

**Restoration Forest Products
Windfall System
Cant Transfer Belt Conveyors
Wood-Mizer US Manufactured
Parts Manual**

SLPT-017-42-410T	rev. A1.00
SLPT-017-42-480T	rev. A1.00

Form # 2512

Publish date: 25 August 2022

California Proposition 65 Warning



WARNING: This product contains a chemical known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov/wood.

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Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

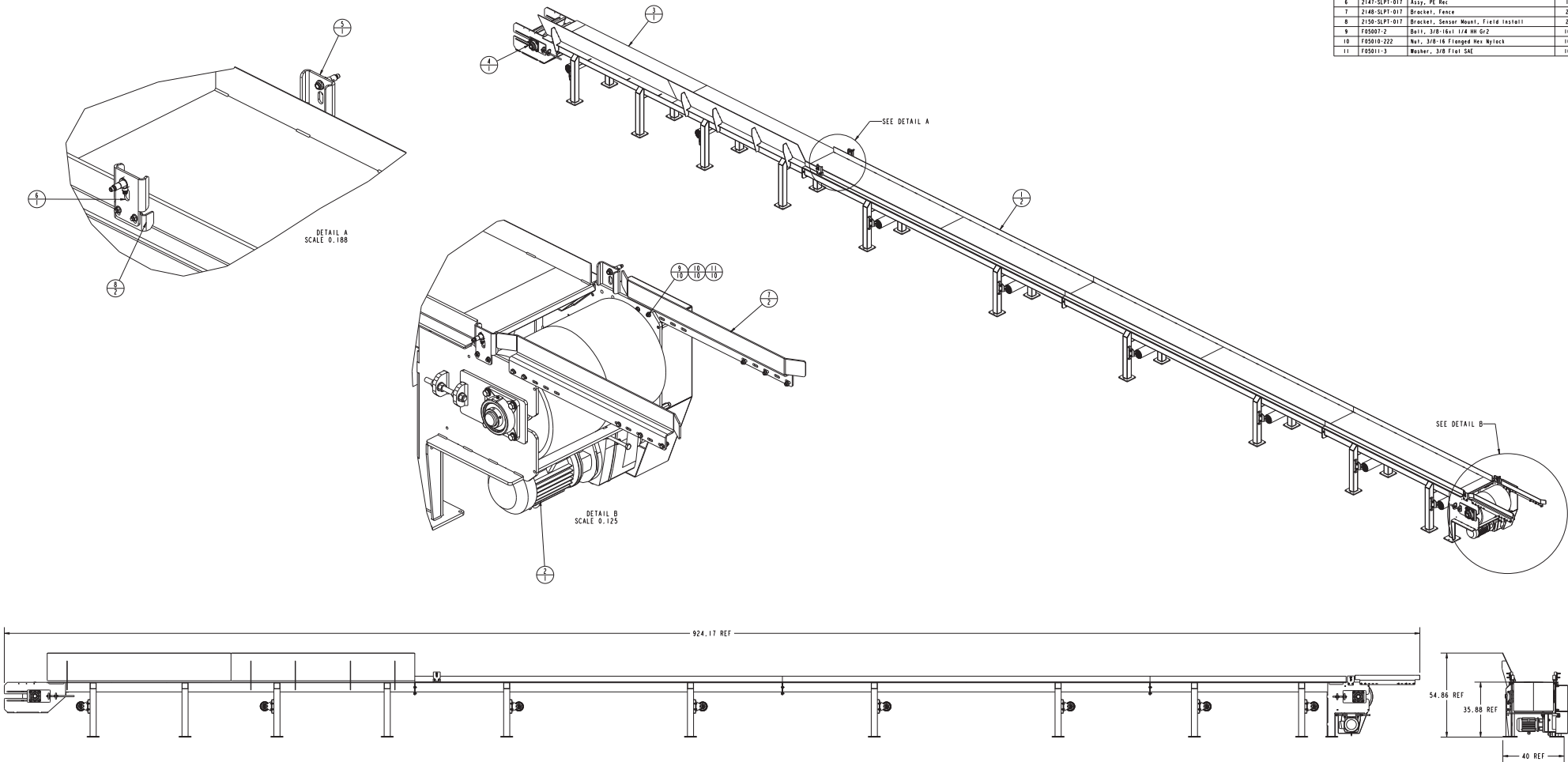
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	2086-SLPT-017	Assy, Belt Conveyor 20' Section	2
2	2089-SLPT-017	Assy, Drive	1
3	2103-SLPT-017	Assy, Belt Conveyor, Landing Section	1
4	2107-SLPT-017	Assy, Tail Shaft	1
5	2146-SLPT-017	Assy, PE Emi	1
6	2147-SLPT-017	Assy, PE Rec	1
7	2148-SLPT-017	Bracket, Fence	2
8	2150-SLPT-017	Bracket, Sensor Mount, Field Install	2
9	FD5007-2	Roll, 3/8-16x1 1/4 HH Gr2	10
10	FD5010-222	Nut, 3/8-16 Flanged Hex Nylsec	10
11	FD5011-3	Washer, 3/8 Flat SAE	10

