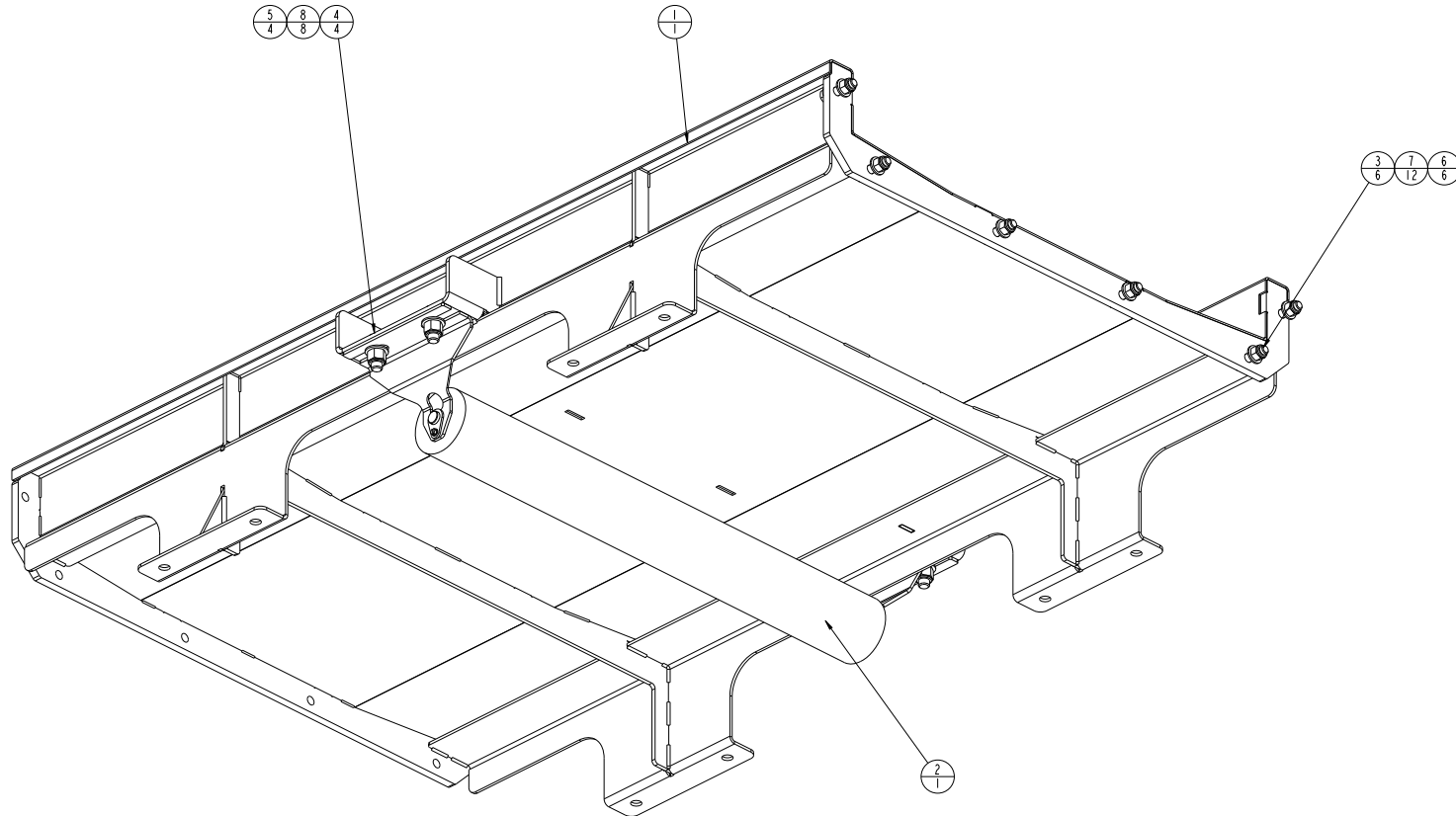


DETAIL C
SCALE 0.188



TOLERANCES UNLESS NOTED: *** B .005 *** S .010 *** R .005 *** H .015 *** F .030 *** T .015 *** GRIND .06		Wood-Mizer Products, Inc. 8180 W. 10th, Independence, Ia 52124-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, Ia 52740-7449 (812) 663-5257			
QWRT 2 of 2	SCALE 0.035	DATE 17-Nov-20	QWAIN DG	QWAIN DG	CHOICE -
DESCRIPTION Assy. Waste Conveyor		NUMBER 117489		REVISION A	

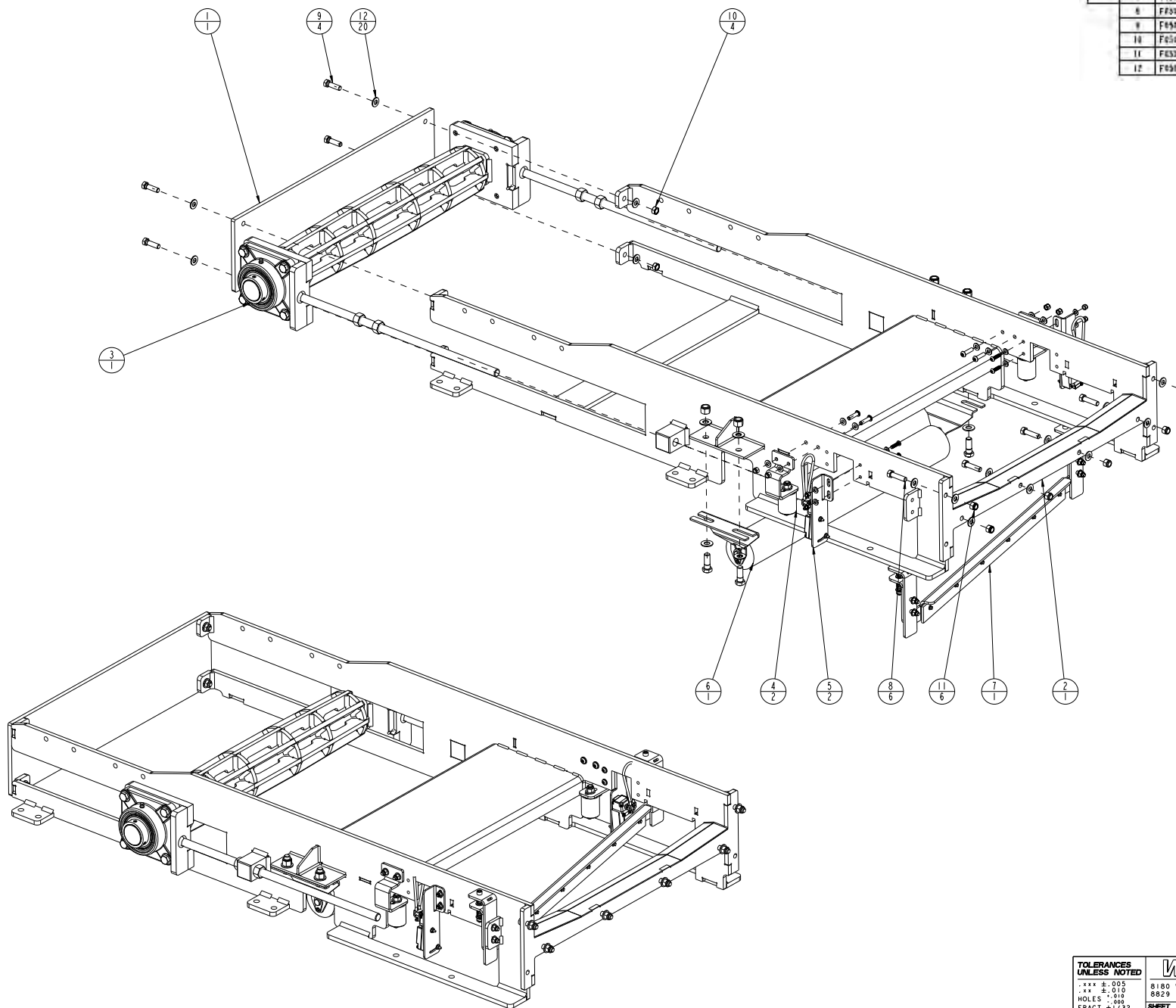
ITEM	PART NUMBER	DESCRIPTION	QTY
1	117484	Wldmnt, Conveyor Tray	1
2	117728	Assy, Idler Roller 4x32"	1
3	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	6
4	F05009-33	Bolt, 5/8-11x1 3/4 HH	4
5	F05010-34	Nut, 5/8-11 Nyl Lock	4
6	F05010-8	Nut, 1/2-13 Nyl Hex Lock	6
7	F05011-2	Washer, 1/2 SAE Flat	12
8	F05011-5	Washer, 5/8 SAE Flat	8



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
*** ±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
** ±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010					
FRACT ±1/32					
ANGLE # 1/2"					
GRIND #6					
DESCRIPTION	SCALE	DATE	DESIGNED	DRAWN	CHECKED
Assy, Conveyor Tray	1 of 1	05-Oct-20	DG	DG	A
			NUMBER	REVISION	
			117488	A	

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117402	Plate, End Cover	1
2	117403	Washer, Tail	1
3	117500	Assy. Tail Barrel	1
4	117506	Assy. Hilt for Tail Barrel	2
5	117719	Assy. Left Safety Switch Assembly	2
6	117718	Assy. Right Safety Switch	1
7	118751	Assy. Belt-Cleaning Assembly	1
8	F03009-100	Bolt, 1/2-13x2 INPT DRD Znc	6
9	F05006-75	Bolt, 1/2-13x1 3/4 GR8 HD	4
10	F05010-30	BOLT, 1/2-13 FREE BEG, ZINC	4
11	F03010-3	Nut, 1/2-13 Ryl Box Lock	4
12	F05011-2	Washer, 1/2-13AE Flat	20

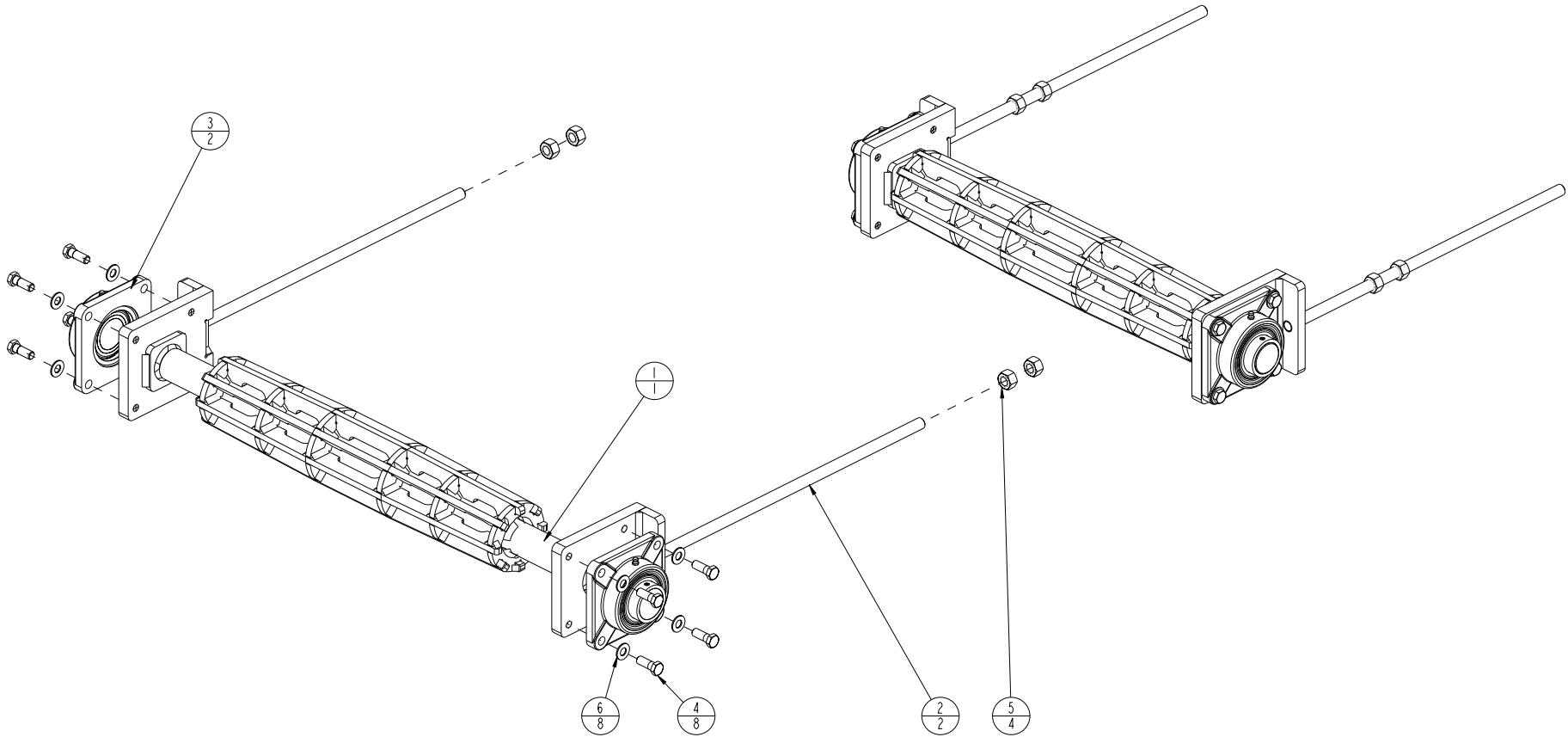


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
x ±.015					
HOLES	+.010				
FRACT	±1/32				
ANGLE	# 1/2°				
GRIND	# 6				
DESCRIPTION	Assy, Tension Section	NUMBER	117501	DESIGNED	DR
				DRAWN	CK
				CHECKED	BY
					A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117499	Wldmnt, Tail Barrel	1
2	117647	Wldmnt, Bearing Mount With Rod	2
3	117727	Bearing, 2 1/2 ID Four Bolt Flange	2
4	F05009-33	Bolt, 5/8-11x1 3/4 HH	8
5	F05010-126	Nut, 7/8-9 Unpl	4
6	F05011-5	Washer, 5/8 SAE Flat	8



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

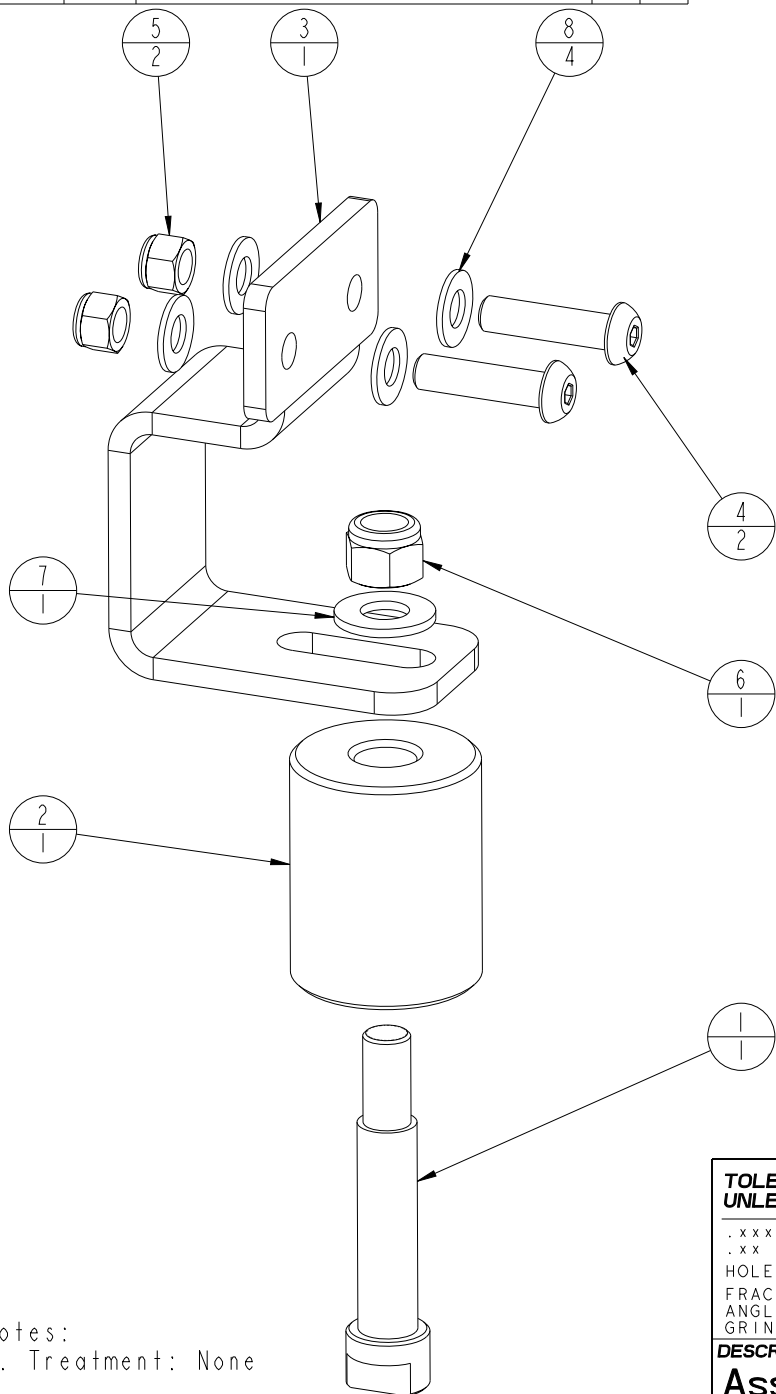
Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

