

**Restoration Forest Products
Windfall System
Centering Infeed Rollcase
Wood-Mizer US Manufactured
Parts Manual**

SLPT-017-47-700T

rev. A1.00

Form # 2513

Publish date: 25 August 2022

California Proposition 65 Warning



WARNING: This product contains a chemical known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov/wood.

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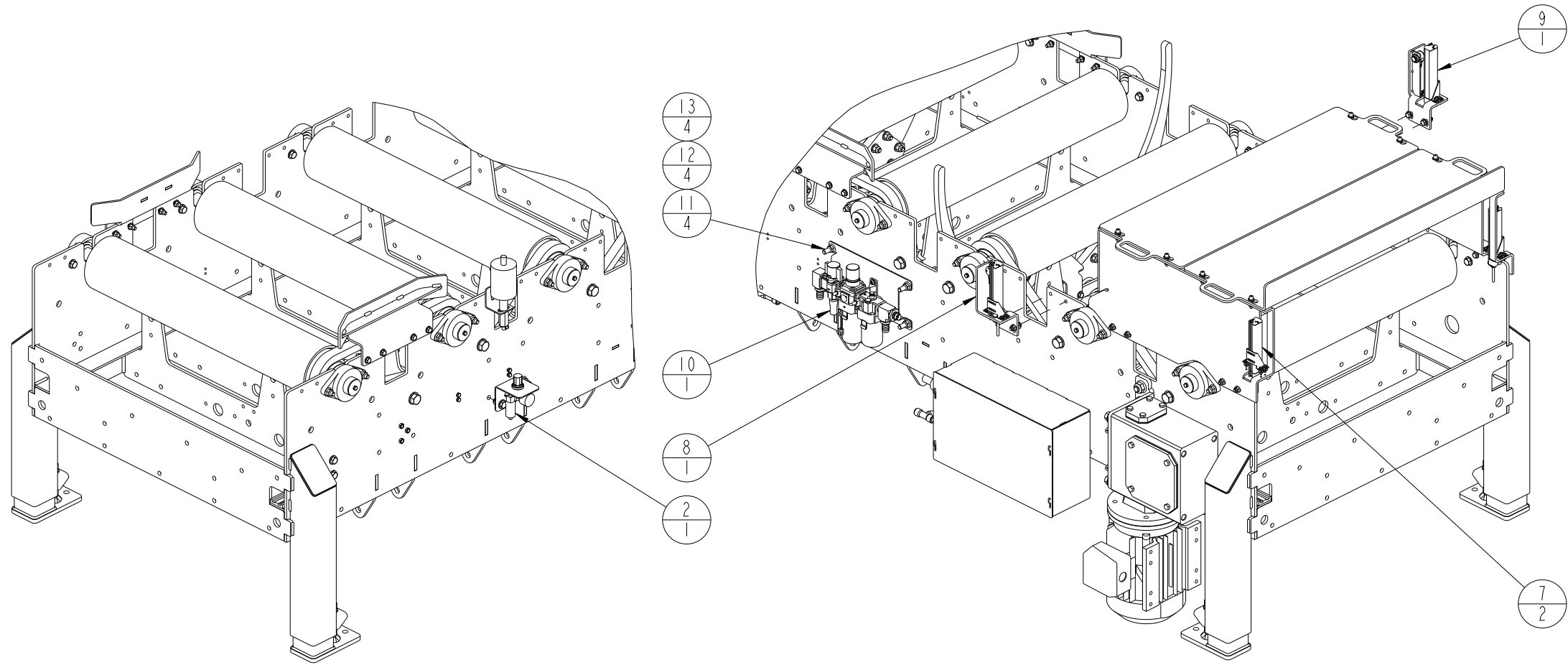
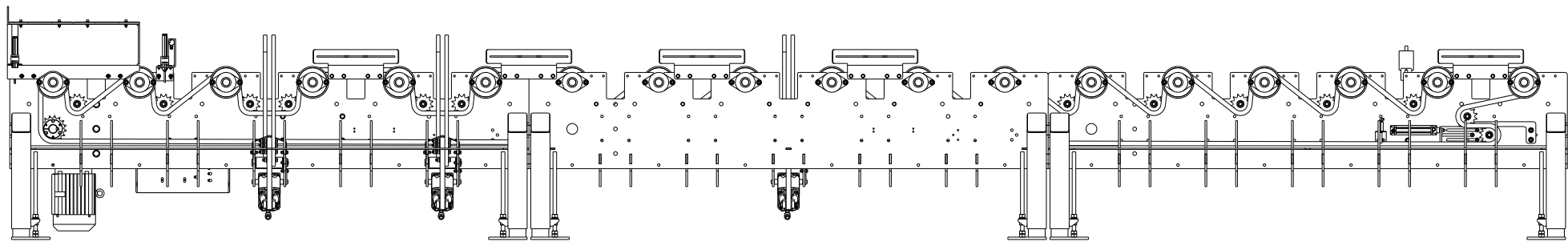
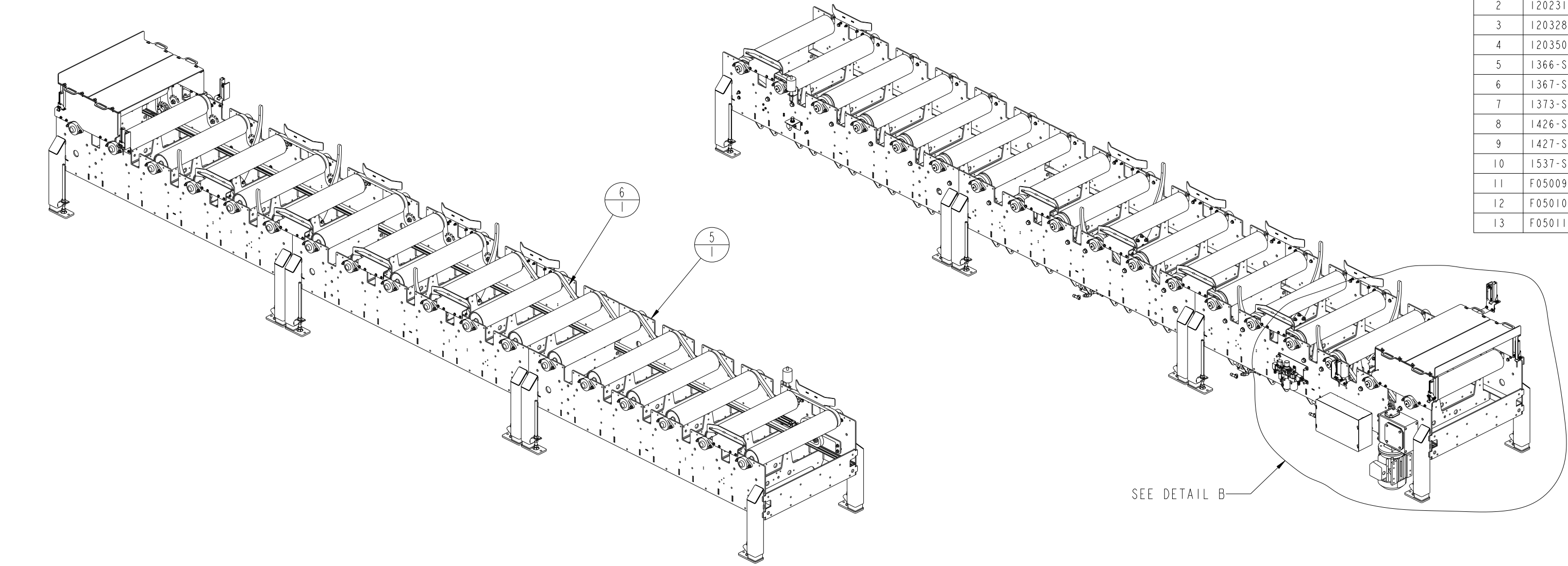
Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

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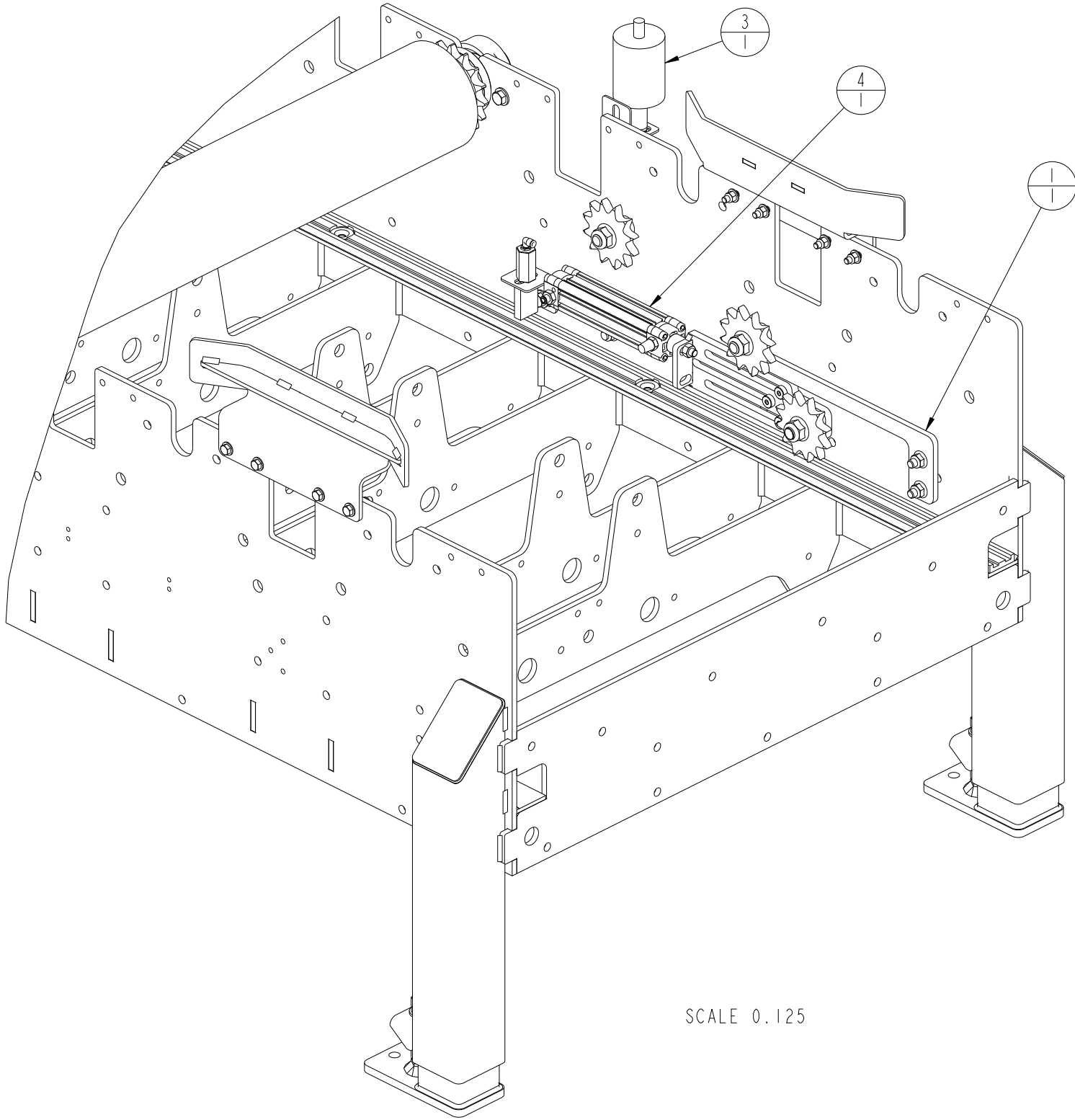
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	118271	Assy, Tension Guide	1
2	120231	Assy, Chain Tensioner; Roll Case	1
3	120328	Assy, Chain Oiler Assembly	1
4	120350	Assy, Automatic Chain Tensioner	1
5	1366-SLPT-017	Centering Infeed Rollcase Subassy	1
6	1367-SLPT-017	Chain, #80 Standard Roller x806p (806" long)	1
7	1373-SLPT-017	Assy, Sensor	2
8	1426-SLPT-017	Assy, RH Sensor	1
9	1427-SLPT-017	Assy, LH Sensor	1
10	1537-SLPT-017	Assy, MR FRL Mount	1
11	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
12	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
13	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4



