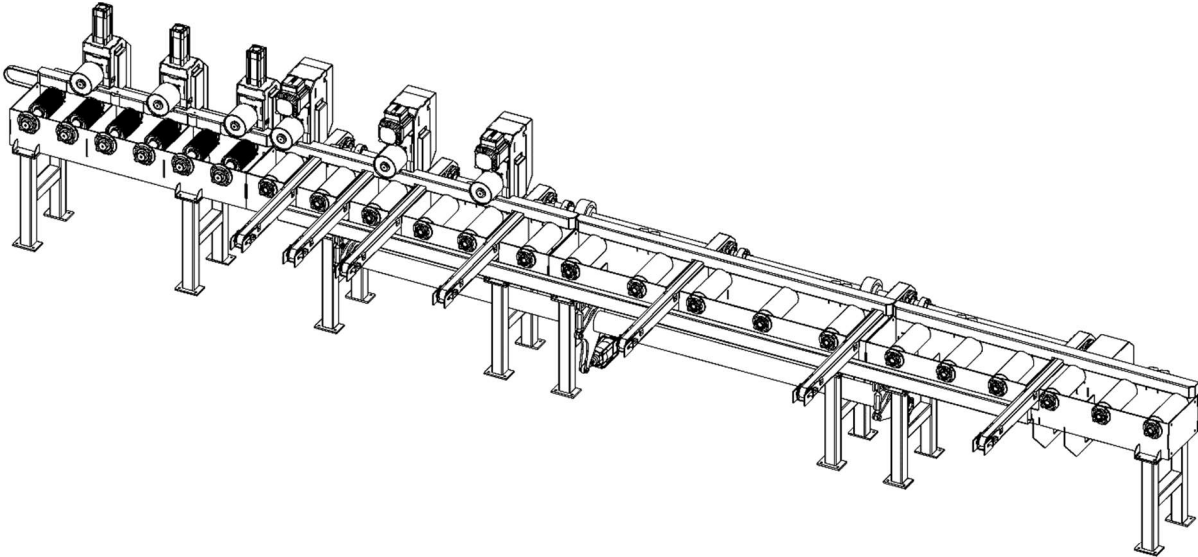
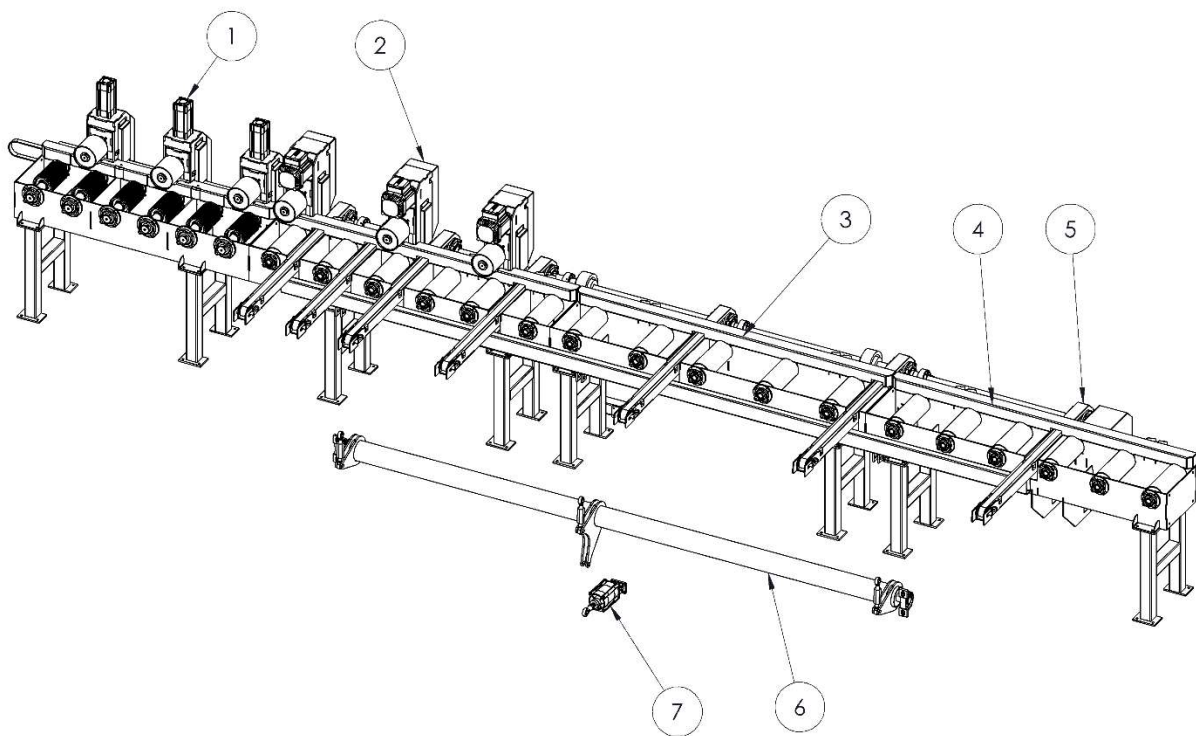
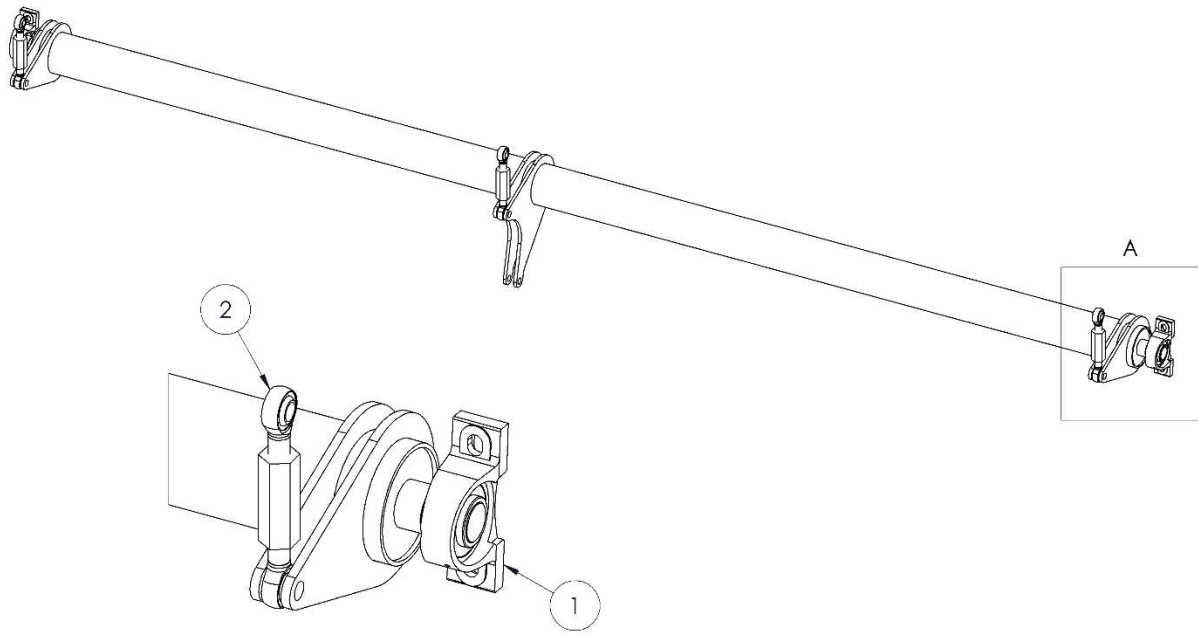


X-CUT INFEED PARTS LIST



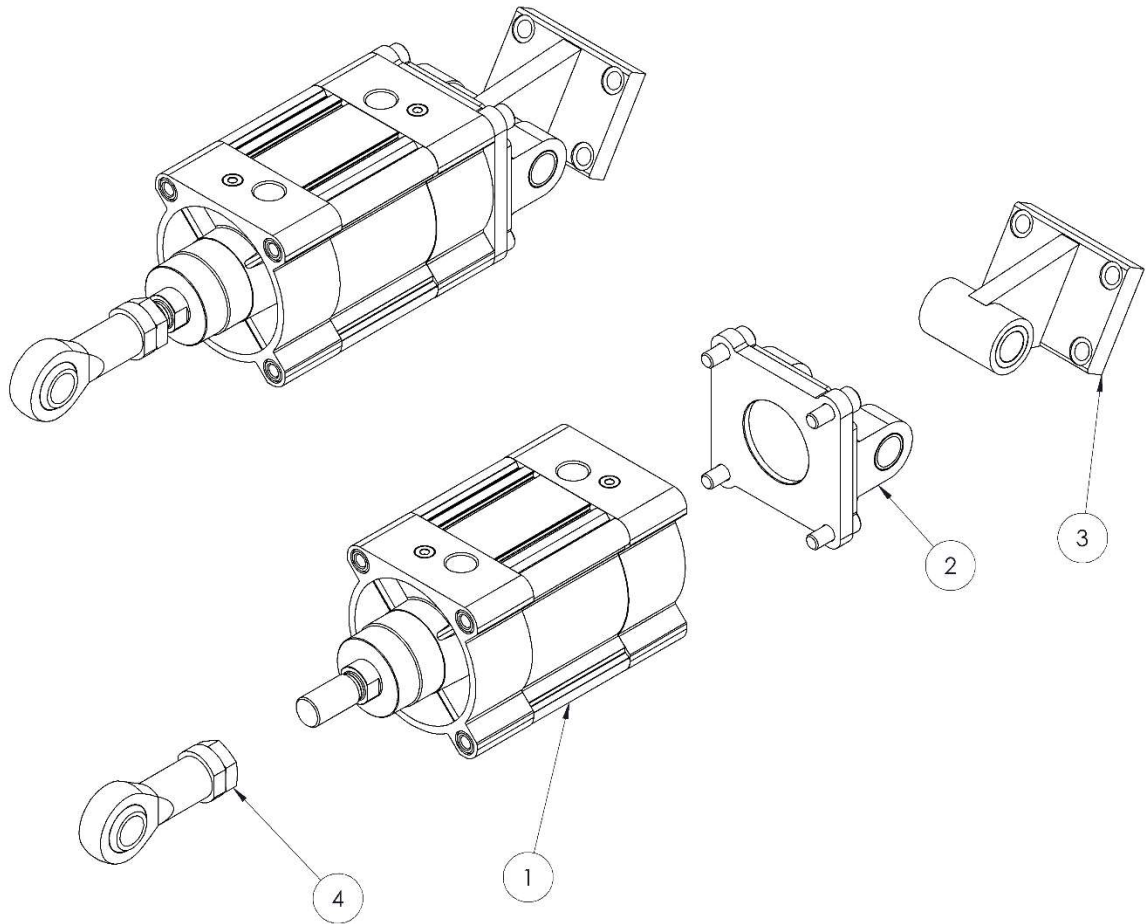


#	Item	Description	Part Number	QTY
1	Driven Roller Table Assembly			1
2	Idler Roller Table Assembly 01			1
3	Idler Roller Table Assembly 02			1
4	Idler Roller Table Assembly 03			1
5	Transfer Cross Feed Assembly			1
6	Torque Tube Assembly			1
7	Pneumatic Cylinder Assembly	100 bore x 40 stroke		1

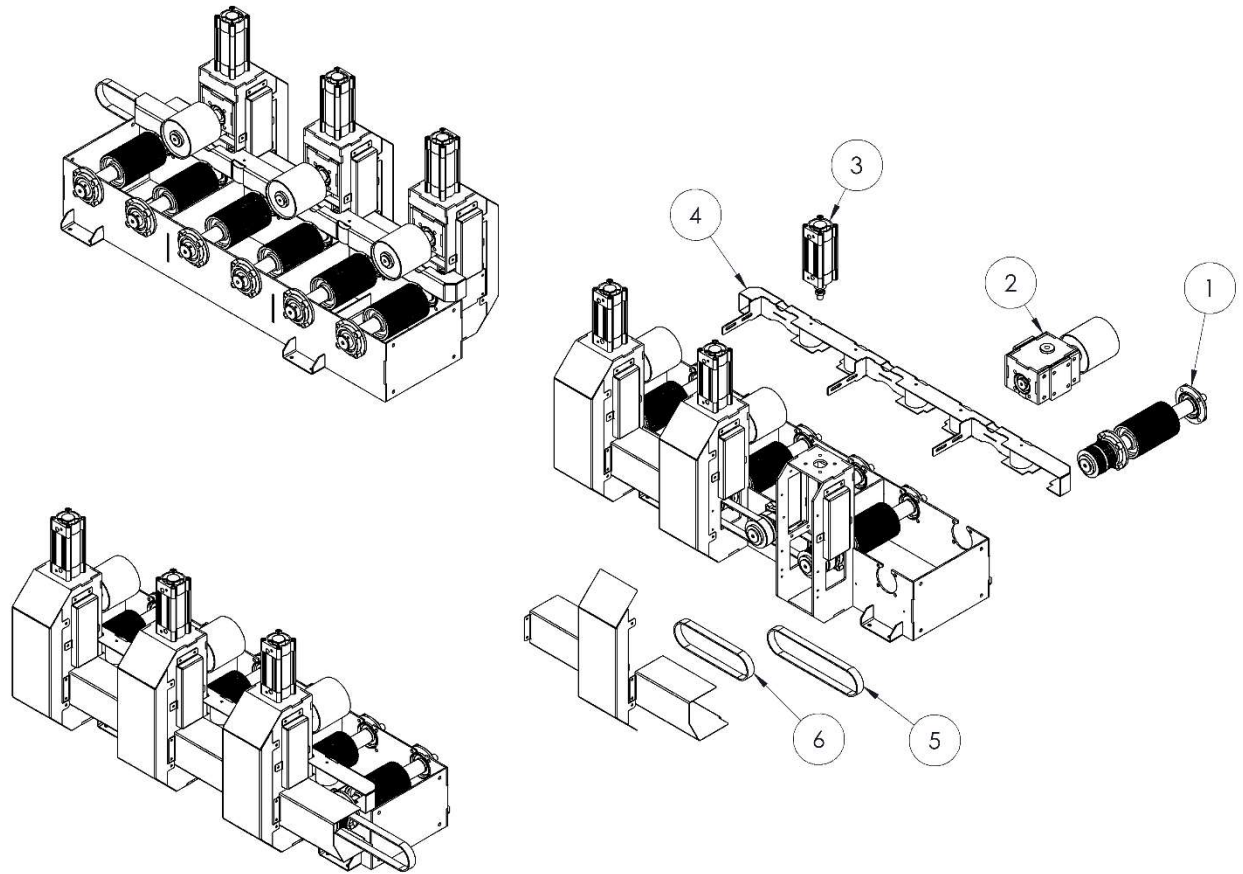


DETAIL A

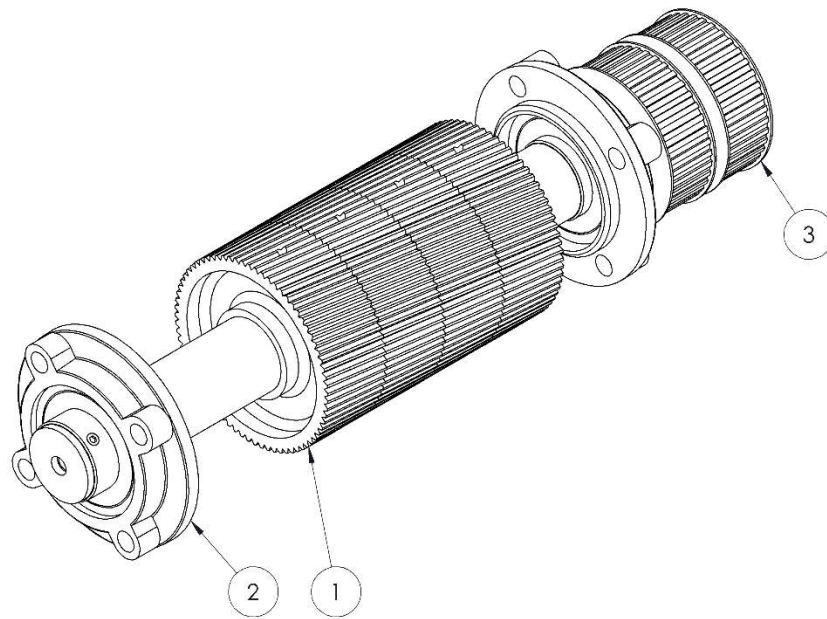
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCP208	000030	2
2	Rod End	Male M20 x 1.5	000324	6



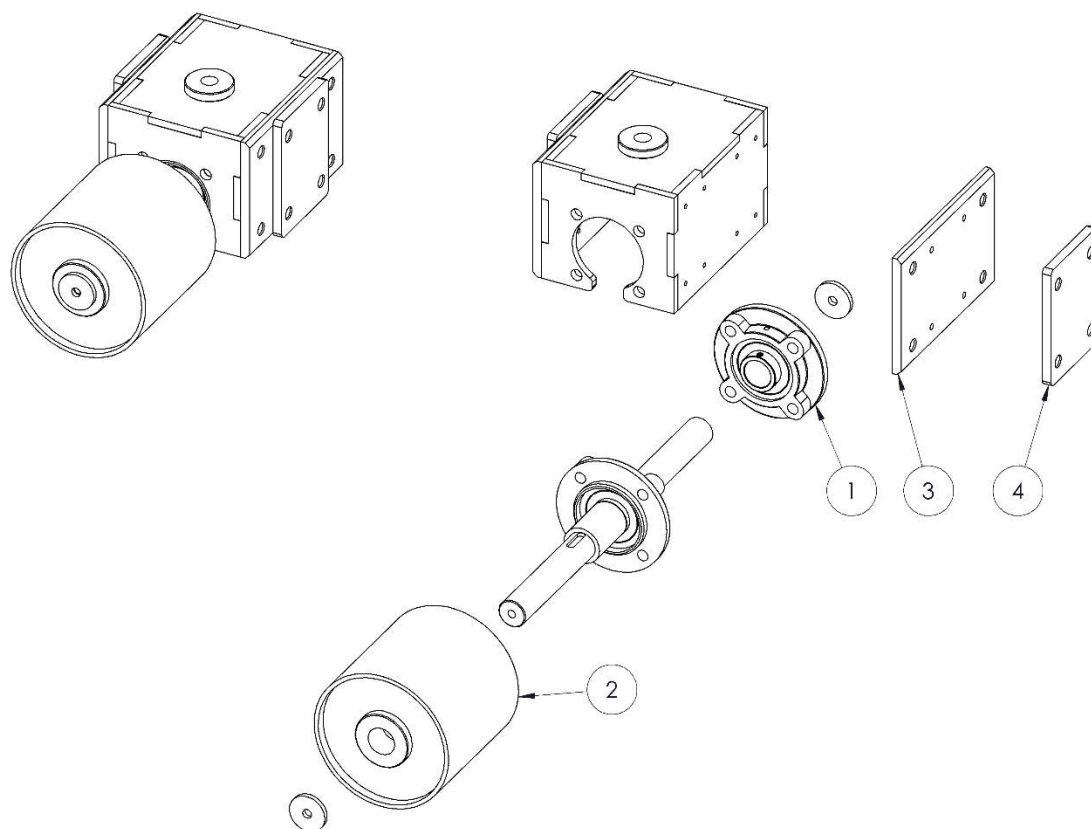
#	Item	Description	Part Number	QTY
1	Pneumatic Cylinder	DSBC-100-40-PPVA-N3		1
2	Rod End	Female M20 x 1.5	000276	1
3	Rear Bracket	SNCB100	000146	1
4	Rear Mount	LNG100	000147	1



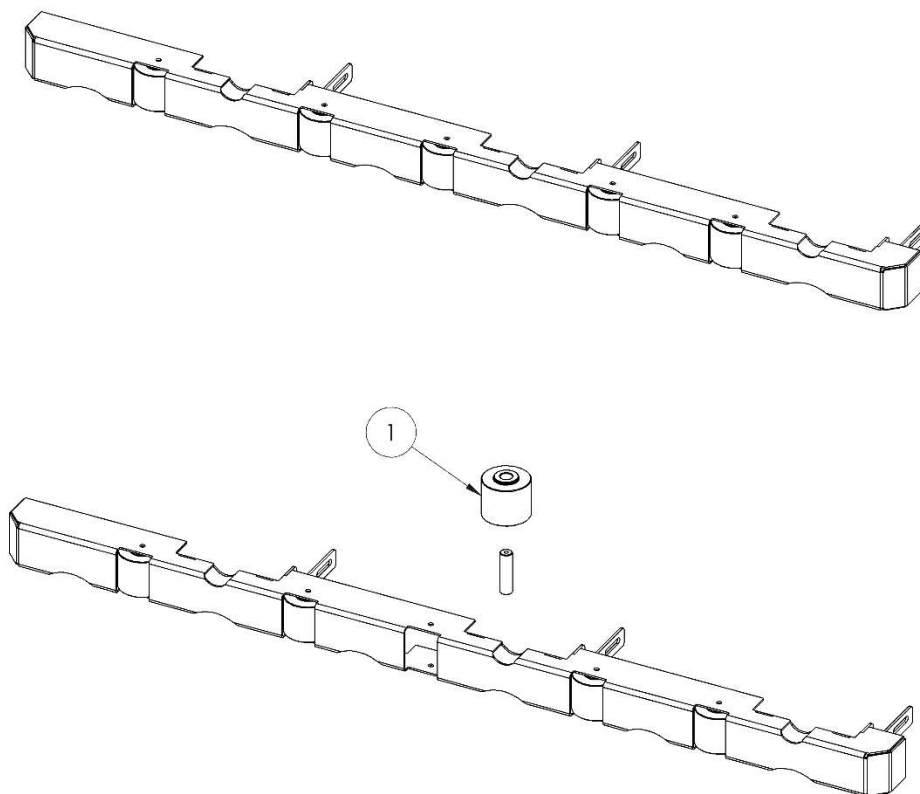
#	Item	Description	Part Number	QTY
1	Drive Roller Assembly	XCIRT - Drive roller assy 02		6
2	Hold Down Roller Assembly	XCIRT - HD roller assy		3
3	Pneumatic Cylinder	DSBC-80-100-PPVA-N3		3
4	Roller Fence Assembly	XCIRT - Fence roller assy 02		1
5	Timing Belt	HTD-1000-8M-30		1
6	Timing Belt	HTD-840-8M-30		5



