

ELECTRICAL INFORMATION

PD200A10 220v 1ph 10hp - rev. A1.00-A1.01

PD200B10 230v 3ph 10hp - rev. A1.00-A1.01

PD200H10 400v 3ph 10hp - rev. A1.00-A1.01

PD200C10 460v 3ph 10hp - rev. A1.00-A1.01

PD200A10 230v 1ph 10hp

rev. A1.00
rev. A1.00- No Fuse

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Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.00	Initial Release	JEC	JRF

 Wood-Mizer®	
Project Description: Pallet Hawg PD200A10 230V 1Ph	
Revision: A1.00	Pg Desc: Table of Contents
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WM_PARTS_LIST-Manual

 Wood-Mizer®	
Project Description: Pallet Hawk PD200A10 230V 1Ph	
Revision: A1.00	Pg Desc: Parts List
Mounting Location: +DOC	Type: Parts list

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073790	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB2		073790	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB3		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB4		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB5		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB6		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB7		073790	Terminal Block, 2Pos Cage Clamp	1				/1.14
TB8		073790	Terminal Block, 2Pos Cage Clamp	1				/1.18

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X2								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	1				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X3								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	1				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

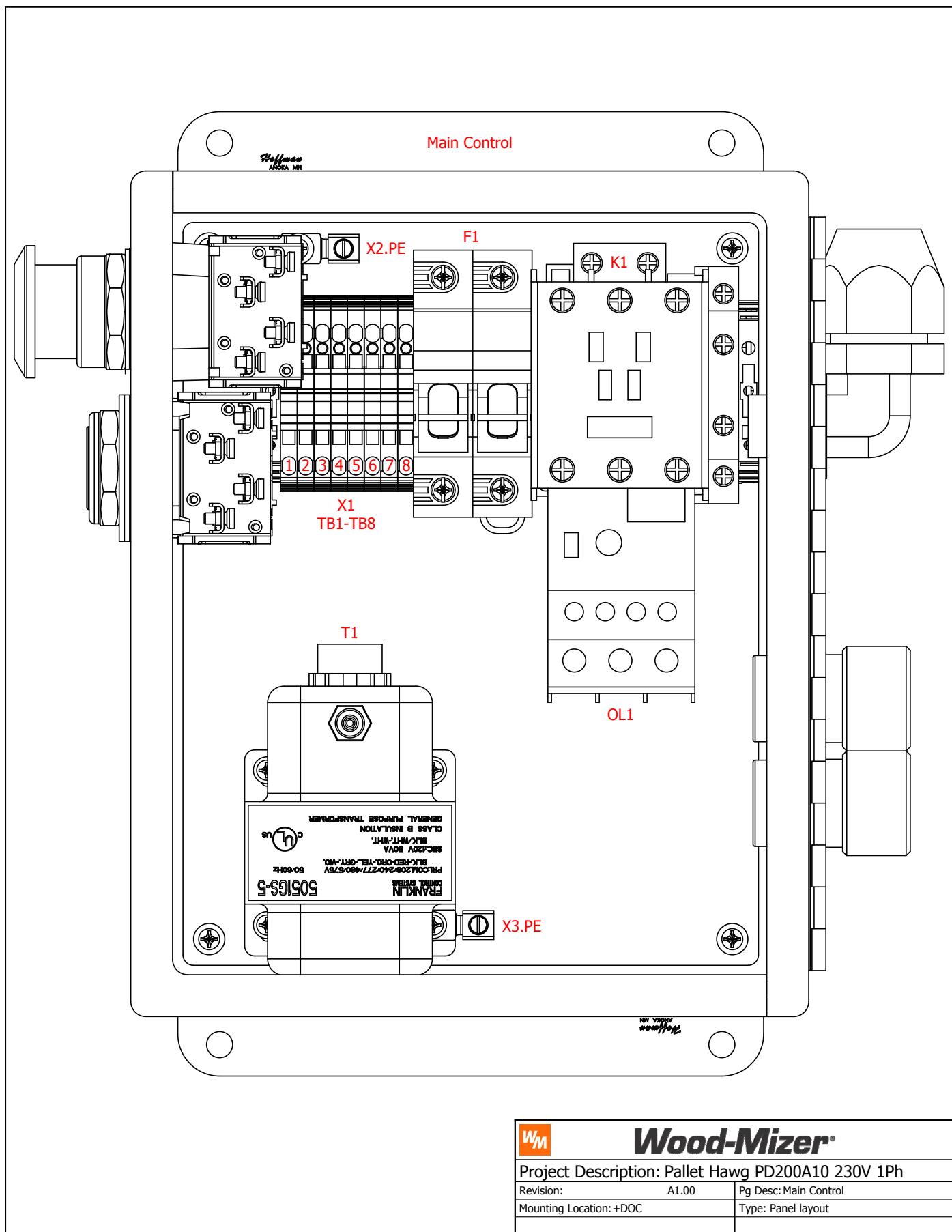
Terminal strip +L1-X4								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		052293-2	Junction Block, 2-Position Wire Clamp	1				/1.18

Cable Overview

Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	073800	Cable Assy, 230V 1Ph Pallet Hawg Motor	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.118
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.118

 Wood-Mizer®	
Project Description: Pallet Hawg PD200A10 230V 1Ph	
Revision: A1.00	Pg Desc: Terminal Lineup Diagram
Mounting Location: +DOC	Type: Terminal line-up diagram



Wood-Mizer®

Project Description: Pallet Hawg PD200A10 230V 1Ph

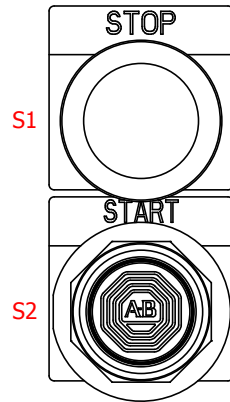
Revision: A1.00

Pg Desc: Main Control

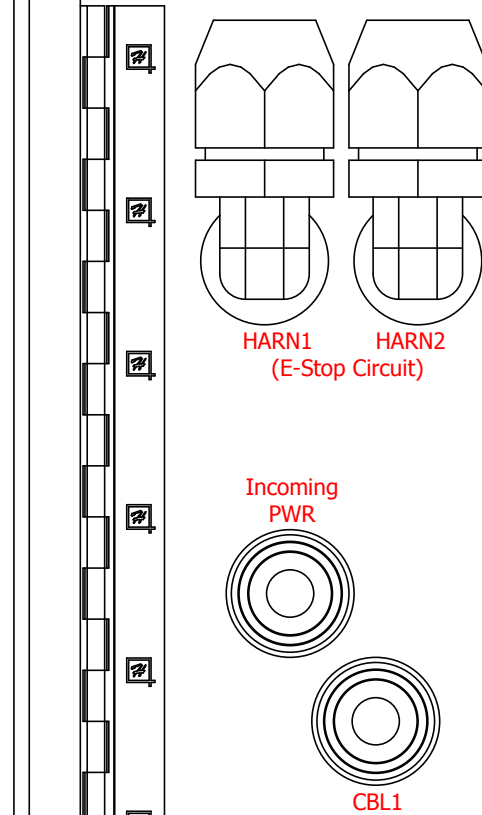
Mounting Location: +DOC

Type: Panel layout

Right Side



Left Side



Wood-Mizer®

Project Description: Pallet Hawg PD200A10 230V 1Ph

Revision: A1.00

Pg Desc: Main Control Layout

Mounting Location: +DOC

Type: Panel layout

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Revision History

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 Wood-Mizer®	
Project Description: Pallet Hawg PD200A10 230V 1Ph	
Revision: A1.00	Pg Desc: Table of Contents
Mounting Location: +	Type: Table of contents

Device Tag/Parts List

WM_PARTS_LIST-Manual

Device tag	Function	Wood-Mizer Part Number	Wood-Mizer Description	Qty.	X-Ref
K1	Contactor	073786	Contactor, 43A 3P 120VAC Coil IEC	1	+L1/1.118
M1	Blade Motor	079949	Motor, 10hp Dismantler, 1ph	1	+L1/1.102
OL1	Overload Protection	073789	Overload, 9-45A Class 10-15-20-30 NO/NC	1	+L1/1.102
S1	Start	073791	Pushbutton, Black Momentary 30mm Flush	1	+L1/1.118
S2	Stop	073792	Switch, E-Stop Maintd Push/Pull 30mm Red	1	+L1/1.118
S3	Front E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
S4	Back E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
T1	Control Transformer	073797	TFMR, 50VA 208/240/277/480/575V ->120V	1	+L1/1.112

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073790	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB2		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB3		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB4		073790	Terminal Block, 2Pos Cage Clamp	1				/1.08
TB5		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB6		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB7		073790	Terminal Block, 2Pos Cage Clamp	1				/1.14
TB8		073790	Terminal Block, 2Pos Cage Clamp	1				/1.18

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X2

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	1				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X3

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	1				/1.04



Wood-Mizer®

Project Description: Pallet Hawg PD200A10 230V 1Ph

Revision: A1.00

Pg Desc: Parts List

Mounting Location: +DOC

Type: Parts list

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X4								
Terminal				Jumper		End Plate	Remark	Terminal
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		X-Ref
TB1		052293-2	Junction Block, 2-Position Wire Clamp	I				/1.18

Cable Overview

Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	073800	Cable Assy, 230V 1Ph Pallet Hawg Motor	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.118
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.118

**Wood-Mizer®**

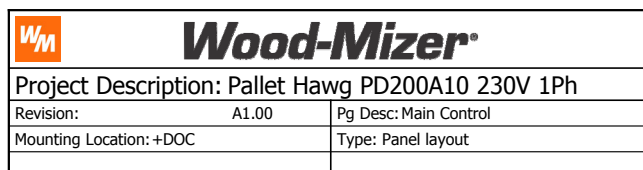
Project Description: Pallet Hawg PD200A10 230V 1Ph

Revision: A1.00

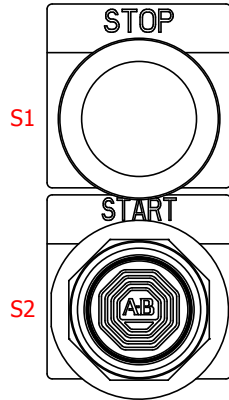
Pg Desc: Terminal Lineup Diagram

Mounting Location: +DOC

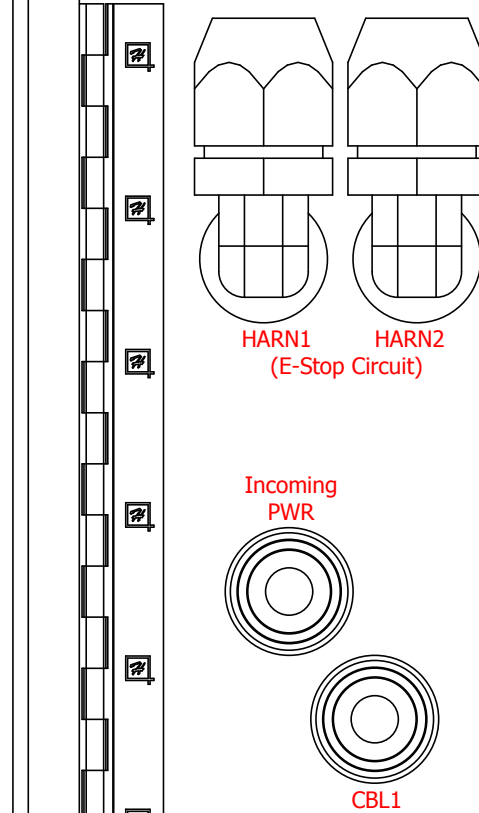
Type: Terminal line-up diagram



Right Side



Left Side



Wood-Mizer®

Project Description: Pallet Hawg PD200A10 230V 1Ph

Revision: A1.00

Pg Desc: Main Control Layout

Mounting Location: +DOC

Type: Panel layout

PD200A10 230v 1ph 10hp

rev. A1.01

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+DOC/F1	Panel layout	Main Control	9/22/2017	JEC
+DOC/F2	Panel layout	Main Control Layout	7/27/2017	JEC

Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.00	Initial Release	JEC	JRF
6/10/2019	A1.01	Modified for Batesville production	MAM	

	Wood-Mizer
Project Description: Control, Elec. PD200A10 240VAC 1Ph	
Revision: A1.01	Pg Desc: Table of Contents
Mounting Location: +	Type: Table of contents