SCALE 0.063

DETAIL B
SCALE 0.063

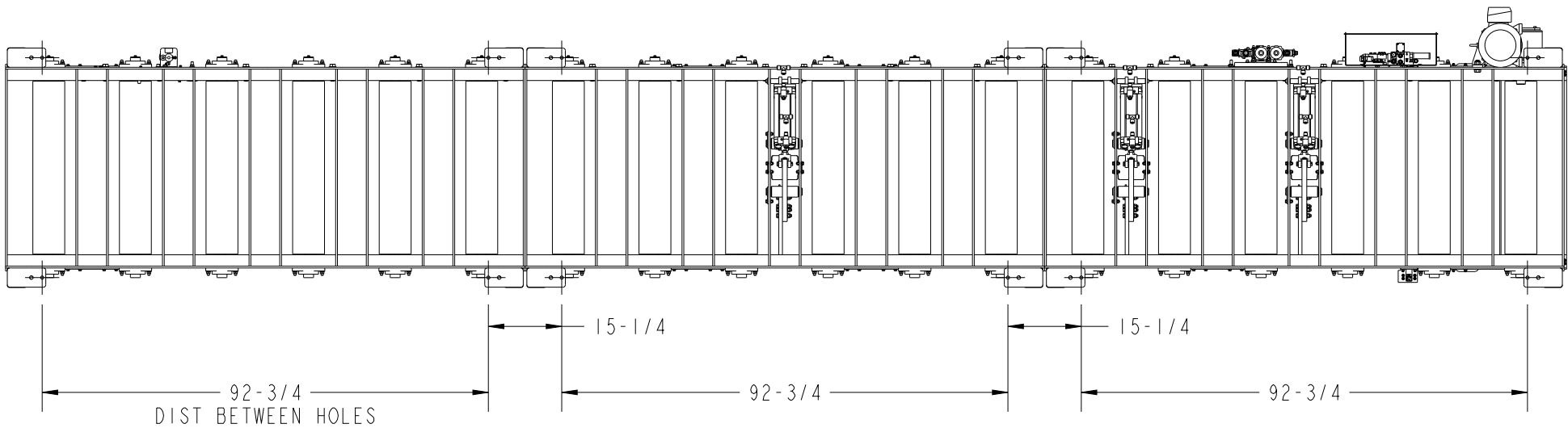
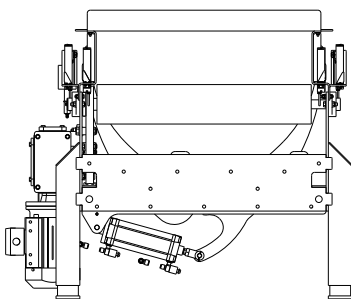
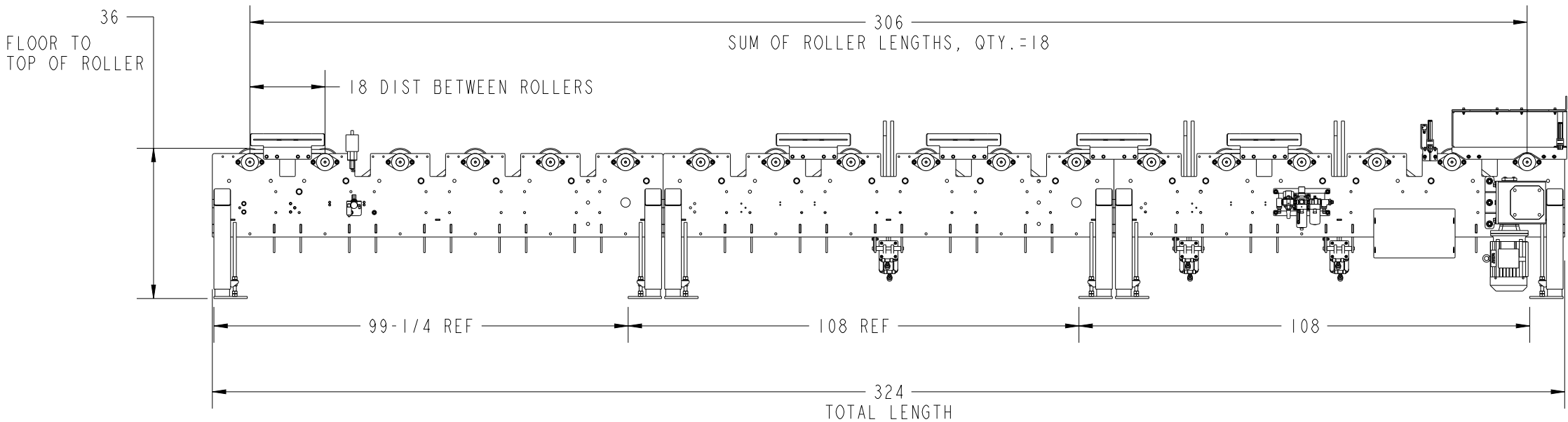
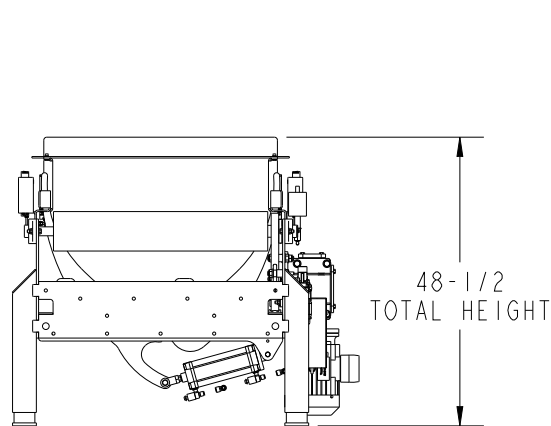
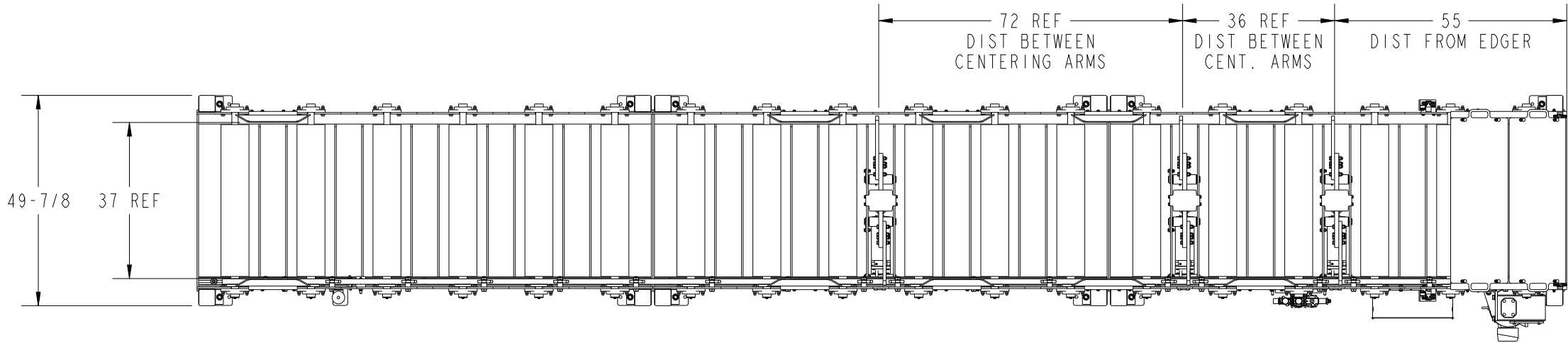


SCALE 0.125

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	CHECKED
FRACT -.000		1 of 3	0.031	06-May-22	MCM	TZ
FRAC T ±1/32		NUMBER	REVISION			
ANGLE ± 1/2°		DESCRIPTION				
GRIND #6		Centering Infeed Rollcase (Temp)			SLPT-017-47-700T	
					A	

ITEM	PART NUMBER	DESCRIPTION	QTY
1	118271	Assy, Tension Guide	1
2	120231	Assy, Chain Tensioner; Roll Case	1
3	120328	Assy, Chain Oiler Assembly	1
4	120350	Assy, Automatic Chain Tensioner	1
5	1366-SLPT-017	Centering Infeed Rollcase Subassy	1
6	1367-SLPT-017	Chain, #80 Standard Roller x806p (806" long)	1
7	1373-SLPT-017	Assy, Sensor	2
8	1426-SLPT-017	Assy, RH Sensor	1
9	1427-SLPT-017	Assy, LH Sensor	1
10	1537-SLPT-017	Assy, MR FRL Mount	1
11	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
12	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
13	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4



Notes:
1. Treatment: None

TOLERANCES
UNLESS NOTED

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET
2 of 3

SCALE
0.031

DATE
06-May-22

DESIGNED
MCM

DRAWN
TZ

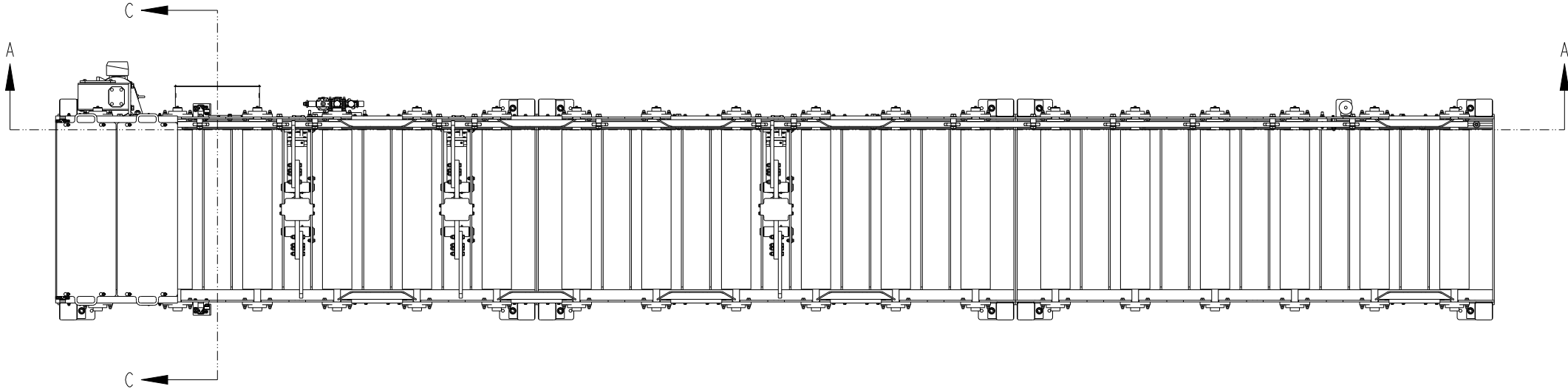
CHECKED
MCM

DESCRIPTION
Centering Infeed Rollcase (Temp)

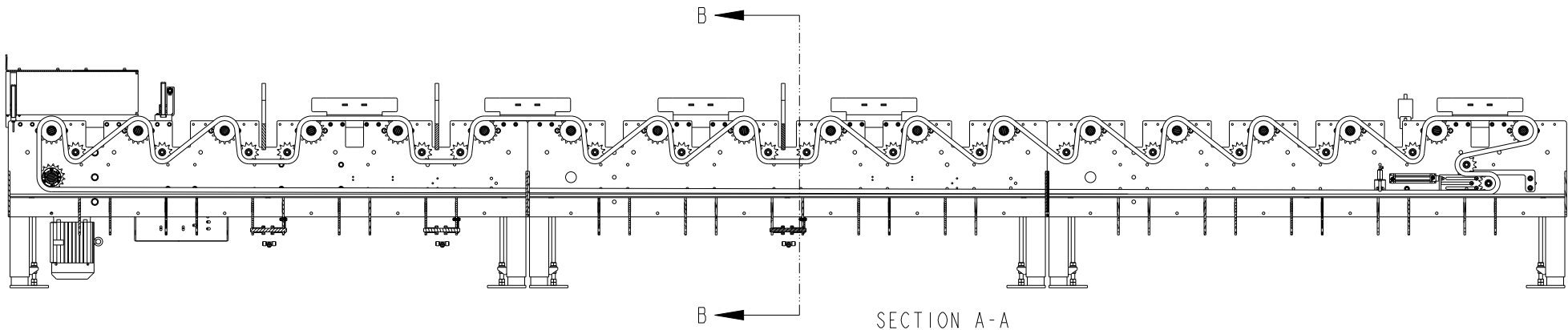
NUMBER
SLPT-017-47-700T

REVISION
A

ITEM	PART NUMBER	DESCRIPTION	QTY
1	118271	Assy, Tension Guide	1
2	120231	Assy, Chain Tensioner; Roll Case	1
3	120328	Assy, Chain Oiler Assembly	1
4	120350	Assy, Automatic Chain Tensioner	1
5	1366-SLPT-017	Centering Infeed Rollcase Subassy	1
6	1367-SLPT-017	Chain, #80 Standard Roller x806p (806" long)	1
7	1373-SLPT-017	Assy, Sensor	2
8	1426-SLPT-017	Assy, RH Sensor	1
9	1427-SLPT-017	Assy, LH Sensor	1
10	1537-SLPT-017	Assy, MR FRL Mount	1
11	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
12	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
13	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4