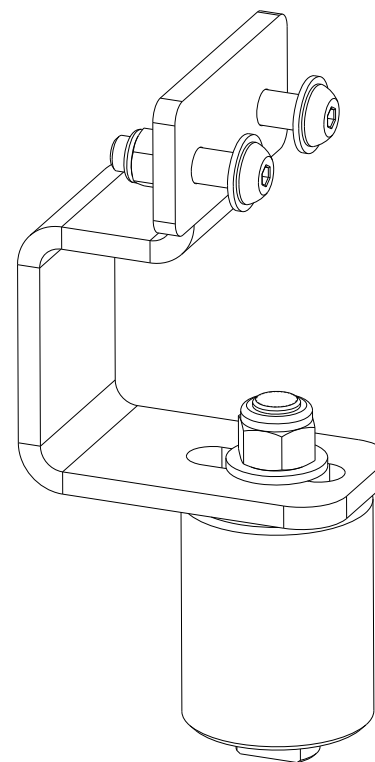
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	10-Nov-20	DG	DG	-

DESCRIPTION	NUMBER	REVISION
Assy, Tail Barrel	117500	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	117518	Shaft, Idler Roller	1
2	117584	Roller, Idler Roller Small	1
3	117585	Bracket, Idler Roller Mount	1
4	F05007-196	Bolt, 3/8-16x1 1/2 BHSCS	2
5	F05010-10	Nut, 3/8-16 Hex Nyl Lock	2
6	F05010-8	Nut, 1/2-13 Nyl Hex Lock	1
7	F05011-2	Washer, 1/2 SAE Flat	1
8	F05011-3	Washer, 3/8 Flat SAE	4



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
FRACT ±.000
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	10-Nov-20	DG	DG	-

DESCRIPTION

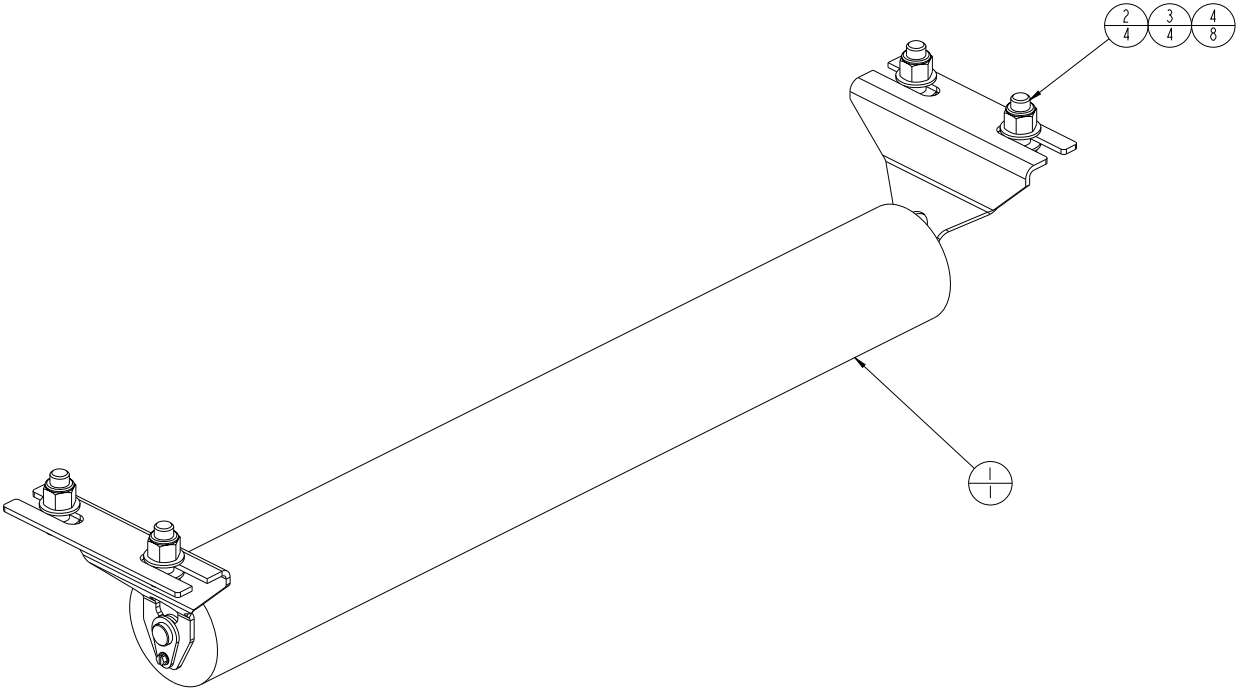
Assy, Idler Roller Small

DRAWING NUMBER REVISION

117586 A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117728	Assy, Idler Roller 4x32"	1
2	F05009-33	Bolt, 5/8-11x1 3/4 HH	4
3	F05010-34	Nut, 5/8-11 Nyl Lock	4
4	F05011-5	Washer, 5/8 SAE Flat	8

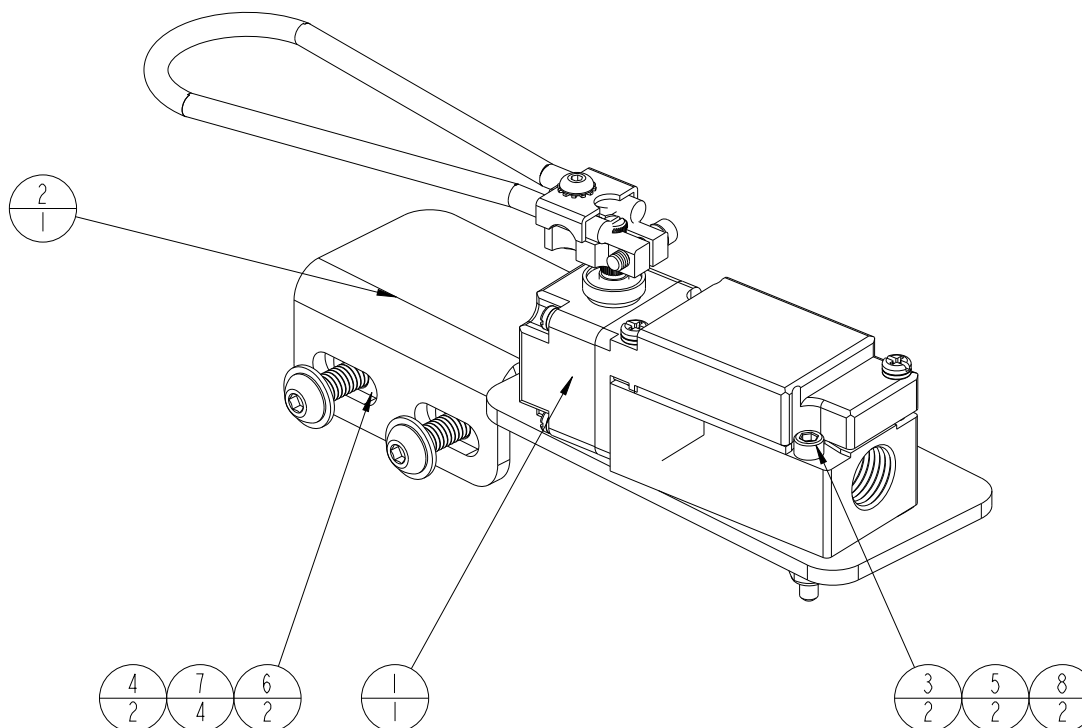


TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32" ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	28-Jan-21	DG	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, Idler Roller			117726	A	

Notes:
1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

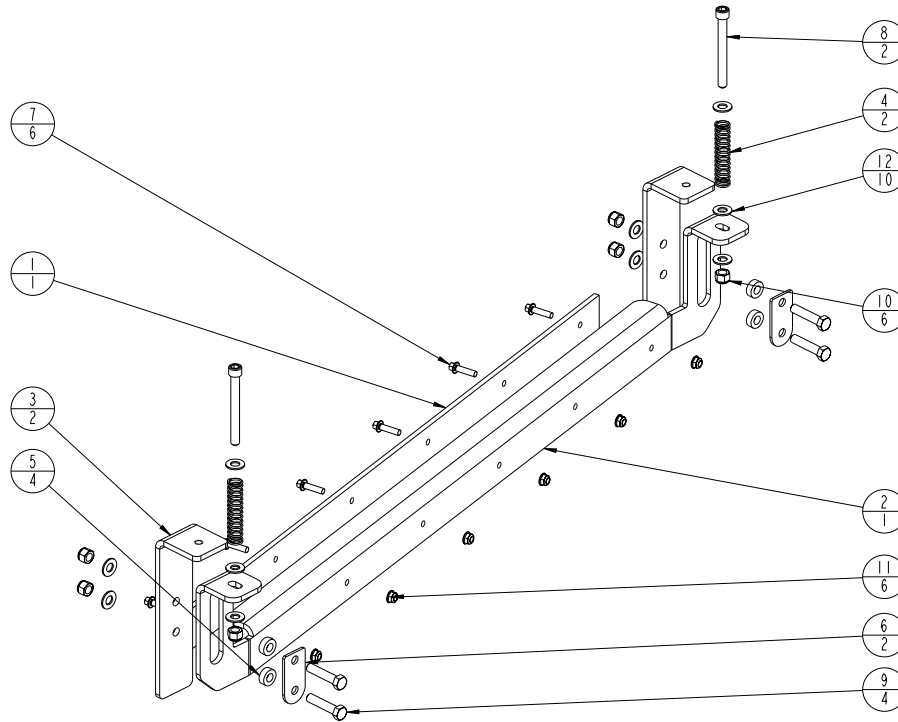
ITEM	PART NUMBER	DESCRIPTION	QTY
1	112509	Switch, Limit Nylatron Loop	1
2	117717	Bracket, Left Safety Switch Bracket	1
3	F05004-192	Bolt, #10-24x1 1/2 SH B0	2
4	F05006-184	Screw, 5/16-18x1-1/4 SBHC	2
5	F05010-160	Nut, #10-24 Hex Self-Locking	2
6	F05010-58	Nut, 5/16-18 Nyl Lock	2
7	F05011-17	Washer, 5/16 SAE Flat	4
8	F05011-18	Washer, #10 SAE Flat	2



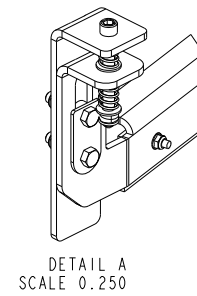
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	08-Jan-20	MB	MB	
DESCRIPTION			DRAWING NUMBER		REVISION
Assy, Left Safety Switch Assembly			117719		A

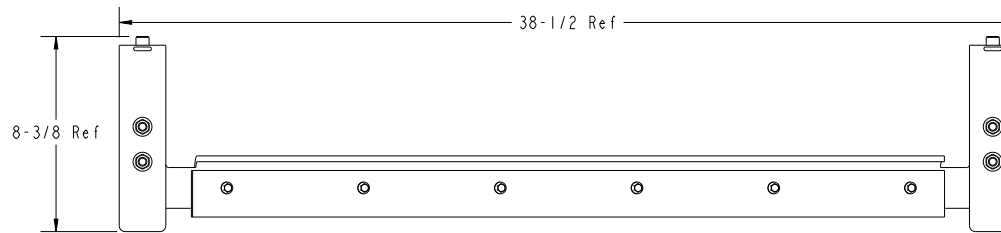
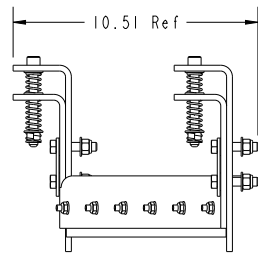
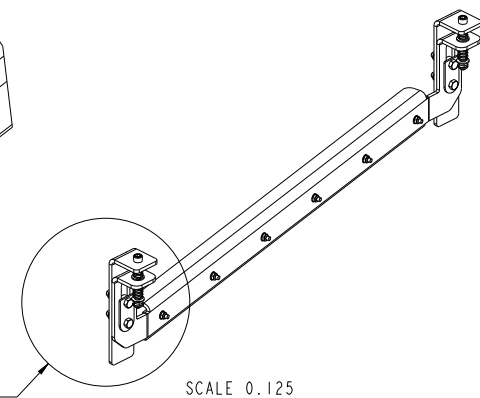
DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	117722	Rubber, Belt Cleaning Rubber	1
2	118232	Bracket, Cleaning Bracket	1
3	118240	Bracket, Tension Bracket	2
4	118259	Spring, 0.66 OD x 3 Lenght x .072 Wire Dia	2
5	118260	Spacer, 3/40D 3/8ID x 0.28L	4
6	118261	Plate, Slider	2
7	F05005-136	Screw, 1/4-20x1 Hex Flange Serrated SC	6
8	F05007-111	Bolt, 3/8-16 X 3 1/2 SHC B/O	2
9	F05007-207	Bolt, 3/8-16x1 3/4 HH Gr8, Znc	4
10	F05010-10	Nut, 3/8-16 Hex Nyl Lock	6
11	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	6
12	F05011-3	Washer, 3/8 Flat SAE	10



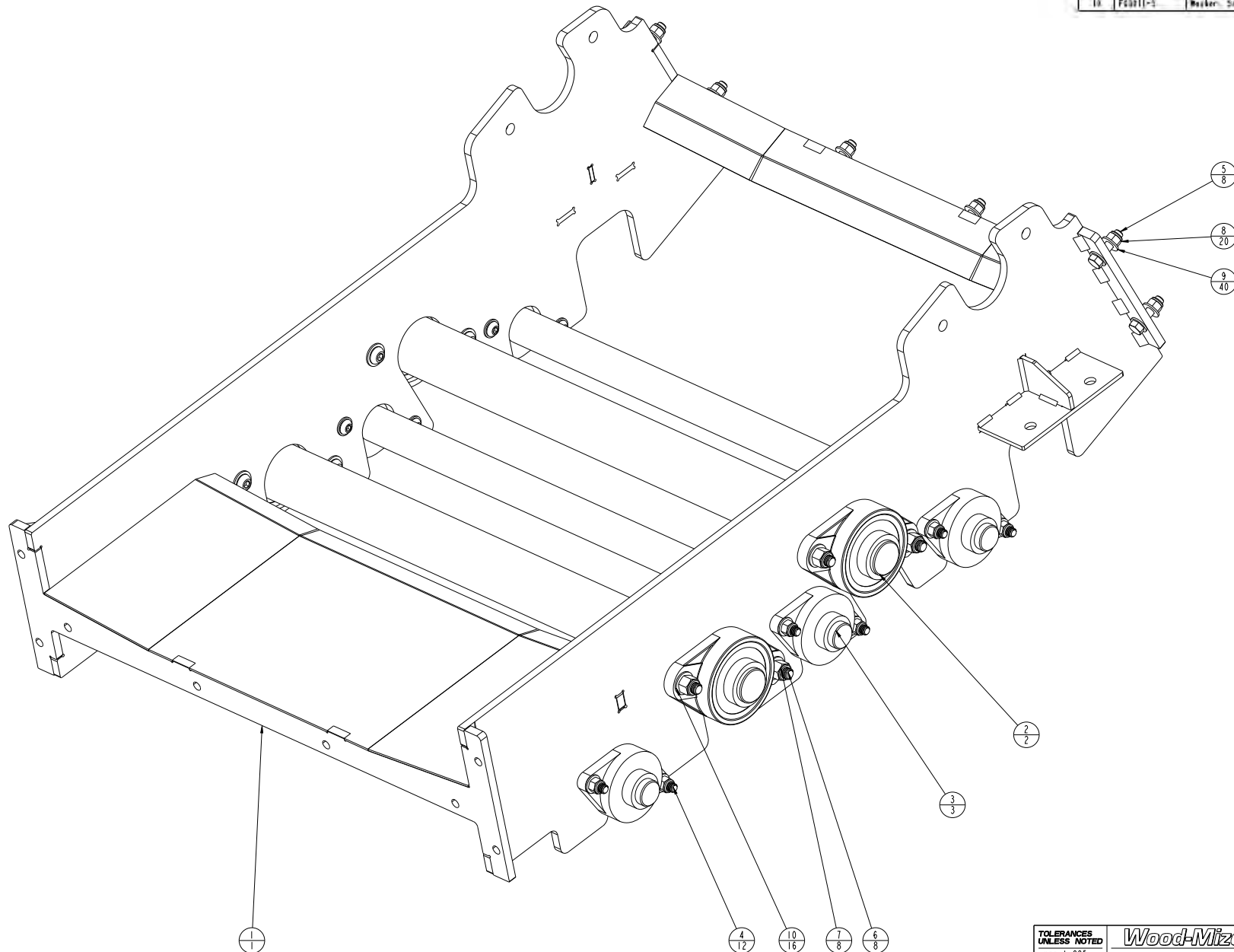
SEE DETAIL A



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	11-Jan-20	DG	DG	
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Cleaning Assembly			118231	A	