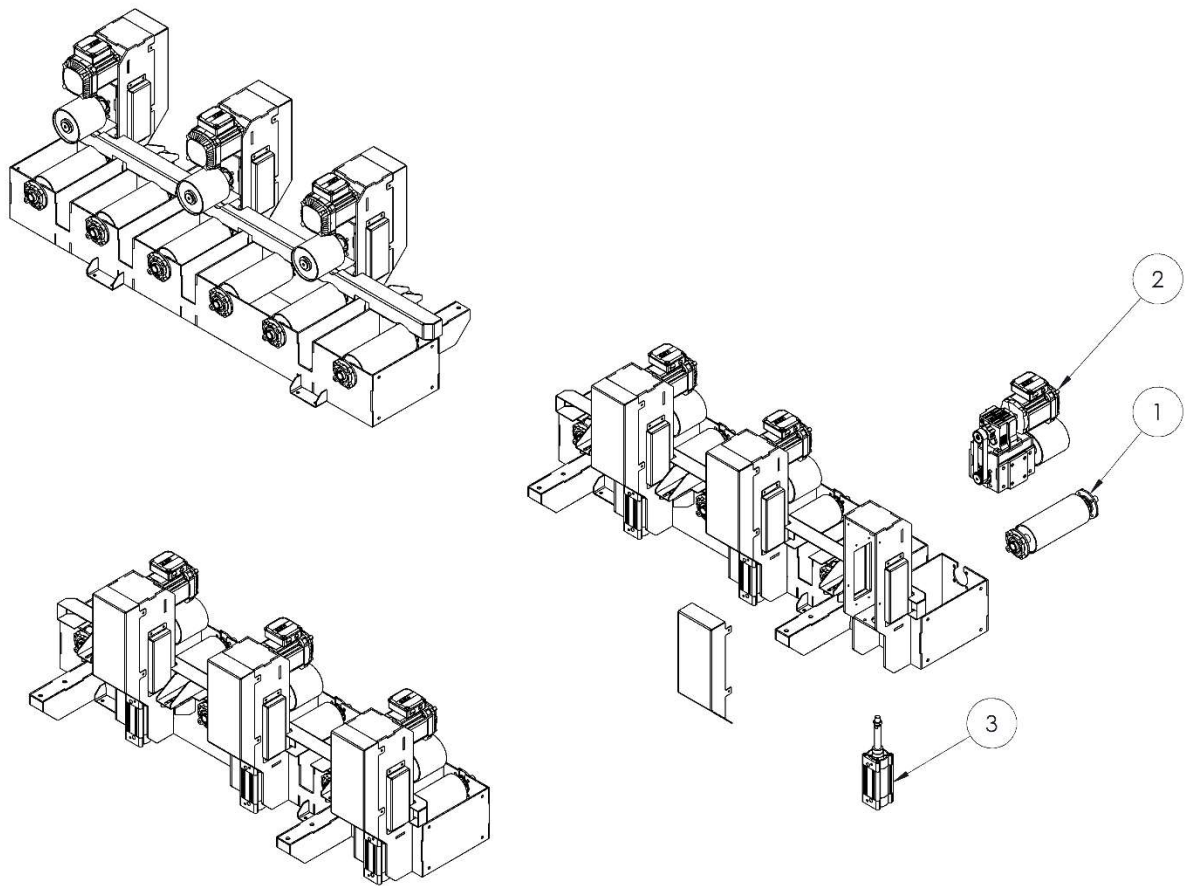
#	Item	Description	Part Number	QTY
1	Grooved Drive Roller			4
2	Bearing Unit	UCFC208	000036	2
3	Timing Pulley	40-8M-30 40mm bore	012659	2



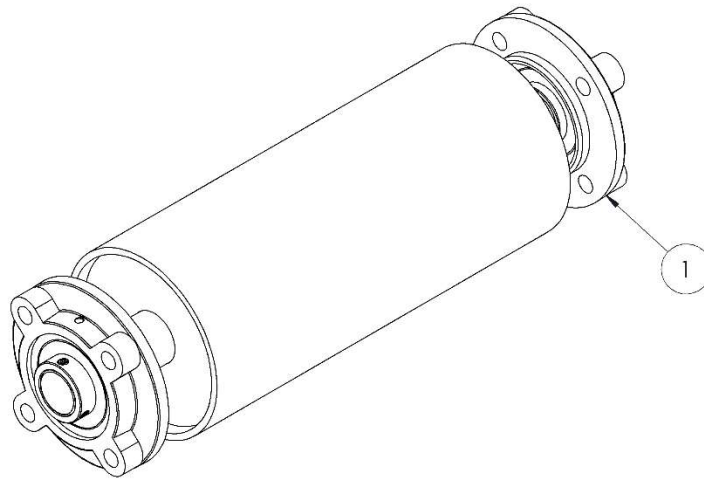
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC206	005058	2
2	HD Roller	XCIRT - HD roller wldmnt		1
3	Slide Wear Strip 01	XCIRT - HD slide wear strip 01		2
4	Slide Wear Strip 02	XCIRT - HD slide wear strip 02		2



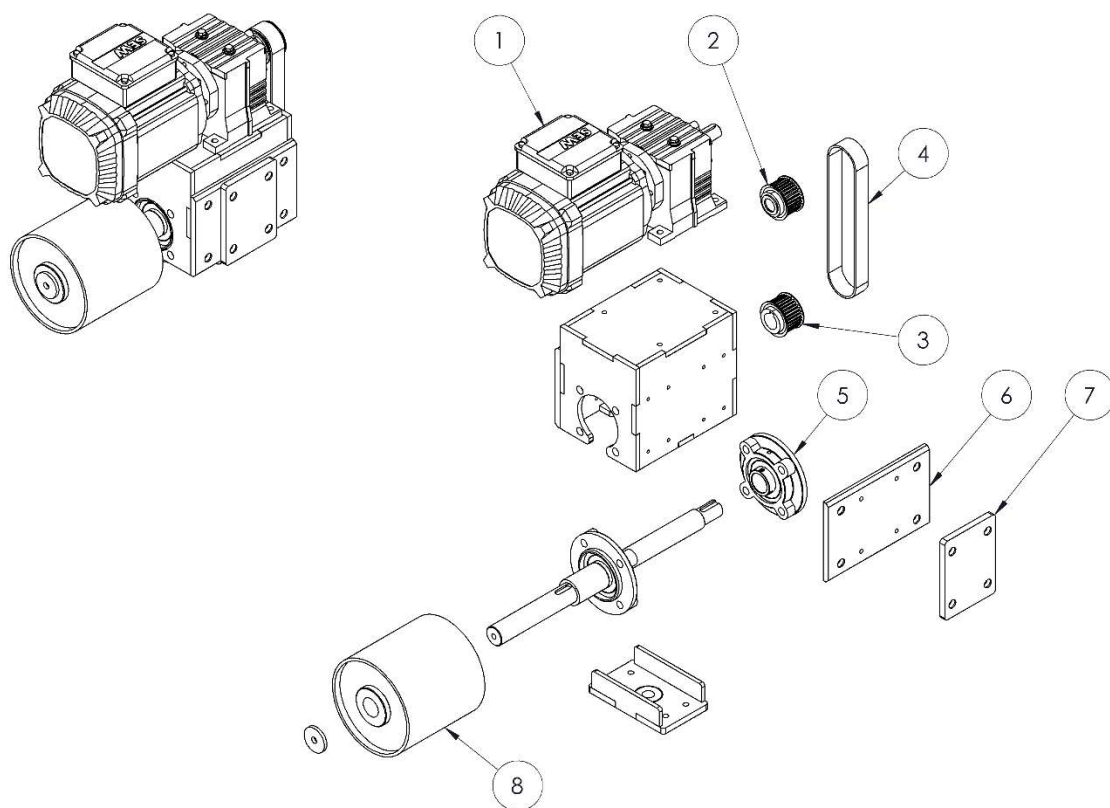
#	Item	Description	Part Number	QTY
1	Fence Roller	XCIRT - Fence roller wheel 01		5



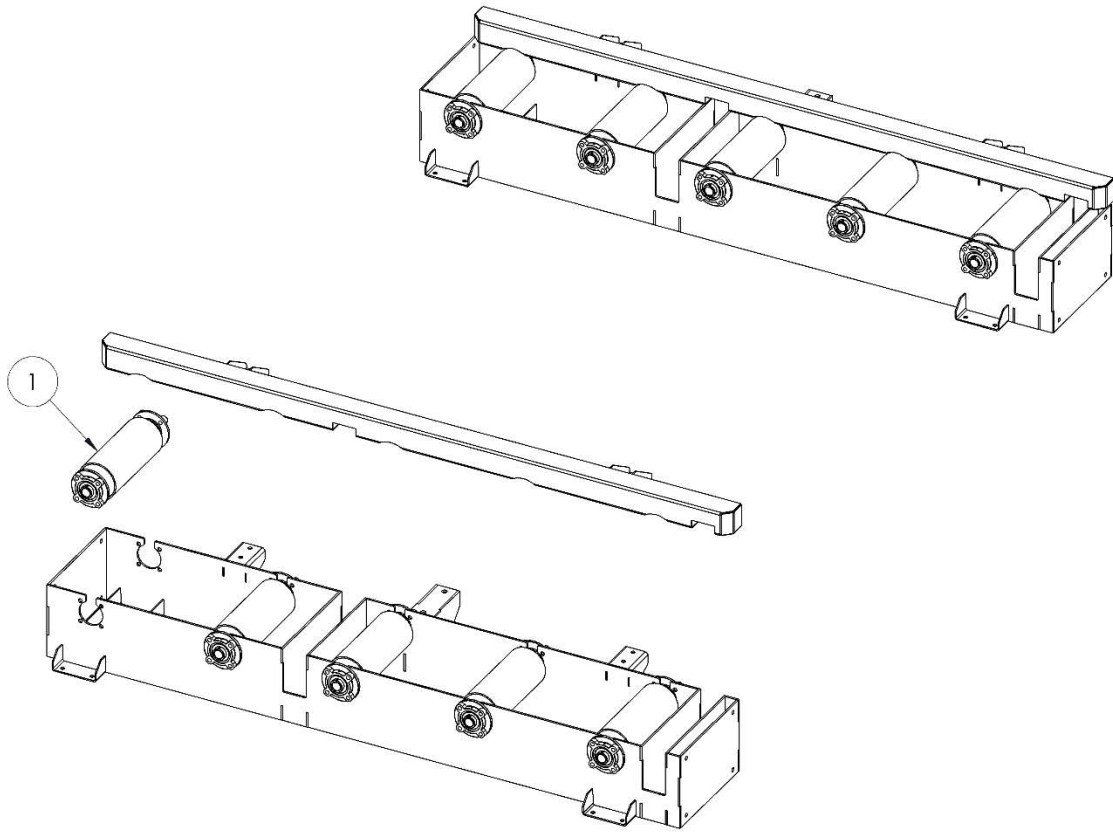
#	Item	Description	Part Number	QTY
1	Idler Roller Assembly	XCIRT - Idler roller assy		6
2	Hold Down Drive Roller Assembly	XCIRT - HD drive roller assy		3
3	Pneumatic Cylinder	DSBC-80-100-PPVA-N3		3
4	Bearing Unit	UCFC206	005058	2



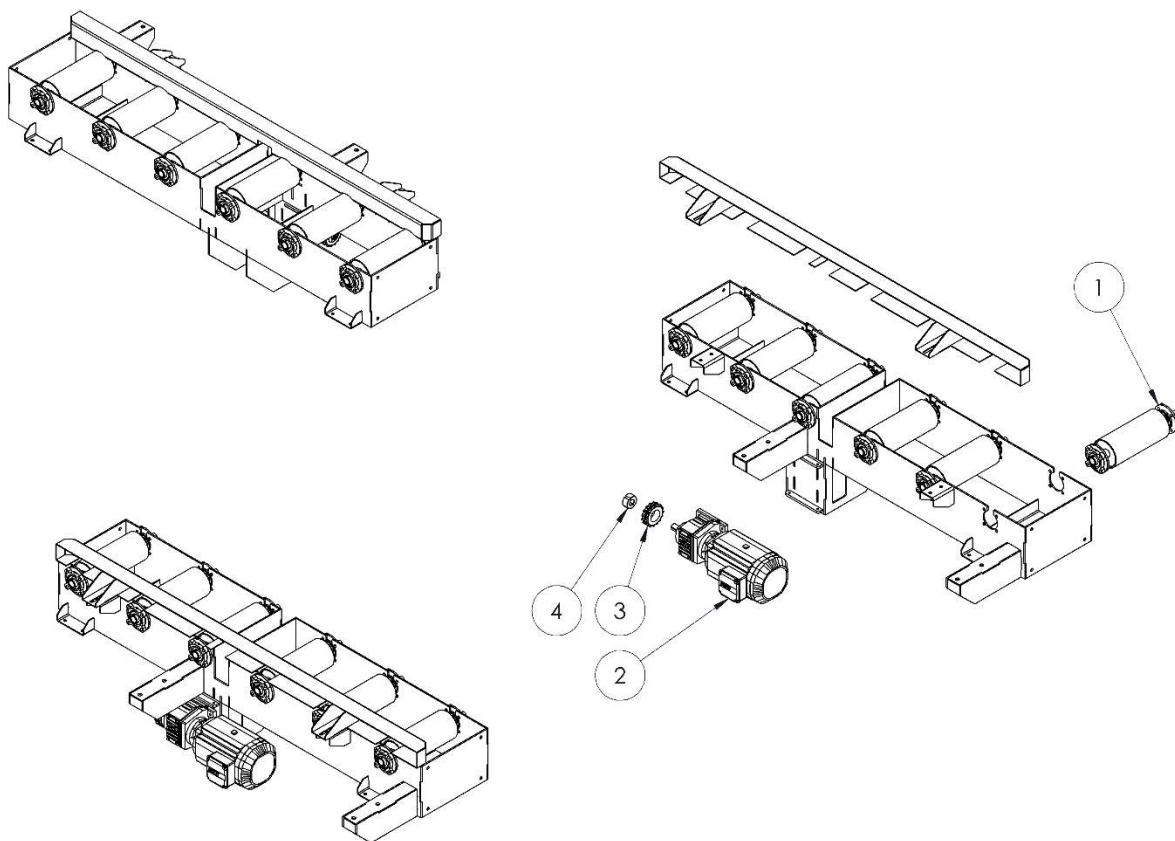
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC206	005058	2



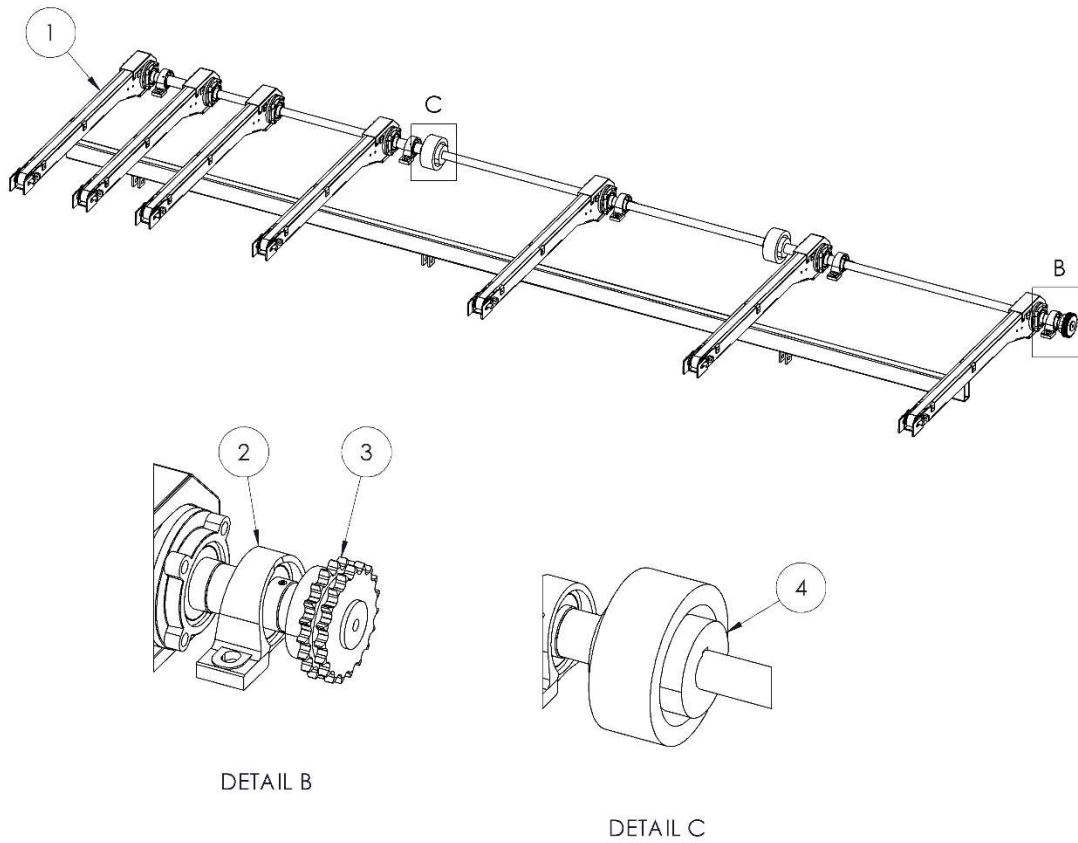
#	Item	Description	Part Number	QTY
1	Gearmotor	0.55kW - 343rpm - 60Hz - Inline Foot Mounted	R17DRN80MK4	1
2	Timing Pulley	32-5M-25 20mm bore		1
3	Timing Pulley	32-5M-25 25mm bore		1
4	Timing Belt	HTD-560-5M-25		1
5	Bearing Unit	UCFC206	005058	2
6	Slide Wear Strip 01	XCIRT - HD slide wear strip 01		2
7	Slide Wear Strip 02	XCIRT - HD slide wear strip 02		2
8	HD Roller	XCIRT - HD roller wldmnt		1



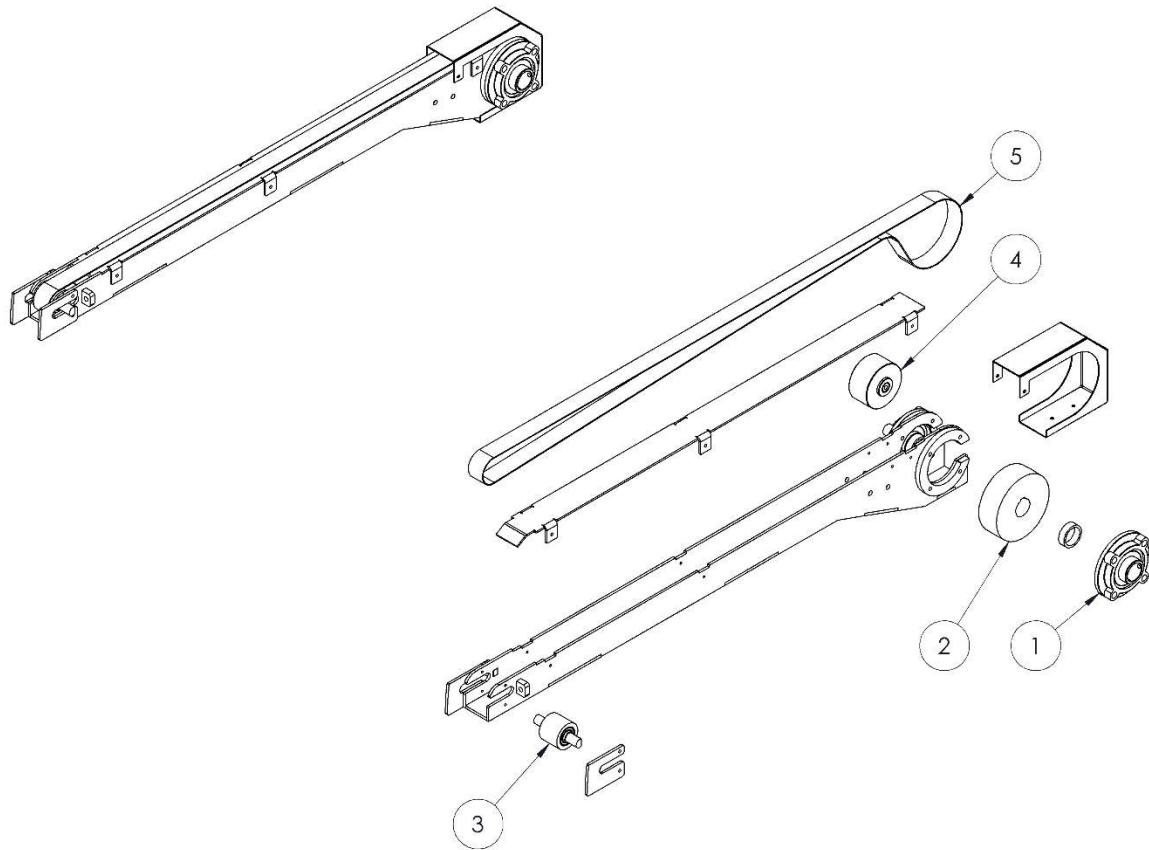
#	Item	Description	Part Number	QTY
1	Idler Roller Assembly	XCIRT - Idler roller assy		5