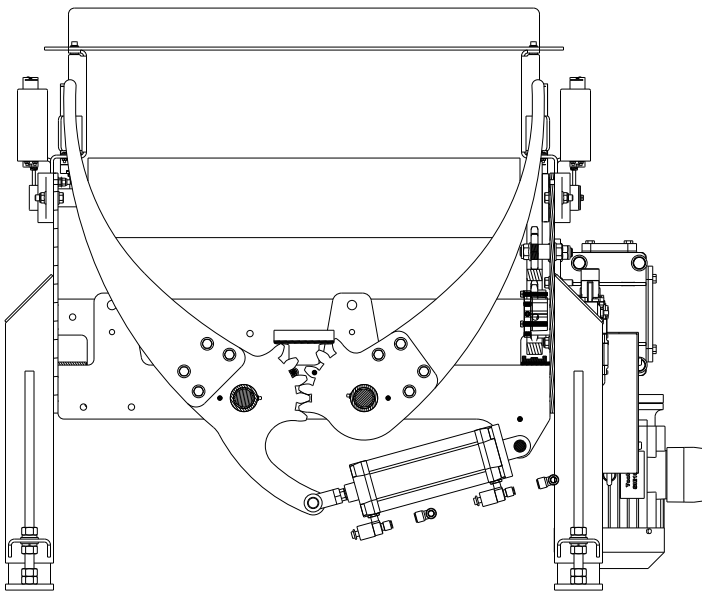


CHAIN ROUTING, IDLER SPROCKET LOCATION DETAIL

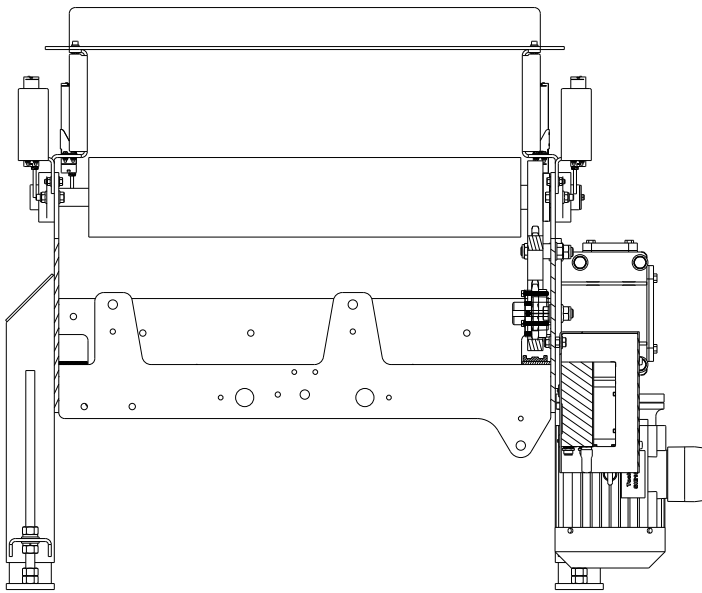


SECTION A-A

INFEED CENTERING DEIVE MOUNTING DETAIL



SECTION B-B
SCALE 0.063



SECTION C-C
SCALE 0.063

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.					
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542					
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
.x ±.010							
HOLES ±.000							
FRACT ±1/32"							
ANGLE ± 1/2°							
GRIND #6							
DESCRIPTION		NUMBER		REVISION			
Centering Infeed Rollcase (Temp)		SLPT-017-47-700T		A			

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120609	Plate, Tensioner Guide	1
					2	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	2
					3	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
					4	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2

TOLERANCES
UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

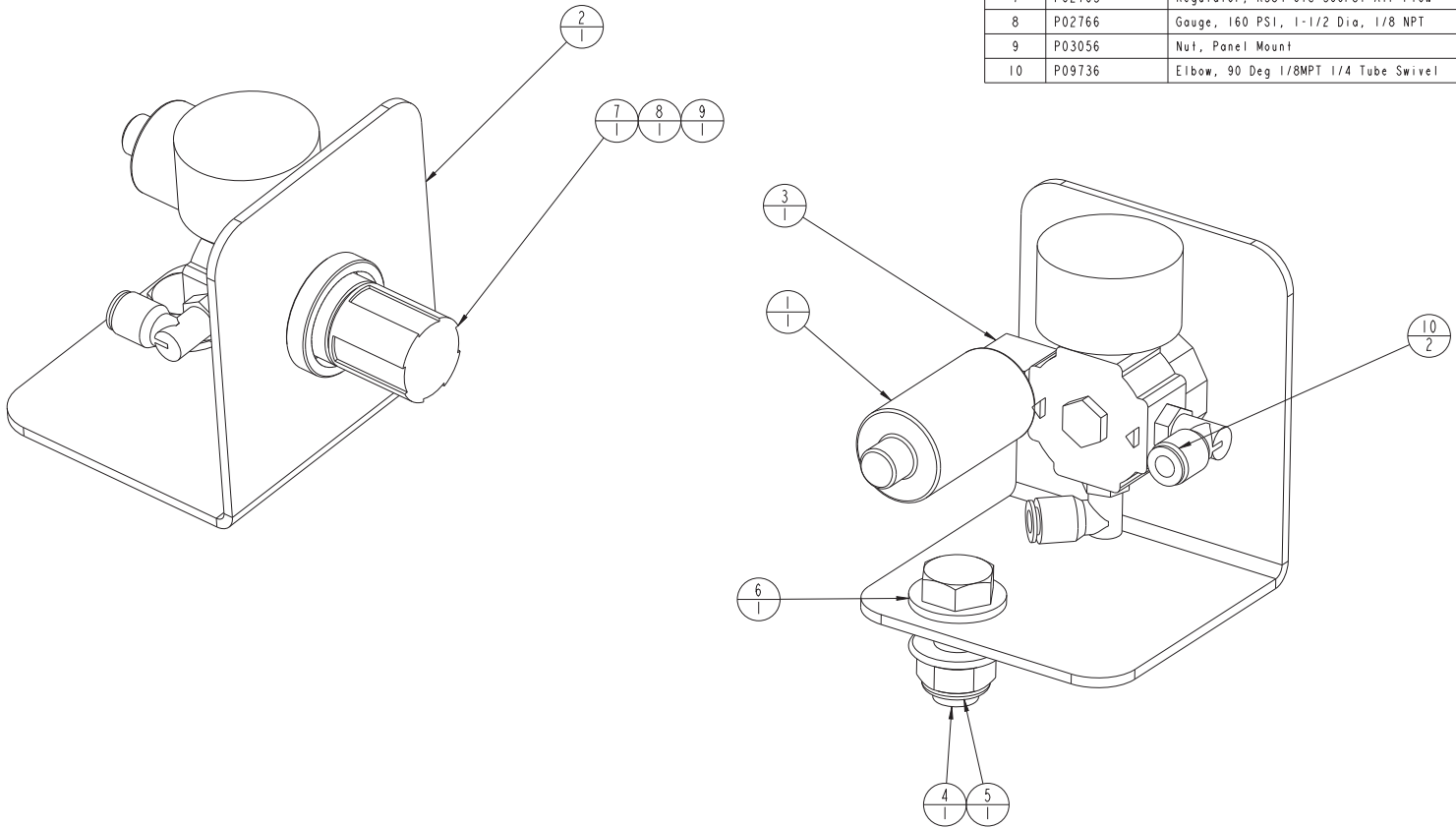
Wood-Mizer Products, Inc.
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	31-Aug-21	MCM	DG	DG

DESCRIPTION	DRAWING NUMBER	REVISION
Assy, Tension Guide	118271	A

Notes:
1. Treatment: None

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	069487	Switch, 7.5-145psi 24V M12 PNP Pressure	1
2	120238	Bracket, Air Regulator Mounting	1
3	120239	Fitting, 1/4 FNPT to 1/8 MNPT, Brass Elbow	1
4	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	1
5	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
7	P02765	Regulator, R384-01C 300PSI Air Flow	1
8	P02766	Gauge, 160 PSI, 1-1/2 Dia, 1/8 NPT	1
9	P03056	Nut, Panel Mount	1
10	P09736	Elbow, 90 Deg 1/8MPT 1/4 Tube Swivel	2

Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

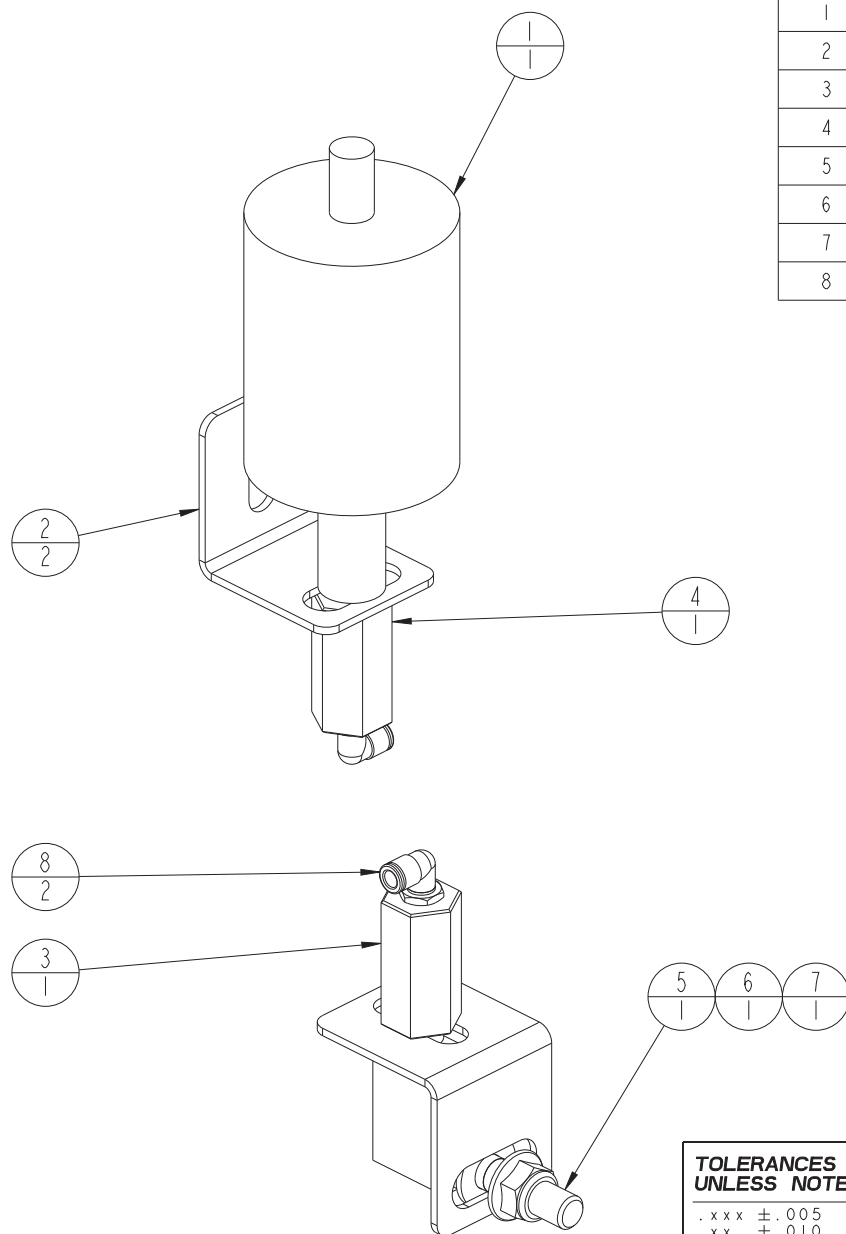
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.750	31-MAR-20	MCM	MAM	MCM

DESCRIPTION	NUMBER	REVISION
Assy, Chain Tensioner; Roll Case	120231	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120329	Oil Dispenser 9oz, Manual	1
2	120330	Bracket, Oiler Mounting	2
3	120607	Adapter, 1/4 NPT to 5/8-16 UNF	1
4	120608	Adapter, 1/4 NPT to 5/16-24 UNF	1
5	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	1
6	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
7	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
8	P02763	Fitting, 1/4NPT-1/4 90Deg Tube Elbow	2