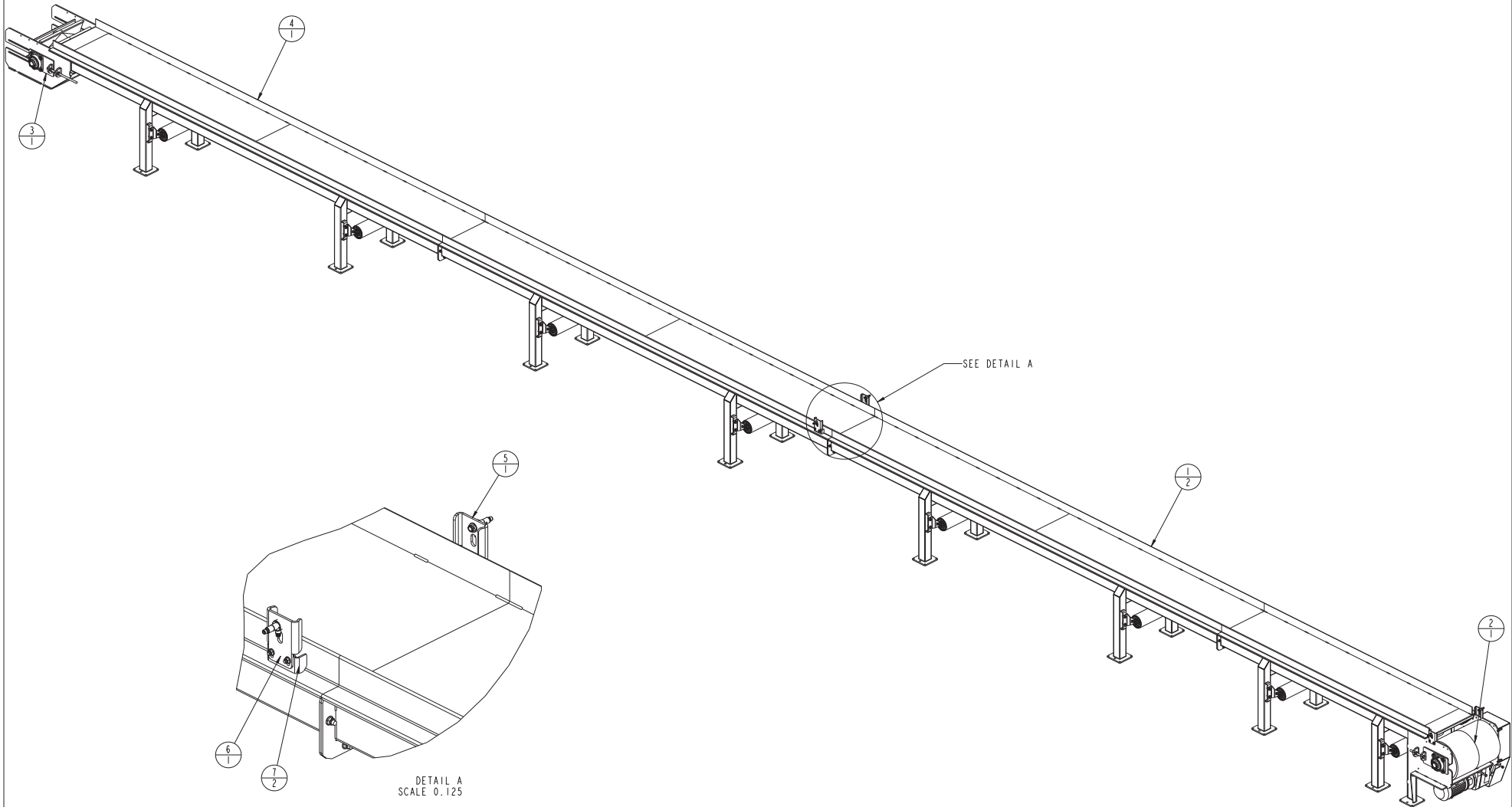


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
FRACTION	DECIMAL	FRAC	DEC	FRAC	DEC
1/16" = .0625	0.0625	1/8" = .125	0.125	1/4" = .25	0.25
1/32" = .03125	0.03125	3/16" = .1875	0.1875	1/2" = .5	0.5
1/64" = .015625	0.015625	1/4" = .25	0.25	3/4" = .75	0.75
3/32" = .09375	0.09375	5/16" = .3125	0.3125	1" = 1.0	1.0
1/8" = .125	0.125	3/8" = .375	0.375	1 1/2" = 1.5	1.5
1/4" = .25	0.25	1/2" = .5	0.5	2" = 2.0	2.0
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DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	2086-SLPT-017	Assy, Belt Conveyor 20' Section	2
2	2089-SLPT-017	Assy, Drive	1
3	2107-SLPT-017	Assy, Tail Shaft	1
4	2144-SLPT-017	Assy, Belt Conveyor, Tail	1
5	2146-SLPT-017	Assy, PE Emit	1
6	2147-SLPT-017	Assy, PE Rec	1
7	2150-SLPT-017	Bracket, Sensor Mount, Field Install	2

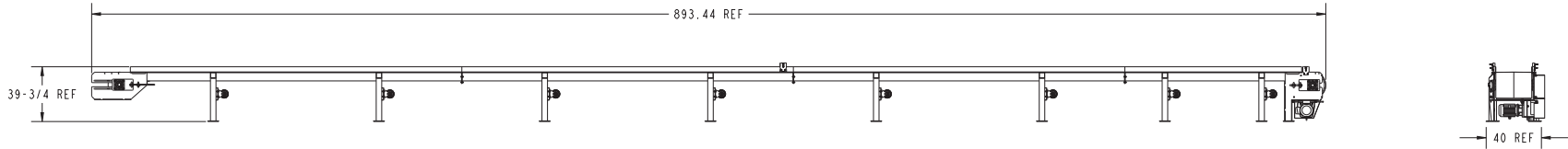


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542	DESIGNED	DRAWN	CHECKED	
XX ±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257	SNW	DM		
HOLES +.010					
FRACT ±1/32					
ANGLE # 1/2					
GRIND #6					
DESCRIPTION	NUMBER	REVISION			
Cant X-fer Belt Conveyor #2	SLPT-017-42-480T	A			

