

Wood-Mizer®

Replacement Parts

WM5500MEC50HS5U-F

rev.A1.05



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

Form #2673_USA

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SECTION 1 GENERAL INFORMATION

1.1 How To Use the Parts List

- Use the index above to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

1.2 Sample Assembly				
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
	Sample Assembly, Complete (Includes All Indented Parts Below)	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

To Order Parts:

- From Europe call our European Headquarters and Manufacturing Facility in Kolo, Poland at **+48-63-2626000**. From the continental U.S., call our toll-free Parts hotline at **1-800-525-8100**. Have your customer number, vehicle identification number, and part numbers ready when you call. From other international locations, contact the Wood-Mizer distributor in your area for parts.

Office Hours:

Country	Monday - Friday	Saturday	Sunday
Poland	7-15	Closed	Closed
US	8 a.m.- 5 p.m.	8 a.m.- 12 p.m.	Closed

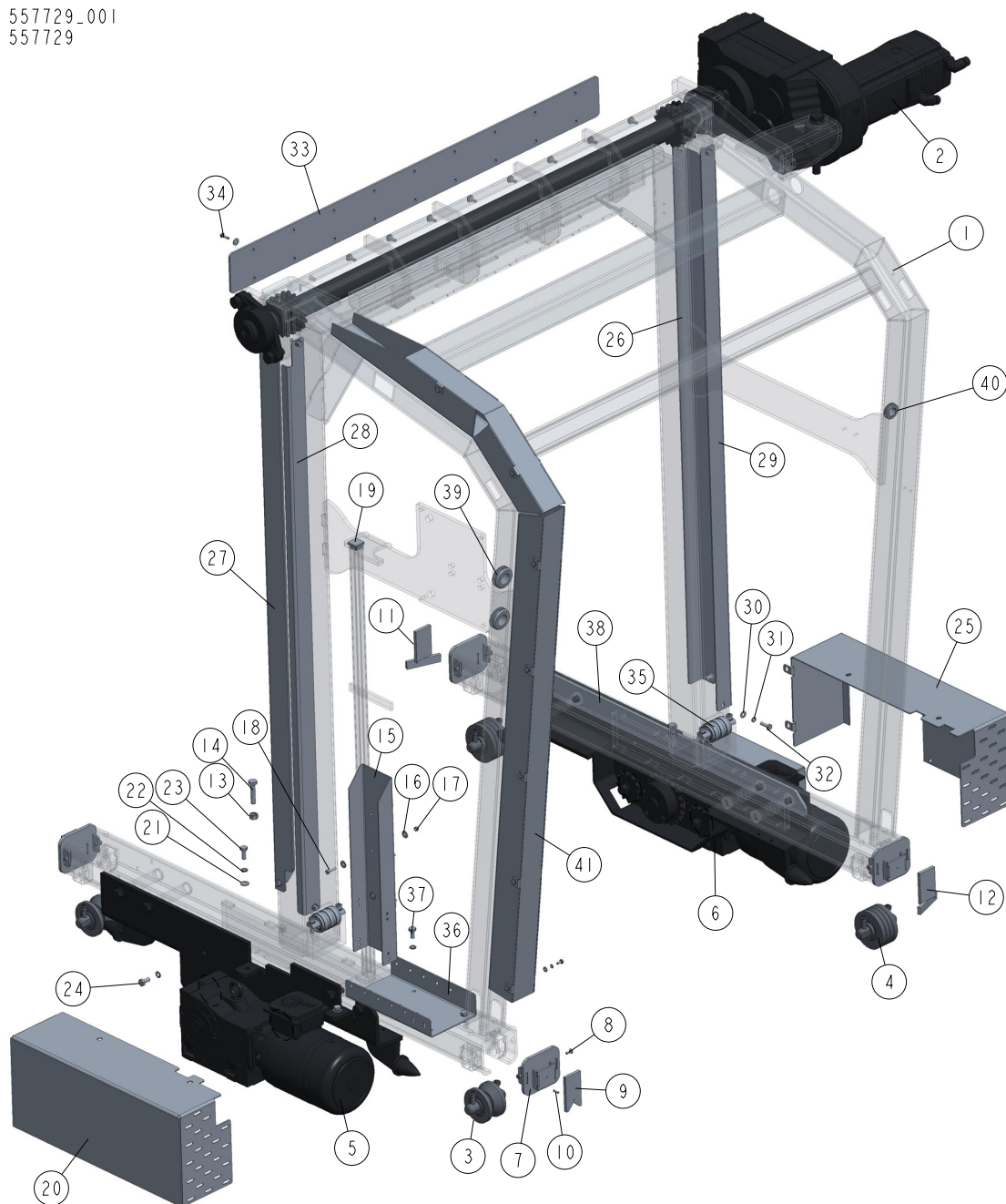


CAUTION! It is strongly recommended that only original spare parts be used.

SECTION 2 SAWMILL MAST

2.1 WM5500 US Sawmill Mast (No. 557729)

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557729

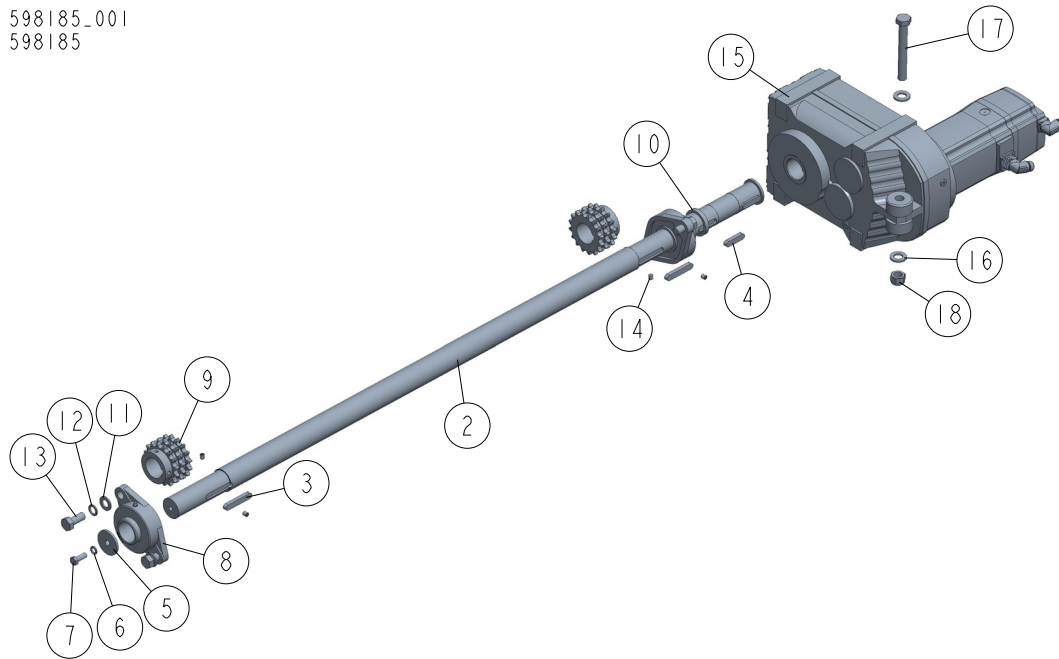


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	MAST, WM 5500 US COMPLETE	557729	1	
1	MAST WELDMENT	598150-1	1	
2	SERVO DRIVE - COMPLETE See Section 2.2	598185	1	
3	ROLLER, TRACK - COMPLETE See Section 2.3	717243	2	
4	ROLLER, TRACK - COMPLETE See Section 2.4	717311	2	
5	DRIVE ASSEMBLY, MAST LEFT See Section 2.5	713011-UL	1	
6	DRIVE ASSEMBLY, MAST RIGHT See Section 2.6	557749-US	1	
7	BRACKET, SCRAPER MOUNT	713209-1	4	
8	SCREW, M6X16-10.9 DIN7991 ISO10642 FLAT	F81001-55	8	
9	SCRAPER, ØV"	710634-1	2	
10	PIN, 5X16 ROLL ZINC	F81044-3	2	
11	SCRAPER, REAR STRAIGHT	710645-1	1	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
12	SCRAPER, FRONT STRAIGHT	710635-1	1	
13	NUT, M12-8 HEX ZINC	F81034-1	2	
14	BOLT, M12X55-8.8 HEX HEAD FULL THREAD ZI	F81004-43	2	
15	CHANNEL, CABLE CARRIER BRACKET	710573-1	1	
16	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	26	
17	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4	
18	BOLT, M6X25 -8.8 HEX HEAD FULL THREAD ZI	F81001-3	4	
19	CAP, 30X30X3 1540 DIA.	099463	1	
20	GUARD, MOTOR	713147-1	1	
21	WASHER, 10.5 ZINC FLAT	F81055-1	4	
22	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	10	
23	BOLT, M10X25-8.8 HEX HEAD FULL THREAD ZI	F81003-11	4	
24	BOLT, ISO 4017-M10X20-8.8-A2E HEX HEAD F	F81003-53	4	
25	GUARD, MOTOR	557032	1	
26	ANGLE, MAST	714448-1	1	
27	ANGLE, MAST	714449-1	1	
28	ANGLE, MAST	589064-1	1	
29	ANGLE, MAST	589065-1	1	
30	WASHER, 8.4 FLAT ZINC	F81054-1	8	
31	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	8	
32	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD Z	F81002-5	8	
33	COVER	598149-1	1	
34	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	18	
35	ROLLER, CHAIN GUIDE - COMPLETE See Section 2.8	592987	2	
36	MOUNT CABLE	557745-1	1	
37	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZI	F81003-1	2	
38	PLATE, SPACER	713128-1	1	
39	GROMMET, 30X42X8 RUBBER	509717	2	
40	GROMMET, 22MM RUBBER	087400	1	
41	GUIDE CABLE PANTOGRAPH See Section 2.9	624401	1	

2.2 Servo Drive (No. 598185)

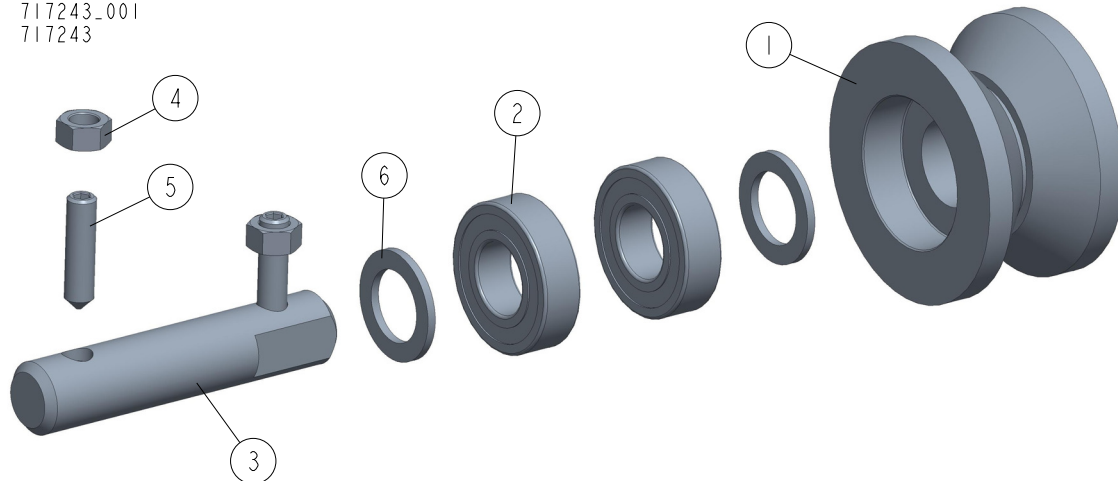
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598185



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
1	SERVO DRIVE - COMPLETE	598185	1	
2	SHAFT, UP/DOWN DRIVE	598184-1	1	
3	KEY, A14x9x80 PN-M/85005	592985	2	
4	KEY, A14X9X56 PN-M/85005-WM1000 PARALLEL	504601	2	
5	WASHER 12.5/60-5 ZINC	549918-1	2	
6	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	2	
7	BOLT, M12X30 8.8 HEX HEAD FULL THREAD ZI	F81004-22	2	
8	BEARING, UCFL210 W/HOUSING	098824	2	
9	SPROCKET 12B3 Z16	592976	2	
10	BUSHING 50.5/63-10 ZINC	715755-1	2	
11	WASHER, 19 FLAT ZINC	F81060-1	4	
12	WASHER, 18.2 SPLIT LOCK ZINC	F81060-3	4	
13	BOLT M18X40-8.8}	F81008-11	4	
14	SCREW, M10X12-45H ZINC-PLATED SET	F81003-46	4	
15	MOTOR, FA77/G CM3C80M-30A-P/BZ/PK/AK1H/SB1 W/GEAR	615201	1	
16	WASHER, 21 FLAT ZINC	F81059-2	2	
17	BOLT, ISO 4017 M20X150 8.8 HEX HEAD FULL	F81007-3	1	
18	NUT, M20-8 DIN985 HEX NYLON ZINC LOCK	F81037-2	1	

2.3 Track Roller (No. 717243)

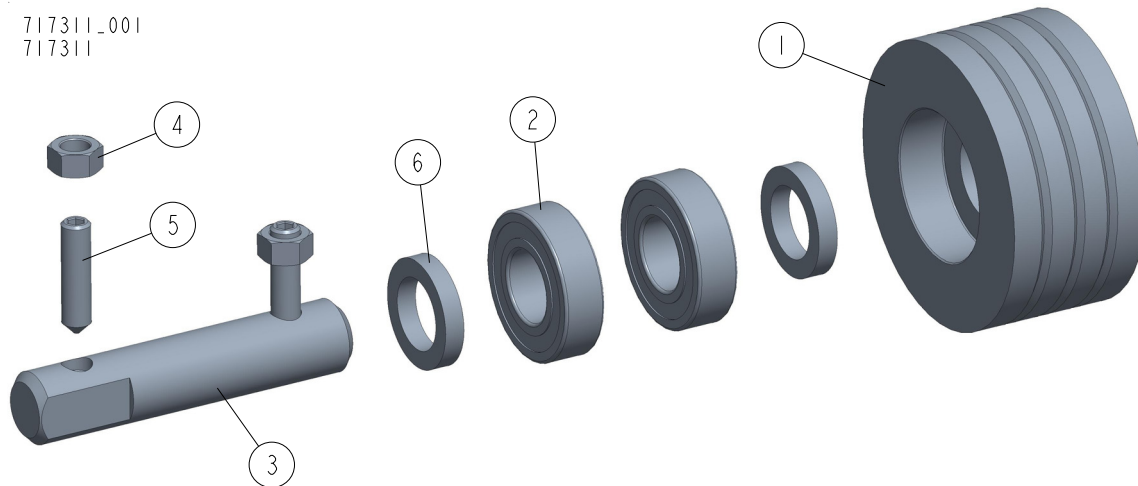
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717243



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, TRACK - COMPLETE	717243	1	
1	ROLLER, MAST TRACK	717244-1	1	
2	BEARING, 6205 2RSR P6 (FAG,NSK,SKF) BALL	087353	2	
3	SHAFT, TRACK ROLLER	710013	1	
4	NUT, M10-8-B HEX ZINC	F81033-3	2	
5	SCREW, M10X40-45H HEX SOCKET SET CONE PO	F81003-61	2	
6	BUSHING, 25.2/38-3.5 ZINC-PLATED	717245-1	2	

2.4 Track Roller (No. 717311)

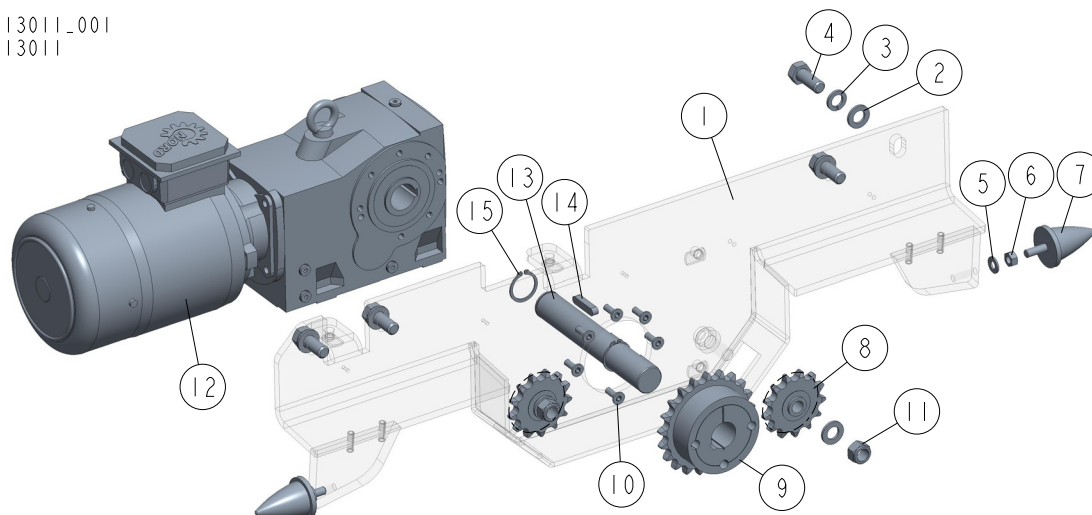
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717311



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, TRACK - COMPLETE	717311	1	
1	ROLLER, TRACK	717312-1	1	
2	BEARING, 6205 2RSR P6 (FAG,NSK,SKF) BALL	087353	2	
3	SHAFT, TRACK ROLLER	710013	1	
4	NUT, M10-8-B HEX ZINC	F81033-3	2	
5	SCREW, M10X40-45H HEX SOCKET SET CONE PO	F81003-61	2	
6	BUSHING, 25.2/38-7 ZINC-PLATED	710039-1	2	

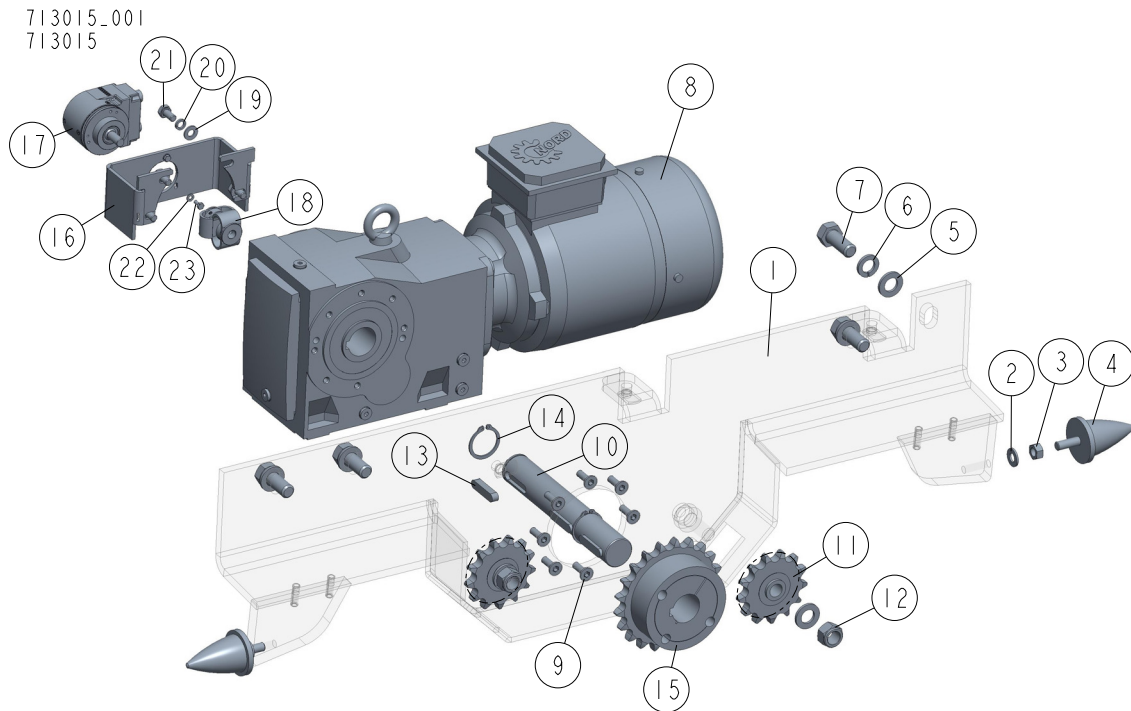
2.5 Mast Left Drive Assembly (No. 713011-UL)

713011-001
713011



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DRIVE ASSEMBLY, MAST LEFT	713011-UL	1	
1	PLATE, WELDMENT MAST SIDE	713012-1	1	
2	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6	
3	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	4	
4	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZI	F81006-13	4	
5	WASHER, 10.5 FLAT ZINC	F81055-1	2	
6	NUT, M10-8-B HEX ZINC	F81033-3	2	
7	BUMPER	710846	2	
8	SPROCKET, 12B1 Z=13	713045	2	
9	SPROCKET/TAPER LOCK 12B1	713044	1	
10	SCREW M8X25 HSFHS ZC 8.8 DIN 7991 ISO 10	F81002-65	7	
11	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2	
12	GEAR MOTOR, SK9012.1AZ-90LP/4 CUS TF	713333-UL	1	
13	SHAFT, ZINC-PLATED DRIVE (1)	713051-1	1	
14	KEY, A10X8X45 PARALLEL	091312	3	
15	RING, Z35 OUTSIDE RETAINING	F81090-36	2	

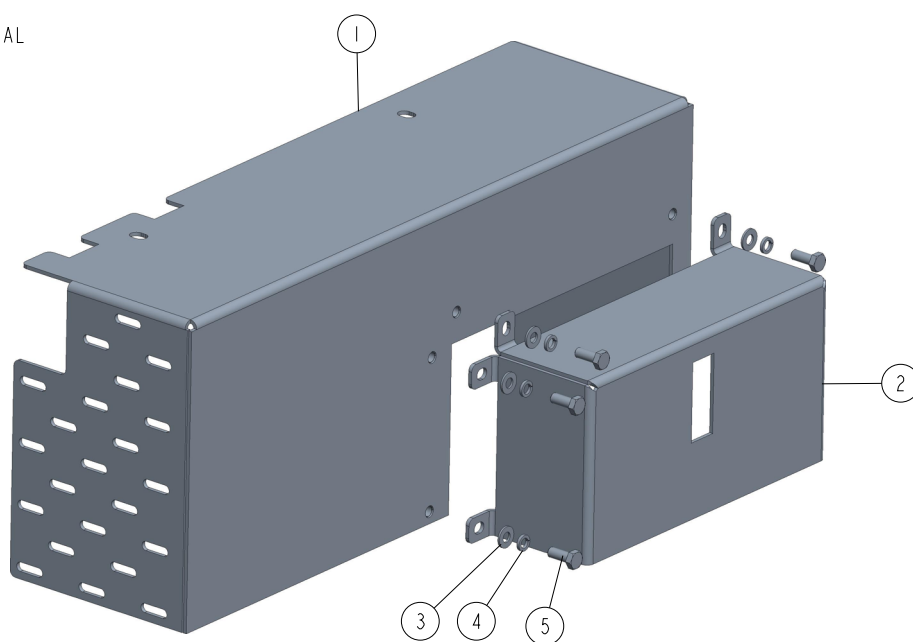
2.6 Mast Right Drive Assembly (No. 557749-US)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DRIVE ASSEMBLY, MAST RIGHT	557749-US	1	
1	PLATE, WELDMENT MAST RIGHT SIDE	713016-1	1	
2	WASHER, 10.5 FLAT ZINC	F81055-1	2	
3	NUT, M10-8-B HEX ZINC	F81033-3	2	
4	BUMPER	710846	2	
5	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6	
6	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	4	
7	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZI	F81006-13	4	
8	GEAR MOTOR, SK9012.1AZ-90LP/4 CUS TF	713333-UL	1	
9	SCREW M8X25 HSFHS ZC 8.8 DIN 7991 ISO 10	F81002-65	7	
10	SHAFT, ZINC-PLATED DRIVE (1)	713052-1	1	
11	SPROCKET, 12B1 Z=13	713045	2	
12	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2	
13	KEY, A10X8X45 PARALLEL	091312	3	
14	RING, Z35 OUTSIDE RETAINING	F81090-36	2	
15	SPROCKET/TAPER LOCK 12B1	713044	1	
16	BRACKET, ENCODER	557034-1	1	
17	ENKODER WM5500 PROFINET BAUMER 111	618805	1	
18	COUPLING, 8.0000.1K01.1010 ENCODER	713247	1	
19	WASHER, 8.4 FLAT ZINC	F81054-1	4	
20	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
21	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD Z	F81002-20	4	
22	WASHER, 4.3 FLAT ZINC	F81051-2	3	
23	SCREW M4X10 DIN933(A2)/ISO 4017 STAINLES	F81000-27	3	

2.7 Guard (No. 557032)

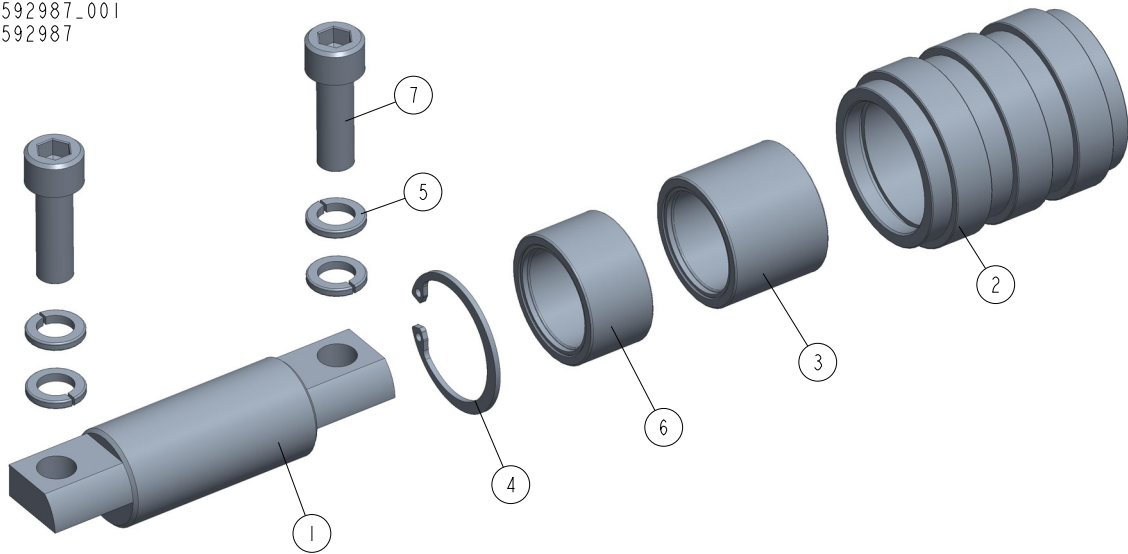
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557032_MANUAL



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	GUARD, MOTOR	557032	1	
1	GUARD, MOTOR WLDMT	557056-1	1	
2	GUARD, ENCODER	557033-1	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
5	BOLT, M8X20 8.8 HEX HEAD FULL THREAD ZIN	F81002-4	4	

2.8 Chain Guide Roller (No. 592987)

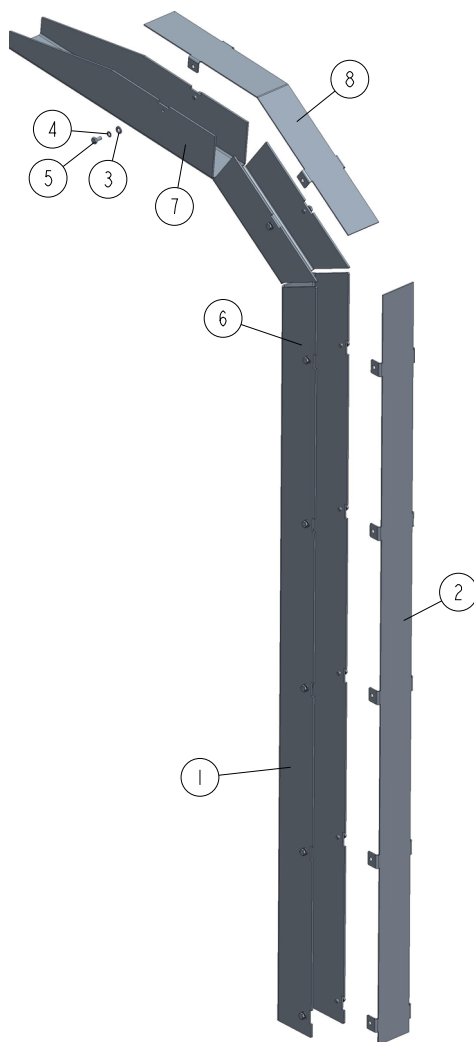
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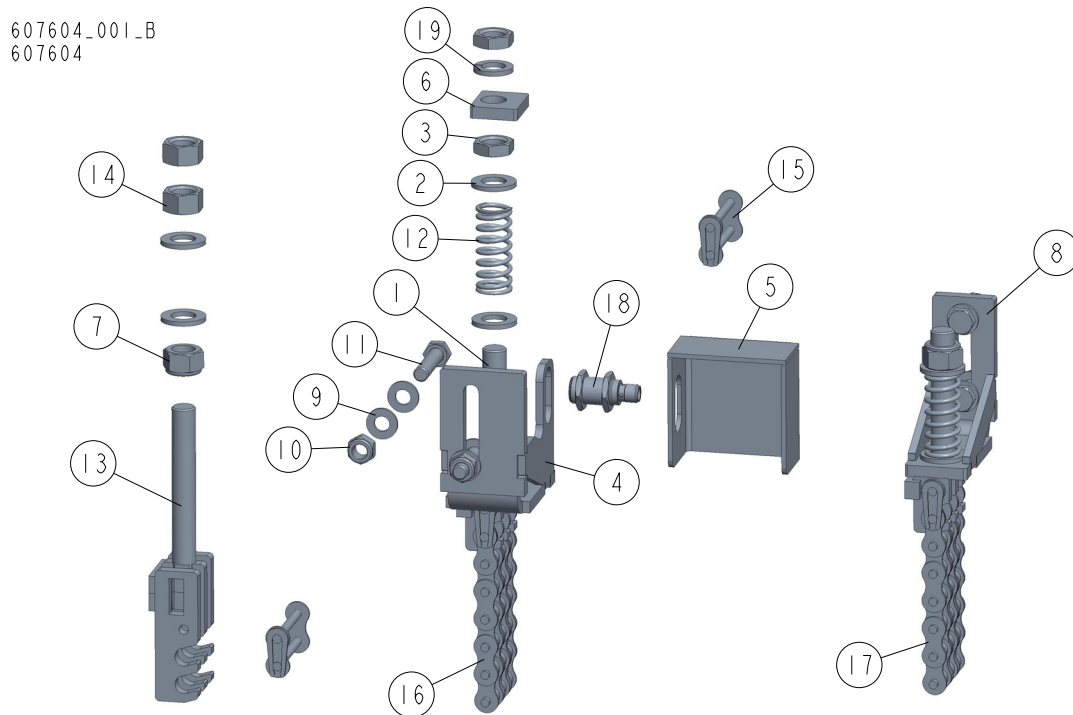
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, CHAIN GUIDE - COMPLETE	592987	1	
1	SHAFT, ROLLER	592988-1	1	
2	ROLLER	592982-1	1	
3	BEARING, NK 28/30 NEEDLE	711439	1	
4	RING, W37 INSIDE RETAINING	F81090-55	1	
5	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	4	
6	BEARING, NK 28/20 NEEDLE	592984	1	
7	SCREW, M10X30 8.8 HEX SOCKET HEAD CAP	F81003-110	2	

2.9 Guide Cable Pantograph (No. 624401)

624401_001
624401

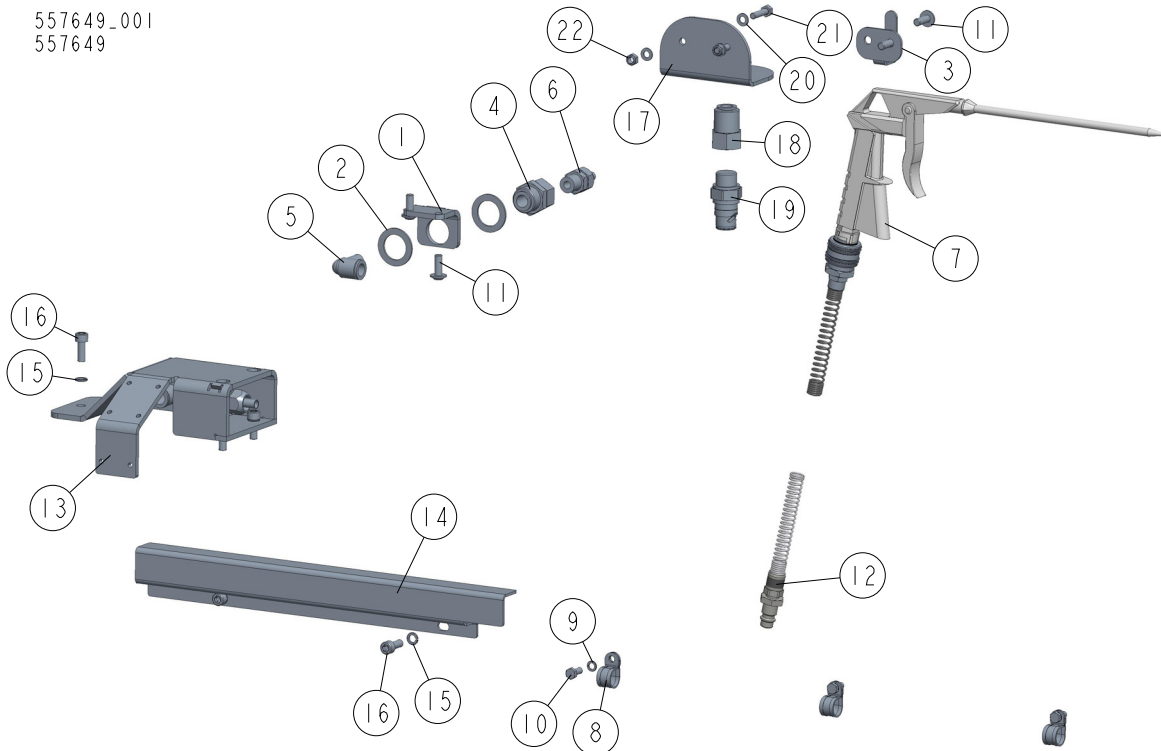


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GUIDE CABLE PANTOGRAPH	624401	1	
1	GUIDE CABLE	624402-1	1	
2	COVER	624403-1	1	
3	WASHER, 6.4 FLAT ZINC	F81053-1	14	
4	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	14	
5	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZIN	F81001-7	14	
6	SCREW, M6X10 8.8 HEX SOCKET HEAD CAP ZIN	F81001-12	7	
7	GUIDE CABLE UPPER	624404-1	1	
8	COVER DUCT	624405-1	1	

2.10 Up/Down Chain Assembly (No. 607604)

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CHAIN ASSEMBLY, UP/DOWN	607604	1	
1	ROD WELDMENT, CHAIN HOOK (LOWER)	592961-1	2	
2	WASHER, 17 FLAT ZINC	F81058-1	6	
3	NUT, M16 HEX THIN ZINC	F81036-4	2	
4	BRACKET, CHAIN MOUNTING	624437-1	1	
5	GUARD, INDUCTIVE SENSOR	557658-1	1	
6	PAD, SENSOR	624442-1	1	
7	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2	
8	BRACKET, CHAIN MOUNTING	624434-1	1	
9	WASHER, 10.5 ZINC FLAT	F81055-1	8	
10	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	4	
11	BOLT, M10X45 HEX HEAD FULL THREAD ZINC	F81003-3	4	
12	SPRING, 18X57XN3.2	710869	2	
13	ROD WELDMENT, CHAIN HOOK	592962-1	1	
14	NUT, M16-5.8 HEX ZINC	F81036-1	2	
15	LINK, 12B-3PZ MASTER	593287	4	
16	CHAIN, 12B-3 160-LINK	592963	1	
17	CHAIN, 12B-3 153-LINK	607606	1	
18	SENSOR, IGC204 MAGNETIC SHUTOFF	512970	1	
19	WASHER, 17 SPLIT LOCK	F81058-2	1	