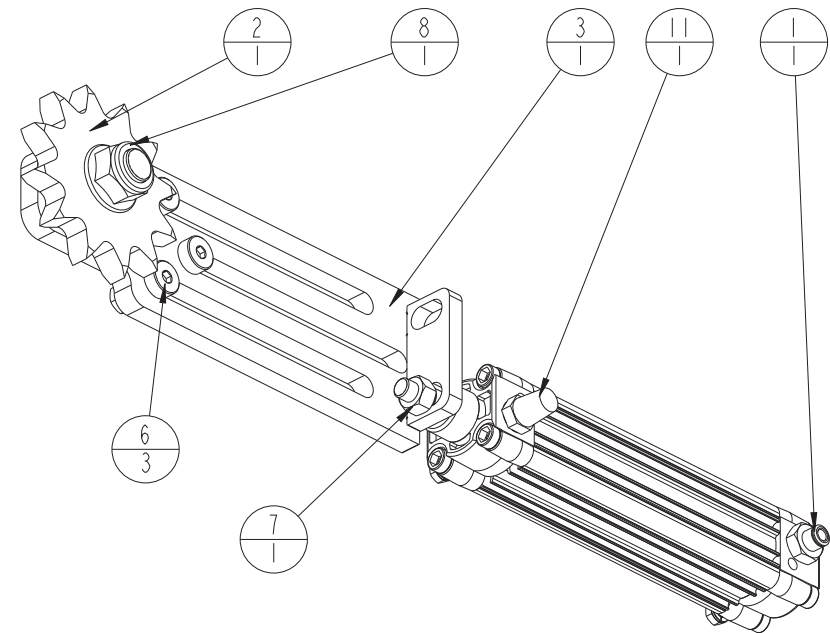
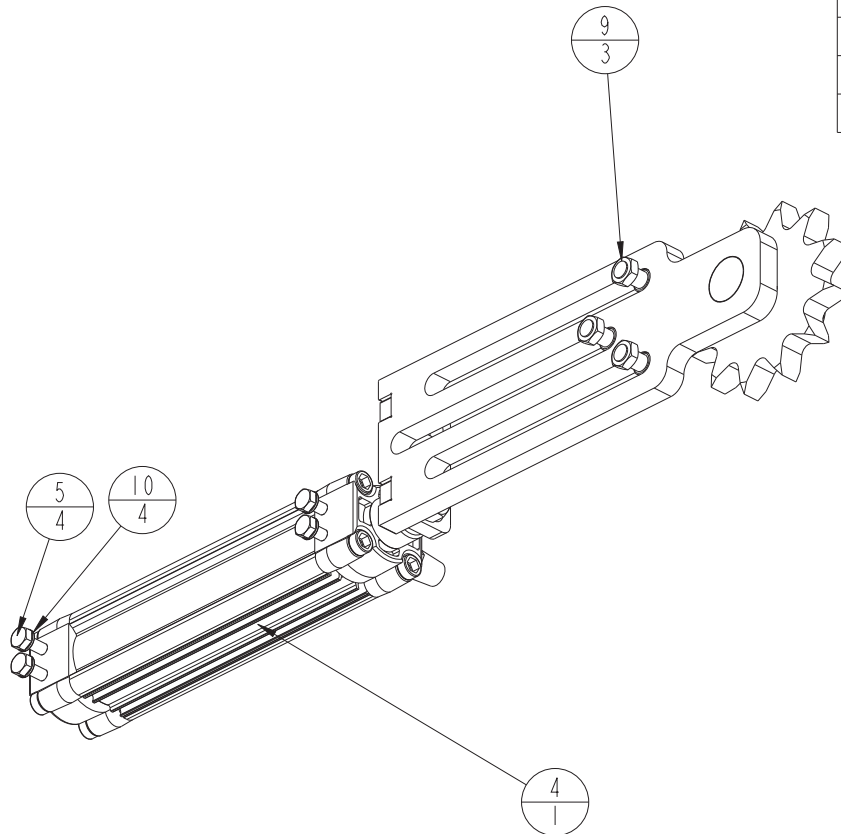


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.375	DATE 03-Jun-20	DESIGNED MCM	DRAWN MCM	CHECKED DG
	DESCRIPTION Assy, Chain Oiler Assembly			DRAWING NUMBER 120328		REVISION A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	016938	Fitting, 3/8 In NPT 1/4 In Str Air	1
2	065709	Sprocket, 80BB12H x 3/4 Idle	1
3	120354	Wldmnt, Rollcase Tensioner	1
4	120646	Cylinder, Air 1 1/2 Bore, 6 Stroke	1
5	F05005-129	Bolt, 1/4-20x3/4 HH	4
6	F05007-271	Bolt, 3/18-16 Thread, 1/2x1/2 Shoulder	3
7	F05010-202	Nut, 7/16-20 Hex	1
8	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
9	F05010-29	Nut, 3/8-16 Jam	3
10	F05011-14	Washer, 1/4 Split Lock	4
11	P21528	MUFFLER, CEC-3 3/8 IN NPT AIR	1

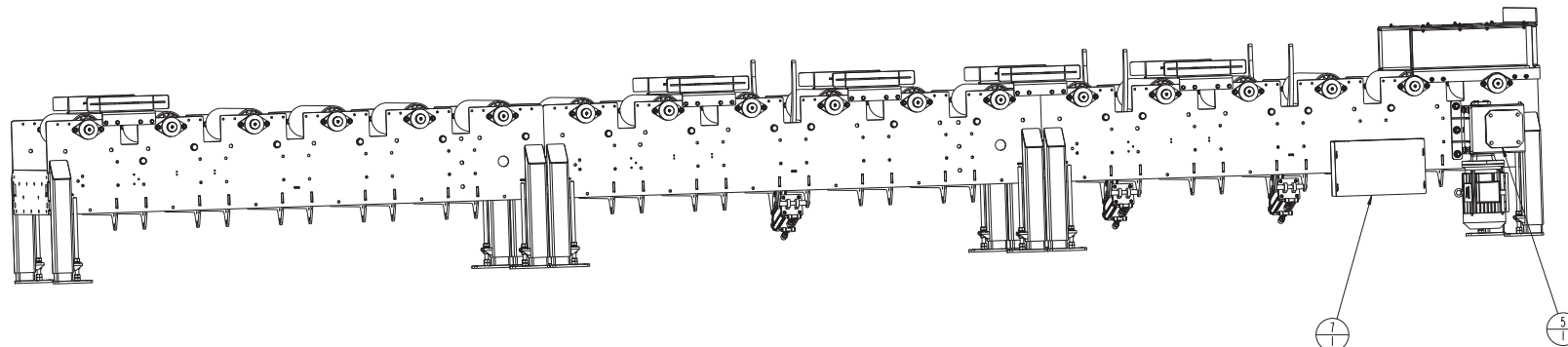
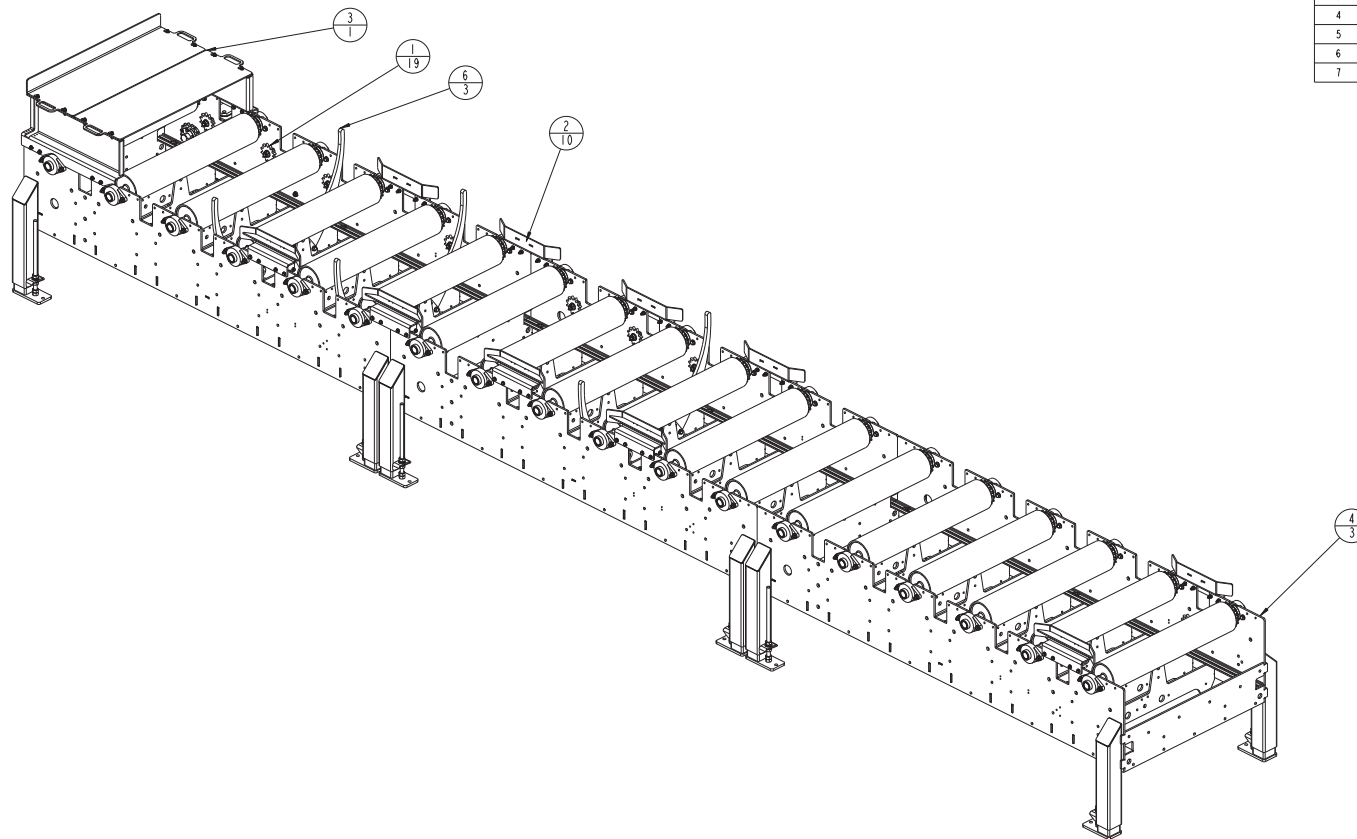


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ± .005 .xx ± .010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.250	DATE 24-Aug-20	DESIGNED MCM	DRAWN MB	CHECKED
	DESCRIPTION Assy, Automatic Chain Tensioner			DRAWING NUMBER 120350	REVISION A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120458	Assy, Idle Sprocket; Roll Case	19
2	120485	Assy, Fence With Connectors	10
3	1369-SLPT-017	Assy, Infeed Tunnel	1
4	1387-SLPT-017	CRS Infeed, 9"L Asm	3
5	1425-SLPT-017	Assy, Infeed CRS Motor/Gearbox	1
6	1CD-SLPT-011	Assy, Centering Log	3
7	SLPT-017-47-930	Control Assy, Infeed L.O	1



Notes:
1. Treatment: None
2. Cut drive chain to length as needed

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
*** ± .005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
** ± .010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES ± .010					
FRACT ± 1/32					
ANGLE ± 1/2°					
GRIND ± .005					
DESCRIPTION	SHEET 1 of 3	SCALE 0.050	DATE 03-Mar-22	DESIGNED MCM	DRAWN DG
Centering Infeed Rollcase Subassy	NUMBER 1366-SLPT-017	REVISION A			

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	065709	Sprocket, 80BB12H x 3/4 Idle	1
					2	120059	Spacer, 1.25"OD x .78"ID x 1"	1
					3	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
					4	F05011-62	Washer, 3/4 SAE Flat	1
					5	F05013-5	BOLT, HEX HEAD 3/4-10x3 GR5 ZINC	1

Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.						
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542						
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257						
HOLES +.010		SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
-.000		1 of 1	0.750	30-Nov-20	MCM	MB	MCM	
FRACT ±1/32		DESCRIPTION					DRAWING NUMBER	REVISION
ANGLE ± 1/2°		Assy, Idle Sprocket; Roll Case					120458	A
GRIND #6								

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120477	Wldmnt, RCS Fence	1
2	F05007-119	Bolt, 3/8-16x1 3/4 HH Gr5	4
3	F05010-10	Nut, 3/8-16 Hex Nyl Lock	4
4	F05011-3	Washer, 3/8 Flat SAE	8

Isometric drawing of a fence assembly. Callout 1 points to the main fence rail. Callout 2 points to a bolt on the bottom rail. Callout 3 points to a nut on the bottom rail. Callout 4 points to a washer on the bottom rail.