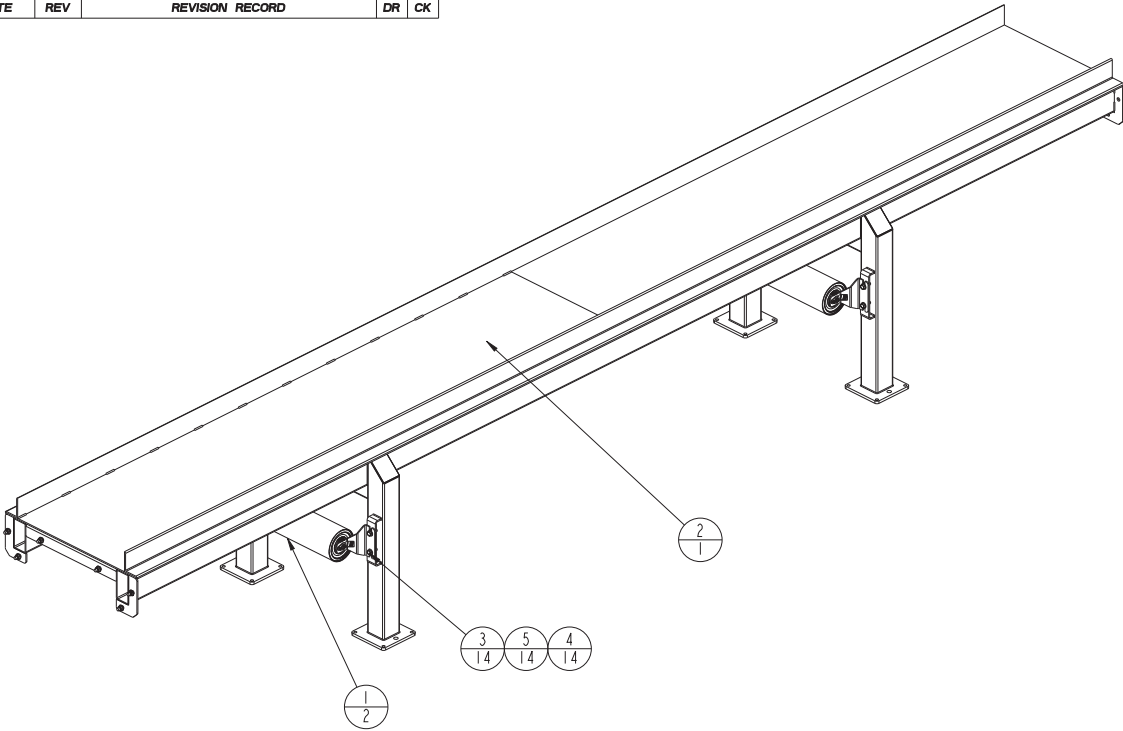
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	2086-SLPT-017	Assy, Belt Conveyor 20' Section	2
2	2089-SLPT-017	Assy, Drive	1
3	2107-SLPT-017	Assy, Tail Shaft	1
4	2144-SLPT-017	Assy, Belt Conveyor, Tail	1
5	2146-SLPT-017	Assy, PE Emit	1
6	2147-SLPT-017	Assy, PE Rec	1
7	2150-SLPT-017	Bracket, Sensor Mount, Field Install	2

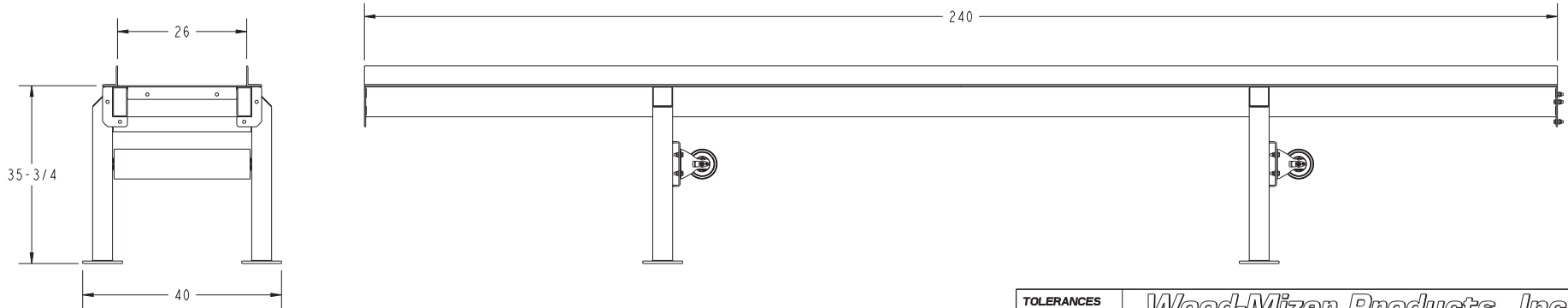


TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
XXX ±.005		SHEET	SCALE	DATE	DESIGNED	CHECKED
XX ±.010		2 of 2	0.016	5/2/22	SNW	-
HOLES +.010					DRAWN	DM
FRACT ±1/32						
ANGLE # 1/2						
GRIND #6						
DESCRIPTION					NUMBER	REVISION
Cant X-fer Belt Conveyor #2					SLPT-017-42-480T	A