Device Tag/Parts List

WM_PARTS_LIST-Manual

Device tag	Function	Wood-Mizer Part Number	Wood-Mizer Description	Qty.	X-Ref
F1	Primary Control Fuse	P03151	Fuse, 4/10A 600V KLDL Class CC	2	+L1/1.106
F2	Secondary Control Fuse	052454	Fuse, 3A 600V KLDL Class CC	1	+L1/1.106
K1	Contactor	053603	Contactor, 65A 3P 24VAC D-A Series	1	+L1/1.118
M1	Blade Motor	079949	Motor, 10hp Dismantler, 1ph	1	+L1/1.102
OL1	Overload Protection	069636	Overload Relay, 48-65A Everlink Thermal	1	+L1/1.102
S1	Start	025236-31	Switch Body, 22mm Grn LED 1 NO 24V ZB4	1	+L1/1.118
S2	Stop	050540	Contact, NC ZBE102	1	+L1/1.118
S3	Front E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
S4	Back E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
T1	Control Transformer	114026	Transformer, 100VA 208/240/480 -24	1	+L1/1.112

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		068100	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB2		068100	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB3		068100	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB4		068100	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB5		068100	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB6		068100	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB7		068103	Terminal Block, 4Pos Cage Clamp	1				/1.14

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

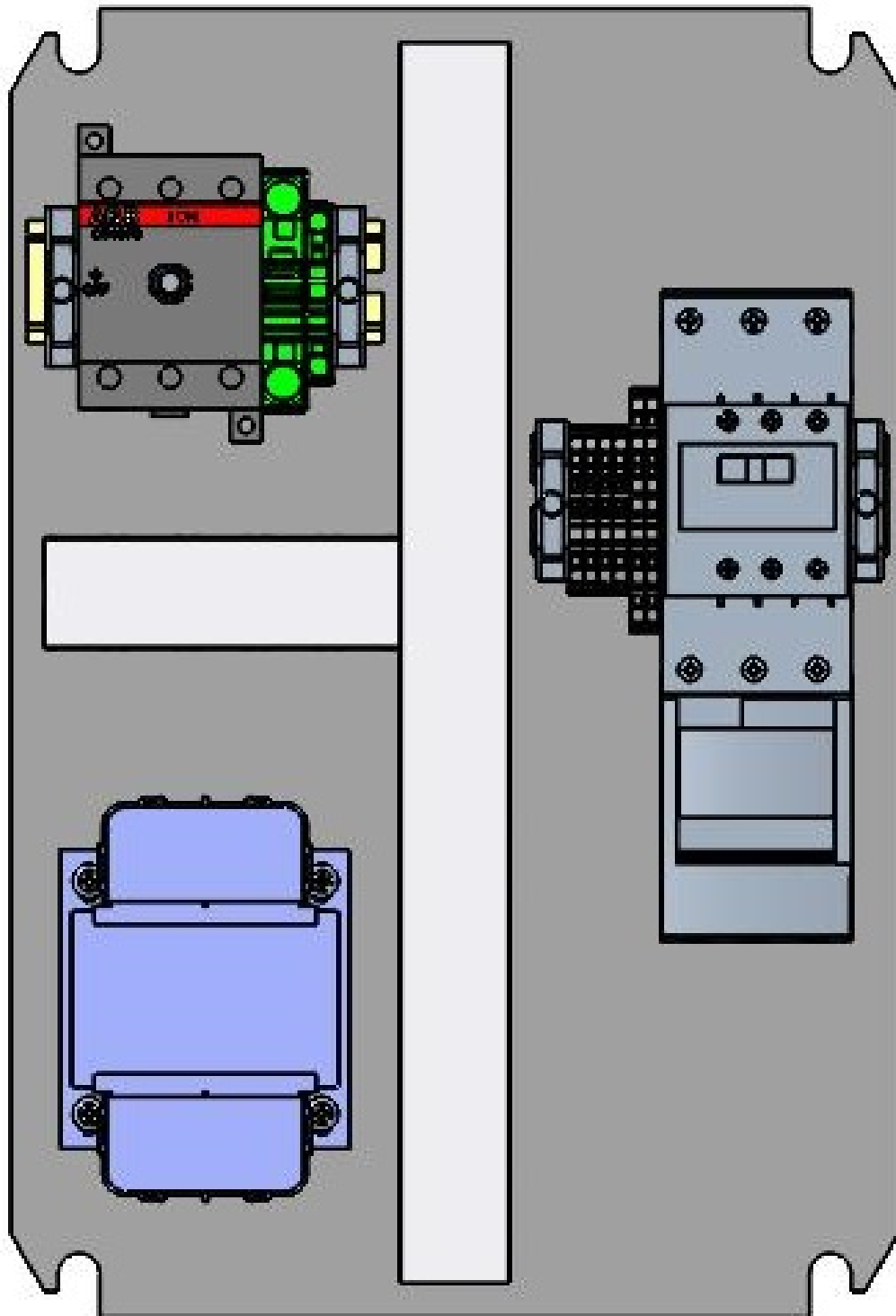
Terminal strip +L1-X2								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		068125	Terminal Block, 2Pos 16mm GND Clamp SD	1				/1.04

Cable Overview

Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
HARN3	114108	Harness Assy, PD200 230VAC 1PH	+L1/1.102
HARN1	114111	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.118
HARN2	114110	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.118

		Wood-Mizer	
Project Description: Control, Elec. PD200A10 240VAC 1Ph			
Revision: A1.01		Pg Desc: Parts List	
Mounting Location: +DOC		Type: Parts list	



Wood-Mizer

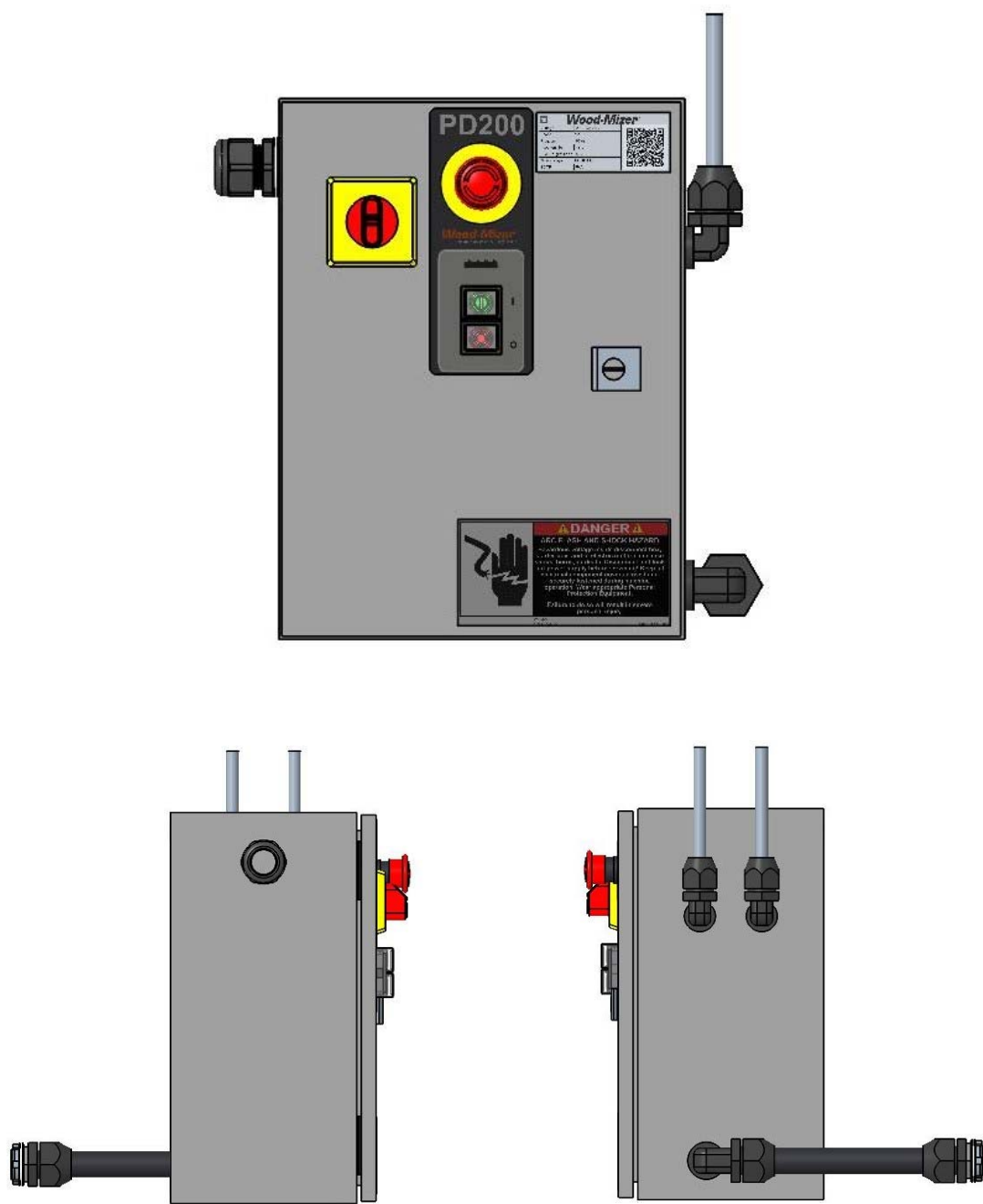
Project Description: Control, Elec. PD200A10 240VAC 1Ph

Revision: A1.01

Pg Desc: Main Control

Mounting Location: +DOC

Type: Panel layout



 Wood-Mizer		
Project Description: Control, Elec. PD200A10 240VAC 1Ph		
Revision:	A1.01	Pg Desc: Main Control Layout
Mounting Location: +DOC		Type: Panel layout

PD200B10 230v 3ph 10hp

rev. A1.00
rev. A1.00- No Fuse

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+DOC/F1	Panel layout	Main Control	9/22/2017	JEC
+DOC/F2	Panel layout	Main Control Layout	7/27/2017	JEC

Revision History

Date	Revision	Revision Record	Drawn By	Checked By
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 Wood-Mizer®	
Project Description: Pallet Hawg PD200B10 230V 3Ph	
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Customer Supplied
240VAC 3 Phase
Power

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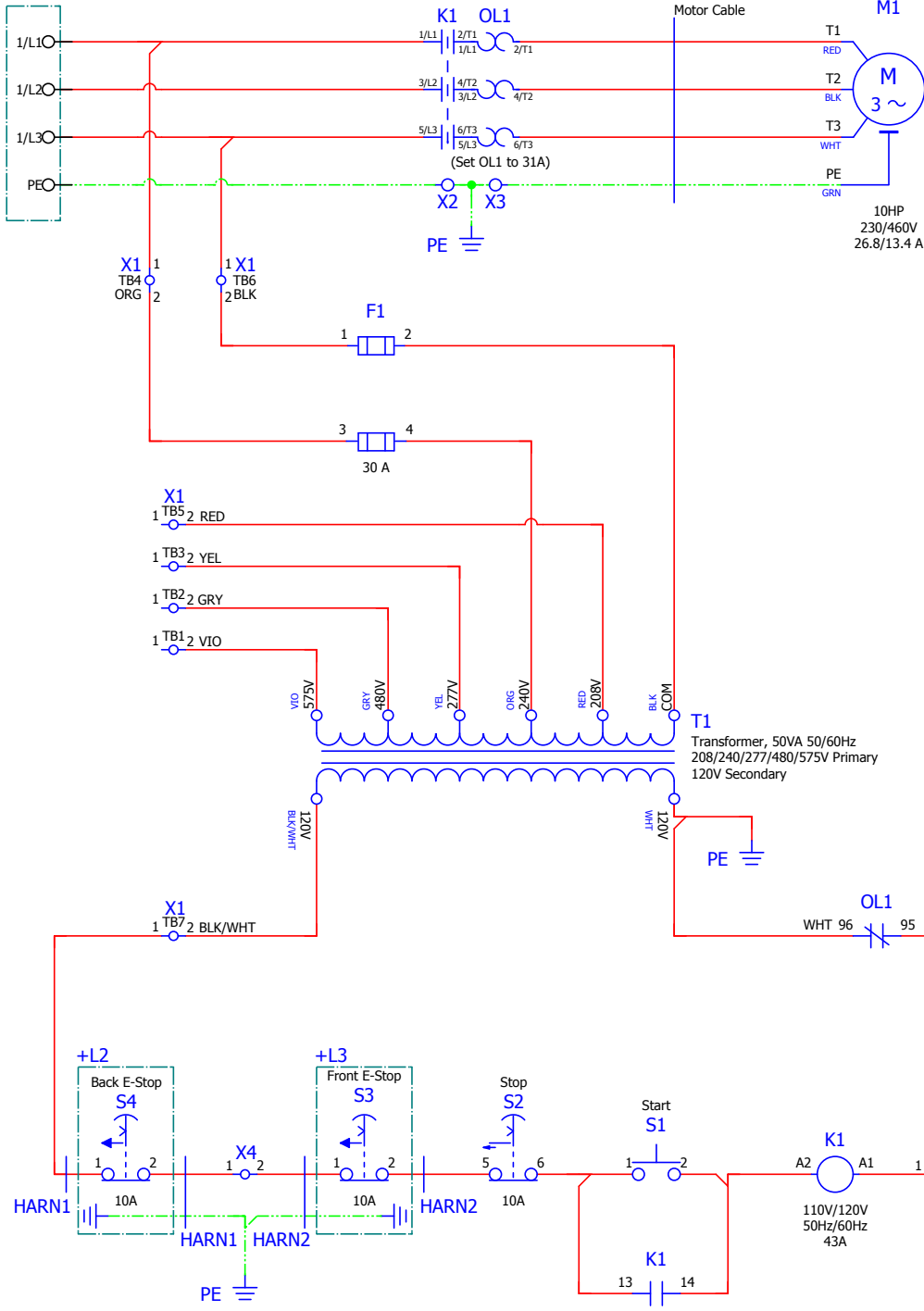
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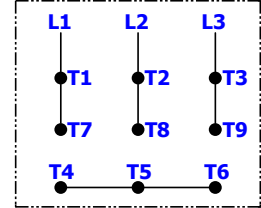
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M1 Connections 3 Phase 230V