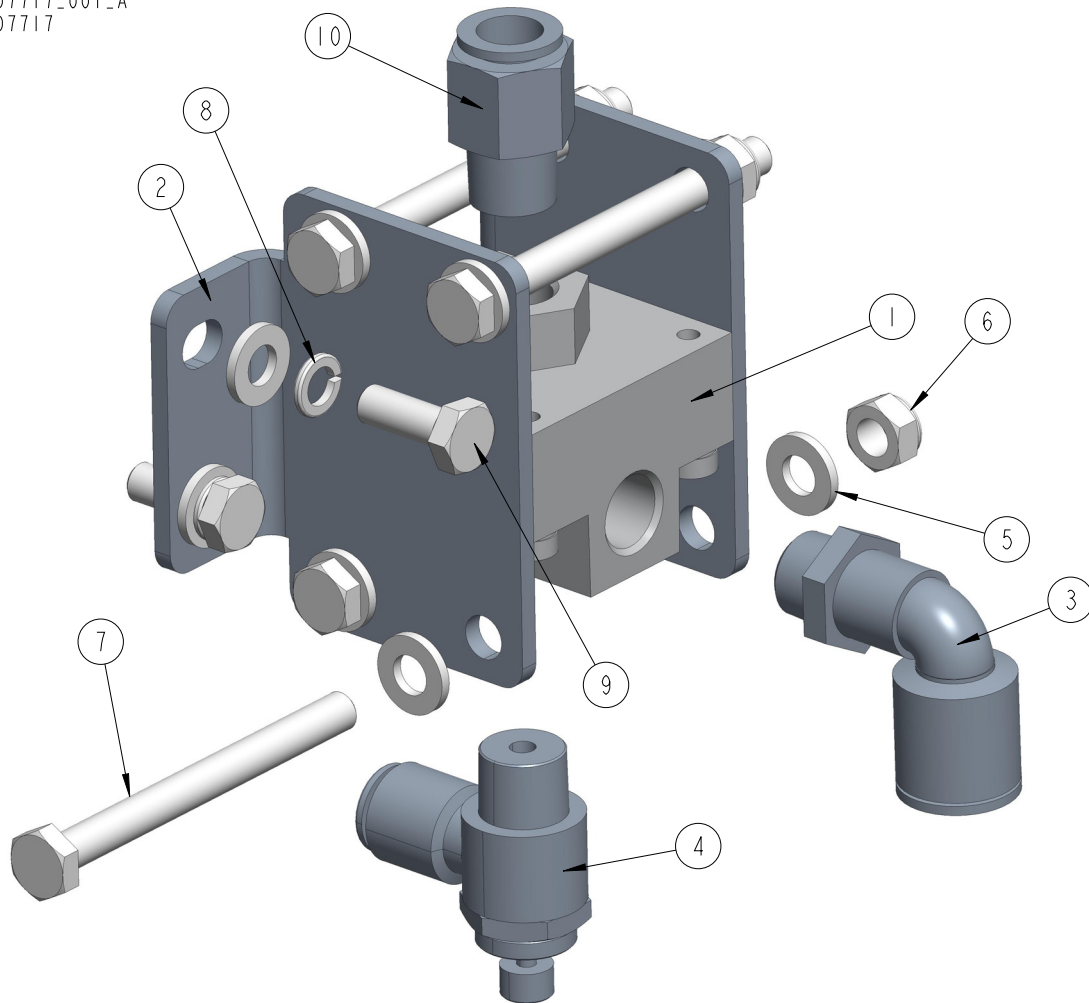
2.11 Reflect Kit (No. 557649)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	REFLECT KIT	557649	1	
1	PLATE (2)	589366-1	1	
2	WASHER, 20.2/30-1.5	561307	4	
3	BRACKET, AIR BLOW GUN	589368-1	1	
4	FITTING, KQ2E10-G02A SMC	561306	2	
5	FITTING, KQ2L10-99A SMC	539675	2	
6	NOZZLE, SMC KNK-R02-600	588941	2	
7	GUN, YATO +2 K AIR BLOW W/EXTENSION	589367	1	
8	CLIP, RSGU 1.10/12W1 METAL & RUBBER RETA	086861	3	
9	WASHER, 5.1 SPLIT LOCK ZINC	F81052-2	3	
10	BOLT, M5 X 12-5.8 HEX HEAD FULL	F81000-5	3	
11	BOLT, M6X16 BN 11252 "BOSSARD"	F81001-24	4	
12	HOSE DN 7.2 -5m, SPIRAL	593194	1	
13	GUARD (1)	588945-1	1	
14	PLATE (1)	588946-1	1	
15	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	5	
16	SCREW, M6X16 8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	5	
17	BRACKET	557695-1	1	
18	FITTING,GW G3/8; 10mm STRAIGHT	593183	1	
19	COUPLER NIPPLE, Rectus DN 7,2 Typ 26 3/8" GZ	557651	1	
20	WASHER, 5.3 FLAT ZINC	F81052-1	4	
21	BOLT M6X20 HH FT ZC 8.8 DIN 933 ISO 4017	F81000-35	2	
22	NUT, M5-8 DIN985 ZINC-PLATED	F81030-2	2	

2.12 Relief Valve (No. 607717)

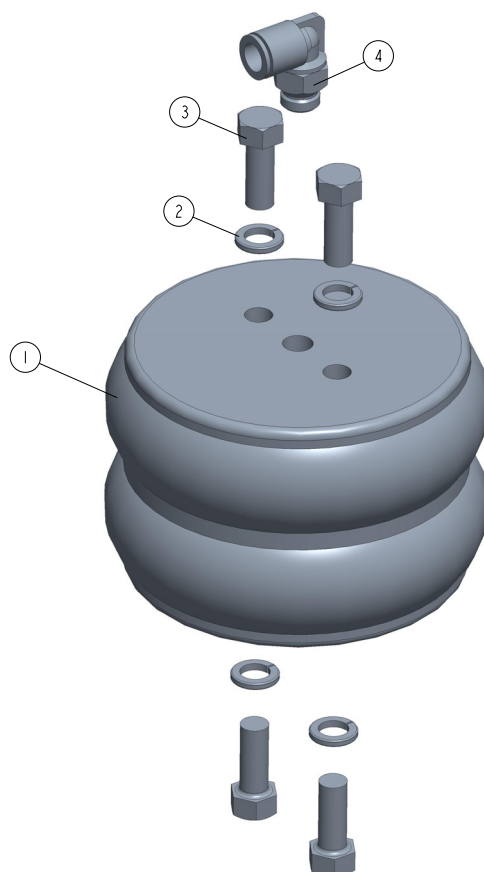
607717-001-A
607717



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	VALVE, RELIEF- COMPLETE	607717	1	
1	VALVE, RELIEF	598074	1	
2	PLATE, FRONT	607716-1	2	
3	FITTING, KQ2L 10-02S 1/4"-18 UNF ELBOW	503972	1	
4	CONTROLLER, AS2201F-02-08S SPEED	509039	1	
5	WASHER, 6.4 FLAT ZINC	F81053-1	12	
6	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4	
7	BOLT M6X65-8.8 HEX HEAD FULL THREAD ZINC	F81001-81	4	
8	WASHER, Z 6.1 SPLIT LOCK	F81053-3	4	
9	BOLT, M6X16-5.8 HEX HEAD FULL THREAD ZIN	F81001-15	4	
10	FITTING, KQ2H10-02AS STRAIGHT MALE	535421	1	

2.13 Board Return Air Bag (No. 593204)

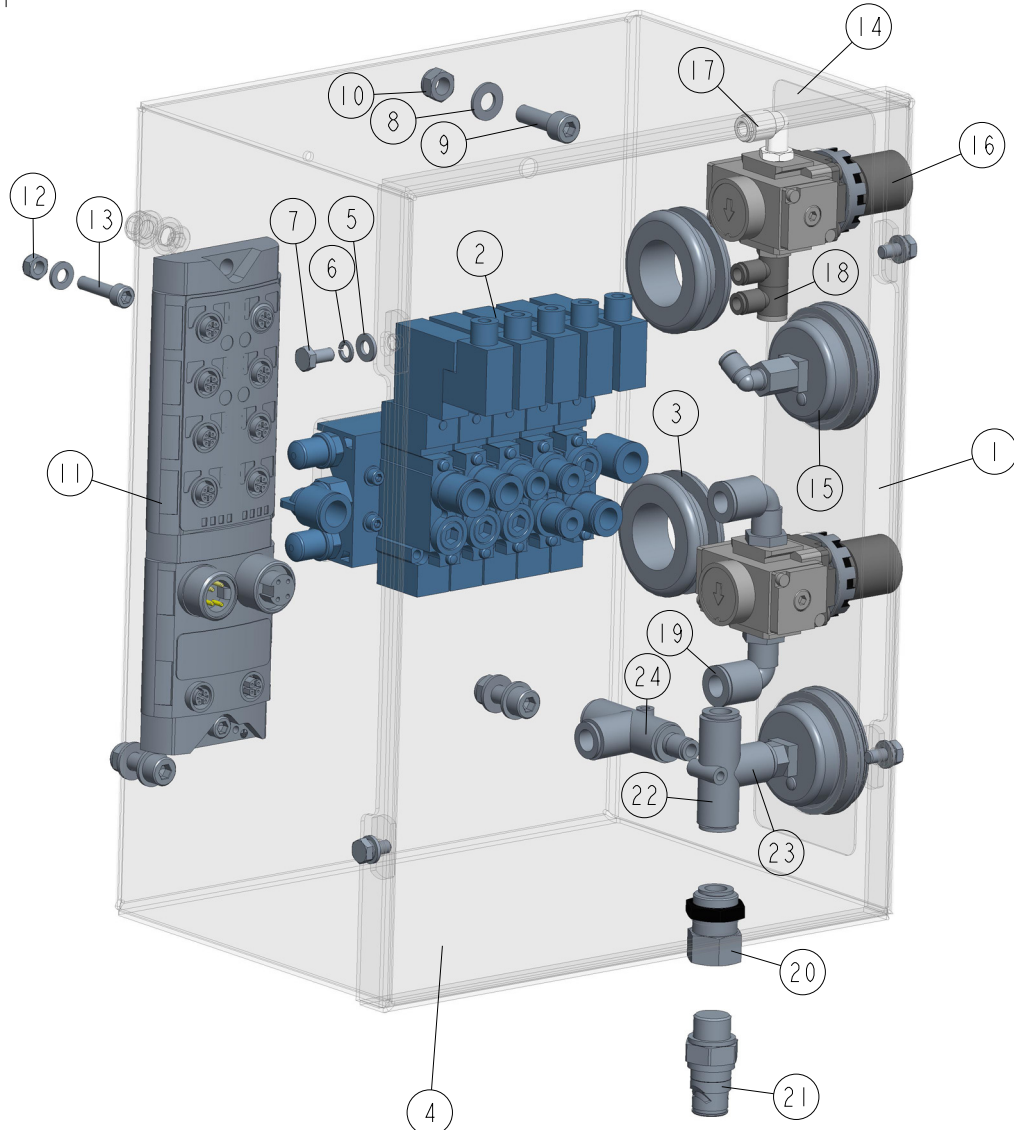
593204-001
593204



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	BAG, AIR - COMPLETE (BOARD RETURN)	593204	1	
1	BAG, MOTOR LIFT AIR	033231	1	
2	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	4	
3	BOLT, 3/8-16X1 HEX HEAD	F05007-7	4	
4	FITTING, GZ 1/4 UNI; 10MM MALE ELBOW	593207	1	

2.14 Box - Complete (No. 557592-US)

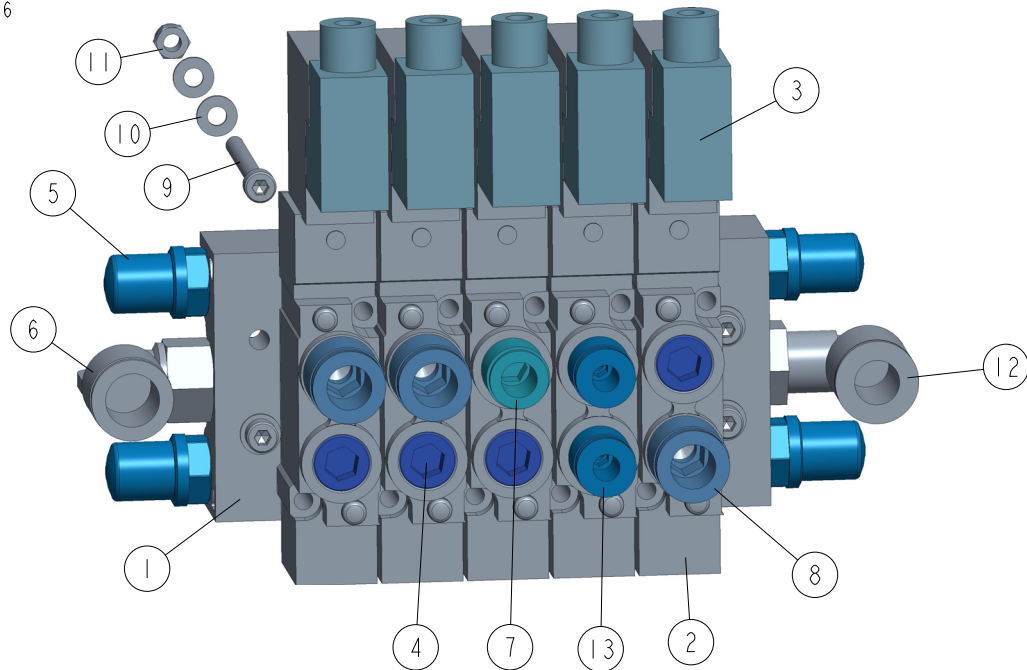
557592-001
557592



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BOX - COMPLETE	557592-US	1	
1	AIR, BOX	557593-1	1	
2	VALVE, COMPLETE See Section 2.15	557596	1	
3	GROMMET, 30X42X8 RUBBER	509717	2	
4	COVER, BOX	557595-1	1	
5	WASHER, 6.4 FLAT ZINC	F81053-1	6	
6	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	4	
7	BOLT, M6X12MM HEX HEAD ZINC	F81001-7	4	
8	WASHER, 8.4 FLAT ZINC	F81054-1	8	
9	SCREW, M8X25 8.8 HEX SOCKET HEAD CAP ZIN	F81002-21	4	
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	5	
11	BALLUFF BNI00L3	618806	1	
12	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
13	SCREW, M6X25-8.8 HEX SOCKET HEAD CAP ZIN	F81001-41	2	
14	DECAL, PNEUMATIC	598143	1	
15	GAUGE, G46-10-01-C PRESSURE	593178	2	
16	REGULATOR, AR20K-F02H-B	593176	2	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
17	FITTING, KQ2L06-02S (6MM) MALE ELBOW	510671	1	
18	FITTING, GZ 1/4 2x6mm	593189	1	
19	FITTING, KQ2L 10-02S 1/4"-18 UNF ELBOW	503972	2	
20	FITTING, GW G3/8; 10mm STRAIGHT	593183	1	
21	FITTING, Rectus DN 7,2 Typ 26 3/8" GZ THREAD QUICK DISC.	557651	1	
22	FITTING, KQ2T 10-00 1/4" TYPE-T	503973	2	
23	FITTING, GW G1/8; 6mm	593180	2	
24	FITTING, 10mm/6mm	593187	1	

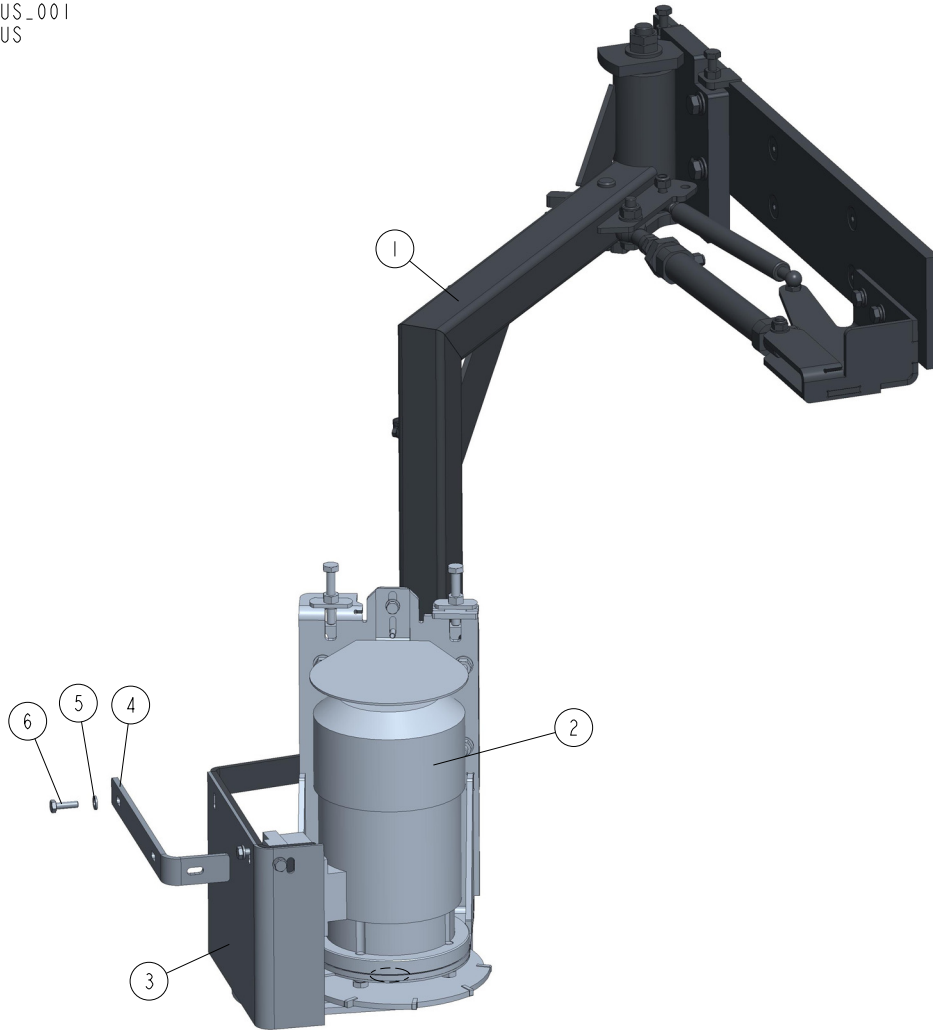
2.15 Valve - Complete (No. 557596)

557596_001
557596

REF	DESCRIPTION (♦ indicates parts available in assemblies only)	PART #	QTY	
-	VALVE - COMPLETE	557596	1	
1	MANIFOLD, SY7000/5 - SS5Y7-20-05-00f-Q	527854	1	
2	VALVE, 5/2 24VDC - SY7120-5YO-02F-Q	527855	5	
3	CONNECTOR, DIN K43 /SMC/	533266	5	
4	PLUG, 1/4" - TB00024	510170	4	
5	SILENCER, AN15-02 (1/4")	510073	4	
6	FITTING, 12MM - KQ2L12-02AS ELBOW	527860	1	
7	FITTING, 8mm - KQ2S08-02AS STRAIGHT	527858	1	
8	FITTING, KQ2S10-02AS	524443	3	
9	SCREW, M4 X 45-8.8 HEX SOCKET HEAD CAP Z	F81011-33	4	
10	WASHER, 4.3 FLAT ZINC	F81051-2	8	
11	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
12	FITTING, KQ2L 10-02S 1/4"-18 UNF ELBOW	503972	1	
13	FITTING, KQ2S10-02AS	524444	2	

2.16 Debarker US (No. 598110-US)

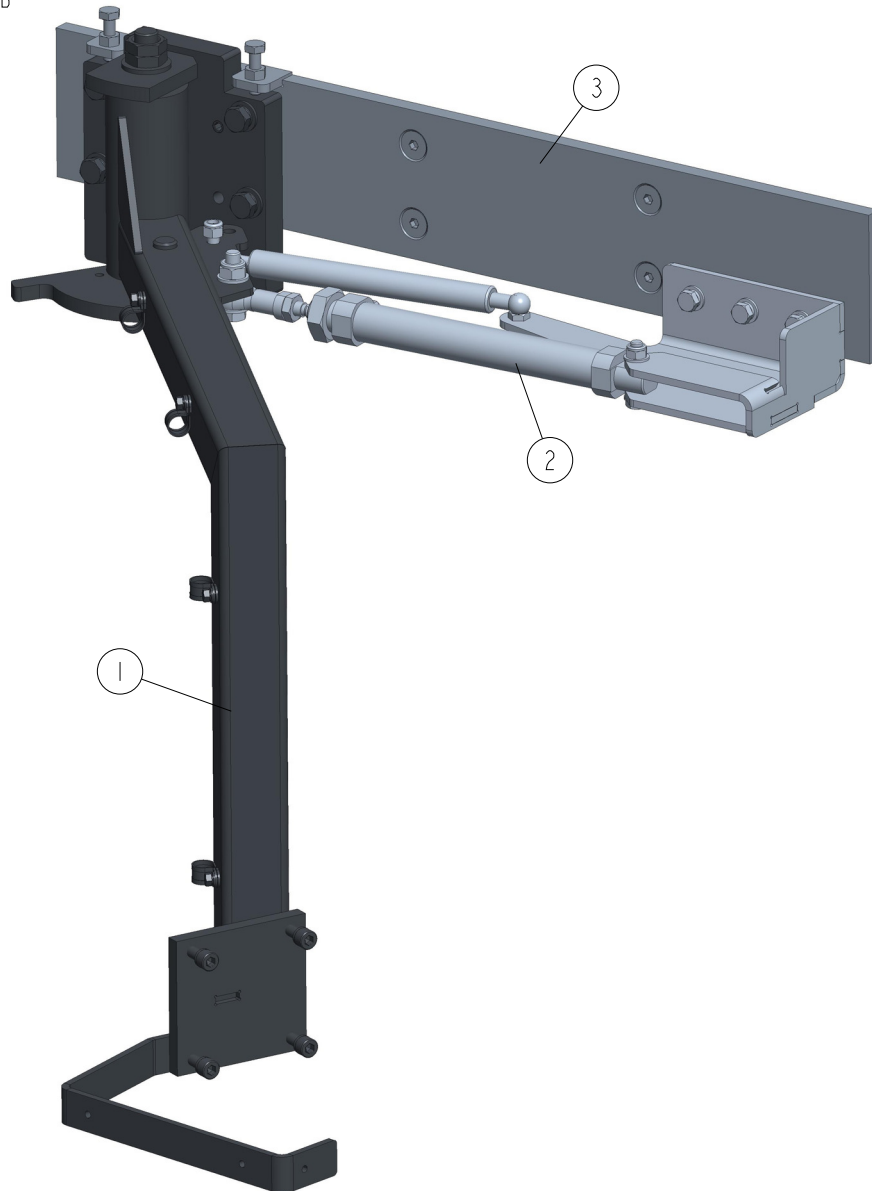
598110-US_001
598110-US



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DEBARKER, WM5500 US	598110-US	1	
1	ARM ASSEMBLY, WM5500 DEBARKER SWING See Section 2.17	598115	1	
2	DRIVE ASSEMBLY, DEBARKER BLADE See Section 2.18	538607-US	1	
3	GUARD, DEBARKER FLEXIBLE DEBRIS	097020	1	
4	GUARD, DEBARKER WRAP-AROUND PAINTED	098695-1	1	
5	WASHER, 6.4 FLAT ZINC	F81053-1	3	
6	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	3	

2.17 Swing Arm Assembly (No. 598115)

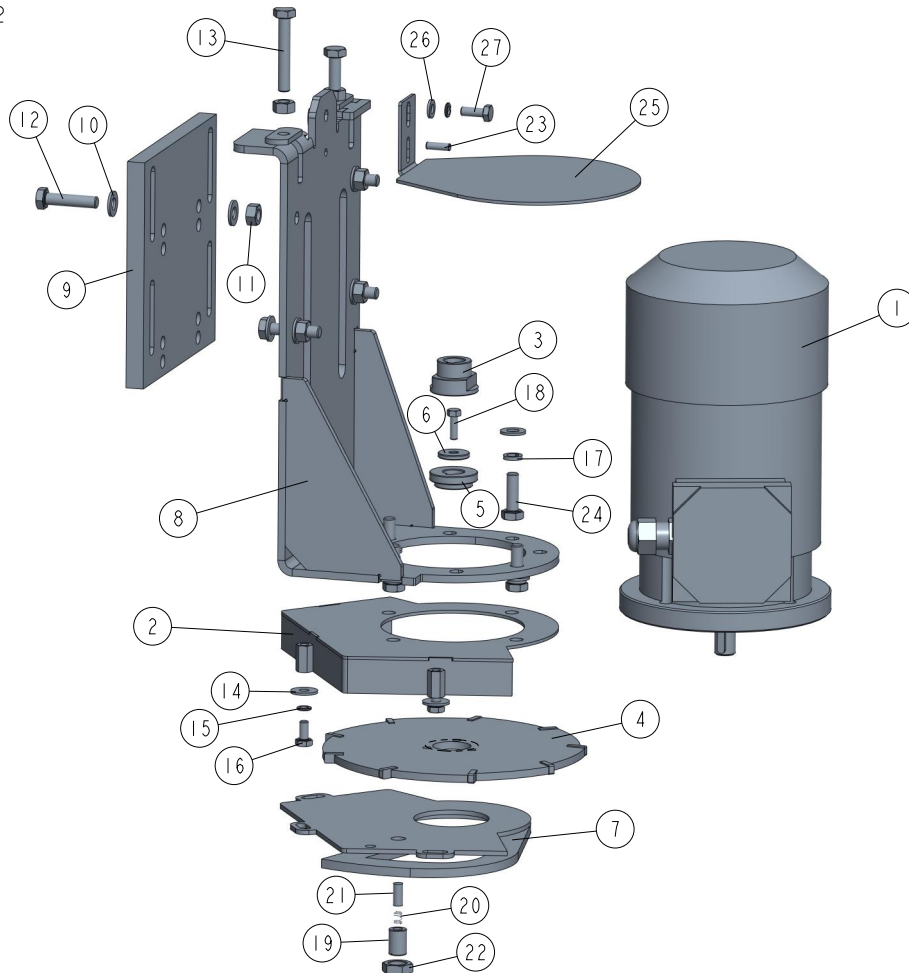
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598115



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ARM ASSEMBLY, WM5500 DEBARKER SWING	598115	1	
1	ARM, DEBARKER HORIZONTAL See Section 2.19	598114	1	
2	ARM, DEBARKER See Section 2.20	598130	1	
3	BAR, MOUNTING See Section 2.21	598129	1	

2.18 Debarker Blade Drive Assembly US (No. 538607-US)

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538607

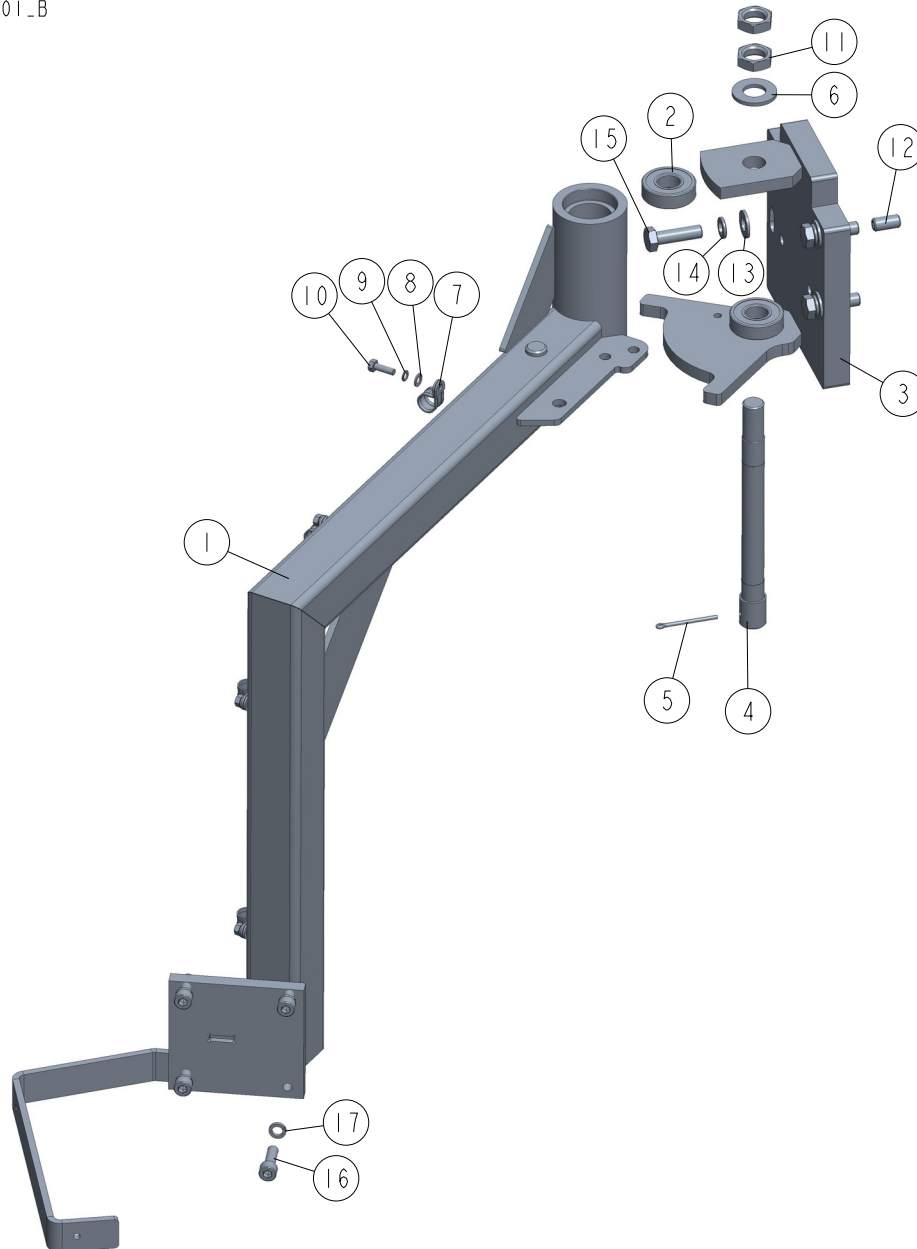


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DRIVE ASSEMBLY, DEBARKER BLADE	538607-US	1	
1	MOTOR, 3SIEK71x-2C1/G IMB5 AC DEBARKER	096777-UL	1	
2	GUARD, DEBARKER BLADE UPPER	096244-1	1	
3	BUSHING, CLAMPING	096088	1	
4	BLADE, 180 B-06.5/5.0 D-25.5 - COMPLETE	083848-1	1	
5	BUSHING, RETAINING	096087	1	
6	WASHER	096238-1	1	
7	GUARD, DEBARKER BLADE LOWER	096245-1	1	
8	BRACKET, DEBARKER MOTOR	538605-1	1	
9	PLATE, MOTOR MOUNT	598085	1	
10	WASHER, 8.4 FLAT ZINC	F81054-1	12	
11	NUT, M8-8-B HEX ZINC	F81032-1	6	
12	BOLT, M8X35-8.8 HEX HEAD FULL THREAD ZIN	F81002-13	4	
13	BOLT, M8X50-8.8 HEX HEAD FULL THREAD ZIN	F81002-19	2	
14	WASHER, 6.5 ZINC SPECIAL FLAT	F81053-11	3	
15	WASHER, Z6.1 SPLIT LOCK ZINC	F81053-3	4	
16	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZIN	F81001-7	3	
17	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
18	BOLT, M5X16-8.8 HEX HEAD FULL THREAD ZIN	F81000-20	1	
-	PIN ASSEMBLY, DEBARKER BLADE BRAKING	501464	1	
19	SCREW, M12X17 SET	501462	1	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
20	SPRING, 0.5X5.5-7	501463	1	
21	PIN, DEBARKER BLADE BRAKING	501461	1	
22	NUT, M12-04-A THIN ZINC	F81034-6	1	
23	PIN, 5X16 ROLL ZINC	F81044-3	1	
24	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD Z	F81002-5	4	
25	GUARD, DEBARKER MOTOR	538610-1	1	
26	WASHER, 6.4 FLAT ZINC	F81053-1	1	
27	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	1	

2.19 Debarker Horizontal Arm (No. 598114)

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598114

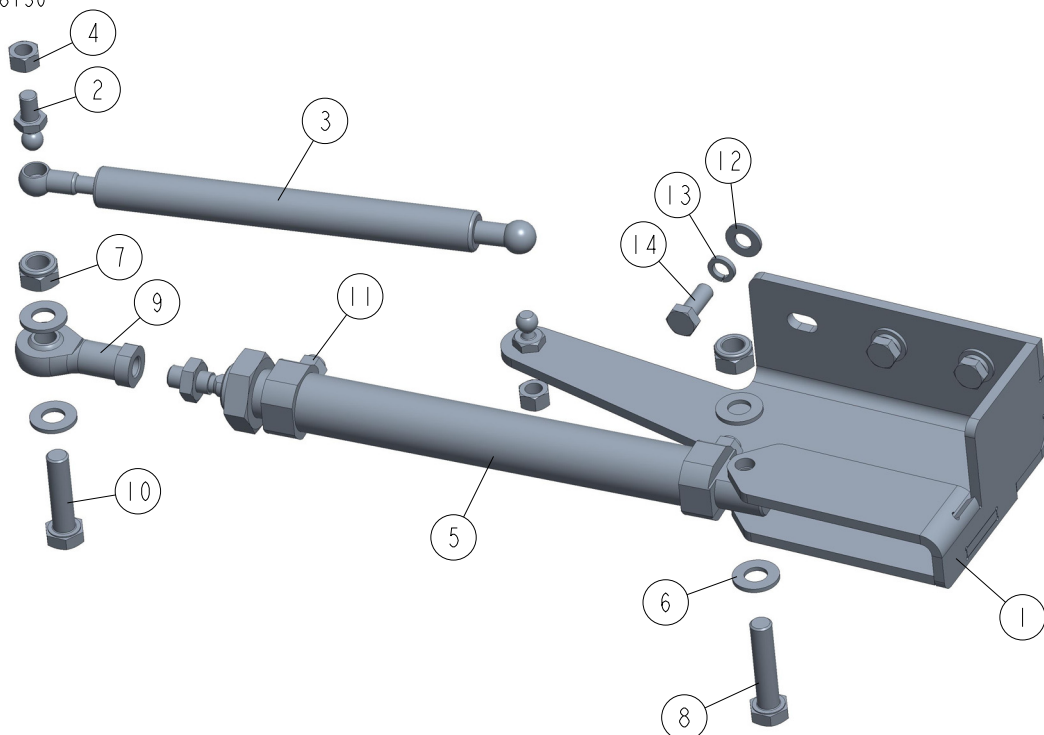


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ARM, DEBARKER HORIZONTAL	598114	1	
1	ARM, DEBARKER	624408-1	1	
2	BEARING, 6203-2RS FLT ROLLING	086114	2	
3	BRACKET, MOUNTING	598120-1	1	
4	ROD, DEBARKER	592336-1	1	
5	PIN, S-ZN 4X50 PN-M/82001.	F81043-35	1	
6	WASHER, 17.2/33-3	592338-1	1	
7	CLAMP, RSGU 1.10/12W1 METAL & RUBBER	086861	4	
8	WASHER, 5.3 FLAT ZINC	F81052-1	4	
9	WASHER, 5.1 SPLIT LOCK	F81052-2	4	
10	BOLT, M5X16 8.8 HEX HEAD FULL THREAD ZIN	F81000-20	4	
11	NUT, M16 HEX THIN ZINC	F81036-4	2	
12	SCREW, M10X1X20 DIN 913 STAINLESS STEEL	F81015-1	2	
13	WASHER, 10.5 ZINC FLAT	F81055-1	4	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
14	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	4	
15	BOLT, M10X35 -8.8 HEX HEAD FULL THREAD Z	F81003-17	4	
16	SCREW, M8X25 -8.8 HEX SOCKET HEAD CAP	F81002-21	4	
17	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	

2.20 Debarker Arm (No. 598130)

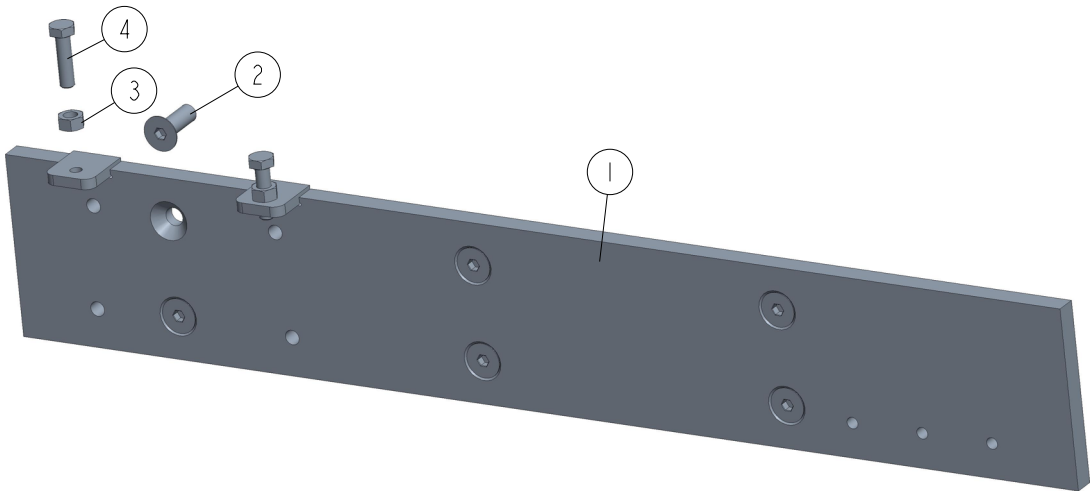
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598130



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ARM, DEBARKER	598130	1	
1	ARM, DEBARKER	598131-1	1	
2	BALL-END, 10MM X 5/16-18 X .41" STEEL	037364	2	
3	ROD, HAND CONTROL DAMPENER	044570	1	
4	Nut, 5/16-18 Swaged Hex	F05010-6	2	
5	CYLINDER, CD85N25-150-B PNEUMATIC	598061	1	
6	WASHER, 10.5 FLAT ZINC	F81055-1	4	
7	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2	
8	BOLT, M10X45 HEX HEAD FULL THREAD ZINC	F81003-3	1	
9	JOINT, KJ10D PISTON ROD BALL	518617	1	
10	BOLT, M10 X 40-8.8 HEX HEAD FULL THREAD	F81003-16	1	
11	FITTING, G1/8" (KQ2H06-G01A) STRAIGHT MA	535297	2	
12	WASHER, 8.4 FLAT ZINC	F81054-1	3	
13	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	3	
14	BOLT, M8X20-8.8-B HEX HEAD FULL THREAD Z	F81002-4	3	