DATE	REV	REVISION RECORD	DR	CK
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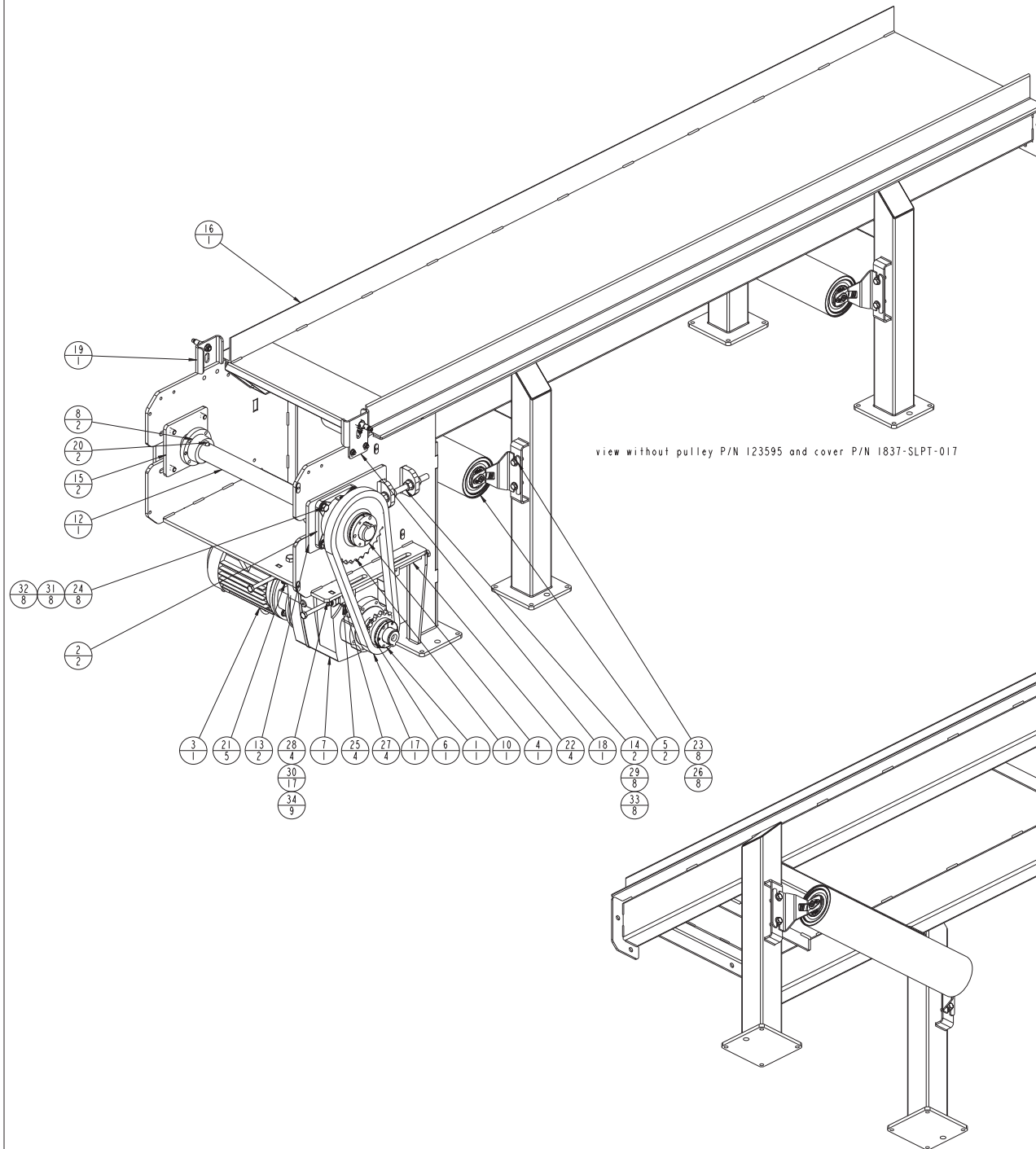


ITEM	PART NUMBER	DESCRIPTION	QTY
1	123585	Idler, Flat Carry, C6-R-24-09-4	2
2	2081-SLPT-017	Wldmnt, Belt Conveyor Section	1
3	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	14
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	14
5	F05011-2	Washer, 1/2 SAE Flat	14



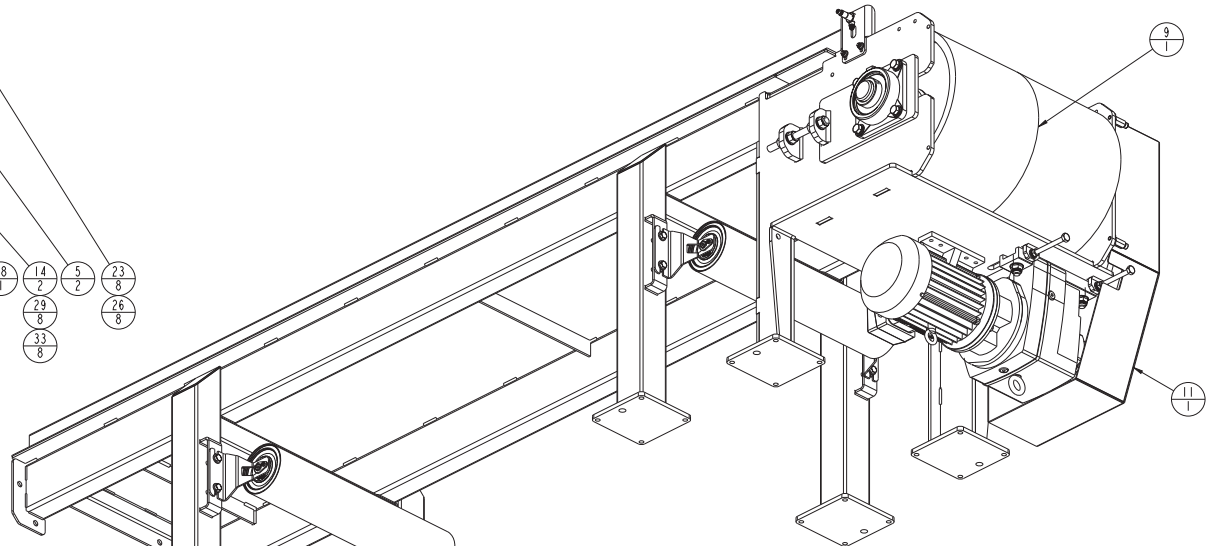
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.047	5/2/22	SNW	MB	-
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Conveyor 20' Section			2086-SLPT-017	A	