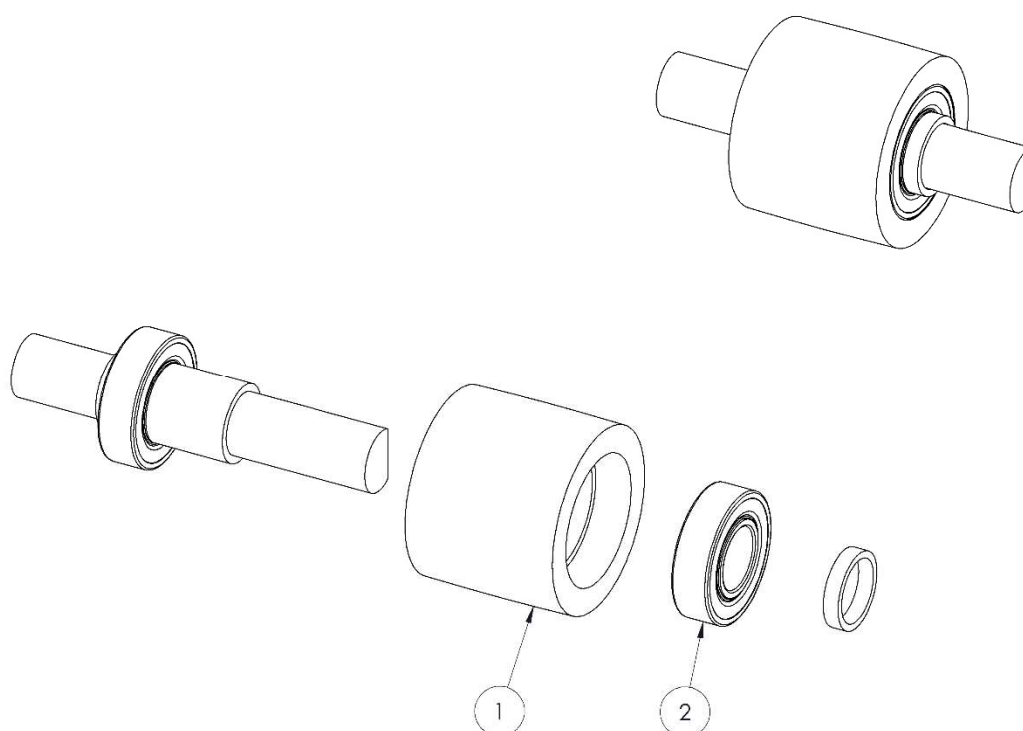
#	Item	Description	Part Number	QTY
1	Idler Roller Assembly	XCIRT - Idler roller assy		6
2	Gearmotor	3kW - 185rpm - 60Hz - Inline Foot Mounted	R37DRN100L4	1
3	Sprocket	12B2 15T Taper Lock	006048	1
4	Taper Lock	1610 25mm bore	008439	1



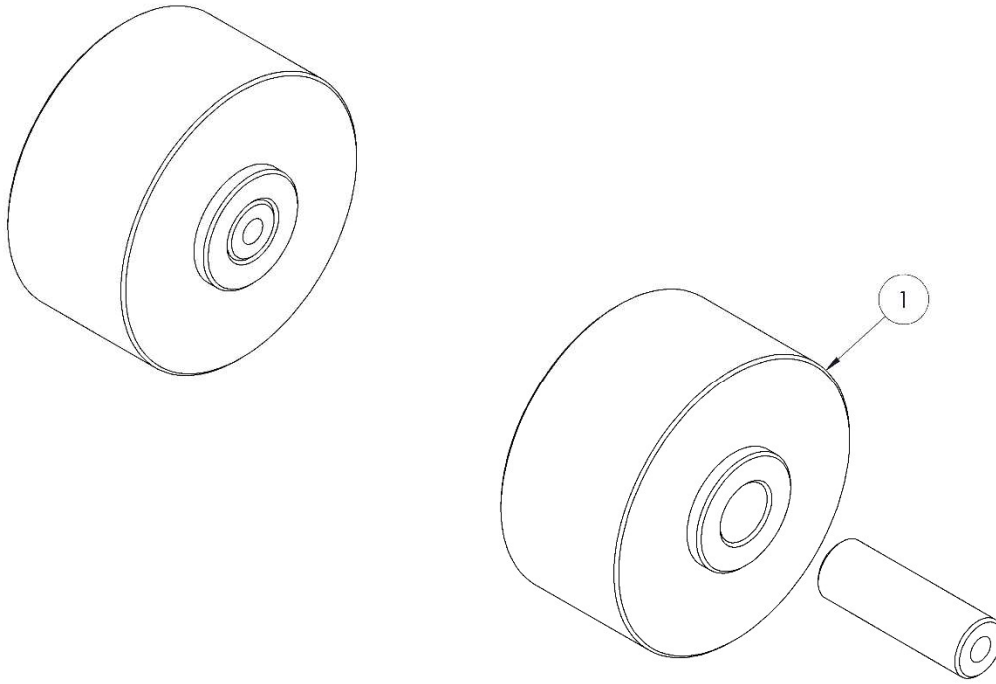
#	Item	Description	Part Number	QTY
1	Cross Feed Arm Assembly	XCTCF - Arm assy 02		7
2	Bearing Unit	UCP208	000030	5
3	Sprocket	12B2 19T 40mm bore		1
4	Sprocket	16B1 18T 40mm bore		4



#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC208	000036	2
2	Head Pulley	XCTCF - Drive wheel		1
3	Tail Pulley Assembly	XCTCF - Tail wheel assy		1
4	Idler Pulley Assembly	XCTCF - Idler wheel assy		1
5	Belt	40mm wide, 2900mm endless length	2M8 U0-V5 A	1

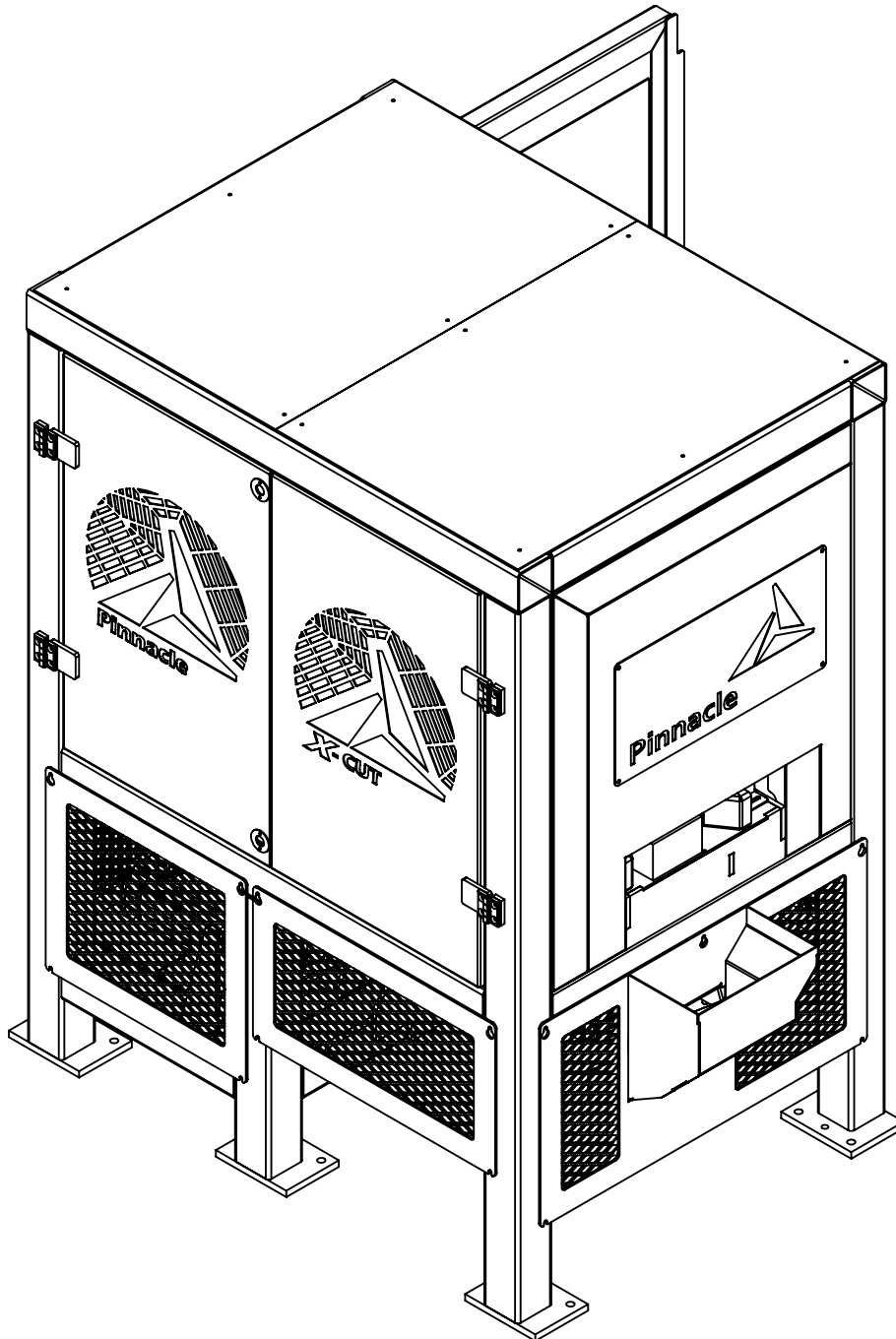


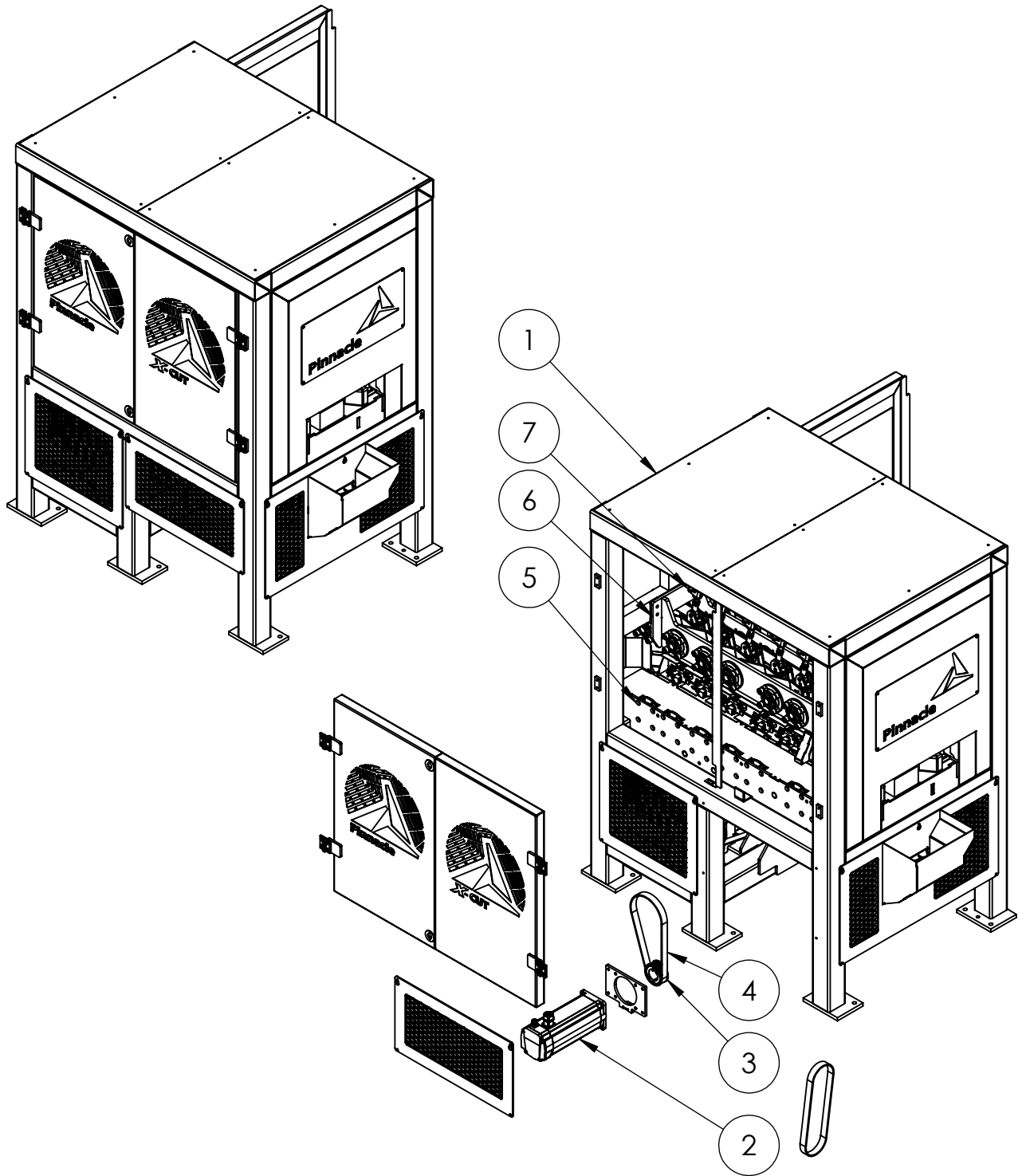
#	Item	Description	Part Number	QTY
1	Tail Pulley	XCTCF - Tail roller wheel		1
2	Ball Bearing	6004 2RS	007200	2



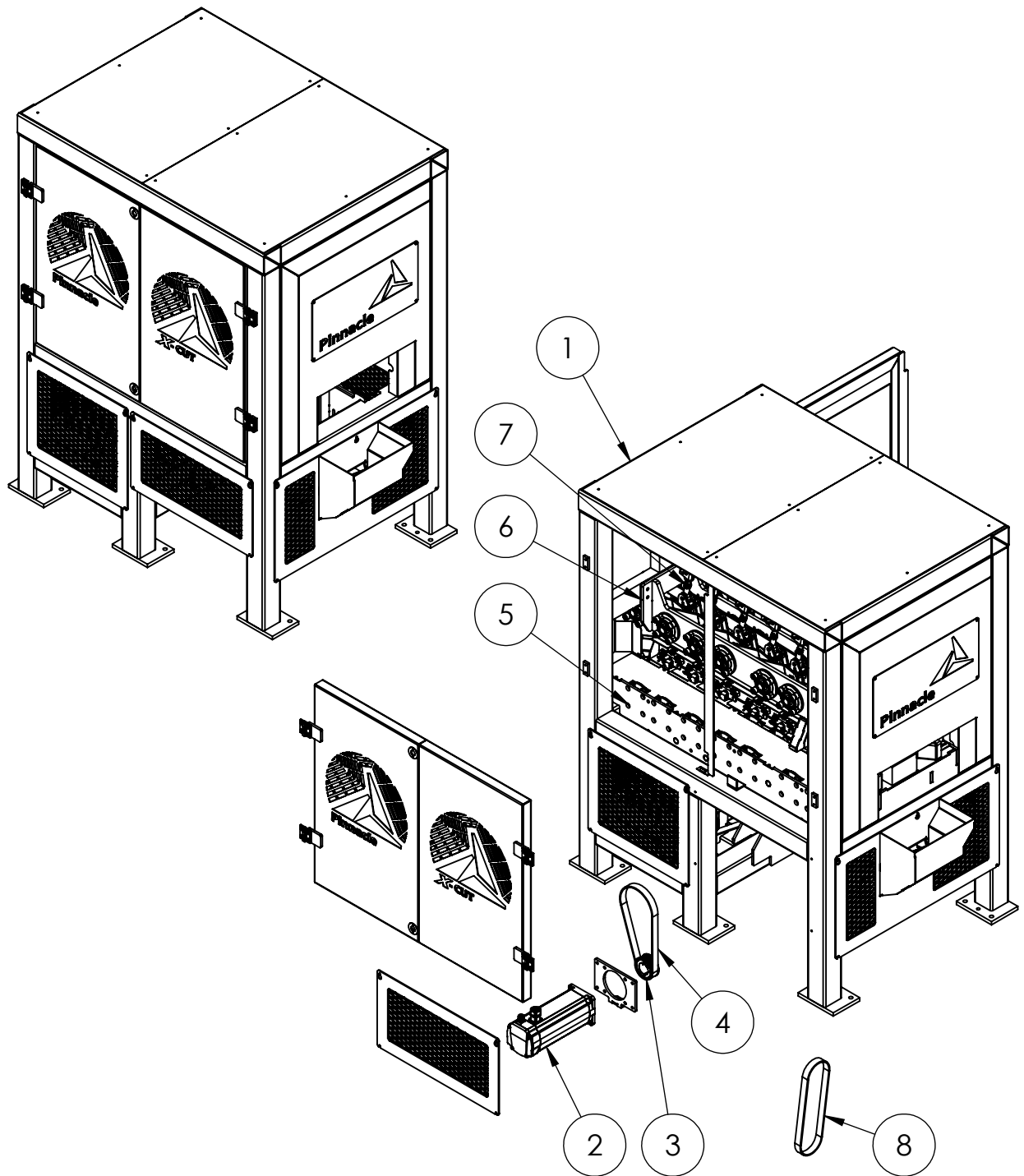
#	Item	Description	Part Number	QTY
1	Idler Pulley	XCTCF - Idler roller wheel 01		1

X-Cut Saw Box Assembly Parts List

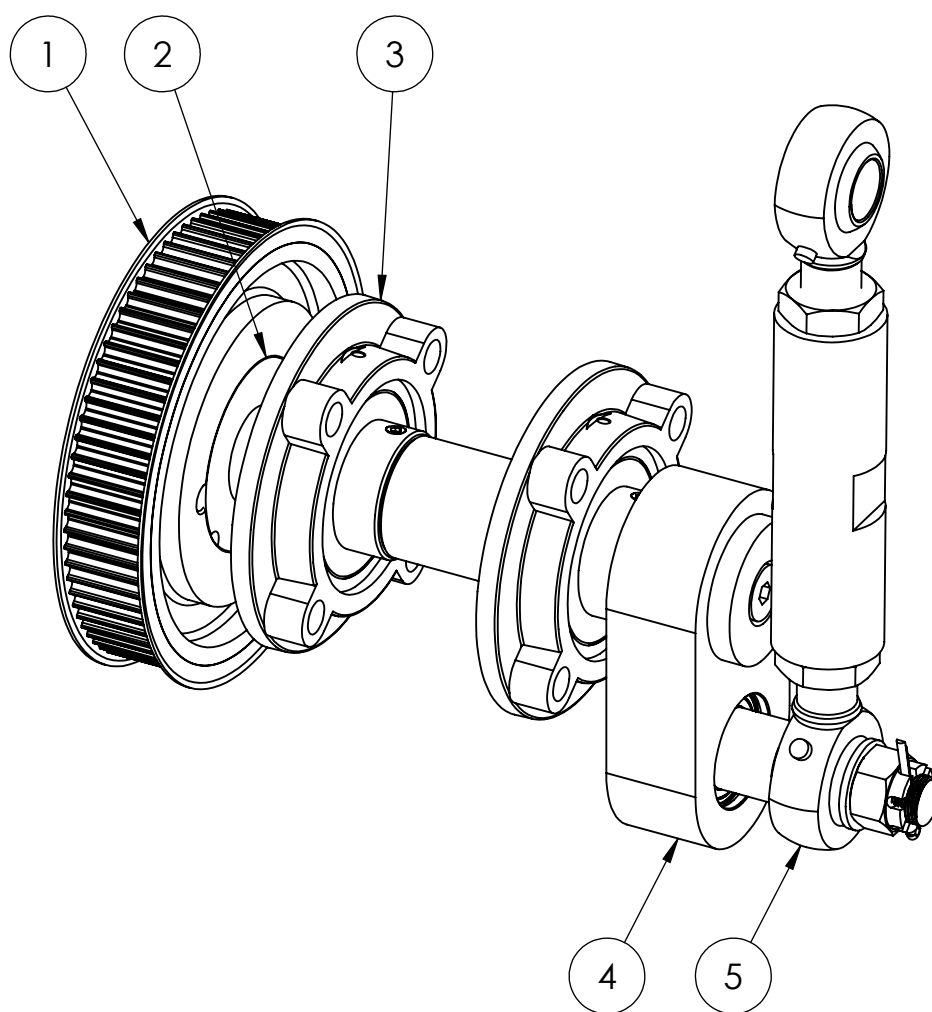




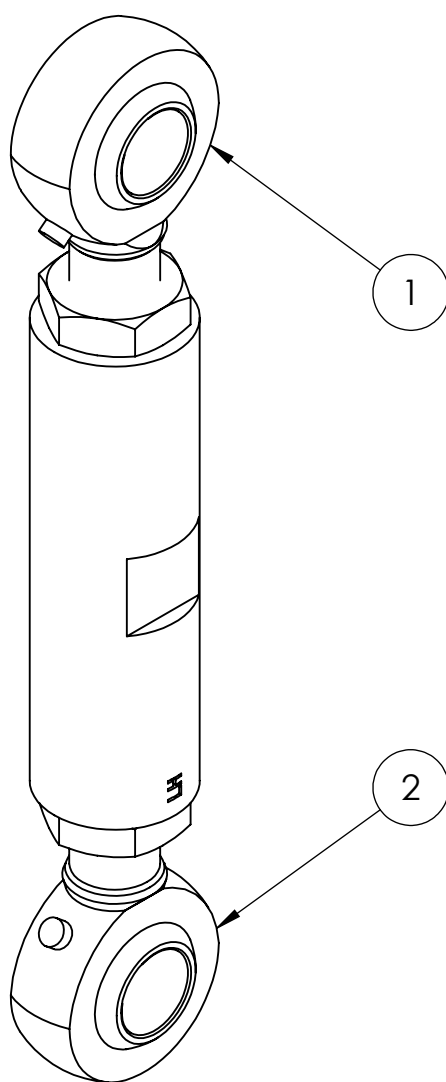
#	Item	Description	Part Number	QTY
1	X-Cut Base Assembly			1
2	Servo Motor		bsh1403t11f1p	1
3	Timing Pulley	36-8M-30 Taper Lock 1615		1
4	Timing Belt	1000-8M-30		1
5	X-Cut Saw Assembly			1
6	X-Cut Hold Down Bridge Assembly			1
7	X-Cut HD Support Assembly			1
8	Timing Belt	1000-8M-30		1