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117509	Bladet, Incline Section	1
2	117506	Assy. Rotated Shaft With Bearings	2
3	117503	Assy. Rotated Shaft With Bearings	2
4	F6500-207	Screw, 1/2-13x2-1/4 SMC	12
5	F6500-106	Ball, 1/2-13x2 BHFT 300 Zn	8
6	F6500-153	Screw, 5/8-11x1 1/2 SMC	8
7	F6500-24	Nut, 5/8-11 Wt Lock	8
8	F6500-8	Nut, 1/2-13 Wt Hex Lock	20
9	F6511-7	Washer, 1/2 SAE Flat	40
10	F6511-5	Washer, 5/8 SAE Flat	16

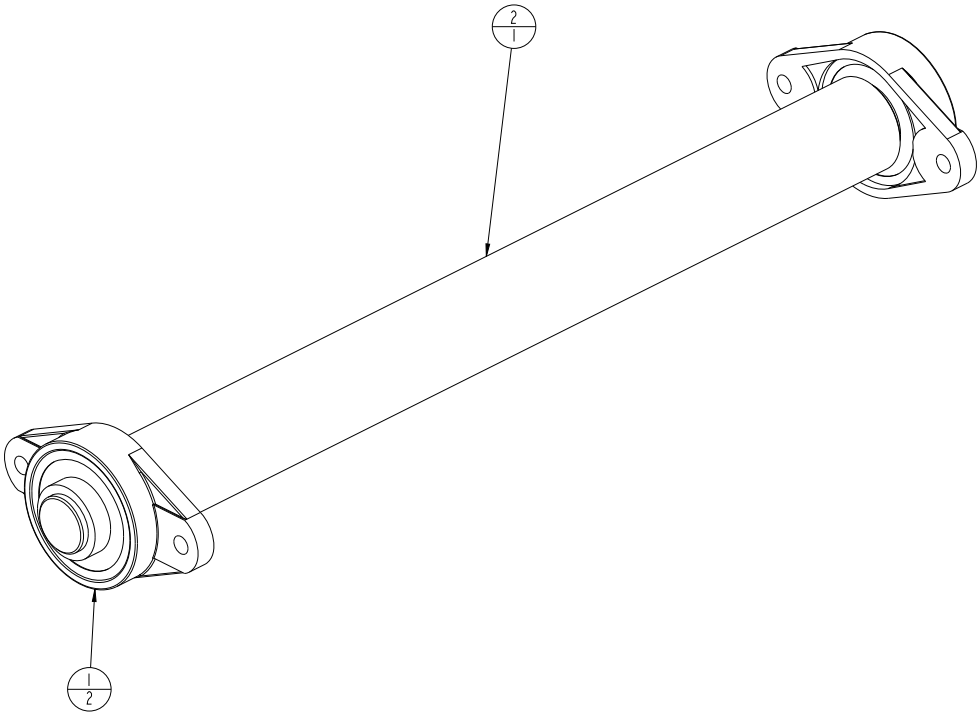


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX	±.005	8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1542			
XX	±.010	8829 East State Rd. 46, Greensburg, IN 47240-7449 (812) 663-5257			
HOLES	+.010				
FRACT	±1/32				
ANGLE	# 1/2°				
GRIND	#6				
DESCRIPTION	SCALE	DATE	DESIGNED	DRAWN	CHECKED
Assy, Incline Section	1 of 1	0.250	05-Nov-20	DG	DG
			NUMBER	REVISION	
			117509	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	077899	Bearing, 2-Bolt Flange (UCFL 211-32)	2
2	117587	Shaft, Belt Rewind	1



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

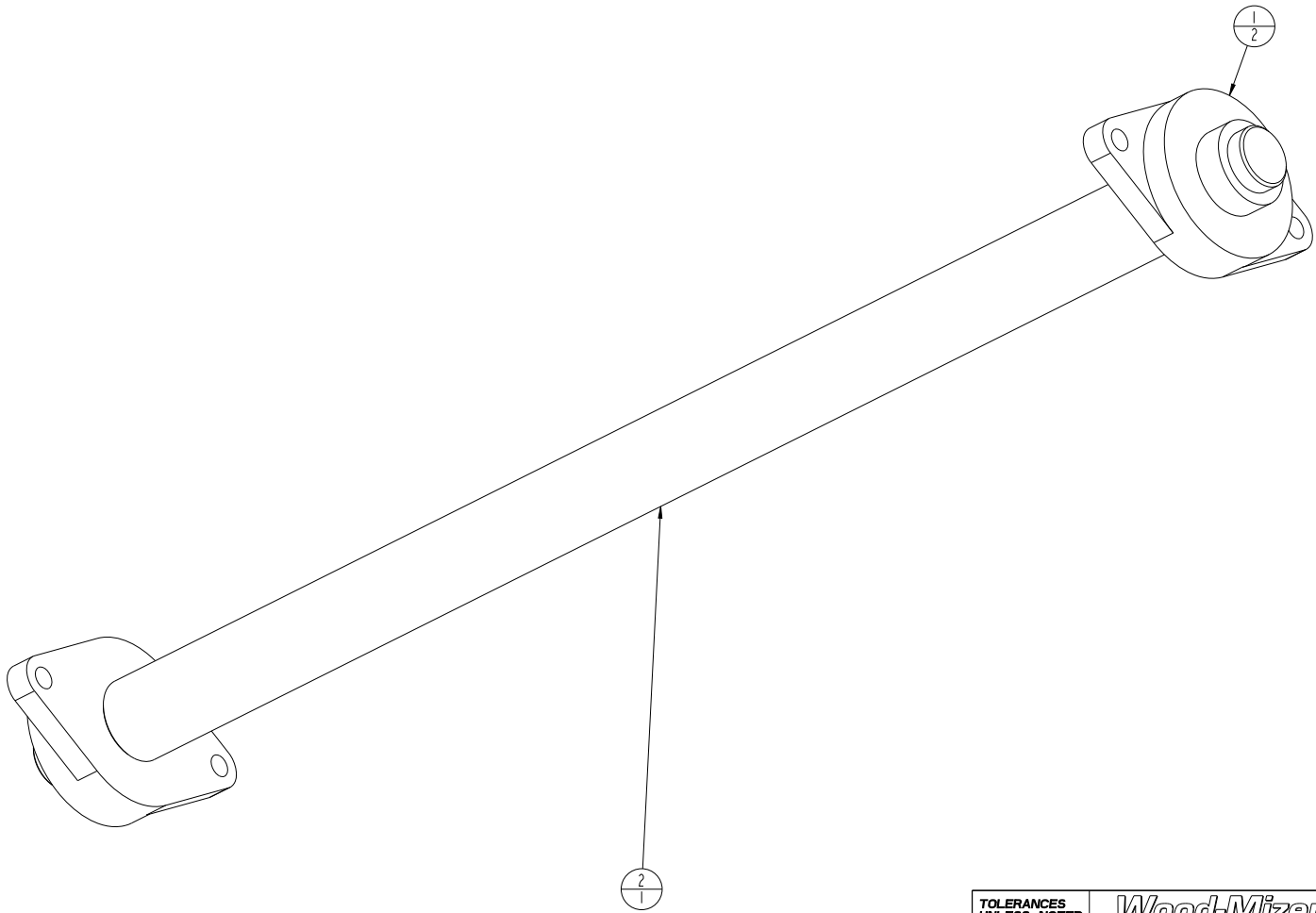
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	04-Nov-20	DG	DG	-
DESCRIPTION			NUMBER		REVISION
Assy, Rewind Shaft With Bearings			117588		A

Notes:
1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	064719	Bearing, VF2S-224	2
2	117589	Shaft, Belt Rewind Small	1



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

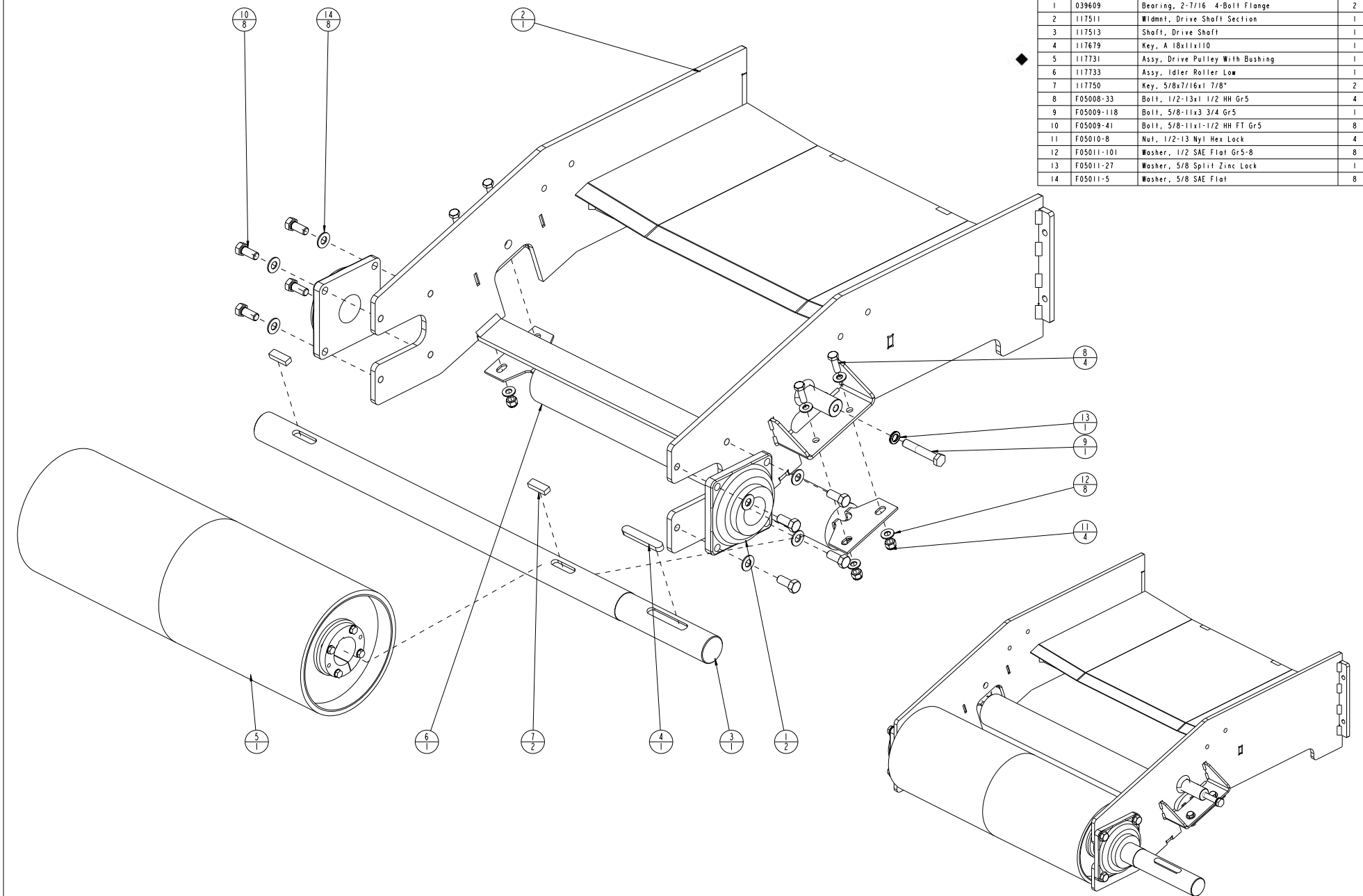
.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	04-Nov-20	DG	DG	-

DESCRIPTION	NUMBER	REVISION
Assy, Rewind Shaft Small With Bearings	117590	A



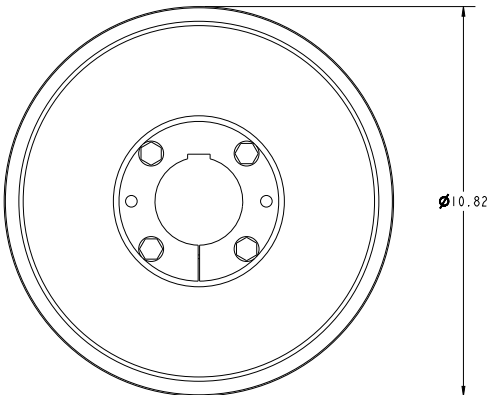
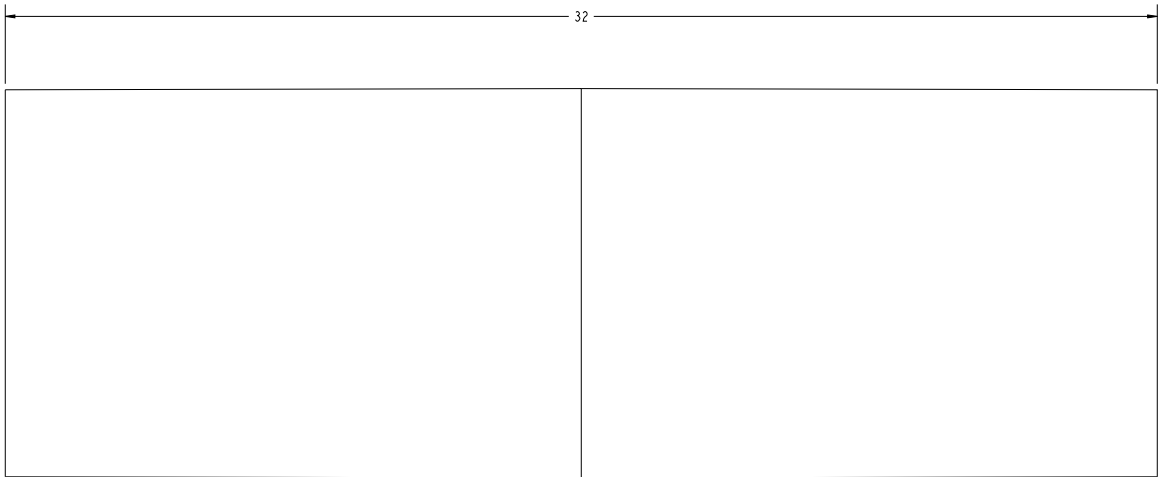
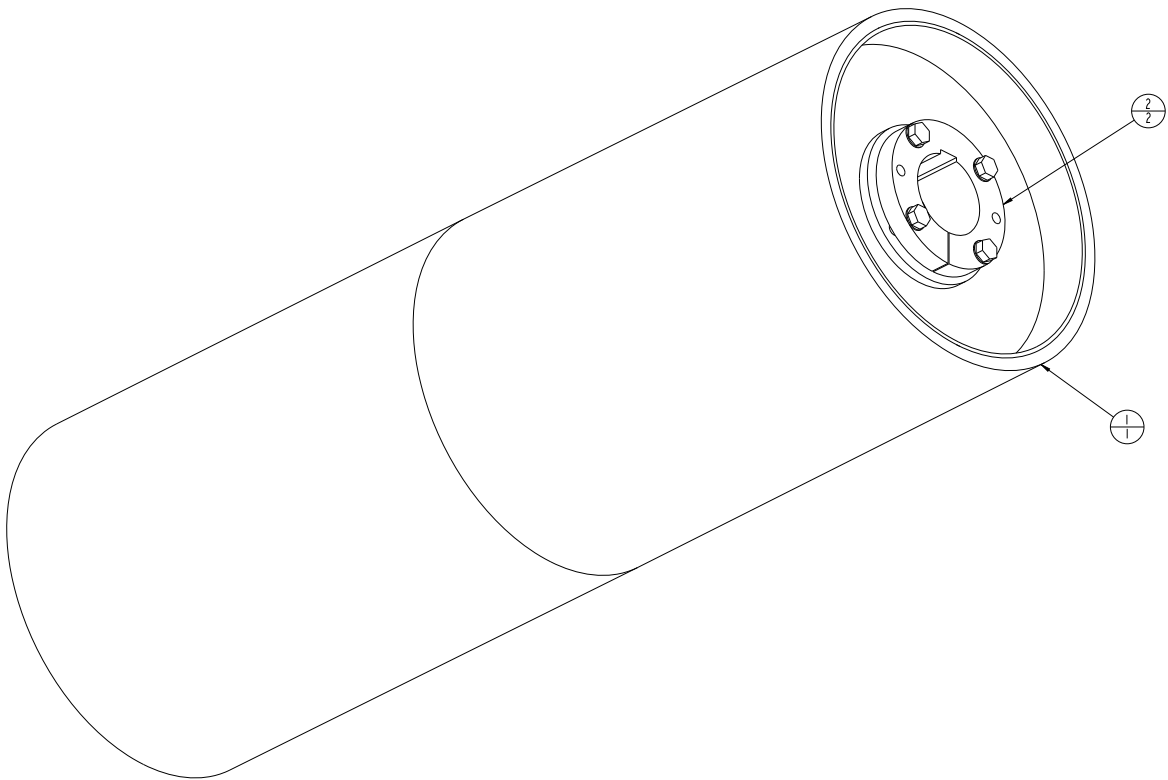
ITEM	PART NUMBER	DESCRIPTION	QTY
1	039609	Bearing, 2-7/16 4-Bolt Flange	2
2	117511	Wldmnt, Drive Shaft Section	1
3	117513	Shaft, Drive Shaft	1
4	117679	Key, A 18x11x10	1
5	117731	Assy, Drive Pulley With Bushing	1
6	117733	Assy, Idler Roller Low	1
7	117750	Key, 5/8x7/16x1 7/8"	2
8	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	4
9	F05009-118	Bolt, 5/8-11x3 3/4 Gr5	1
10	F05009-41	Bolt, 5/8-11x1-1/2 HH FT Gr5	8
11	F05010-8	Nut, 1/2-13 Nyl Hex Lock	4
12	F05011-101	Washer, 1/2 SAE Flat Gr5-8	8
13	F05011-27	Washer, 5/8 Split Zinc Lock	1
14	F05011-5	Washer, 5/8 SAE Flat	8