view without pulley P/N 123595 and cover P/N 1837-SLPT-017

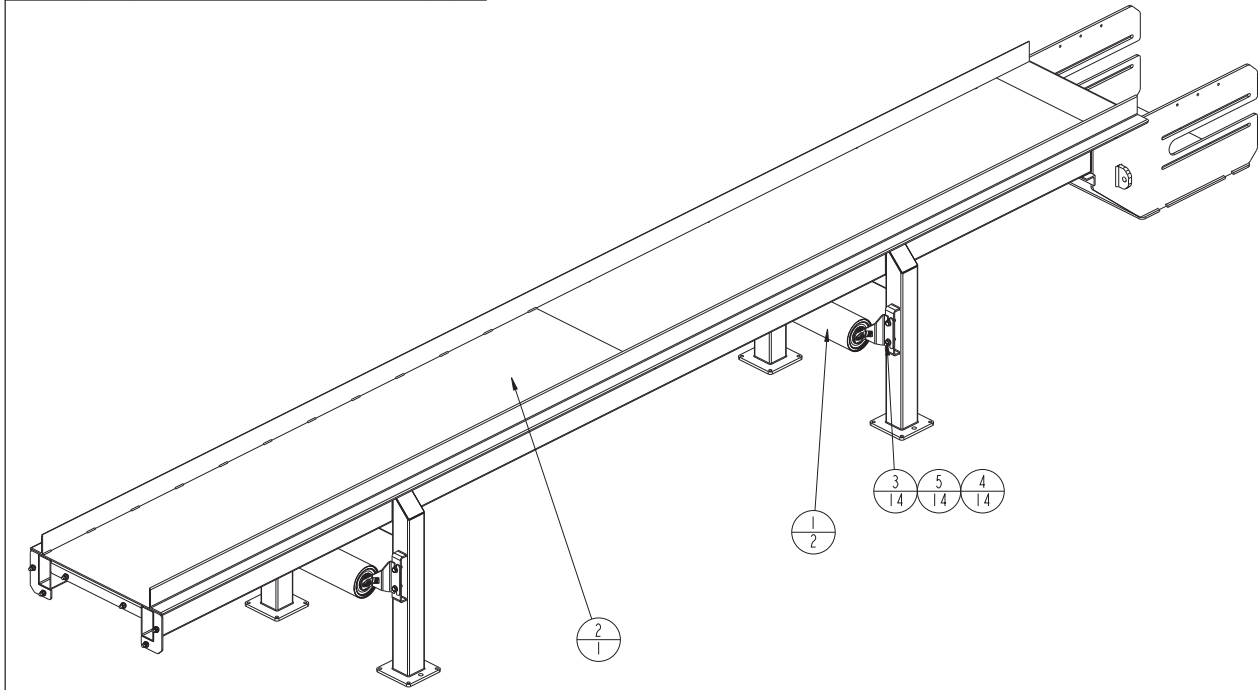
ITEM	PART NUMBER	DESCRIPTION	QTY
1	111615	Bushing, SK 2-1/8	1
2	113907	Bearing, 2-7/16 F4B-SCM-207	2
3	115152	Motor, 5HP 3P 230/460 184TC	1
4	120583	Bushing, SF 2 7/16 QD	1
5	123585	Idler, Flat Carry, C6-R-24-09-4	2
6	123586	Sprocket, 80SK17H	1
7	123592	Gearbox, 5HP, 45:1 Concentric	1
8	123593	Bushing, MXT30 2 7/16	2
9	123595	Pulley, 18x26 Crowned w/ Lag	1
10	123596	Sprocket, 80SF32	1
11	1837-SLPT-017	Assy, Cover	1
12	2091-SLPT-017	Shaft, 2 7/16 Dia x 40 Lg	1
13	2093-SLPT-017	Wldmnt, Head Adjustment	2
14	2101-SLPT-017	Screw, 3/4-10 x 9	2
15	2110-SLPT-017	Plate, Bearing Slide Mount	2
16	2111-SLPT-017	Wldmnt, Belt Conveyor Drive	1
17	2132-SLPT-017	Chain, #80x63p+C/L (64p total)	1
18	2146-SLPT-017	Assy, PE Emit	1
19	2147-SLPT-017	Assy, PE Rec	1
20	2153-SLPT-017	Key, 5/8x3 Square	2
21	F05008-128	Bolt, 1/2-13x1 HH Gr8	5
22	F05008-160	BOLT, 1/2-13X6 HHFT GR5 ZINC	4
23	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	8
24	F05009-37	BOLT, 5/8-11 x 3 HHB GR5 ZINC	8
25	F05009-83	BOLT, HEX HEAD 3/4-10x3 GR8 FT ZINC	4
26	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	8
27	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	4
28	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	4
29	F05010-7	NUT, 3/4-10 FREE HEX ZN	8
30	F05011-2	Washer, 1/2 SAE Flat	17
31	F05011-27	Washer, 5/8 Split Zinc Lock	8
32	F05011-5	Washer, 5/8 SAE Flat	8
33	F05011-62	Washer, 3/4 SAE Flat	8
34	F05011-9	Washer, 1/2 Split Lock	9



