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Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.00	Initial Release	JEC	JRF
6/10/19	A1.01	Modified for in-house production	MAM	
1/16/20	A2.00	New electrical control assemblies.	MAM	
8/26/24	A2.08	Replaced 114029 with 114067	MAM	

WM_PARTS_LIST-Manual

 Wood-Mizer®	
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Terminal line-up diagram

Terminal strip +L1 (PD200K10)-X1								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1	0	068100	Terminal Block, 2Pos 1.5mm Clamp	I				/1.15
TB2	0	068100	Terminal Block, 2Pos 1.5mm Clamp	I				/1.15
TB3	0	068100	Terminal Block, 2Pos 1.5mm Clamp	I				/1.15
TB4	0	068100	Terminal Block, 2Pos 1.5mm Clamp	I				/1.19
TB5	0							/1.18
TB6	0							/1.18

Terminal line-up diagram

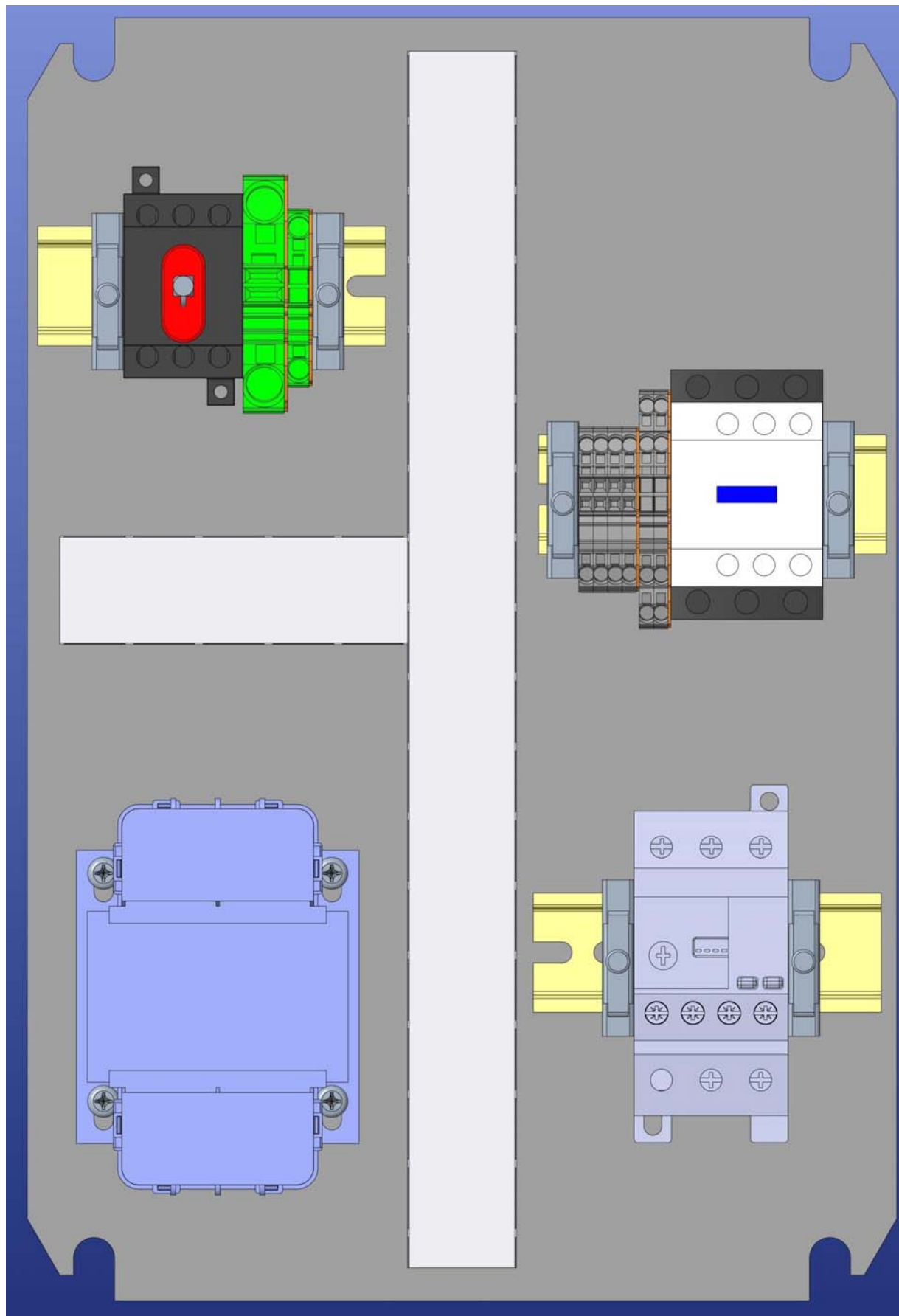
Terminal strip +L1 (PD200K10)-X2.1								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1	0	073798	Ground Lug, Single Position w/ Screw	I				/1.04
				I				