SCALE 0.125

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX	±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
XX	±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES	+.010				
FRACT	±1/32				
ANGLE	# 1/2"				
GRIND	# 6				
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN
Assy, Drive Shaft Section	1 of 1	0.188	06-Nov-20	DG	DG
				NUMBER	REVISION
				117517	A

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117748	Assy, Drive Pulley	1
2	117749	Bushing, M125 Bore 2.4375	2

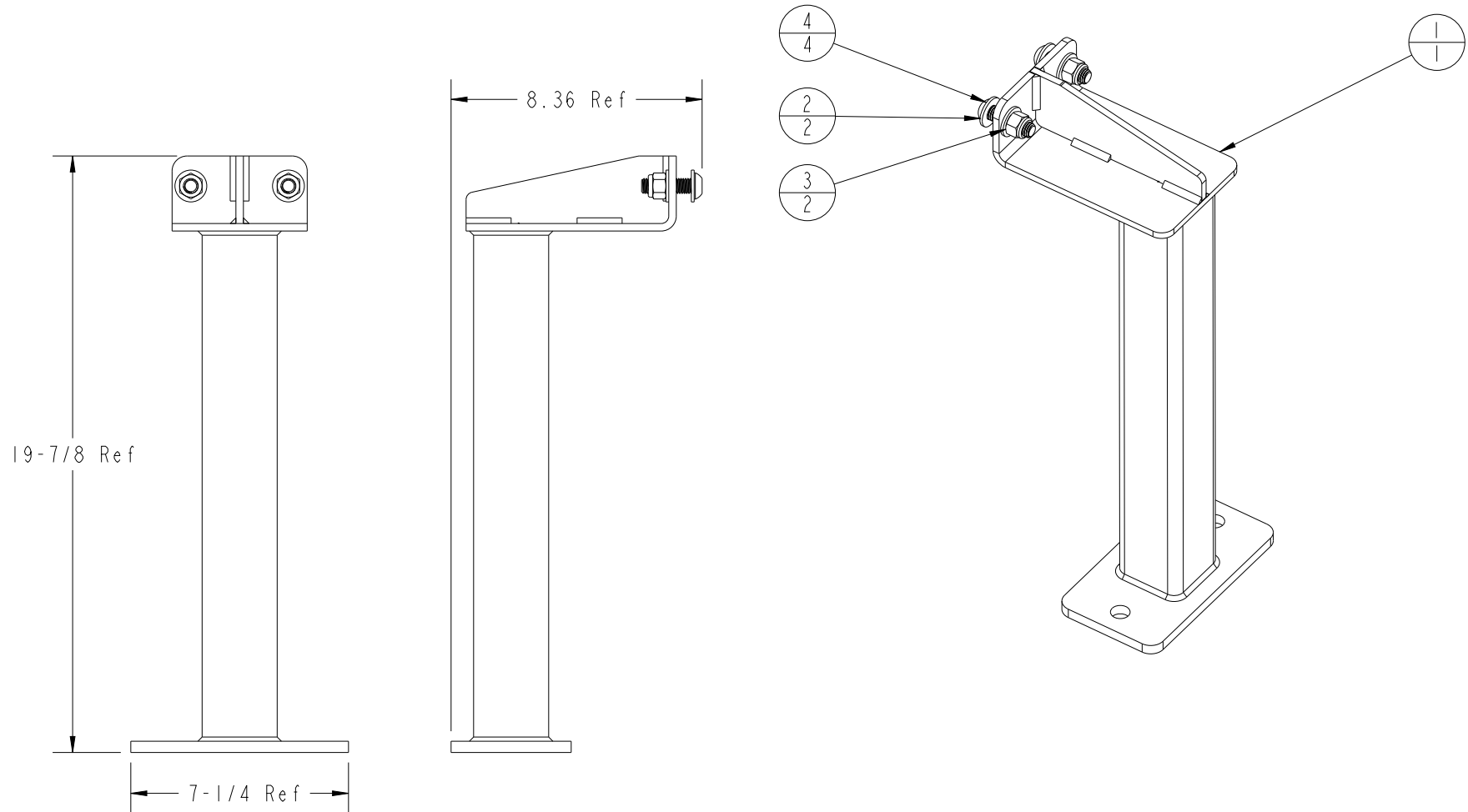


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
*** ±.005 ** ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE # 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	18-Jan-21	DG	DG	
DESCRIPTION			NUMBER	REVISION	
Assy, Drive Pulley With Bushing			117731	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117522	Wldmnt, Foot	1
2	F05008-208	Screw, 1/2-13x1 3/4 SBHC	2
3	F05010-8	Nut, 1/2-13 Nyl Hex Lock	2
4	F05011-2	Washer, 1/2 SAE Flat	4

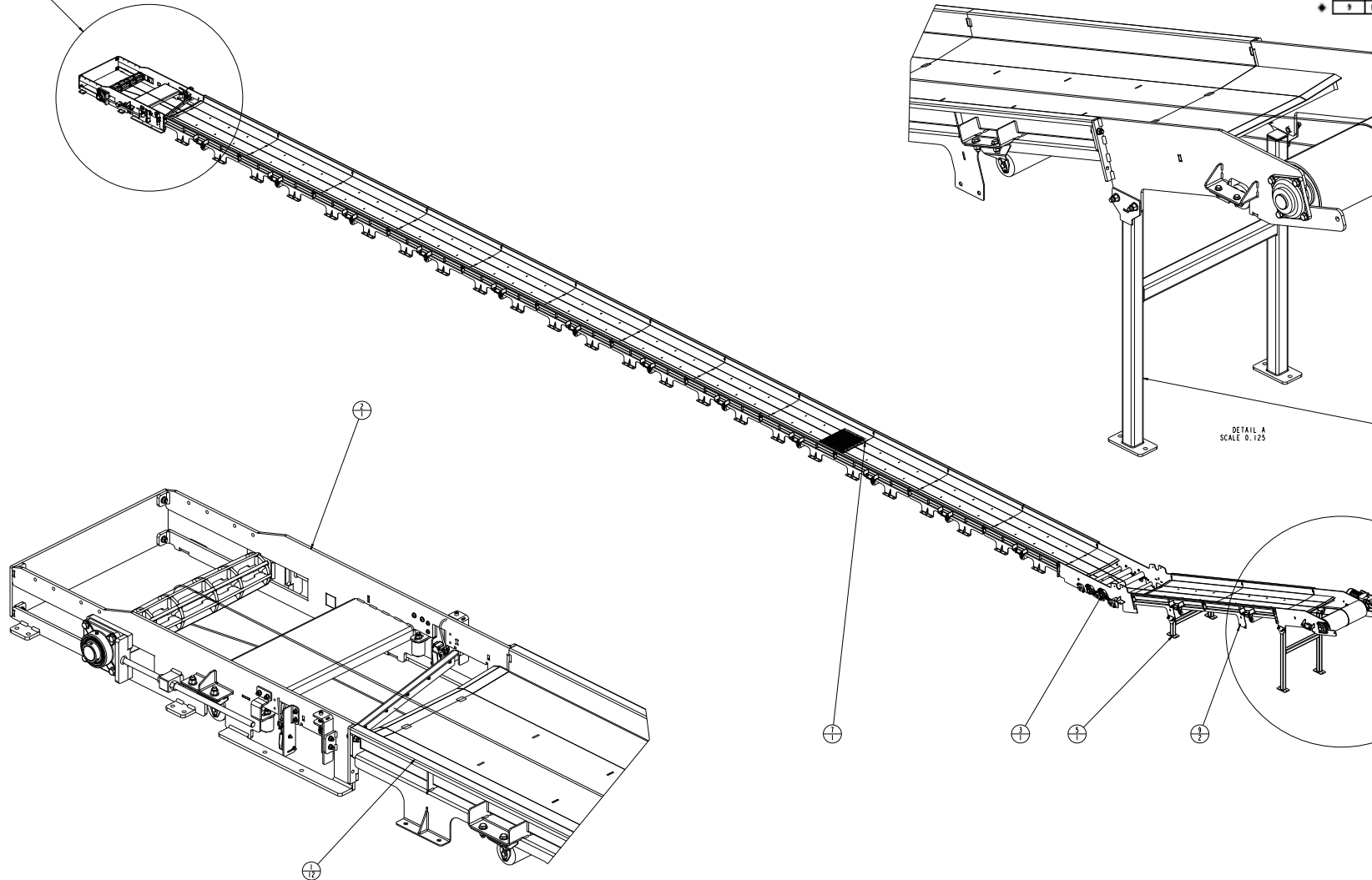


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES ±.010 FRACT ±.000 ANGLE ± 1/32° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
		SHEET 1 of 1	SCALE 0.188	DATE 04-Nov-20	DESIGNED DG	DRAWN DG	CHECKED -
DESCRIPTION Assy, Support Foot					DRAWING NUMBER 117526		REVISION A

DATE REV REVISION RECORD DR CK

SEE DETAIL B



ITEM	PART NUMBER	DESCRIPTION	QTY
1	117486	Assy. Conveyor Tray	12
2	117501	Assy. Tray In Section	1
3	117499	Assy. Incline Section	1
4	117702	Assy. Drive Shaft Section	1
5	117746	Assy. Support Leg Short	1
6	117747	Assy. Support Leg Long	1
7	117751	Roller - 30x1815" 2-Top w/Fl Inlet	1
8	117752	Conveyor Head DR 9622, 1A22 - 96L P/A TP	1
9	117753	Assy. Incline Conveyor Roll	2

DETAIL A
SCALE 0.125

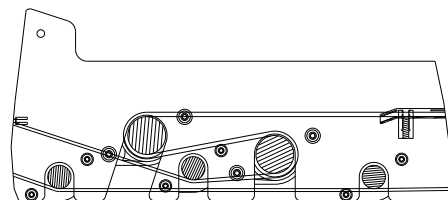
DETAIL B
SCALE 0.125

SEE DETAIL A

Notes:
1. Treatment: None

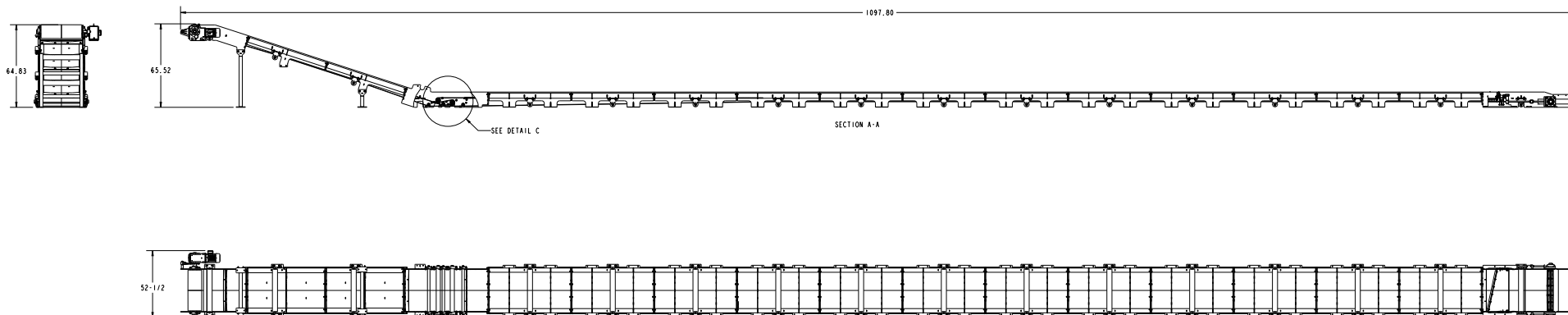
TOLERANCES UNLESS NOTED				Wood-Mizer Products, Inc.			
1/16"	0.015			8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1342			
1/8"	0.031			5829 East State Rd. #6, Greensburg, IN 47420-7449 (812) 663-5257			
1/4"	0.062						
3/8"	0.125						
1/2"	0.250						
5/8"	0.375						
3/4"	0.500						
7/8"	0.750						
1"	1.000						
1 1/8"	1.125						
1 1/4"	1.250						
1 3/8"	1.375						
1 1/2"	1.500						
1 5/8"	1.625						
1 3/4"	1.750						
1 7/8"	1.875						
2"	2.000						
2 1/8"	2.125						
2 1/4"	2.250						
2 3/8"	2.375						
2 1/2"	2.500						
2 5/8"	2.625						
2 3/4"	2.750						
2 7/8"	2.875						
3"	3.000						
3 1/8"	3.125						
3 1/4"	3.250						
3 3/8"	3.375						
3 1/2"	3.500						
3 5/8"	3.625						
3 3/4"	3.750						
3 7/8"	3.875						
4"	4.000						
4 1/8"	4.125						
4 1/4"	4.250						
4 3/8"	4.375						
4 1/2"	4.500						
4 5/8"	4.625						
4 3/4"	4.750						
4 7/8"	4.875						
5"	5.000						
5 1/8"	5.125						
5 1/4"	5.250						
5 3/8"	5.375						
5 1/2"	5.500						
5 5/8"	5.625						
5 3/4"	5.750						
5 7/8"	5.875						
6"	6.000						
6 1/8"	6.125						
6 1/4"	6.250						
6 3/8"	6.375						
6 1/2"	6.500						
6 5/8"	6.625						
6 3/4"	6.750						
6 7/8"	6.875						
7"	7.000						
7 1/8"	7.125						
7 1/4"	7.250						
7 3/8"	7.375						
7 1/2"	7.500						
7 5/8"	7.625						
7 3/4"	7.750						
7 7/8"	7.875						
8"	8.000						
8 1/8"	8.125						
8 1/4"	8.250						
8 3/8"	8.375						
8 1/2"	8.500						
8 5/8"	8.625						
8 3/4"	8.750						
8 7/8"	8.875						
9"	9.000						
9 1/8"	9.125						
9 1/4"	9.250						
9 3/8"	9.375						
9 1/2"	9.500						
9 5/8"	9.625						
9 3/4"	9.750						
9 7/8"	9.875						
10"	10.000						
10 1/8"	10.125						
10 1/4"	10.250						
10 3/8"	10.375						
10 1/2"	10.500						
10 5/8"	10.625						
10 3/4"	10.750						
10 7/8"	10.875						
11"	11.000						
11 1/8"	11.125						
11 1/4"	11.250						
11 3/8"	11.375						
11 1/2"	11.500						
11 5/8"	11.625						
11 3/4"	11.750						
11 7/8"	11.875						
12"	12.000						
12 1/8"	12.125						
12 1/4"	12.250						
12 3/8"	12.375						
12 1/2"	12.500						
12 5/8"	12.625						
12 3/4"	12.750						
12 7/8"	12.875						
13"	13.000						
13 1/8"	13.125						
13 1/4"	13.250						
13 3/8"	13.375						
13 1/2"	13.500						
13 5/8"	13.625						
13 3/4"	13.750						
13 7/8"	13.875						
14"	14.000						
14 1/8"	14.125						
14 1/4"	14.250						
14 3/8"	14.375						
14 1/2"	14.500						
14 5/8"	14.625						
14 3/4"	14.750						
14 7/8"	14.875						
15"	15.000						
15 1/8"	15.125						
15 1/4"	15.250						
15 3/8"	15.375						
15 1/2"	15.500						
15 5/8"	15.625						
15 3/4"	15.750						
15 7/8"	15.875						
16"	16.000						
16 1/8"	16.125						
16 1/4"	16.250						
16 3/8"	16.375						
16 1/2"	16.500						
16 5/8"	16.625						
16 3/4"	16.750						
16 7/8"	16.875						
17"	17.000						
17 1/8"	17.125						
17 1/4"	17.250						
17 3/8"	17.375						
17 1/2"	17.500						
17 5/8"	17.625						
17 3/4"	17.750						
17 7/8"	17.875						
18"	18.000						
18 1/8"	18.125						
18 1/4"	18.250						
18 3/8"	18.375						
18 1/2"	18.500						
18 5/8"	18.625						
18 3/4"	18.750						
18 7/8"	18.875						
19"	19.000						
19 1/8"	19.125						
19 1/4"	19.250						
19 3/8"	19.375						
19 1/2"	19.500						
19 5/8"	19.625						
19 3/4"	19.750						
19 7/8"	19.875						
20"	20.000						
20 1/8"	20.125						
20 1/4"	20.250						
20 3/8"	20.375						
20 1/2"	20.500						
20 5/8"	20.625						
20 3/4"	20.750						
20 7/8"	20.875						
21"	21.000						
21 1/8"	21.125						
21 1/4"	21.250						
21 3/8"	21.375						
21 1/2"	21.500						
21 5/8"	21.625						
21 3/4"	21.750						
21 7/8"	21.875						
22"	22.000						
22 1/8"	22.125						
22 1/4"	22.250						
22 3/8"	22.375						
22 1/2"	22.500						
22 5/8"	22.625						
22 3/4"	22.750						
22 7/8"	22.875						
23"	23.000						
23 1/8"	23.125						
23 1/4"	23.250						
23 3/8"	23.375						
23 1/2"	23.500						
23 5/8"	23.625						
23 3/4"	23.750						
23 7/8"	23.875						
24"	24.000						
24 1/8"	24.125						
24 1/4"	24.250						
24 3/8"	24.375						
24 1/2"	24.500						
24 5/8"	24.625						
24 3/4"	24.750						
24 7/8"	24.875						
25"	25.000						
25 1/8"	25.125						
25 1/4"	25.250						
25 3/8"	25.375						
25 1/2"	25.500						
25 5/8"	25.625						
25 3/4"	25.750						
25 7/8"	25.875						
26"	26.000						
26 1/8"	26.125						
26 1/4"	26.250						
26 3/8"	26.375						
26 1/2"	26.500						
26 5/8"	26.625						
26 3/4"	26.750						
26 7/8"	26.875						
27"	27.000						
27 1/8"	27.125						
27 1/4"	27.250						
27 3/8"	27.375						
27 1/2"	27.500						
27 5/8"	27.625						
27 3/4"	27.750						
27 7/8"	27.875						
28"	28.000						
28 1/8"	28.125						
28 1/4"	28.250						
28 3/8"	28.375						
28 1/2"	28.500						
28 5/8"	28.625						
28 3/4"	28.750						
28 7/8"	28.875						
29"	29.000						
29 1/8"	29.125						
29 1/4"	29.250						
29 3/8"	29.375						
29 1/2"	29.500						
29 5/8"	29.625						
29 3/4"	29.750						
29 7/8"	29.875						
30"	30.000						
30 1/8"	30.125						
30 1/4"	30.250						
30 3/8"	30.375						
30 1/2"	30.500						
30 5/8"	30.625						
30 3/4"	30.750						
30 7/8"	30.875						
31"	31.000						
31 1/8"	31.125						
31 1/4"	31.250						
31 3/8"	31.375						