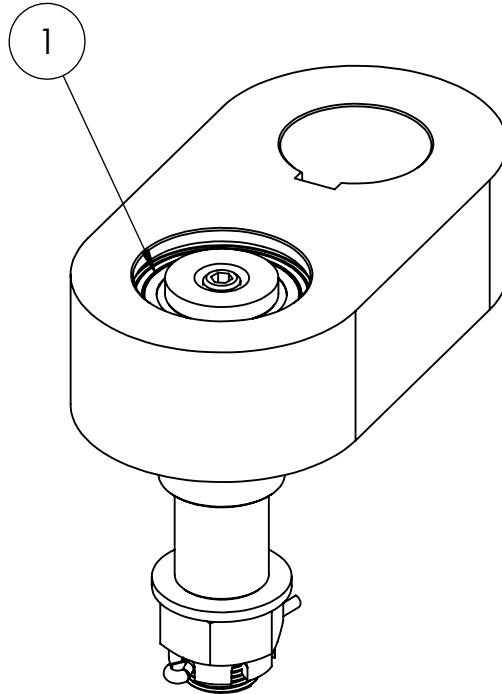
#	Item	Description	Part Number	QTY
1	Servo Motor		bsh1403t11f1p	1
2	Timing Pulley	36-8M-30 Taper Lock 1615		1
3	Timing Belt	1000-8M-30		1
4	Motor	11kW 2pole 160M		1
5	Timing Pulley	48-8M-30 Taper Lock 2012		1
6	Crank Pivot Assembly			1



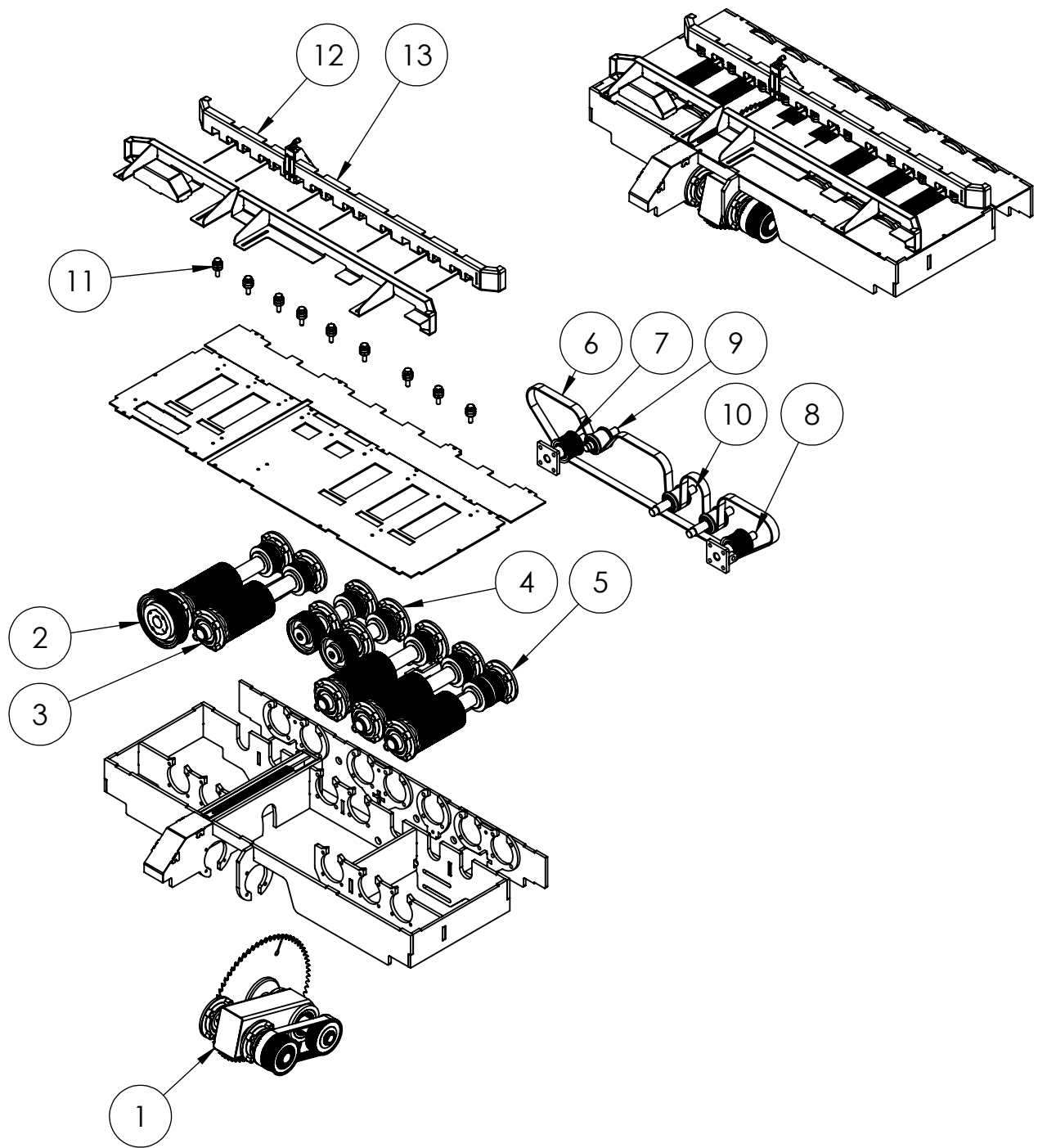
#	Item	Description	Part Number	QTY
1	Timing Pulley	72-8M-30		1
2	Taper Lock	2517 40mm bore		1
3	Bearing Unit	UCFC208		1
4	Crank Arm Assembly			1
5	Con Rod Assembly			1



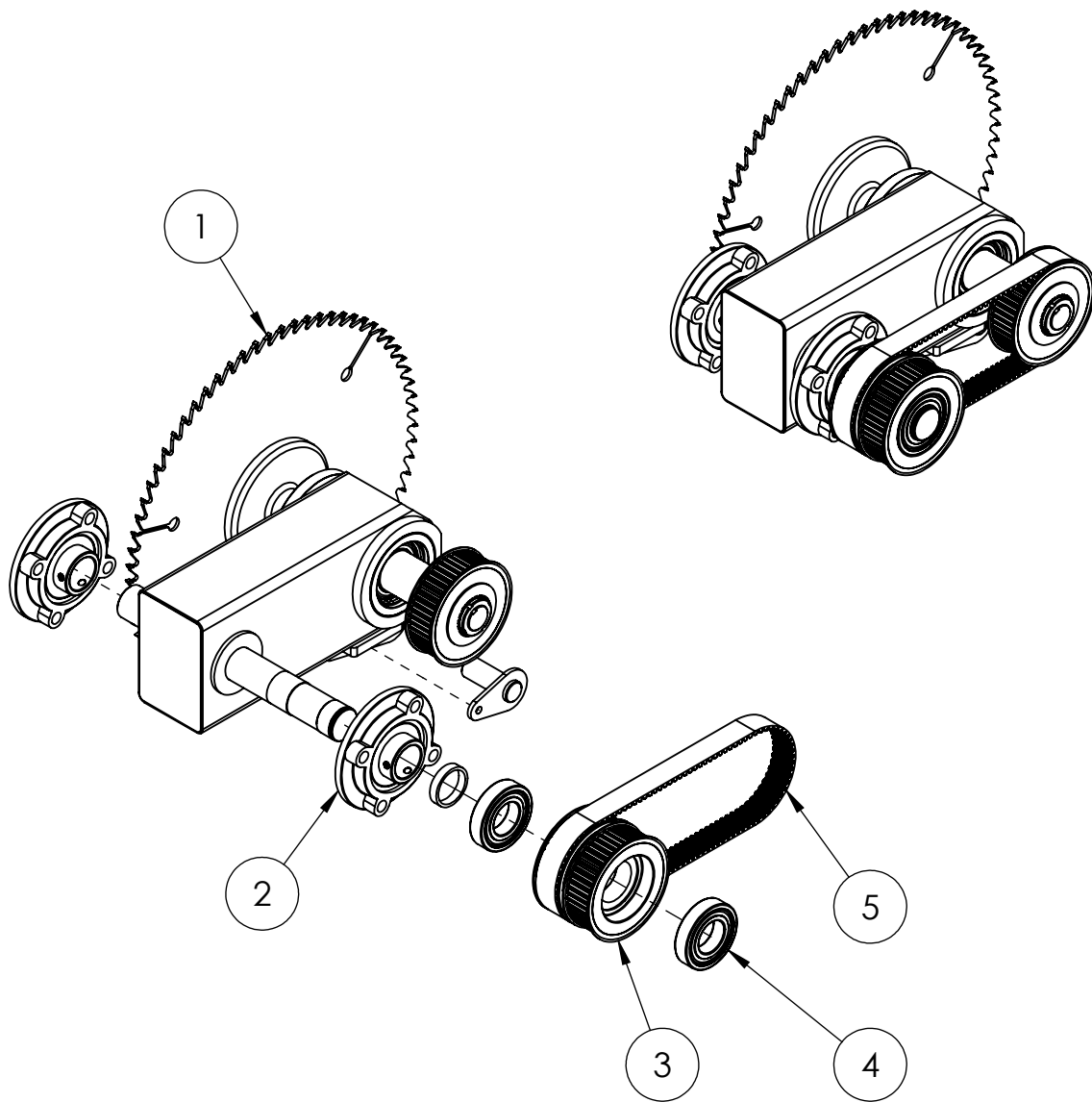
#	Item	Description	Part Number	QTY
1	Rod	Male M25 RH Thread		1
2	Rod	Male M25 LH Thread		1



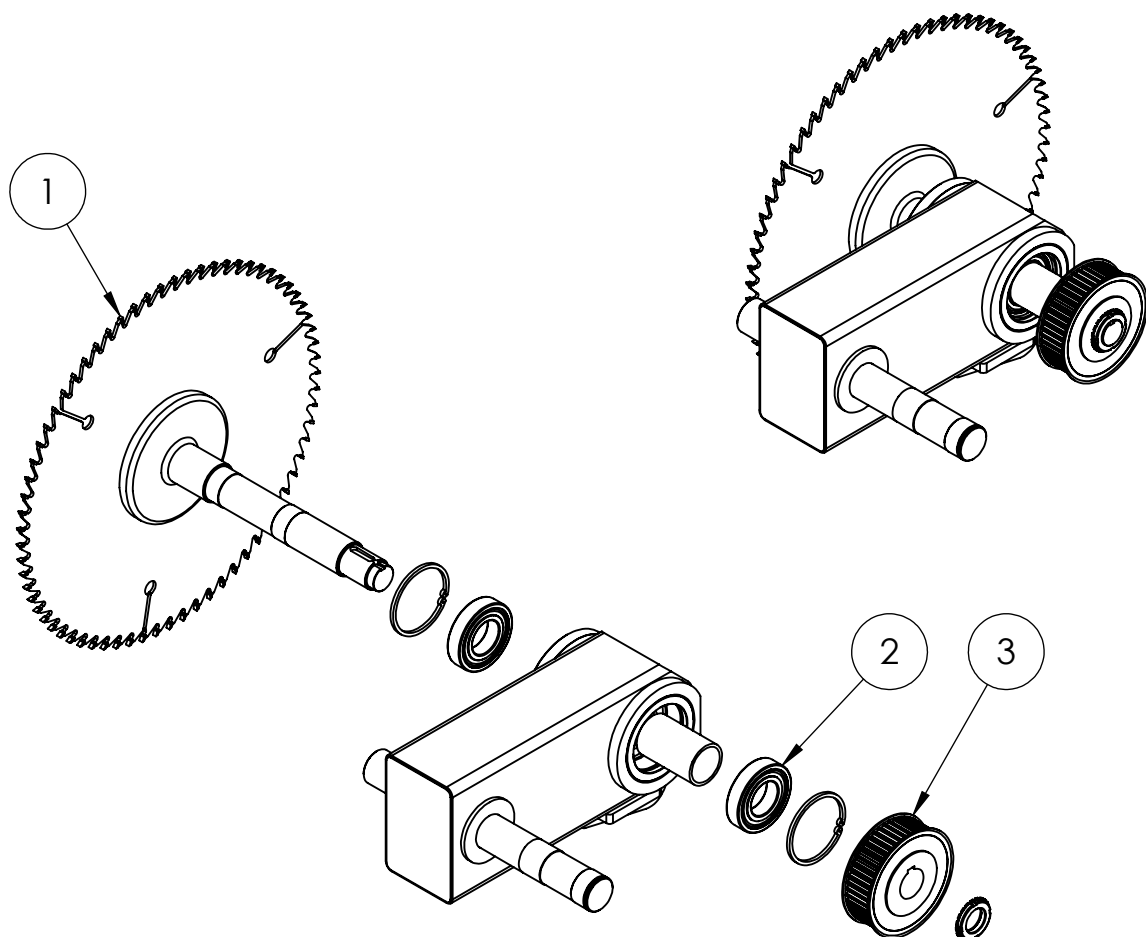
#	Item	Description	Part Number	QTY
1	Ball Bearing	6005 2RS		2



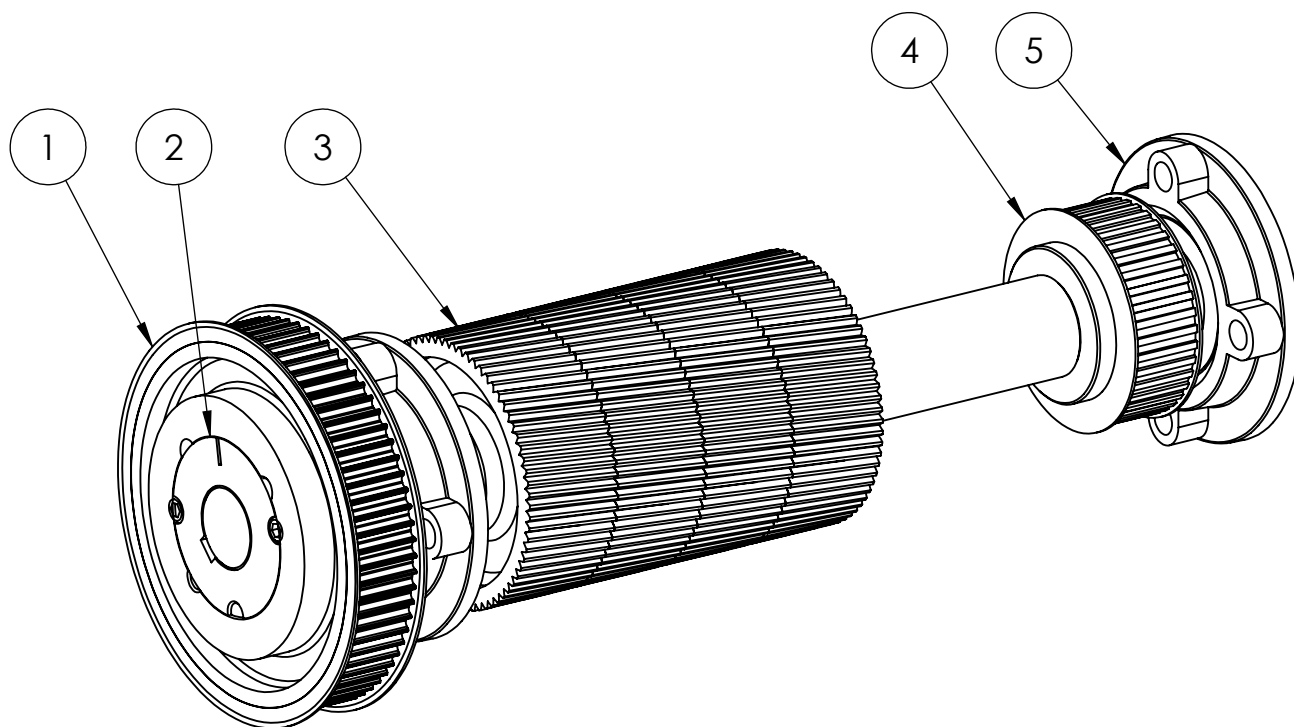
#	Item	Description	Part Number	QTY
1	Pivot Arbor Assembly			1
2	Feed Roller Assembly 01			1
3	Feed Roller Assembly 02			2
4	Feed Roller Assembly 03			2
5	Feed Roller Assembly 04			1
6	Timing Belt	3048-8M-30		1
7	Fixed Idler Assembly			1
8	Adjusting Idler Assembly			1
9	Stub Idler Assembly 01			1
10	Stub Idler Assembly 02			2
11	Fence Roller Assembly			9
12	Outfeed Fixed Fence Assembly			1
13	Infeed Fixed Fence Assembly			1



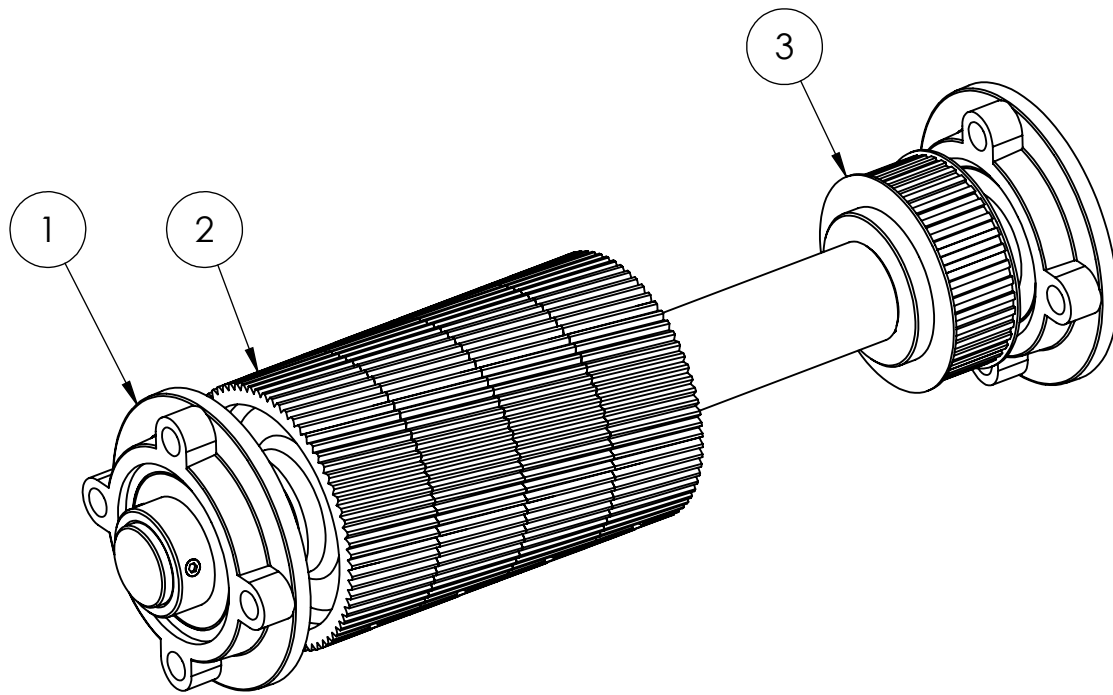
#	Item	Description	Part Number	QTY
1	Arbor Arm Assembly			1
2	Bearing Unit	UCFC208		2
3	Pulley Weldment	2 x 48-8M-30		1
4	Ball Bearing	6208 2RS		2
5	Timing Belt	880-8M-30		1