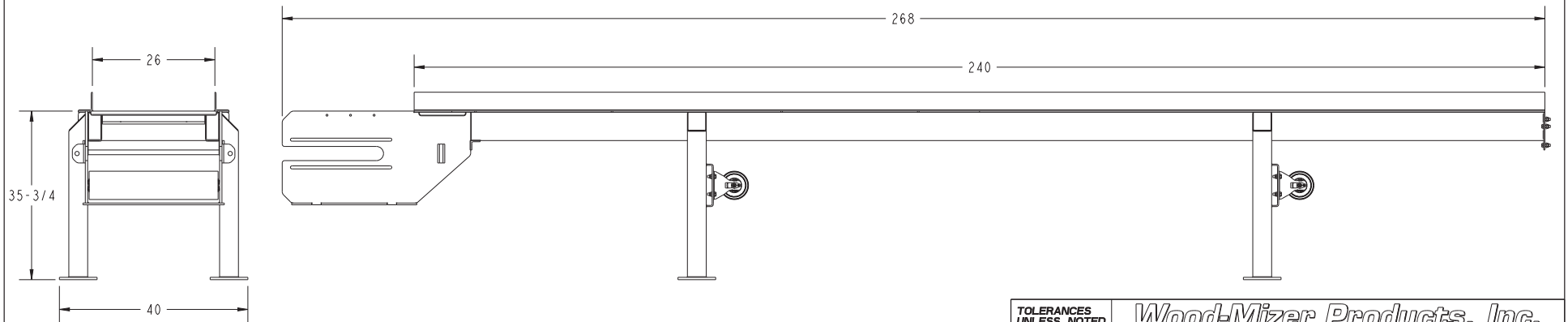
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
XXX ±.005		8180 W. 10th, Indianapolis, IN 46214-2400 (317) 271-1542			
XX ±.010		8829 East State Rd. 46, Greensburg, IN 47240-7449 (812) 663-5257			
HOLES +.010					
-.000					
FRACT ±1/32					
ANGLE # 1/2					
GRIND # 6					
DESCRIPTION	NUMBER	SCALE	DATE	DESIGNED	CHECKED
Assy, Drive	2089-SLPT-017	1 of 1	0.094	5/2/22	DM

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	I23585	Idler, Flat Carry, C6-R-24-09-4	2
2	2142-SLPT-017	Wldmnt, Belt Conveyor, Tail	1
3	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	14
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	14
5	F05011-2	Washer, 1/2 SAE Flat	14