2.21 Mounting Bar (No. 598129)

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598129

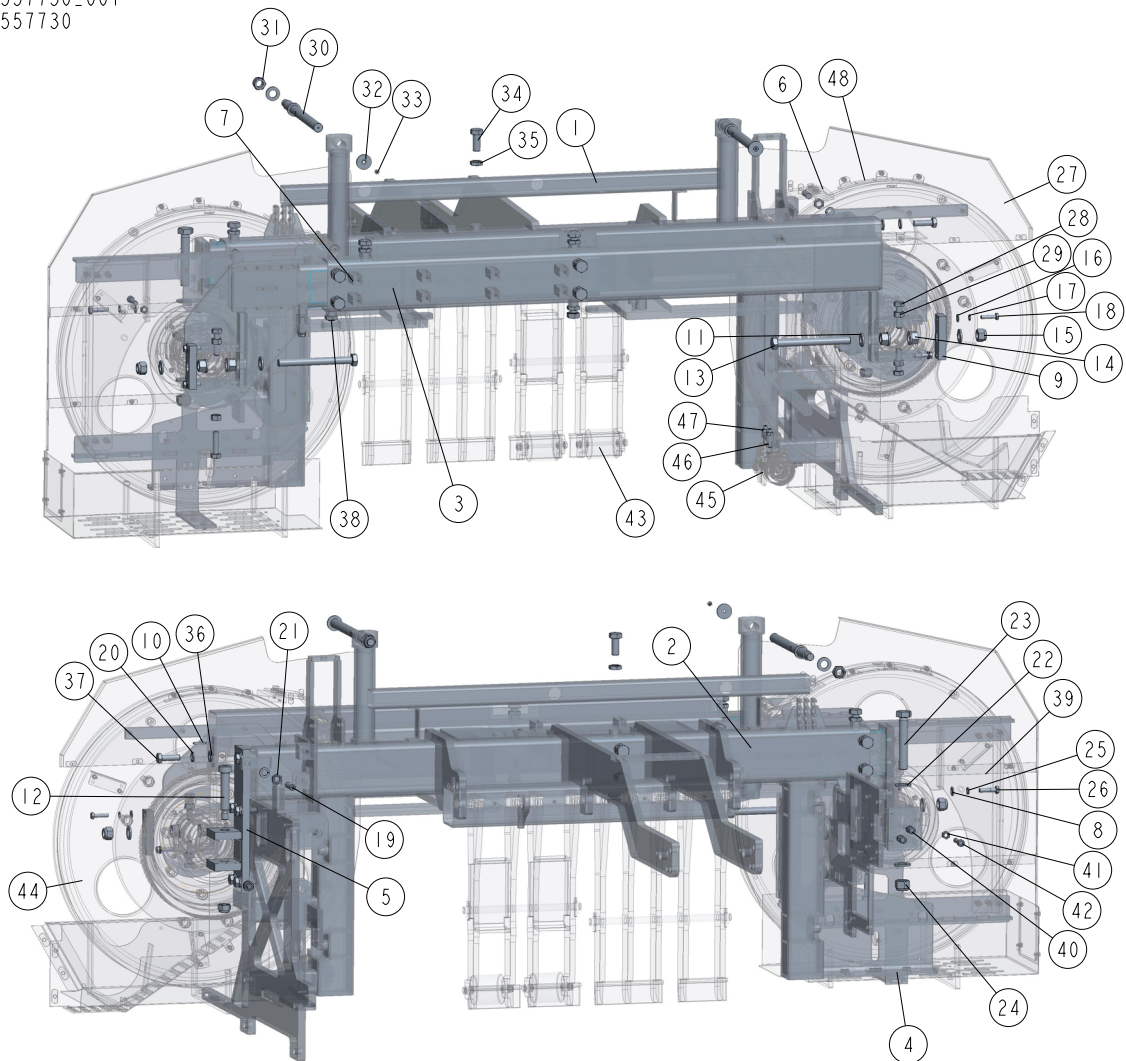


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BAR, MOUNTING	598129	1	
1	BAR, MOUNTING	598125-1	1	
2	SCREW, M10X30-10.9 FLAT SOCKET HEAD CAP	F81003-104	6	
3	NUT, M8-8-B HEX ZINC	F81032-1	2	
4	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	2	

SECTION 3 SAW HEAD

3.1 Saw Head Frame US (No. 557730)

557730_001
557730

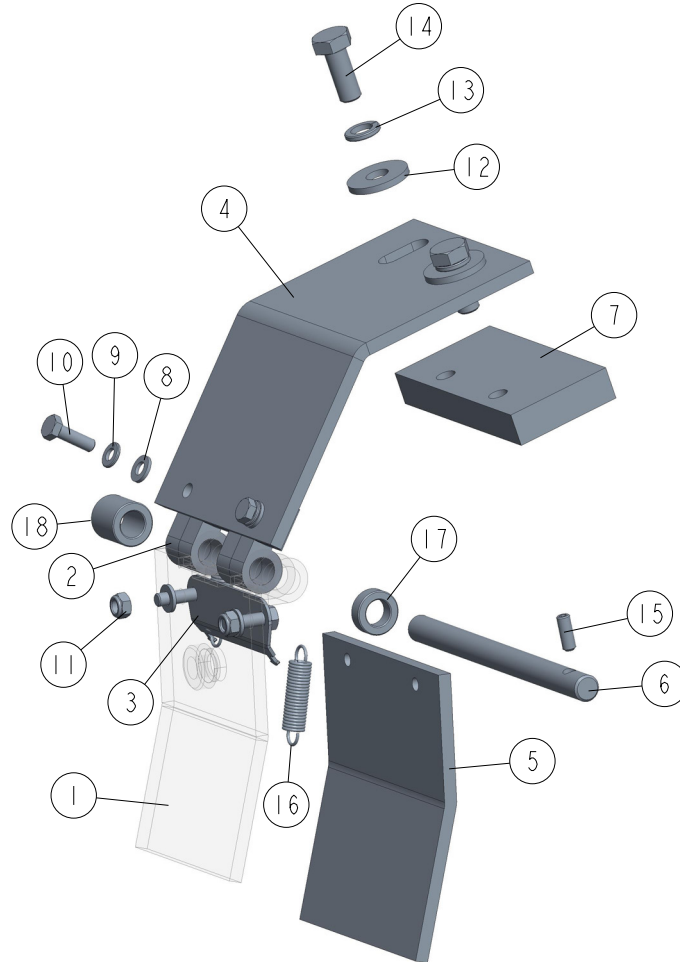


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	FRAME, SAW HEAD WM5500 USA	557730	1	
1	FRAME, SAW HEAD	598165-1	1	
2	TUBE WELDMENT, WHEEL MOUNT - LEFT	715161-1	1	
3	TUBE WELDMENT, WHEEL MOUNT - RIGHT	715145-1	1	
4	PLATE ASSEMBLY, BLADE TENSION	598195-1	1	
5	BRACKET, BLADE WHEEL SHAFT MOUNT	715349-1	1	
6	WIPER/SCRAPER ASSEMBLY, DRIVE-SIDE BLADE See Section 3.2	607720	1	
7	WIPER/SCRAPER ASSEMBLY, IDLE-SIDE BLADE See Section 3.3	607725	1	
8	WASHER, 13 FLAT ZINC	F81056-1	4	
9	BLOCK	715352-1	2	
10	PIN, 5X35-N-C PN-EN ISO 8752 ROLL	F81044-9	2	
11	WASHER, 21 FLAT ZINC	F81059-2	10	
12	BOLT, 24/M20X100-12.9-ISO7379 (BOSSARD -	F81006-72	1	
13	BOLT, M20X1.5X200-8.8 HEX HEAD	F81007-28	2	
14	NUT, M20X1.5 -8 HEX ZINC	F81037-11	4	
15	NUT, ISO10512-M20X1.5-8-A2 SELF-LOCKING	F81037-5	2	
16	WASHER, 10.5 ZINC FLAT	F81055-1	4	
17	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	4	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
18	BOLT, M10 X 40-8.8 HEX HEAD FULL THREAD	F81003-16	4	
19	SCREW, M16X45 -33H HEX SOCKET ZINC SET W	F81017-3	2	
20	WASHER, 17 SPLIT LOCK	F81058-2	8	
21	NUT, M16 HEX THIN ZINC	F81036-4	2	
22	WASHER, 25 FLAT ZINC	F81061-3	2	
23	BOLT, M24X140 8.8 HEX HEAD FULL THREAD Z	F81009-14	1	
24	NUT, M24X2 PN-EN ISO 7040 NYLON	F81039-10	1	
25	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	4	
26	BOLT, M12 X 45-8.8 HEX HEAD FULL THREAD	F81004-32	4	
27	GUARD SET See Section 3.4	607615	1	
28	BOLT, M16X60 8.8 HEX HEAD FULL THREAD ZI	F81006-12	4	
29	NUT, M16-5.8 HEX ZINC	F81036-1	4	
30	ROD, N35/N21X348	714934-1	2	
31	NUT, M20-8-A NYLON HEX ZINC LOCK	F81037-2	3	
32	WASHER, 7/25-3	711355	2	
33	BOLT M6X12-10.9 FE/ZN5 DIN7991 TAPER HEA	F81001-54	2	
34	SCREW, ISO 4018 M20X45-HEX HEAD - BRASS	F81007-29	22	
35	NUT, M20 ISO 4035 THIN ZINC	F81037-9	24	
36	WASHER, 17 FLAT ZINC	F81058-1	6	
37	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZI	F81006-38	6	
38	SCREW, M20X40 -45H HEX SOCKET ZINC SET W	F81018-2	2	
39	PLATE, IDLE SIDE STIFFENER - COMPLETE See Section 3.5	607715	1	
40	SCREW, ISO 4762 M12X60-8.8-A2E HEX SOCKE	F81004-100	1	
41	NUT, M12-8 HEX ZINC	F81034-1	3	
42	SCREW, M12X45-8.8 HEX SOCKET HEAD CAP ZI	F81004-93	2	
43	BOARD RETURN ASSEMBLY See Section 3.7	607700	1	
44	WHEEL ASSEMBLY, WM5500 - 2" US	557733	1	
45	BLADE GUIDE FIXED	718847	1	
46	SCREW M10X50 HSSS W/FLAT POINT BLACK 45	F81003-161	2	
47	NUT, M10 8 HEX ZINC	F81033-3	2	
48	PLATE, SECURING, NARROW BLADE	719645	2	

3.2 Drive-side Blade Wheel Wiper/scraper Assembly (No. 607720)

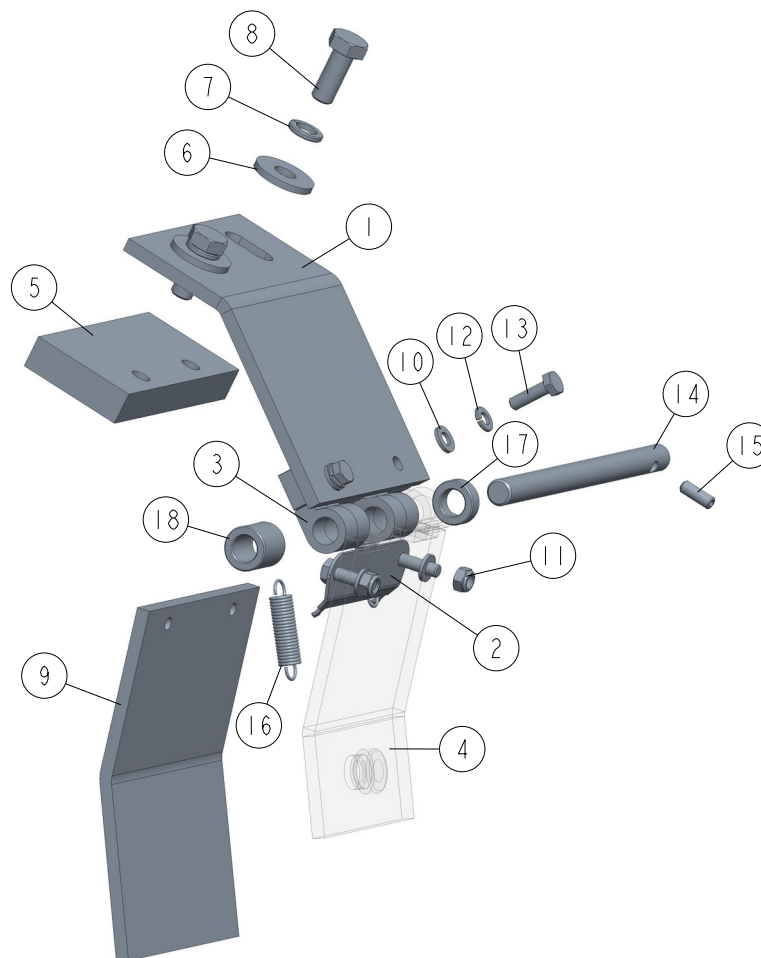
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WIPER/SCRAPER ASSEMBLY, DRIVE-SIDE BLADE WHEEL	607720	1	
1	MOUNT WELDMENT, FELT	710203-1	1	
2	BRACKET, SCRAPER MOUNT	710208-1	1	
3	PLATE, SPRING HOOK	710204-1	2	
4	PLATE, SCRAPER MOUNT	607721-1	1	
5	FELT	607723	1	
6	ROD, N12x161	607724-1	1	
7	SCRAPER	607722	1	
8	WASHER, 6.4 FLAT ZINC	F81053-1	4	
9	WASHER, 6.1 DIN 127 (A2-304) STAIN-	F81053-4	2	
10	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	4	
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
12	WASHER, 10.5 FLAT SPECIAL ZINC-PLATED	F81055-6	2	
13	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
14	BOLT, M10-1.5X25MM HH GR8.8	F81003-11	2	
15	SCREW, M6X16-45H HEX SOCKET SET FLAT POI	F81001-10	1	
16	SPRING, VANEL U.100.140.0444.A	714601	2	
17	BUSHING, 12/20-7	607728-1	1	
18	BUSHING, 12/20-21	607729-1	1	

3.3 Idle-side blade wheel wiper/scrapper assembly (No. 607725)

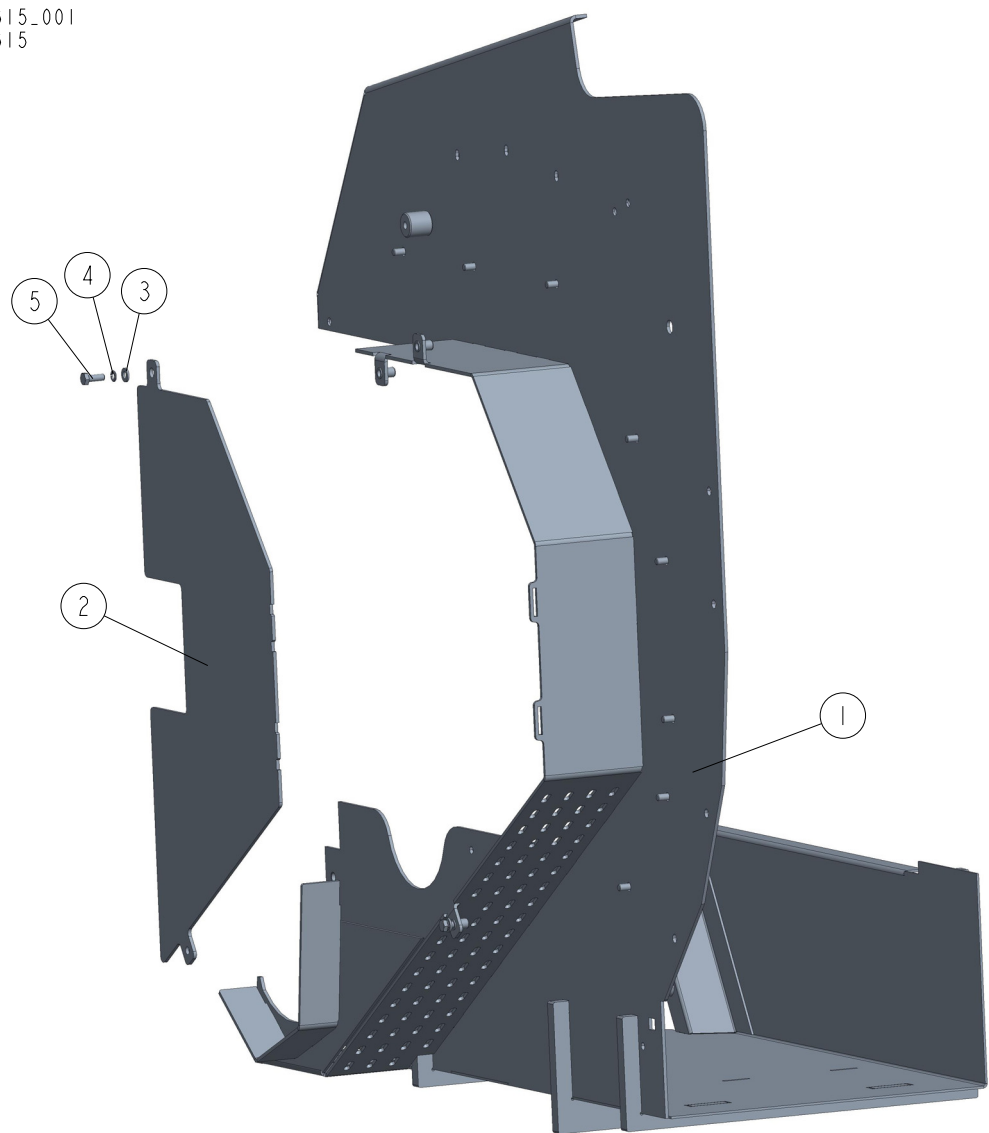
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WIPER/SCRAPER ASSEMBLY, IDLE-SIDE BLADE WHEEL	607725	1	
1	MOUNT WELDMENT, FELT	607726-1	1	
2	PLATE, SPRING HOOK	710204-1	2	
3	BRACKET, SCRAPER MOUNT	710211-1	1	
4	MOUNT WELDMENT, FELT	710217-1	1	
5	SCRAPER	607722	1	
6	WASHER, 10.5 FLAT SPECIAL ZINC-PLATED	F81055-6	2	
7	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
8	BOLT, M10-1.5X25MM HH GR8.8	F81003-11	2	
9	FELT	607727	1	
10	WASHER, 6.4 FLAT ZINC	F81053-1	4	
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
12	WASHER, 6.1 DIN 127 (A2-304) STAIN-	F81053-4	2	
13	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	4	
14	ROD, N12x161	607724-1	1	
15	SCREW, M6X16-45H HEX SOCKET SET FLAT POI	F81001-10	1	
16	SPRING, VANEL U.100.140.0444.A	714601	2	
17	BUSHING, 12/20-7	607728-1	1	
18	BUSHING, 12/20-21	607729-1	1	

3.4 Guard Set (No. 607615)

607615-001
607615

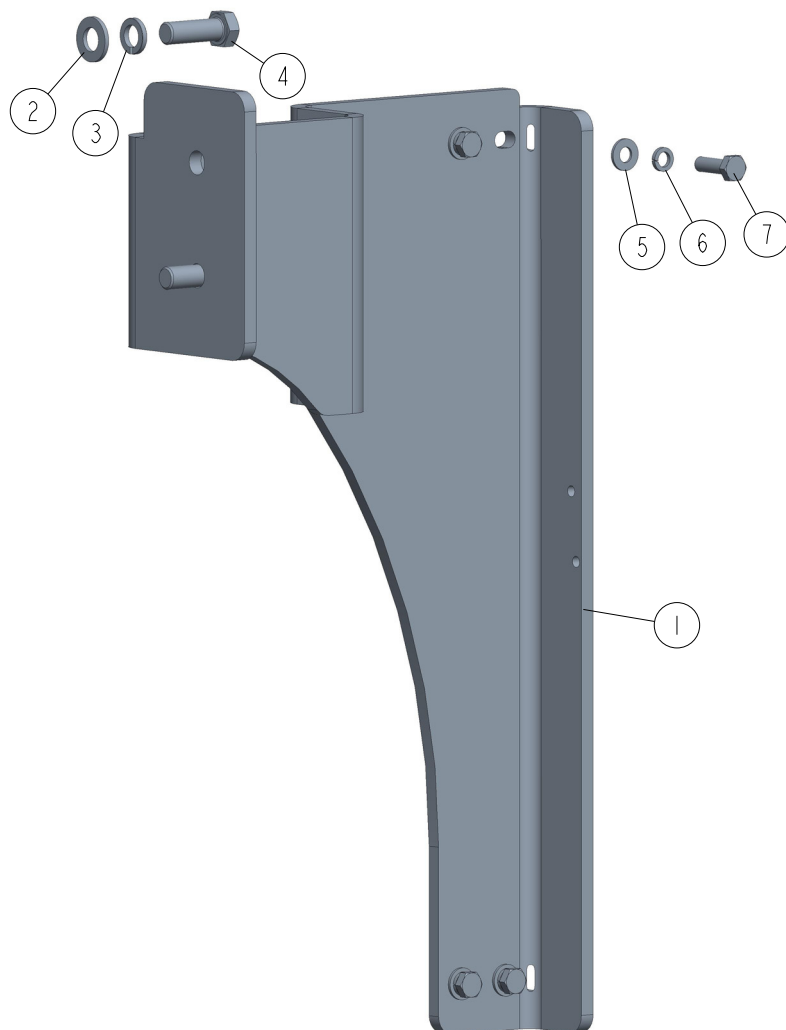


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GUARD SET	607615	1	
1	GUARD WELDMENT, RIGHT	607616-1	1	
2	GUARD, PULLEY	714951-1	1	
3	WASHER, 6.4 FLAT ZINC	F81053-1	10	
4	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	10	
5	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	10	

3 Idle Side Stiffener Plate (No. 607715)

3.5 Idle Side Stiffener Plate (No. 607715)

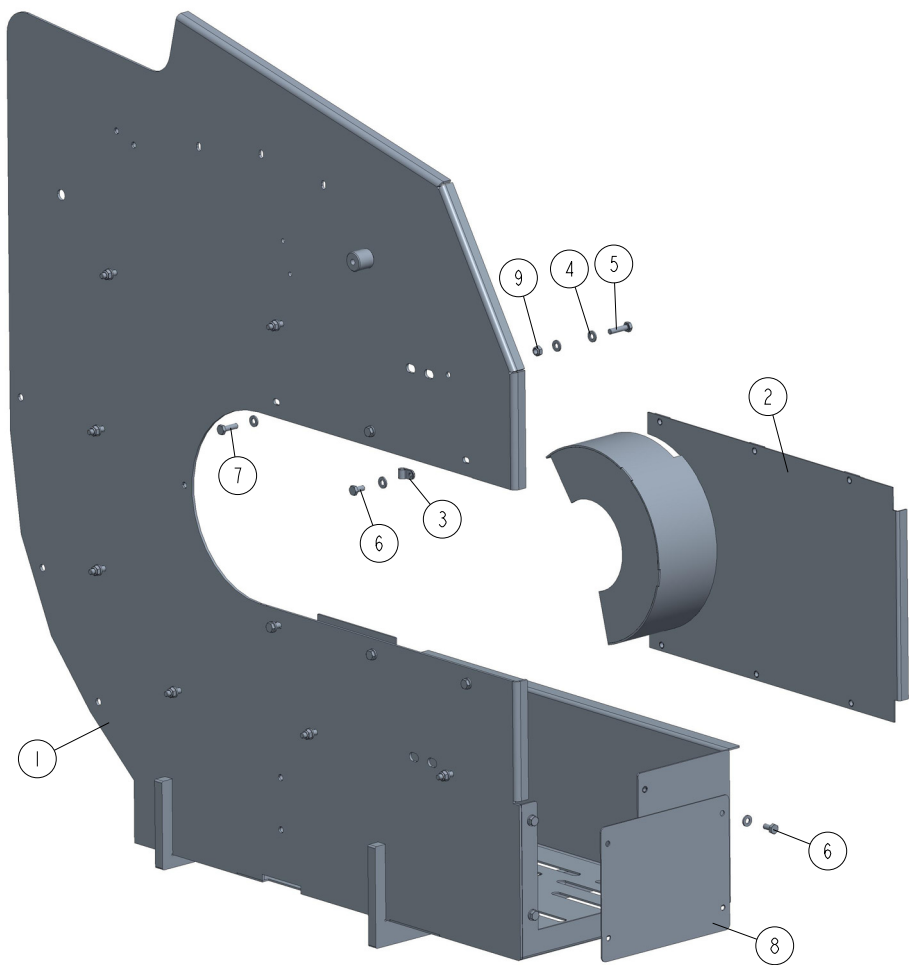
607715_001
607715



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PLATE, IDLE SIDE STIFFENER - COMPLETE	607715	1	
1	PLATE, STIFFENER	557507-1	1	
2	WASHER, 13 FLAT ZINC	F81056-1	2	
3	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	2	
4	BOLT, M12X35 8.8 HEX HEAD FULL THREAD ZI	F81004-24	2	
5	WASHER, 8.4 FLAT ZINC	F81054-1	4	
6	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
7	BOLT, M8X25-8.8-B-HEX HEAD FULL THREAD Z	F81002-5	4	

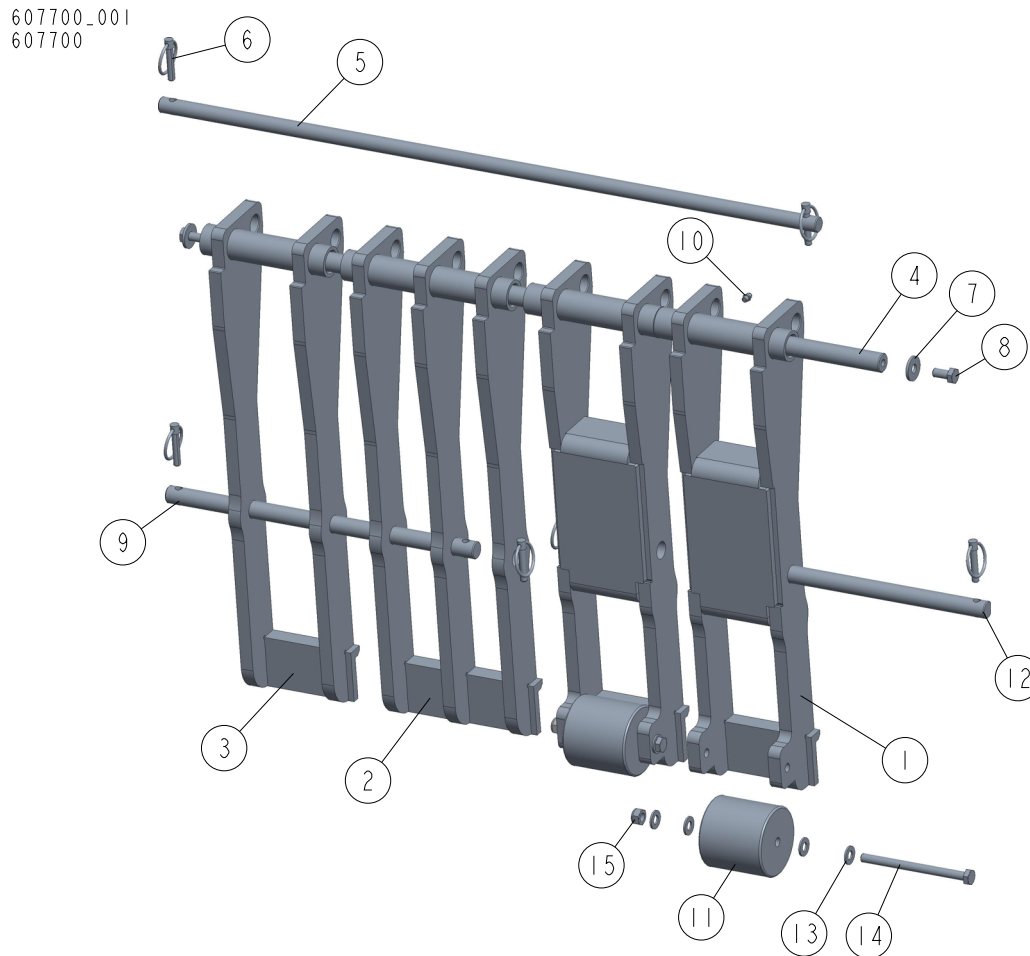
3.6 Rear Left Guard Set US (No. 557741)

557741_001
557741



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GUARD SET, REAR LEFT US	557741	1	
1	GUARD SET, REAR LEFT US	557742-1	1	
2	COVER, MIDDLE	557688-1	1	
3	ELEMENT, EE63 MOUNTING	F81080-4	1	
4	WASHER, 6.4 FLAT ZINC	F81053-1	30	
5	BOLT, M6X25 -8.8 HEX HEAD FULL THREAD ZI	F81001-3	8	
6	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZIN	F81001-7	8	
7	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	4	
8	PLATE	714842-1	1	
9	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	10	

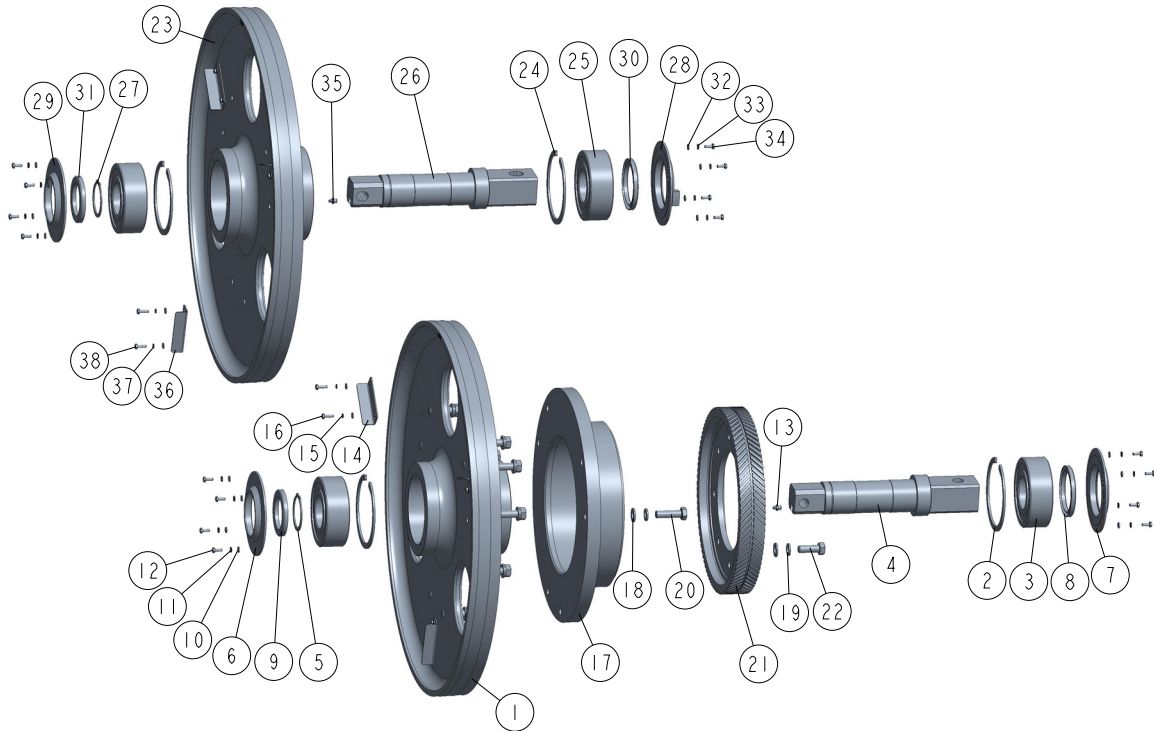
3.7 Board Return Assembly (No. 607700)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BOARD RETURN ASSEMBLY	607700	1	
1	FINGER WELDMENT, BOARD RETURN	557666-1	2	
2	ARM ASSEMBLY, BOARD RETURN	607710-1	1	
3	ARM ASSEMBLY, BOARD RETURN	607730-1	1	
4	ROD, N22x770	607709-1	1	
5	ROD, N18x822	607708-1	1	
6	PIN, 8 BN914 LINCH (BOSSARD 1364650)	F81046-2	6	
7	WASHER, 10.5 FLAT SPECIAL ZINC-PLATED	F81055-6	2	
8	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZI	F81003-1	2	
9	ROD, N20x385	607713-1	1	
10	FITTING, M6 GREASE	086280	6	
11	ROLLER	557675	2	
12	ROD, N20x328	557693-1	1	
13	WASHER, 10.5 FLAT ZINC	F81055-1	8	
14	BOLT, M10X130-8.8 FE/ZN5 PN-M/82105	F81003-170	2	
15	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2	

3.8 Wheel Assembly 2" US (No. 557733)

557733_001
557733

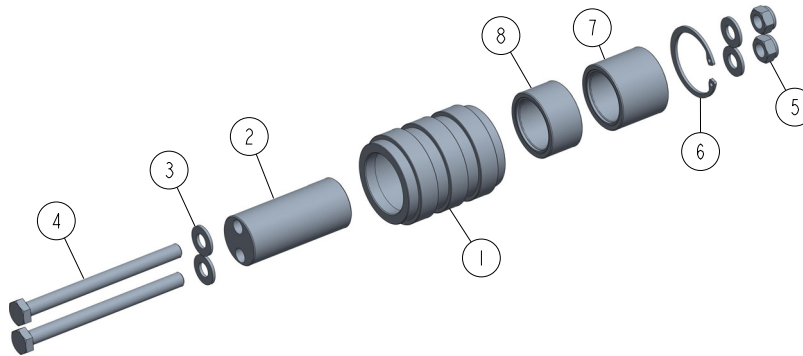


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	WHEEL ASSEMBLY, WM5500 - 2" US	557733	1
-	BLADE WHEEL ASSEMBLY, DRIVE SIDE (63) 2"	557747-1	1
1	BLADE WHEEL WB - CROWNED	715558	1
2	RING, W150 INSIDE RETAINING	F81090-43	2
3	BEARING, NJ2314E.TVP2 CYLINDRICAL ROLLER	503932	2
4	SHAFT, BLADE WHEEL	598193	1
5	RING, Z70 OUTSIDE RETAINING	F81090-56	1
6	COVER	710004-1	1
7	COVER	715409-1	1
8	RING, CC88X110X10 SEALING	715495	1
9	RING, CC70X100X10 SEALING	710802	1
10	WASHER, 6.4 FLAT ZINC	F81053-1	14
11	WASHER, 6.1 DIN 127 (A2-304) STAINLESS S	F81053-4	8
12	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	8
13	FITTING, M10X1 STRAIGHT GREASE	710834	1
14	WING	531506	3
15	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	6
16	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	6
17	MOUNT WELDMENT	624443	1
18	WASHER, 17 FLAT ZINC	F81058-1	14
19	WASHER, 17 SPLIT LOCK	F81058-2	14
20	BOLT M16X55-10.9-FE/ZN5 PN-M/82105	F81006-85	6
21	PULLEY EAGLE G Z=90	719597	1
22	BOLT, M16X45-8.8 HEX HEAD FULL THREAD ZI	F81006-46	8
-	BLADE WHEEL ASSEMBLY, IDLE SIDE (63) 2"	557746-1	1
23	BLADE WHEEL WB - CROWNED	715558	1

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
24	RING, W150 INSIDE RETAINING	F81090-43	2	
25	BEARING, NJ2314E.TVP2 CYLINDRICAL ROLLER	503932	2	
26	SHAFT, BLADE WHEEL	598191	1	
27	RING, Z70 OUTSIDE RETAINING	F81090-56	1	
28	COVER	715989-1	1	
29	COVER	710004-1	1	
30	RING, CC88X110X10 SEALING	715495	1	
31	RING, CC70X100X10 SEALING	710802	1	
32	WASHER, 6.4 FLAT ZINC	F81053-1	14	
33	WASHER, 6.1 DIN 127 (A2-304) STAINLESS S	F81053-4	8	
34	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	8	
35	FITTING, M10X1 STRAIGHT GREASE	710834	1	
36	WING	531506	3	
37	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	6	
38	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	6	

3.9 Chain Guide Roller (No. 592981)

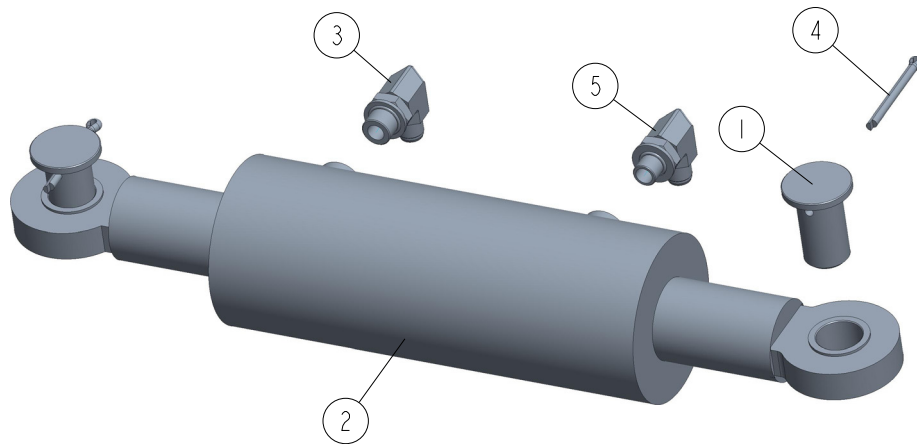
592981_001
592981



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, CHAIN GUIDE - COMPLETE	592981	1	
1	ROLLER, CHAIN GUIDE	592982-1	1	
2	SHAFT, ROLLER	592983-1	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	BOLT, M8X100-8.8 HEX HEAD ZINC	F81002-23	2	
5	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	
6	RING, W37 INSIDE RETAINING	F81090-55	1	
7	BEARING, NK 28/30 NEEDLE	711439	1	
8	BEARING, NK 28/20 NEEDLE	592984	1	

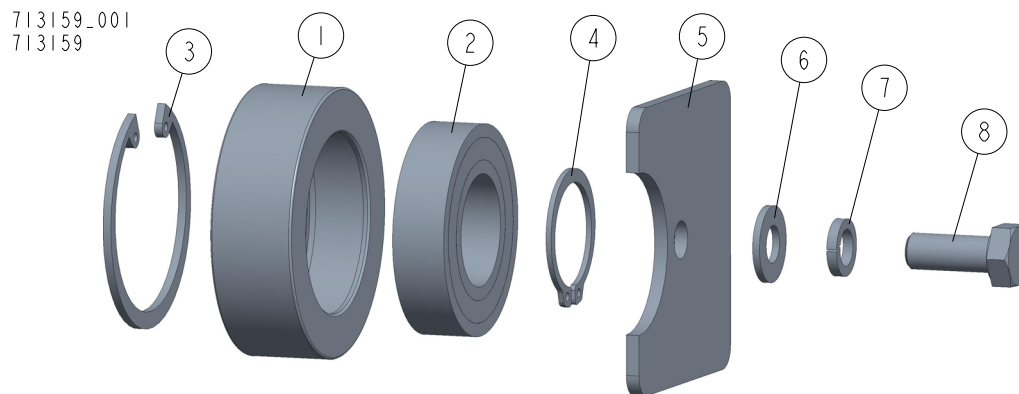
3.10 Cylinder (No. 710814)

710814_001
710814



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	COMPLETE CYLINDER	710814	1	
1	PIN	716009-1	2	
2	CYLINDER, CJ-S582-20-80/45/100	711350	1	
3	FITTING, 90\$ - 3/8 BSP - 9/16 JIC ELBOW	096335	1	
4	PIN S-FE 5X50	F81043-34	2	
5	FITTING, 1/4 BSP - 9/16 JIC ELBOW	711399	1	