Wood-Mizer®

Project Description: Pallet Hawg PD200B10 230V 3Ph

Revision:

Pg Desc: Main

Mounting Location: +L1

Type: Schematic multi-line

Device Tag/Parts List

WM_PARTS_LIST-Manual

Device tag	Function	Wood-Mizer Part Number	Wood-Mizer Description	Qty.	X-Ref
F1	Main Fuse	073802	Fuseholder, 2P Class CC Finger Safe AB	1	+L1/1.106
F1	=	073807	Fuse, 0.75A 600V Class CC KLDR Delay	1	+L1/1.106
K1	Contactor	073786	Contactor, 43A 3P 120VAC Coil IEC	1	+L1/1.117
M1	Blade Motor	079937	Motor, 10hp Dismantler, 3Ph	1	+L1/1.102
OL1	Overload Protection	073789	Overload, 9-45A Class 10-15-20-30 NO/NC	1	+L1/1.102
S1	Start	073791	Pushbutton, Black Momentary 30mm Flush	1	+L1/1.117
S2	Stop	073792	Switch, E-Stop Maintd Push/Pull 30mm Red	1	+L1/1.117
S3	Front E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.117
S4	Back E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.117
T1	Control Transformer	073797	TFMR, 50VA 208/240/277/480/575V ->120V	1	+L1/1.112

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073790	Terminal Block, 2Pos Cage Clamp	I				/1.10
TB2		073790	Terminal Block, 2Pos Cage Clamp	I				/1.10
TB3		073790	Terminal Block, 2Pos Cage Clamp	I				/1.09
TB4		073790	Terminal Block, 2Pos Cage Clamp	I				/1.05
TB5		073790	Terminal Block, 2Pos Cage Clamp	I				/1.09
TB6		073790	Terminal Block, 2Pos Cage Clamp	I				/1.05
TB7		073790	Terminal Block, 2Pos Cage Clamp	I				/1.14
TB8		073790	Terminal Block, 2Pos Cage Clamp	I				/1.17

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X2								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04



Wood-Mizer®

Project Description: Pallet Hawg PD200B10 230V 3Ph

Revision: A1.00 Pg Desc: Parts List

Mounting Location: +DOC Type: Parts list

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X3								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X4								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		052293-2	Junction Block, 2-Position Wire Clamp	I				/1.17

Cable Overview

Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	073801	Cable Assy, 230V 3Ph Pallet Hawg Motor	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.117
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.117



Wood-Mizer®

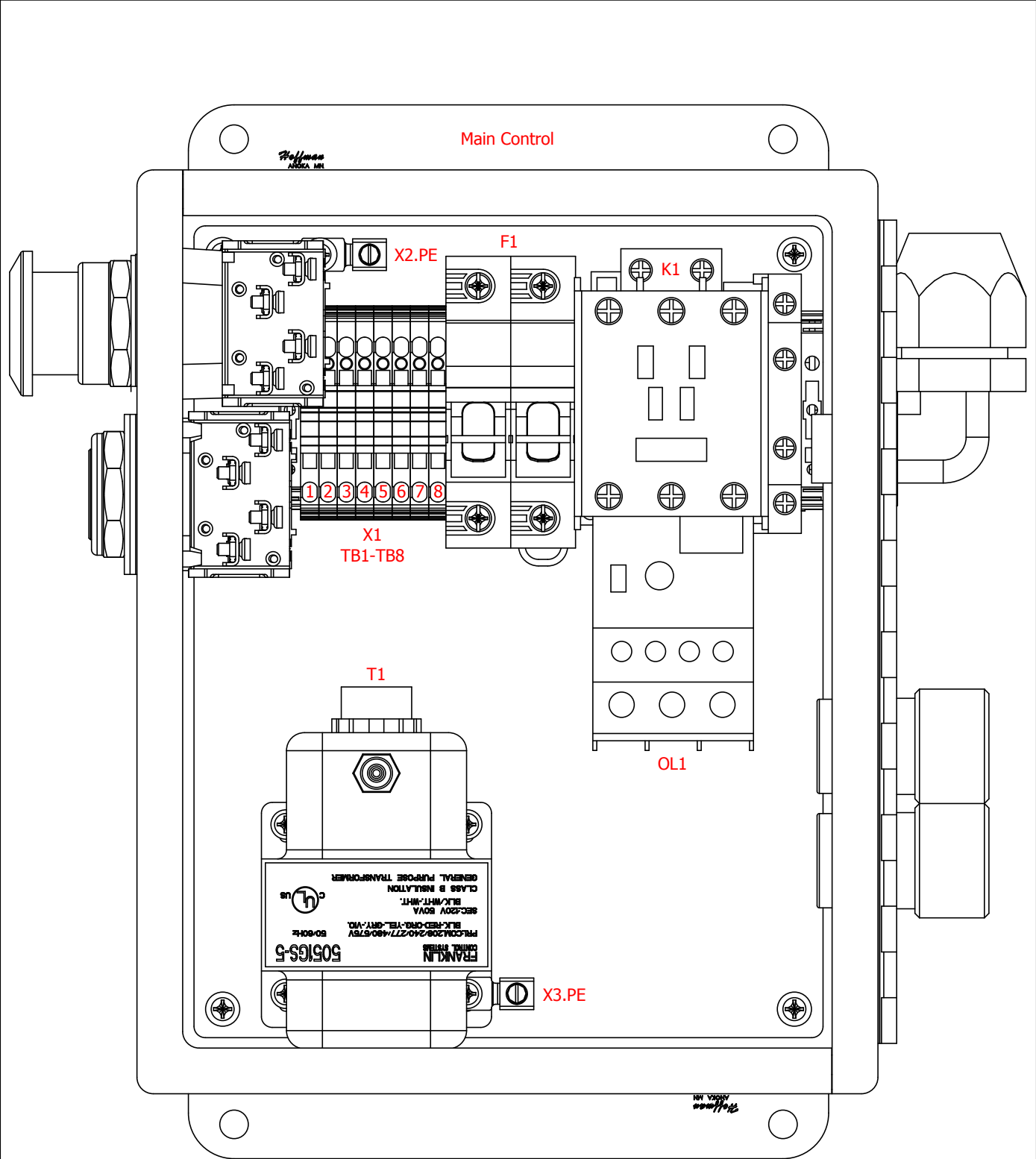
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Revision: A1.00

Pg Desc: Terminal Lineup Diagram

Mounting Location: +DOC

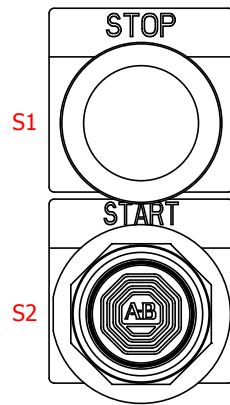
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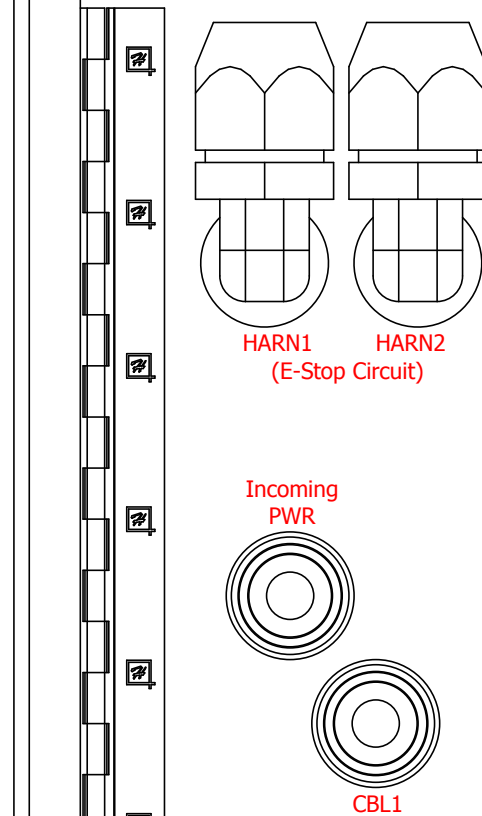
Wood-Mizer®

Project Description: Pallet Hawg PD200B10 230V 3Ph		
Revision:	A1.00	Pg Desc: Main Control
Mounting Location: +DOC		Type: Panel layout

Right Side



Left Side



Wood-Mizer®

Project Description: Pallet Hawg PD200B10 230V 3Ph

Revision: A1.00

Pg Desc: Main Control Layout

Mounting Location: +DOC

Type: Panel layout

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Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.00	Initial Release	JEC	JRF

 Wood-Mizer®	
Project Description: Pallet Hawg PD200B10 230V 3Ph	
Revision: A1.00	Pg Desc: Table of Contents
Mounting Location: +	Type: Table of contents

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Customer Supplied
240VAC 3 Phase
Power