Terminal line-up diagram

Terminal strip +L1 (PD200K10)-X2.2								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
1	0	073798	Ground Lug, Single Position w/ Screw	I				/1.04
				I				

Cable Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
HARN1	114111	Harness Assy, Rear E-Stop PD200E	+L1 (PD200K10)/1.115
HARN2	114110	Harness Assy, Front E-Stop PD200E	+L1 (PD200K10)/1.115
HARN3	114117	Harness Assy, PD200 575VAC 3PH	+L1 (PD200K10)/1.102



Wood-Mizer®

Project Description: Control, Elec. PD200K 575VAC 3Ph

Revision: A2.08

Pg Desc: Main Control

Mounting Location: +DOC

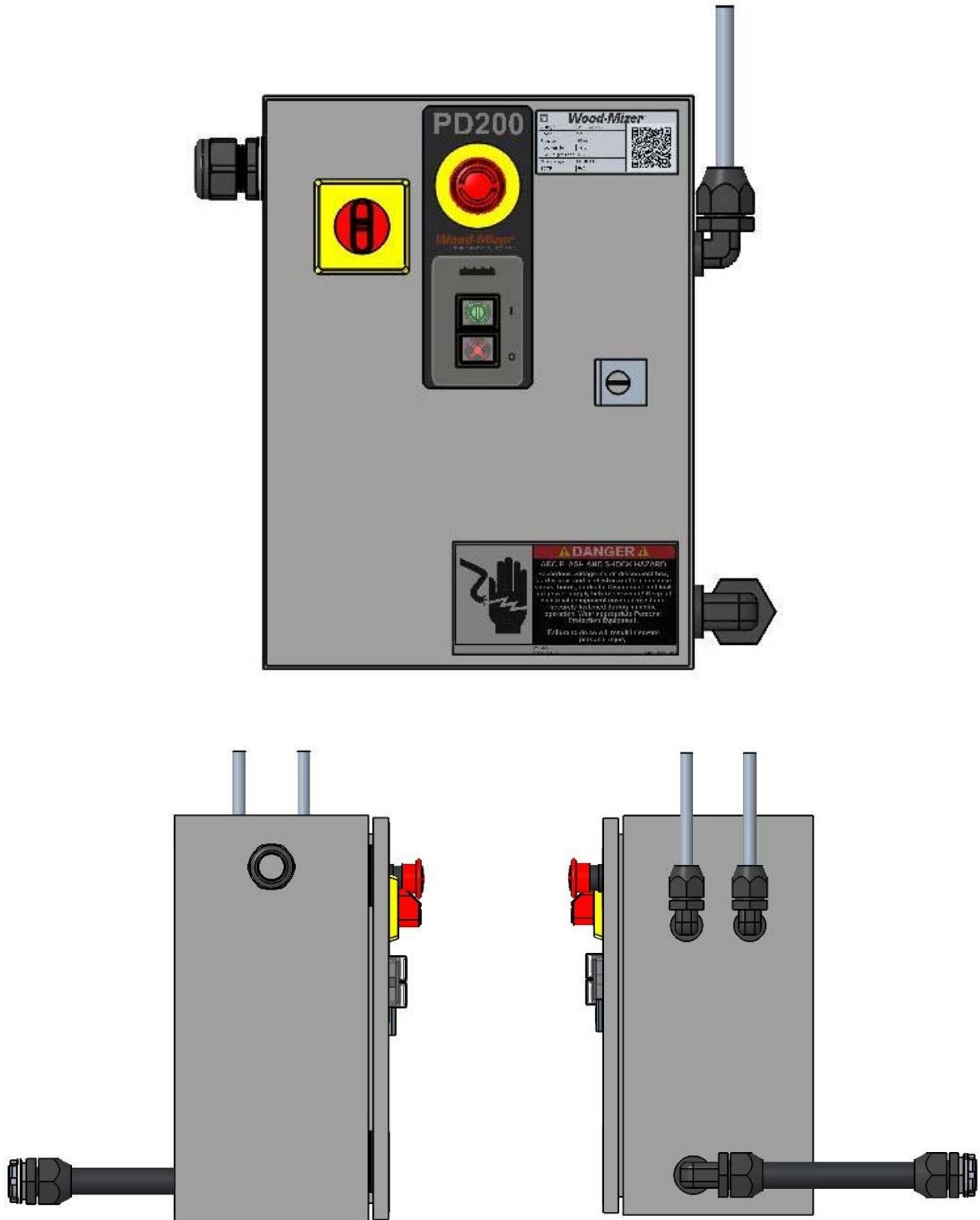
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Project Description: Control, Elec. PD200K 575VAC 3Ph

Revision: A2.08

Pg Desc: Main Control Layout

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