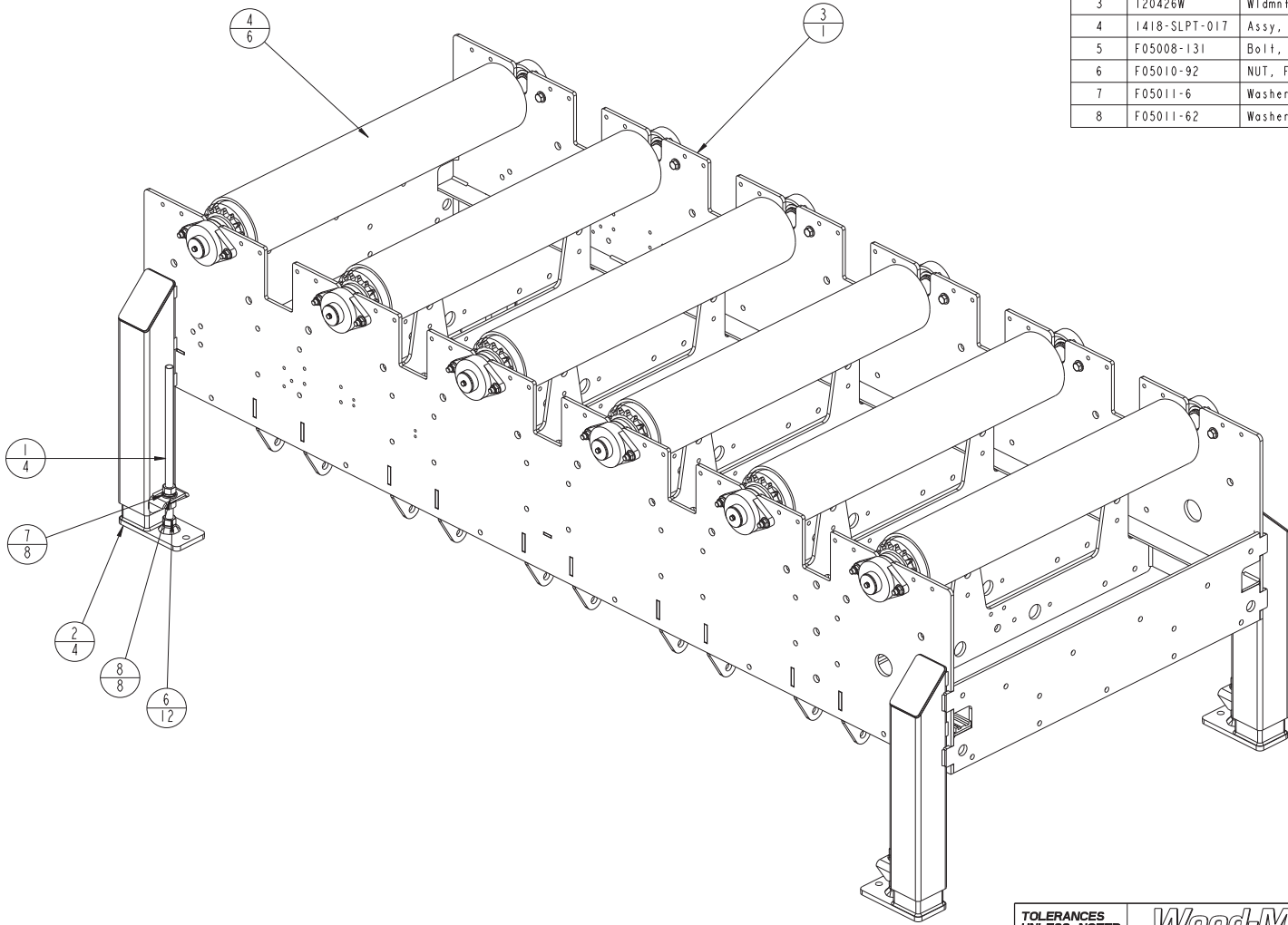
Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
HOLES +.010		SHEET	SCALE	DATE	DESIGNED
-.000		1 of 1	0.375	25-Nov-20	MCM
FRACT ±1/32		DESCRIPTION		DRAWN	CHECKED
ANGLE ± 1/2°		Assy, Fence With Connectors		MB	
GRIND #6					
				DRAWING NUMBER	REVISION
				120485	A

DATE	REV	REVISION RECORD	DR	CK
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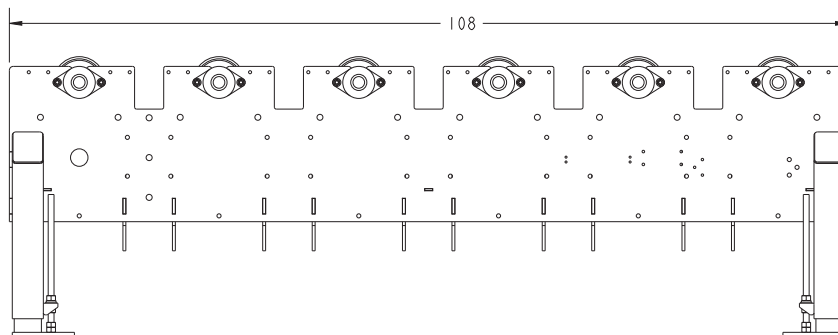
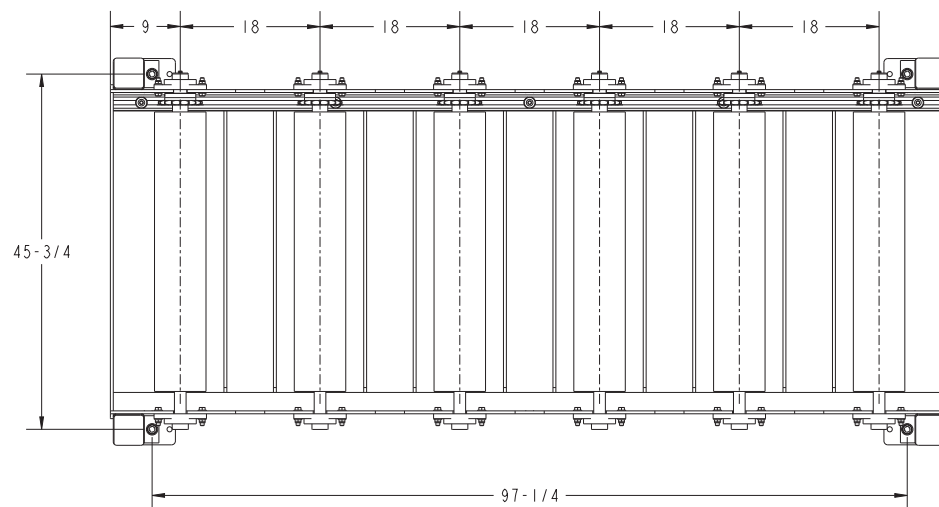
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	120366	Wldmt, Rollcase Foot	4
3	120426W	Wldmt, CRS Infeed 9'L	1
4	1418-SLPT-017	Assy, Roll Case Roller	6
5	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
6	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
7	F05011-6	Washer, 3/4 Split Lock	8
8	F05011-62	Washer, 3/4 SAE Flat	8



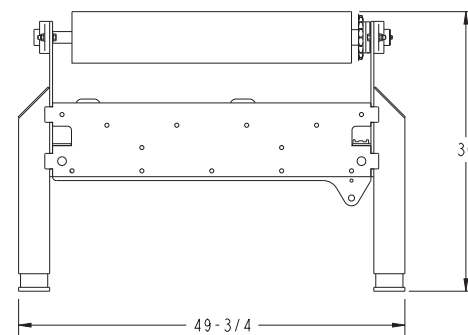
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES -.000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	CHECKED
CRS Infeed, 9'L Asm	1 of 2	0.094	25-Nov-20	MCM	DG
				NUMBER	REVISION
				1387-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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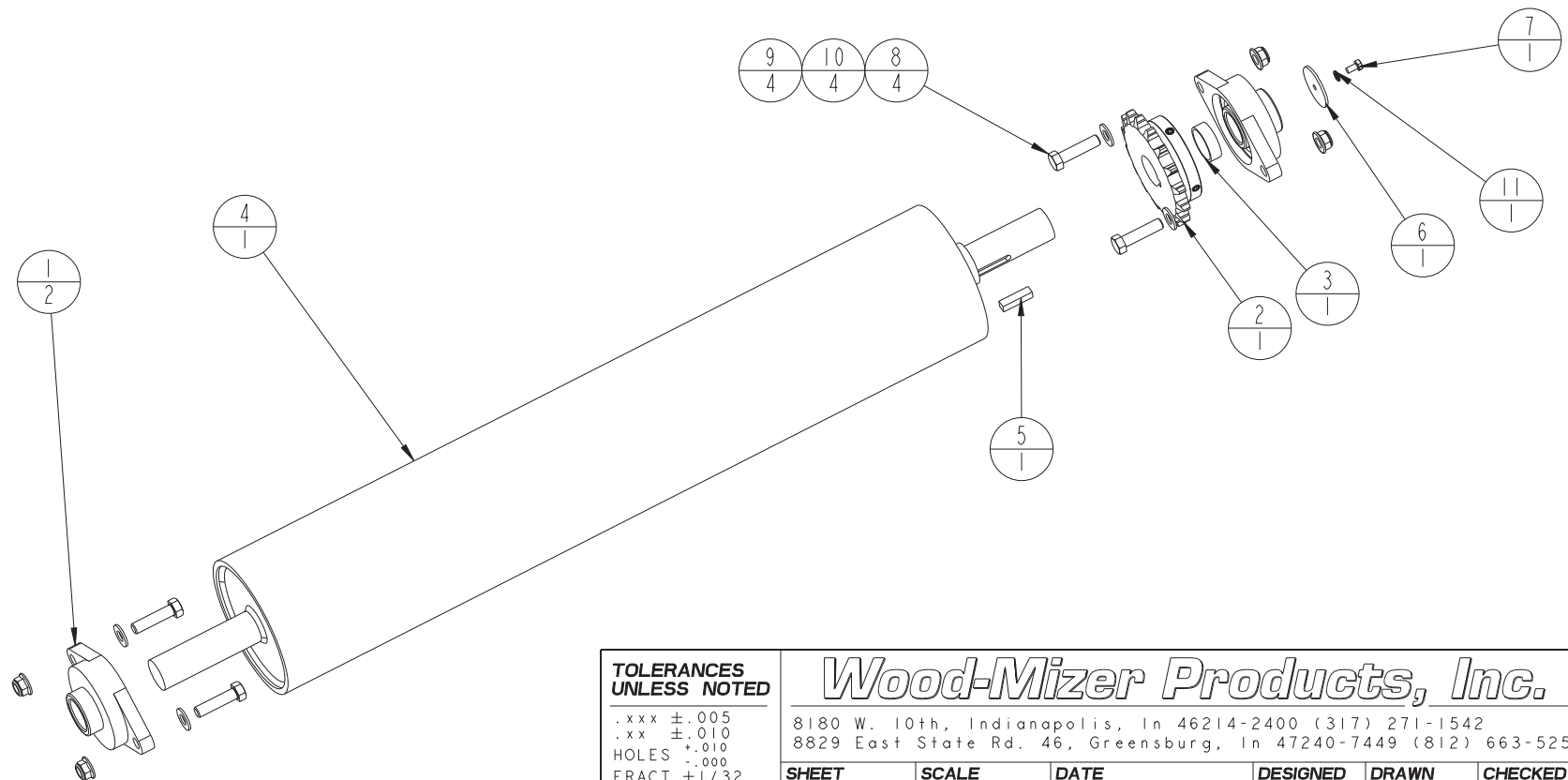
ITEM	PART NUMBER	DESCRIPTION	QTY
1	054147	Rod, 3-Way Threaded Adjust	4
2	I20366	Wldm1, Rollcase Foot	4
3	I20426W	Wldm1t, CRS Infeed 9'L	1
4	I20426-SKEL	CRS, 9'L Skeleton	1
5	I418-SLPT-017	Assy, Roll Case Roller	6
6	F05008-131	Bolt, 1/2x5-1/2 Concrete Wedge Anchor	4
7	F05010-92	NUT, FREE HEX 3/4-16 ZINC	12
8	F05011-6	Washer, 3/4 Split Lock	8
9	F05011-62	Washer, 3/4 SAE Flat	8



TOLERANCES UNLESS NOTED .xxx ±.005 .xxx ±.010 HOLES .010 .000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET 2 of 2	SCALE 0.063	DATE 25-Nov-20	DESIGNED MCM	DRAWN DG	CHECKED
DESCRIPTION CRS Infeed, 9'L Asm			NUMBER 1387-SLPT-017	REVISION A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	064719	Bearing, VF2S-224	2
2	120041	Sprocket, 80BS16; Ø1-1/2" Bore	1
3	120629	Spacer, Spiral Roller	1
4	1419-SLPT-017	Wldmnt, Roll Case Roller	1
5	1421-SLPT-017	Key, 3/8x3/8x1 1/2	1
6	1423-SLPT-017	End Cap	1
7	F05005-15	Bolt, 1/4-20x1/2 HH	1
8	F05009-106	Bolt, 1/2-13x2 HHFT GR8 Znc	4
9	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
10	F05011-101	Washer, 1/2 SAE Flat Gr5-8	4
11	F05011-14	Washer, 1/4 Split Lock	1