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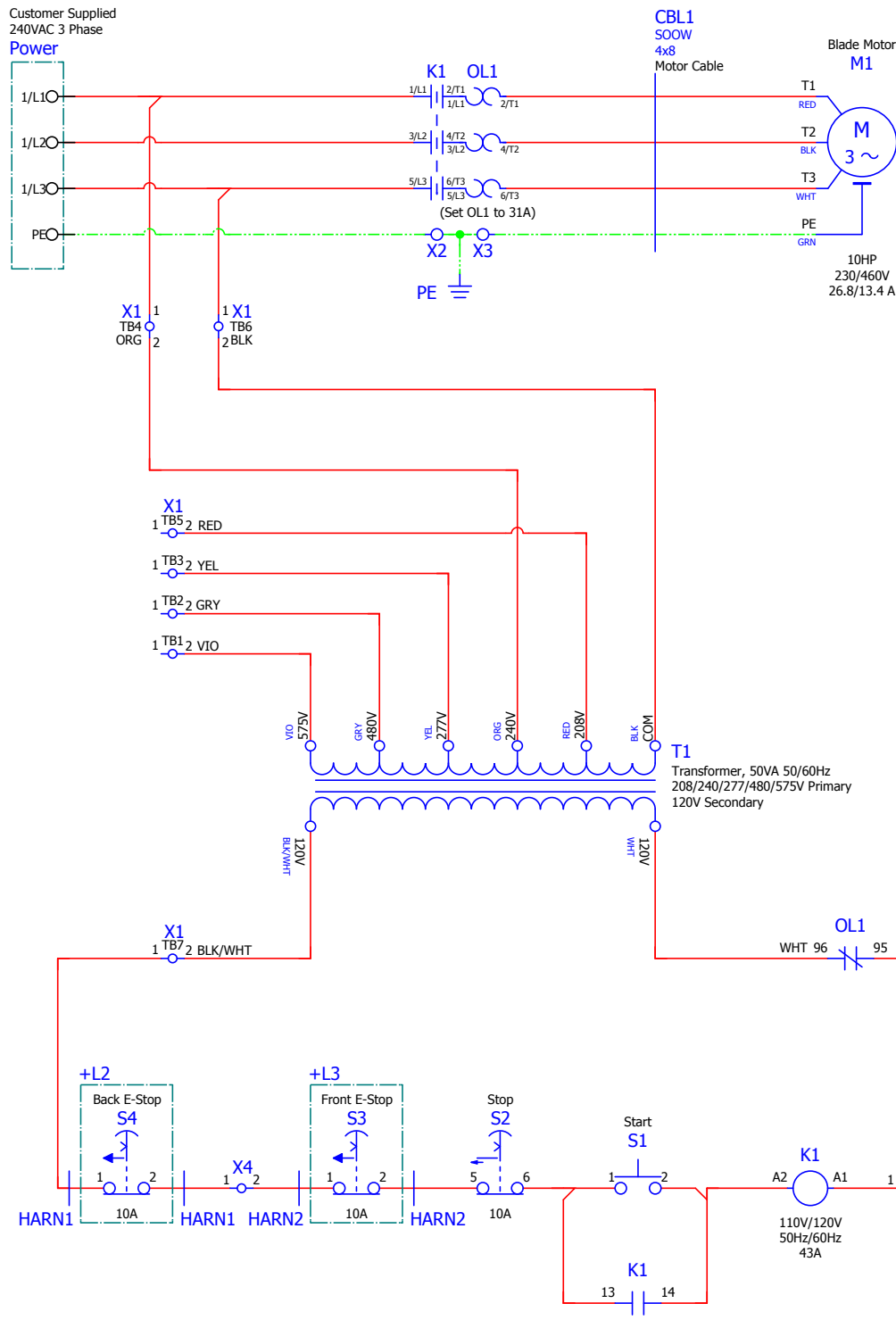
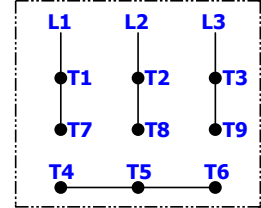
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**M1 Connections
3 Phase 230V****Wood-Mizer®**

Project Description: Pallet Hawg PD200B10 230V 3Ph

Revision:

Pg Desc: Main

Mounting Location: +L1

Type: Schematic multi-line

Device Tag/Parts List

WM_PARTS_LIST-Manual

Device tag	Function	Wood-Mizer Part Number	Wood-Mizer Description	Qty.	X-Ref
K1	Contactora	073786	Contactora, 43A 3P 120VAC Coil IEC	1	+L1/1.117
M1	Blade Motor	079937	Motor, 10hp Dismantler, 3Ph	1	+L1/1.102
OL1	Overload Protection	073789	Overload, 9-45A Class 10-15-20-30 NO/NC	1	+L1/1.102
S1	Start	073791	Pushbutton, Black Momentary 30mm Flush	1	+L1/1.117
S2	Stop	073792	Switch, E-Stop Maintd Push/Pull 30mm Red	1	+L1/1.117
S3	Front E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.117
S4	Back E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.117
T1	Control Transformer	073797	TFMR, 50VA 208/240/277/480/575V ->120V	1	+L1/1.112

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1							
Terminal				Jumper		End Plate	Remark
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N	
TB1		073790	Terminal Block, 2Pos Cage Clamp	1			/1.10
TB2		073790	Terminal Block, 2Pos Cage Clamp	1			/1.09
TB3		073790	Terminal Block, 2Pos Cage Clamp	1			/1.09
TB4		073790	Terminal Block, 2Pos Cage Clamp	1			/1.05
TB5		073790	Terminal Block, 2Pos Cage Clamp	1			/1.08
TB6		073790	Terminal Block, 2Pos Cage Clamp	1			/1.05
TB7		073790	Terminal Block, 2Pos Cage Clamp	1			/1.14
TB8		073790	Terminal Block, 2Pos Cage Clamp	1			/1.17

 Wood-Mizer®	
Project Description: Pallet Hawg PD200B10 230V 3Ph	
Revision: A1.00	Pg Desc: Parts List
Mounting Location: +DOC	Type: Parts list

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X2

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X3

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X4

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		052293-2	Junction Block, 2-Position Wire Clamp	I				/1.17

Cable Overview

Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	073801	Cable Assy, 230V 3Ph Pallet Hawg Motor	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.117
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.117



Wood-Mizer®

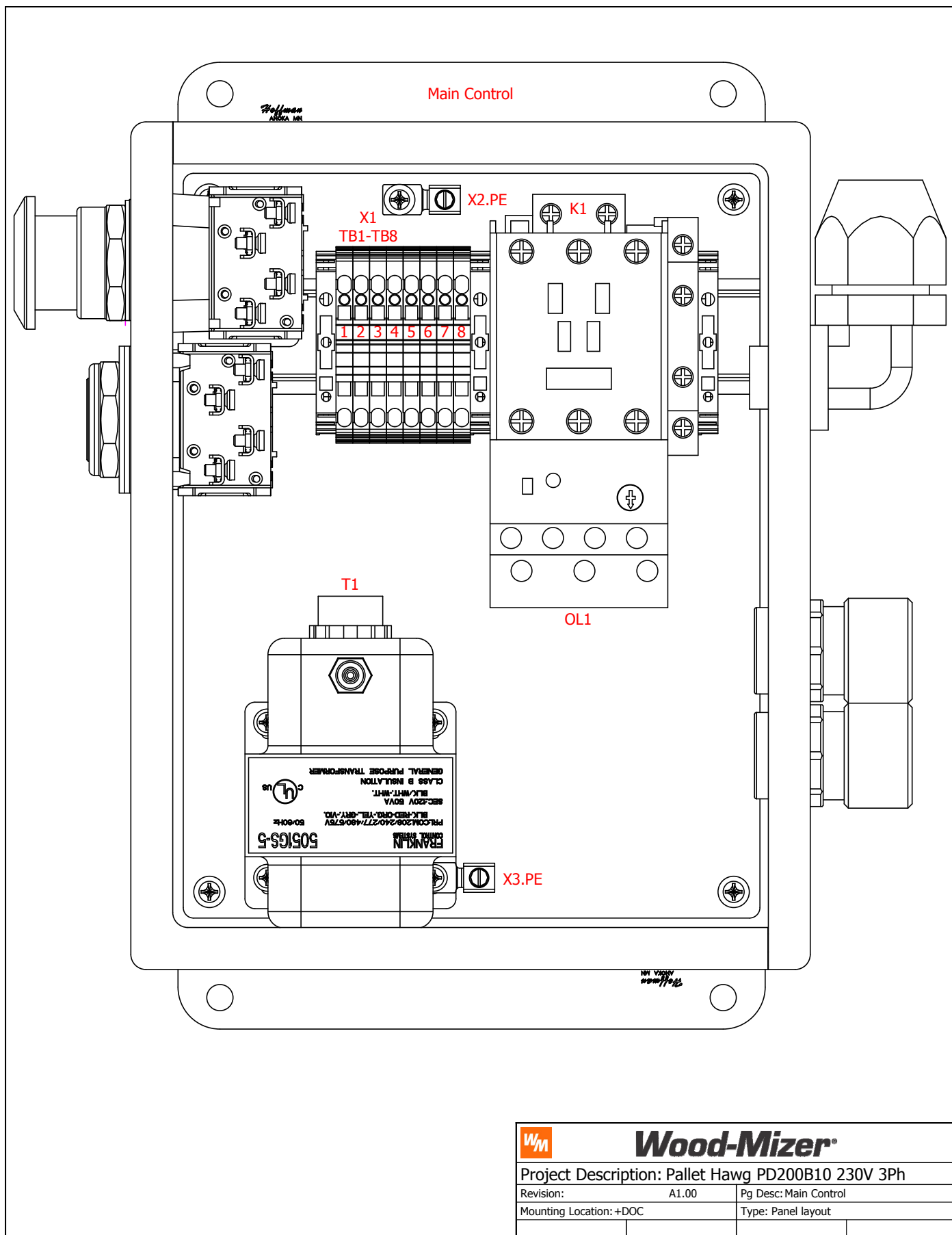
Project Description: Pallet Hawg PD200B10 230V 3Ph

Revision: A1.00

Pg Desc: Terminal Lineup Diagram

Mounting Location: +DOC

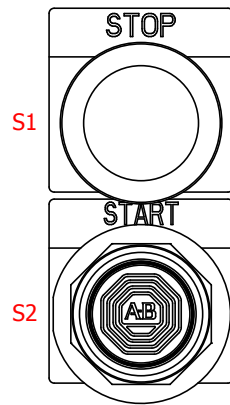
Type: Terminal line-up diagram



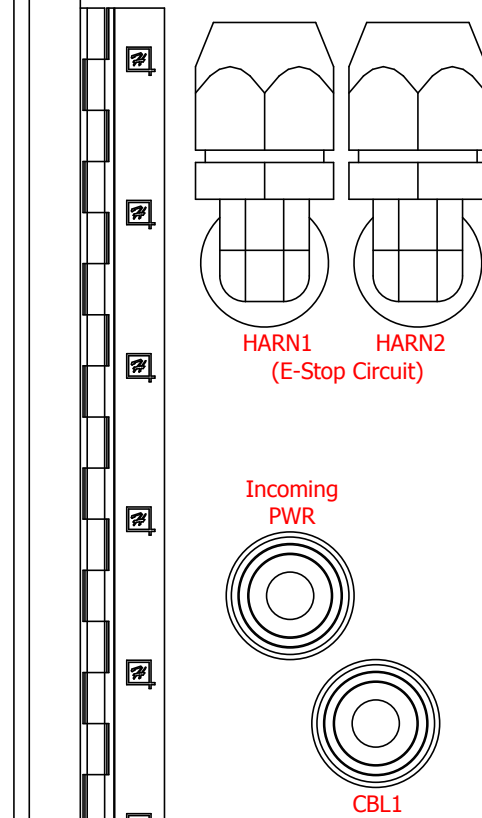
Wood-Mizer®

Project Description: Pallet Hawg PD200B10 230V 3Ph		
Revision:	A1.00	Pg Desc: Main Control
Mounting Location: +DOC		Type: Panel layout

Right Side



Left Side



Wood-Mizer®

Project Description: Pallet Hawg PD200B10 230V 3Ph

Revision: A1.00

Pg Desc: Main Control Layout

Mounting Location: +DOC

Type: Panel layout

PD200B10 230v 3ph 10hp

rev. A1.01

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+L1/1	Schematic multi-line	Main	9/22/2017	JEC
+DOC/C1	Parts list	Parts List	9/22/2017	JEC
+DOC/D1	Terminal line-up diagram	Terminal Lineup Diagram	9/22/2017	JEC
+DOC/D2	Terminal line-up diagram	Terminal Lineup Diagram	9/22/2017	JEC
+DOC/D3	Terminal line-up diagram	Terminal Lineup Diagram	9/22/2017	JEC
+DOC/D4	Terminal line-up diagram	Terminal Lineup Diagram	7/27/2017	JEC
+DOC/E1	Cable overview	Cable Overview	7/28/2017	JEC
+DOC/F1	Panel layout	Main Control	9/22/2017	JEC
+DOC/F2	Panel layout	Main Control Layout	7/27/2017	JEC

Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.00	Initial Release	JEC	JRF
6/10/2019	A1.01	Modified for Batesville production	MAM	

		Wood-Mizer	
Project Description: Control, Elec. PD200B10 240VAC 3Ph			
Revision:	A1.01	Pg Desc: Table of Contents	
Mounting Location: +		Type: Table of contents	