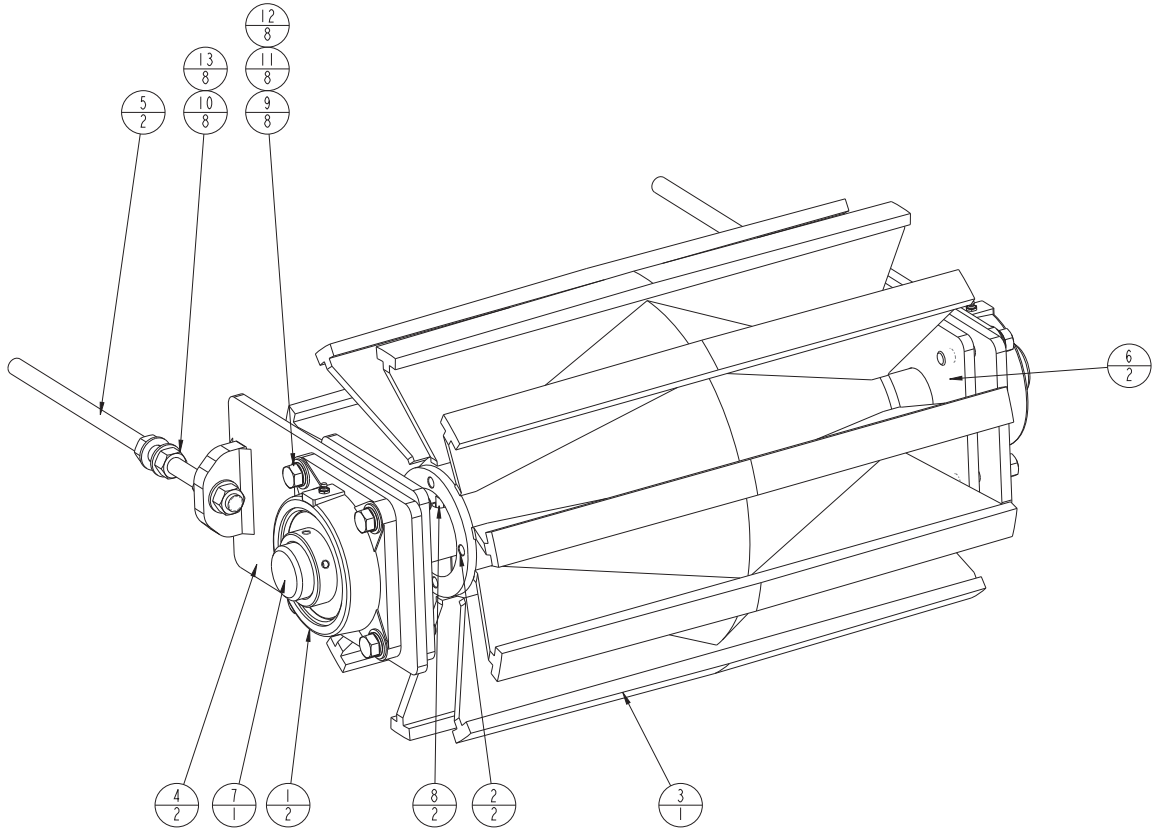


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.047	5/2/22	SNW	MB	-
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Conveyor, Tail			2144-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	113907	Bearing, 2-7/16 F4B-SCM-207	2
2	123593	Bushing, MXT30 2 7/16	2
3	123598	Pulley, 18x26 Crowned Wing	1
4	2093-SLPT-017	Wldmnt, Head Adjustment	2
5	2109-SLPT-017	Screw, 3/4-10 x 18	2
6	2110-SLPT-017	Plate, Bearing Slide Mount	2
7	2151-SLPT-017	Shaft, 2 7/16 Dia x 37 Lg	1
8	2153-SLPT-017	Key, 5/8x3 Square	2
9	F05009-37	BOLT, 5/8-11 X 3 HHB GR5 ZINC	8
10	F05010-7	NUT, 3/4-10 FREE HEX ZN	8
11	F05011-27	Washer, 5/8 Split Zinc Lock	8
12	F05011-5	Washer, 5/8 SAE Flat	8
13	F05011-62	Washer, 3/4 SAE Flat	8

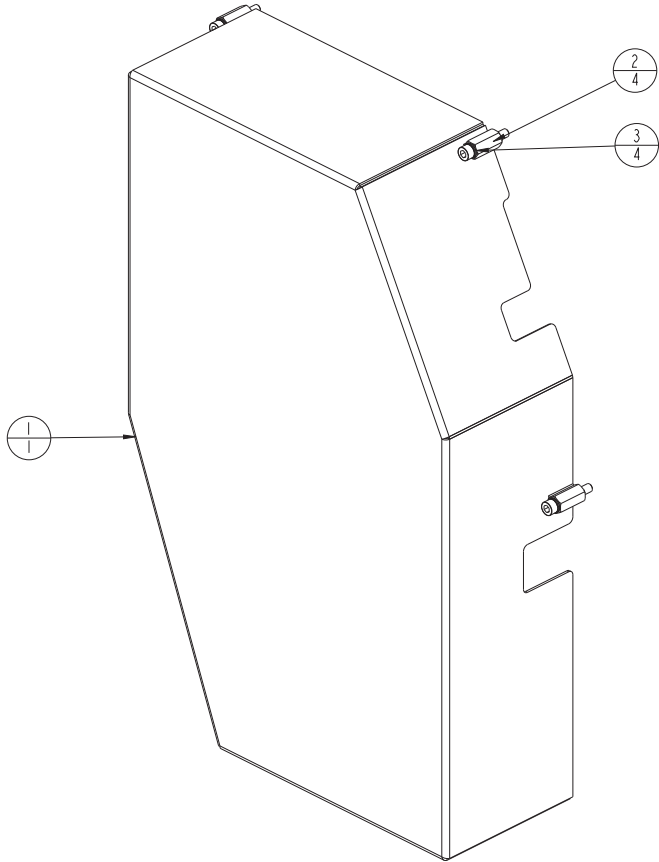


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	5/2/22	SNW	DM	-
DESCRIPTION			NUMBER	REVISION	
Assy, Tail Shaft			2107-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	2176-SLPT-017	Wldmnt, Cover	1
2	F05007-177	Bolt, 3/8-16 x 2 1/4 SHC	4
3	F05011-4	Washer, 3/8 Split Lock	4