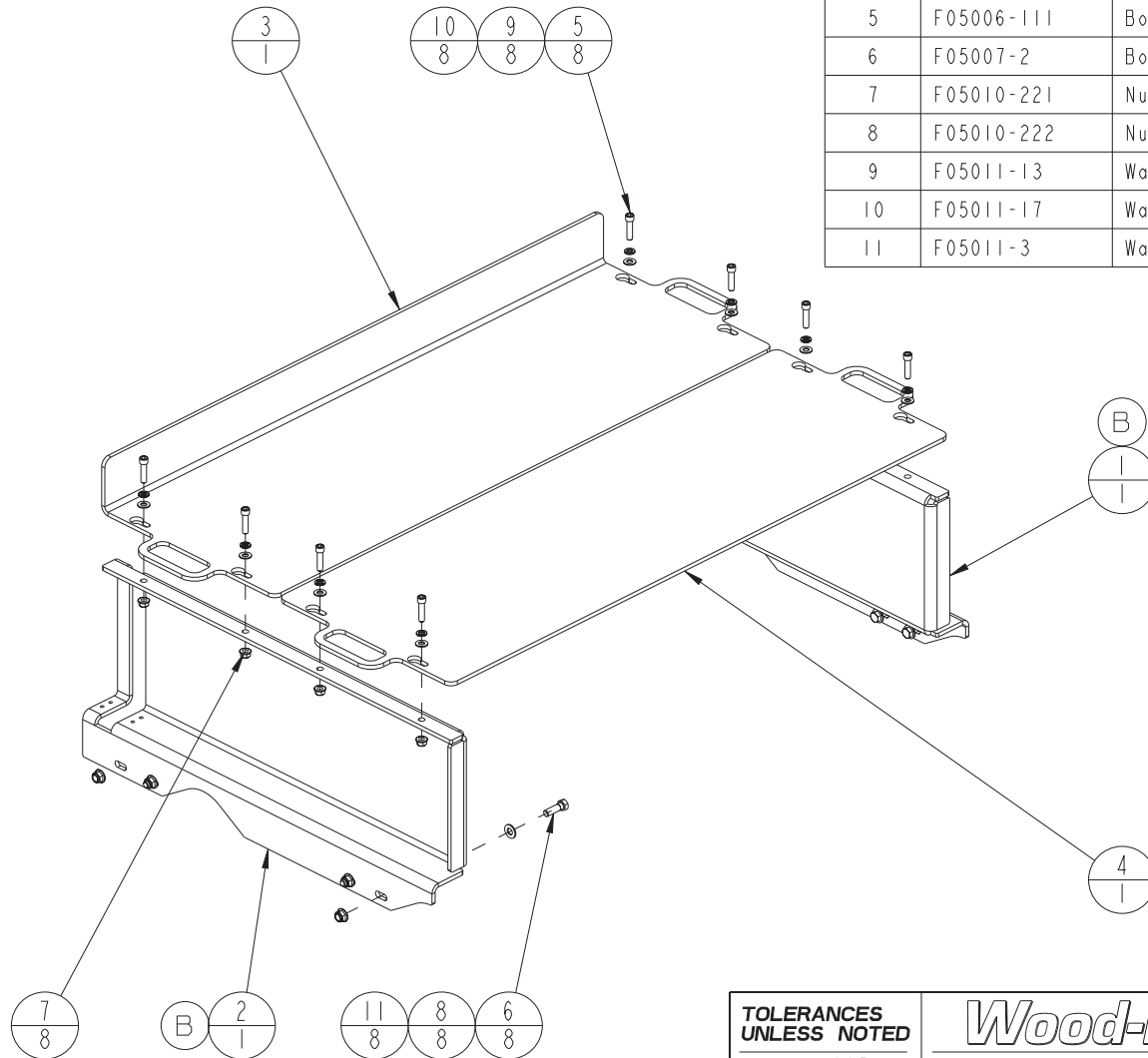


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ± .005 .xx ± .010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.125	DATE 25-Nov-20	DESIGNED MCM	DRAWN MB	CHECKED
	DESCRIPTION Assy, Roll Case Roller			DRAWING NUMBER 1418-SLPT-017	REVISION A	

DATE	REV	REVISION RECORD	DR	CK
06-May-22	B	Revised 1370-SLPT-017 and 1371-SLPT-017	TZ	MCM

ITEM	PART NUMBER	DESCRIPTION	QTY
1	1370-SLPT-017	Bracket, Left Side First Tunnel	1
2	1371-SLPT-017	Bracket, Right Side First Tunnel	1
3	4656-SLPT-011	Bracket, Tunnel Connecting	1
4	4657-SLPT-011	Plate, Tunnel Connecting	1
5	F05006-111	Bolt, 5/16-18x1.25 SHCS	8
6	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	8
7	F05010-221	Nut, 5/16-18 Flanged Hex Nylock	8
8	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	8
9	F05011-13	Washer, 5/16 Split Lock	8
10	F05011-17	Washer, 5/16 SAE Flat	8
11	F05011-3	Washer, 3/8 Flat SAE	8



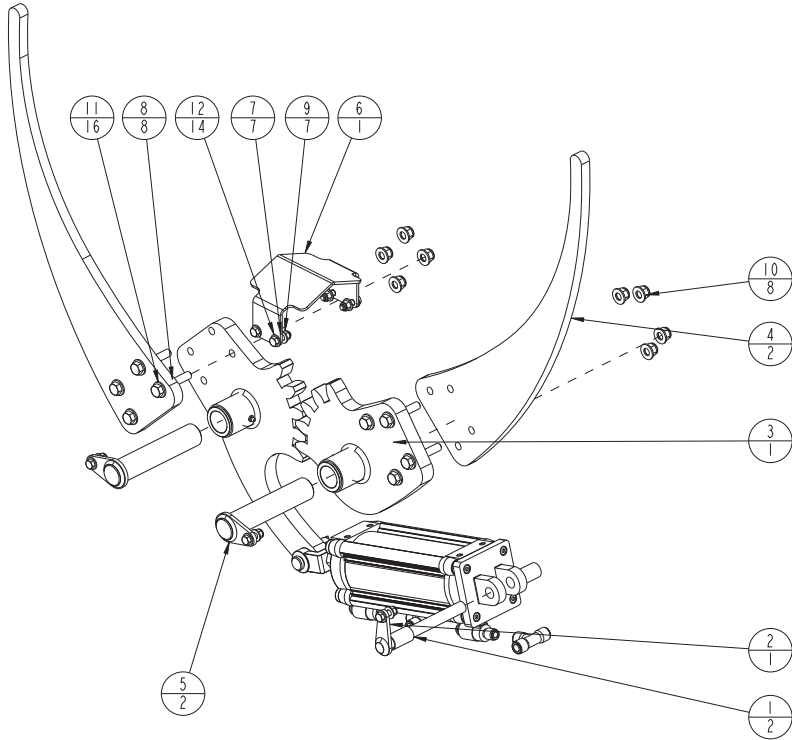
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.					
.xxx ±.005 .xx ±.010 HOLES +.010 FRACT ±.000 ANGLE ±1/32° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
SHEET 1 of 1		SCALE 0.094	DATE 07-Mar-22	DESIGNED DG	DRAWN DG	CHECKED MCM	
DESCRIPTION Assy, Infeed Tunnel				DRAWING NUMBER 1369-SLPT-017		REVISION B	

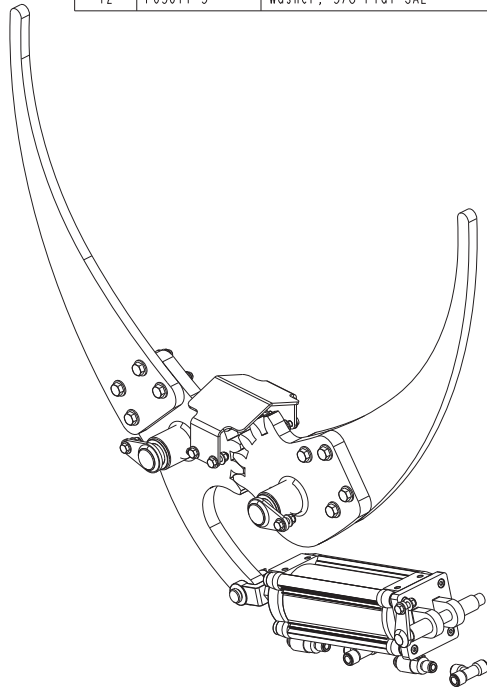
DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	115152	Motor, 5HP 3P 230/460 184TC	1
					2	120348	Bushing, QD SK 1 7/8 Bore	1
					3	120454	Wldmnt, Base Weldment	1
					4	120580	Sprocket, 80SK16H, #80 Chain, SK Bushing, 16t	1
					5	120631	Gearbox, 30:1 Right Angle C-Face, Left Output	1
					6	F05009-41	Bolt, 5/8-11x1-1/2 HH FT Gr5	4
					7	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	3
					8	F05011-27	Washer, 5/8 Split Zinc Lock	4
					9	F05011-5	Washer, 5/8 SAE Flat	4
					10	F05011-62	Washer, 3/4 SAE Flat	3
					11	F05013-71	Bolt, 3/4-10x2 HH Gr5	3

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 .000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET 1 of 1	SCALE 0.125	DATE 22-Mar-22	DESIGNED MCM	DRAWN DM
DESCRIPTION Assy, Infeed CRS Motor/Gearbox			DRAWING NUMBER 1425-SLPT-017	REVISION A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	I20387	Spacer, 7/8ID 100 x 1 11/16L	2
2	I20389	Wldmnt, Lock Pin 3/4Dia x 7L	1
3	I20429	Assy, Centering Mechanism	1
4	I20436	Plate, Centering Arm	2
5	I20437	Wldmnt, Pivot Pin	2
6	I20440	Bracket, Cover Top	1
7	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	7
8	F05008-144	Bolt, 1/2-13x2 3/4 HH Gr5 Znc	8
9	F05010-10	Nut, 3/8-16 Hex Nyl Lock	7
10	F05010-8	Nut, 1/2-13 Nyl Hex Lock	8
11	F05011-2	Washer, 1/2 SAE Flat	16
12	F05011-3	Washer, 3/8 Flat SAE	14



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

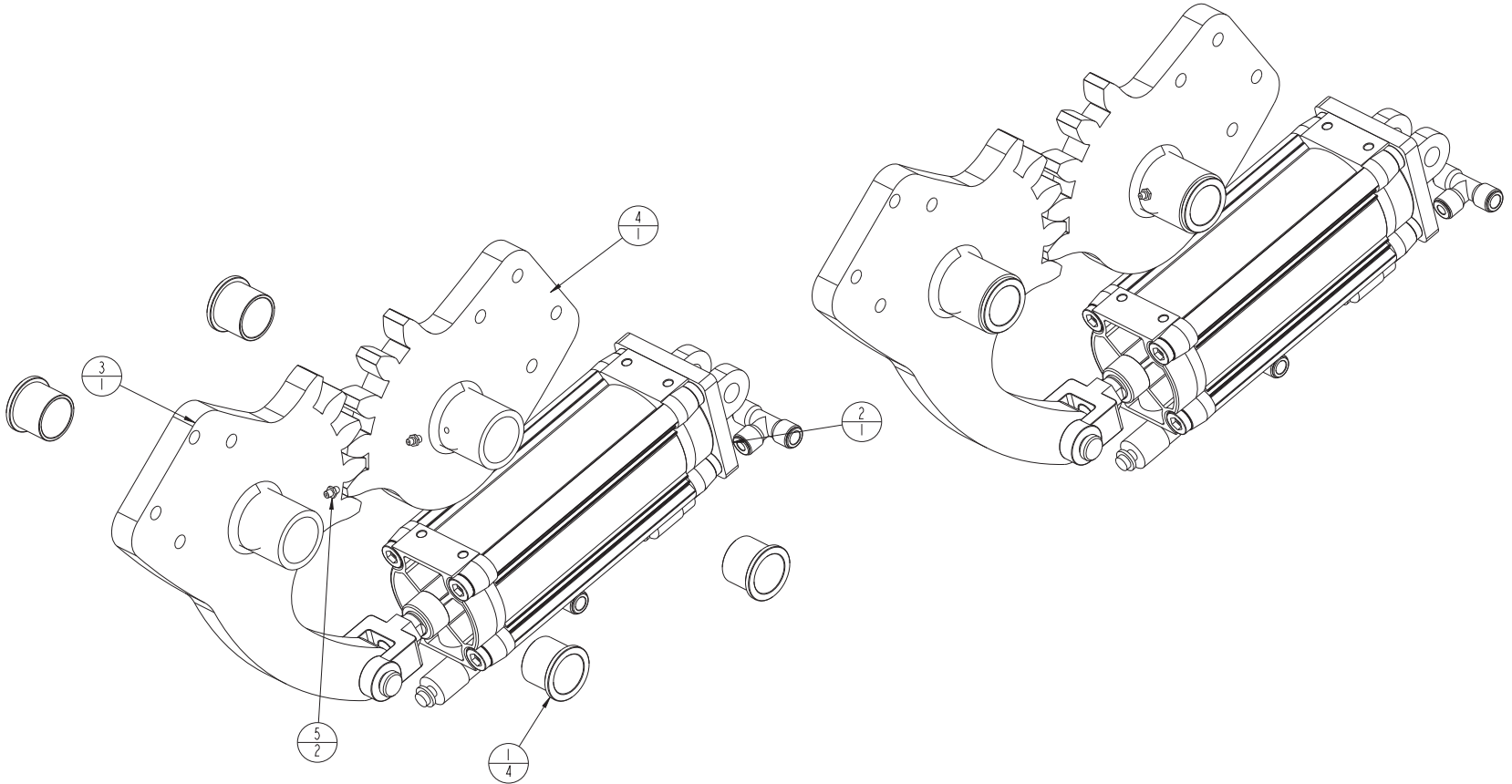
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	02-Dec-20	MCM	DM	