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



DETAIL C
SCALE 0.188

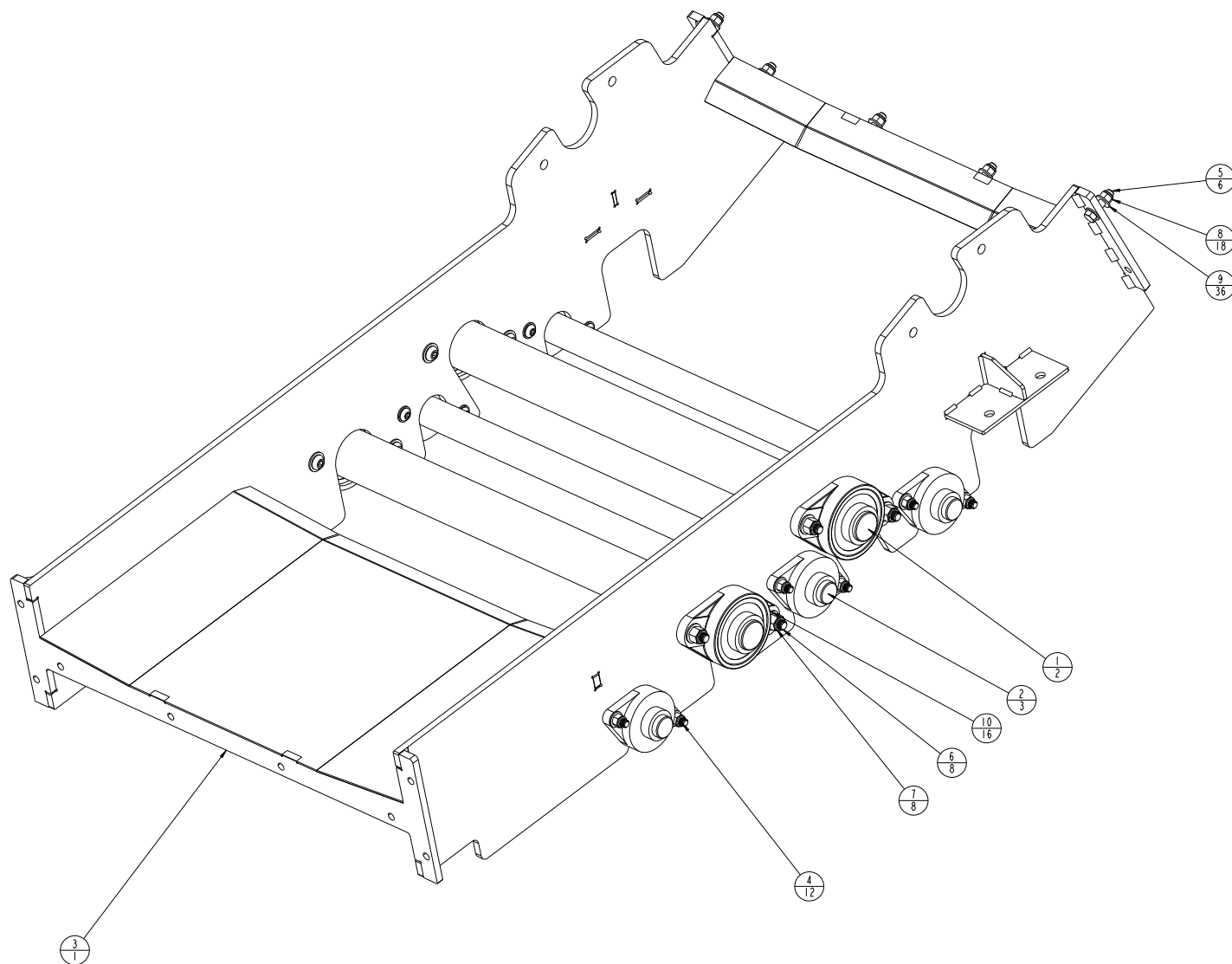
	ITEM	PART NUMBER	DESCRIPTION	QTY
✱	1	1171450	Assy, Corrosion Tray	1
	2	1171561	Assy, Topical Seals	1
	3	1171480	Assy, Inlet Seals	1
	4	1171702	Assy, Dyle Seal	1
	5	1171746	Assy, Support Leg Short	1
	6	1171747	Assy, Support Leg Long	1
	7	1171751	Ball, 30x1015" 2-top w/In Inlet	1
	8	1171752	Gearbox Ball In 5652, 1620 - 50LPS TP	1
✱	9	1171753	Assy, Inlet Corrosion Ball	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED *** ± .010 ** ± .015 * ± .030 .010 ± .010 .005 ± .005 .001 ± .001 .0005 ± .0005 .0001 ± .0001		Wood-Mizer Products, Inc. 8188 N. 10 th Indianapolis, IN 46214-2400 1-317-271-1542 8829 East State Rd. Adams Greensburg, IN 46014-1121 663-562-5200			
SHEET	2 of 2	SCALE	DATE	DRAWN	CHECKED
			29-Jan-21	DG	DG
DESCRIPTION	NUMBER		REVISION		
Assy, Waste Conveyor	117654		A		

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117588	Assy, Rewind Shaft With Bearings	3
2	117588	Assy, Rewind Shaft Small With Bearings	3
3	117708	Wldmt, Incline Section	1
4	F05008-207	Screw, 1/2-13x2-1/4 S&H	12
5	F05008-106	Bolt, 1/2-15x2 HHF GR8 Znc	6
6	F05008-153	Screw, 5/8-11x1 1/2 S&H	8
7	F05010-34	Nut, 5/8-11 Nyl Lock	8
8	F05010-8	Nut, 1/2-13 Nyl Hex Lock	12
9	F05011-7	Washer, 1/2 SAE Flat	12
10	F05011-5	Washer, 5/8 SAE Flat	12

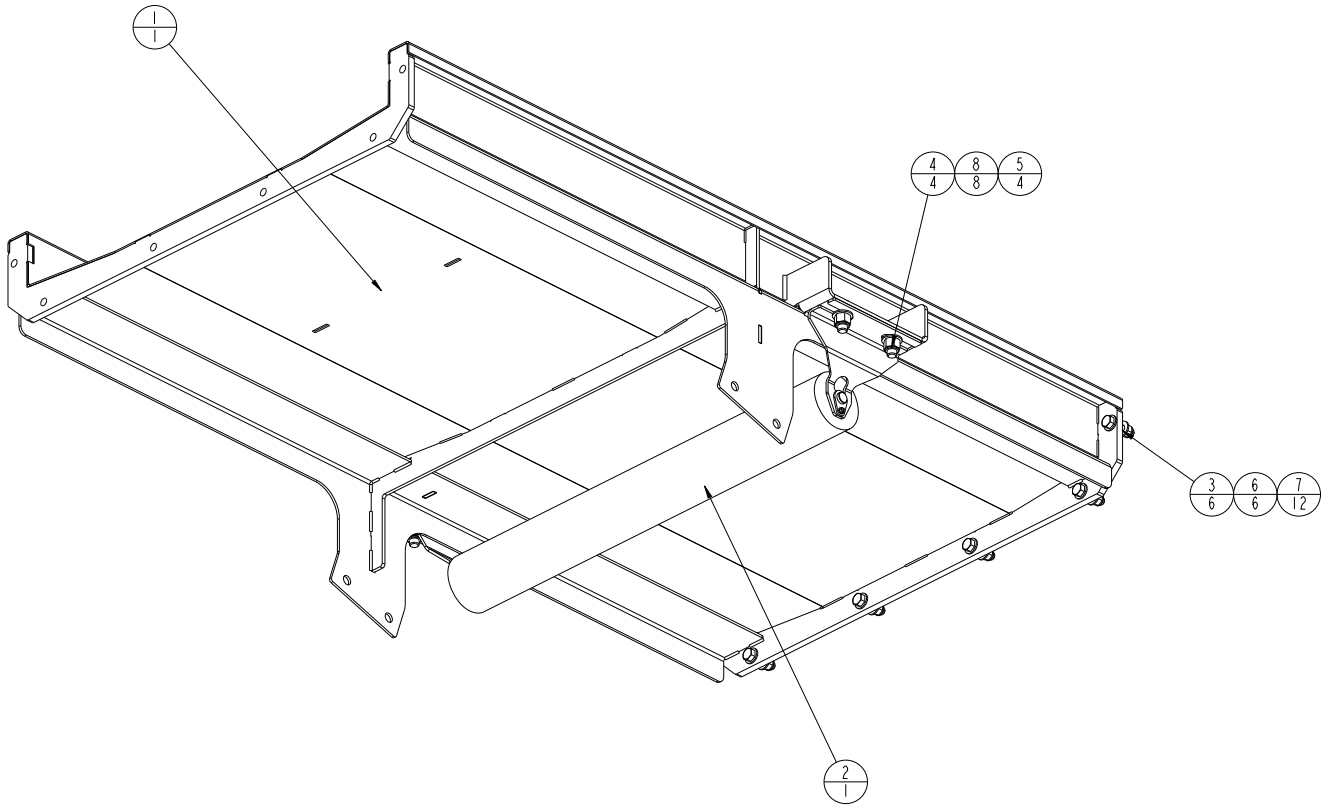


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX	±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
XX	±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES	+.010				
FRACT	±1/32				
ANGLE	# 1/2				
GRIND	#6				
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN
Assy, Incline Section	1 of 1	0.188	05-Nov-20	DG	DG
				NUMBER	REVISION
				117699	A

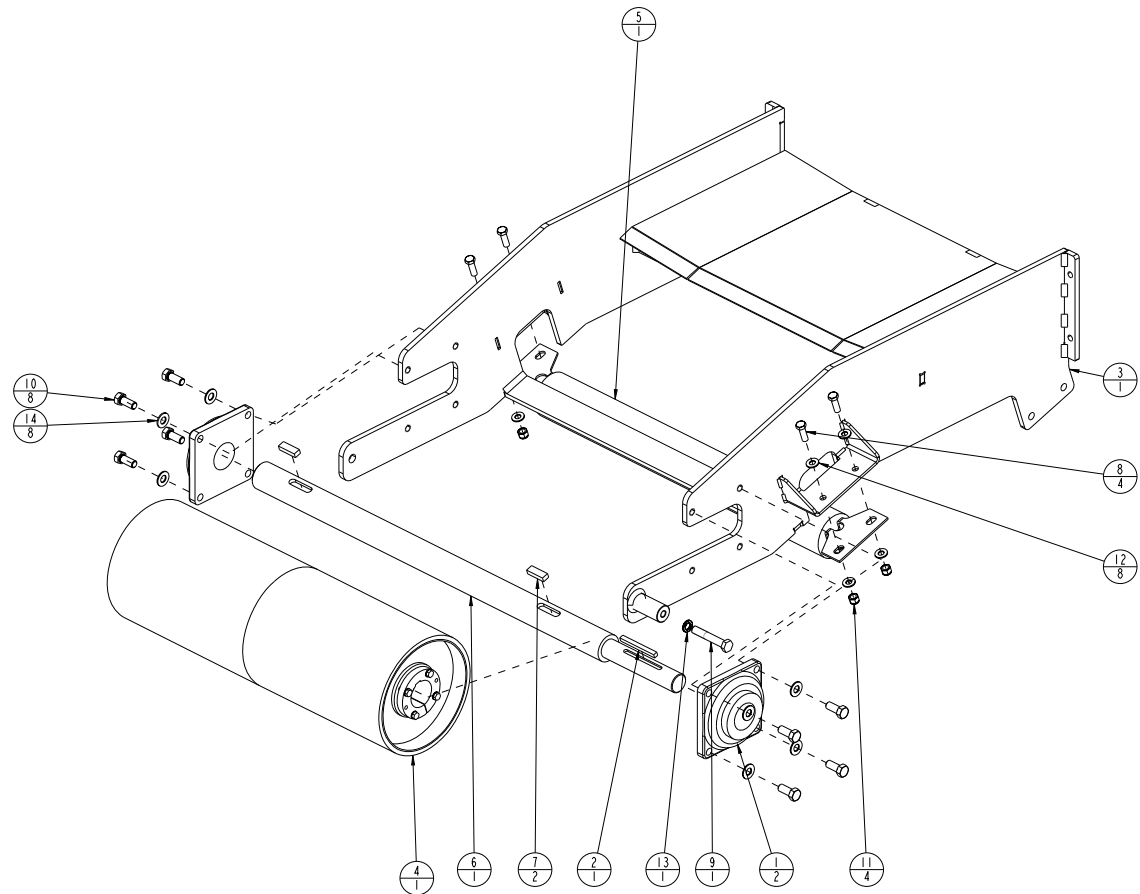
DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117686	Wldmnt, Conveyor Incline Rail	1
2	117728	Assy, Idler Roller 4x32"	1
3	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	6
4	F05009-33	Bolt, 5/8-11x1 3/4 HH	4
5	F05010-34	Nut, 5/8-11 Nyl Lock	4
6	F05010-8	Nut, 1/2-13 Nyl Hex Lock	6
7	F05011-2	Washer, 1/2 SAE Flat	12
8	F05011-5	Washer, 5/8 SAE Flat	8

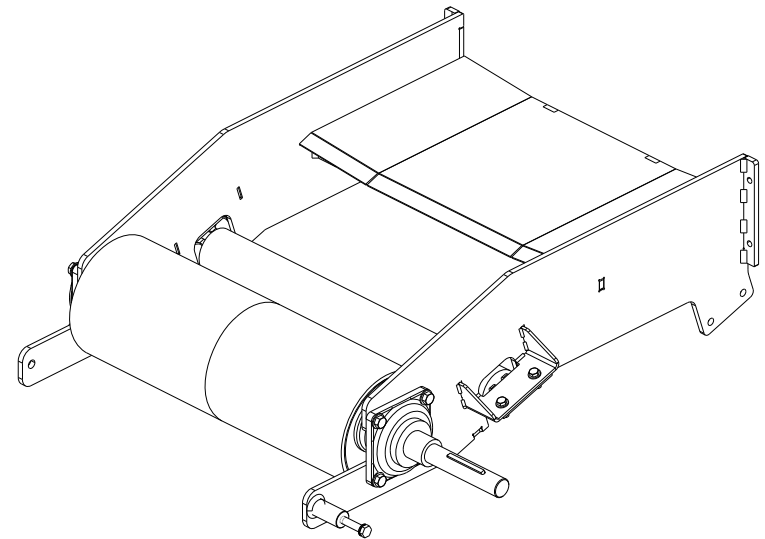


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES .000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	28-Jan-21	DG	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, Incline Conveyor Rail			117753	A	