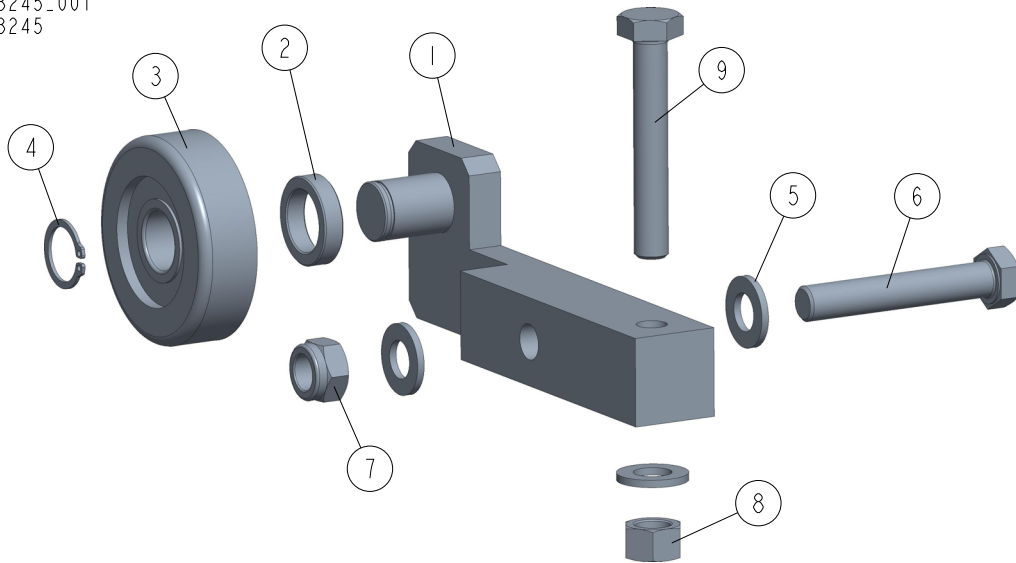
3.11 Track Roller (No. 713159)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, TRACK - COMPLETE	713159	1	
1	ROLLER, TRACK	710184-1	1	
2	BEARING, 6005 2RS PN-85/M-86100	089652	1	
3	RING, W47 INSIDE RETAINING	089653	1	
4	RING, 25Z OUTSIDE RETAINING	F81090-22	1	
5	PLATE, COVER	713170-1	1	
6	WASHER, 8.4 FLAT ZINC	F81054-1	1	
7	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	1	
8	BOLT, M8X20 -5.8-B HEX HEAD FULL THREAD	F81002-1	1	

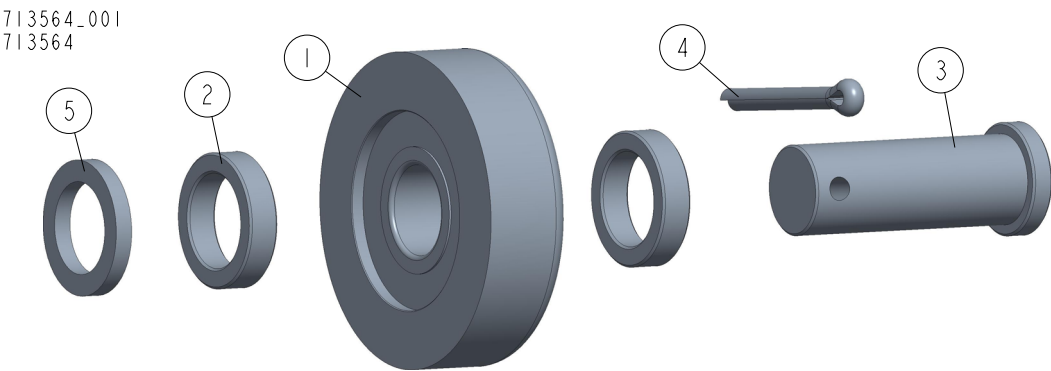
3.12 Adjustable Track Roller (No. 713245)

713245-001
713245



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, ADJUSTABLE TRACK - COMPLETE	713245	1	
1	BRACKET WELDMENT, ROLLER MOUNT	713244-1	1	
2	BUSHING, N21XN30X7.2	503478-1	1	
3	ROLLER, RŮ68,5M - WM1000 METAL	503475	1	
4	RING, Z20 OUTSIDE RETAINING	F81090-27	1	
5	WASHER, 13 FLAT ZINC	F81056-1	3	
6	BOLT, M12X70-8.8-HEX HEAD ZINC	F81004-39	1	
7	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	1	
8	NUT, M12-8-B HEX ZINC	F81034-1	1	
9	BOLT, M12X75-8.8 HEX HEAD FULL THREAD ZI	F81004-10	1	

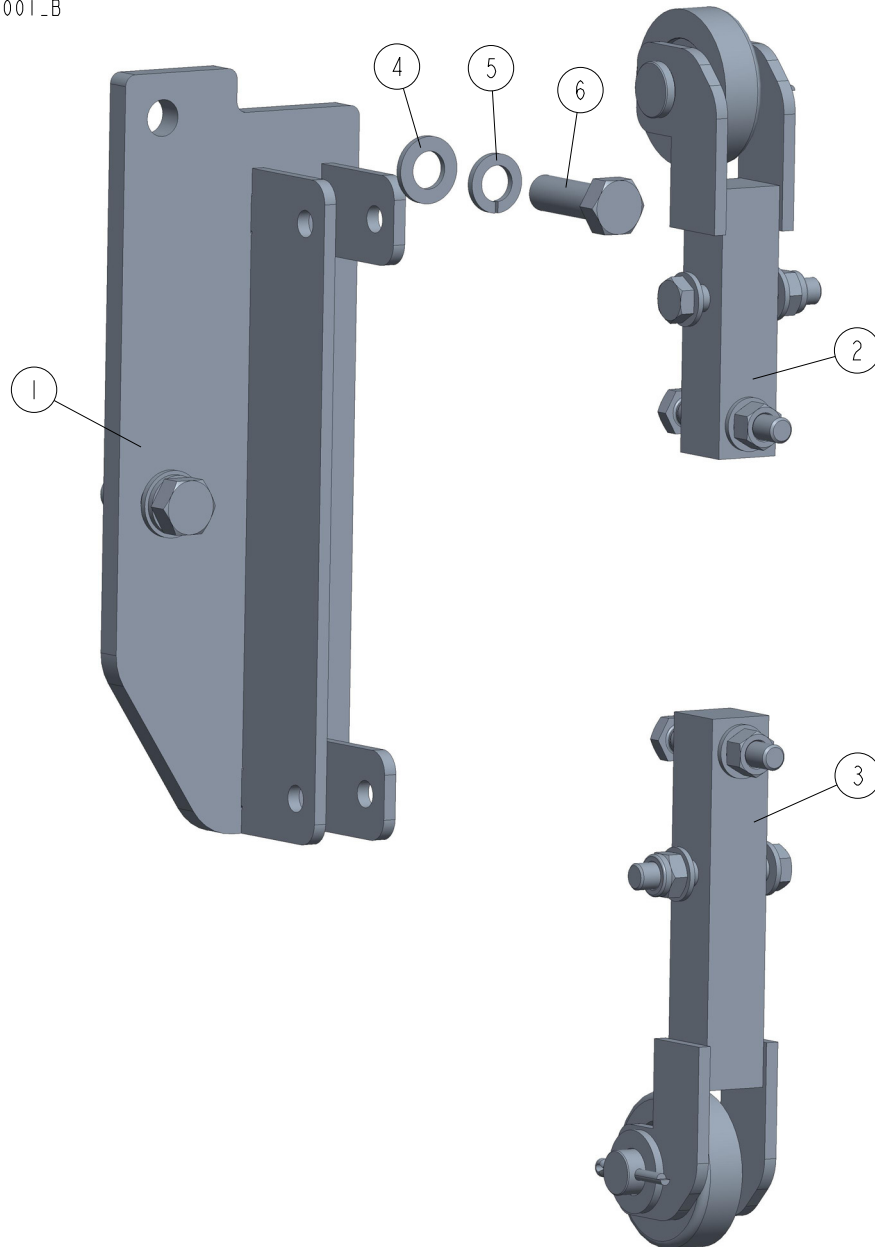
3.13 Saw Head Roller (No. 713564)



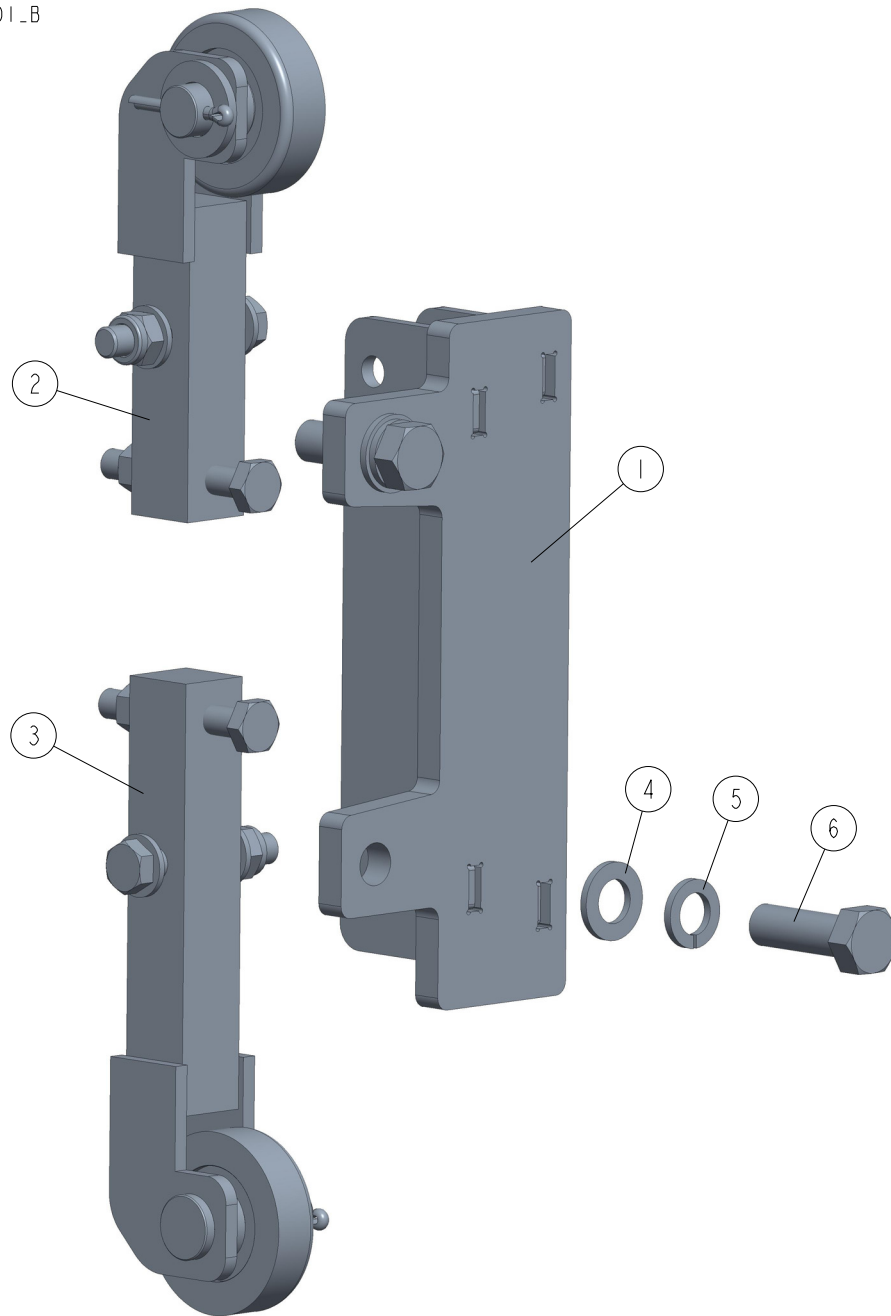
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, SAW HEAD - COMPLETE	713564	1	
1	ROLLER, RU68,5M	503475	1	
2	BUSHING, N21XN30X7.2	503478-1	2	
3	PIN, TORQUE ARM ZINC	504173-1	1	
4	PIN, S-FE 5X40 COTTER	F81043-31	1	
5	WASHER, 20.5X30-4 ZINC-PLATED	515021-1	1	

3.14 Up/Down Roller Set (No. 713324)

713324_001-B
713324



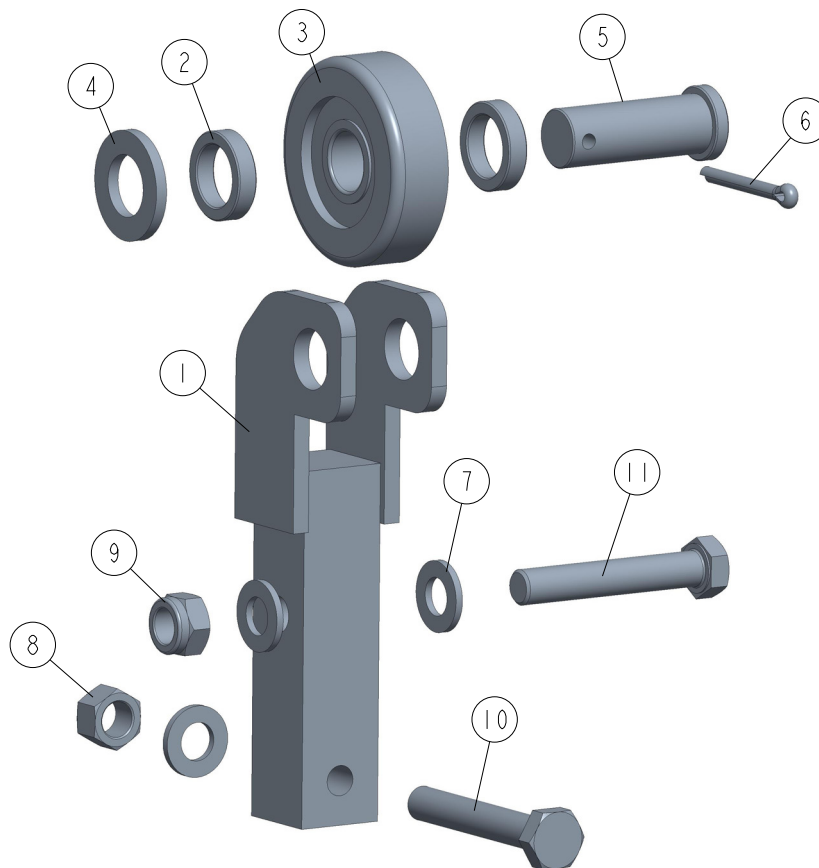
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER SET, UP/DOWN	713324	1	
1	PLATE WELDMENT, ROLLER MOUNT	624431-1	1	
2	BRACKET, UPPER SUPPORT ROLLER - C See section 3.16	503484	1	
3	BRACKET, UPPER MAST ROLLER - COMPLETE See section 3.17	589039	1	
4	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2	
5	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	2	
6	BOLT, M16 X 50-8.8 HEX HEAD	F81006-7	2	

3.15 Up/Down Roller Set (No. 713325)713325_001_B
713325

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER SET, UP/DOWN	713325	1	
1	PLATE WELDMENT, ROLLER MOUNT	624428-1	1	
2	BRACKET, UPPER SUPPORT ROLLER - C See section 3.16	503484	1	
3	BRACKET, UPPER MAST ROLLER - COMPLETE See section 3.17	589039	1	
4	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2	
5	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	2	
6	BOLT, M16 X 50-8.8 HEX HEAD	F81006-7	2	

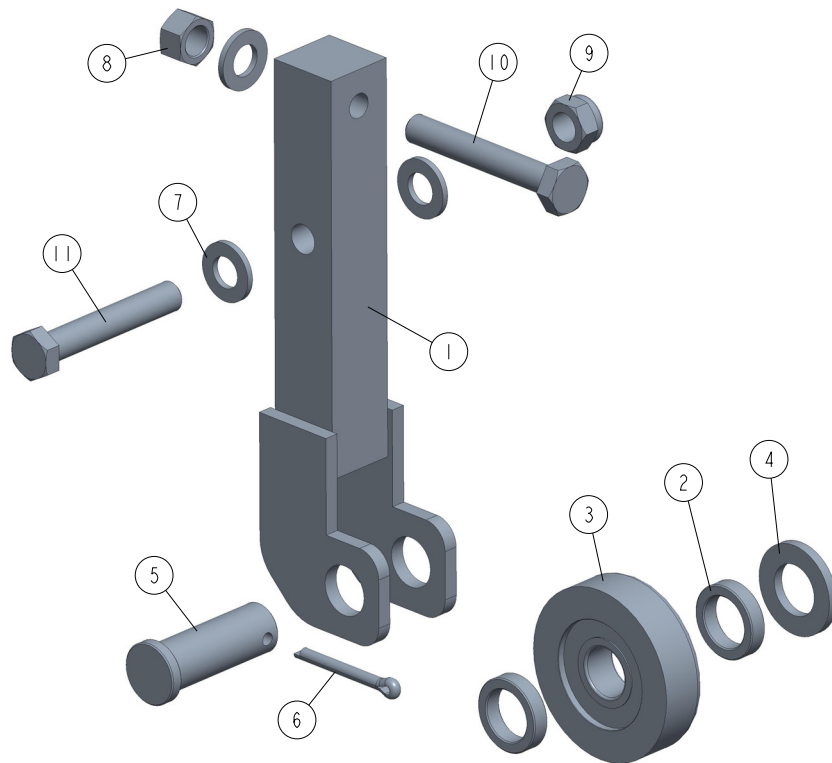
3.16 Upper Support Roller Bracket (No. 503484)

503484_001
503484



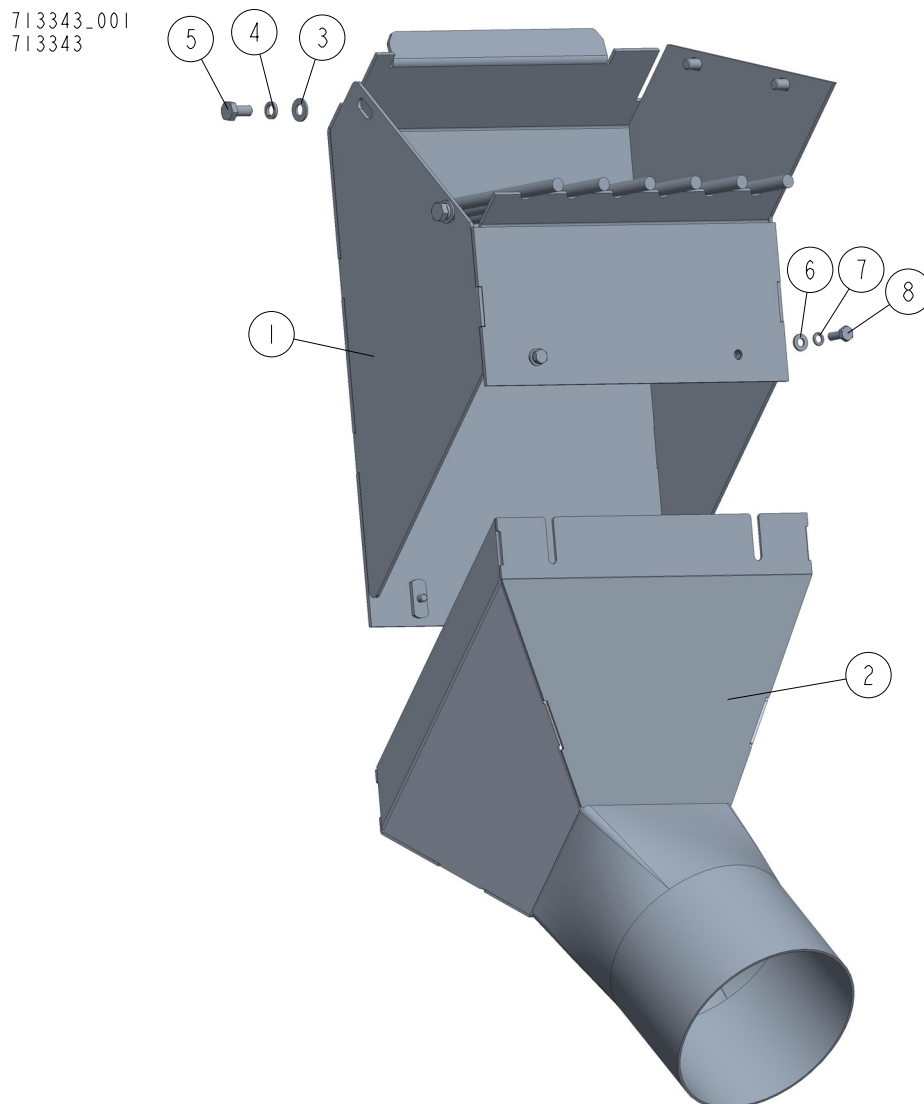
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BRACKET, WM1000 UPPER SUPPORT ROLLER - C	503484	1	
1	BRACKET, WM1000 UPPER SUPPORT ROLLER ZIN	503482-1	1	
2	BUSHING, N21XN30X7.2	503478-1	2	
3	ROLLER, RŮ68,5M - WM1000 METAL	503475	1	
4	WASHER, 21 FLAT ZINC	F81059-2	1	
5	PIN, WM1000 TORQUE ARM ZINC	504173-1	1	
6	PIN, S-FE 5X40 COTTER	F81043-31	1	
7	WASHER, 13 FLAT ZINC	F81056-1	3	
8	NUT, M12-8-B HEX ZINC	F81034-1	1	
9	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	1	
10	BOLT, M12X75-8.8 HEX HEAD FULL THREAD ZI	F81004-10	1	
11	BOLT, M12X70-8.8-HEX HEAD ZINC	F81004-39	1	

3.17 Upper Mast Roller Bracket (No. 589039)

589039_001
589039

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BRACKET, UPPER MAST ROLLER - COMPLETE	589039	1	
1	BRACKET WELDMENT, UPPER MAST ROLLER	589040-1	1	
2	BUSHING, N21XN30X7.2	503478-1	2	
3	ROLLER, RŮ68,5M - WM1000 METAL	503475	1	
4	WASHER, 21 FLAT ZINC	F81059-2	1	
5	PIN, WM1000 TORQUE ARM ZINC	504173-1	1	
6	PIN, S-FE 5X40 COTTER	F81043-31	1	
7	WASHER, 13 FLAT ZINC	F81056-1	3	
8	NUT, M12-8-B HEX ZINC	F81034-1	1	
9	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	1	
10	BOLT, M12X75-8.8 HEX HEAD FULL THREAD ZI	F81004-10	1	
11	BOLT, M12X70-8.8-HEX HEAD ZINC	F81004-39	1	

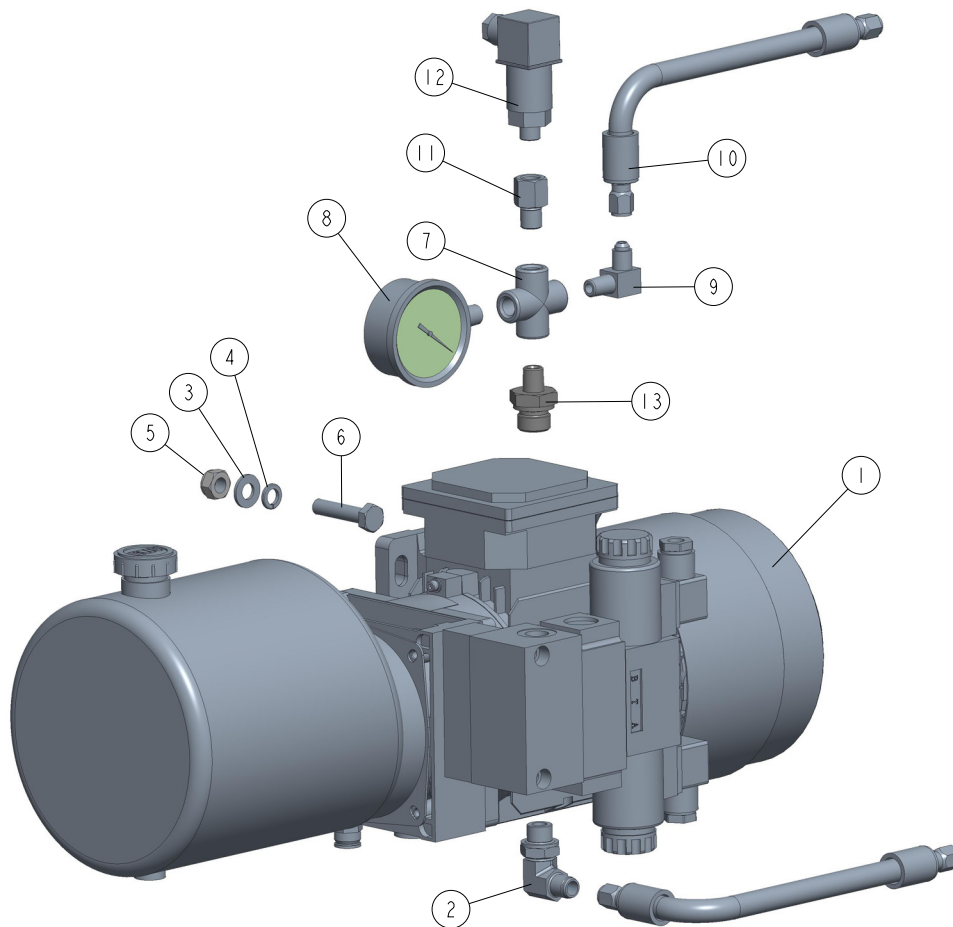
3.18 Sawdust Chute (No. 713343)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SAWDUST CHUTE	713343	1	
1	CHUTE WELDMENT, SAWDUST	714845-1	1	
2	TUBE WELDMENT, SAWDUST CHUTE	713291-1	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
5	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD Z	F81002-20	4	
6	WASHER, 6.4 FLAT ZINC	F81053-1	4	
7	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	4	
8	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	4	

3.19 Hydraulic Pump w/Motor (No. 715947-UL)

715947-UL_001_B
715947-UL_MANUAL

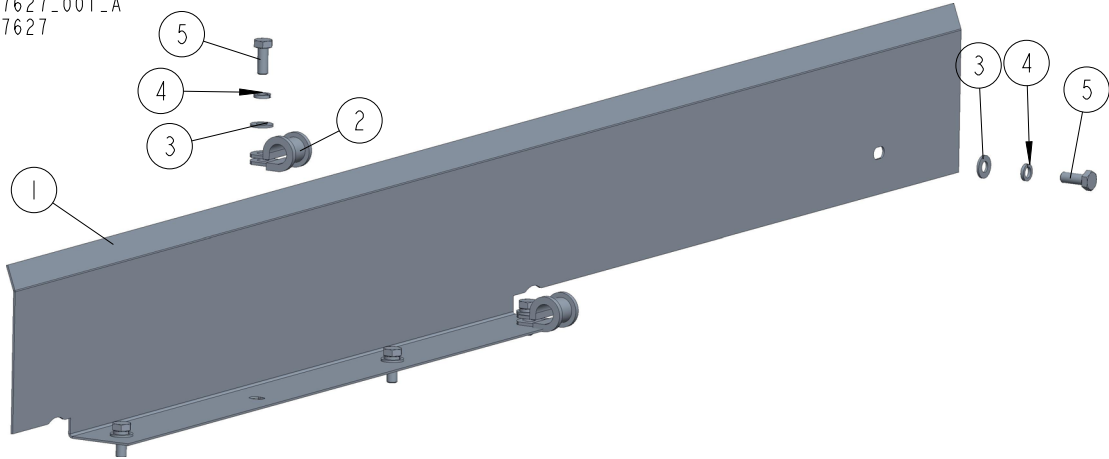


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HYDRAULIC PUMP W/MOTOR - COMPLETE	715947-UL	1	
1	PUMP, 1.1KW 3L/MIN - 1 SECTION IOW HYDRAULIC W/MOTOR	715935-UL	1	
2	FITTING, 90\$ - 3/8 BSP - 9/16 JIC ELBOW	096335	1	
3	WASHER, 10.5 FLAT ZINC	F81055-1	4	
4	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	4	
5	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	4	
6	BOLT, M10X45-8.8 HEX HEAD FULL THREAD ZI	F81003-3	4	
7	FITTING, 1/4" NPT CROSS	P22311	1	
8	GAUGE, 3000PSI/200 BAR OIL PRESSURE	505176	1	
9	FITTING, 3/8JIC-1/4NPT 90L	015491	1	
10	PHD2G 3/8X ??? W7/16UNF-W7/16UNF	715946	2	
11	FITTING, 504830 PRESSURE SWITCH	507052-1	1	
12	SWITCH, F4Z1/M3-20 BAR PRESSURE	504830	1	
13	FITTING, Z-Z 1/4 NPT - 3/8 BSP STRAIGHT	719222	1	

3 Top Guard (No. 607627)

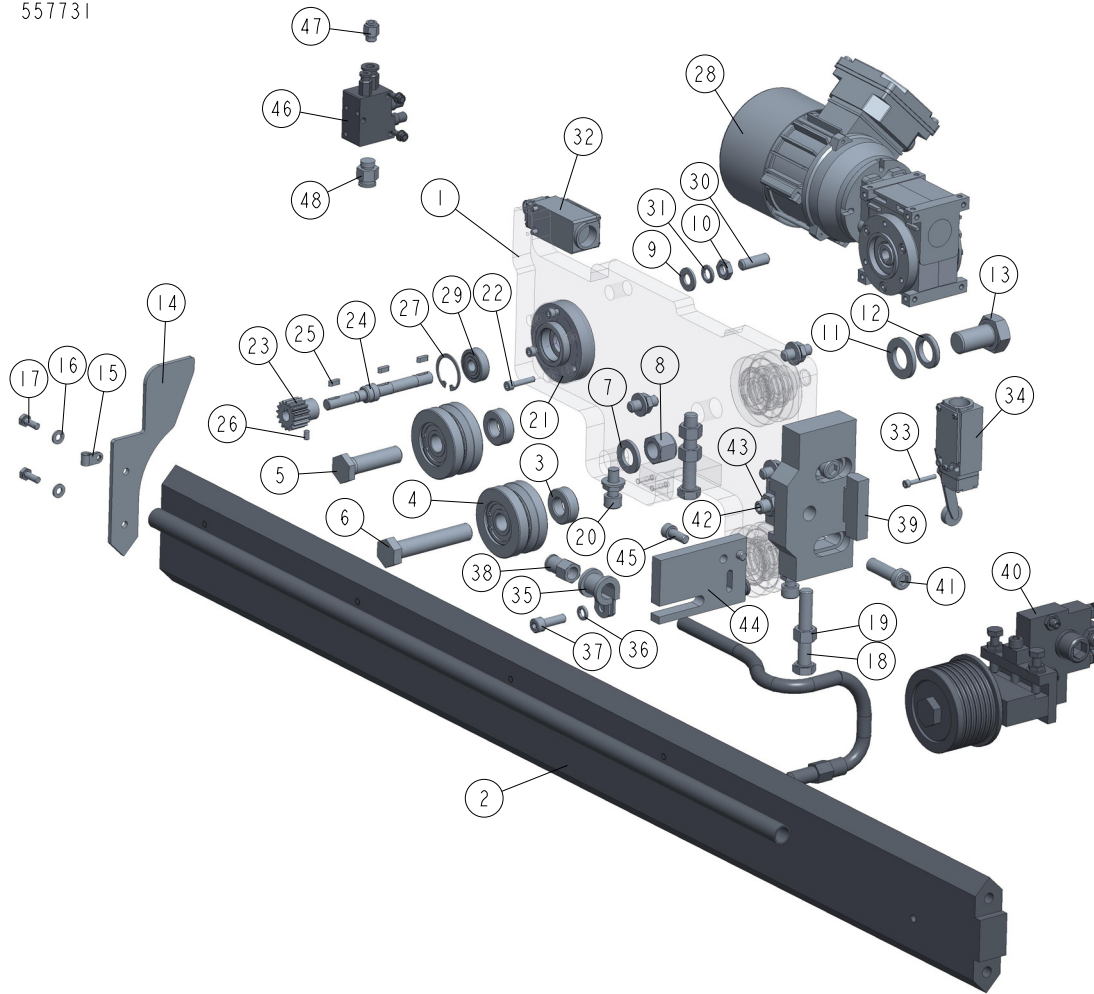
3.20 Top Guard (No. 607627)

607627-001-A
607627



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GUARD, TOP.	607627	1	
1	PLATE GUARD	607626-1	1	
2	CLIP, RSGU 1.15/20 RETAINING	509701	2	
3	WASHER, 8.4 FLAT ZINC	F81054-1	5	
4	WASHER 8,2 FE/ZN9	F81054-4	5	
5	BOLT, M8X20 8.8 HEX HEAD FULL THREAD ZIN	F81002-4	5	

3.21 Blade Guide Arm US (No. 557731)

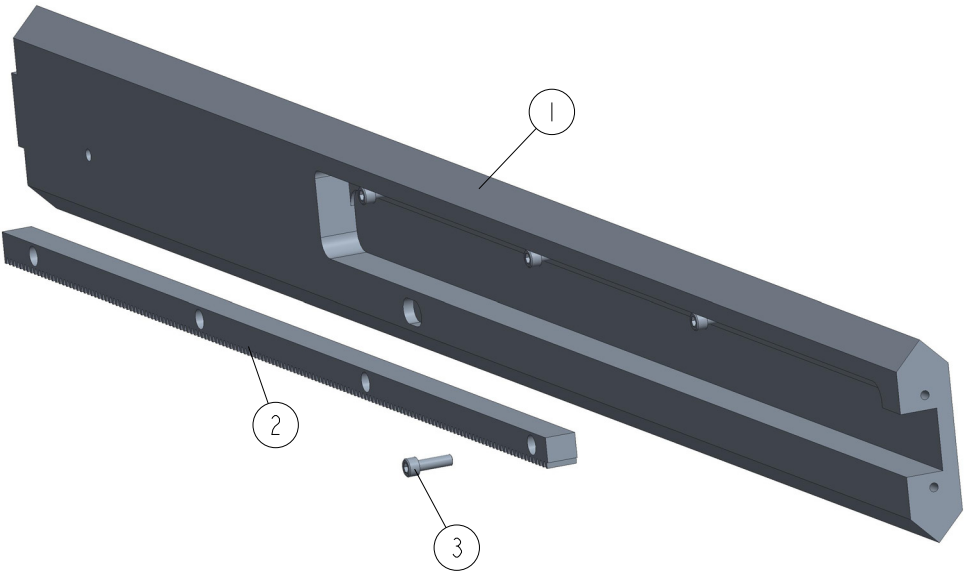
557731_001
557731

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ARM, BLADE GUIDE US - COMPLETE	557731	1	
1	PLATE, COMPLETE MOUNT	715967-1	1	
2	ARM ASSEMBLY See Section 3.22	607636	1	
3	BUSHING, 16/32-16	715964-1	4	
4	ROLLER ASSEMBLY, BLADE GUIDE IDLER	042543	4	
5	BOLT, F05009-80 SPECIAL	718080-1	2	
6	BOLT, 5/8-18X3 1/4 HHC GRADE 5	F05009-98	2	
7	WASHER, 17 FLAT ZINC	F81058-1	2	
8	NUT, 5/8-18 NYLON ZINC LOCK	F05010-71	2	
9	WASHER, 10.5 ZINC FLAT	F81055-1	6	
10	NUT, 10MM X 1.25 NYLON	F81033-6	6	
11	WASHER, 21 FLAT ZINC	F81059-2	1	
12	WASHER, 20.5 SPLIT LOCK ZINC	F81059-1	1	
13	BOLT, M20X1.5X35-8.8-B HEX HEAD FULL THR	F81007-21	1	
14	PLATE, STOP	557657-1	1	
15	ELEMENT, EE63 MOUNTING	F81080-4	1	
16	WASHER, 6.4 FLAT ZINC	F81053-1	2	
17	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	2	
18	BOLT, M12X70-8.8 HEX HEAD FULL THREAD Z	F81004-102	2	
19	NUT, M12-8 HEX ZINC	F81034-1	4	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
20	SCREW, M10X25 8.8 HEX SOCKET HEAD CAP ZI	F81003-32	2	
21	BUSHING, INTERMEDIATE	715918-1	1	
22	SCREW, M5X25 8.8 HEX SOCKET HEAD CAP ZIN	F81000-7	3	
23	SPROCKET, M=1.5, Z=16; KZ-M1.5-Z16 /EBMI	715566	1	
24	SHAFT, DRIVE	715919	1	
25	KEY, A 4X4X12	715588	3	
26	SCREW, M5X8 45H DIN 913 HEX SOCKET SET W	F81014-7	1	
27	RING, W30 INSIDE RETAINING	F81090-15	1	
28	GEARMOTOR MRA 02/25,5 [0,06-1400] E V5	715570-UL	1	
29	BEARING, 6200 27	715569	1	
30	SCREW, M10X30-33H-GEOMET SET	F81003-35	4	
31	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	4	
32	SWITCH, GLCB01C LIMIT	100910	1	
33	SCREW, M4X30-8.8 DIN 912 HEX SOCKET HEAD	F81000-85	4	
34	SWITCH, GLCB01A2B (HONEYWELL) LIMIT	086469	1	
35	CLIP, RSGU 1.15/20 PIPE RETAINING	509701	1	
36	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
37	SCREW, M8X25 -8.8 HEX SOCKET HEAD CAP	F81002-21	1	
38	FITTING, SMC KQ2F10-02G	557712	1	
39	BRACKET BLADE ROLLER 2"	557738-1	1	
40	BLADE GUIDE	719387	1	
41	BOLT M12X40-8.8 DIN 6912 HEX SOCKET HEAD	F81004-132	2	
42	SCREW M12X1.25X40	F81016-2	1	
43	NUT, M12X1.25 DIN 439 A2-70 THIN STAINLE	F81034-9	1	
44	BLOCK, NOZZLE MOUNTING	589412-1	1	
45	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	
46	WATER LUBE ASSEMBLY See Section 3.25	607672	1	
47	FITTING, G1/8" (KQ2H06-G01A) STRAIGHT MA	535297	1	
48	FITTING, SMC KQ2H10-G02G	557711	1	