DESCRIPTION	NUMBER	REVISION
Ass'y, Centering Log	ICD-SLPT-011	A

DATE	REV	REVISION RECORD	DR	CK
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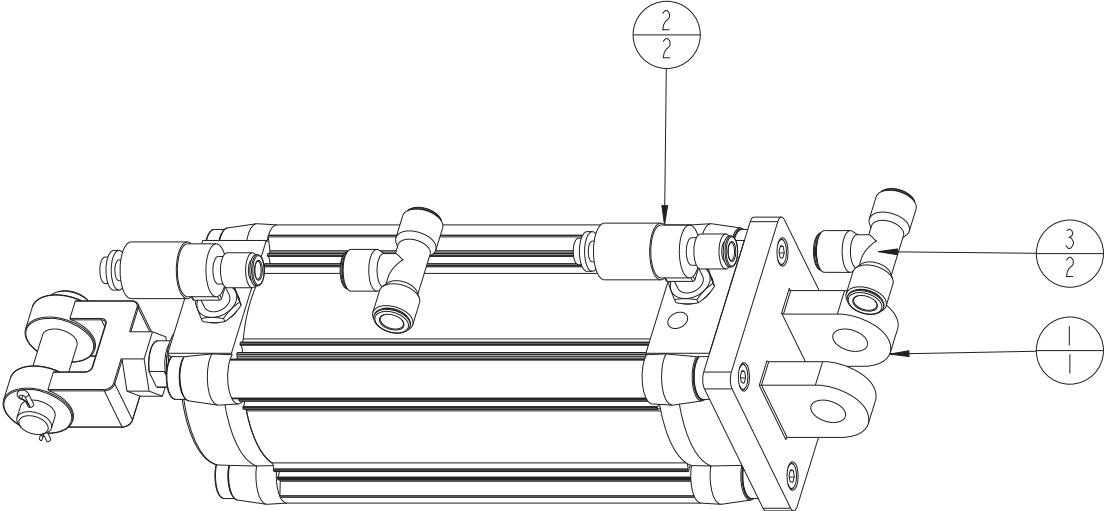
ITEM	PART NUMBER	DESCRIPTION	QTY
1	018894	Bushing, 1 1/210x1 3/40Dx1 1/21g BRZ	4
2	117623	Assy, Cylinder, Air 4 Bore, 8 Stroke	1
3	120430	Wldmnt, Centering Arm Left	1
4	120433	Wldmnt, Centering Arm Right	1
5	P107	FITTING, 1/4-28 STRAIGHT GREASE	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	01-Dec-20	MCM	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, Centering Mechanism			120429	A	

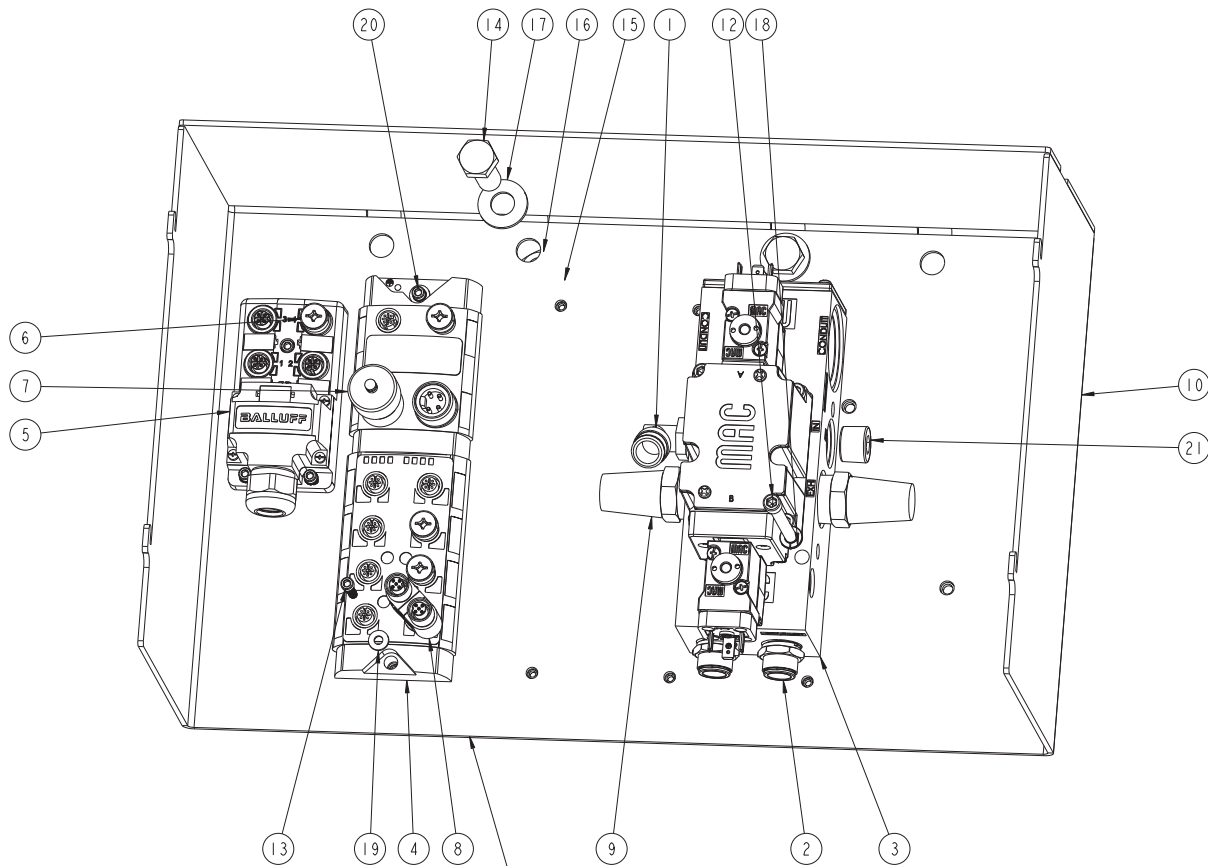
DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	120435	Cylinder, Air 4 Bore, 8 Stroke	1
					2	120611	Fitting, 1/2 NPTM x 3/8 Tube Quick Ex. & FC	2
					3	120612	Fitting, 1/2 Tube to 3/8 Tube Tee	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
		SHEET 1 of 1	SCALE 0.250	DATE 04-Dec-20	DESIGNED MCM	DRAWN DM	CHECKED [Blank]
DESCRIPTION Assy, Cylinder, Air 4 Bore, 8 Stroke					DRAWING NUMBER 117623	REVISION A	

DATE	REV	REVISION RECORD	DR	CK
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Part 120587 -Control box cover not shown on this view

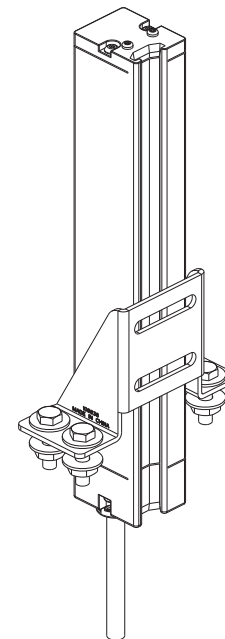
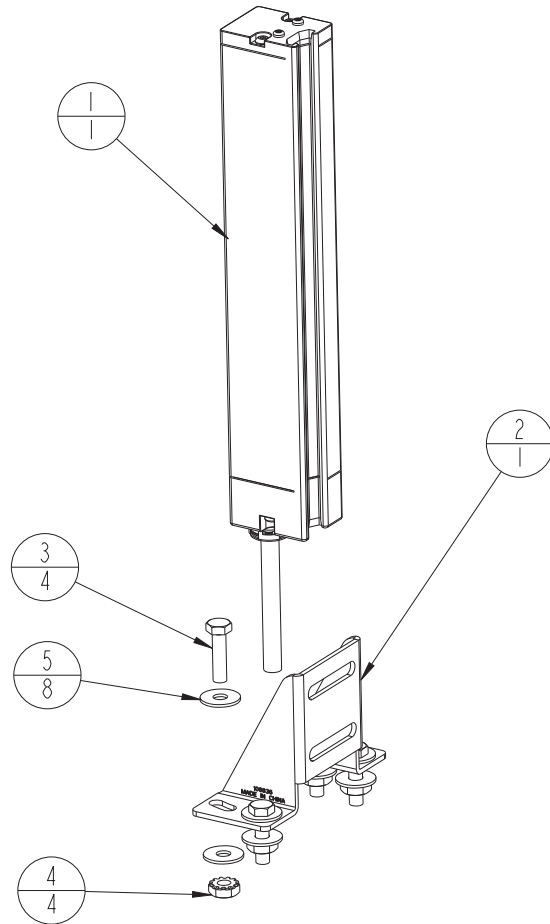
Notes:
1. Treatment: None

ITEM	PART NUMBER	DESCRIPTION	QTY
1	016880	Fitting, 1/2NPTSwvl-1/2"Push-In Elbw	1
2	111560	Fitting, 1/2NPT-1/2"Push-In Straight	2
3	112517	Valve, Air 4/3 Cisd 1/2NPT 24DC Din A Snd	1
4	112650	PLC Module, EhtrNet_IP D1016 IP67	1
5	112689	Junction Block, 4 Port M12 4-pin	1
6	112690	PLC Module, M12 Caps Plastic PK 5	4
7	112691	PLC Module, 7/8 Cap Plastic PK 10	1
8	112692	Splitter, M12 5P	1
9	120293	Muffler, 3/4NPT Air	2
10	120585	Wldmnt, Control Box	1
11	120587	Control Box Cover	1
12	F05005-179	Screw, 1/4-20x2 1/2 SHC BO	2
13	F05005-225	Screw, #8-32x3/4 BO SHCS	5
14	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	2
15	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
16	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	2
17	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
18	F05011-14	Washer, 1/4 Split Lock	2
19	F05011-41	WASHER, #8 SAE FLAT ZINC	2
20	F05011-84	Washer, #8 Split Lock	5
21	P26258	Plug, 1/2NPT Pipe	1

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.XXXX ±.005 .XX ±.010 HOLES +.010 -.005 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	CHECKED
Control Assy, Infeed I.O	1 of 1	0.375	10/2/2020	JRF	JRF
				NUMBER	REVISION
				SLPT-017-47-930	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112563	Banner LX6RQ Receiver	1
2	120472	Banner SMLXR Mounting Bracket	1
3	F05004-167	Bolt, #10-24x3/4 Unslotted HH	4
4	F05010-14	Nut, #10-24 Keps	4
5	F05011-18	Washer, #10 SAE Flat	8