Device Tag/Parts List

WM_PARTS_LIST-Manual

Device tag	Function	Wood-Mizer Part Number	Wood-Mizer Description	Qty.	X-Ref
F1	Primary Control Fuse	P03151	Fuse, 4/10A 600V KLDL Class CC	2	+L1/1.106
F2	Secondary Control Fuse	052454	Fuse, 3A 600V KLDL Class CC	1	+L1/1.106
K1	Contact	052692	Contact, 32A 3P 24VAC Coil	1	+L1/1.118
M1	Blade Motor	079949	Motor, 10hp Dismantler, 1ph	1	+L1/1.102
OL1	Overload Protection	114029	Overload, 6.4-32A LR9D32 Electronic	1	+L1/1.102
S1	Start	025236-31	Switch Body, 22mm Grn LED 1 NO 24V ZB4	1	+L1/1.118
S2	Stop	050540	Contact, NC ZBE102	1	+L1/1.118
S3	Front E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
S4	Back E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
T1	Control Transformer	114026	Transformer, 100VA 208/240/480 -24	1	+L1/1.112

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1							
Terminal				Jumper		End Plate	Remark
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N	
TB1		068100	Terminal Block, 2Pos Cage Clamp	1			/1.10
TB2		068100	Terminal Block, 2Pos Cage Clamp	1			/1.10
TB3		068100	Terminal Block, 2Pos Cage Clamp	1			/1.09
TB4		068100	Terminal Block, 2Pos Cage Clamp	1			/1.09
TB5		068100	Terminal Block, 2Pos Cage Clamp	1			/1.05
TB6		068100	Terminal Block, 2Pos Cage Clamp	1			/1.05
TB7		068103	Terminal Block, 4Pos Cage Clamp	1			/1.14

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

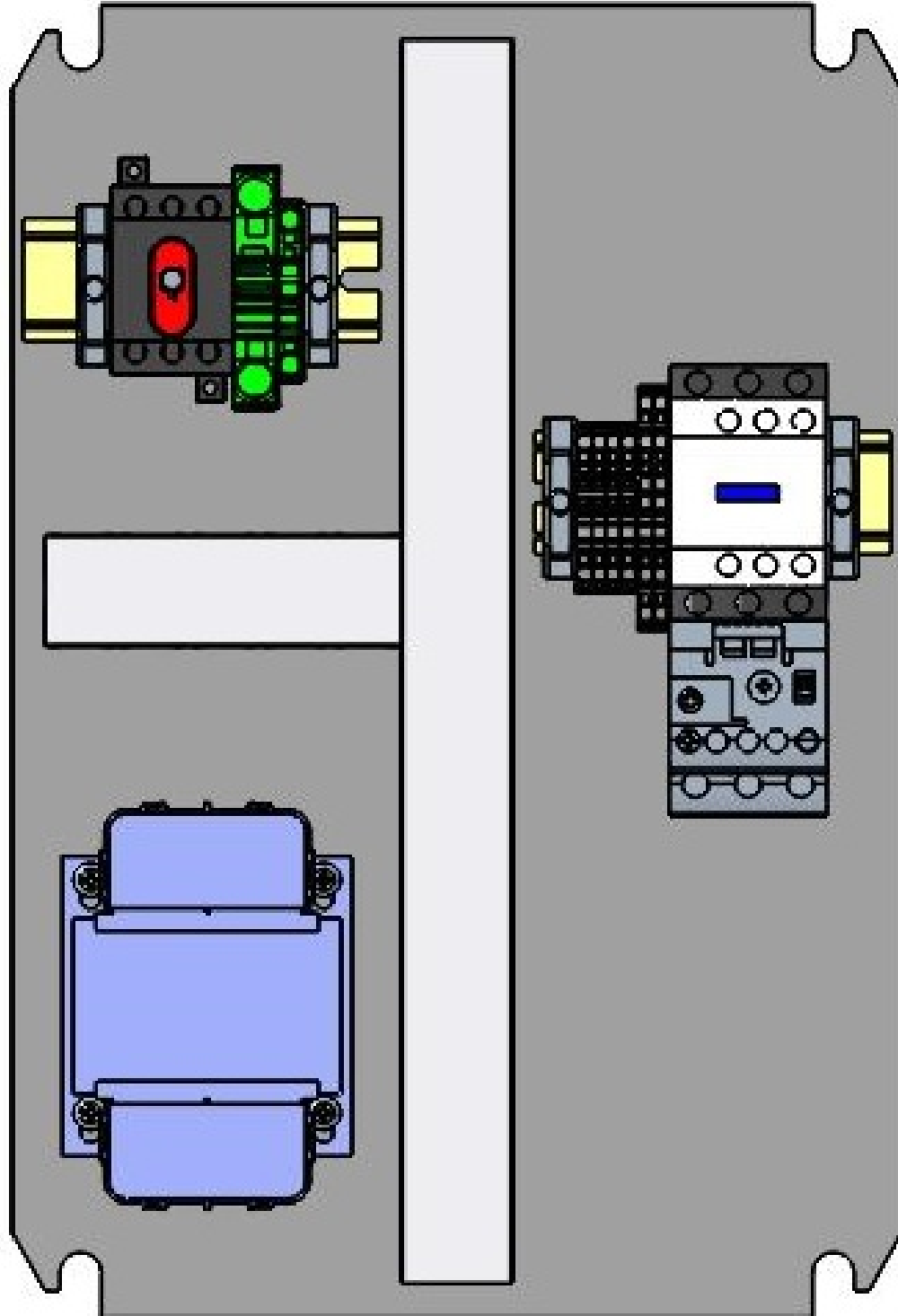
Terminal strip +L1-X2							
Terminal				Jumper		End Plate	Remark
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N	
TB1		068125	Terminal Block, 2Pos 16mm GND Clamp SD	1			/1.04

Cable Overview

Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	114110	Harness Assy, PD200 240/480 VAC 3PH	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.118
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.118

		Wood-Mizer®	
Project Description: Control, Elec. PD200B10 240VAC 3Ph			
Revision: A1.01		Pg Desc: Parts List	
Mounting Location: +DOC		Type: Parts list	



Wood-Mizer

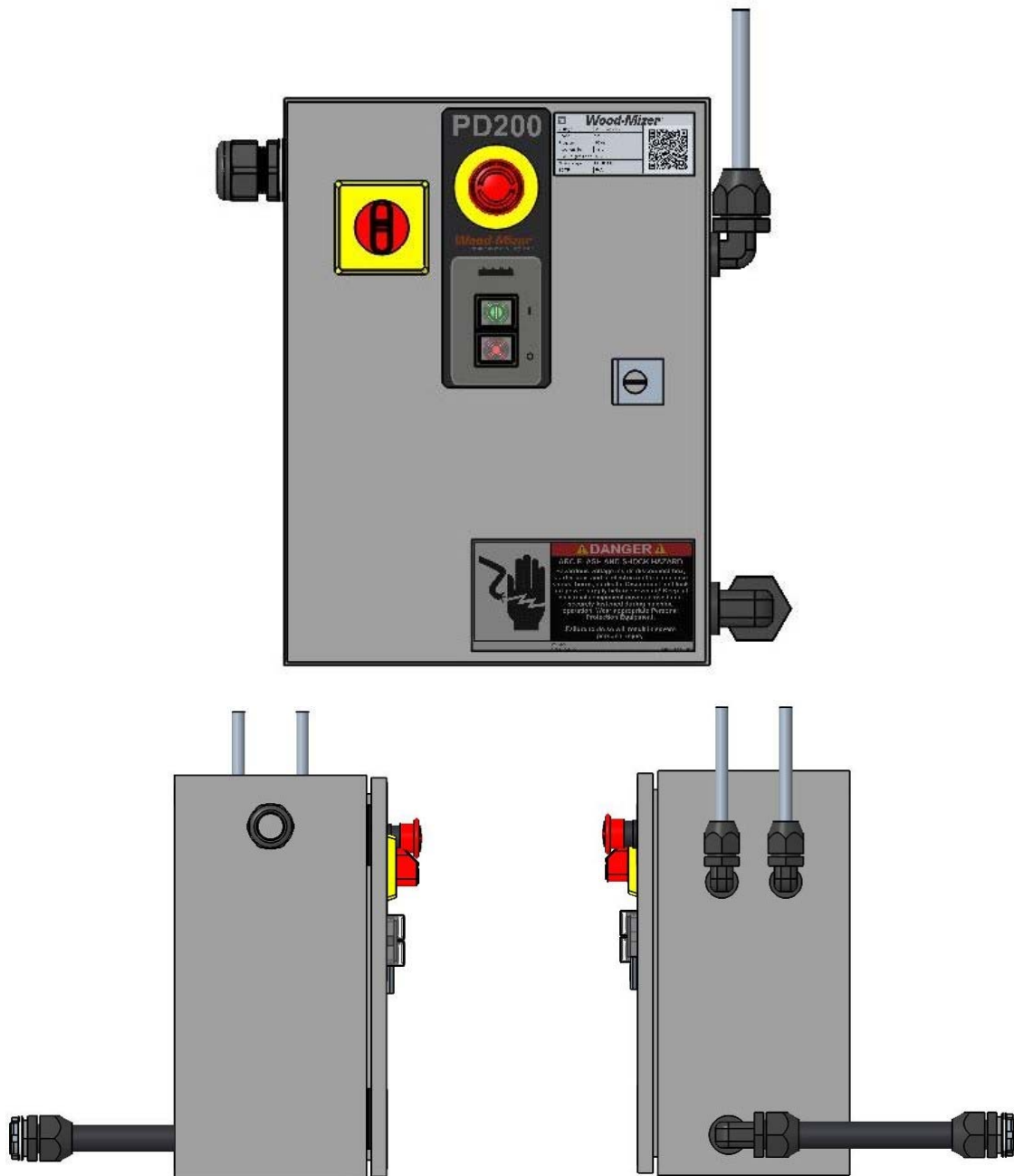
Project Description: Control, Elec. PD200B10 240VAC 3Ph

Revision: A1.01

Pg Desc: Main Control

Mounting Location: +DOC

Type: Panel layout



 Wood-Mizer		
Project Description: Control, Elec. PD200B10 240VAC 3Ph		
Revision:	A1.01	Pg Desc: Main Control Layout
Mounting Location: +DOC		Type: Panel layout

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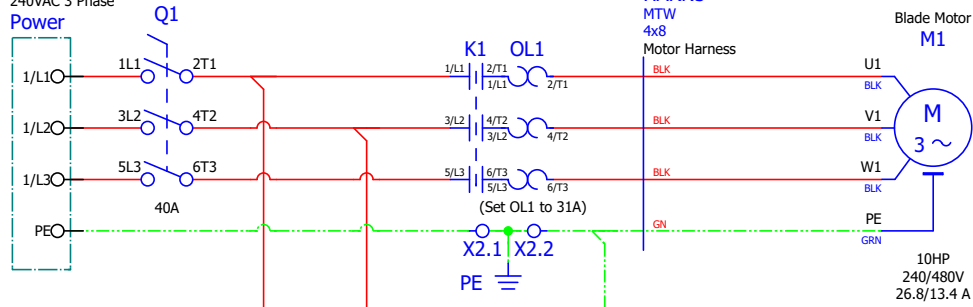
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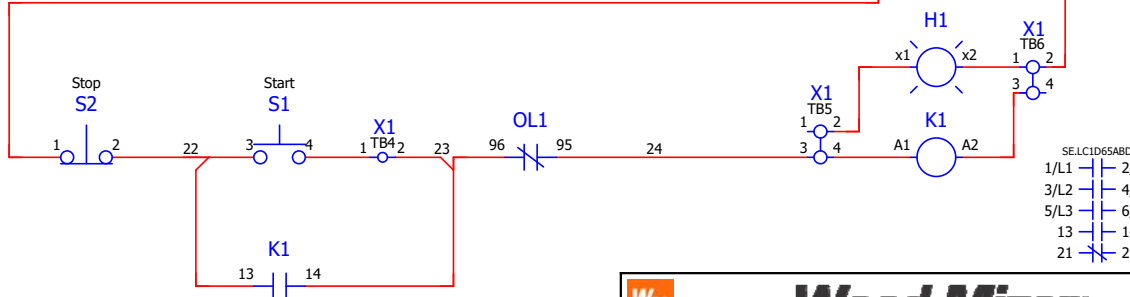
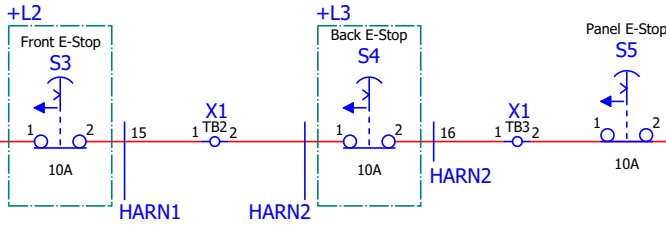
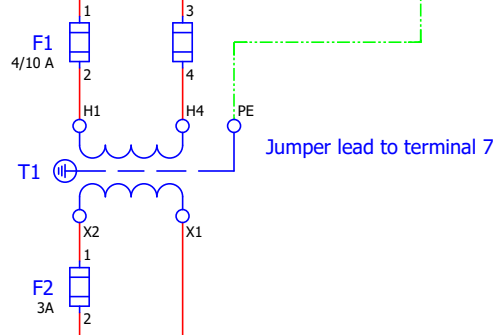
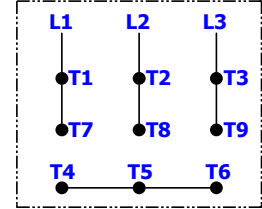
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Customer Supplied
240VAC 3 Phase
Power