ITEM	PART NUMBER	DESCRIPTION	QTY
1	039609	Bearing, 2-7/16 4-Bolt Flange	2
2	076077	Key, 3/8sq x 4"	1
3	117703	Wldmnt, Drive Shaft Section	1
4	117731	Assy, Drive Pulley With Bushing	1
5	117733	Assy, Idler Roller Low	1
6	117742	Shaft, Drive Shaft	1
7	117750	Key, 5/8x7/16x1 7/8"	2
8	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	4
9	F05009-118	Bolt, 5/8-11x3 3/4 Gr5	1
10	F05009-41	Bolt, 5/8-11x1-1/2 HH FT Gr5	8
11	F05010-8	Nut, 1/2-13 Nyl Hex Lock	4
12	F05011-101	Washer, 1/2 SAE Flat Gr5-8	8
13	F05011-27	Washer, 5/8 Split Zinc Lock	1
14	F05011-5	Washer, 5/8 SAE Flat	8



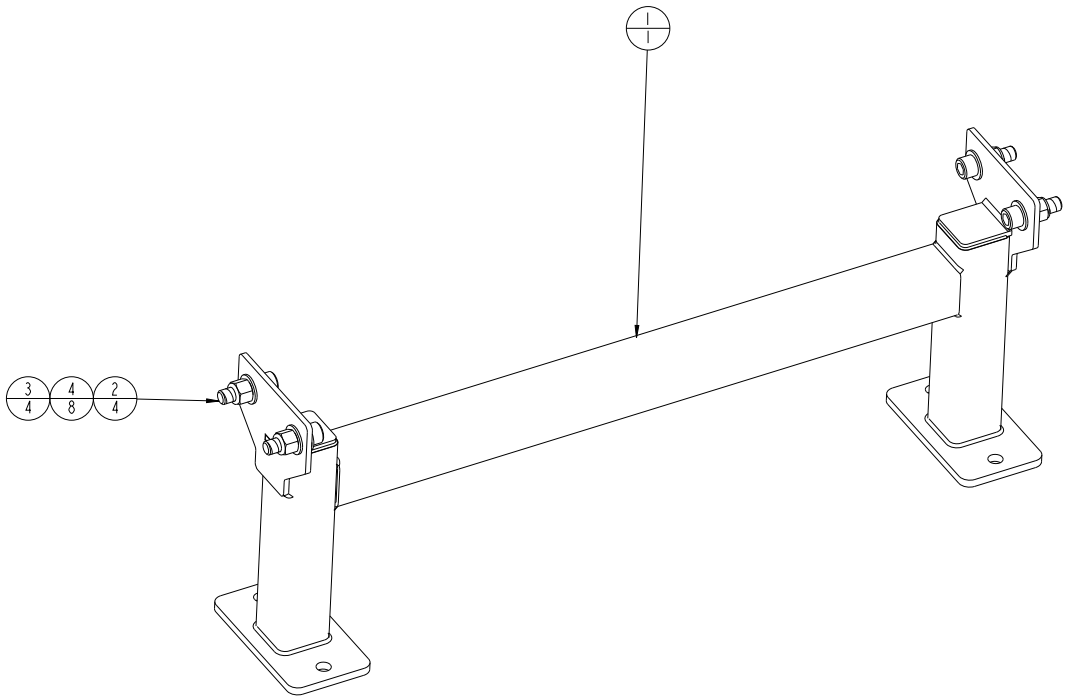
SCALE 0.125

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
*** ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
** ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010					
FRACT ±1/32					
ANGLE # 1/2"					
GRIND # 6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN
Assy, Drive Shaft Section	1 of 1	0.125	06-Nov-20	DG	DG
				CHECKED	REVIEW
				117702	A

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117691	Wldmnt, Support Legs Short	1
2	F05009-92	Screw, 5/8-11x2 SHC	4
3	F05010-34	Nut, 5/8-11 Nyl Lock	4
4	F05011-5	Washer, 5/8 SAE Flat	8

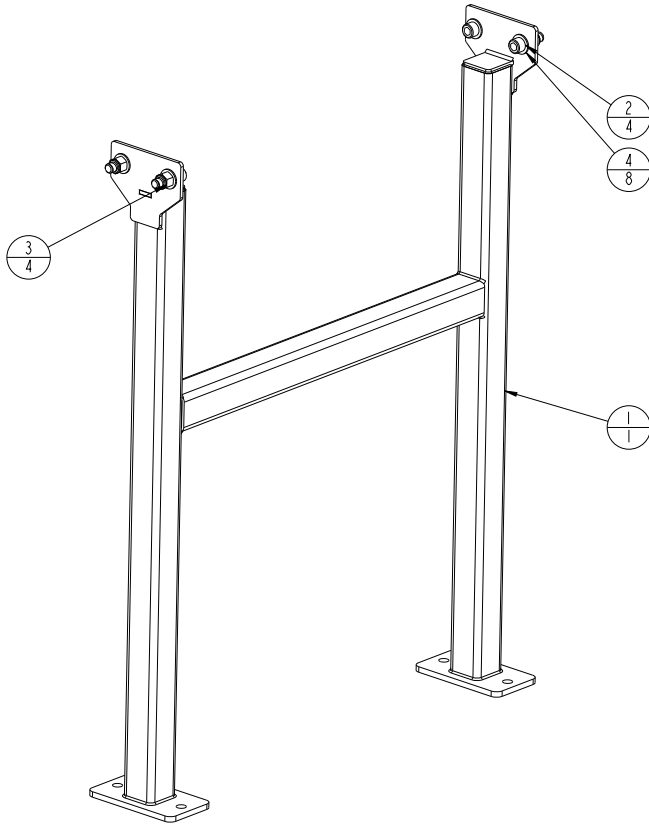
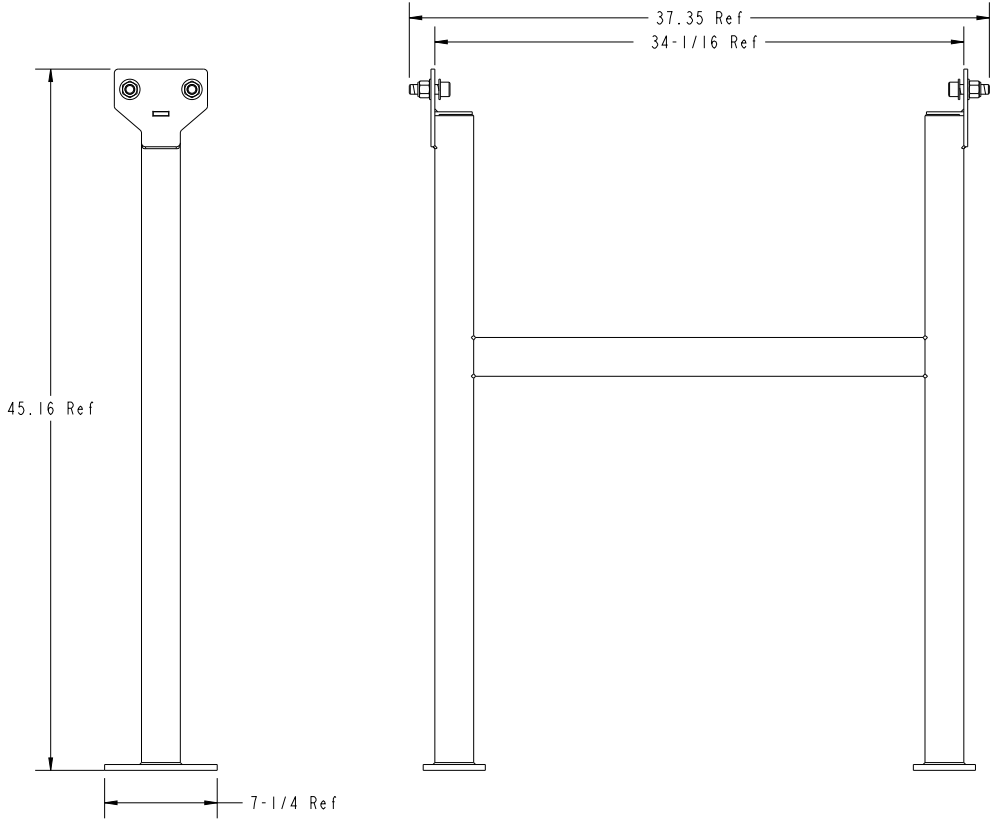


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	28-Jan-21	DG	DM	-
DESCRIPTION			NUMBER	REVISION	
Assy, Support Leg Short			117746	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	117694	Wldmnt, Support Legs Long	1
2	F05009-92	Screw, 5/8-11x2 SHC	4
3	F05010-34	Nut, 5/8-11 Nyl Lock	4
4	F05011-5	Washer, 5/8 SAE Flat	8



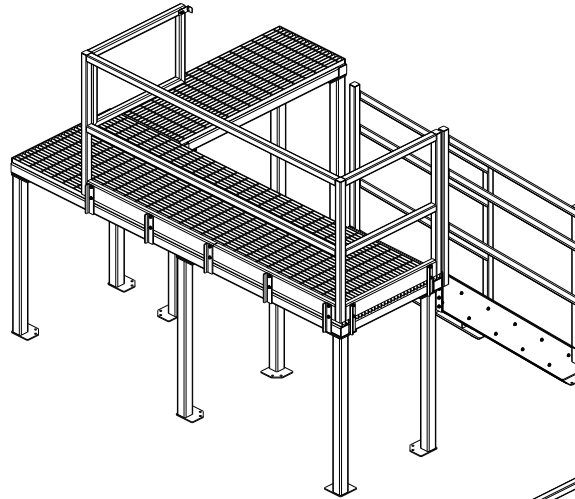
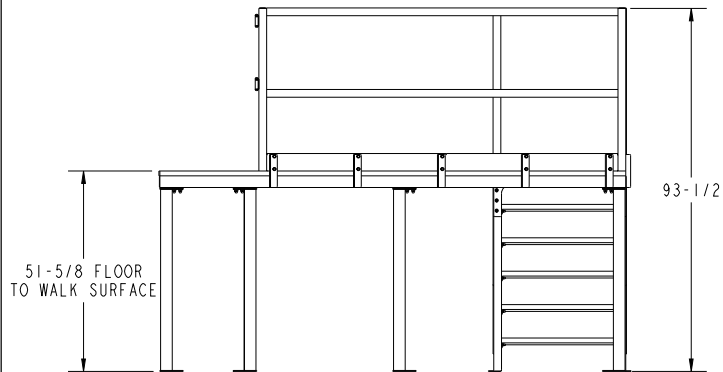
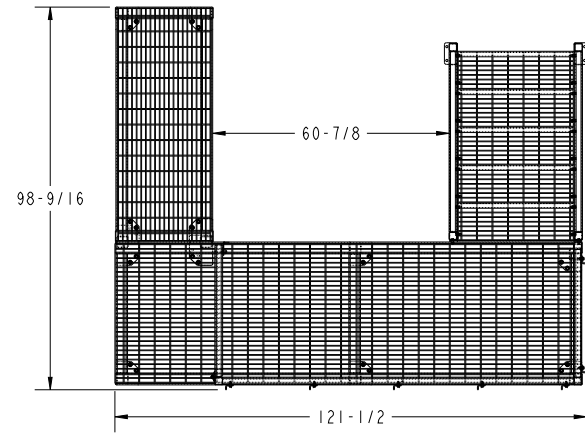
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	28-Jan-21	DG	DG	-
DESCRIPTION			NUMBER	REVISION	
Assy, Support Leg Long			117747	A	

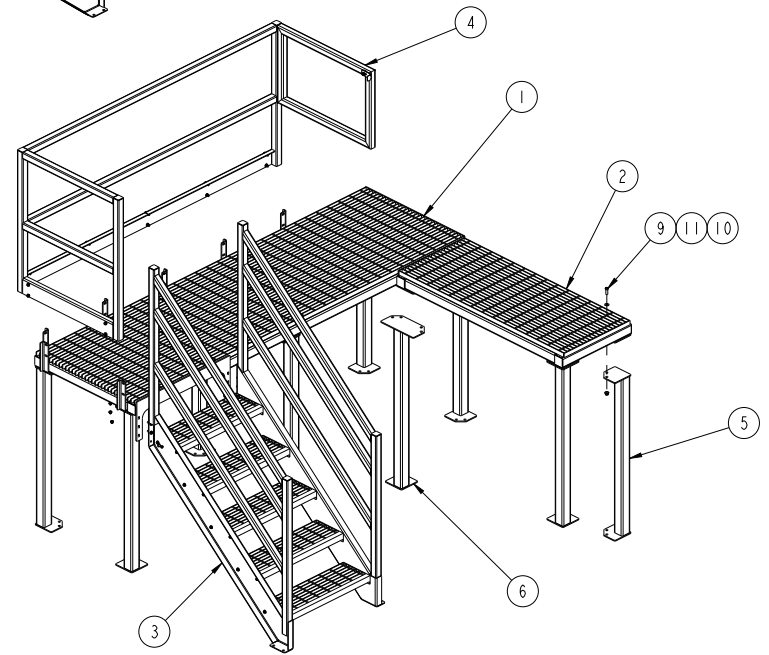
SECTION 8 WB2000 PLATFORM

DESCRIPTION	REVISION	COMPONENT	QUANTITY
Assembly, WB2000 Platform - Pallets-R-Us	A	4591-SLPT-011	1
Assembly, Platform Steps	A	4606-SLPT-011	1
Assembly, Guard Rail	A	4615-SLPT-011	1

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	4593-SLPT-011	Wldmnt, Main Platform	1
2	4601-SLPT-011	Wldmnt, Side Platform	1
3	4606-SLPT-011	Assembly, Platform Steps	1
4	4615-SLPT-011	Assembly, Guard Rail	1
5	4627-SLPT-011	Weldment, Platform Leg	7
6	4629-SLPT-011	Weldment, Platform Connecting Leg	2
7	4632-SLPT-011	Shim, 1/8"Thk Footpad	10
8	4633-SLPT-011	Spacer, Cab Leg	12
9	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	22
10	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	22
11	F05011-101	Washer, 1/2 SAE Flat Gr5-8	22



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

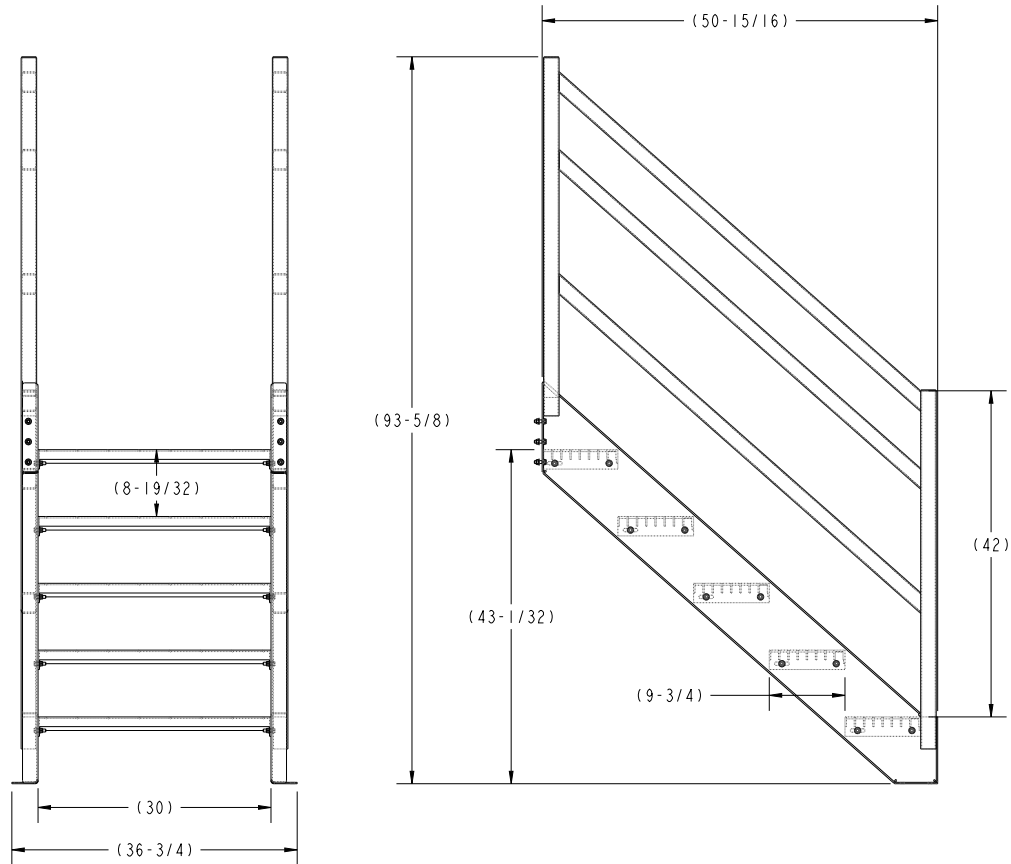
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.031	29-Apr-21	MCM	MCM	MAM