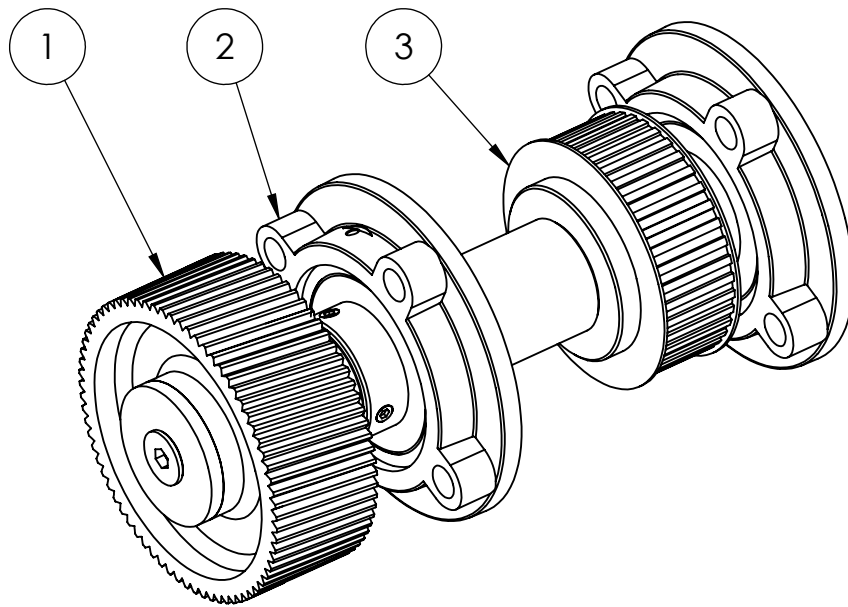
#	Item	Description	Part Number	QTY
1	Saw Blade	OD 450 x 69 Teeth x 4.8 Kerf x 3.5 Body		1
2	Ball Bearing	6208 2RS		2
3	Timing Pulley	48-8M-30		1



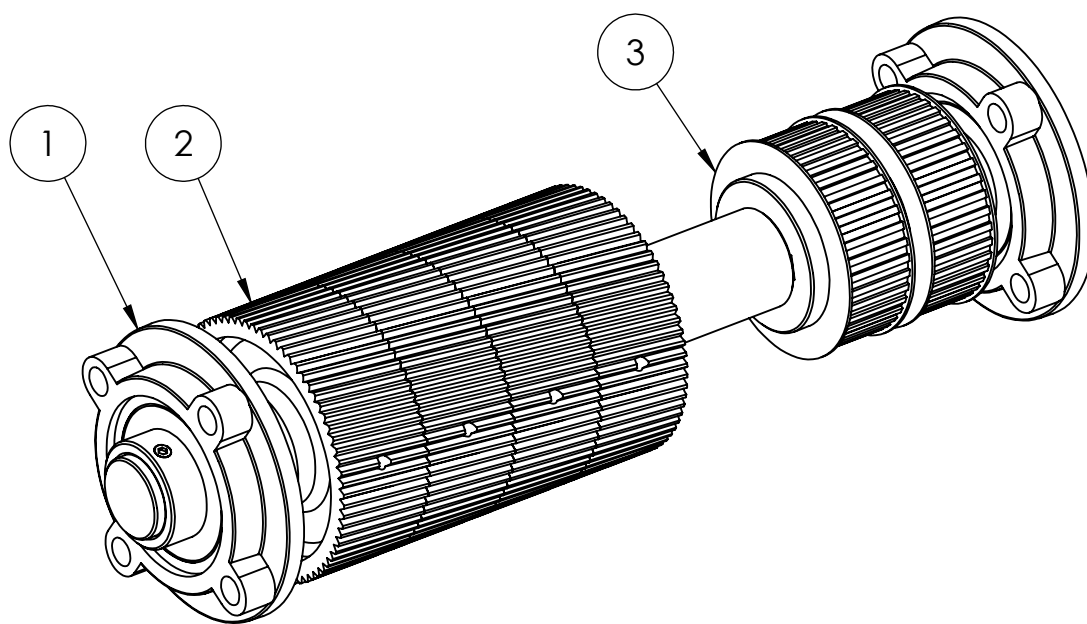
#	Item	Description	Part Number	QTY
1	Timing Pulley	72-8M-30 Taper Lock 2517		1
2	Taper Lock	2517 40mm bore		1
3	Roller Insert	Grooved roller		4
4	Timing Pulley	40-8M-30	012659	1
5	Bearing Unit	UCFC208		2



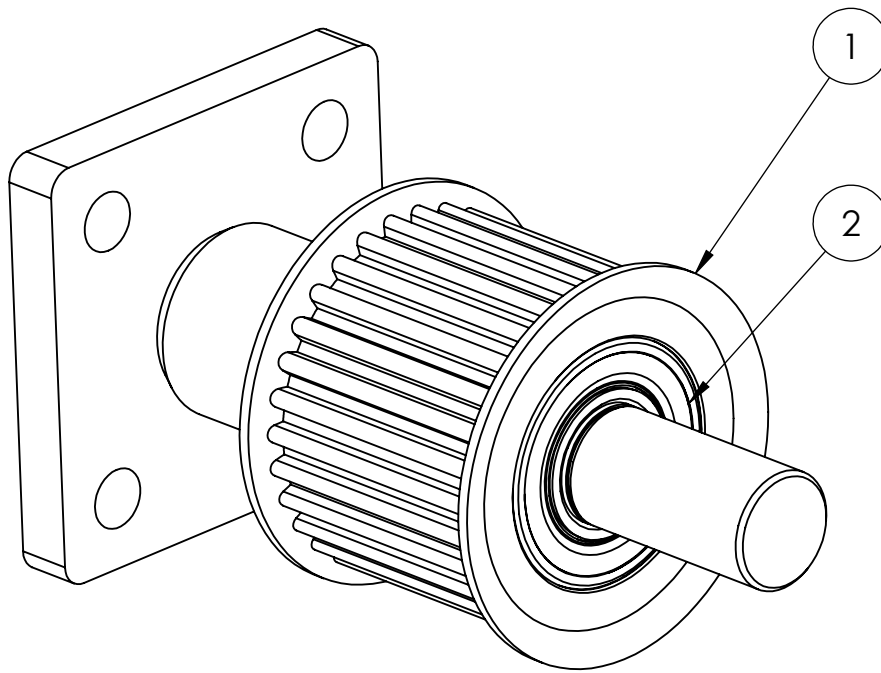
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC208		2
2	Roller Insert	Grooved roller		4
3	Timing Pulley	40-8M-30	012659	1



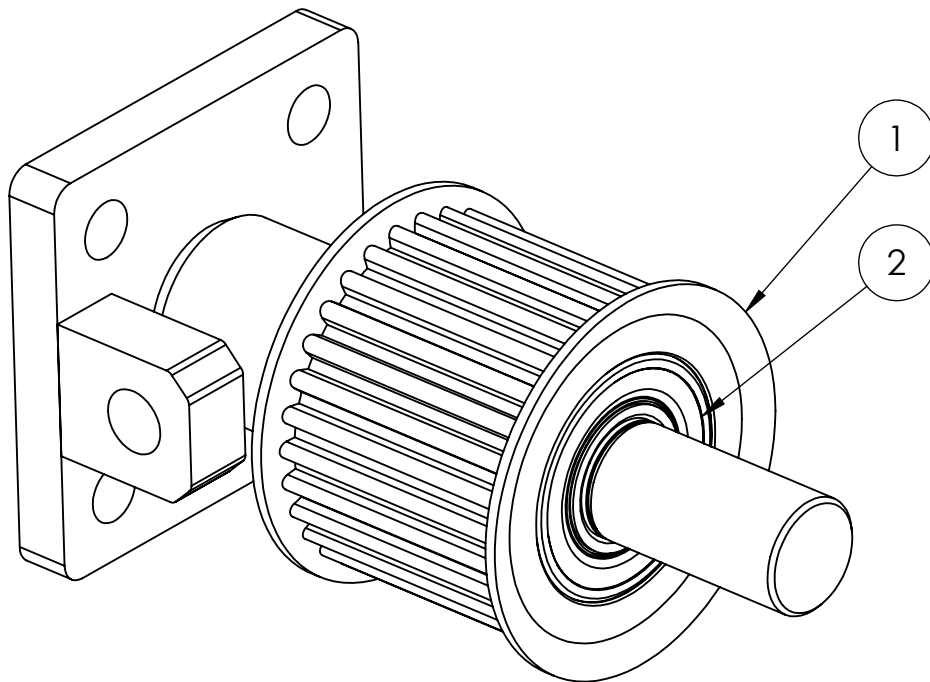
#	Item	Description	Part Number	QTY
1	Roller Insert	Grooved roller		1
2	Bearing Unit	UCFC208		2
3	Timing Pulley	40-8M-30	012659	1



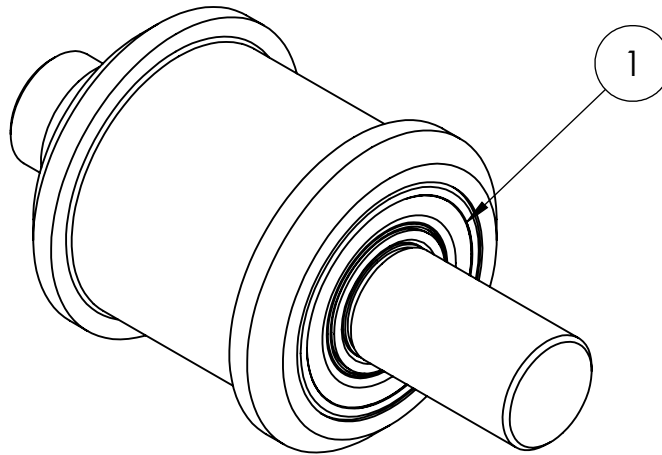
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC208		2
2	Roller Insert	Grooved roller		4
3	Timing Pulley	40-8M-30	012659	2



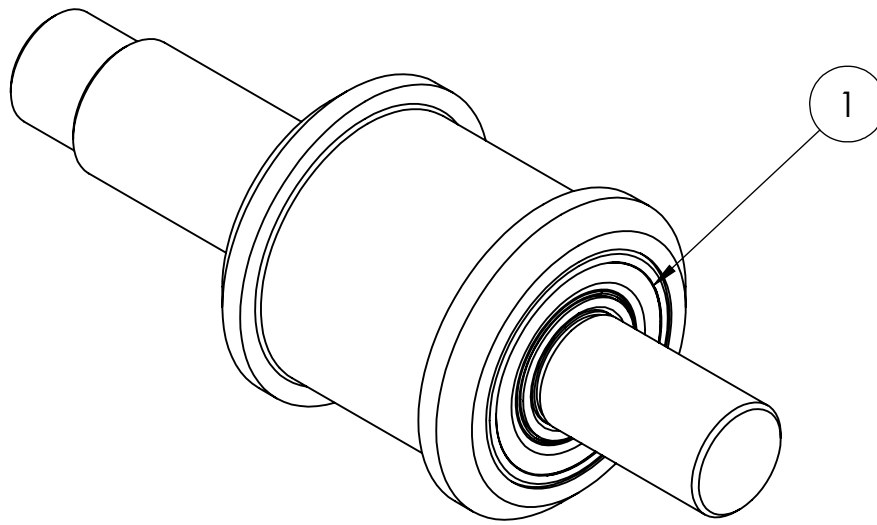
#	Item	Description	Part Number	QTY
1	Timing Pulley	30-8M-50		1
2	Ball Bearing	6205 2RS	004037	2



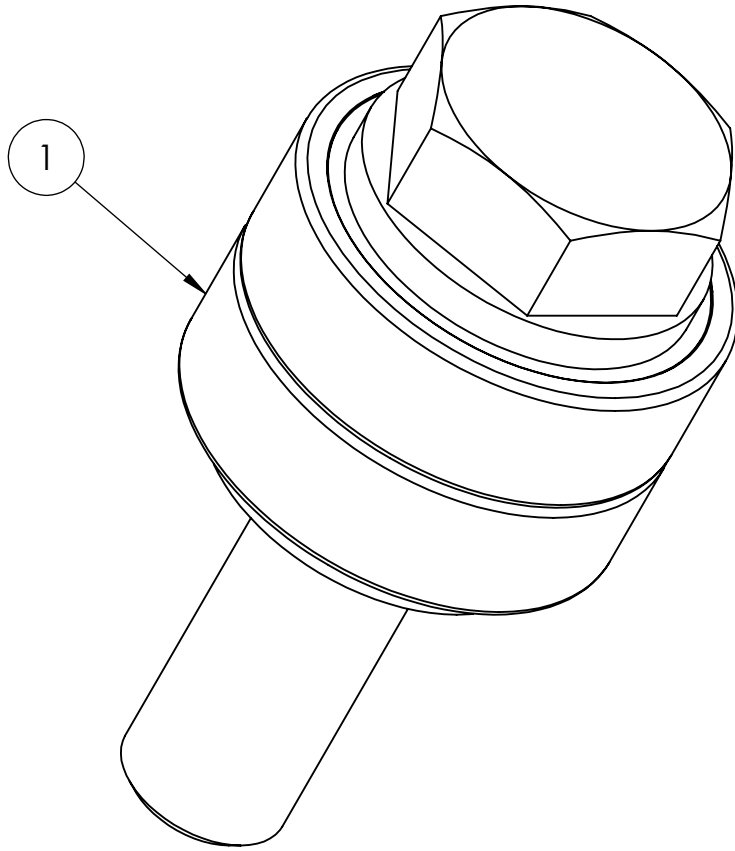
#	Item	Description	Part Number	QTY
1	Timing Pulley	30-8M-50		1
2	Ball Bearing	6205 2RS	004037	2



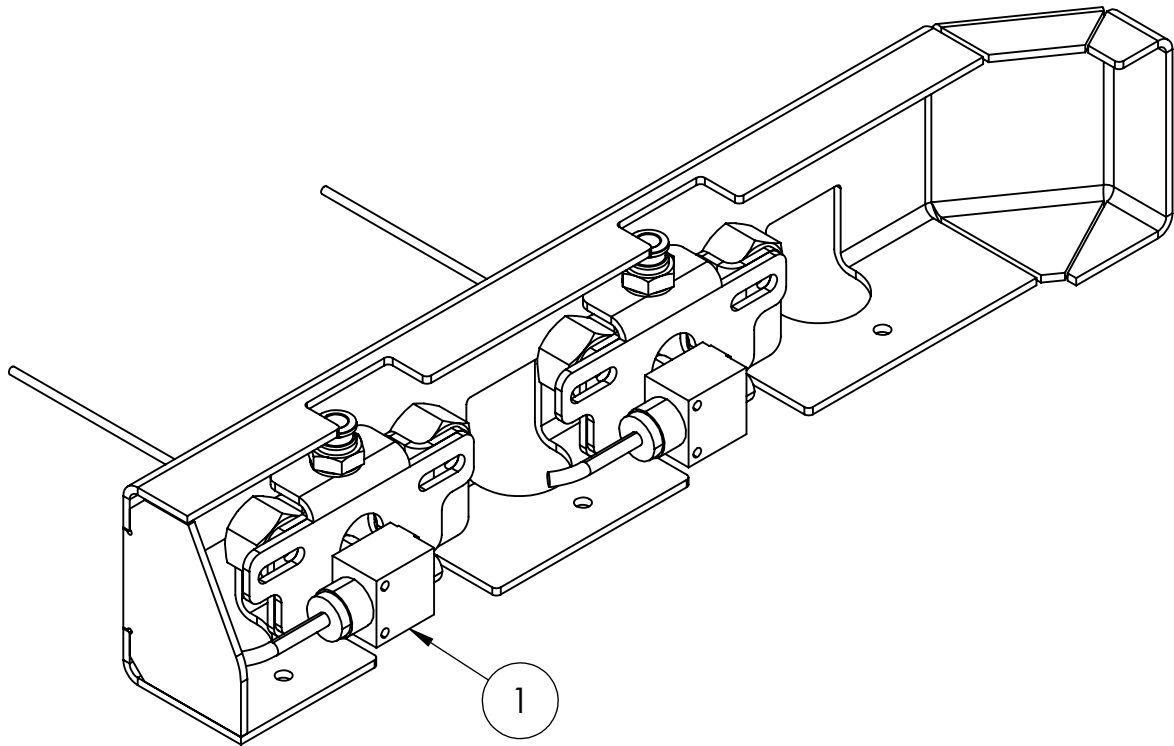
#	Item	Description	Part Number	QTY
1	Ball Bearing	6205 2RS	004037	2



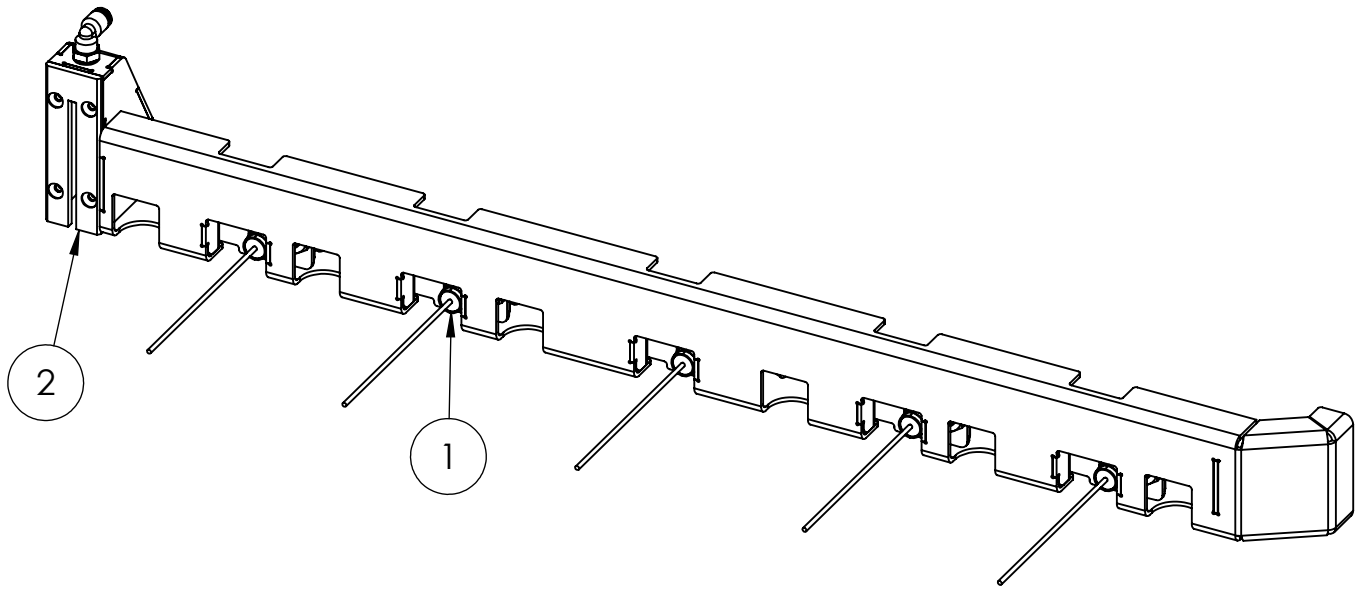
#	Item	Description	Part Number	QTY
1	Ball Bearing	6205 2RS	004037	2



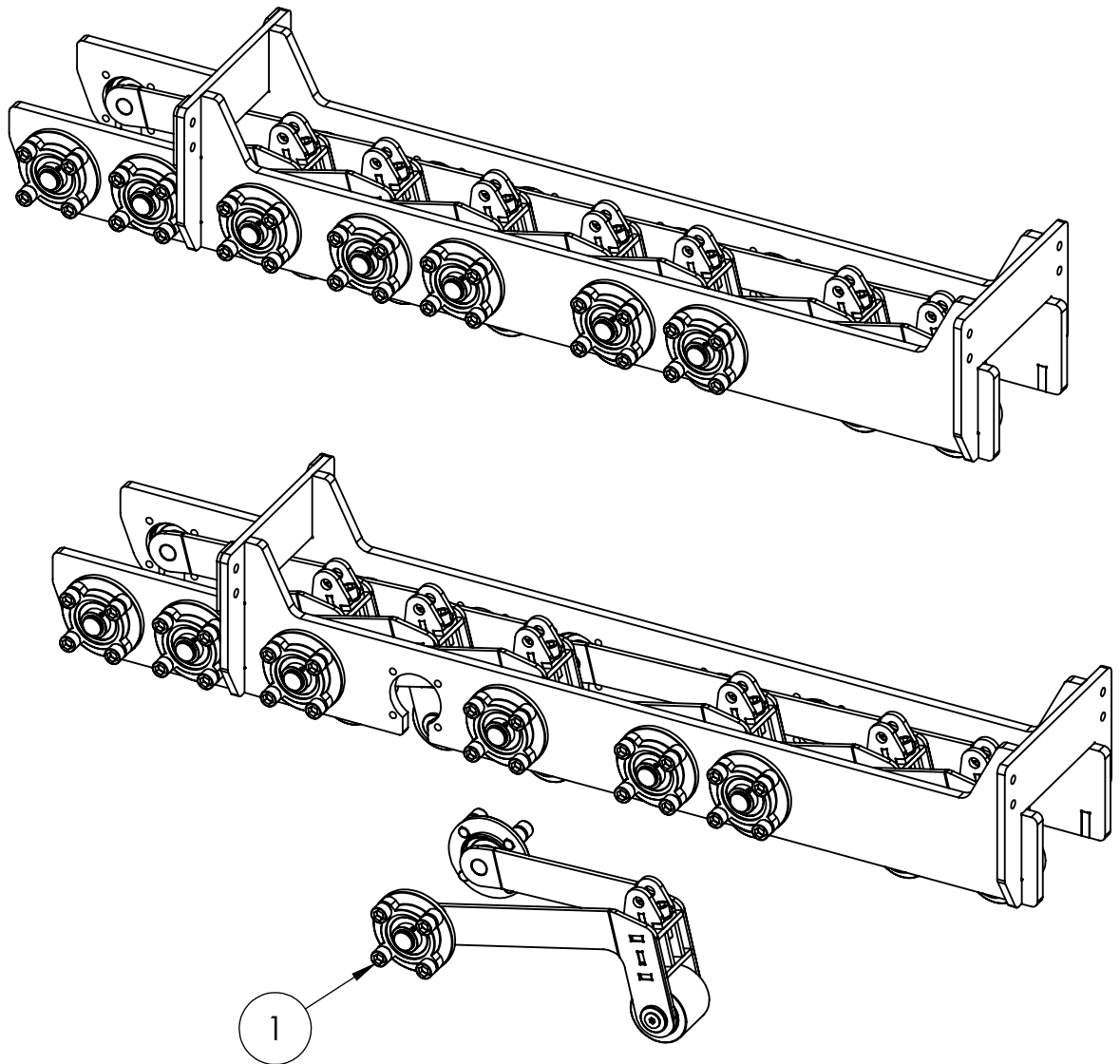
#	Item	Description	Part Number	QTY
1	Ball Bearing	6201 2RS	004402	2