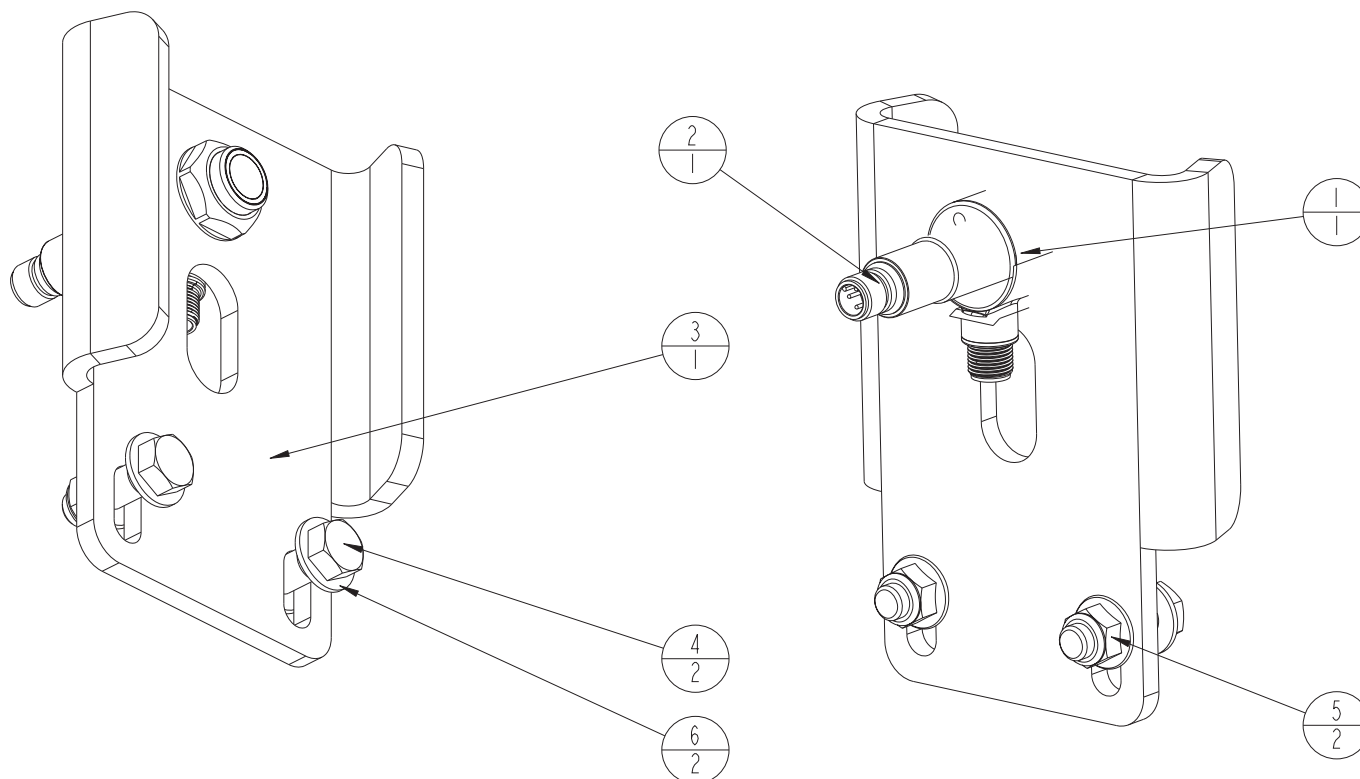


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	21-Jun-22	DM	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, Cover			1837-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112670	Sensor, PE Emit 18mm M12 25m	1
2	112737	Sensor, PE Emit 18mm M12	1
3	120481	Bracket, Sensor Mounting Bracket	1
4	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
5	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
6	F05011-3	Washer, 3/8 Flat SAE	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED

.xxx ±.005
.xx ±.010
HOLES +.010
-.000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	26-Nov-20	SNW	MB	

DESCRIPTION

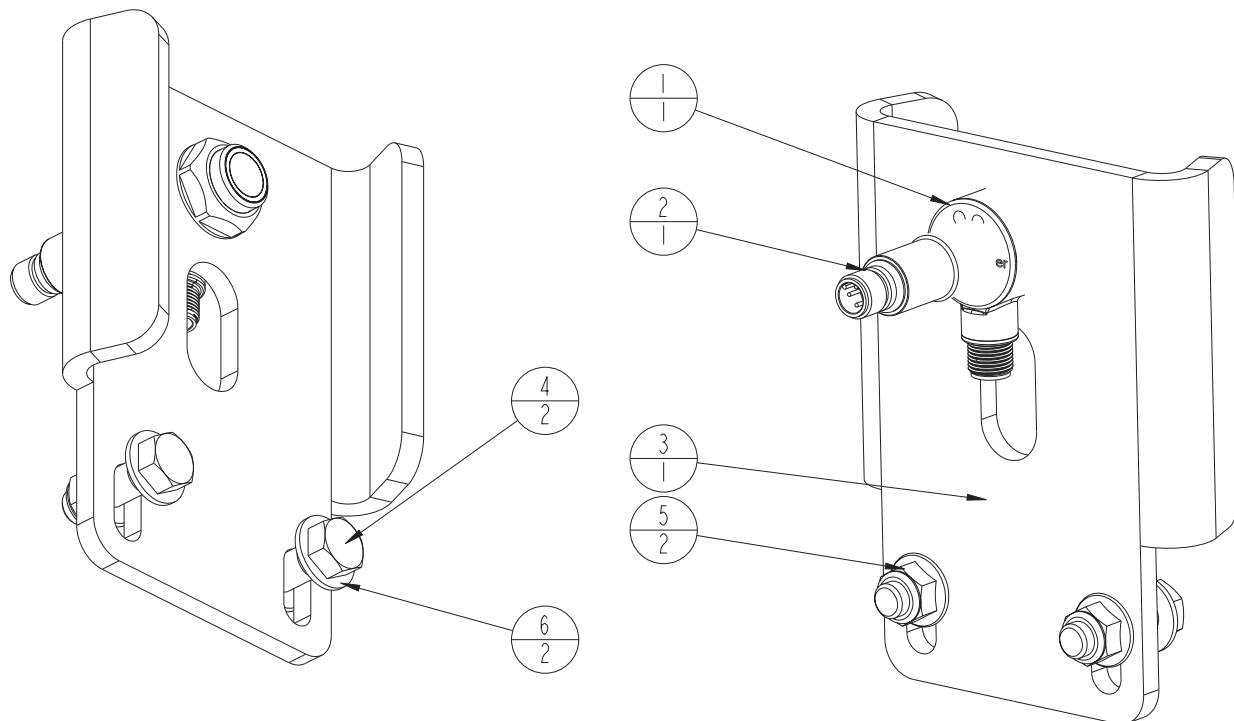
Assy, PE Emit

DRAWING NUMBER REVISION

2146-SLPT-017 A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112671	Sensor, PE Rec 18mm M12 25m	1
2	112736	Sensor, PE Rec 18mm M12 20m	1
3	120481	Bracket, Sensor Mounting Bracket	1
4	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
5	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
6	F05011-3	Washer, 3/8 Flat SAE	2



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.500	26-Nov-20	SNW	MB	
	DESCRIPTION			DRAWING NUMBER		REVISION
	Assy, PE Rec			2147-SLPT-017		A