**M1 Connections
3 Phase 240V**



SELCD65ABD

1/L1 2/T1 /1.102

3/L2 4/T2 /1.103

5/L3 6/T3 /1.104

13 14 /1.120

21 22

Project Description: Control, Elec. PD200B10 240VAC 3Ph		
Revision: A1.01	Pg Desc: Main	
Mounting Location: +L1 (PD200B10)	Type: Schematic multi-line	

PD200C10 460v 3ph 10hp
PD200H10 400v 3ph 10hp

rev. A1.00
rev. A1.00- No Fuse

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+L1/1	Schematic multi-line	Main	9/22/2017	JEC
+DOC/C1	Parts list	Parts List	9/22/2017	JEC
+DOC/D1	Terminal line-up diagram	Terminal Lineup Diagram	9/8/2017	JEC
+DOC/D2	Terminal line-up diagram	Terminal Lineup Diagram	9/22/2017	JEC
+DOC/D3	Terminal line-up diagram	Terminal Lineup Diagram	9/22/2017	JEC
+DOC/D4	Terminal line-up diagram	Terminal Lineup Diagram	7/27/2017	JEC
+DOC/E1	Cable overview	Cable Overview	7/28/2017	JEC
+DOC/F1	Panel layout	Main Control	9/22/2017	JEC
+DOC/F2	Panel layout	Main Control Layout	7/27/2017	JEC

Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.00	Initial Release	JEC	JRF

	Wood-Mizer®
Project Description: Pallet Hawg PD200C10 460V 3Ph	
Revision: A1.00	Pg Desc: Table of Contents
Mounting Location: +	Type: Table of contents

Device Tag/Parts List

WM_PARTS_LIST-Manual

Device tag	Function	Wood-Mizer Part Number	Wood-Mizer Description	Qty.	X-Ref
F1	Main Fuse	073802	Fuseholder, 2P Class CC Finger Safe AB	1	+L1/1.106
F1	=	073806	Fuse, 0.5A 600V Class CC KLDR Delay	1	+L1/1.106
K1	Contactor	073786	Contactor, 43A 3P 120VAC Coil IEC	1	+L1/1.118
M1	Blade Motor	079937	Motor, 10hp Dismantler, 3Ph	1	+L1/1.102
OL1	Overload Protection	073789	Overload, 9-45A Class 10-15-20-30 NO/NC	1	+L1/1.102
S1	Start	073791	Pushbutton, Black Momentary 30mm Flush	1	+L1/1.118
S2	Stop	073792	Switch, E-Stop Maintd Push/Pull 30mm Red	1	+L1/1.118
S3	Front E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
S4	Back E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
T1	Control Transformer	073797	TFMR, 50VA 208/240/277/480/575V ->120V	1	+L1/1.112

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073790	Terminal Block, 2Pos Cage Clamp	•				/1.10
TB2		073790	Terminal Block, 2Pos Cage Clamp	•				/1.10
TB3		073790	Terminal Block, 2Pos Cage Clamp	•				/1.09
TB4		073790	Terminal Block, 2Pos Cage Clamp	•				/1.05
TB5		073790	Terminal Block, 2Pos Cage Clamp	•				/1.09
TB6		073790	Terminal Block, 2Pos Cage Clamp	•				/1.05
TB7		073790	Terminal Block, 2Pos Cage Clamp	•				/1.14
TB8		073790	Terminal Block, 2Pos Cage Clamp	•				/1.18

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X2								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	•				/1.04



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph

Revision: A1.00

Pg Desc: Parts List

Mounting Location: +DOC

Type: Parts list

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X3								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X4								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		052293-2	Junction Block, 2-Position Wire Clamp	I				/1.18

Cable Overview

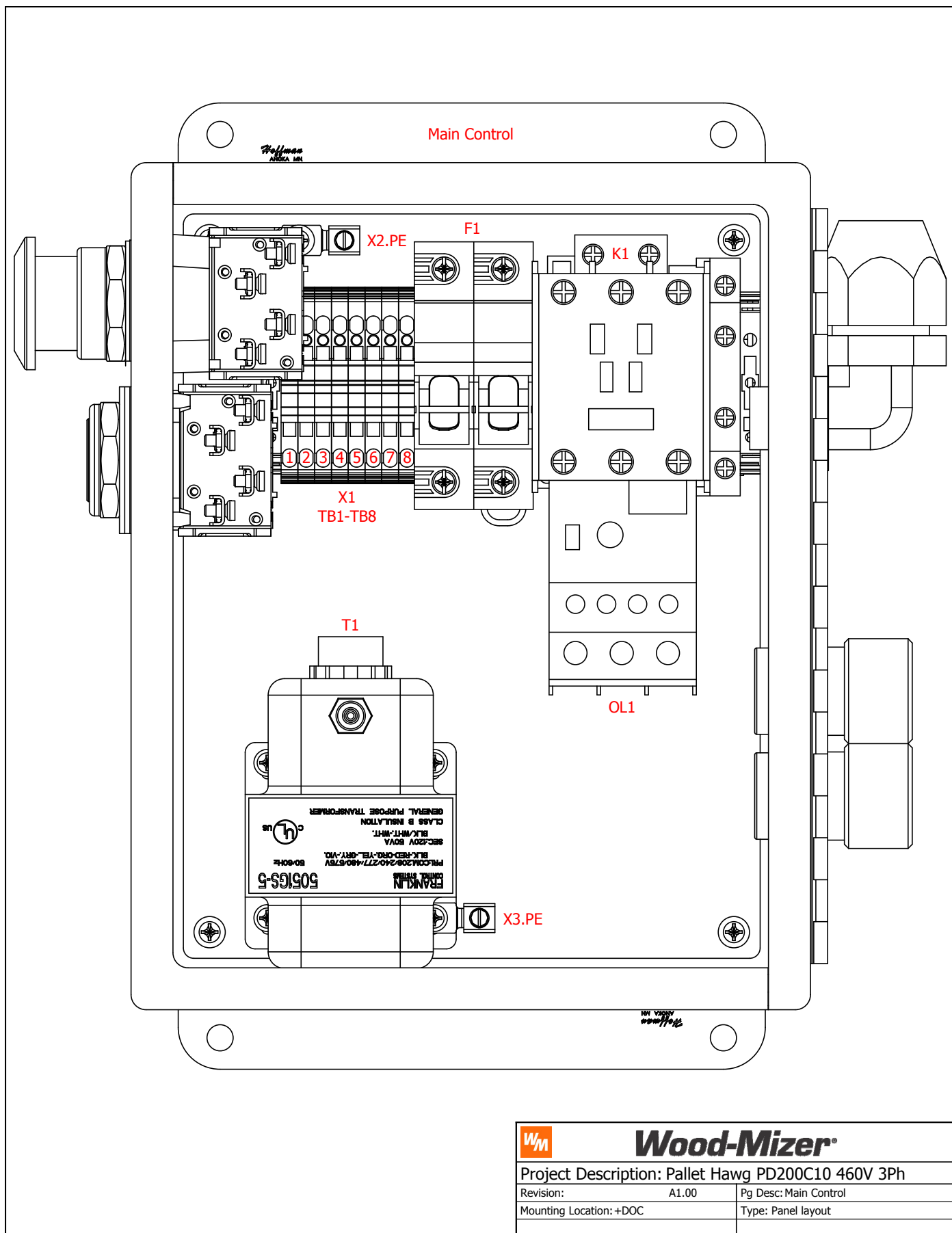
Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	073801	Cable Assy, 460V 3Ph Pallet Hawg Motor	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.117
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.117



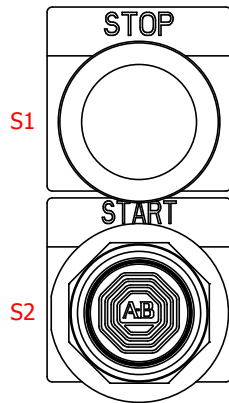
Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph		
Revision:	A1.00	Pg Desc: Terminal Lineup Diagram
Mounting Location: +DOC		Type: Terminal line-up diagram

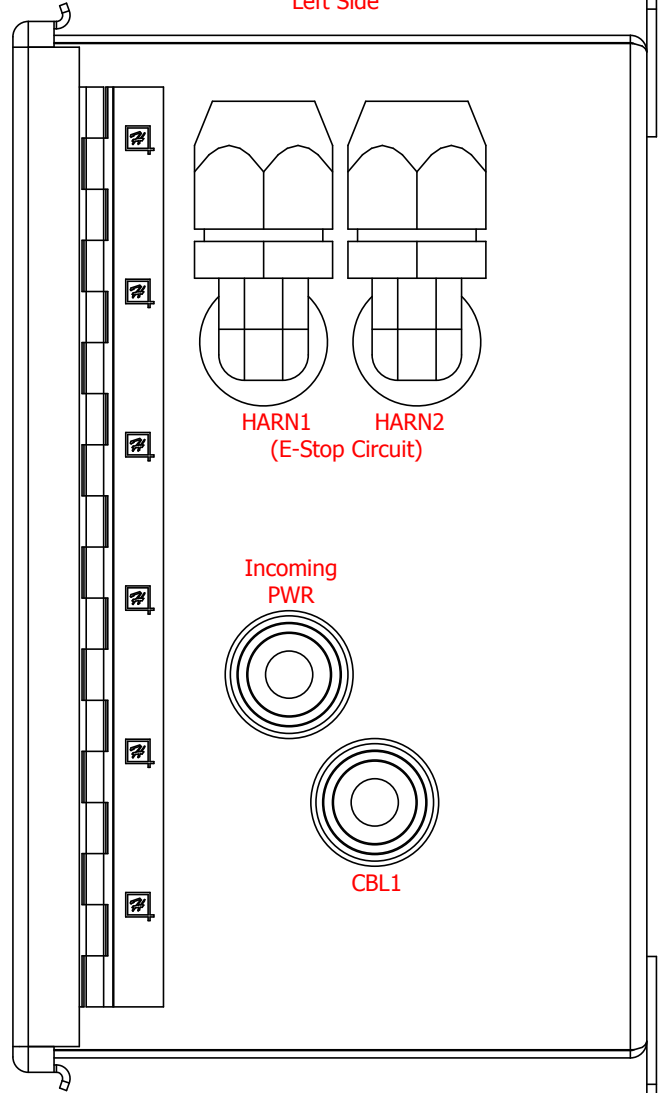


 Wood-Mizer®		
Project Description: Pallet Hawg PD200C10 460V 3Ph		
Revision:	A1.00	Pg Desc: Main Control
Mounting Location: +DOC		Type: Panel layout