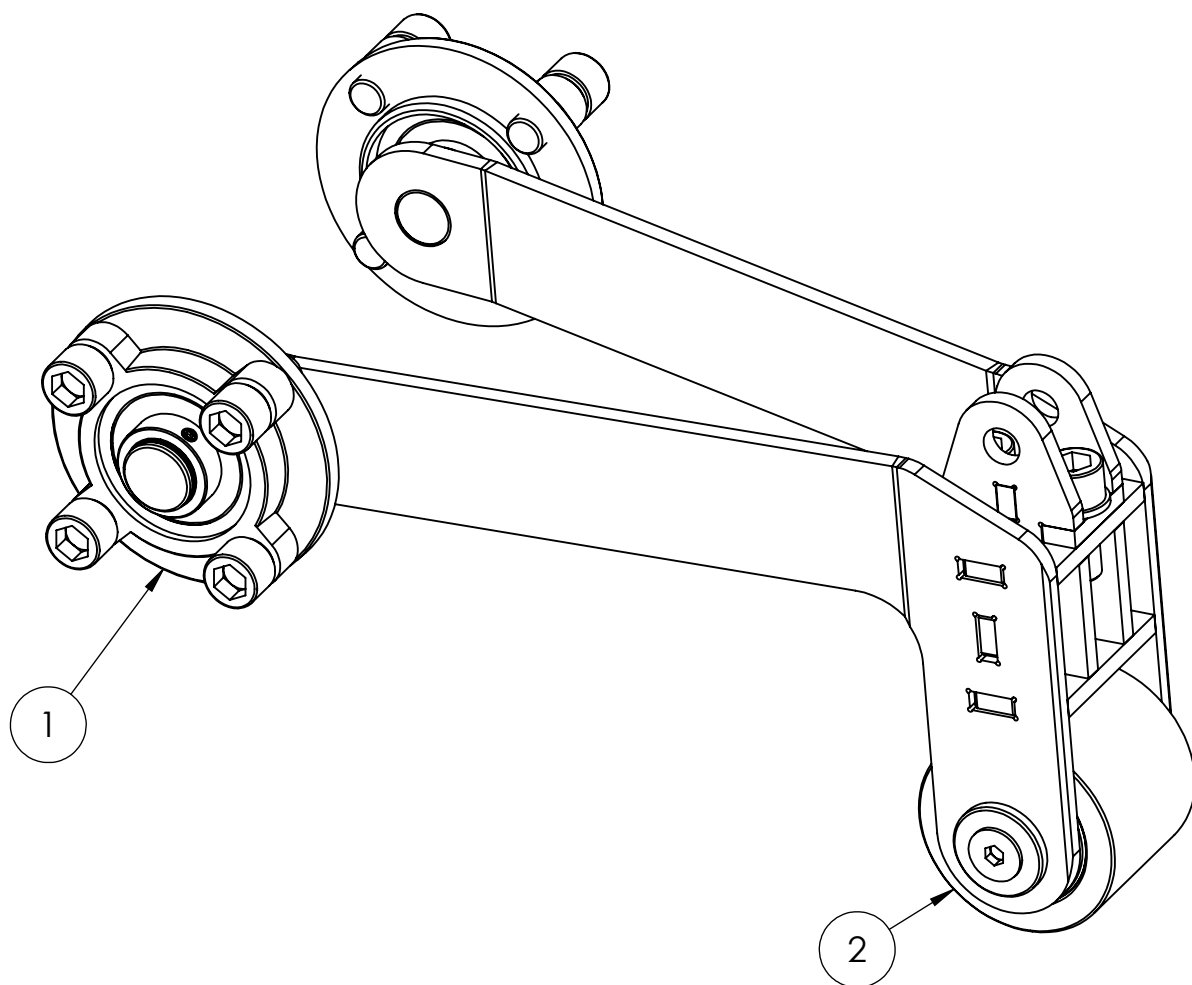
#	Item	Description	Part Number	QTY
1	Sensor	42ef-d2jbak-f4		2



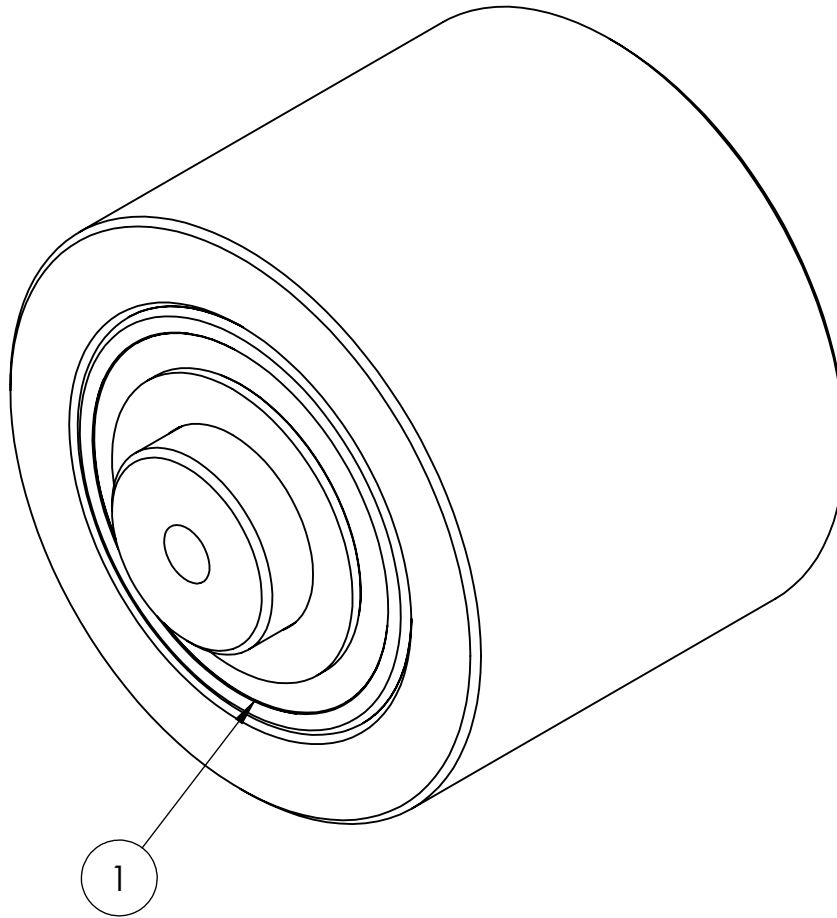
#	Item	Description	Part Number	QTY
1	Sensor	42ef-d2jbak-f4		3
2	Wear Strip Insert	XC-SB-Wearstrip_Insert		1



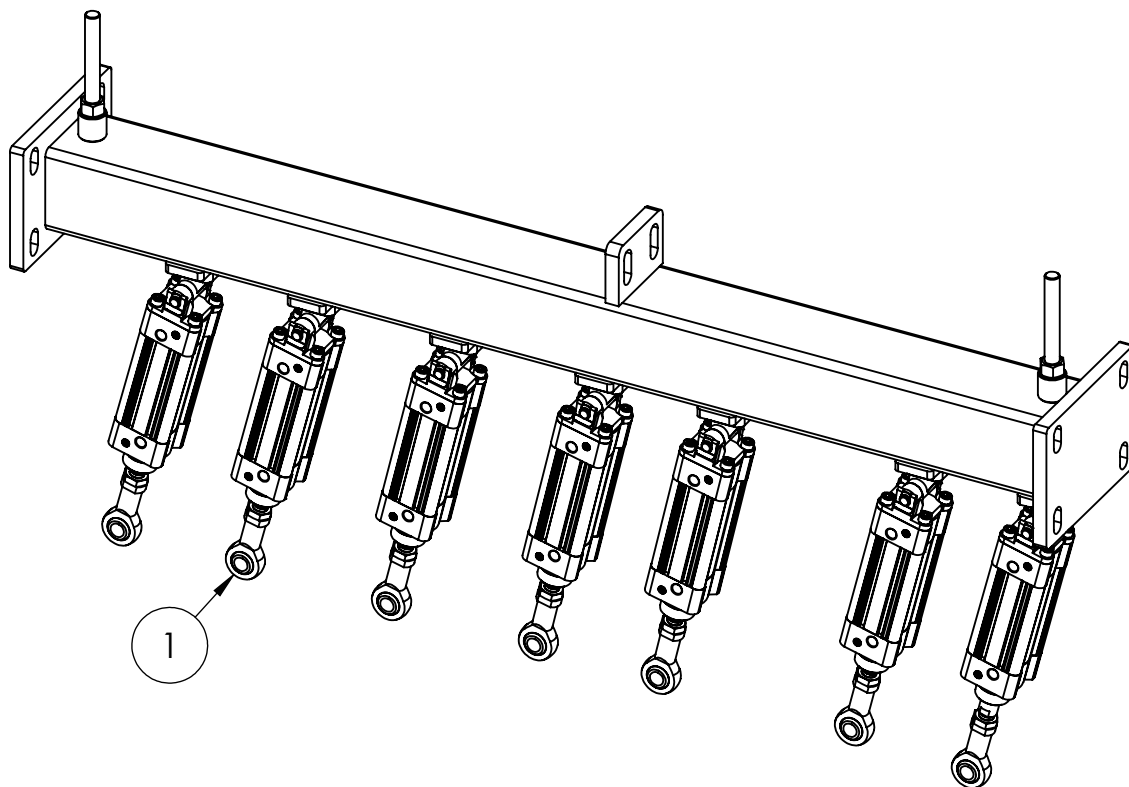
#	Item	Description	Part Number	QTY
1	Hold Down Arm Assembly			7



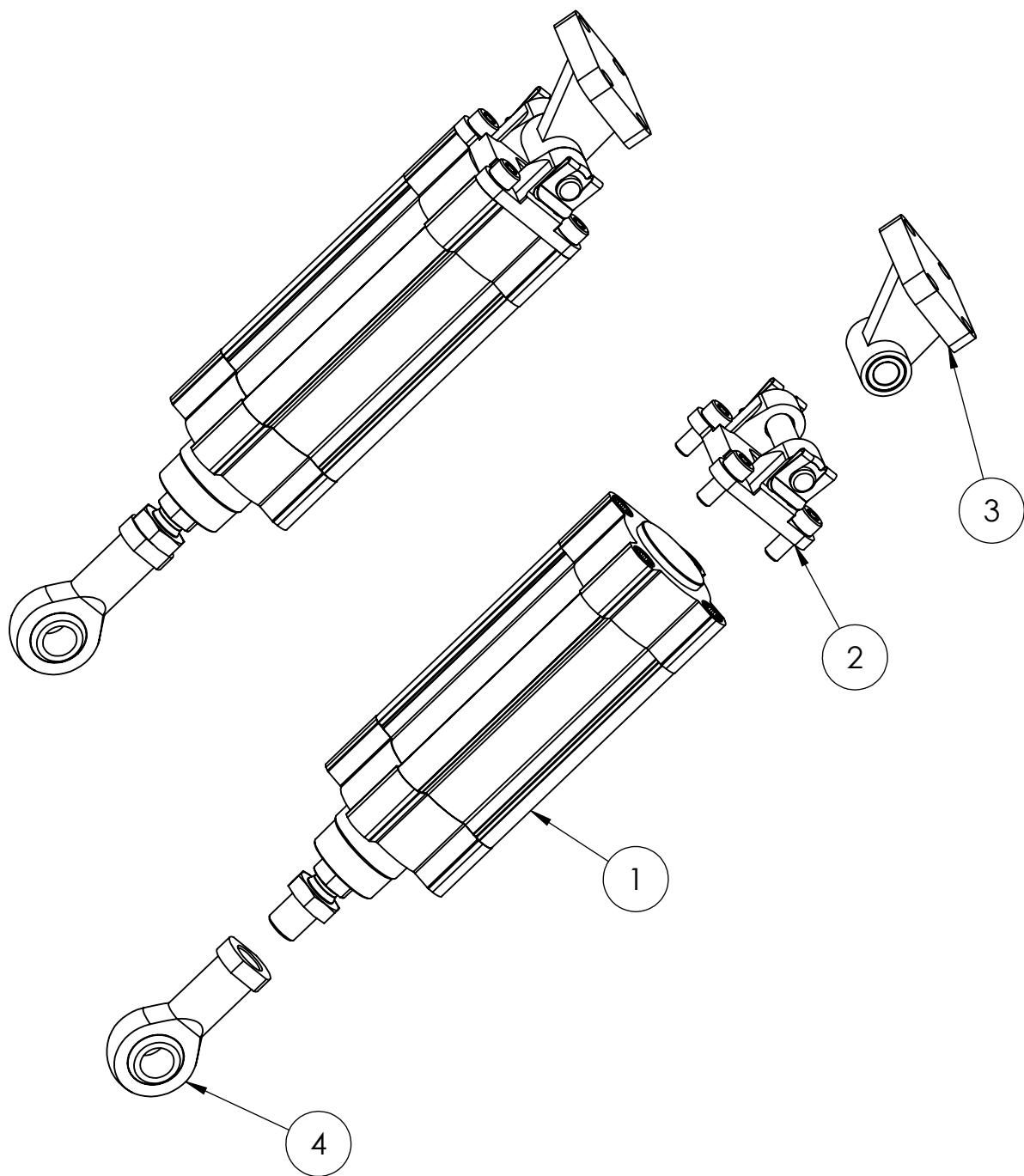
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC206	005058	2
2	HD Wheel Assembly			1



#	Item	Description	Part Number	QTY
1	Ball Bearing	6206 2RS		2

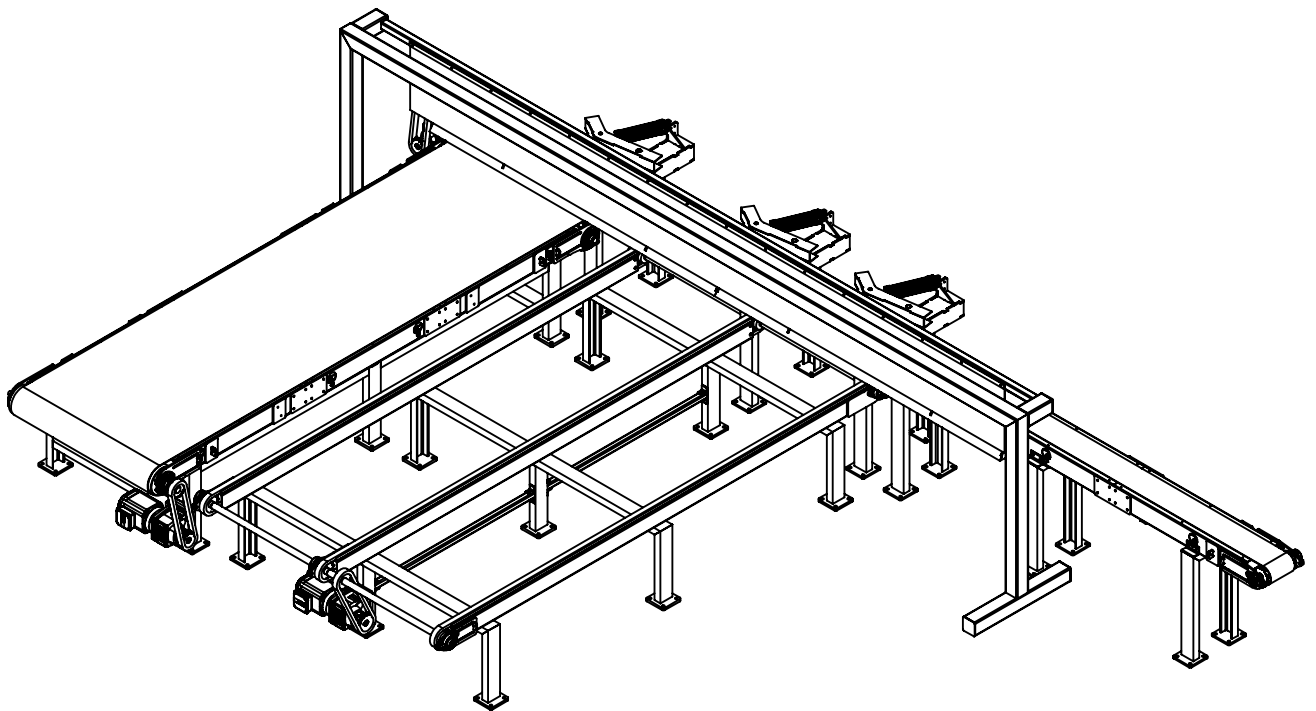


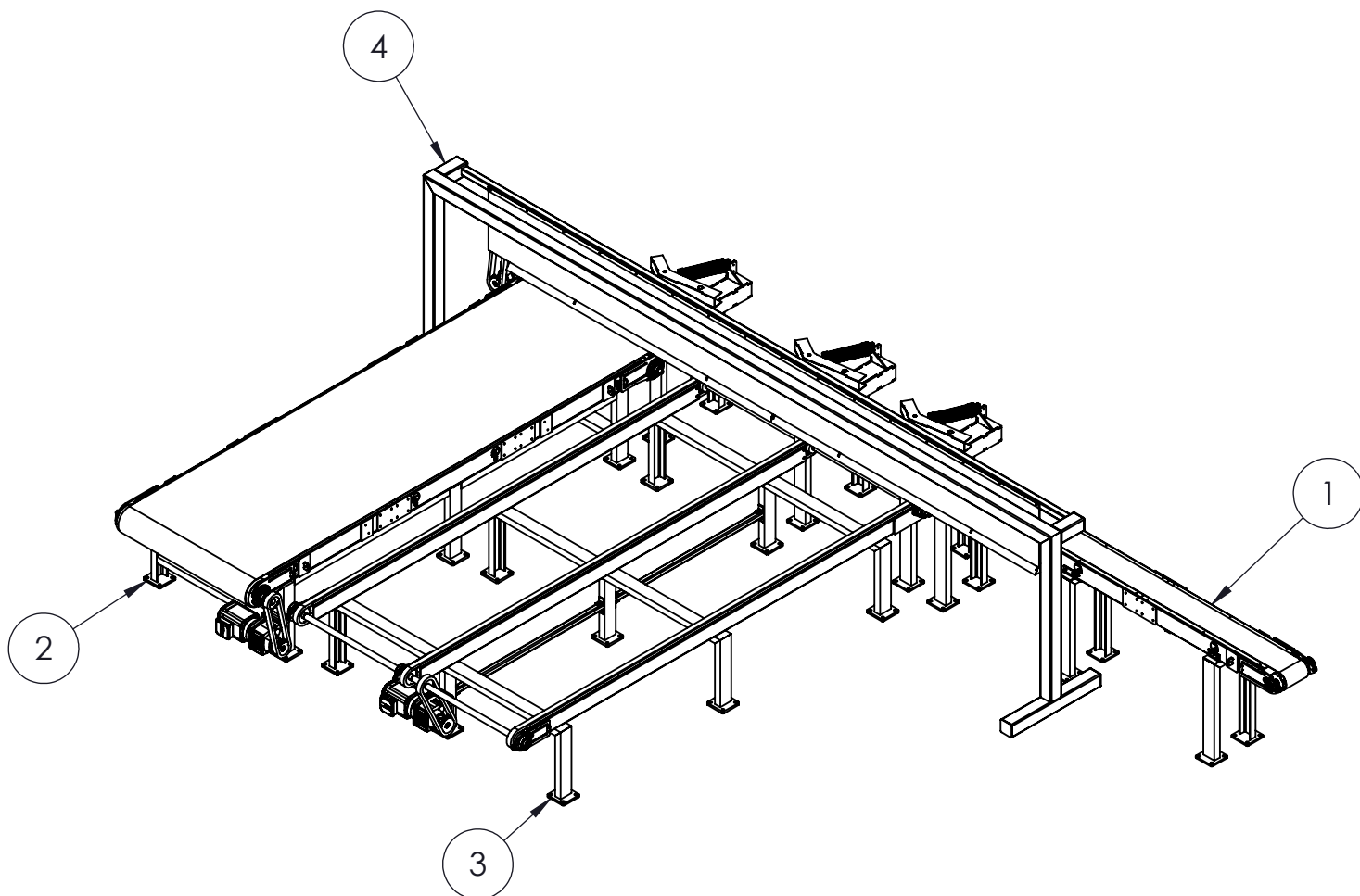
#	Item	Description	Part Number	QTY
1	Pneumatic Cylinder Assembly			7