3.22 Arm Assembly (No. 607636)

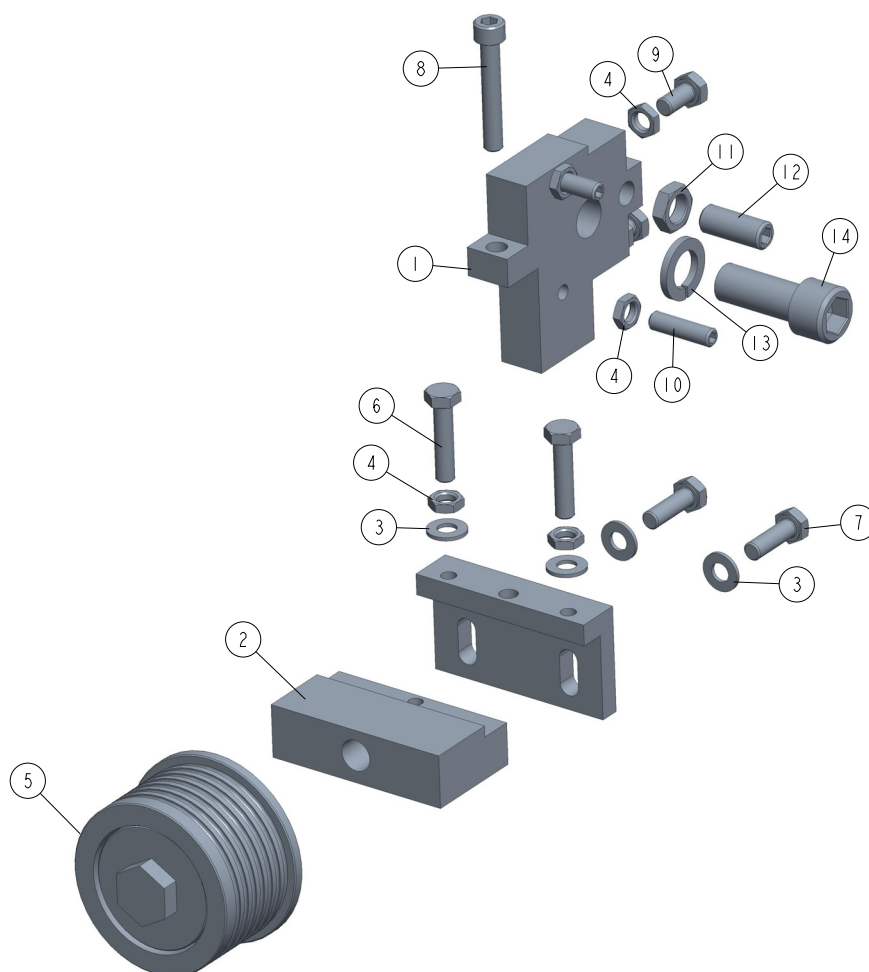
607636_001
607636



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ARM ASSEMBLY	607636	1	
1	ARM WELDMENT	607635-1	1	
2	RACK, m=1,5 LZ-M1,5-100-H	607634-1	1	
3	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	4	

3.23 Blade Guide (No. 719387)

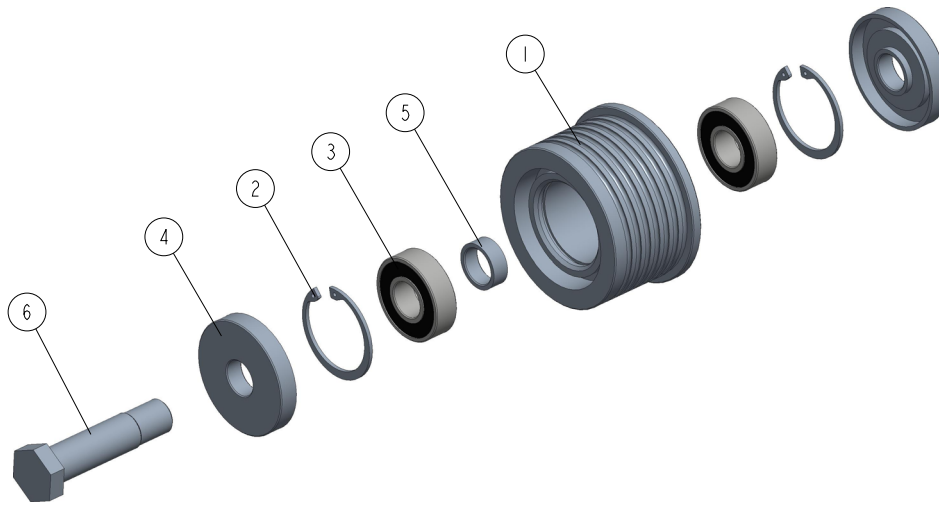
719387_001
719387_MANUAL



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	BLADE GUIDE	719387	1	
1	BRACKET ROLLER	719388-1	1	
2	PLATE WIDE ROLLER	718855-1	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	NUT, M8-04-FE/ZN ISO4035 HEX THIN	F81032-8	6	
5	ROLLER AXLE 2" See Section 3.24	718873	1	
6	BOLT,M8X35-8.8 HEX HEAD FULL THREAD ZINC	F81002-13	2	
7	BOLT, M8X25 DIN933 A2-70 STAINLESS STEEL	F81002-26	2	
8	SCREW M8X40 SHCS ZC 8.8 DIN 912 ISO 4762	F81002-85	1	
9	BOLT M8X16 -8.8-B-FE/ZN5 PN-85/M-82105	F81002-20	2	
10	SCREW, M8X30-45H GEOMET HEX SOCKET SET W	F81002-104	2	
11	NUT,M12X1.25 DIN439 THIN STAINLESS STEEL	F81034-9	1	
12	SCREW,M12X1.25X30 DIN913 STAINLESS STEEL	F81016-1	1	
13	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	1	
14	BOLT M16X55 HEX	F81006-84	1	

3.24 2" Blade Guide Roller (No. 718873)

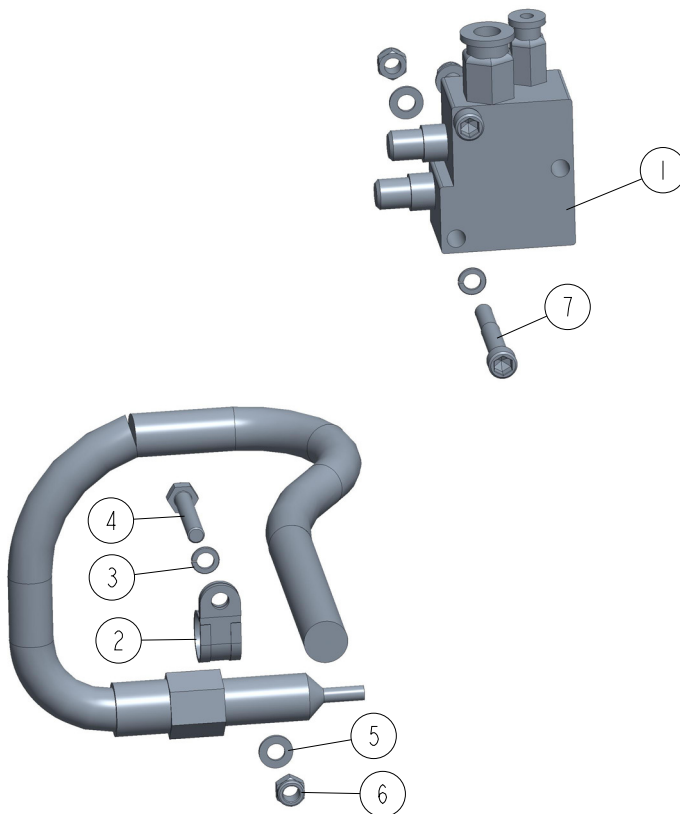
718873_001-A
718873_MANUAL



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, 2" BLADE GUIDE W/SHAFT	718873	1	
1	ROLLER, 2" BLADE GUIDE	718874	1	
2	RING, W40 INSIDE RETAINING	F81090-3	2	
3	BEARING, 6203-2RS (FAG, SKF, NACHI) ROLLING	087966	2	
4	PLATE WELDMENT, ROLLER	538078-1	2	
5	BUSHING, 17.1/22-33	718875-1	1	
6	SHAFT, 3" BLADE GUIDE ROLLER	718876	1	

3.25 Water Lube Assembly (No. 607672)

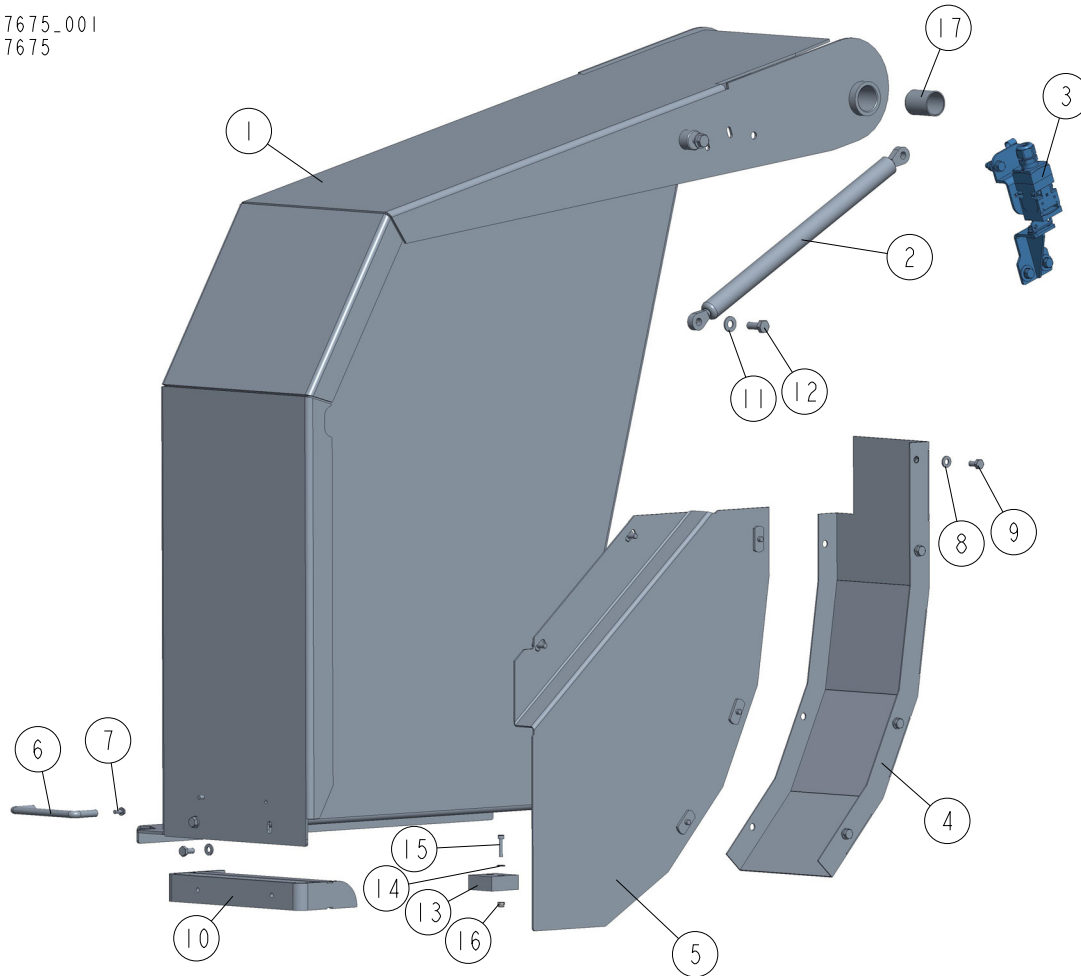
607672-001
607672



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WATER LUBE ASSEMBLY	607672	1	
1	COOLING KIT OIL MIST	589369	1	
2	CLIP, RSGU 1.10/12W1 METAL & RUBBER RETA	086861	1	
3	WASHER, 5.1 SPLIT LOCK ZINC	F81052-2	3	
4	BOLT, M5X30-5.8 HEX HEAD ZINC	F81000-9	1	
5	WASHER, 5.3 FLAT ZINC	F81052-1	3	
6	NUT, M5-8 DIN985 ZINC-PLATED	F81030-2	3	
7	BOLT, M5X40-8.8-HEX HEAD FULL THREAD ZIN	F81000-74	2	

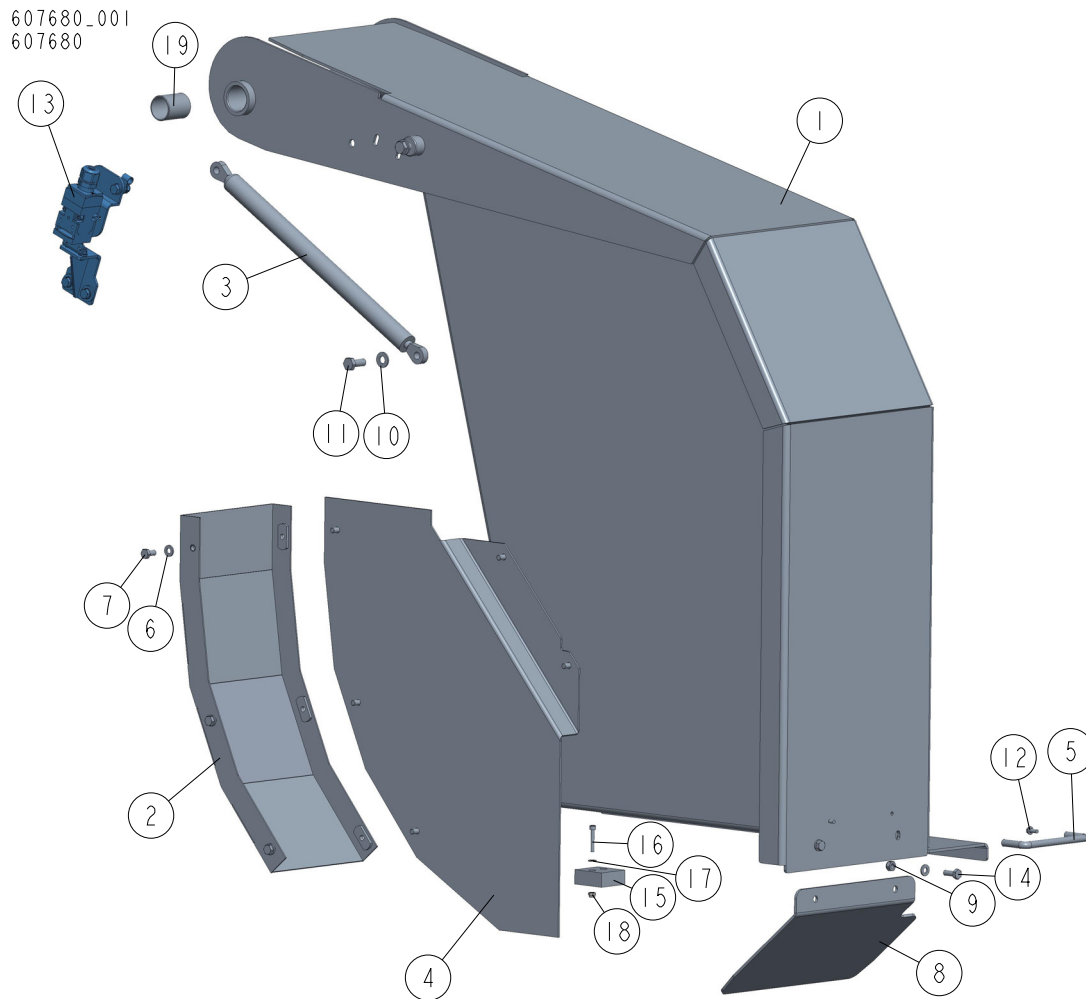
3.26 Right Side Guard Set (No. 607675)

607675-001
607675



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GUARD SET, RIGHT SIDE	607675	1	
1	GUARD, FRONT	607676-1	1	
2	SPRING, 850N GAS	557704	1	
3	SWITCH ASSEMBLY, SAFETY See section 3.28	711818	1	
4	GUARD, RIGHT INSIDE	607678-1	1	
5	GUARD, RIGHT INSIDE	557625-1	1	
6	HANDLE, BLADE COVER	P08065	1	
7	SCREW, #8-32X3/8, SELF-TAPPING	F05015-8	2	
8	WASHER, 6.4 FLAT ZINC	F81053-1	12	
9	BOLT, M6X12MM HEX HEAD ZINC	F81001-7	12	
10	COVER, RUBBER	713340-1	1	
11	WASHER, 8.4 FLAT ZINC	F81054-1	2	
12	BOLT, M8X20 -5.8-B HEX HEAD FULL THREAD	F81002-1	2	
13	BLOCK, STIFFENER	713557	1	
14	WASHER, 4.3 FLAT ZINC	F81051-2	2	
15	SCREW, M4X20 8.8 FE/ZN5 HEX SOCKET HEAD	F81011-31	2	
16	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	2	
17	BUSHING, 25/28-35 - IGUS GSM-2528-35	715069	2	

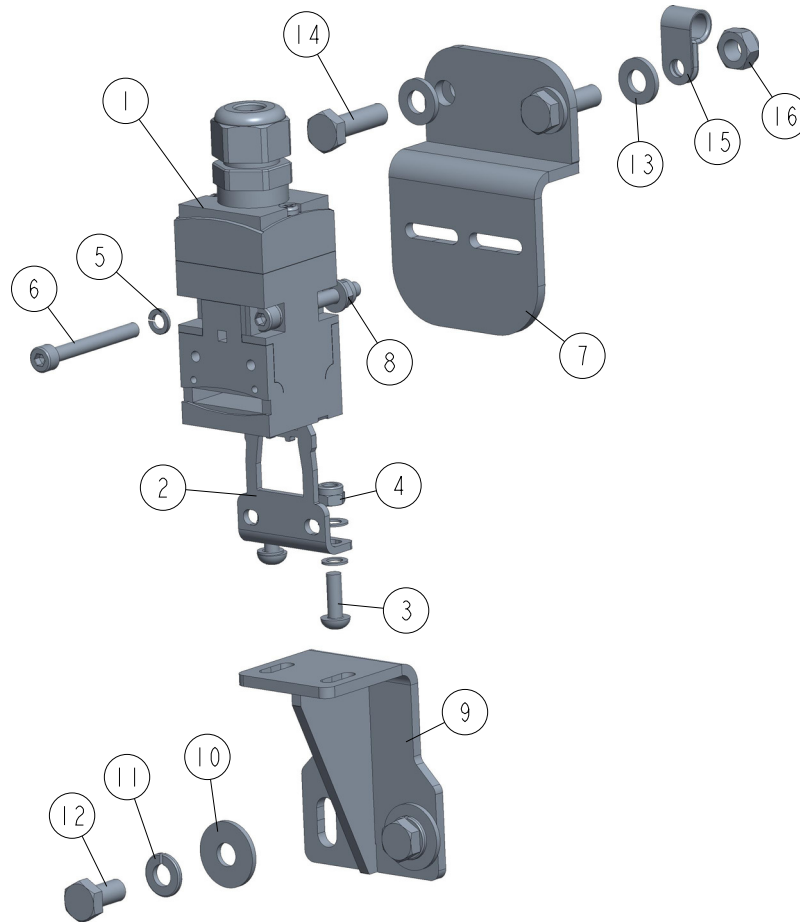
3.27 Left Side Guard Set (No. 607680)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GUARD SET, LEFT SIDE	607680	1	
1	GUARD, FRONT	607681-1	1	
2	GUARD, LEFT INSIDE	607683-1	1	
3	SPRING, 850N GAS	557704	1	
4	GUARD, LEFT INSIDE	713287-1	1	
5	HANDLE, BLADE COVER	P08065	1	
6	WASHER, 6.4 FLAT ZINC	F81053-1	12	
7	BOLT, M6X12MM HEX HEAD ZINC	F81001-7	8	
8	GUARD, INSIDE	713283-1	1	
9	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
10	WASHER, 8.4 FLAT ZINC	F81054-1	2	
11	BOLT, M8X20 -5.8-B HEX HEAD FULL THREAD	F81002-1	2	
12	SCREW, #8-32X3/8,SELF-TAPPING	F05015-8	2	
13	SWITCH ASSEMBLY, SAFETY See section 3.28	711818	1	
14	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	2	
15	BLOCK, STIFFENER	713557	1	
16	SCREW, M4X25-8.8 HEX SOCKET HEAD CAP ZIN	F81011-3	2	
17	WASHER, 4.3 FLAT ZINC	F81051-2	2	
18	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	2	
19	BUSHING, 25/28-35 - IGUS GSM-2528-35	715069	2	

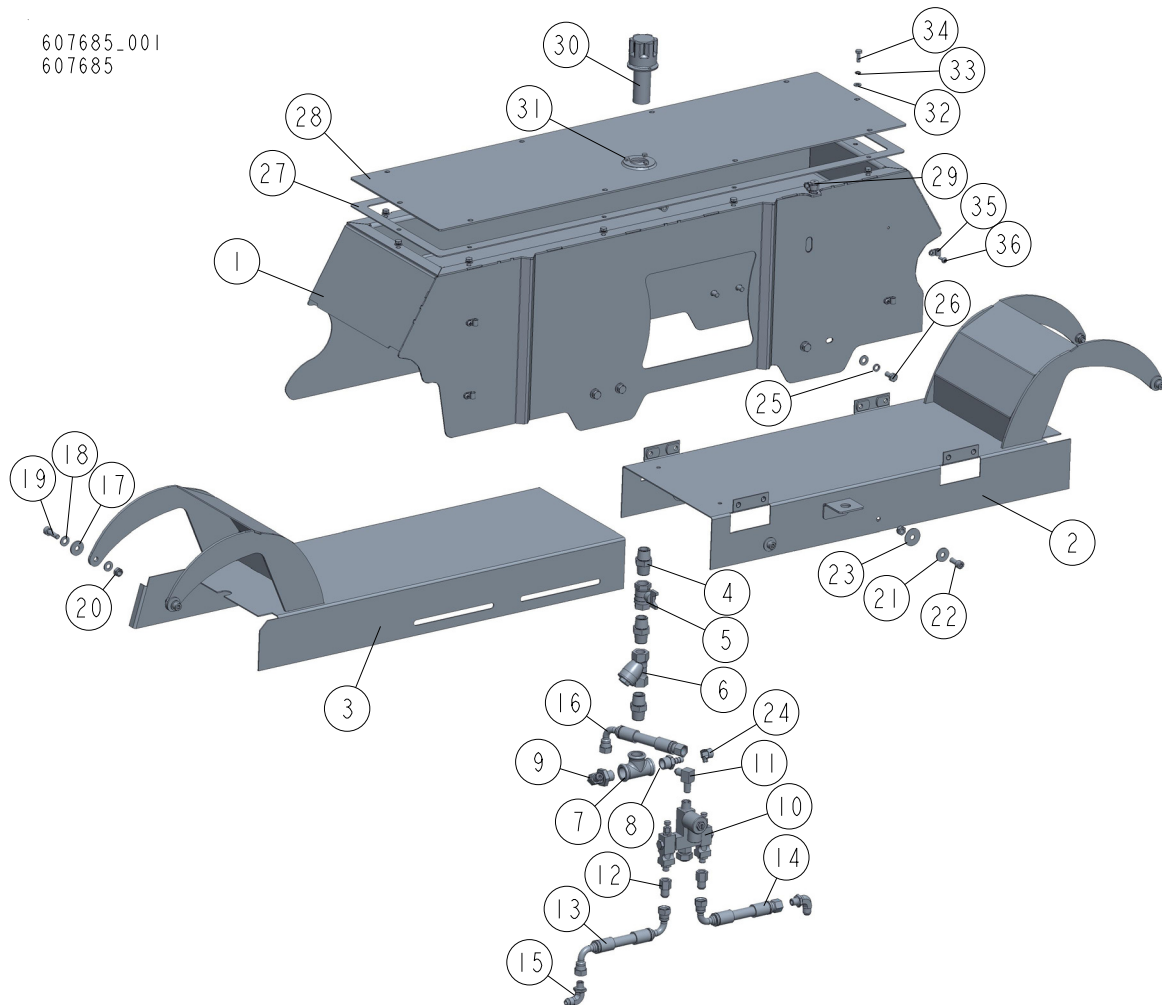
3.28 Safety Switch Assembly (No. 711818)

711818_001
711818



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SWITCH ASSEMBLY, SAFETY	711818	1	
1	SWITCH, AZ17-11ZRK SAFETY	094232	1	
2	KEY, AZ17/170-B5	094422	1	
3	SCREW, M4X12 5,8-B CROSS RECESSED PAN HE	F81011-43	2	
4	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
5	WASHER, Z 4.1 SPLIT LOCK ZINC	F81051-1	2	
6	SCREW, M4X35 8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	2	
7	BRACKET, SWITCH	711850-1	1	
8	WASHER, 4.3 FLAT ZINC	F81051-2	2	
9	BRACKET, SAFETY SWITCH KEY- COMPLETE	711820-1	1	
10	WASHER, FLAT ZINC	F81053-11	2	
11	WASHER, 6.1 DIN 127 (A2-304) STAIN-	F81053-4	2	
12	BOLT, M6X12MM HEX HEAD ZINC	F81001-7	2	
13	WASHER, 6.4 FLAT ZINC	F81053-1	4	
14	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	2	
15	ELEMENT, EE63 MOUNTING	F81080-4	1	
16	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	

3.29 Blade Lube Assembly (No. 607685)

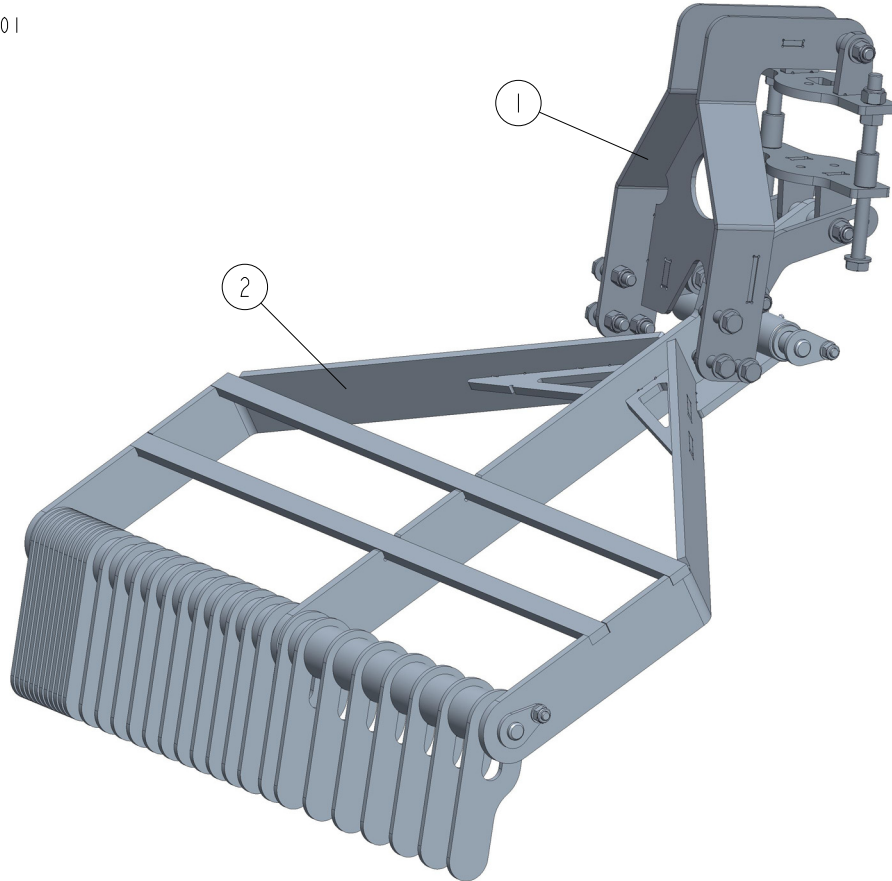


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	LUBE ASSEMBLY, BLADE	607685	1	
1	GUARD WELDMENT, TOP	607686-1	1	
2	COVER, RIGHT TOP	607690-1	1	
3	COVER, LEFT TOP	607692-1	1	
4	NIPPLE, N8 1/2" MALE ZINC-PLATED	094751	3	
5	VALVE, Z 1/2" W/T-HANDLE	094395	1	
6	FILTER, 1/2 GRID	717193	1	
7	FITTING, B1 1/2" TEE ZINC-PLATED	094750	1	
8	FITTING, 1/2" HOSE	092356	1	
9	FITTING, 1/2 G - 9/16UNF ELBOW	717212	1	
10	OILER, (VENTO B3192-2X00) W/2-WAY SOLENO	717208	1	
11	FITTING, 7/16UNF - 9/16JIC ELBOW	717215	1	
12	FITTING, W 7/16 UNF - 9/16 UNF Z	717213	2	
13	HOSE, 2G3/8X0.405 90W9/16UNF-90W9/16UNF	718081	1	
14	HOSE, 2G3/8X0.620 90W9/16UNF-W9/16UNF HY	717308	1	
15	FITTING, 1/4 G - 9/16UNF ELBOW	717216	2	
16	HOSE, 2G3/8X0.112 90W9/16UNF-90W9/16UNF	717309	1	
17	WASHER, 8.4/25 - 2.5 (ESSENTA 032080000	714861	4	
18	WASHER, 8.4 FLAT ZINC	F81054-1	16	
19	SCREW, M8X25 8.8 HEX SOCKET HEAD CAP ZIN	F81002-21	4	
20	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	8	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
21	WASHER, ISO 7093-1-8-200 HV-A2E.	F81054-11	8	
22	SCREW, M8 X 20-8.8 HEX SOCKET HEAD CAP Z	F81002-30	4	
23	WASHER, 8.2/30-1 (1008810000VR) NYLON	713634	4	
24	CLAMP, 11-16	F81080-31	2	
25	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	8	
26	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD Z	F81002-20	8	
27	SEAL	607707	1	
28	COVER WELDMENT	607705-1	1	
29	CAP	717206	1	
30	CAP, TM450G65-40MIC FILTER W/BREATHER PL	715987	1	
31	BOLT, M5 X 12-5.8 HEX HEAD FULL	F81000-5	3	
32	WASHER, 6.4 FLAT ZINC	F81053-1	10	
33	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	10	
34	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	10	
35	ELEMENT, EE63 MOUNTING	F81080-4	4	
36	Bolt, #10-24x1/2 PH	F05015-17	4	

3.30 Board Return Guide (No. 607742)

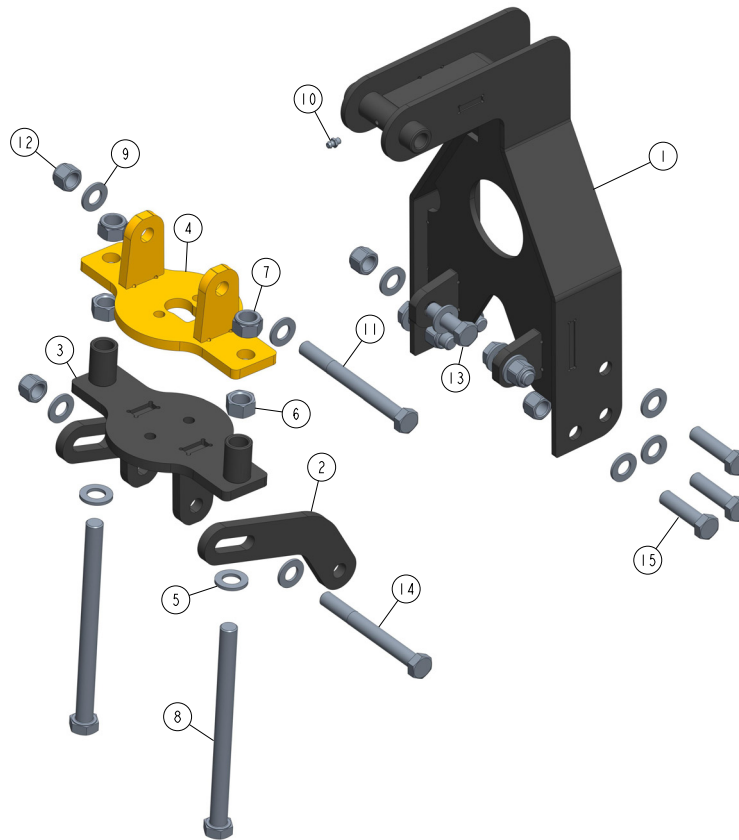
607742-001
607742



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	GUIDE, BOARD RETURN	607742	1	
1	BOARD RETURN GUIDE - COMPLETE UPPER PART See section 3.31	585237	1	
2	BOARD RETURN GUIDE - COMPLETE LOWER PART See section 3.32	607741	1	

3.31 Board Return Guide - Complete Upper Part (No. 585237)

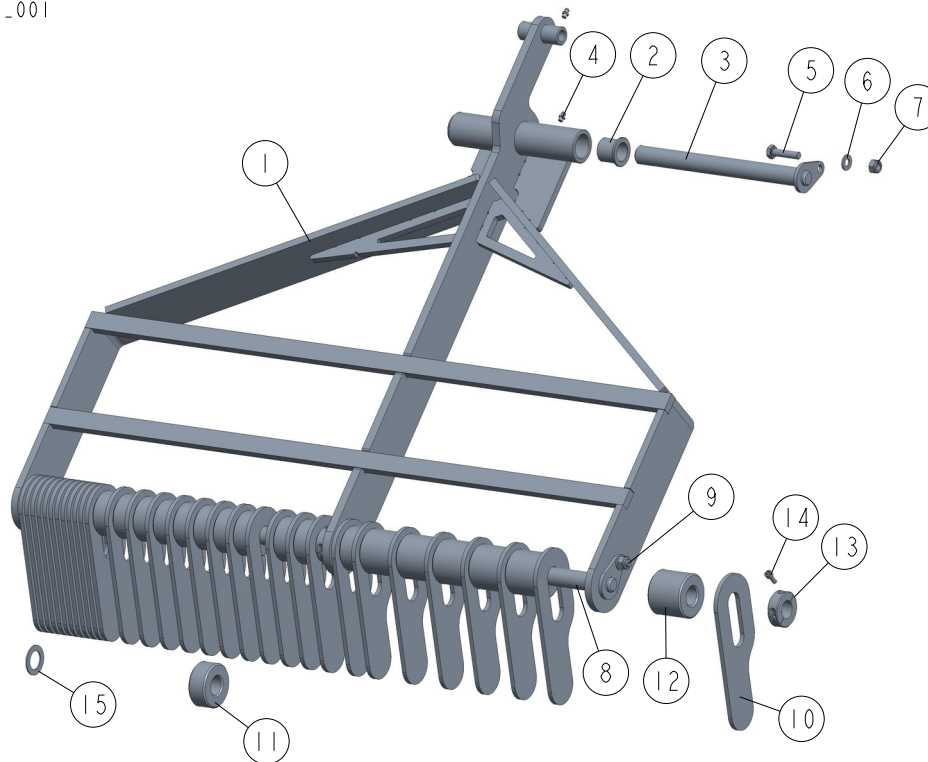
585237_001
585237



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	BOARD RETURN GUIDE - COMPLETE UPPER PART	585237	1	
1	ROCKER, MAIN	585239-1	1	
2	BRACKET, AIR BAG GUIDE	585252-1	2	
-	MOUNT, AIR BAG	585245	1	
3	BRACKET, AIR BAG MOUNT - LOWER	585246-1	1	
4	BRACKET, AIR BAG MOUNT - UPPER	585247-1	1	
5	WASHER, 17 FLAT ZINC	F81058-1	2	
6	NUT, M16-8 HEX ZINC	F81036-1	2	
7	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2	
8	BOLT, M16X210 HEX HEAD ZINC	F81006-40	2	
9	WASHER, 15 FLAT ZINC	F81057-2	14	
10	FITTING, M6 GREASE	086280	1	
11	BOLT, M14X140 8.8 Fe/Zn5 DIN 931 / ISO 4014 / PN 82101 HEX HEAD PART THREAD	F81005-15	1	
12	NUT, M14 HEX NYLON ZINC LOCK	F81035-2	10	
13	BOLT, M14x45-8.8 HEX HEAD FULL THREAD ZINC	F81005-8	2	
14	BOLT, M14X130 8.8 Fe/Zn5 DIN 931 / ISO 4014 / PN 82101 HEX HEAD PART THREAD	F81005-14	1	
15	BOLT, M14x55-8.8 HEX HEAD FULL THREAD ZINC	F81005-2	6	

3.32 Board Return Guide - Complete Lower Part (No. 607741)

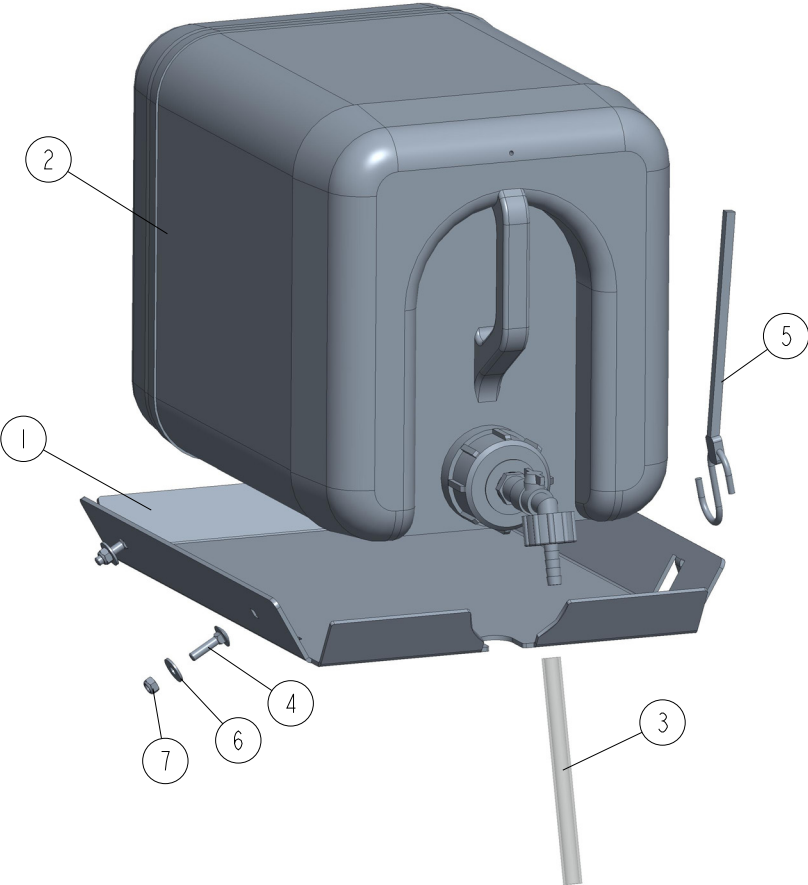
607741_001
607741



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BOARD RETURN GUIDE - COMPLETE LOWER PART	607741	1	
1	FRAME, BOARD RETURN GUIDE	607740-1	1	
2	BUSHING W/FLANGE, 25/32-30 FLANGE 39-3.5 BRONZE	585264	2	
3	ROD WELDMENT - BOARD RETURN GUIDE SHAFT	585265-1	1	
4	FITTING, M6 GREASE	086280	2	
5	BOLT, M10 X 40-8.8 HEX HEAD FULL THREAD	F81003-16	1	
6	WASHER, 10.5 FLAT ZINC	F81055-1	2	
7	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2	
8	ROD WELDMENT, GUIDE ARM SHAFT	585268-1	1	
9	BOLT, M10X30-8.8 FE/ZN5 PN-M/82105	F81003-111	1	
10	ARM, BOARD RETURN GUIDE	585270-1	31	
11	BUSHING, 25.5/60-26 BLACK SPACER	585272	12	
12	BUSHING, 25.5/60-52 BLACK SPACER	585271	6	
-	RING, FI25 SLOTTED	503602	2	
13	RING, FI25 SLOTTED	503602	1	
14	SCREW, M6X16 8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2	
15	WASHER, 25.2x40x1.7	557694		