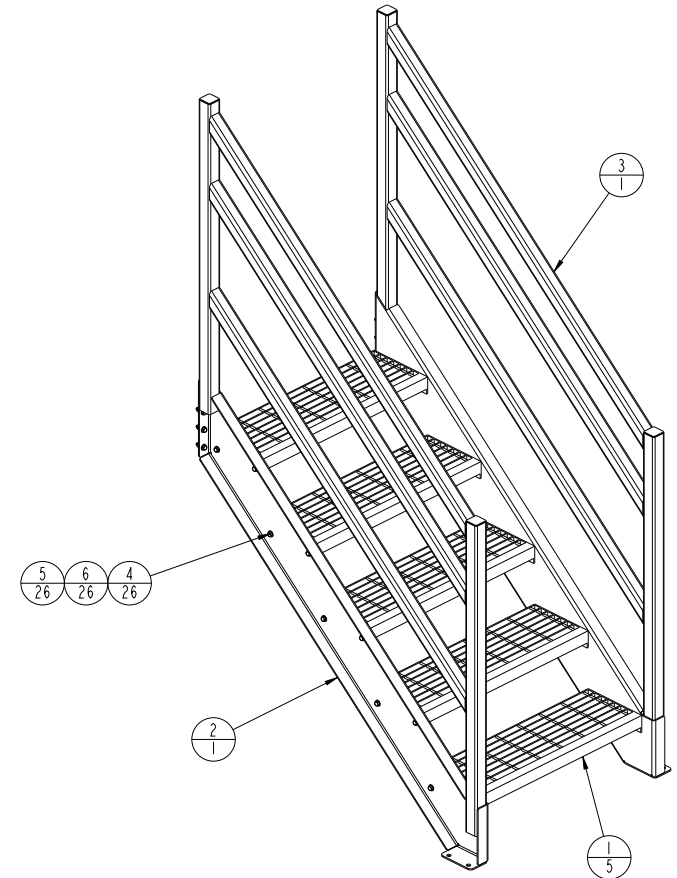
DESCRIPTION	NUMBER	REVISION
Assembly, WB2000 Platform - Pallets-R-Us	4591-SLPT-011	A

Notes:
1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



ITEM	PART NUMBER	DESCRIPTION	QTY
1	4607-SLPT-011	Step, 19W4 1-1/4 X 3/16, 9-3/4W x 30L	5
2	4608-SLPT-011	Wldmnt, Left Rail	1
3	4613-SLPT-011	Wldmnt, Right Rail	1
4	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	26
5	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	26
6	F05011-3	Washer, 3/8 Flat SAE	26

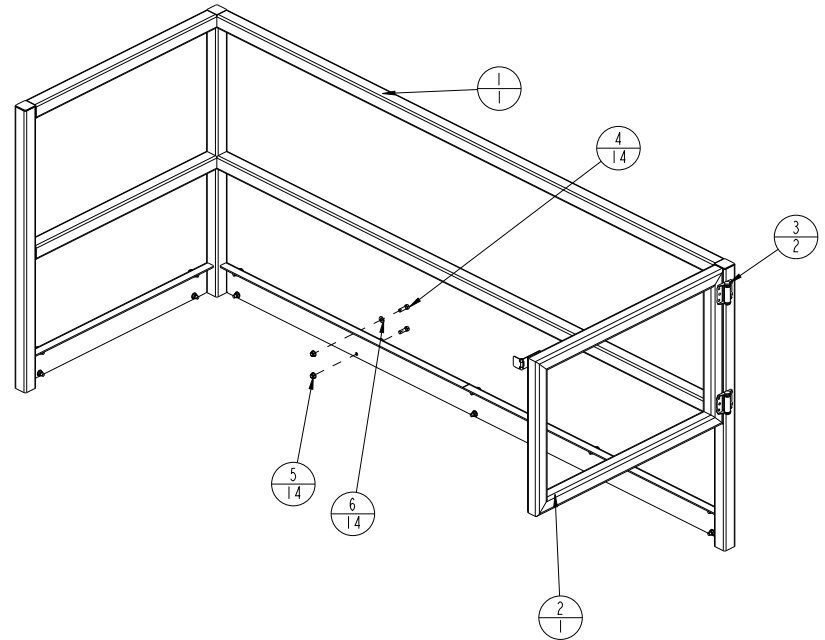
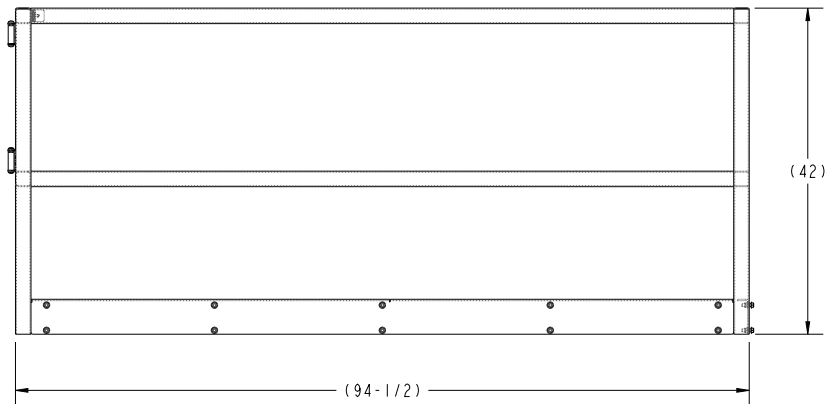


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.063	29-Apr-21	MCM	MCM	MAM
DESCRIPTION			NUMBER	REVISION	
Assembly, Platform Steps			4606-SLPT-011	A	

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----

ITEM	PART NUMBER	DESCRIPTION	QTY
1	4616-SLPT-011	Wldmnt, Guard Rail	1
2	4622-SLPT-011	Wldmnt, Swing Gate	1
3	4625-SLPT-011	Hinge, Self Closing Spring Leaf	2
4	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	14
5	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	14
6	F05011-3	Washer, 3/8 Flat SAE	14



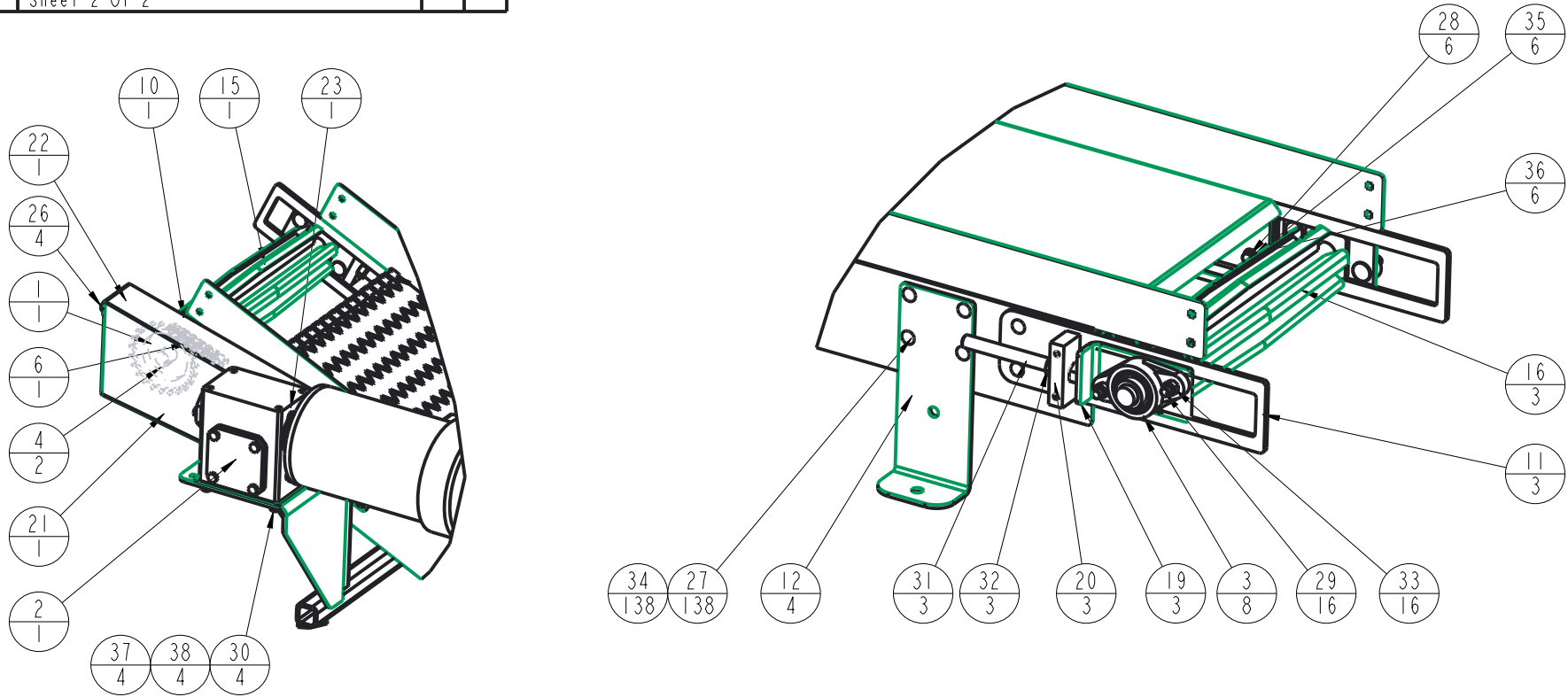
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.063	29-Apr-21	MCM	MCM	MAM
DESCRIPTION			NUMBER	REVISION	
Assembly, Guard Rail			4615-SLPT-011	A	

SECTION 9 SAWDUST CONVEYORS

DESCRIPTION	REVISION	COMPONENT	QUANTITY
Conveyor Assembly, Sawdust Removal	A	ICS-1--SLPT-011	1
Conveyor Assembly, Sawdust Removal	A	ICS-45-SLPT-011	1

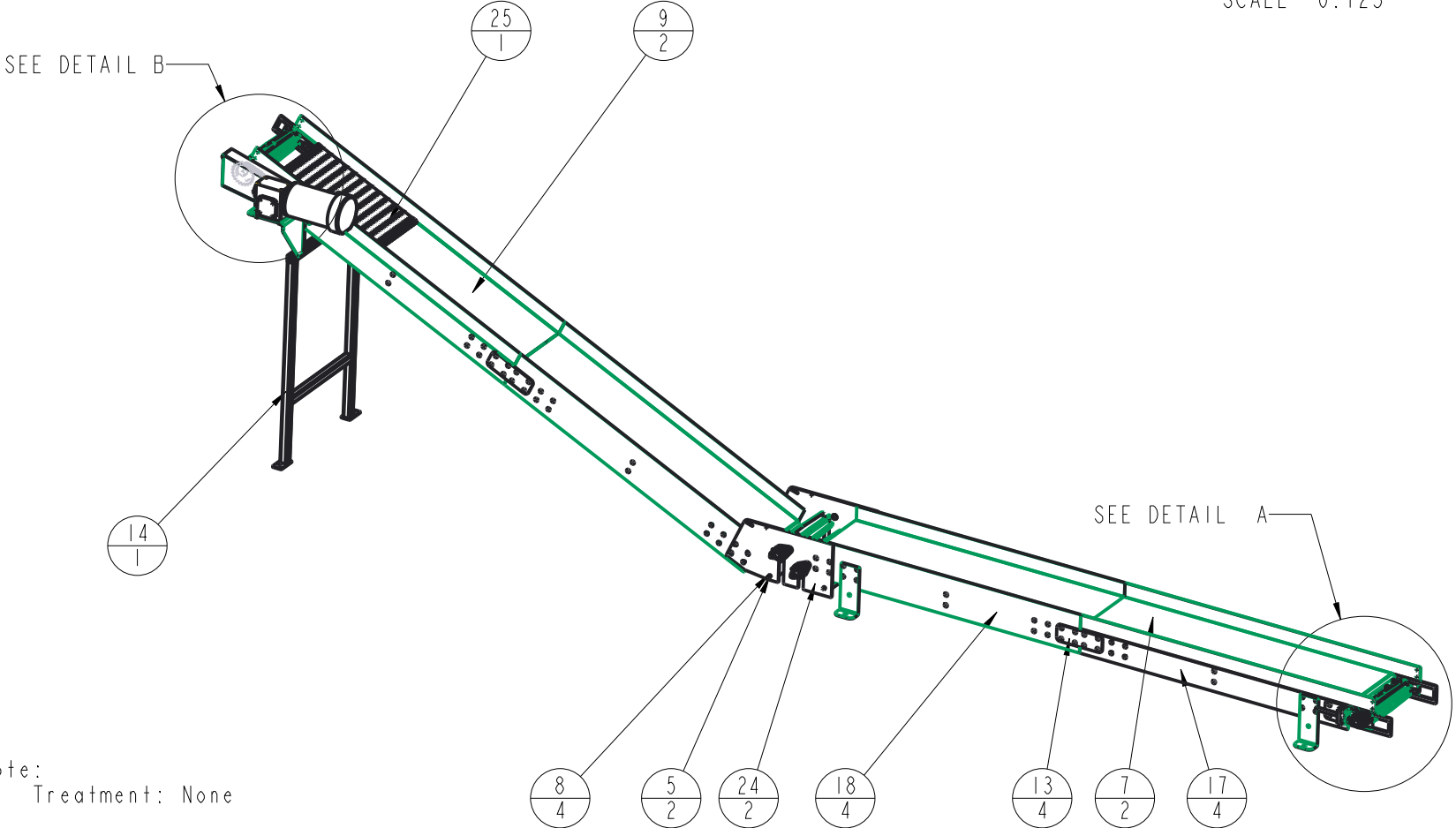
DATE	REV	REVISION RECORD	DR	CK
12/3/20	2	Removed (1) Lower Section & Associated Parts, 113025 Replaced 117593, See Sheet 2 Of 2	MB	