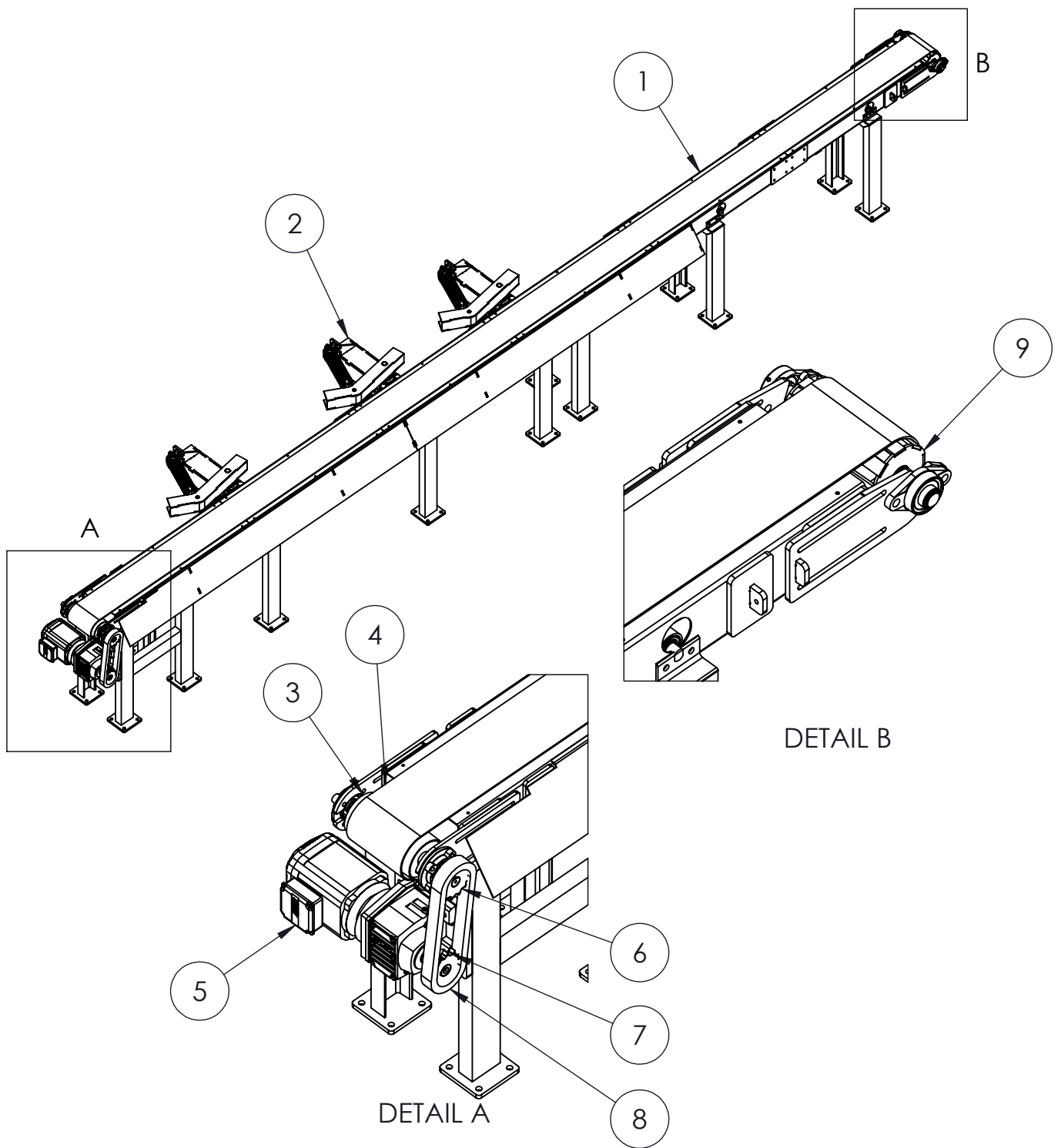
#	Item	Description	Part Number	QTY
1	Pneumatic Cylinder	DSBC-50-80-PPVA-N3	1366951	1
2	Rear Clevis	SNCB50	005624	1
3	Rear Mount	LNG50	005623	1
4	Rod End	Female M16 x 1.5	000145	1

X-Cut Outfeed Parts List

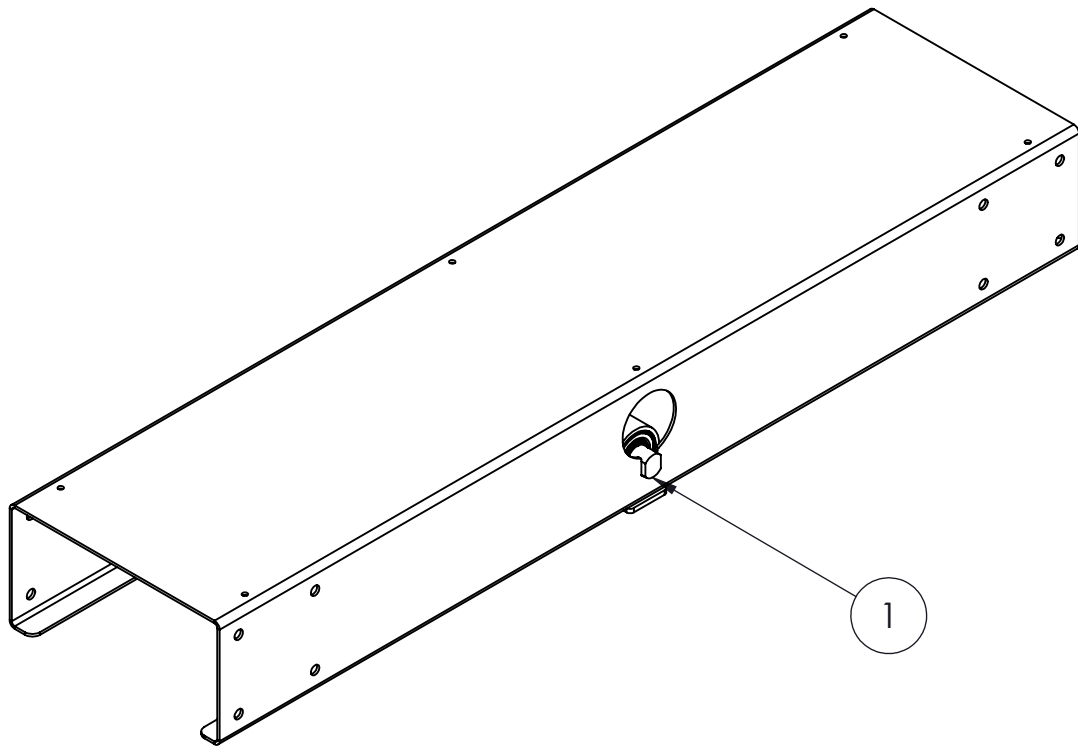




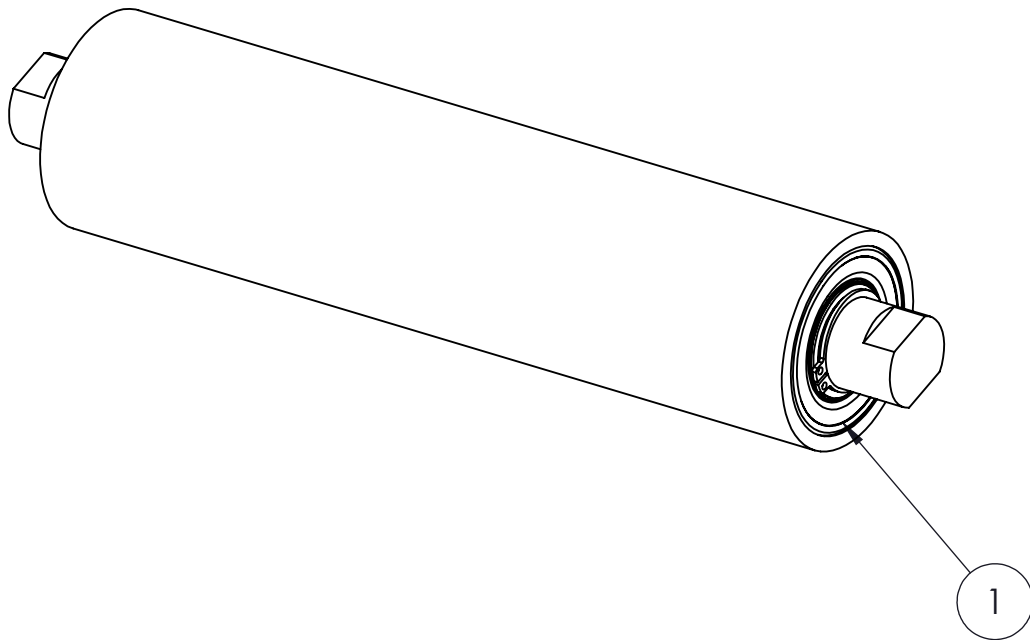
#	Item	Description	Part Number	QTY
1	X Cut Outfeed Belt Feed 01			1
2	X Cut Outfeed Belt Feed 02			1
3	X Cut Outfeed Cross Feed			1
4	X Cut Outfeed Deflector			1



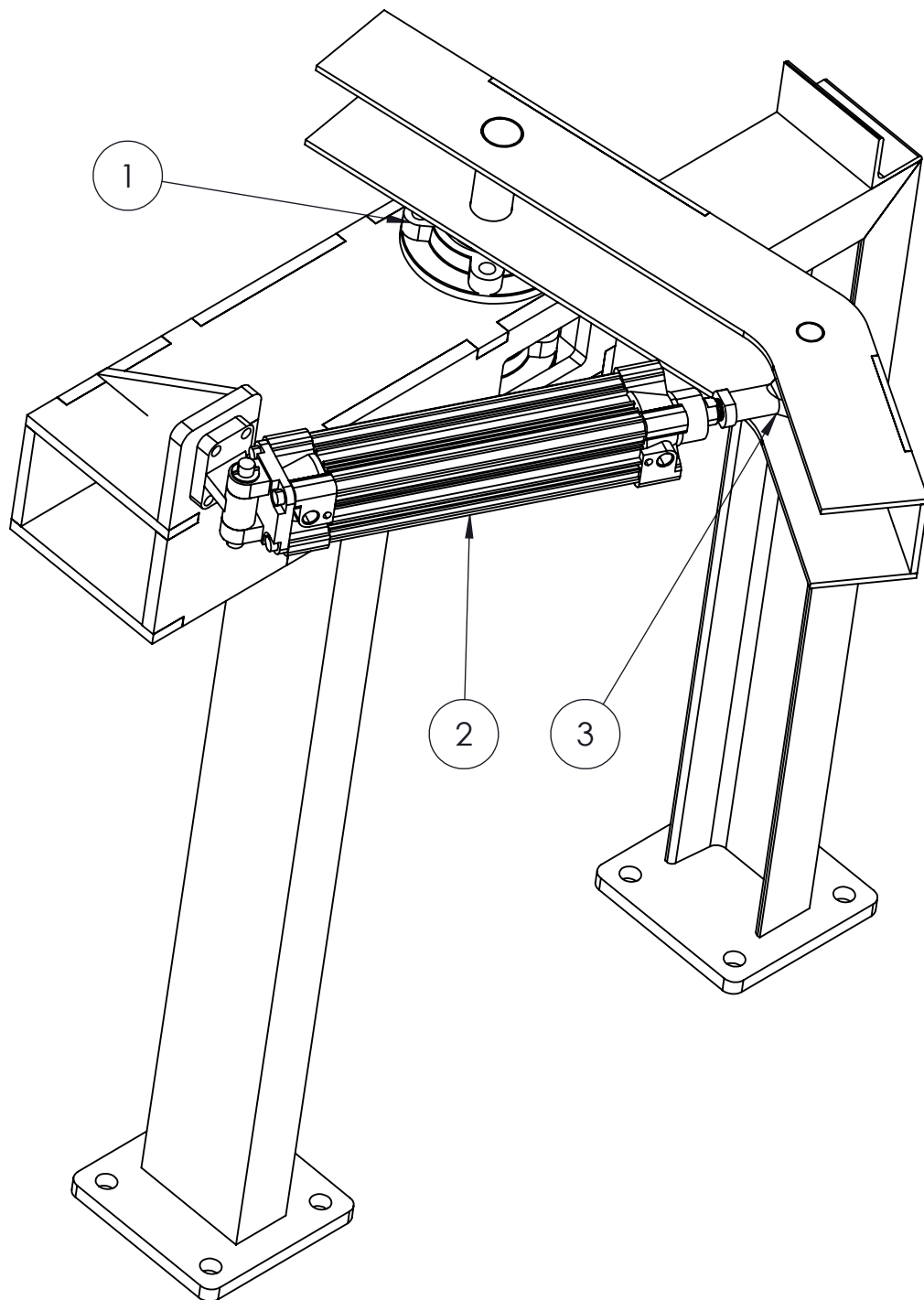
#	Item	Description	Part Number	QTY
1	Narrow Belt Feed Trough Assembly	USAXC -- 014553	014553	4
2	Kicker Assembly			3
3	Head Roller Assembly	USAXC -- 014557	014557	1
4	Belt	USAXC -- BCKSW22-BS-BF-PVC_Belt		1
5	Gearmotor	3kW - 405rpm - 60Hz - Inline Foot Mounted	R37DRN100L4	1
6	Sprocket	16B1 13T 30mm bore		1
7	Sprocket	16B1 13T 35mm bore		1
8	Chain	16B1		1
9	Tail Roller Assembly	USAXC -- 014546	014546	1



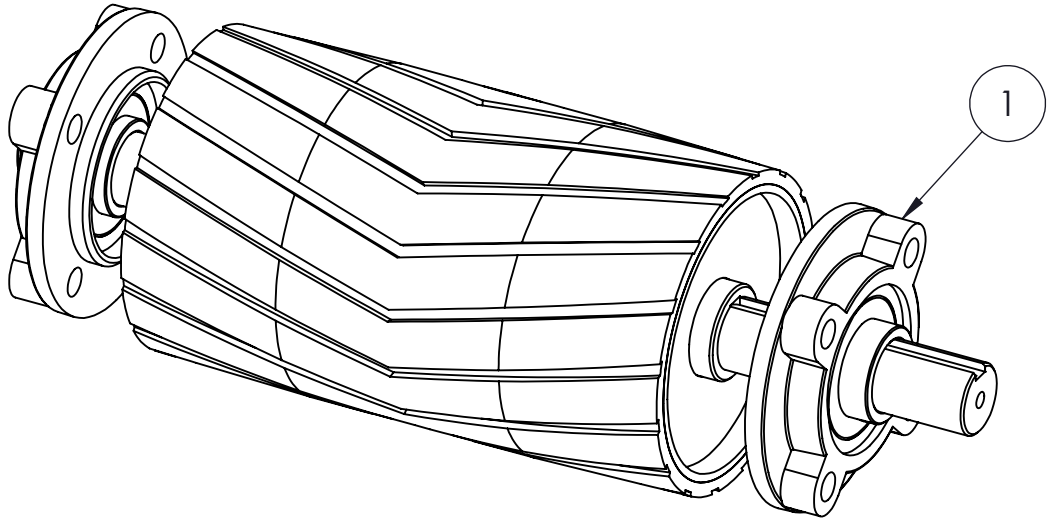
#	Item	Description	Part Number	QTY
1	Narrow Return Roller Assembly	USAXC -- 014552	014552	1



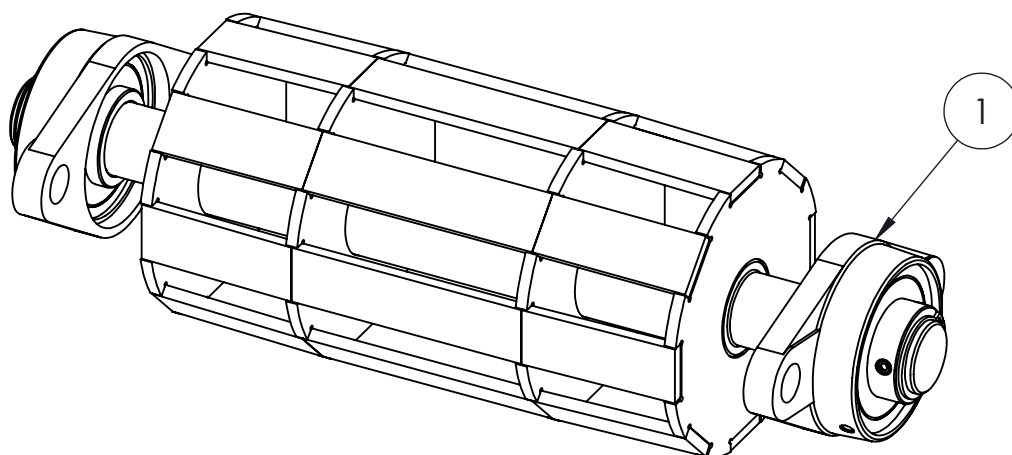
#	Item	Description	Part Number	QTY
1	Ball Bearing	6205 2RS		2



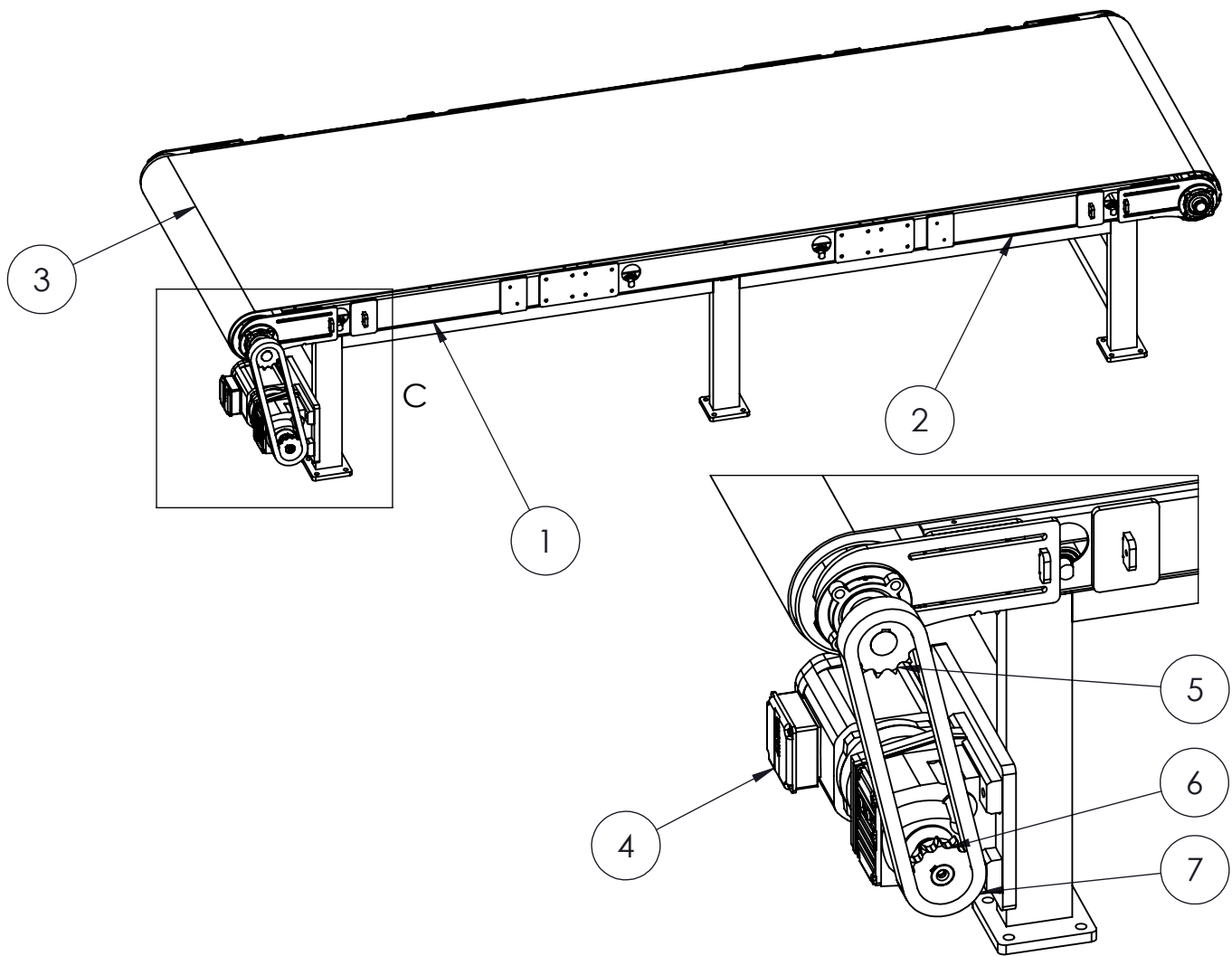
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC206		2
2	Pneumatic Cylinder	CP96SDD50_200C		1
3	Rod End	Female M16 Fine Thread		1