3.33 Water Tank (No. 557699)

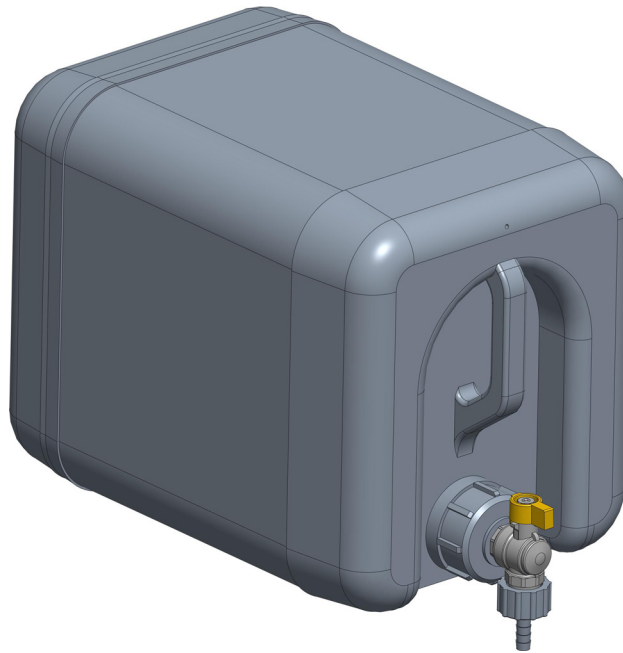
557699_001
557699



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	WATER TANK	557699	1	
1	PLATE WELDMENT, WATER BOTTLE MOUNT	557652-1	1	
2	BOTTLE KIT, WATER LUBE (20L) See section 3.39	601615	1	
3	TUBING, WATER LUBE 3/8" I.D.	R01885	1	
4	BOLT, M6X25-8.8 ZINC	F81001-20	2	
5	STRAP, 20" RUBBER W/HOOK	P11668	2	
6	WASHER, FLAT ZINC	F81053-11	2	
7	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	

3.34 Water Tank (Part No. 601615)

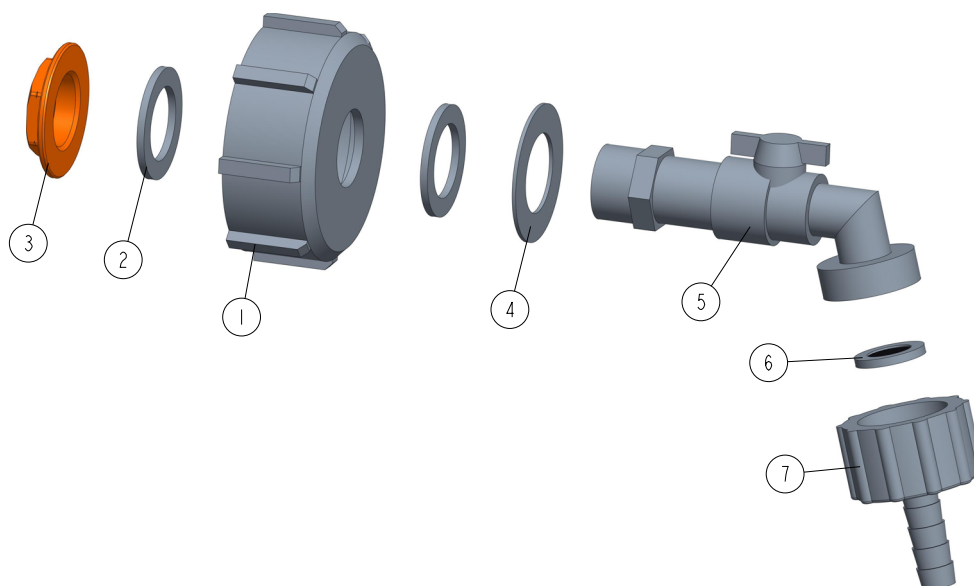
601615-001
601615



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	TANK, WATER Simplycan (20L)	601615	1	

3.35 Water Tank Cap With Valve - Service Kit (625846)

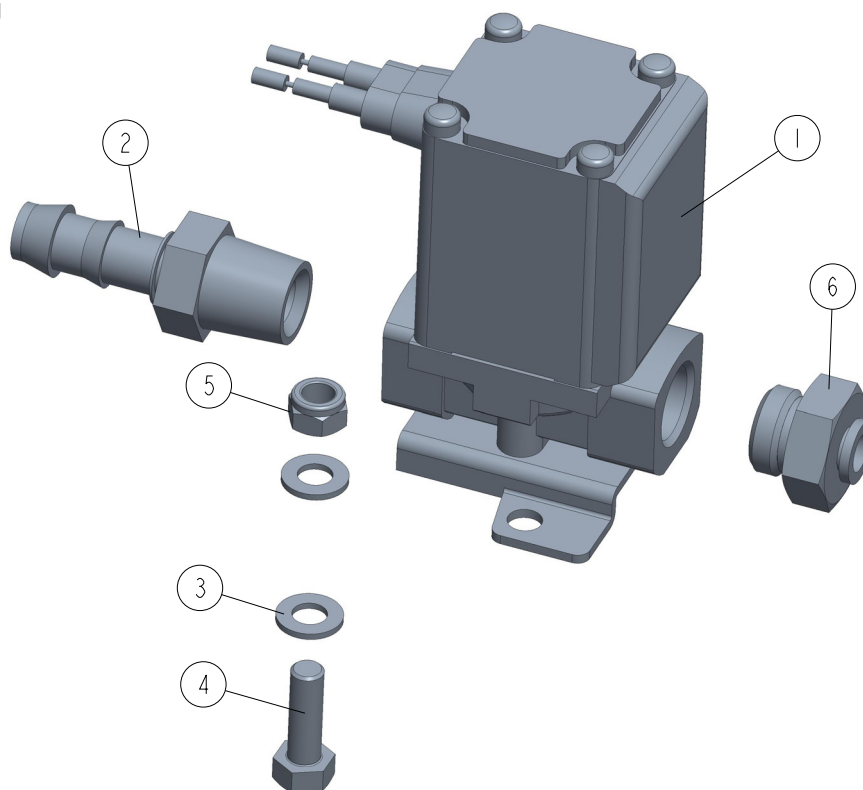
625846_001
625846



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CAP WITH VALVE, WATER TANK	625846	1	
1	NUT, BOTTLE	550785	1	
2	SEAL, 27X20X1.5 ESSENTA 467673 RUBBER	550780	2	
3	WASHER, BRASS	625844	1	
4	SHIM, 21.5/37-1	530841	1	
5	FITTING, WATER LUBE SHUTOFF VALVE	550776	1	
6	FILTER, WATER LUBE	550778	1	
7	FITTING, G3/4" X 10MM HOSE BARB	550777	1	

3.36 Water Electrovalve (No. 557706)

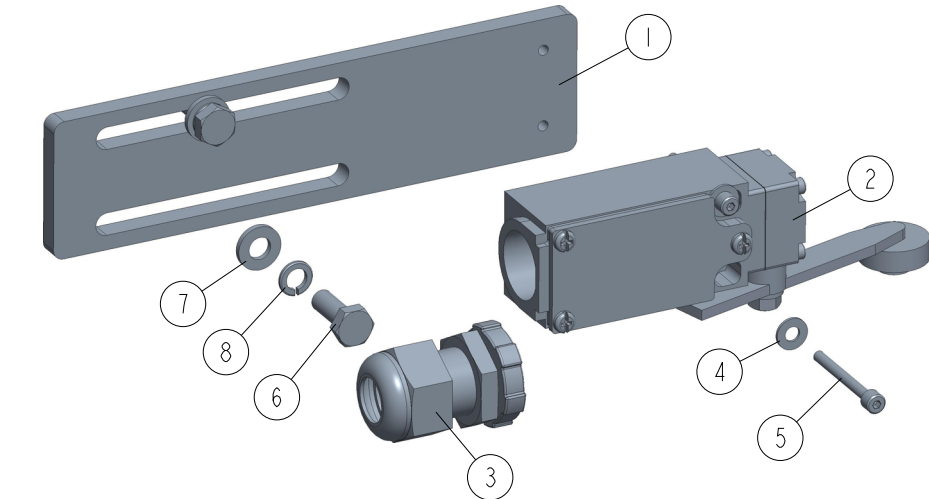
557706_001
557706



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ELECTROVALVE, WATER	557706	1	
1	ELECTROVALVE, 24V DC	557690	1	
2	FITTING, 1/4" MALE NPT 3/8" HOSE BARB	P04682	1	
3	WASHER, 5.3 FLAT ZINC	F81052-1	4	
4	BOLT, M5X16 -8.8- FE/ZN5 HEX HEAD FULL T	F81000-20	2	
5	NUT, M5-8 DIN985 ZINC-PLATED	F81030-2	2	
6	FITTING, STRAIGHT	557705	1	

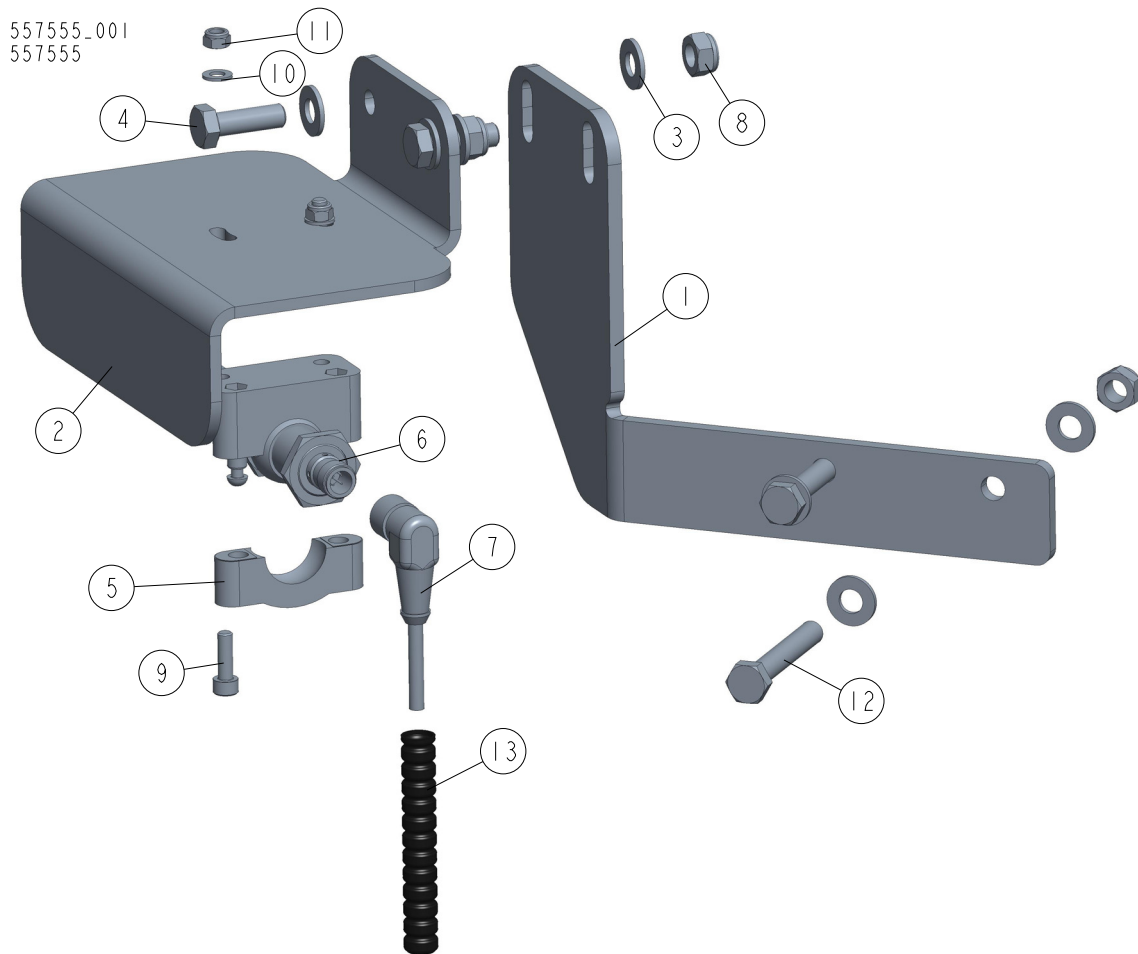
3.37 Safety Switch Assembly (No. 557697)

557697_001
557697



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SAFETY SWITCH ASSEMBLY	557697	1	
1	BAR, LIMIT SWITCH MOUNTING	505125-1	1	
2	SWITCH, GLCB01A2B (HONEYWELL) SAFETY	086469	1	
3	GLAND, PG13.5 CABLE	086524	1	
4	WASHER, 4.3 FLAT ZINC	F81051-2	2	
5	SCREW, M3X30 8.8 HEX SOCKET HEAD CAP ZIN	F81011-38	2	
6	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZIN	F81001-15	2	
7	WASHER, 6.4 FLAT ZINC	F81053-1	2	
8	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	2	

3.38 Laser Assembly (No. 557555)

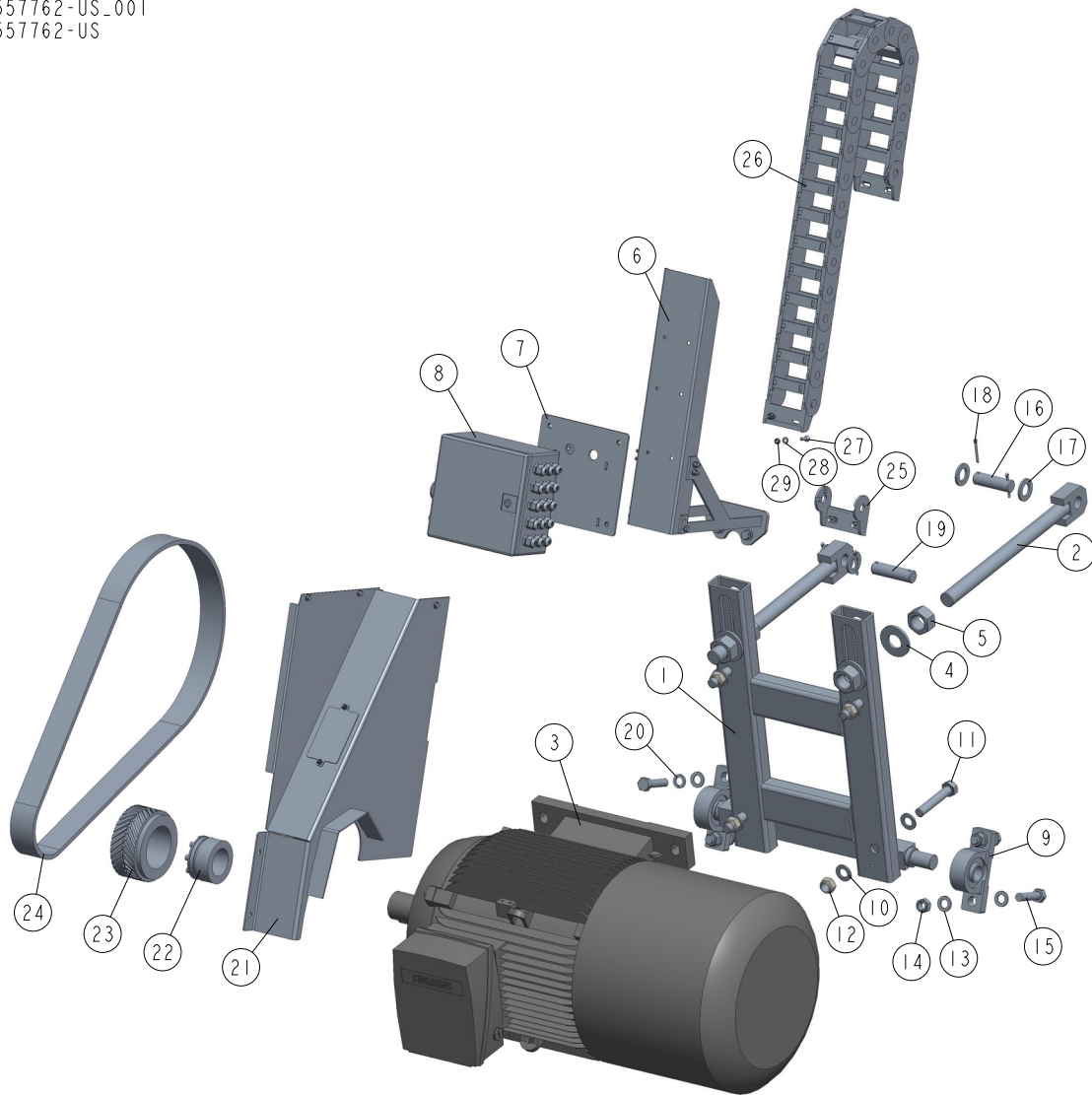


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	LASER SIGHT, WM5500 - COMPLETE	557555	1	
1	MOUNT WELDMENT, LASER	557533-1	1	
2	MOUNT WELDMENT, LASER	557661-1	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	BOLT, M8X25-8.8-B-HEX HEAD FULL THREAD Z	F81002-5	2	
5	BRACKET, SMB 18SF SWIVEL	503469	1	
6	LASER, Z5M18B-F-532-IG90 GREEN LINEAR	501025	1	
7	CABLE, BCC M425-0000-1A-003-VX8434-020	094290	1	
8	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
9	SCREW, M5X16-8.8 HEX SOCKET HEAD CAP ZINC	F81000-25	2	
10	WASHER, 5.3 FLAT ZINC	F81052-1	2	
11	NUT, M5-8 DIN985 ZINC-PLATED	F81030-2	2	
12	BOLT, M8X55-8.8 HEX HEAD ZINC	F81002-8	2	
13	HOSE, SILVYN RILL PA6 SINUS 8,4 X 11,4	R80661-1	1	

SECTION 4 MOTOR KITS

4.1 Motor Kit US E50 (37kW) (No. 557762-US)

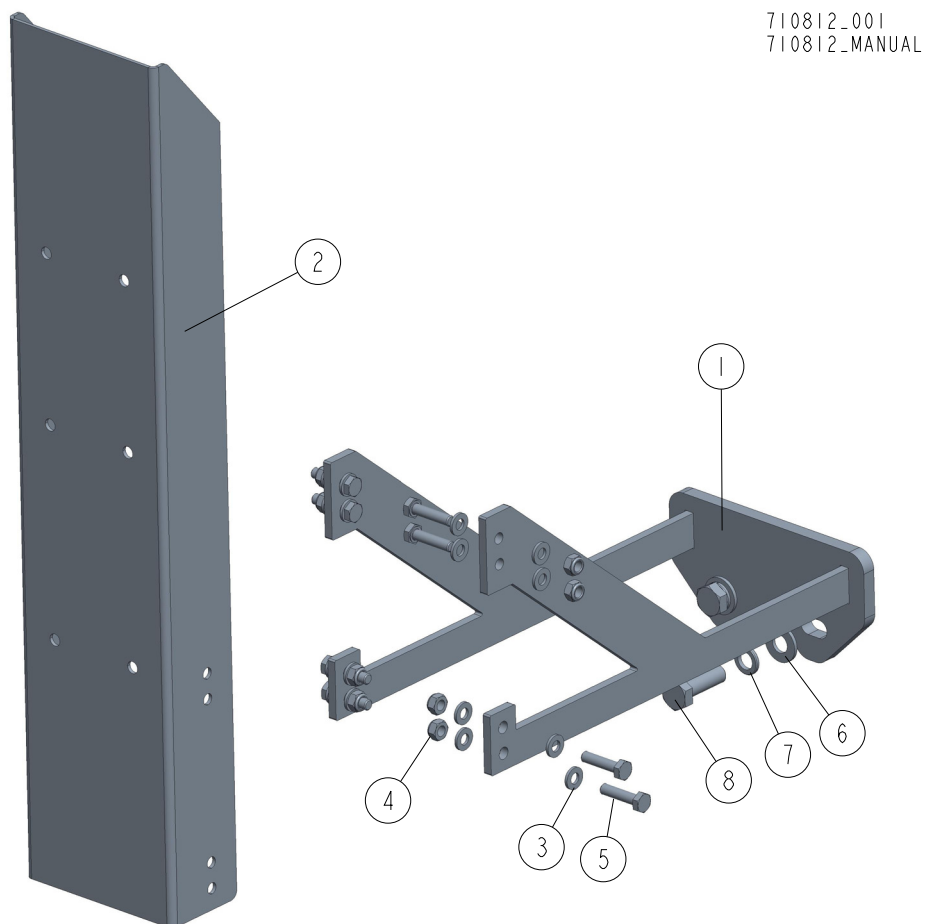
557762-US_001
557762-US



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	MOTOR KIT US E50 (37kW) WM5500	557762-US	1	
1	MOUNT WELDMENT, 37KW WB2000 MOTOR	713867-1	1	
2	ROD WELDMENT, MOTOR ZINC-PLATED TENSION	713877-1	2	
3	MOTOR, 37KW	714955-ENC	1	
4	WASHER, 31/65-5	713940-1	4	
5	NUT, M30 HEX ZINC	F81038-3	4	
6	BRACKET, CABLE CARRIER MOUNT See Section 4.2	710812	1	
7	COMPLETE PLATE	711389-1	1	
8	BOX, ELECTRIC WM5500 See Section 4.3	623201	1	
9	BEARING, UCP206 W/HOUSING	099254	2	
10	WASHER, 19 FLAT ZINC	F81060-1	8	
11	BOLT, M18X100 -8.8 HEX HEAD ZINC	F81008-4	4	
12	NUT, M18 HEX NYLON LOCK	F81039-15	4	
13	WASHER, 17 FLAT ZINC	F81058-1	7	
14	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	3	
15	BOLT, M16X65 8.8 HEX HEAD FULL THREAD ZI	F81006-1	4	
16	PIN, 24.9X82 ZINC-PLATED	713938-1	1	
17	WASHER, 25 FLAT ZINC	F81061-3	4	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
18	PIN, S-ZN 5X40 COTTER	F81043-31	4	
19	PIN, 24.9X90 ZINC-PLATED	713939-1	1	
20	WASHER, 17 SPLIT LOCK	F81058-2	1	
21	GUARD ASSEMBLY, PULLEY	557514	1	
22	SLEEVE BK70 FI WEW. 55 (T78138) CLAMPING	719605	1	
23	PULLEY EAGLE G Z=32	719598	1	
24	BELT EAGLE G W=52.5 L=1750	719599	1	
25	BRACKET SET, 2607.12PZ CABLE CARRIER	087773	1	
26	CARRIER, INGUS 27.07.063 CABLE	088048	1	
27	SCREW, M6X20-10.9 FE/ZN5 DIN-7991	F81001-17	4	
28	WASHER, 6.4 FLAT ZINC	F81053-1	4	
29	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4	

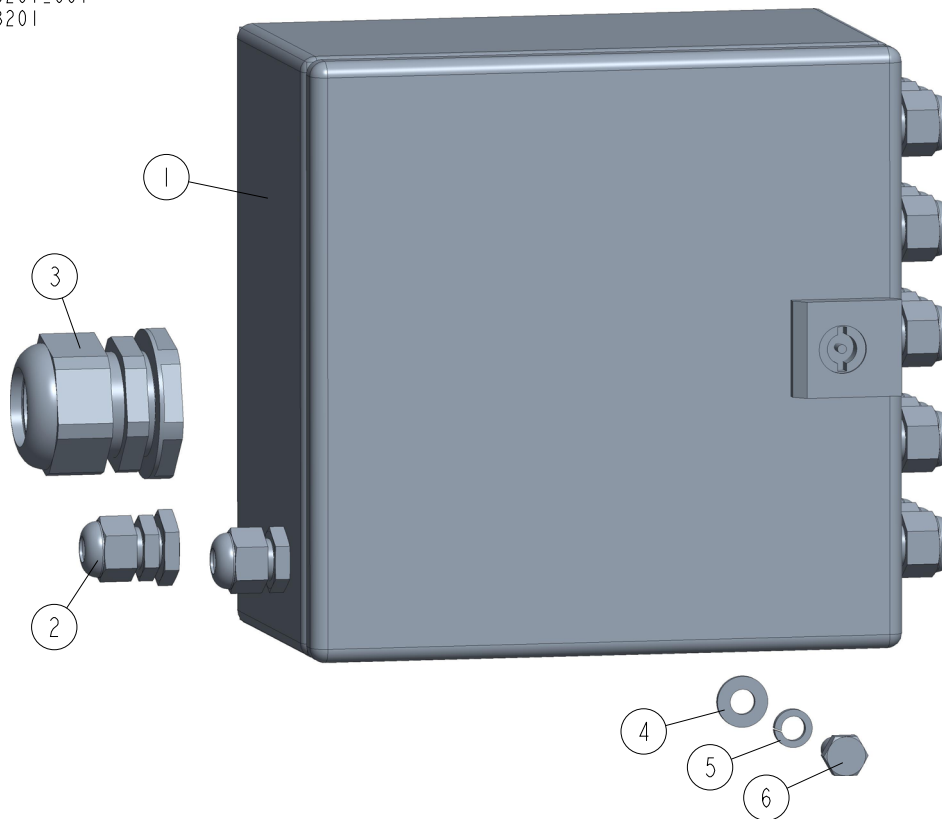
4.2 Cable Carrier Mount Bracket (No. 710812)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
	BRACKET, CABLE CARRIER MOUNT	710812	1	
1	MOUNT WELDMENT, CABLE CARRIER BRACKET	714456-1	1	
2	CHANNEL, CABLE CARRIER BRACKET	710573-1	1	
3	washer, 6.4 Flat zinc	F81053-1	16	
4	Nut, M6-8-B hex nylon zinc lock	F81031-2	8	
5	BOLT, M6X25-5.8 HEX HEAD FULL THREAD ZIN	F81001-3	8	
6	washer, 10.5 Flat zinc	F81055-1	2	
7	washer, Z 10.2 split lock zinc	F81055-2	2	
8	BOLT,M10X30-5.8 HEX HEAD FULL THREA	F81003-2	2	

4.3 Electric Box (No. 623201)

623201_001
623201

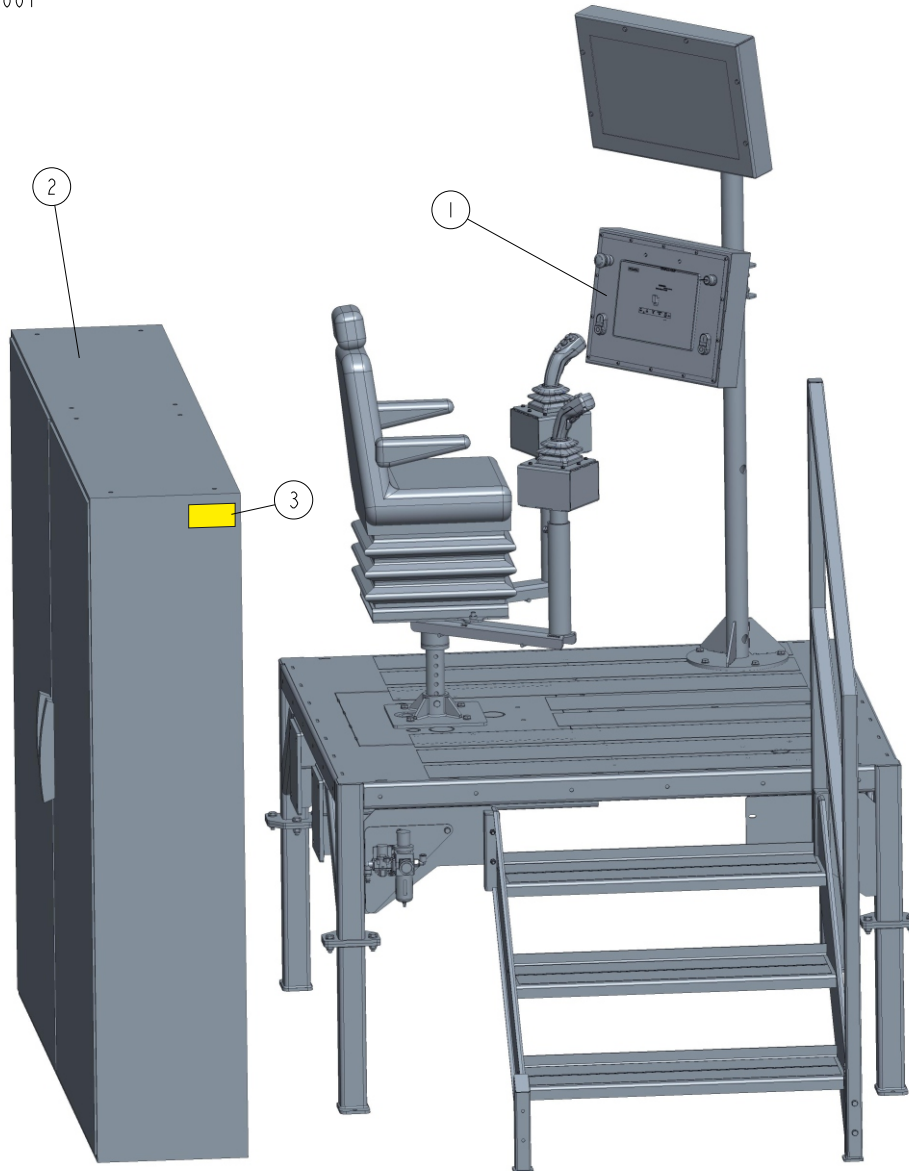


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BOX, ELECTRIC WM5500	623201	1	
1	BOX, EB 1549500 (200X200X80) ELECTRIC	716930	1	
2	GLAND, DP9/H CABLE	F81096-2	17	
3	GLAND, PG29 CABLE	F81096-1	1	
4	WASHER, 8.4 FLAT ZINC	F81054-1	4	
5	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
6	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD Z	F81002-20	4	

SECTION 5 OPERATOR STAND

5.1 Operator Stand (No. 557723)

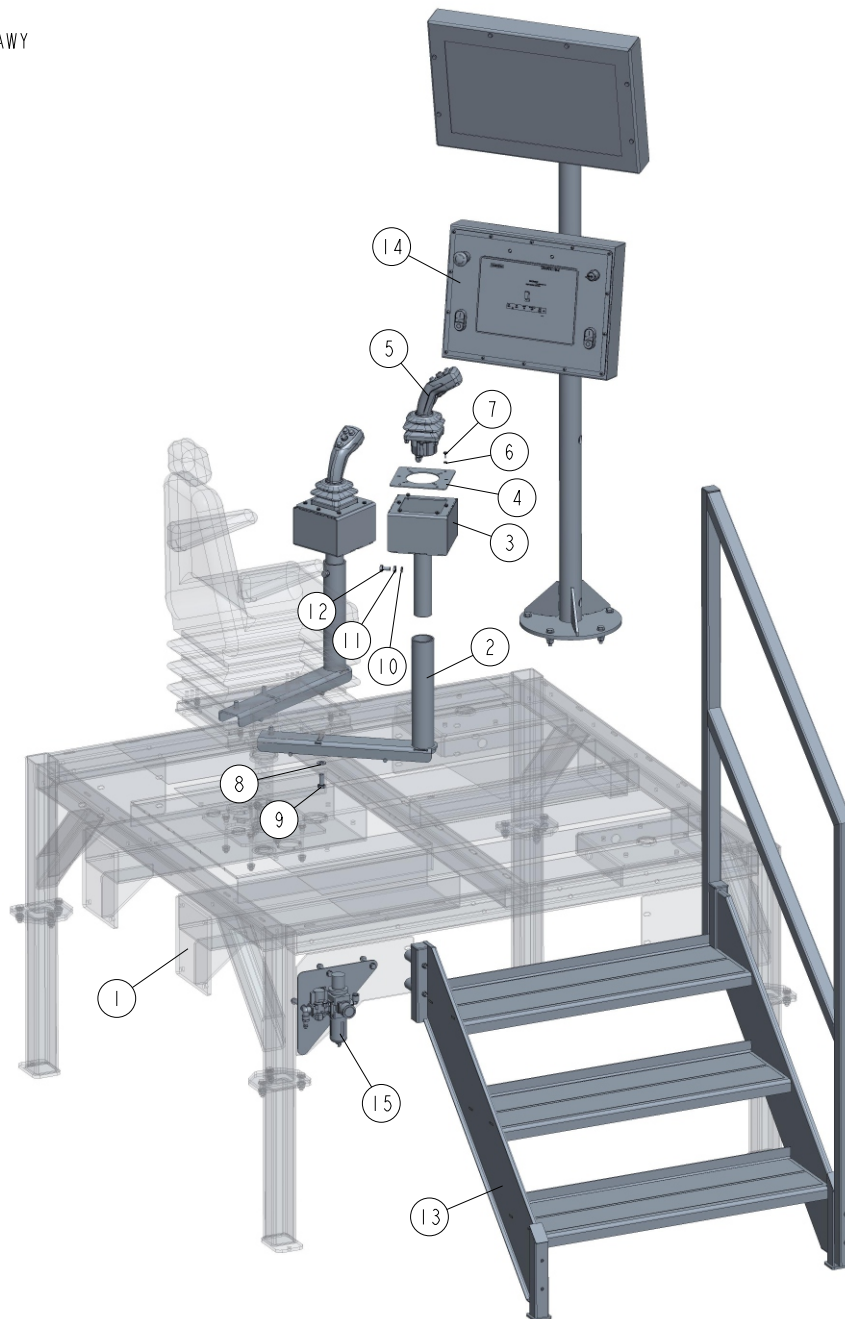
557723_001
557723



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	OPERATOR STAND EC60 WM5500 US	557723	1	
1	BASE, OPERATOR STAND	557722	1	
2	BOX, ELECTRIC WM5500-US	618807	1	
3	DECAL, PLC BATTERY WARNING (US)	121617	1	
	DECAL, PLC BATTERY WARNING (EU)	631002	1	

5.2 Operator Stand Base (No. 557722)

557722.001
557722_PRAWY

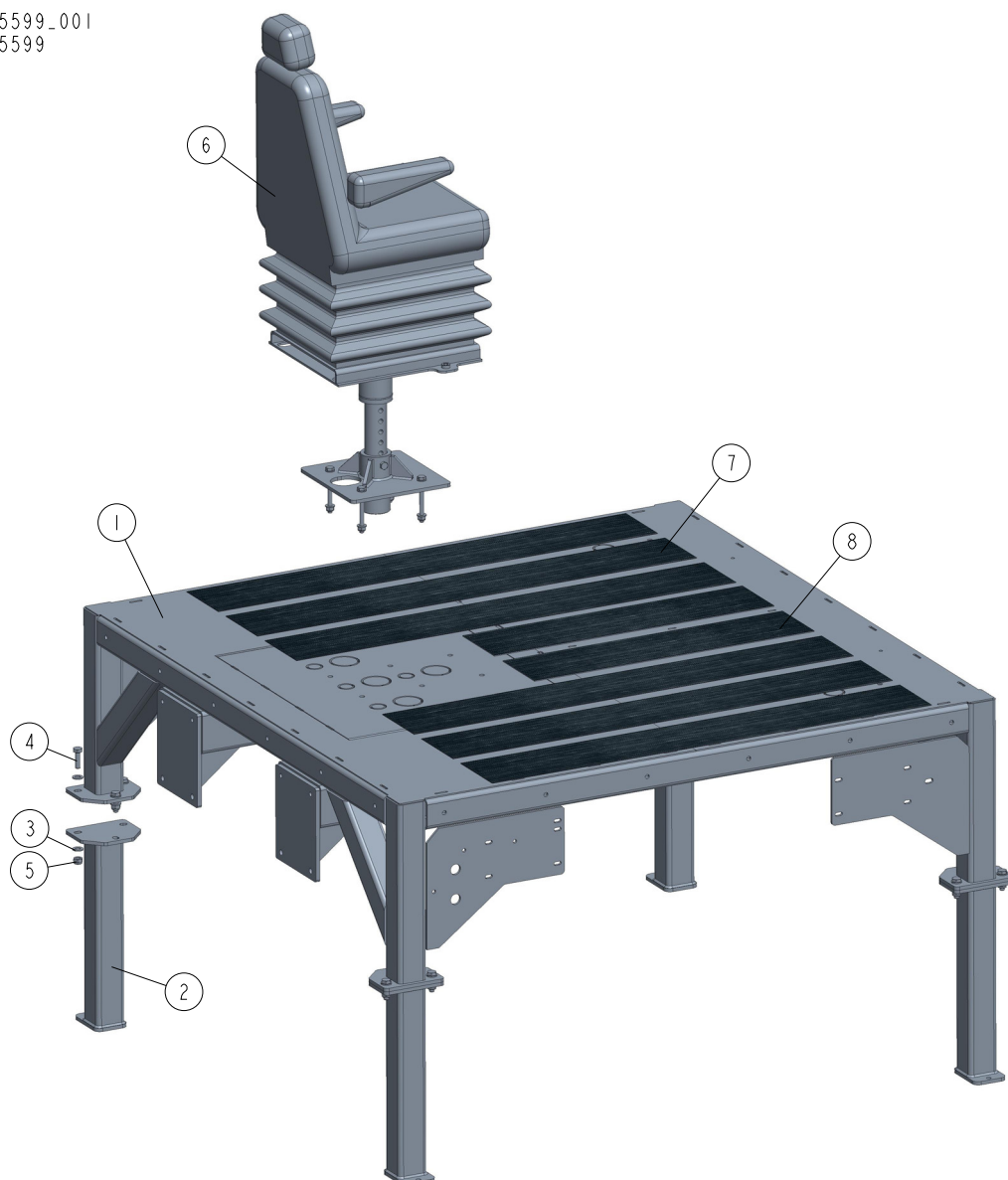


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BASE, OPERATOR STAND	557722	1	
1	BASE OPERATOR STAND	715599	1	
2	ARM WELDMENT, JOYSTICK	711484-1	2	
3	BOX WELDMENT, JOYSTICK MOUNT	711491-1	2	
4	PLATE, MOUNTING	711492-1	2	
5	MANIPULATOR	133914	2	
6	WASHER, 5.3 FLAT ZINC	F81052-1	12	
7	SCREW, #10-24 X 1/2 SELF-TAPPING	F05015-7	12	
8	WASHER, 13 FLAT ZINC	F81056-1	4	
9	BOLT, M12X30 8.8 HEX HEAD FULL THREAD ZI	F81004-22	4	
10	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	2	
11	NUT, M10-04-W THIN ZINC	F81033-6	2	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
12	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZI	F81003-1	2	
13	LADDER, OPERATOR STAND	717323_	1	
14	PEDESTAL ASSEMBLY, CONTROL BOX/MONITOR	557724	1	
15	AIR SUPPLY ASSEMBLY, WM5500	589077	1	