Right Side



Left Side



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph

Revision: A1.00

Pg Desc: Main Control Layout

Mounting Location: +DOC

Type: Panel layout

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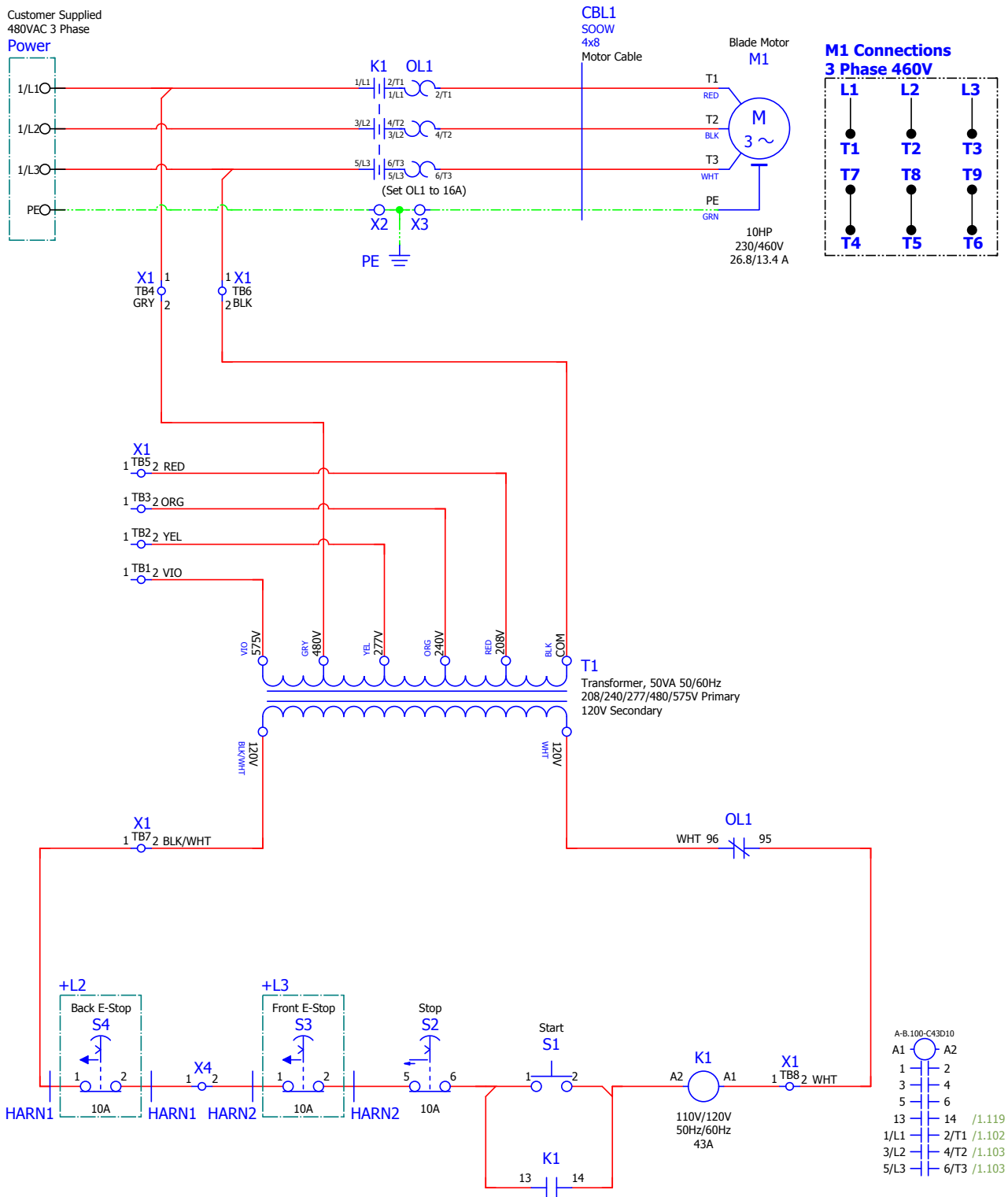
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/B1	Overview	Revision History	7/25/2017	JEC
+L1/1	Schematic multi-line	Main	7/28/2017	JEC
+DOC/C1	Parts list	Parts List	7/27/2017	JEC
+DOC/D1	Terminal line-up diagram	Terminal Lineup Diagram	7/27/2017	JEC
+DOC/D2	Terminal line-up diagram	Terminal Lineup Diagram	7/27/2017	JEC
+DOC/D3	Terminal line-up diagram	Terminal Lineup Diagram	7/27/2017	JEC
+DOC/D4	Terminal line-up diagram	Terminal Lineup Diagram	7/27/2017	JEC
+DOC/E1	Cable overview	Cable Overview	7/28/2017	JEC
+DOC/F1	Panel layout	Main Control	7/25/2017	JEC
+DOC/F2	Panel layout	Main Control Layout	7/27/2017	JEC

Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.00	Initial Release	JEC	JRF

		Wood-Mizer®	
Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision: A1.00		Pg Desc: Table of Contents	
Mounting Location: +		Type: Table of contents	

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 Wood-Mizer®		
Project Description: Pallet Hawg PD200C10 460V 3Ph		
Revision: A1.00	Pg Desc: Main	
Mounting Location: +L1	Type: Schematic multi-line	

Device Tag/Parts List

WM_PARTS_LIST-Manual

Device tag	Function	Wood-Mizer Part Number	Wood-Mizer Description	Qty.	X-Ref
K1	Contactora	073786	Contactora, 43A 3P 120VAC Coil IEC	1	+L1/1.118
M1	Blade Motor	079937	Motor, 10hp Dismantler, 3Ph	1	+L1/1.102
OL1	Overload Protection	073789	Overload, 9-45A Class 10-15-20-30 NO/NC	1	+L1/1.102
S1	Start	073791	Pushbutton, Black Momentary 30mm Flush	1	+L1/1.118
S2	Stop	073792	Switch, E-Stop Maintd Push/Pull 30mm Red	1	+L1/1.118
S3	Front E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
S4	Back E-Stop	052999	E-Stop Box, 40mm Oper-10A NC	1	+L1/1.118
T1	Control Transformer	073797	TFMR, 50VA 208/240/277/480/575V ->120V	1	+L1/1.112

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073790	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB2		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB3		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB4		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB5		073790	Terminal Block, 2Pos Cage Clamp	1				/1.08
TB6		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB7		073790	Terminal Block, 2Pos Cage Clamp	1				/1.14
TB8		073790	Terminal Block, 2Pos Cage Clamp	1				/1.18

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X2

Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	1				/1.04



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph

Revision: A1.00

Pg Desc: Parts List

Mounting Location: +DOC

Type: Parts list

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X3								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X4								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		052293-2	Junction Block, 2-Position Wire Clamp	I				/1.18

Cable Overview

Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	073801	Cable Assy, 460V 3Ph Pallet Hawg Motor	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.117
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.117

**Wood-Mizer®**

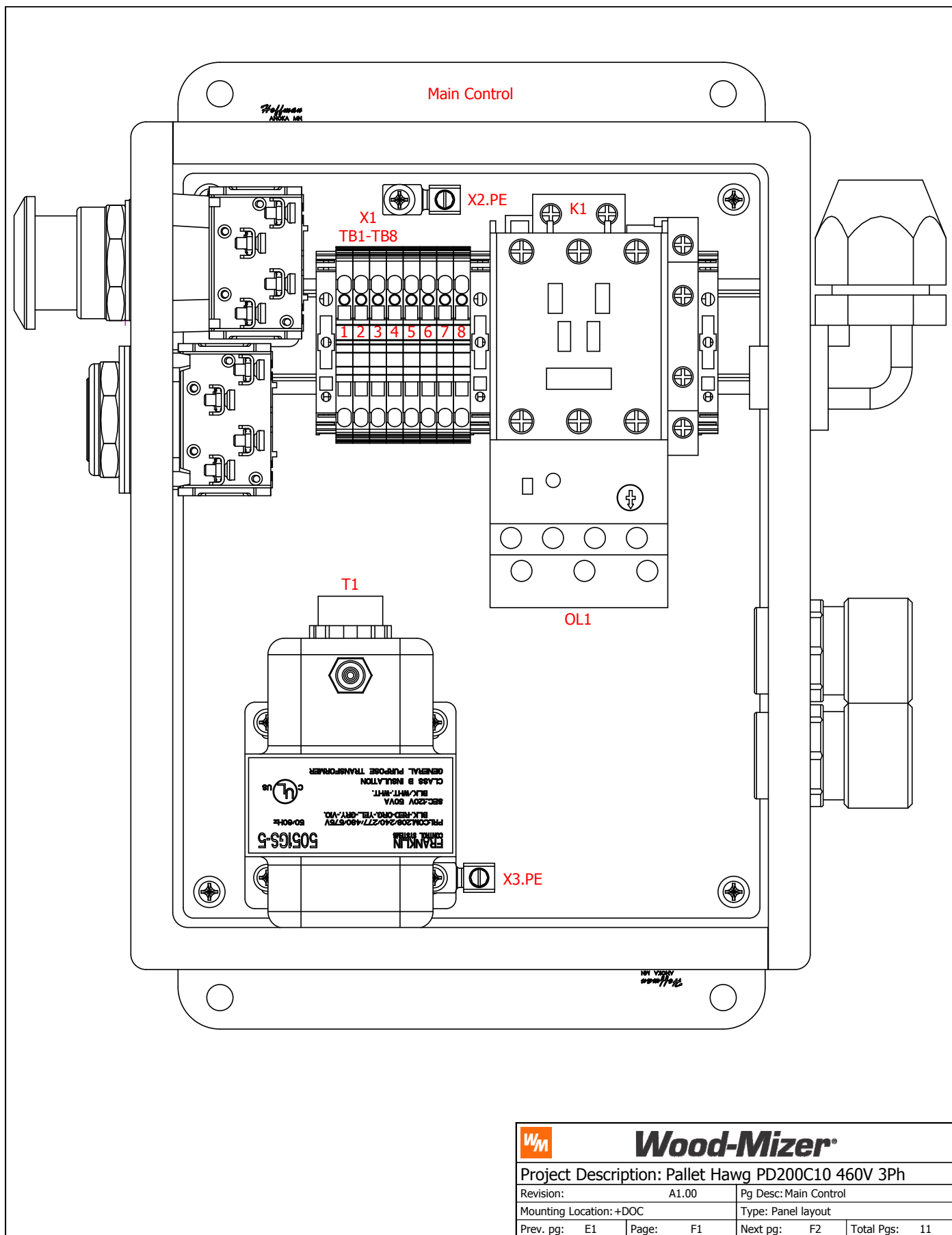
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Revision: A1.00

Pg Desc: Terminal Lineup Diagram

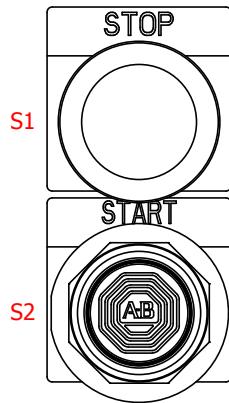
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Type: Terminal line-up diagram

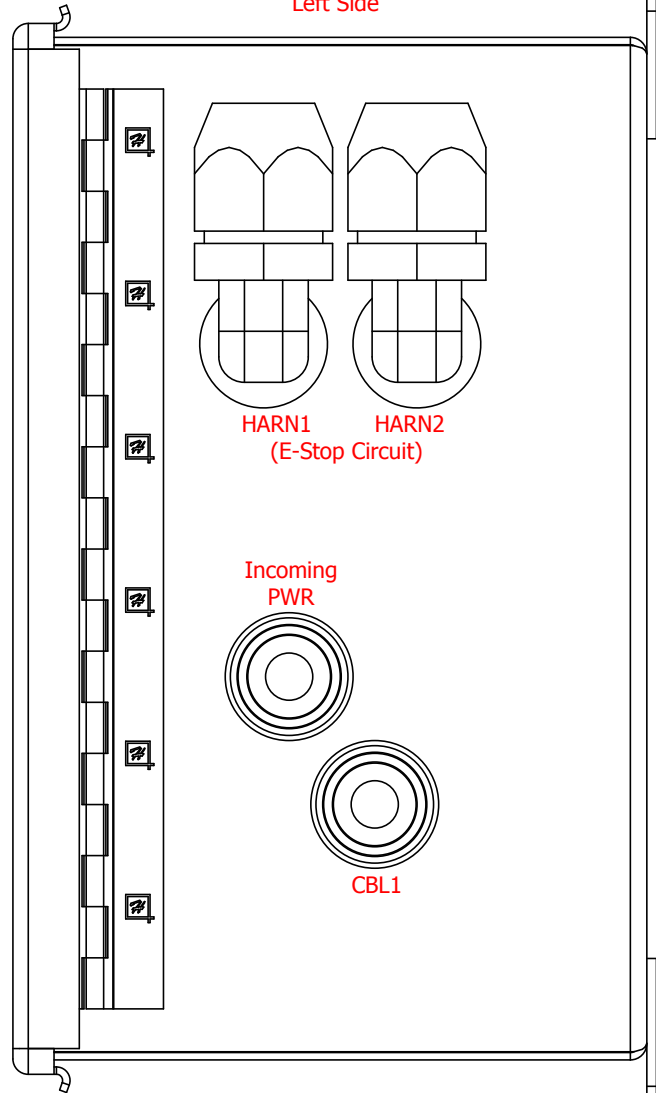


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Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision:	A1.00	Pg Desc: Main Control	
Mounting Location:	+DOC	Type: Panel layout	
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Right Side