DETAIL B
SCALE 0.094

DETAIL A
SCALE 0.125

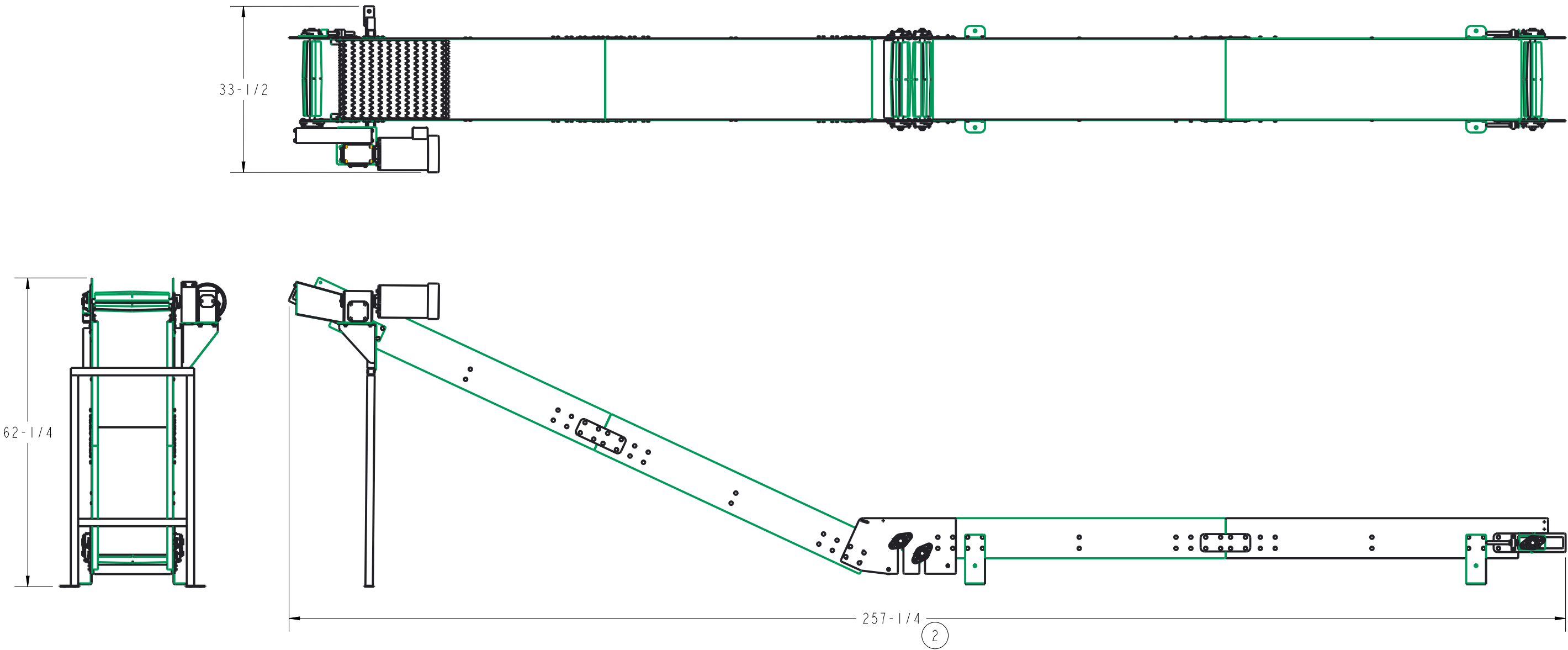
ITEM	PART NUMBER	DESCRIPTION	QTY
1	003941	SPROCKET, 50BS20X1 SPL	1
2	016764	Assy, Motor/Gearbox, 2HP 3Ph 10:1	1
3	038124	Bearing, 1 Flanged, VF2S 216	8
4	042810	Key, 1/4Sqx1 5/8	2
5	051399	Roller, 1.90 ODx15.75	2
6	054484	Chain, #50x28 3/4	1
7	065524	Channel, Flat Conveyor W/Tab	2
8	074405	Spacer, .521Dx1.000Dx.25	4
9	101722	Channel, Flat Conveyor	2
10	101723	Plate, Conveyor Drive	1
11	101724	Plate, Conveyor Idler	3
12	101725	Leg, Conveyor	4
13	101726	Plate, Conveyor Link	4
14	101742	Leg Widml, Long	1
15	101743	Roller Widml, Long	1
16	101750	Roller Widml, Short	3
17	101752	Plate, Conveyor Side	4
18	101753	Plate, Conveyor Side Left	4
19	101758	Plate Widml, Conveyor Tensioner	3
20	101763	Block, Adjustment	3
21	101823	Guard Widml, Conveyor Chain	1
22	101832	Cover, Conveyor Drive	1
23	102624	Sprocket, #50 x 12 Tooth 1" Bore	1
24	102743	Plate, Incline Bolt	2
25	110325	Bell, 15 3/4" x 553" Z-Top W/Galer Lace	1
26	F05006-101	Bolt, 5/16-18x3/4 HH W/Flat&Lock Washer	4
27	F05006-90	Bolt, 5/16-18x1 Carriage	138
28	F05006-93	Bolt, 5/16-18x1-1/4 HH FT Gr5	6
29	F05007-229	Bolt, 7/16-14x1 1/2 Carriage	16
30	F05007-87	Bolt, 3/8-16x1 Gr5 HH	4
31	F05009-148	Bolt, 5/8-18 X 6 HH FT ZN	3
32	F05010-11	Nut, 5/8-18 Hex Jam	3
33	F05010-135	Nut, 7/16-14 Nylock	16
34	F05010-58	Nut, 5/16-18 Nyl Lock	138
35	F05011-13	Washer, 5/16 Split Lock	6
36	F05011-17	Washer, 5/16 SAE Flat	6
37	F05011-3	Washer, 3/8 Flat SAE	4
38	F05011-4	Washer, 3/8 Split Lock	4



Note:
1. Treatment: None

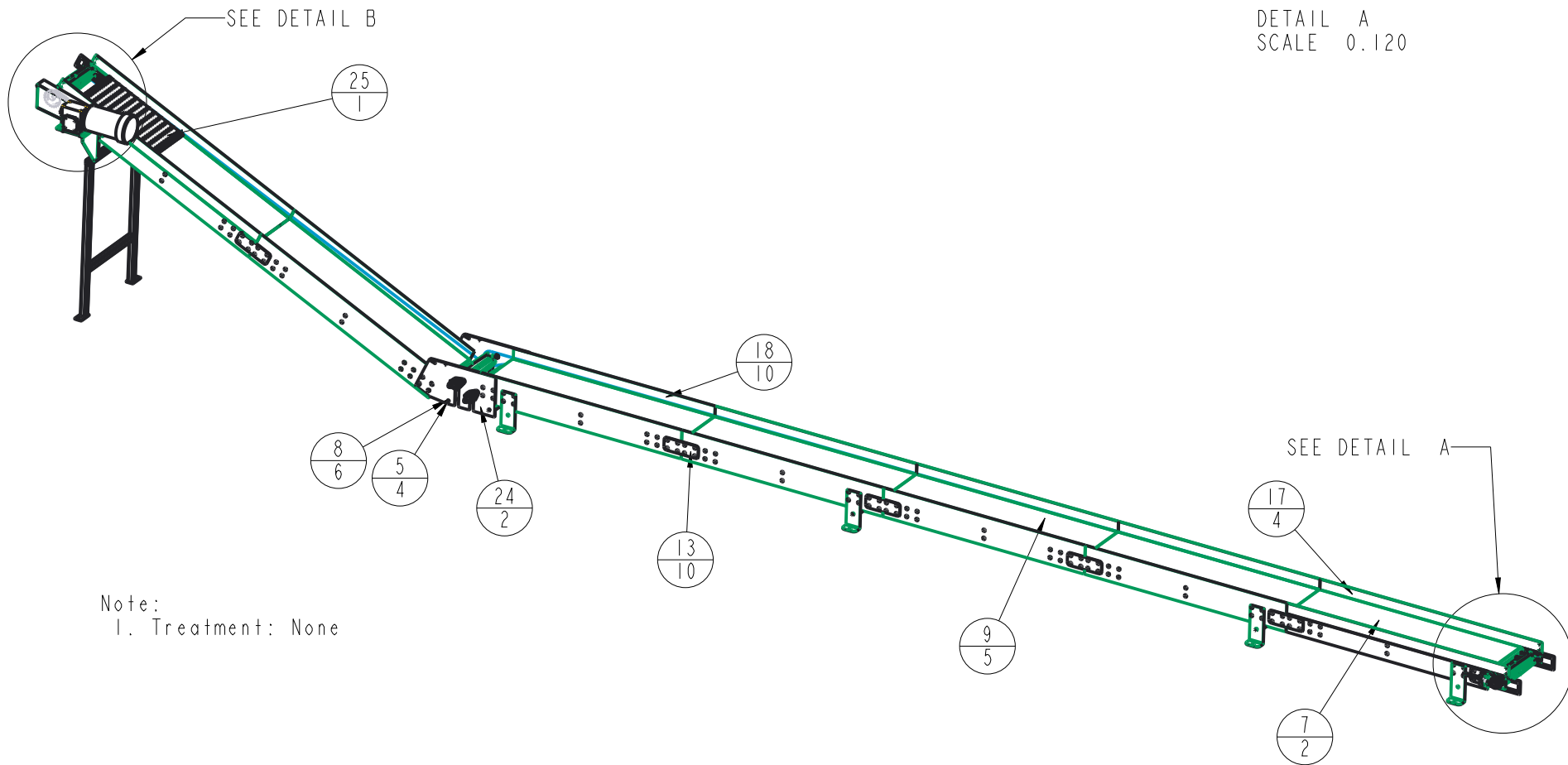
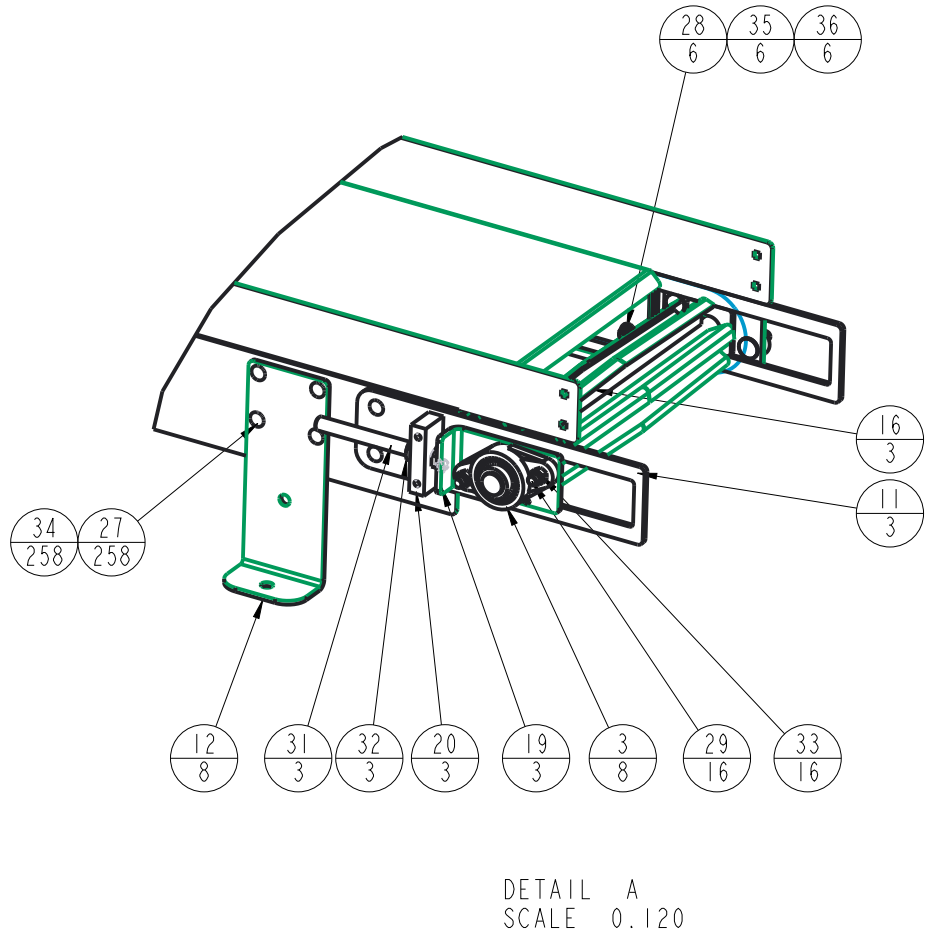
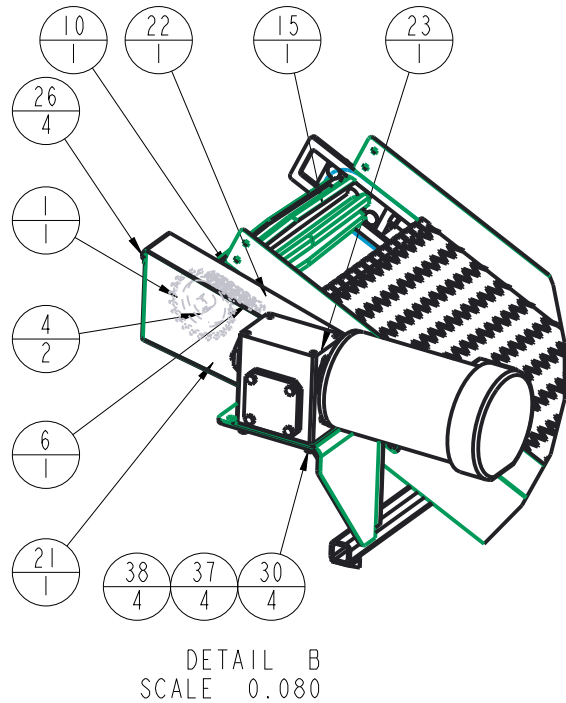
TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.						
.xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257						
SHEET		SCALE		DATE		DESIGNED	DRAWN	CHECKED
1 of 2		0.031		27-Oct-20		MB	MB	
DESCRIPTION						NUMBER		REVISION
Conveyor Assy, Sawdust Removal						ICS-1-SLPT-011		2

DATE	REV	REVISION RECORD	DR	CK
12/3/20	2	257-1/4 Was 316-3/8, See Sheet 1 Of 2	MB	



TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005		8180 W. 101h, Indianapolis, In 46214-2400 (317) 271-1542				
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010 -.000		SHEET	SCALE	DATE	DESIGNED	CHECKED
FRACT ±1/32		2 of 2	0.047	27-Oct-20	MB	MB
ANGLE ± 1/2°		DESCRIPTION			NUMBER	REVISION
GRIND #6		Conveyor Assy, Sawdust Removal			ICS-1-SLPT-011	2

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



Note:
1. Treatment: None

ITEM	PART NUMBER	DESCRIPTION	QTY
1	003941	SPROCKET, 50BS20X1 SPL	1
2	016764	Assy, Motor/Gearbox, 2HP 3Ph 10:1	1
3	038124	Bearing, 1 Flanged, VF2S 216	8
4	042810	Key, 1/4Sqx1 5/8	2
5	051399	Roller, 1.90 ODx15.75	4
6	054484	Chain, #50x28 3/4	1
7	065524	Channel, Flat Conveyor W/Tab	2
8	074405	Spacer, .521Dx1.000Dx.25	6
9	101722	Channel, Flat Conveyor	5
10	101723	Plate, Conveyor Drive	1
11	101724	Plate, Conveyor Idler	3
12	101725	Leg, Conveyor	8
13	101726	Plate, Conveyor Link	10
14	101742	Leg Wldml, Long	1
15	101743	Roller Wldml, Long	1
16	101750	Roller Wldml, Short	3
17	101752	Plate, Conveyor Side	4
18	101753	Plate, Conveyor Side Left	10
19	101758	Plate Wldml, Conveyor Tensioner	3
20	101763	Block, Adjustment	3
21	101823	Guard Wldml, Conveyor Chain	1
22	101832	Cover, Conveyor Drive	1
23	102624	Sprocket, #50 x 12 Tooth 1" Bore	1
24	102743	Plate, Incline Bolt	2
25	117594	Belt, 15 3/4" x 907" Z-Top W/ Gator Lace	1
26	F05006-101	Bolt, 5/16-18x3/4 HH W/Flat&Lock Washer	4
27	F05006-90	Bolt, 5/16-18x1 Carriage	258
28	F05006-93	Bolt, 5/16-18x1-1/4 HH FT Gr5	6
29	F05007-229	Bolt, 7/16-14x1 1/2 Carriage	16
30	F05007-87	Bolt, 3/8-16x1 Gr5 HH	4
31	F05009-148	Bolt, 5/8-18 X 6 HH FT ZN	3
32	F05010-11	Nut, 5/8-18 Hex Jam	3
33	F05010-135	Nut, 7/16-14 Nylock	16
34	F05010-58	Nut, 5/16-18 Nyl Lock	258
35	F05011-13	Washer, 5/16 Split Lock	6
36	F05011-17	Washer, 5/16 SAE Flat	6
37	F05011-3	Washer, 3/8 Flat SAE	4
38	F05011-4	Washer, 3/8 Split Lock	4

TOLERANCES
UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

DESCRIPTION

Conveyor Assy, Sawdust Removal

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET

1 of 2

SCALE

0.025

DATE

27-Oct-20

DESIGNED

MB

DRAWN

MB

CHECKED

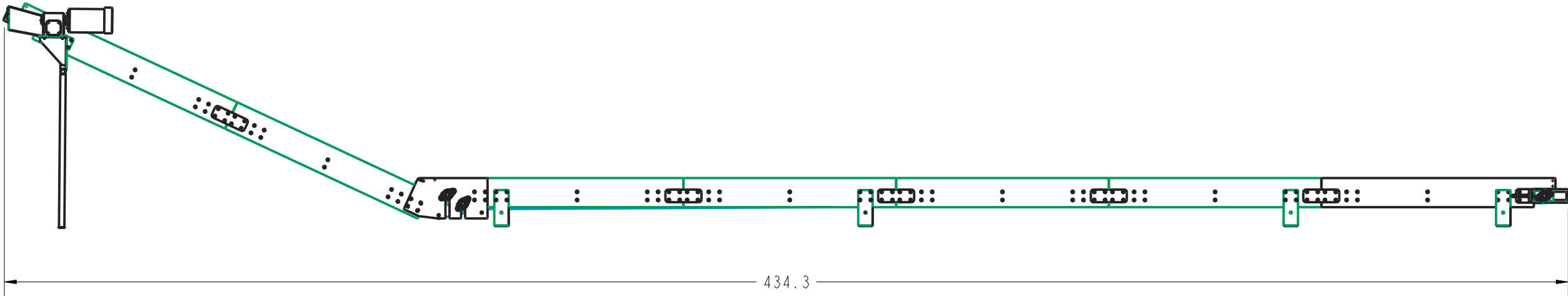
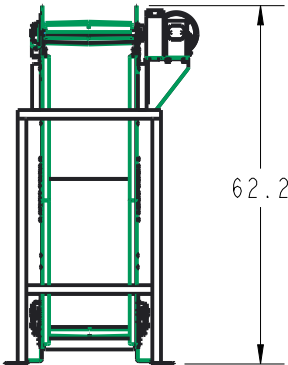
NUMBER

ICS-45-SLPT-011

REVISION

1

DATE	REV	REVISION RECORD	DR	CK
------	-----	-----------------	----	----



TOLERANCES UNLESS NOTED . xxx ±.005 . xx ±.010 HOLES +. 010 -. 000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 101h, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
		SHEET 2 of 2	SCALE 0.030	DATE 27-Oct-20	DESIGNED MB	DRAWN MB
DESCRIPTION Conveyor Assy, Sawdust Removal					NUMBER ICS-45-SLPT	REVISION 011