#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC206		2

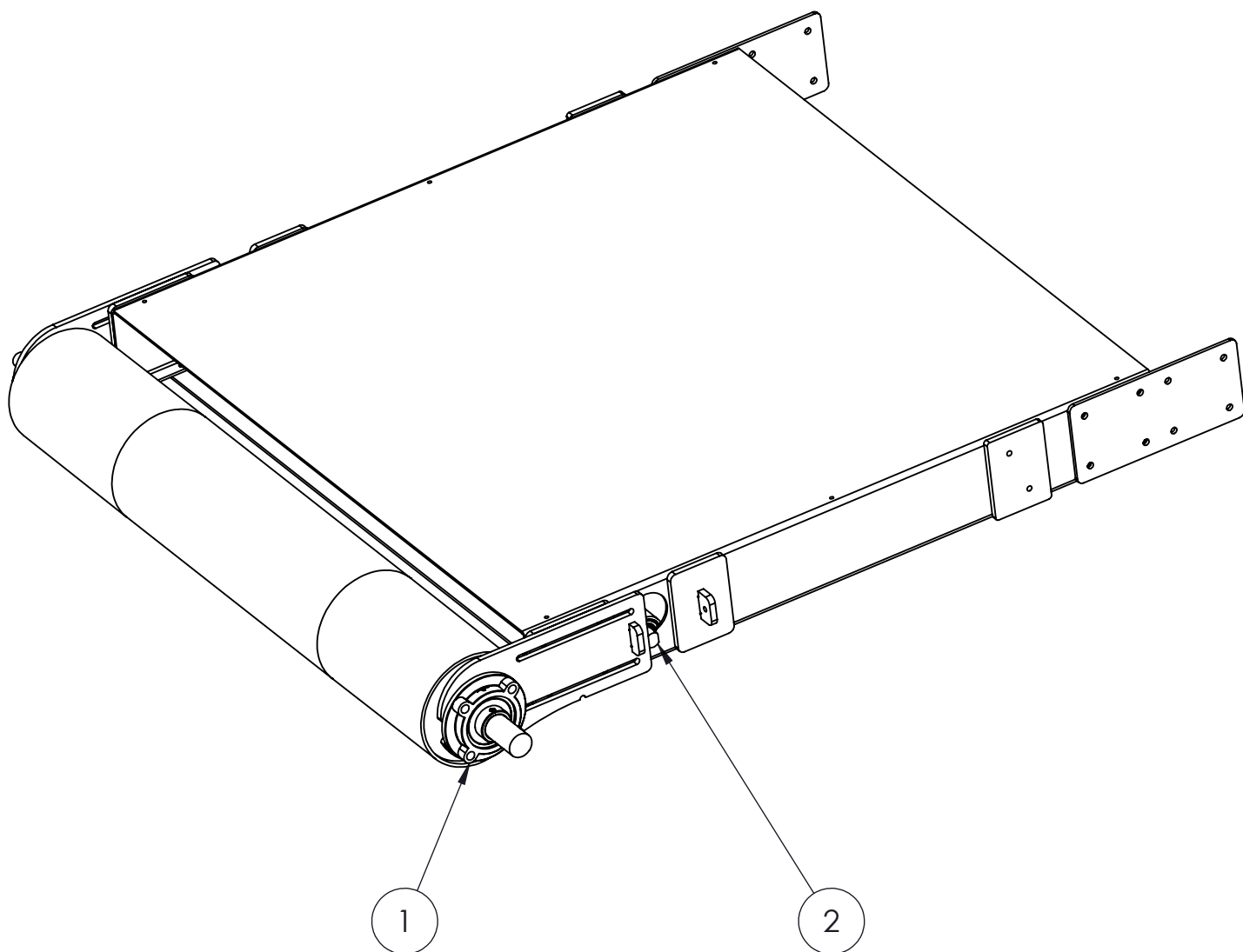


#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFL206		2

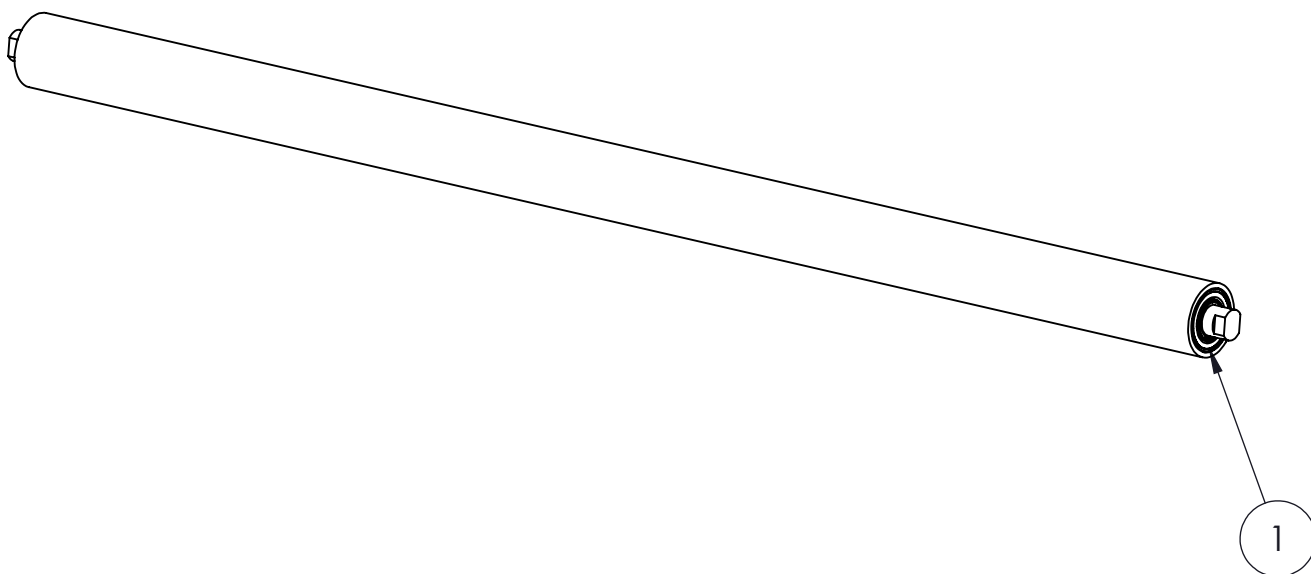


DETAIL C

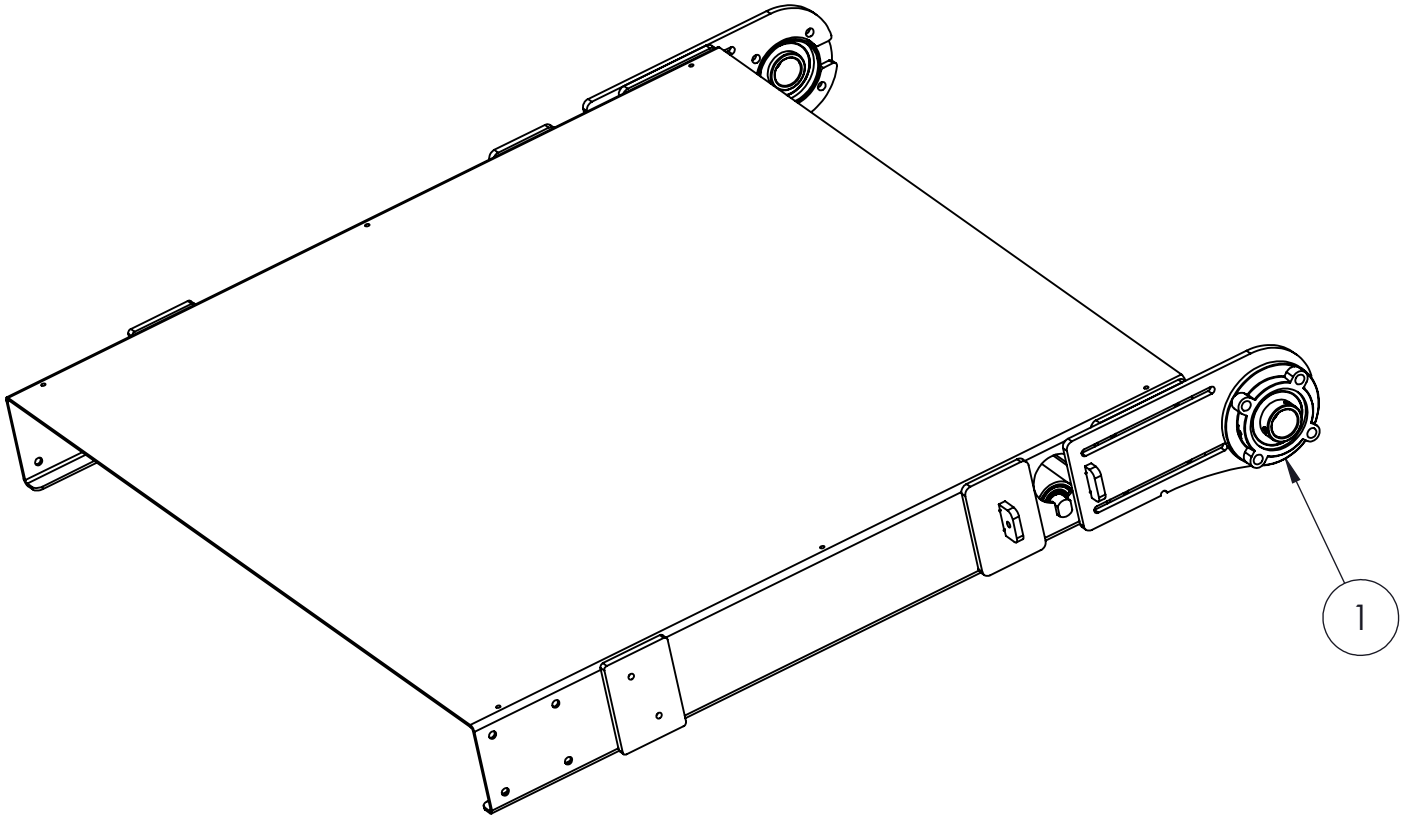
#	Item	Description	Part Number	QTY
1	Wide Belt Feed Head Trough Assembly			1
2	Wide Belt Feed Tail Trough Assembly			1
3	Belt	XCUSA-BS-BF-PVC_Belt		1
4	Gearmotor	3kW - 108rpm - 60Hz - Inline Foot Mounted	R47DRN100L4	1
5	Sprocket	16B1 13T 40mm bore		1
6	Sprocket	16B1 13T 35mm bore		1
7	Chain	16B1		1



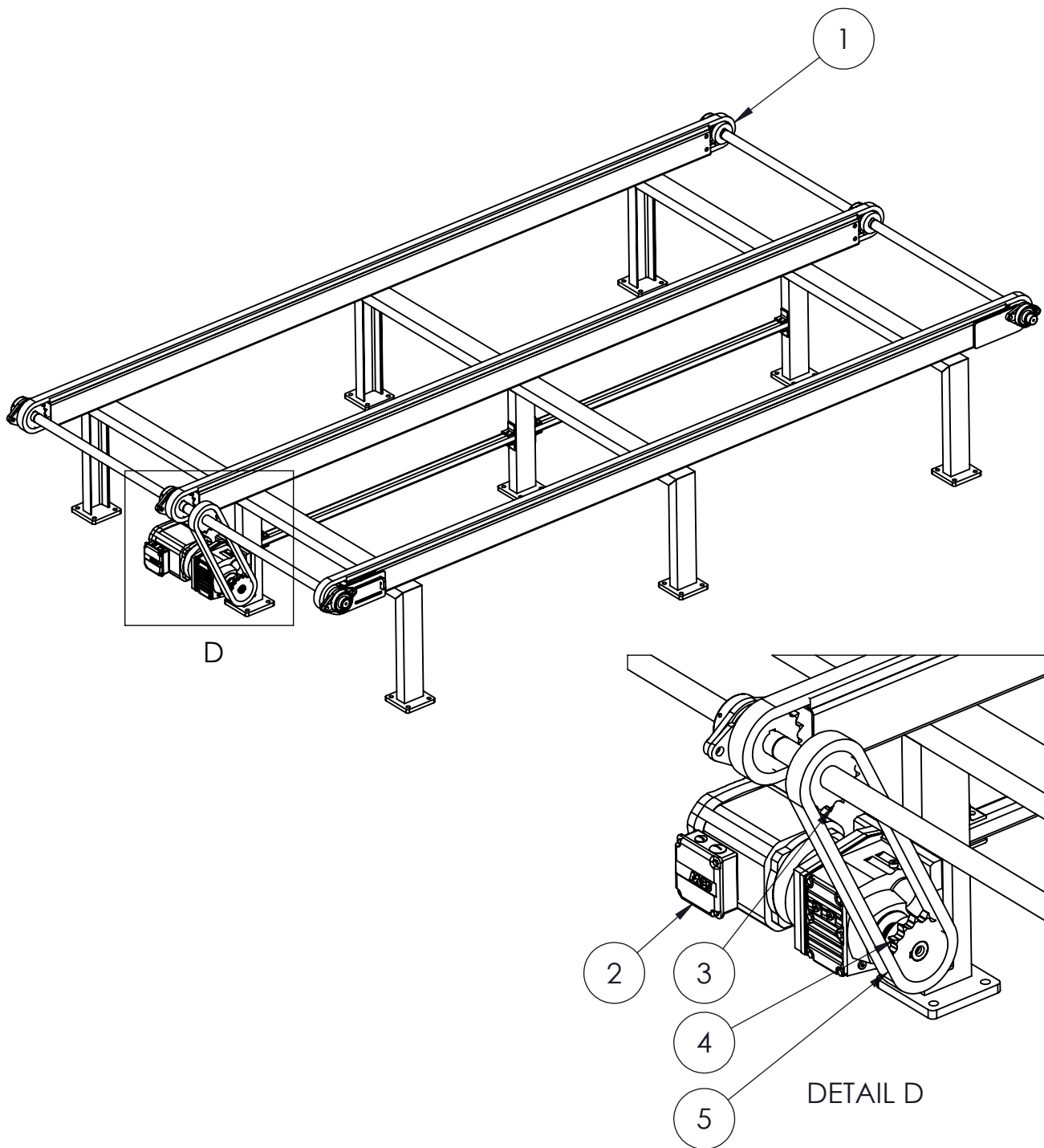
#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC208		2
2	Wide Return Roller Assembly	XCUSA2014554	014554	4



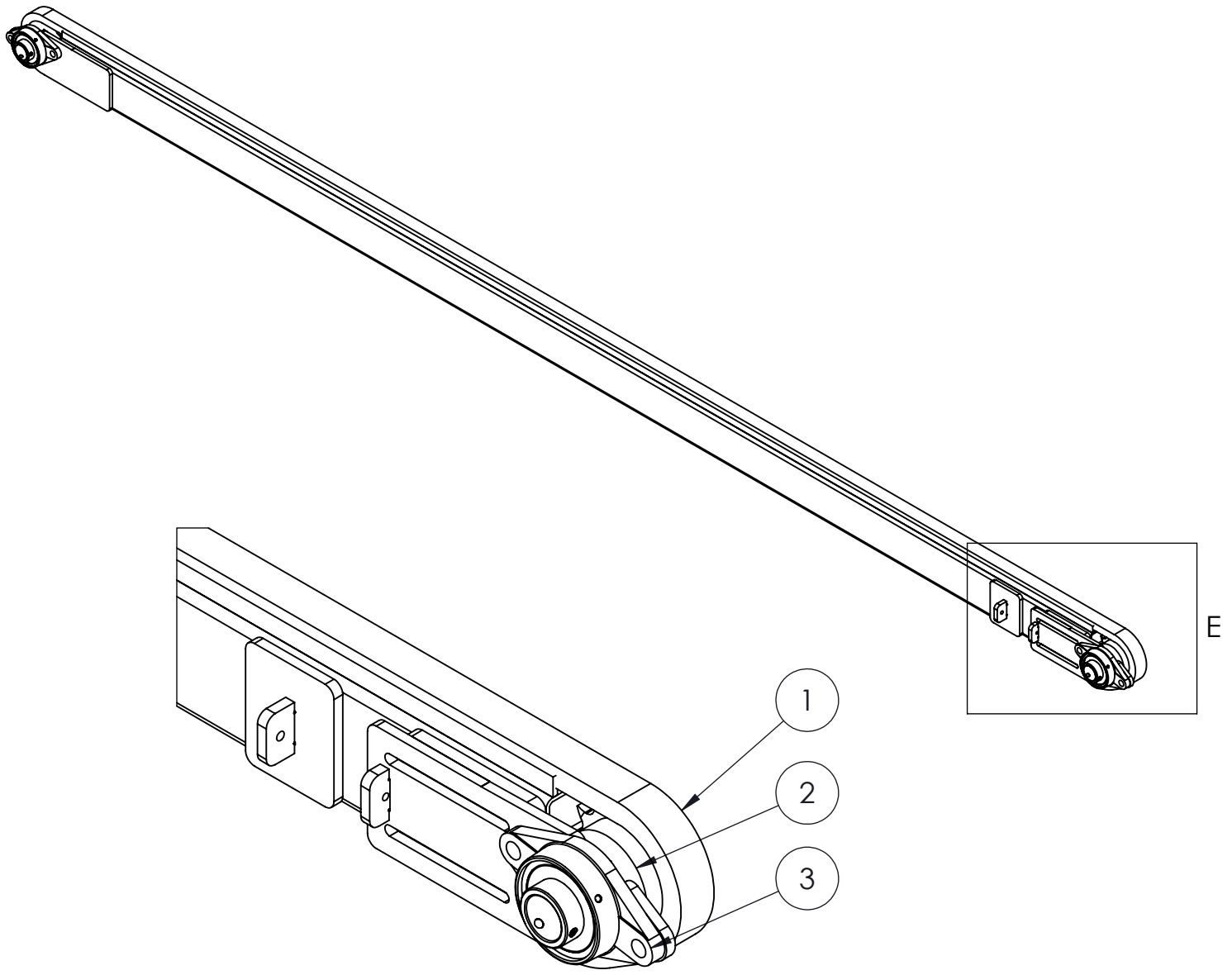
#	Item	Description	Part Number	QTY
1	Ball Bearing	6205 2RS		2



#	Item	Description	Part Number	QTY
1	Bearing Unit	UCFC208		2

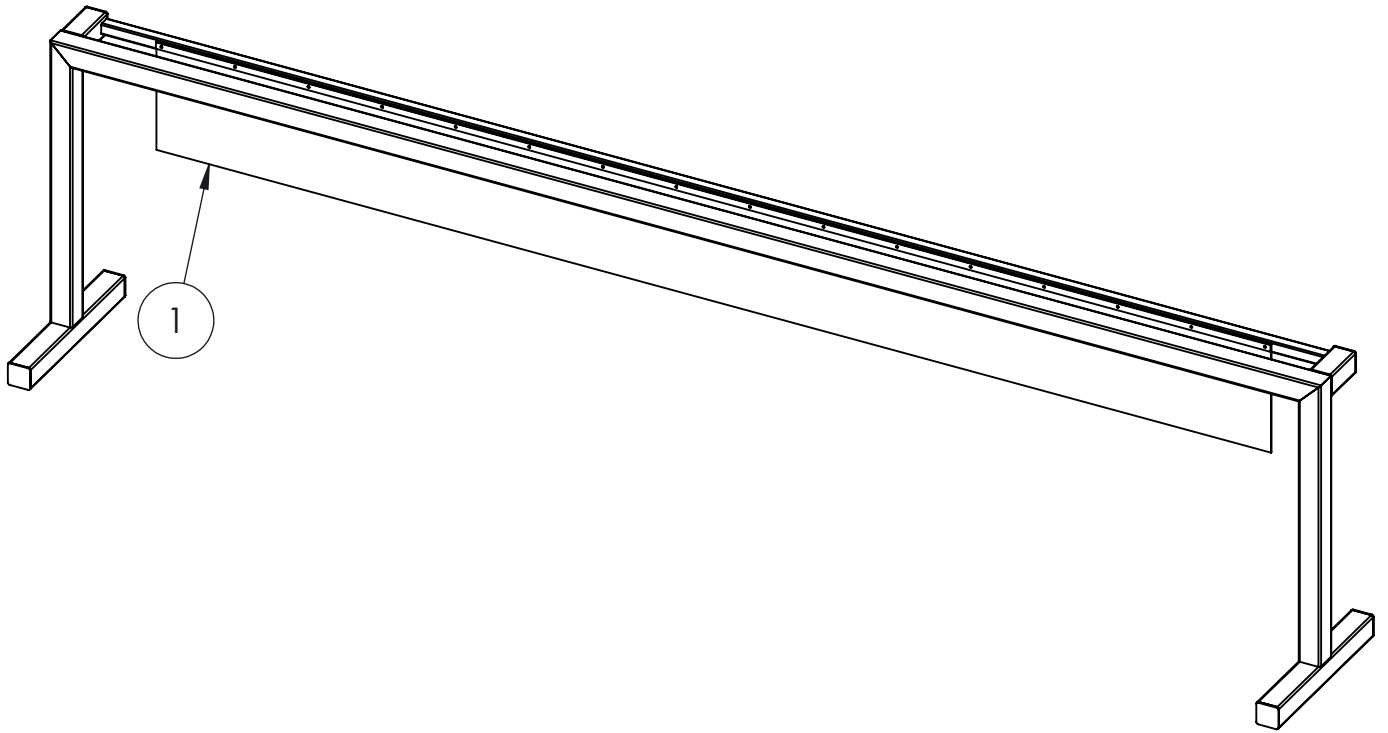


#	Item	Description	Part Number	QTY
1	Cross Feed Arm Assembly			3
2	Gearmotor	3kW - 148rpm - 60Hz - Inline Foot Mounted	R37DRN100L4	1
3	Sprocket	16B1 15T 40mm bore		1
4	Sprocket	16B1 15T 35mm bore		1
5	Chain	16B1		1



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#	Item	Description	Part Number	QTY
1	Chain	16B1		1
2	Sprocket	16B1 15T 40mm bore		2
3	Bearing Unit	UCFL208		2



#	Item	Description	Part Number	QTY
1	Plastic Sheet			1