Left Side



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph

Revision: A1.00

Pg Desc: Main Control Layout

Mounting Location: +DOC

Type: Panel layout

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Total Pgs: 11

PD200C10 460v 3ph 10hp
PD200H10 400v 3ph 10hp

rev. A1.01

WM_TableOfContents

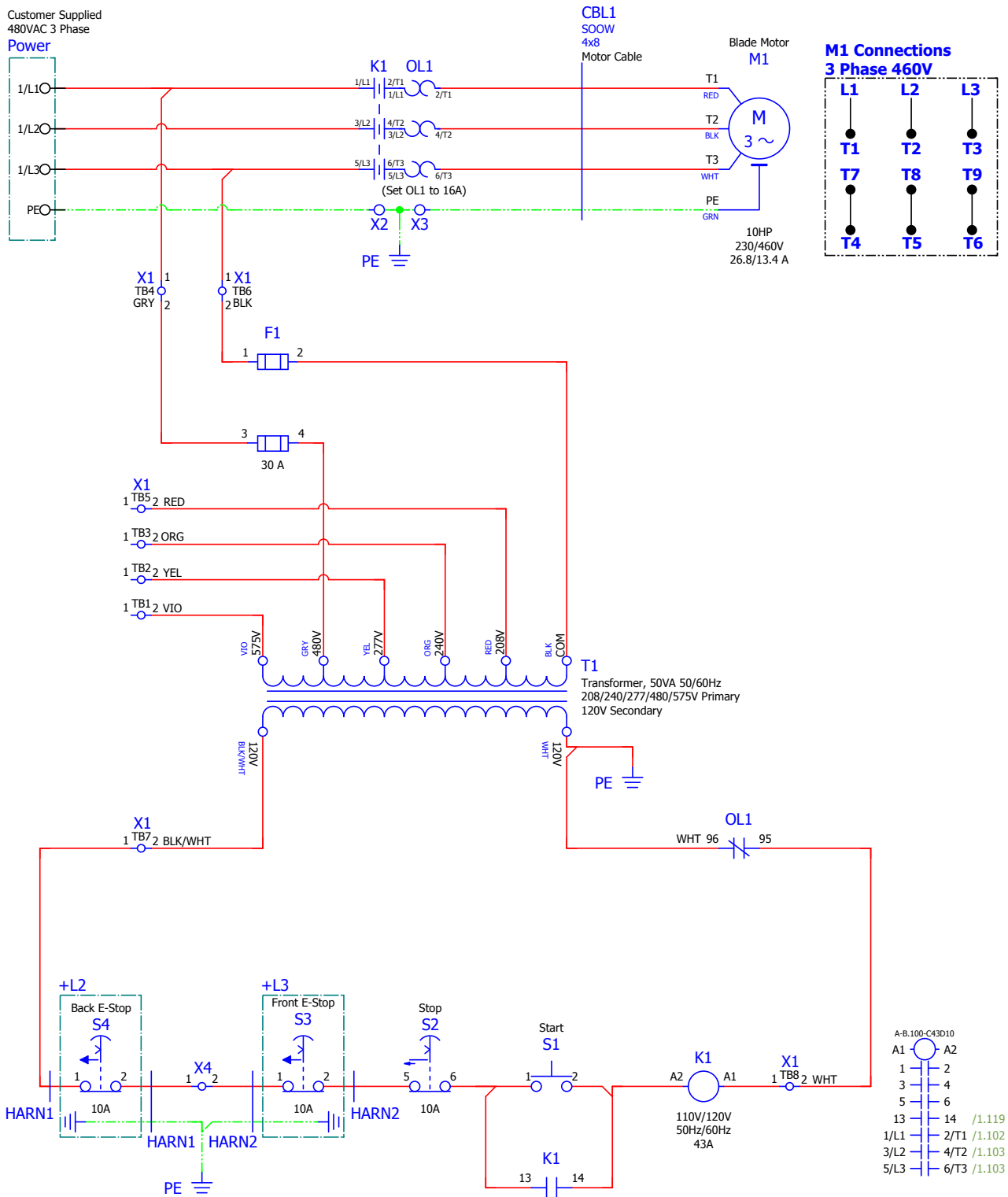
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Project Description: Pallet Hawg PD200C10 460V 3Ph	
Revision: A1.01	Pg Desc: Table of Contents
Mounting Location: +	
Prev. pg:	Type: Table of contents
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Total Pgs: 11	

Revision History

Date	Revision	Revision Record	Drawn By	Checked By
7/11/17	A1.01	Initial Release	JEC	JRF

		Wood-Mizer®	
Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision: A1.01		Pg Desc: Revision History	
Mounting Location: +		Type: Overview	
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WM_PARTS_LIST-Manual

 Wood-Mizer®	
Project Description: Pallet Hawg PD200C10 460V 3Ph	
Revision: A1.01	Pg Desc: Parts List
Mounting Location: +DOC	
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Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X1								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073790	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB2		073790	Terminal Block, 2Pos Cage Clamp	1				/1.10
TB3		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB4		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB5		073790	Terminal Block, 2Pos Cage Clamp	1				/1.09
TB6		073790	Terminal Block, 2Pos Cage Clamp	1				/1.05
TB7		073790	Terminal Block, 2Pos Cage Clamp	1				/1.14
TB8		073790	Terminal Block, 2Pos Cage Clamp	1				/1.18

Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X2								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision:	A1.01	Pg Desc: Terminal Lineup Diagram	
Mounting Location: +DOC		Type: Terminal line-up diagram	
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Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X3								
Terminal				Jumper		End Plate	Remark	Terminal X-Ref
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N		
TB1		073798	Ground Lug, Single Position w/ Screw	I				/1.04



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision:	A1.01	Pg Desc: Terminal Lineup Diagram	
Mounting Location: +DOC		Type: Terminal line-up diagram	
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Terminal line-up diagram

Wood-Mizer_Terminal_Lineup_Diagram

Terminal strip +L1-X4							
Terminal				Jumper		End Plate	Remark
Ref. Des.	Level	P/N	Description	Diagram	P/N	P/N	
TB1		052293-2	Junction Block, 2-Position Wire Clamp	I			/1.18



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision:	A1.01	Pg Desc: Terminal Lineup Diagram	
Mounting Location:	+DOC	Type: Terminal line-up diagram	
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Cable Overview

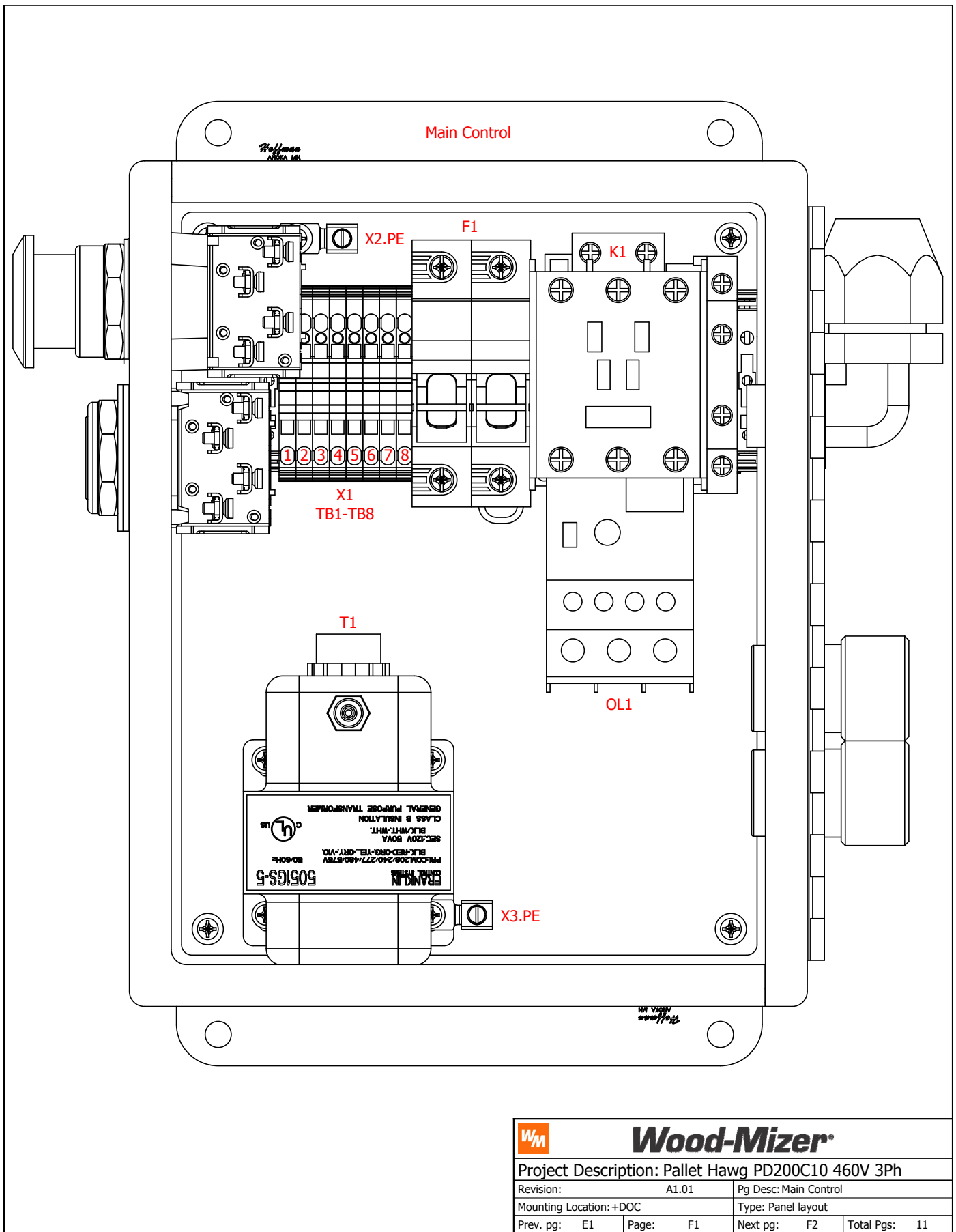
Wood-Mizer_Cable_Overview

Cable Designation	Cable Part Number	Cable Description	Cable X-Ref
CBL1	073801	Cable Assy, 460V 3Ph Pallet Hawg Motor	+L1/1.102
HARN1	073803	Harness Assy, Pallet Hawg Back E-Stop	+L1/1.117
HARN2	073805	Harness Assy, Pallet Hawg Front E-Stop	+L1/1.117



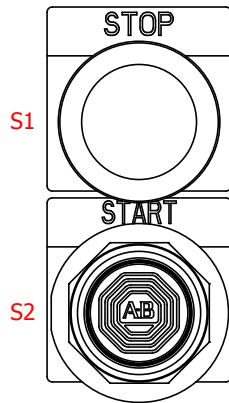
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Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision:	A1.01	Pg Desc: Cable Overview	
Mounting Location:	+DOC	Type: Cable overview	
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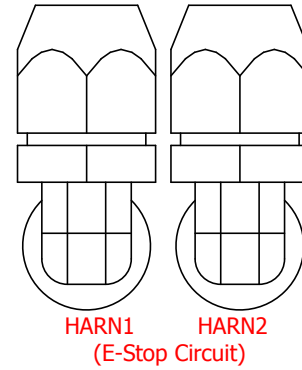


WM Wood-Mizer®			
Project Description: Pallet Hawg PD200C10 460V 3Ph			
Revision: A1.01		Pg Desc: Main Control	
Mounting Location: +DOC		Type: Panel layout	
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Right Side



Left Side



Wood-Mizer®

Project Description: Pallet Hawg PD200C10 460V 3Ph

Revision: A1.01

Pg Desc: Main Control Layout

Mounting Location: +DOC

Type: Panel layout

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