5.3 Operator Stand (No. 715599)

715599_001
715599



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BASE OPERATOR STAND	715599	1	
1	OPERATOR STAND	716698-1	1	
2	LEG, WB2000 OPERATOR STAND BASE	713360-1	4	
3	WASHER, 13 FLAT ZINC	F81056-1	24	
4	BOLT, M12X40-8.8 HEX HEAD FULL THREAD ZI	F81004-4	12	
5	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	12	
6	SEAT ASSEMBLY, OPERATOR	713566	1	
7	PAD, NON-SKID	713579	6	
8	PAD, NON-SKID	713580	2	

5.4 Control Box/Monitor Pedestal (No. 557724)

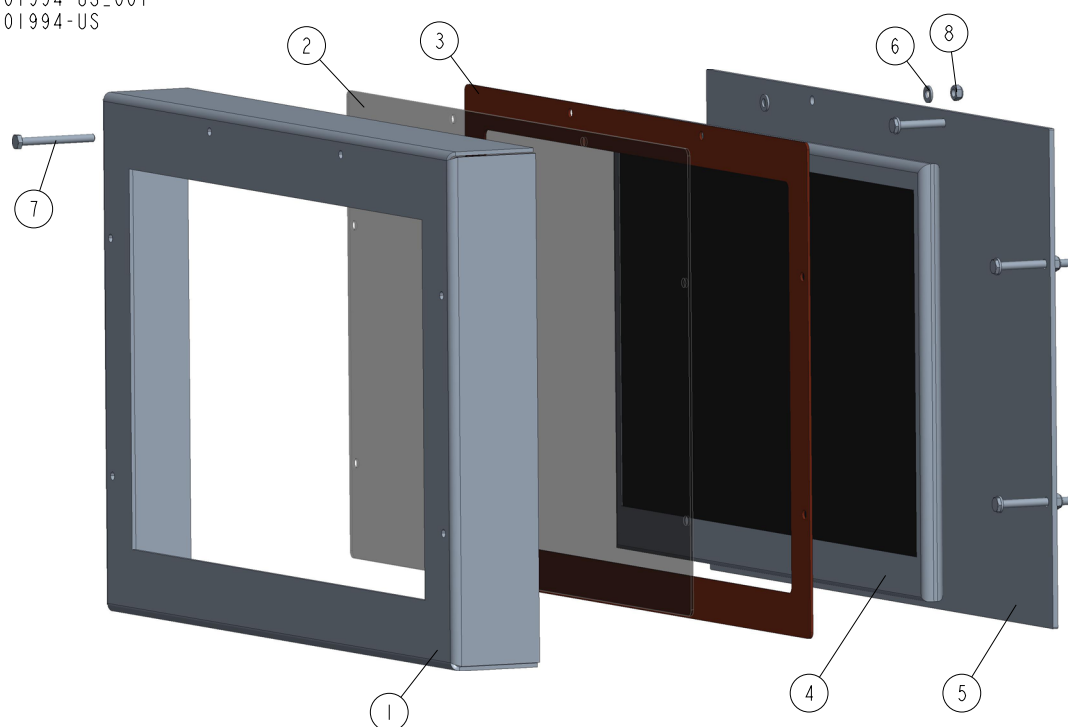
557724_001
557724



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PEDESTAL ASSEMBLY, CONTROL BOX/MONITOR	557724	1	
1	PEDESTAL, CONTROL BOX/MONITOR	713438-1	1	
2	ARM, CONTROL BOX	716427	2	
3	MONITOR, LCD	601994-US	1	
4	CONTROL BOX	557725	1	
5	WASHER, 10.5 FLAT ZINC	F81055-1	10	
6	BOLT, M10X40-8.8 HEX HEAD FULL THREAD ZI	F81003-16	5	
7	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	5	

5.5 LCD Monitor (No. 601994-US)

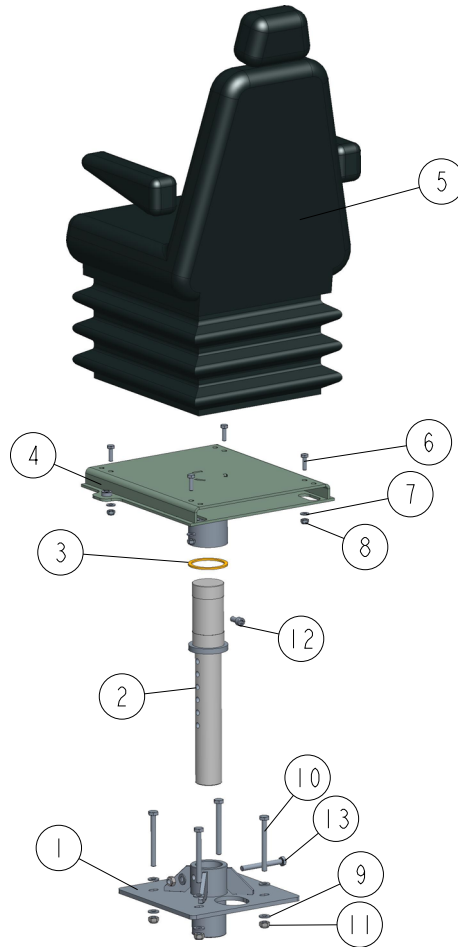
601994-US-001
601994-US



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	MONITOR, LCD	601994-US	1	
1	COVER, MONITOR	601993-1	1	
2	PLATE, FRONT COVER	601991	1	
3	GASKET, MONITOR	601990	1	
4	MONITOR 22"	615719	1	
5	PLATE, REAR COVER	601992-1	1	
6	WASHER, 6.4 FLAT ZINC	F81053-1	12	
7	BOLT, M6X60-8.8 HEX HEAD FULL THREAD ZIN	F81001-9	6	
8	NUT, M6-8-B NYLON HEX ZINC LOCK	F81031-2	6	

5.6 Operator Seat Assembly (No. 713566)

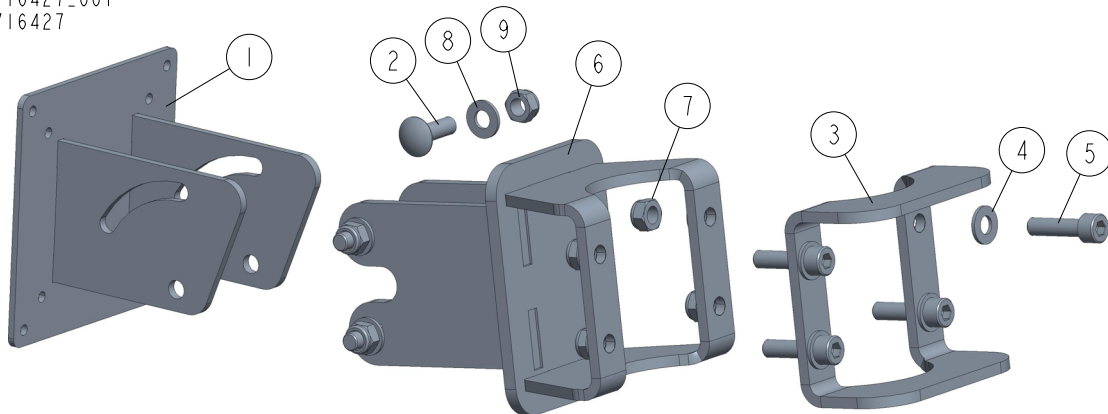
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713566_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SEAT ASSEMBLY, OPERATOR	713566	1	
1	MOUNT WELDMENT, WB2000 OPERATOR SEAT	713364-1	1	
2	ROD, OPERATOR SEAT SUPPORT	713416-1	1	
3	WASHER, SLIDE	713395	1	
4	MOUNT WELDMENT, SEAT	711496-1	1	
5	SEAT, CS85/C1 AR HD PVC OPERATOR	711482	1	
6	BOLT, M8X25-8.8-B-HEX HEAD FULL THREAD Z	F81002-5	4	
7	WASHER, 8.4 FLAT,ZINC	F81054-1	4	
8	Nut, M8-8-B Hex Nylon Zinc Lock	F81032-2	4	
9	WASHER, 10.5 FLAT ZINC	F81055-1	9	
10	BOLT, M10X100-8.8 HEX HEAD FULL THREAD Z	F81003-91	4	
11	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	5	
12	SCREW M10X20 SHCS ZC 8.8 DIN 912 ISO 47	F81003-108	1	
13	BOLT, M10X90-8.8-B HEX HEAD ZINC	F81003-66	1	

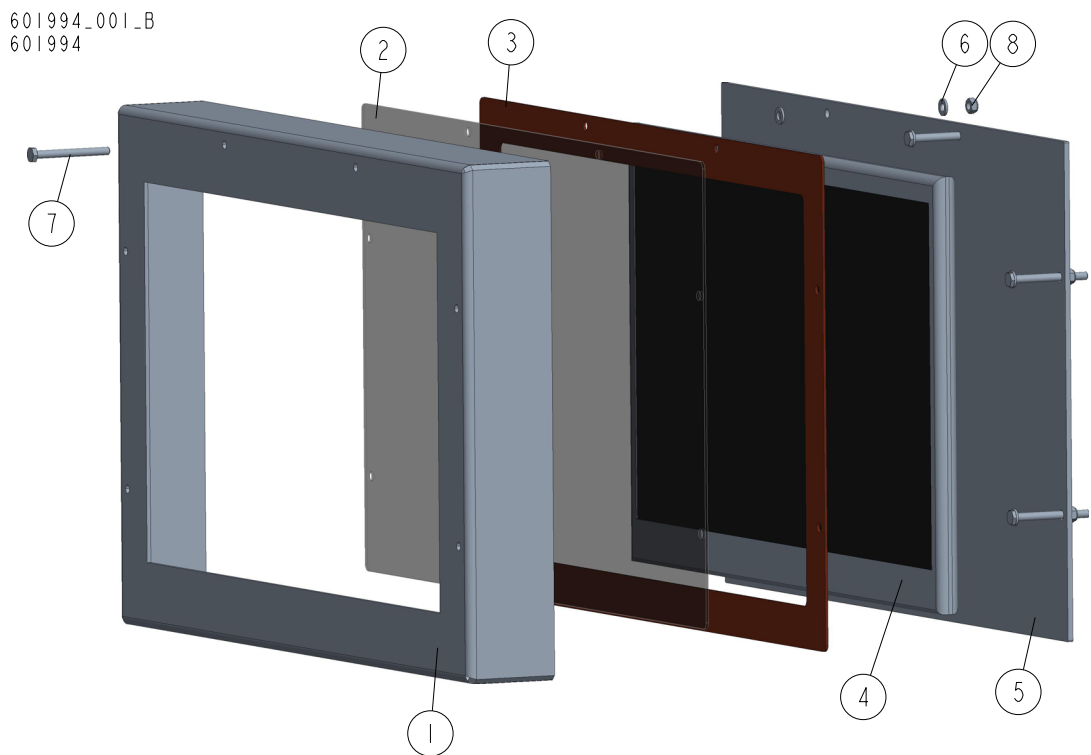
5.7 Control Box Arm (No. 716427)

716427_001
716427



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ARM, CONTROL BOX	716427	1	
1	BRACKET WELDMENT	716422-1	1	
2	BOLT, M8X25-8.8 ZINC MUSHROOM HEAD SQUAR	F81002-59	4	
-	MOUNT, CONTROL BOX	716428	1	
3	PLATE (1)	713445-1	1	
4	WASHER, 8.4 FLAT ZINC	F81054-1	8	
5	SCREW, M8 X 30-8.8 HEX SOCKET HEAD CAP Z	F81002-31	4	
6	BRACKET WELDMENT	716426-1	1	
7	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
8	WASHER, 8.4 FLAT ZINC	F81054-1	4	
9	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	

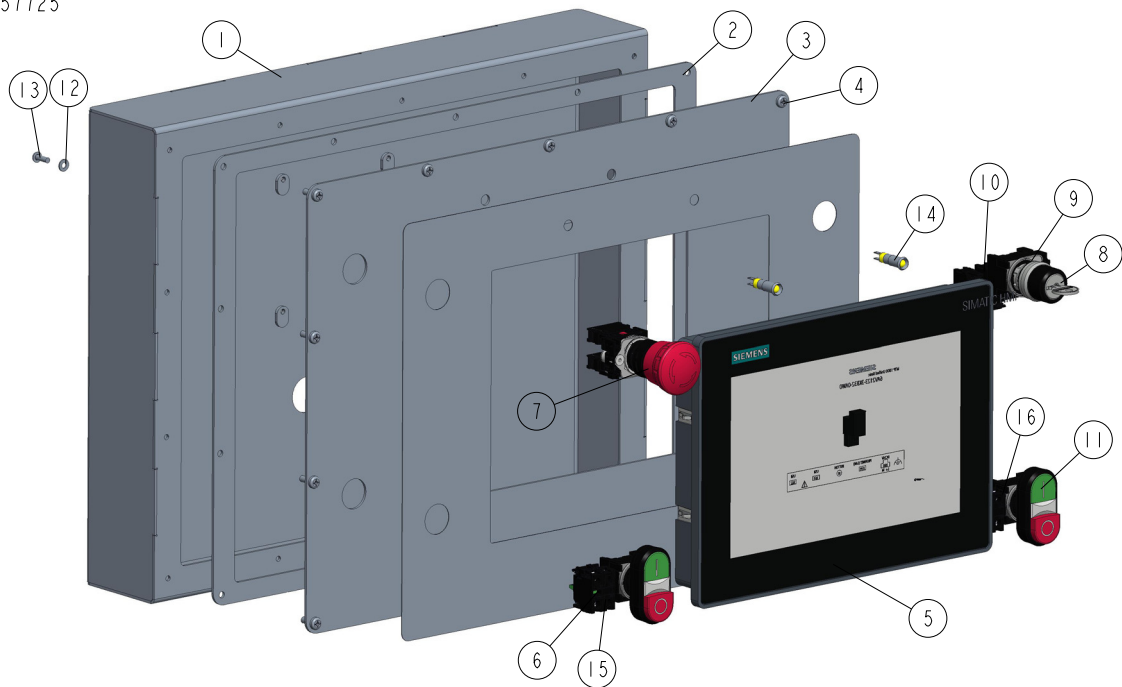
5.8 LCD Monitor (No. 601994)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	MONITOR, LCD	601994	1	
1	COVER, MONITOR	601993-1	1	
2	PLATE, FRONT COVER	601991	1	
3	GASKET, MONITOR	601990	1	
4	MONITOR 22"	615719	1	
5	PLATE, REAR COVER	601992-1	1	
6	WASHER, 6.4 ZINC FLAT	F81053-1	12	
7	BOLT, M6X60-8.8 HEX HEAD FULL THREAD ZIN	F81001-9	6	
8	NUT, M6-8-B NYLON HEX ZINC LOCK	F81031-2	6	

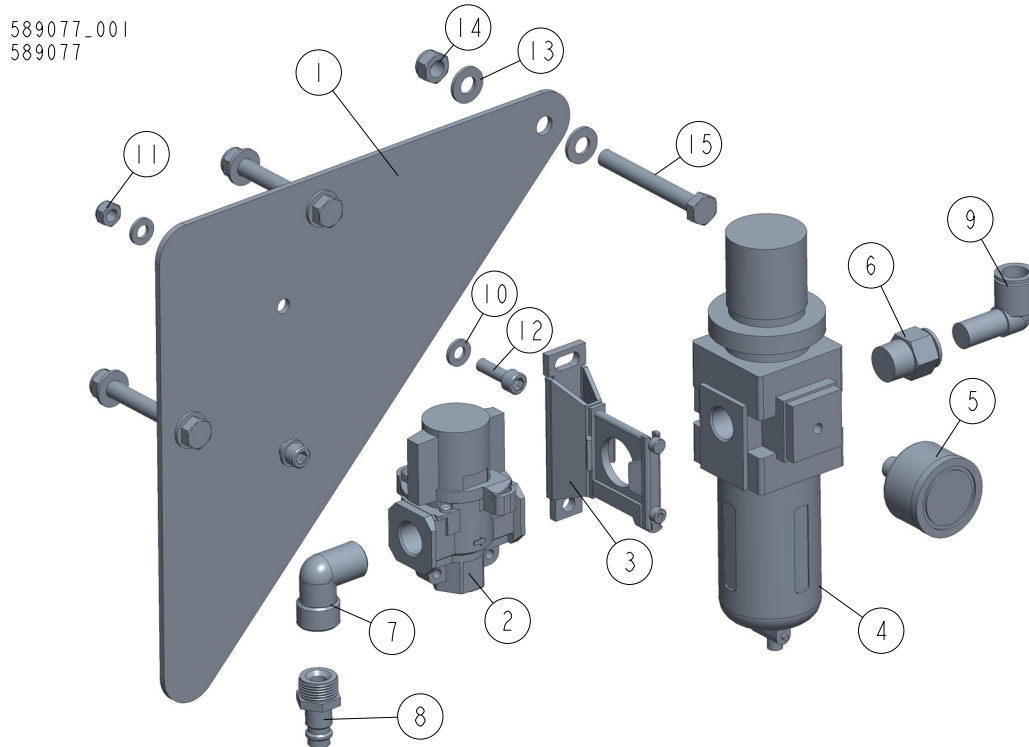
5.9 Control Box US (No. 557725)

557725-001
557725



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CONTROL BOX - COMPLETE	557725	1	
1	CONTROL BOX	601985-1	1	
2	GASKET, CONTROL BOX	711141	1	
3	PANEL, CONTROL BOX FRONT	557726-1	1	
4	BOLT, #10-24X1/2 PH PAN HD, TYPE 23	F05015-17	14	
5	DISPLAY, HMI TOUCH	616414	1	
6	DECAL, CONTROL BOX	601988	1	
7	BUTTON, EMERGENCY STOP	619699	1	
8	SWITCH, KEY	619694	1	
9	UNIVERSAL HOLDER	619695	3	
10	NO CONTACT	619696	4	
11	SWITCH, START/STOP	619700	2	
12	WASHER, 4.3 FLAT ZINC	F81051-2	4	
13	SCREW, M4X25-8.8 HEX SOCKET HEAD CAP ZIN	F81011-43	4	
14	LIGHT, LED YELLOW CONTROL	711548	2	
15	NC CONTACT	619697	2	
16	LED MODULE	619698	2	

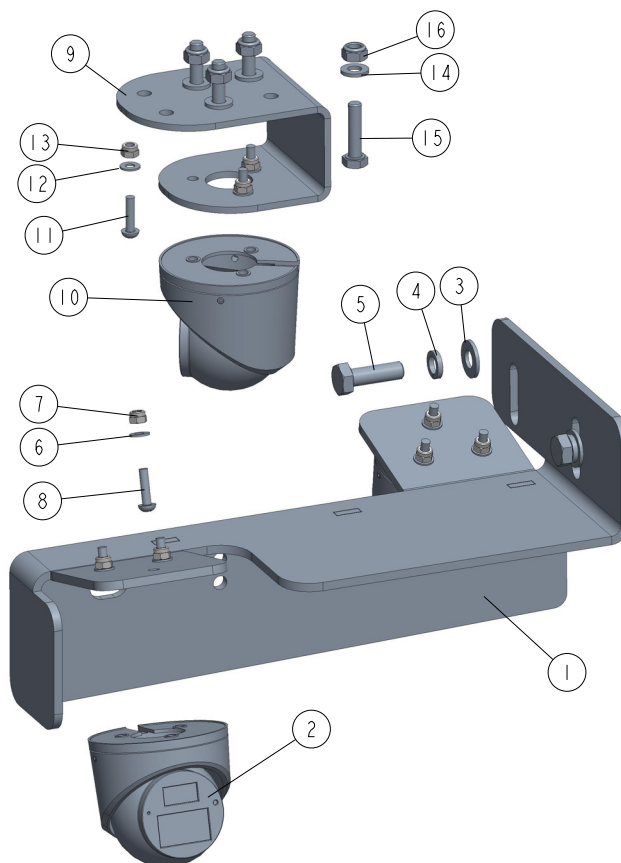
5.10 Air Supply Assembly (No. 589077)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	AIR SUPPLY ASSEMBLY, WM5500	589077	1	
1	PLATE, AIR MOUNT	589076-1	1	
-	AIR SUPPLY - COMPLETE	588964	1	
2	VALVE, 3/2 VHS3510-F03B-S MANUAL SHUT-O	531828	1	
3	SPACER, Y300T W/BACKET	510067	1	
4	REDUCER, AW30-F03H FILTER	510974	1	
5	GAUGE, G36-10-01-L PRESSURE	531831	1	
6	FITTING, KQ2H12-03AS 3/8"-12 MM MALE	531833	1	
7	FITTING, DEGREES ELBOW	588965	1	
8	FITTING, GK 1383A GZ 3/8" MALE	515894	1	
9	FITTING, KQ2L12-99A ELBOW	534714	1	
10	WASHER, 6.4 FLAT ZINC	F81053-1	4	
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
12	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	2	
13	WASHER, 8.4 FLAT ZINC	F81054-1	6	
14	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	3	
15	BOLT, M8X65 8.8 HEX HEAD FULL THREAD ZIN	F81002-9	3	

5.11 Camera - Optional (No. 557750-US)

557750_001
557750

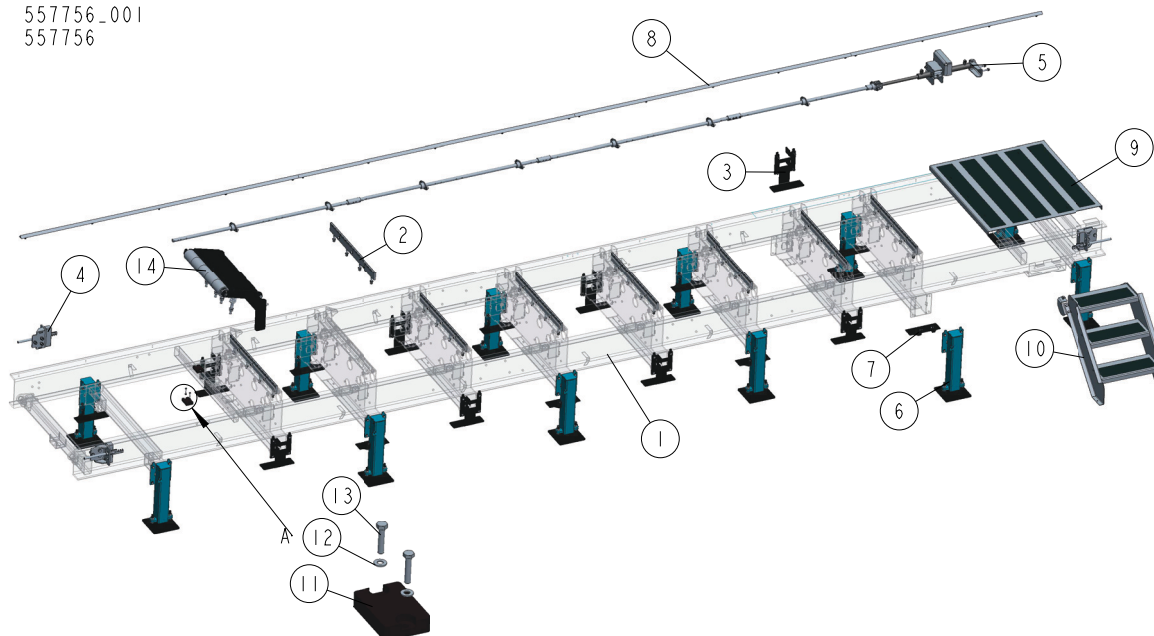


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CAMERA, CCTV(4) WM5500 (Optional)	557750-US	1	
-	CAMERA ASSEMBLY, SIDE	557751	1	
1	PLATE, CAMERA MOUNTING WM5500	557752-1	1	
2	CAMERA CCTV EL-AHD C202 MINI	553256	2	
3	WASHER, 8.4 FLAT ZINC	F81054-1	2	
4	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	2	
5	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD Z	F81002-5	2	
6	WASHER, 4.3 FLAT ZINC	F81051-2	6	
7	NUT, M4-8 HEX NYLON ZINC LOCK	F81029-1	6	
8	SCREW, M4X16 5.8-B CROSS RECESSED PAN HE	F81011-42	6	
-	CAMERA ASSEMBLY (2) WM5500	557660	1	
9	PLATE, CAMERA MOUNTING	557659-1	1	
10	CAMERA CCTV EL-AHD C202 MINI	553256	1	
11	SCREW, M4X16 5.8-B CROSS RECESSED PAN HE	F81011-42	3	
12	WASHER, 4.3 FLAT ZINC	F81051-2	3	
13	NUT, M4-8 HEX NYLON ZINC LOCK	F81029-1	3	
14	WASHER, 6.4 FLAT ZINC	F81053-1	8	
15	BOLT, M6X25 -8.8 HEX HEAD FULL THREAD ZI	F81001-3	4	
16	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4	

SECTION 6 BED FRAME ASSEMBLY

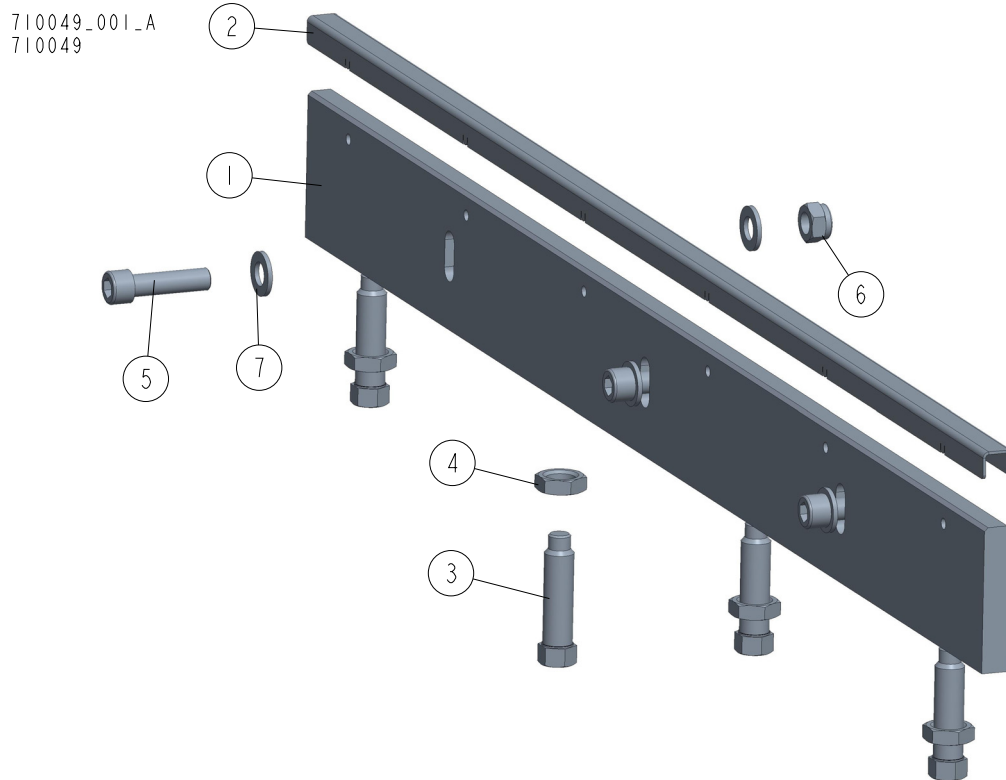
6.1 Frame WM5500 S USA (No. 557756)

557756_001
557756



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	FRAME WM5500 S USA - COMPLETE	557756	1	
1	FRAME WELDMENT	557758-1	1	
2	BED RAIL ASSEMBLY See Section 6.2	710049	8	
3	HANGER, HYDRAULIC HOSE - COMPLETE See Section 6.3	557520	8	
4	STOP ASSEMBLY, MAST See Section 6.4	713083	4	
5	DRIVE ASSEMBLY, SIDE SUPPORT See Section 6.5	557761	1	
6	LEG ASSEMBLY See Section 6.6	624492	12	
7	BRACKET, HYDRAULIC HOSE - COMPLETE See Section 6.7	557522	10	
8	ANGLE SET, BED WM5500 FRAME S See Section 6.8	611667	1	
9	COVER, BOX See Section 6.9	557486	1	
10	LADDER ASSEMBLY See Section 6.10	557549	1	
11	BUMPER, GRENE 70 3201 0010. SHR RUBBER	094969	2	
12	WASHER, 8.4 FLAT ZINC	F81054-1	4	
13	BOLT, M8X40-8.8 HEX HEAD FULL THREAD ZIN	F81002-15	4	
14	BUMPER ASSEMBLY, BOARD REMOVAL See Section 6.11	711725	1	

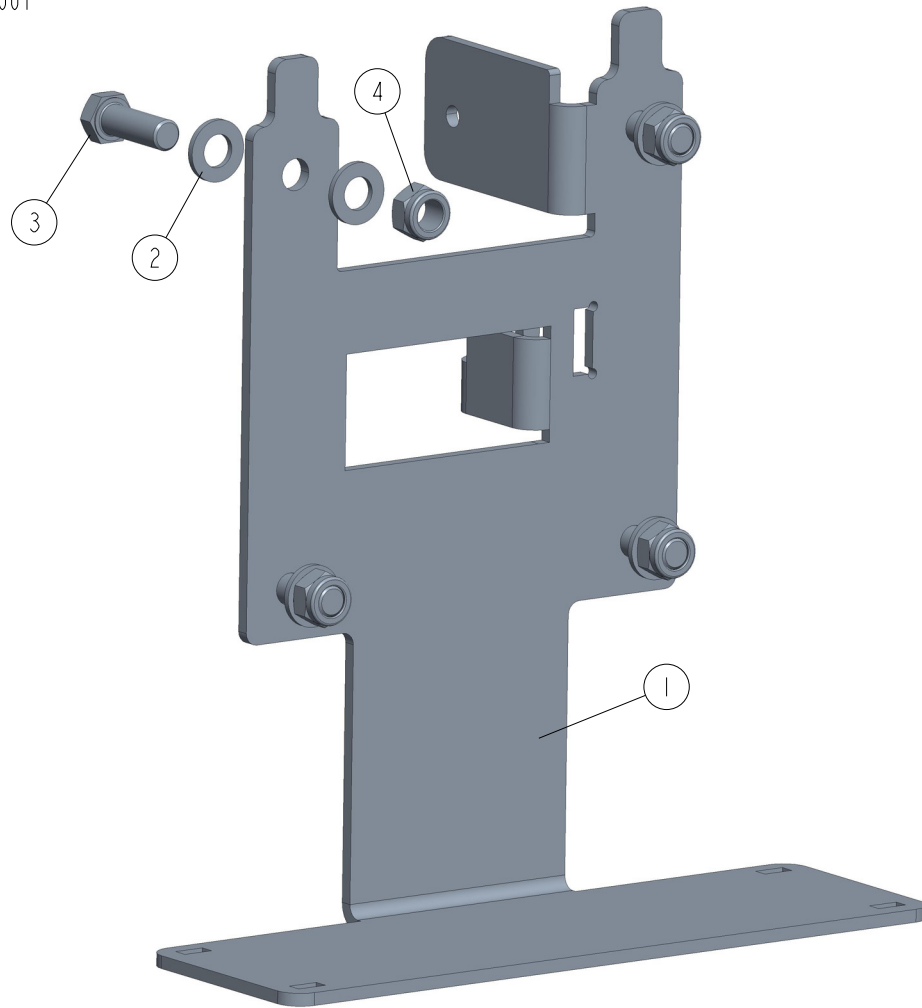
6.2 Bed Rail Assembly (No. 710049)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BED RAIL ASSEMBLY	710049	1	
1	RAIL, BED	710331-1	1	
2	COVER, BED RAIL	710334	1	
3	BOLT, M16X60-33H HEX ZINC SET W/FULL DOG	F81006-56	4	
4	NUT, M16 8 THIN ZINC	F81036-4	4	
5	SCREW, M12X45-8.8 HEX SOCKET HEAD CAP ZI	F81004-93	3	
6	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	3	
7	WASHER, 13 FLAT ZINC	F81056-1	6	

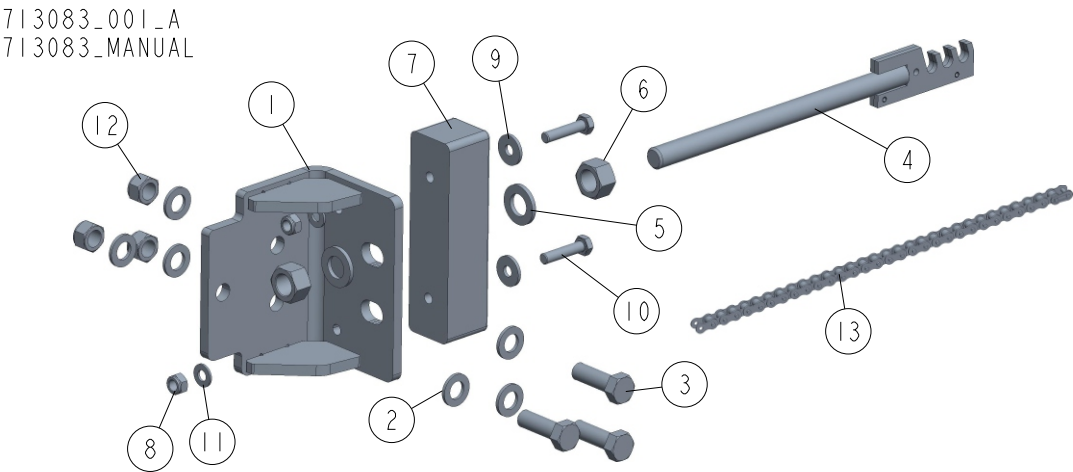
6.3 Hydraulic Hose Hanger (No. 557520)

557520_001
557520



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HANGER, HYDRAULIC HOSE - COMPLETE	557520	1	
1	BRACKET, HYDRAULIC HOSE	557519-1	1	
2	WASHER, 13 FLAT ZINC	F81056-1	8	
3	BOLT, M12X35 8.8 HEX HEAD FULL THREAD ZI	F81004-24	4	
4	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	4	

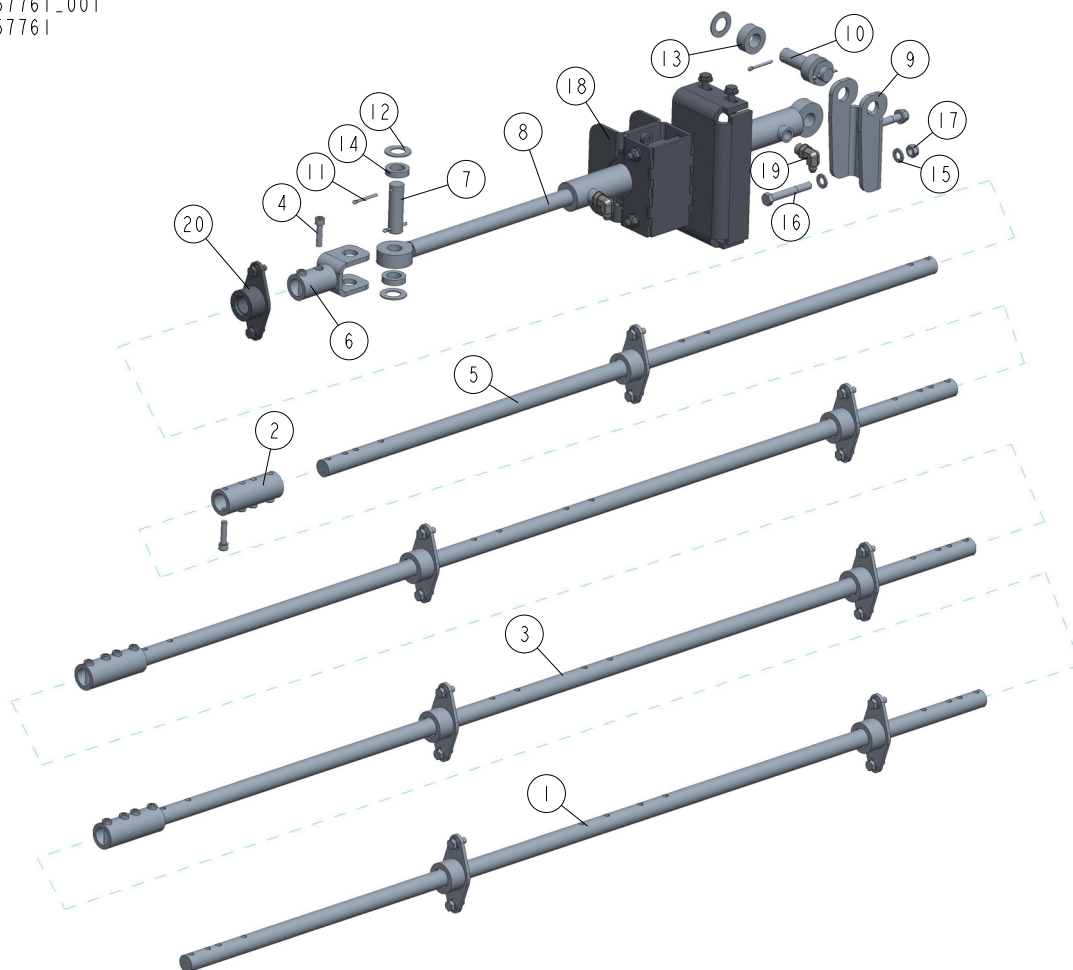
6.4 Mast Stop (No. 713083)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
	STOP ASSEMBLY, MAST	713083	1	
1	STOP WELDMENT, MAST	713084-1	1	
2	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6	
3	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZI	F81006-38	3	
4	TENSIONER, 12B1 CHAIN	713087-1	1	
5	WASHER, 21 FLAT ZINC	F81059-2	2	
6	NUT, M20-8 HEX ZINC	F81037-1	2	
7	BLOCK, RUBBER BUMPER	089717	1	
8	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2	
9	WASHER, 10.5 FLAT SPECIAL ZINC-PLATED	F81055-6	2	
10	BOLT, M10X45 HEX HEAD FULL THREAD ZINC	F81003-3	2	
11	WASHER, 10.5 FLAT ZINC	F81055-1	2	
12	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	3	
13	CHAIN, 12B-1 (10MB)	713241	1	
	CHAIN, 12B-1 L=7,45M	714750	1	