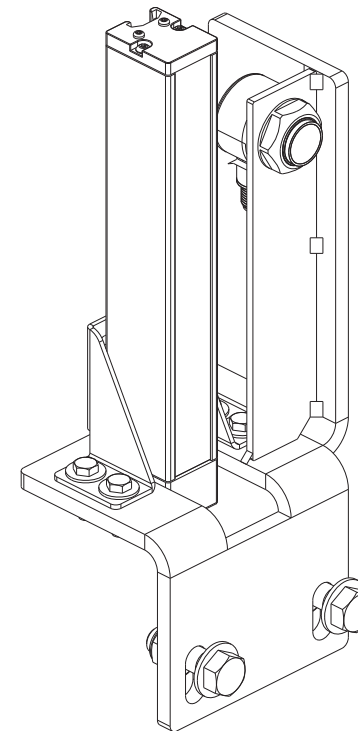
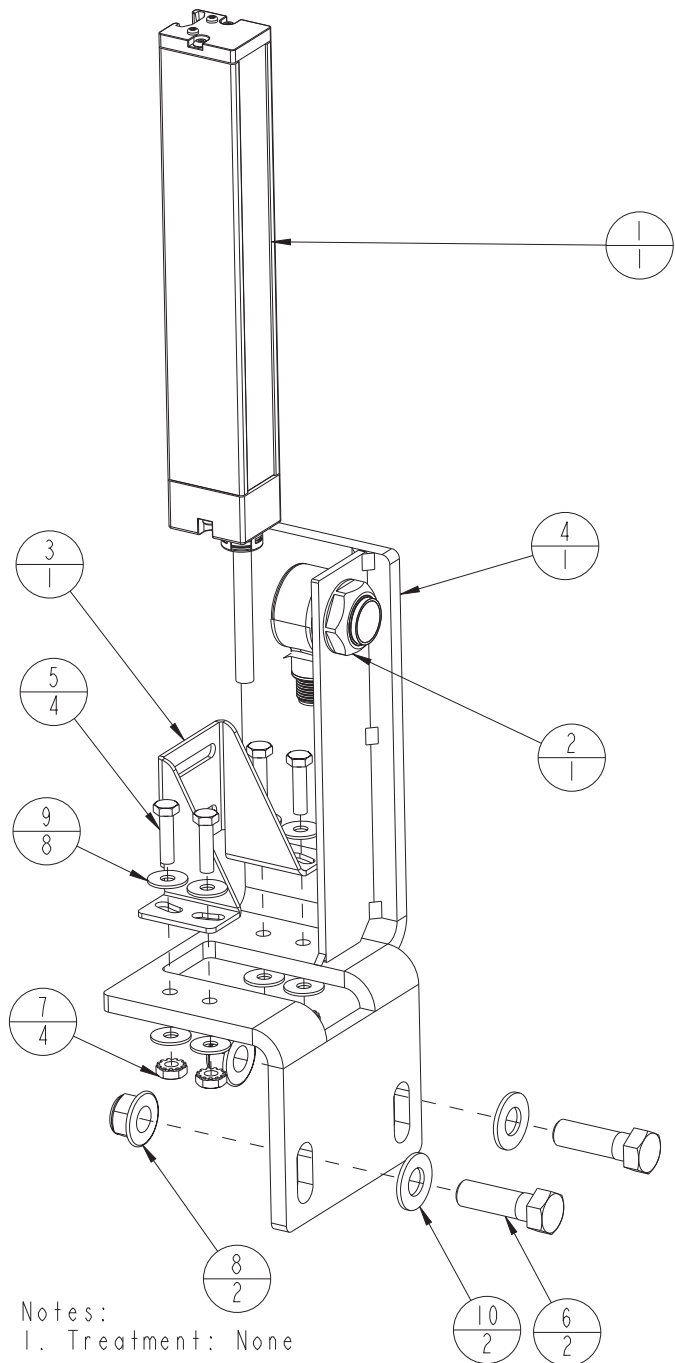


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 - .000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.375	DATE 03-Mar-22	DESIGNED MCM	DRAWN DG	CHECKED
	DESCRIPTION Assy, Sensor			DRAWING NUMBER 1373-SLPT-017		REVISION A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112563	Banner LX6RQ Receiver	1
2	112671	Sensor, PE Rec 18mm M12 25m	1
3	120472	Banner SMLXR Mounting Bracket	1
4	1428-SLPT-017	Wldmnt, RH Sensor Mount	1
5	F05004-167	Bolt, #10-24x3/4 Unslotted HH	4
6	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
7	F05010-14	Nut, #10-24 Keps	4
8	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
9	F05011-18	Washer, #10 SAE Flat	8
10	F05011-3	Washer, 3/8 Flat SAE	2



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
FRACT ±.000
ANGLE ± 1/32°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	18-Jan-22	MCM	DG	

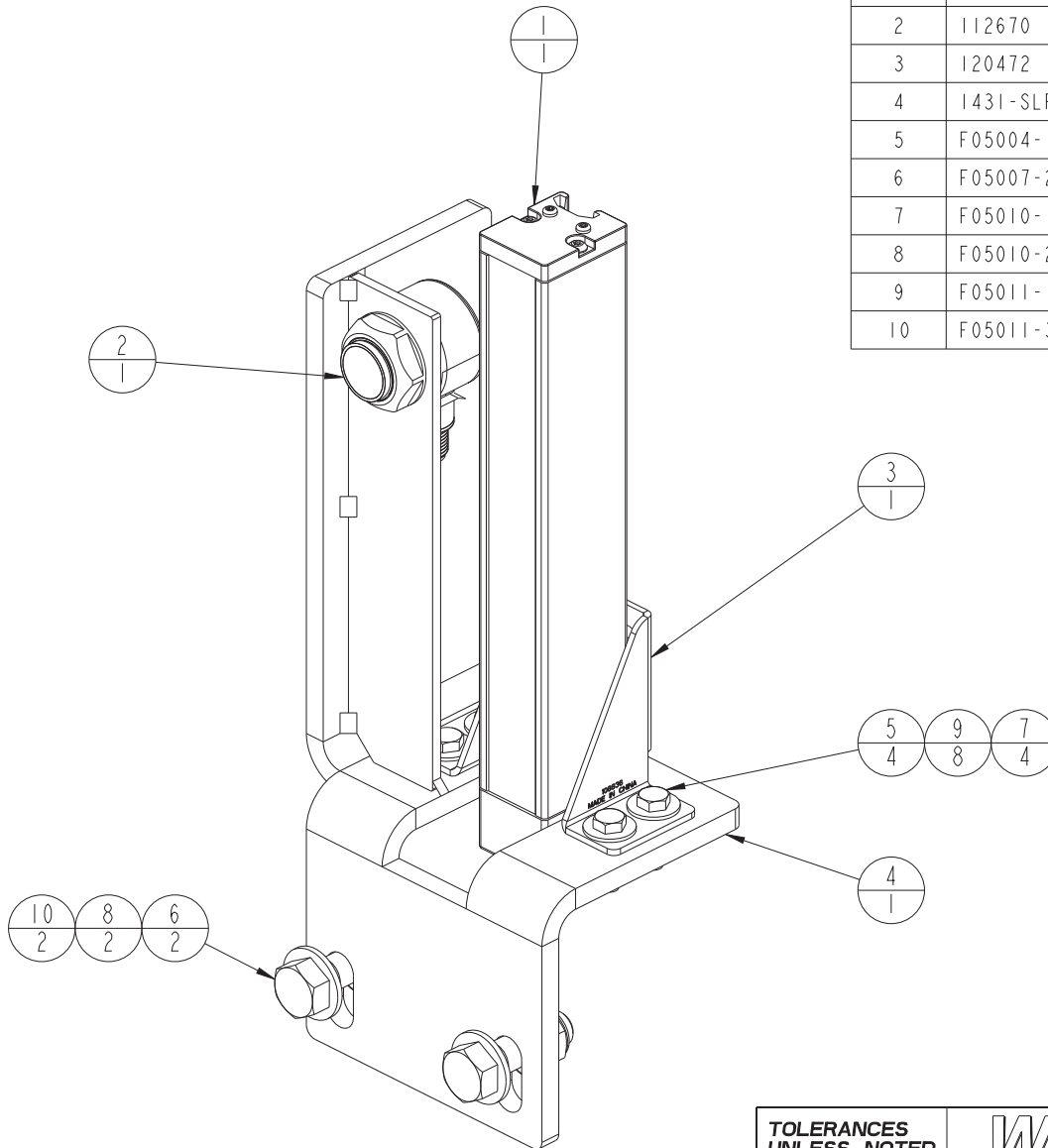
DESCRIPTION

Assy, RH Sensor

DRAWING NUMBER	REVISION
1426-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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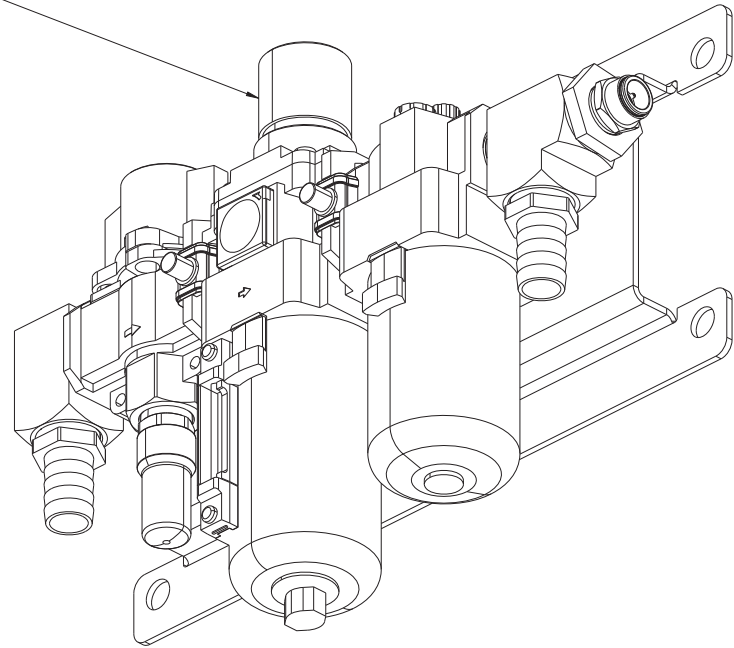
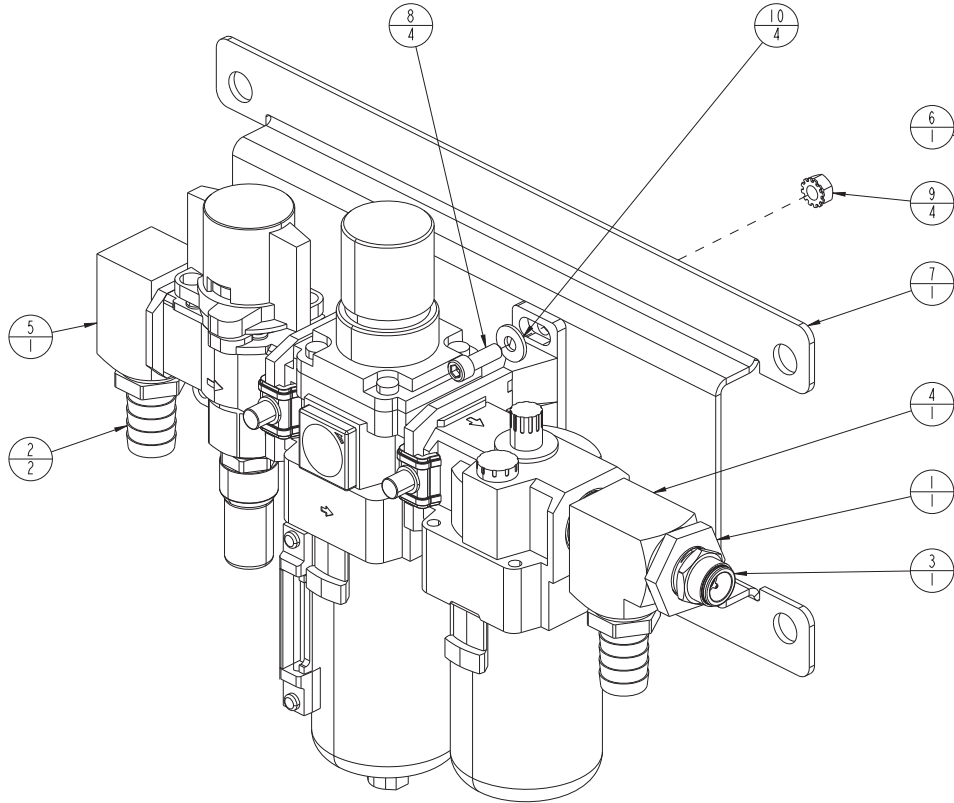
ITEM	PART NUMBER	DESCRIPTION	QTY
1	112564	Banner LX6EQ	1
2	112670	Sensor, PE Emit 18mm M12 25m	1
3	120472	Banner SMLXR Mounting Bracket	1
4	1431-SLPT-017	Wldmnt, LH Sensor Mount	1
5	F05004-167	Bolt, #10-24x3/4 Unslotted HH	4
6	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
7	F05010-14	Nut, #10-24 Keps	4
8	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
9	F05011-18	Washer, #10 SAE Flat	8
10	F05011-3	Washer, 3/8 Flat SAE	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET 1 of 1	SCALE 0.500	DATE 18-Jan-22	DESIGNED MCM	DRAWN DM	CHECKED
	DESCRIPTION Assy, LH Sensor			DRAWING NUMBER 1427-SLPT-017		REVISION A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	038742	Bushing, 3/4MNPT-1/2FNPT Pipe	1
2	057420	Fitting, 3/4 Brass Hose Barb	2
3	111560	Fitting, 1/2NPT-1/2"Push-In Straight	1
4	112423	Fitting, RA Tee 3/4 NPT Fml x MI	1
5	112474	Fitting, Elbow 90 3/4 NPT Fml x MI	1
6	112750	FRL, 3/4NPT w/Lockout	1
7	1536-SLPT-017	Plate, FRL Mount	1
8	F05005-26	Screw, 1/4-20x3/4 BO SHC	4
9	F05010-9	Nut, 1/4-20 Keps	4
10	F05011-11	Washer, 1/4 SAE Flat	4

Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES ±.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	6/1/2022	JRF	TZ	MCM

DESCRIPTION	NUMBER	REVISION
Assy, MR FRL Mount	1537-SLPT-017	A