6.5 Side Support Drive Assembly US (No. 557761)

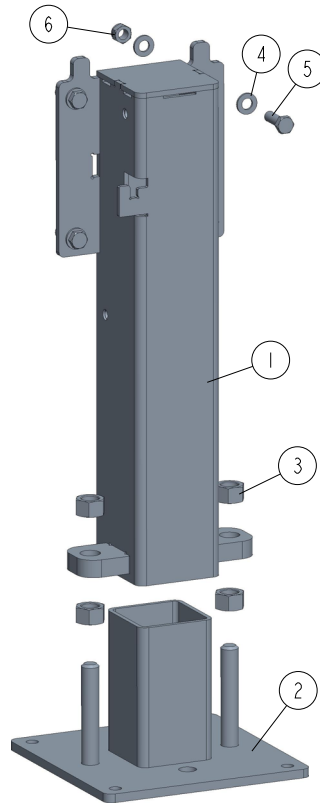
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557761



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DRIVE ASSEMBLY, SIDE SUPPORT FRAME S WM5500 US	557761	1	
1	ROD, DRIVE SUPPORT	581521-1	1	
2	BUSHING, SIDE SUPPORT DRIVE	711996-1	3	
3	ROD, DRIVE SUPPORT	714666-1	2	
4	SCREW M10X40 SHCS ZC 8.8 DIN 912 ISO 476	F81003-22	14	
5	ROD, SIDE SUPPORT DRIVE	719429-1	1	
6	BRACKET WELDMENT, CYLINDER	713101-1	1	
7	PIN, 25X85.5	713111-1	1	
8	MOTOR,CJ-S-16-40/28/350 HYD	713533	1	
9	BRACKET, CYLINDER MOUNTING	557474-1	1	
10	BUSHING 25X103.5	719376-1	1	
11	PIN, S-ZN 5X40 COTTER	F81043-31	4	
12	WASHER, 25 1X44X2	711319	4	
13	BUSHING 25/30-20	713831-1	2	
14	BUSHING, 25.5/40-10	713127-1	2	
15	WASHER, 13 FLAT ZINC	F81056-1	4	
16	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	2	
17	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	2	
18	STABILIZER COMPLETE	719375	1	
19	FITTING, SAE8-9/16 JIC ELBOW	094610	2	
20	BUSHING ASSEMBLY, ROD SLIDE	713098	8	

6.6 Leg Assembly (No. 624492)

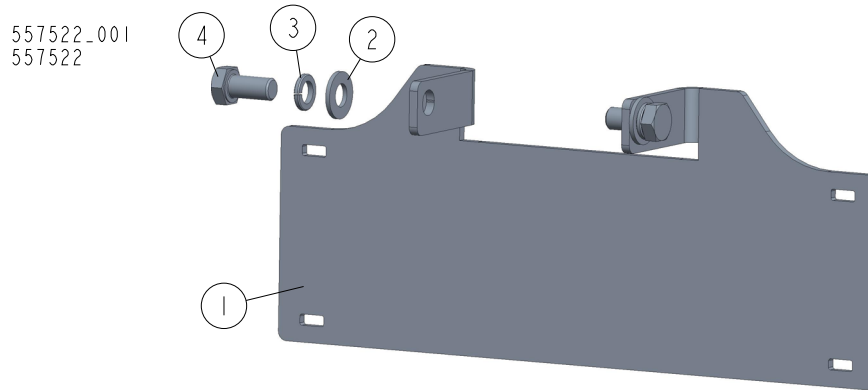
624492_001
624492



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	LEG ASSEMBLY	624492	1	
1	LEG, WM5500 BED	624493-1	1	
2	FOOT WELDMENT, BED LEG	510897-1	1	
3	NUT, M20-8 HEX ZINC	F81037-1	4	
4	WASHER, 13 FLAT ZINC	F81056-1	8	
5	BOLT M12X35 HH ZC FT 8.8 DIN 933	F81004-24	4	
6	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	4	

6 Hydraulic Hose Bracket (No. 557522)

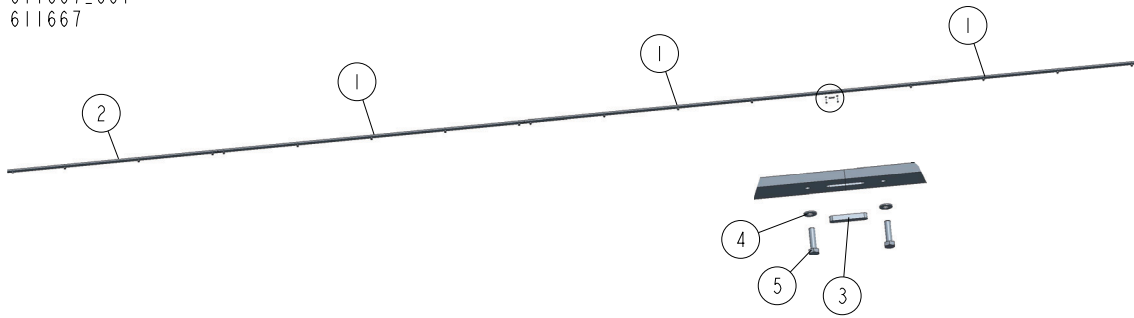
6.7 Hydraulic Hose Bracket (No. 557522)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BRACKET, HYDRAULIC HOSE - COMPLETE	557522	1	
1	HANGER, HYDRAULIC HOSE	557521-1	1	
2	WASHER, 10.5 FLAT ZINC	F81055-1	2	
3	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
4	BOLT, ISO 4017-M10X20-8.8-A2E HEX HEAD	F81003-53	2	

6.8 Bed Angle Set US (No. 611667)

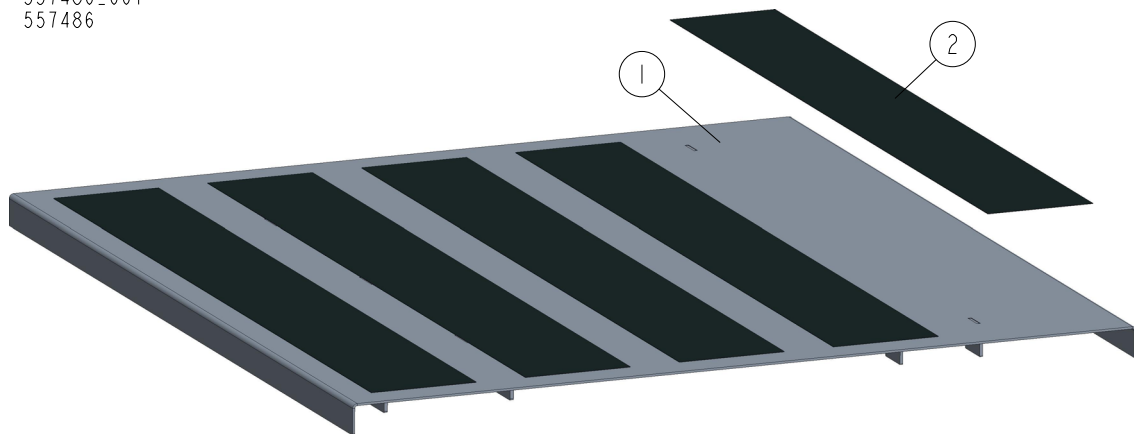
611667-001
611667



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ANGLE SET, WM5500 BED USA	611667	1	
1	ANGLE, WM5500 BED	710303	3	
2	ANGLE, 1866MM	611668	1	
3	KEY, A8X7X50 PARALLEL	088563	3	
4	WASHER, 8.4 FLAT ZINC	F81054-1	19	
5	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD Z	F81002-2	19	

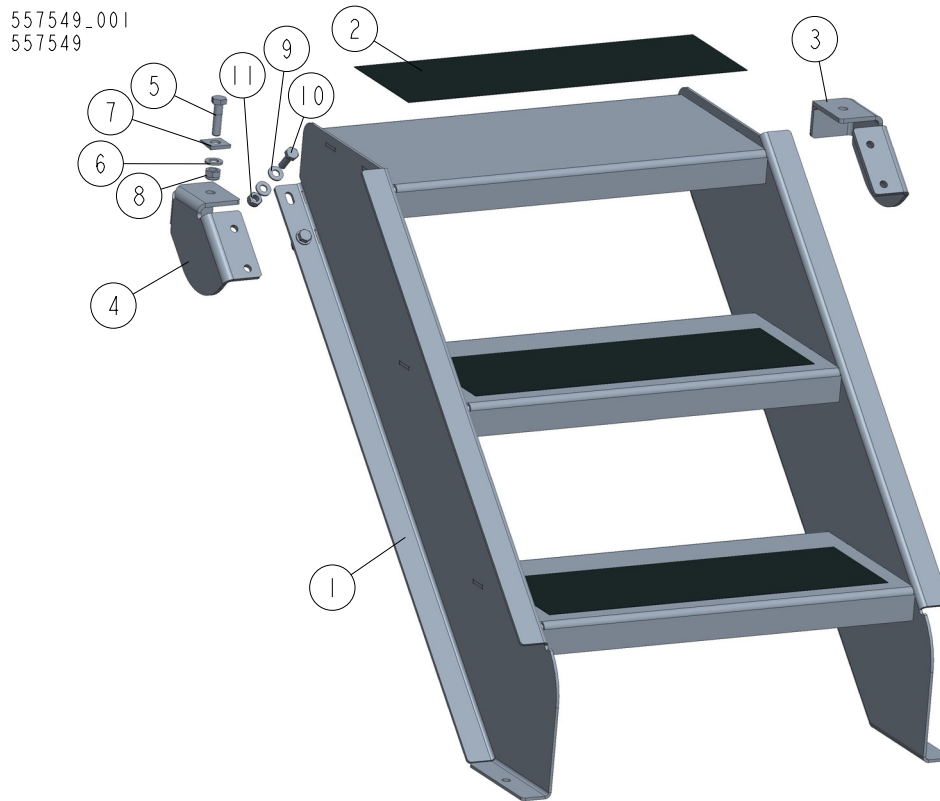
6.9 Box Cover (No. 557486)

557486_001
557486



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	COVER, BOX	557486	1	
1	COVER WELDMENT, BOX	557482-1	1	
2	PAD, NON-SKID	557485	5	

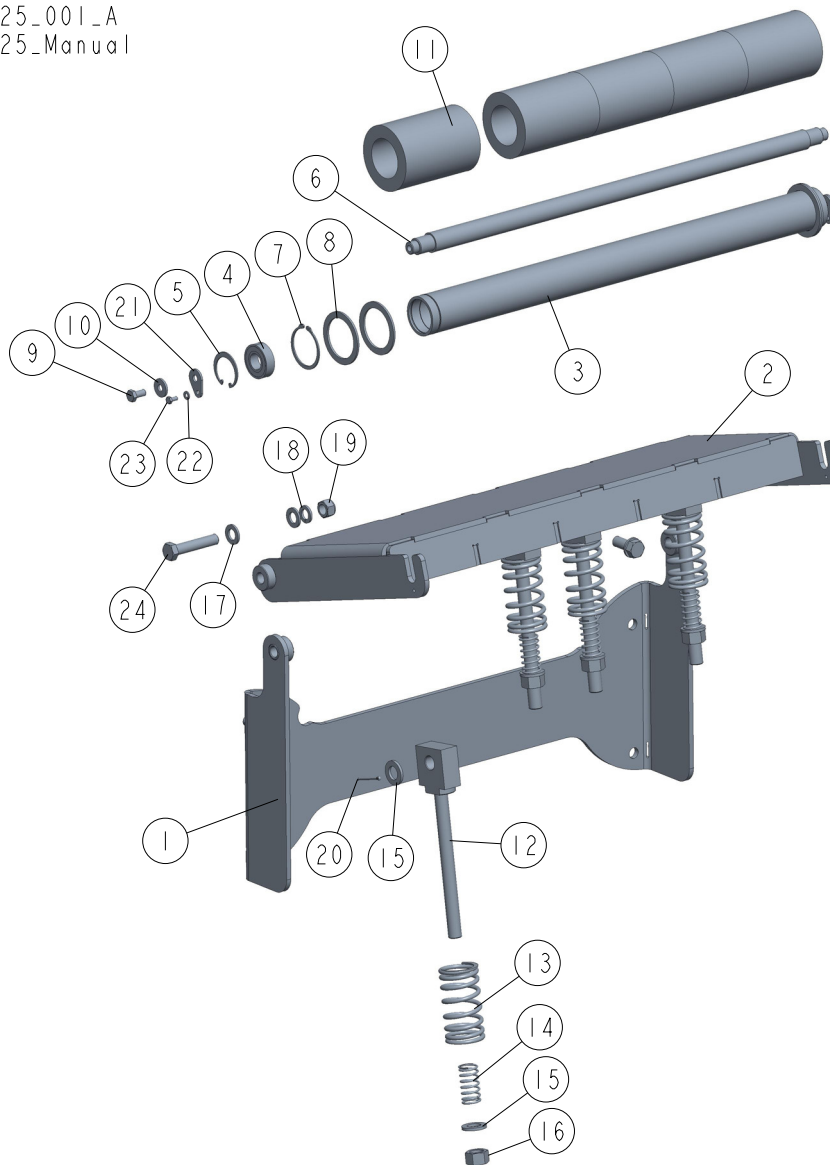
6.10 Ladder Assembly (No. 557549)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	LADDER ASSEMBLY	557549	1	
1	LADDER, WM5500	557528-1	1	
2	PAD, NON-SKID STEP	557548	3	
3	STEP MOUNT, RIGHT	557550-1	1	
4	STEP MOUNT, LEFT	557552-1	1	
5	BOLT, M12 X 45-8.8 HEX HEAD FULL THREAD	F81004-32	2	
6	WASHER, 13 FLAT ZINC	F81056-1	2	
7	WASHER, 14 SQUARE TAPER ZINC	F81055-13	2	
8	NUT, M12-8 DIN 982 HEX NYLON ZINC LOCK	F81034-2	2	
9	WASHER, 10.5 FLAT ZINC	F81055-1	8	
10	BOLT, M10X30-8.8 FE/ZN5 PN-M/82105	F81003-111	4	
11	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	4	

6.11 Board Removal Bumper (No. 711725)

711725_001-A
711725_Manual



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	BUMPER ASSEMBLY, BOARD REMOVAL	711725	1	
1	BRACKET WELDMENT, BUMPER PLATE MOUNT	711726-1	1	
2	PLATE WELDMENT, BOARD REMOVAL BUMPER	509547-1	1	
-	ROLLER W/RUBBER BUSHING	514758	1	
-	ROLLER, LT300	091782-1	1	
3	TUBE, LT70AHDE30S ROLLER	091781	1	
4	BEARING, 6205 2RS BALL	091804	2	
5	RING, W52 INSIDE RETAINING	091805	2	
6	SHAFT, LT70AHDE30S ROLLER	091793	1	
7	RING, Z60 OUTSIDE RETAINING	F81090-62	2	
8	RING, 61/80X3 SPACER	515895	4	
9	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZI	F81003-1	2	
10	WASHER, 10.5 FLAT SPECIAL ZINC-PLATED	F81055-6	2	
11	COVERING, RUBBER	517493	5	
12	ROD WELDMENT, BUMPER SPRING	510818-1	4	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
13	SPRING, 110X46X6.5 CUSHION	510815	4	
14	SPRING, 60X23X3	088992	4	
15	WASHER, 21 FLAT ZINC	F81059-2	8	
16	NUT, M20-8 HEX ZINC	F81037-1	4	
17	WASHER, 17 SPLIT LOCK ZINC	F81058-1	8	
18	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	2	
19	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2	
20	PIN, 4X30 COTTER ZINC-PLATED	F81043-22	4	
21	WASHER, ROLLER MOUNTING	510874-1	2	
22	WASHER, 6.4 FLAT ZINC	F81053-1	2	
23	BOLT, M6X12MM HEX HEAD ZINC	F81001-7	2	
24	BOLT, M16X80 8.8-B- FE/ZN5 HEX HEAD FULL	F81006-11	2	
25	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZI	F81006-13	4	

6.12 Power Feed Chain (No. 557772)

557772-001
557772

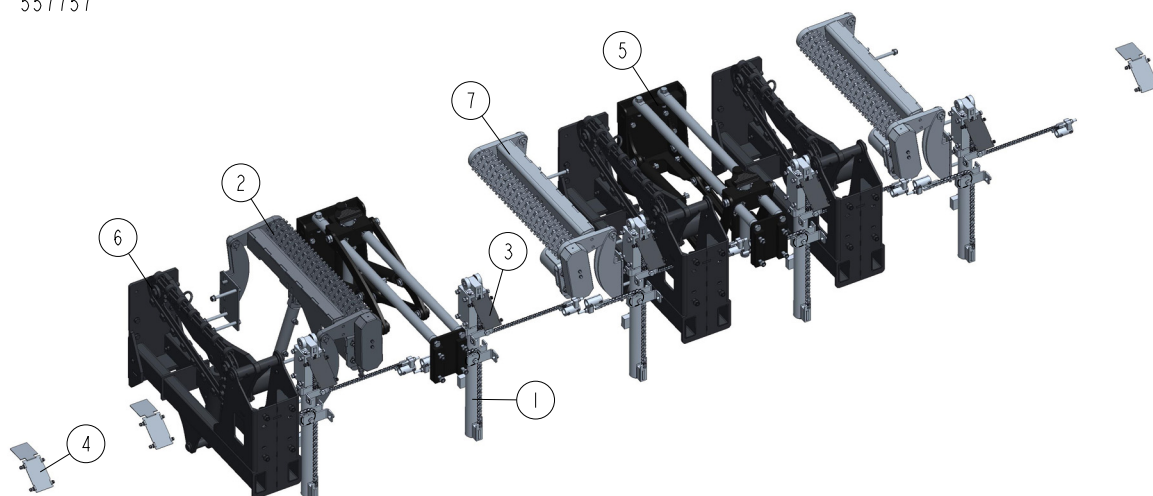


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CHAIN, S+1866 WM5500 FRAME	557772	1	
1	CHAIN, 12B-1 L=9,144M 480	557771	1	
2	LINK, 12B-1PZ MASTER	090713	2	

SECTION 7 HYDRAULIC KIT

7.1 HS5 Hydraulic Equipment Kit (No. 557757)

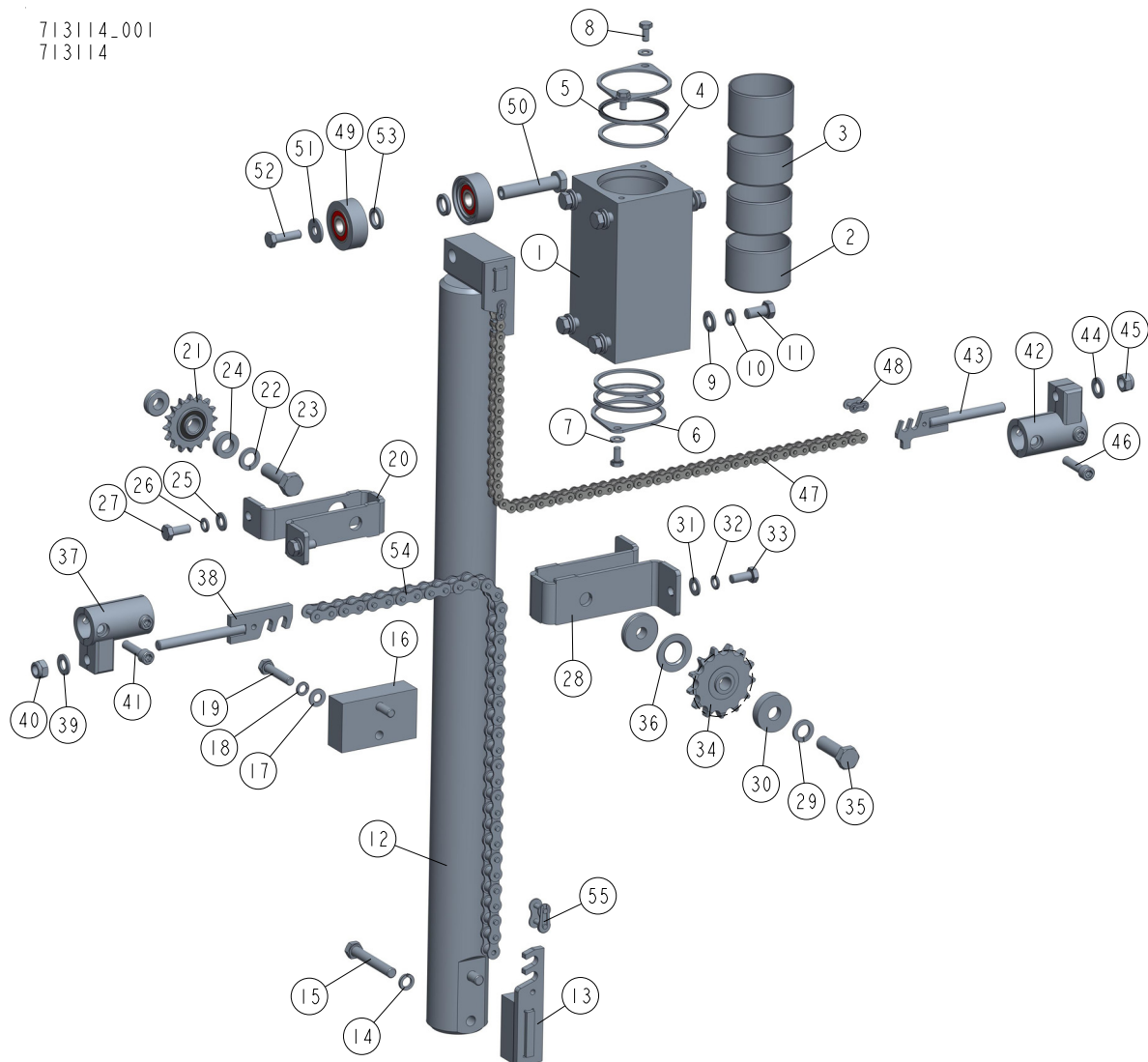
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557757



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HYDRAULIC EQUIPMENT KIT, HS5 WM5500 USA	557757	1	
1	SUPPORT, SIDE - COMPLETE See Section 7.2	713114	5	
2	ROLLER, DRIVEN LOG LEVELLING - LEFT See Section 7.3	715511	1	
3	COVER, CROSS BEAM - COMPLETE See Section 7.5	713150	5	
4	PLATE, CROSS BEAM COVER - COMPLETE See Section 7.6	713152	3	
5	CLAMP, MIDDLE See Section 7.7	713762	2	
6	TURNER, CHAIN - COMPLETE See Section 7.8	719989	3	
7	ROLLER, DRIVEN LOG LEVELLING - RIGHT See Section 7.9	715509	2	

7.2 Side Support (No. 713114)

713114_001
713114



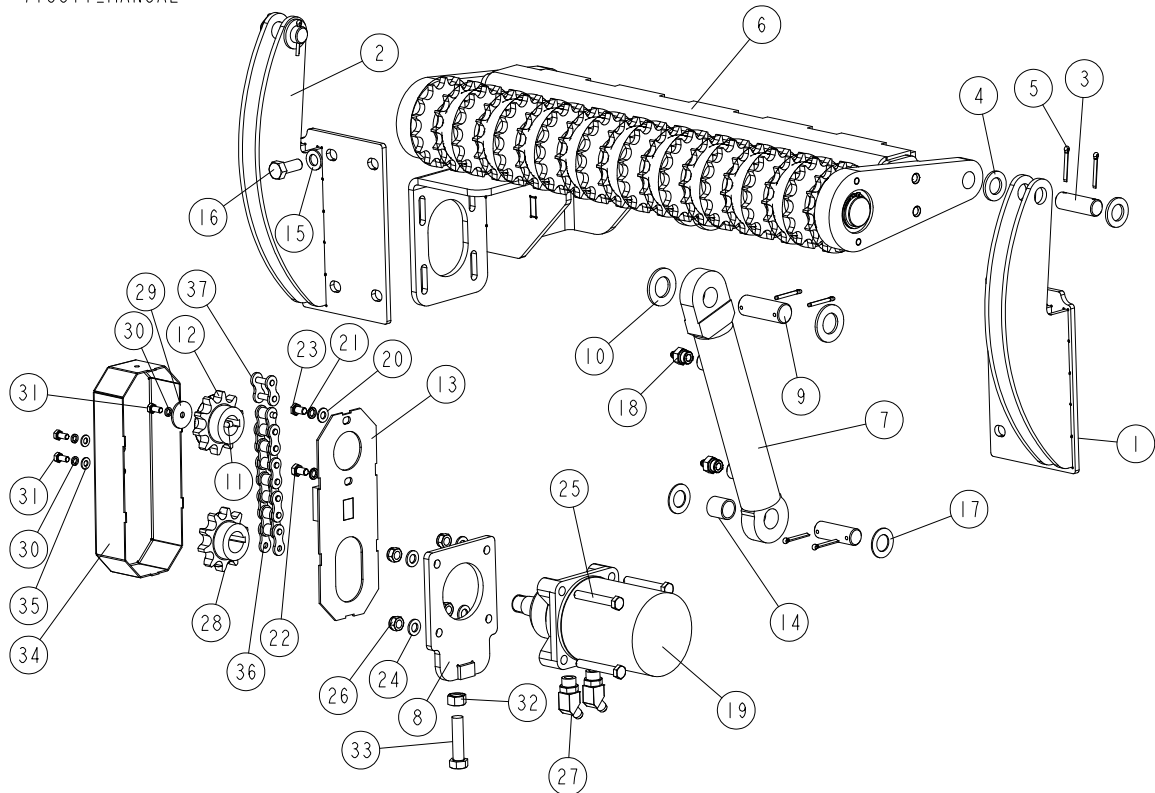
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SUPPORT, SIDE - COMPLETE	713114	1	
-	BLOCK, SIDE SUPPORT GUIDE - COMPLETE	713108	1	
-	BLOCK, SIDE SUPPORT GUIDE W/BUSHINGS	713107-1	1	
1	BLOCK, SIDE SUPPORT GUIDE	713146	1	
2	BUSHING, 7050BS SELF-LUBRICATING	713131	2	
3	BUSHING, 7040BS SELF-LUBRICATING	713130	2	
4	WASHER, 71/80-3	713133	2	
5	WIPER, ZZ 70X80X5/7 NBR	713134	2	
6	PLATE, COVER	713132-1	2	
7	WASHER, 8.4 FLAT ZINC	F81054-1	4	
8	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD Z	F81002-20	4	
9	WASHER, 13 FLAT ZINC	F81056-1	8	
10	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	8	
11	BOLT, M12X25-8.8 HEX HEAD FULL THREAD ZI	F81004-31	8	
12	SUPPORT WELDMENT, SIDE	711965-1	1	
13	ROD WELDMENT, CHAIN HOOK	714767-1	1	
14	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	2	
15	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	2	

7 Side Support (No. 713114)

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
16	BLOCK, SIDE SUPPORT POLYAMIDE	713106	1	
17	WASHER, 10.5 FLAT ZINC	F81055-1	2	
18	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
19	BOLT, M10X50MM,HEX HEAD FULL THREAD ZINC	F81003-4	2	
-	SPROCKET ASSEMBLY	711976	1	
20	BRACKET WELDMENT, LEFT SPROCKET MOUNT	713099-1	1	
21	SPROCKET 08B Z=16	557429	1	
22	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	1	
23	BOLT, M16 X 50-8.8 HEX HEAD	F81006-7	1	
24	WASHER, 16.5/30-6 ZINC-PLATED	711977-1	1	
25	WASHER, 10.5 FLAT ZINC	F81055-1	2	
26	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
27	BOLT, M10-1.5X25MM HH GR8.8	F81003-11	2	
-	SPROCKET ASSEMBLY	714758	1	
28	BRACKET WELDMENT, SPROCKET LEFT MOUNT	714759-1	1	
29	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	1	
30	BUSHING, SPECIAL	714776-1	1	
31	WASHER, 10.5 FLAT ZINC	F81055-1	2	
32	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
33	BOLT, M10-1.5X25MM HH GR8.8	F81003-11	2	
34	SPROCKET, 12B1 Z=13	713045	1	
35	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZI	F81006-38	1	
36	WASHER 26X45X3	531507-1	1	
-	TENSIONER, CHAIN - COMPLETE	714762	1	
37	BRACKET WELDMENT, CHAIN TENSIONER	713094-1	1	
38	TENSIONER, 12B CHAIN	714764-1	1	
39	WASHER, 13 FLAT ZINC	F81056-1	1	
40	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	1	
41	SCREW M10X40 SHCS ZC 8.8 DIN 912 ISO 476	F81003-22	2	
-	TENSIONER, CHAIN - COMPLETE	711984	1	
42	BRACKET WELDMENT, CHAIN TENSIONER	713094-1	1	
43	TENSIONER, CHAIN	711641-1	1	
44	WASHER, 13 FLAT ZINC	F81056-1	1	
45	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	1	
46	SCREW M10X40 SHCS ZC 8.8 DIN 912 ISO 476	F81003-22	2	
47	CHAIN, 08B-1, L=710.5MM IWIS	713637	1	
48	LINK, 08B-1PZ CHAIN	091625	2	
49	ROLLER, SIDE SUPPORT	015014-1	2	
50	BOLT, WB2000 SIDE SUPPORT	714661-1	1	
51	WASHER, 10.5 FLAT SPECIAL ZINC-PLATED	F81055-6	1	
52	BOLT,M10X35-8.8 HEX HEAD FULL THREAD ZIN	F81003-17	1	
53	BUSHING	095937-1	2	
54	CHAIN, 12B-1, L=680MM	714761	1	
55	LINK, 12B-1PZ MASTER	090713	2	

7.3 Left Driven Log Levelling Roller (No. 715511)

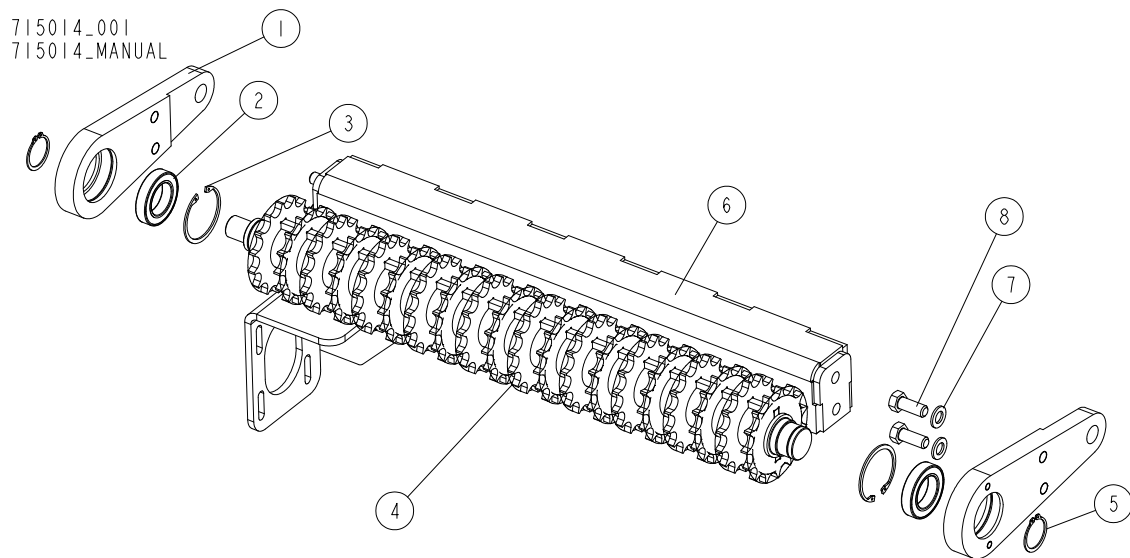
715511-001
715511-MANUAL



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, DRIVEN LOG LEVELLING - LEFT	715511	1	
1	MOUNT WELDMENT, RIGHT	710531-1	1	
2	MOUNT WELDMENT, LEFT	710749-1	1	
3	PIN, 24.9X75 ROLL	088659-1	3	
4	WASHER, 25 FLAT ZINC	F81061-3	4	
5	PIN, 5 X 40 COTTER	F81043-31	8	
6	ARM, LEFT ROLLER - COMPLETE See Section 7.4	715014	1	
7	MOTOR, CJ-S-16-50/28/145 HYD	713535	1	
8	PLATE, MOTOR CHAIN TENSIONER	714879-1	1	
9	PIN, 30X83	710799-1	1	
10	WASHER, 31 FLAT ZINC	F81061-9	2	
11	KEY, A 8X7X28 PN-70/M-85005	096035	1	
12	SPROCKET, 16B Z10 HYDRAULIC MOTOR	714886	1	
13	GUARD WELDMENT, DRIVEN LOG LEVELLING ROL	714896-1	1	
14	BUSHING, 25/30-30 ZINC-PLATED	710974-1	1	
15	WASHER, 17 FLAT ZINC	F81058-1	2	
16	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZIN	F81006-13	2	
17	WASHER, 25 1X44X2	711319	2	
18	FITTING 3/4UNF - 7/16 UNF	719392	2	
19	MOTOR, HYDRAULIC, TG0475US080AABP	007331-2	1	
20	WASHER, 10.5 FLAT ZINC	F81055-1	2	
21	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	2	
22	BOLT, M10X16-8.8	F81003-13	1	
23	BOLT, M10X16 SPECIAL	715510	1	

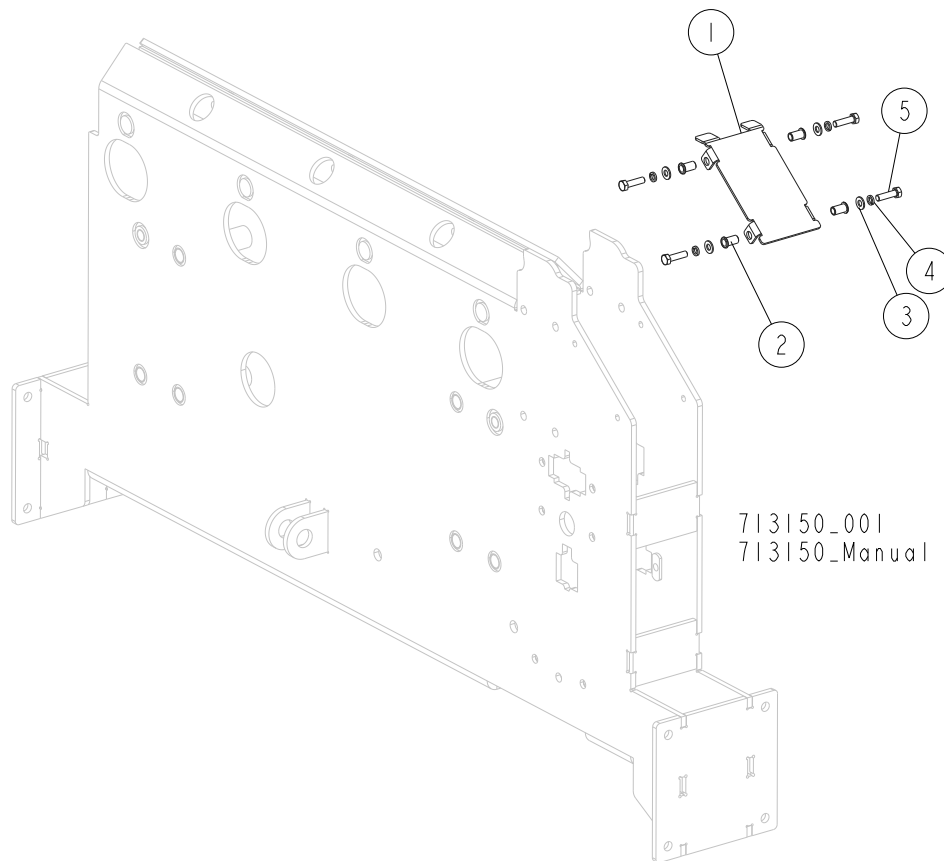
REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
24	WASHER, 13 FLAT ZINC	F81056-1	4	
25	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	4	
26	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4	
27	FITTING,#10SAE-3/8 JIC 45 ELBOW	034538	2	
28	SPROCKET, 16B Z10 HYDRAULIC MOTOR	714885	1	
29	WASHER, ZINC-PLATED SPACER	094128-1	1	
30	WASHER 8,2 FE/ZN9	F81054-4	3	
31	BOLT M8X16 -8.8-B-FE/ZN5 PN-85/M-82105	F81002-20	3	
32	NUT, M16-5.8 HEX ZINC	F81036-1	1	
33	BOLT, M16X65-8.8 HEX HEAD FULL THREAD ZI	F81006-1	1	
34	GUARD, LOG LEVELLING ROLLER CHAIN	714888-1	1	
35	WASHER, 8.4 FLAT ZINC	F81054-1	2	
36	CHAIN, 16B-1	714996	1	
37	LINK, 16B-1 MASTER W/COTTER PINS	523672	1	

7.4 Left Roller Arm (No. 715014)



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	ARM, LEFT ROLLER - COMPLETE	715014	1	
-	BRACKET WELDMENT, DRIVEN LOG LEVELLING R	710747	2	
1	BRACKET, CONNECTION	710746-1	1	
2	BEARING, 6009.2RSR	096025	1	
3	RING, W75 INSIDE RETAINING	F81090-41	1	
4	SHAFT, DRIVEN LOG LEVELLING ROLLER - COM	714918-1	1	
5	RING, Z 45 SPRING RETAINING	F81090-32	2	
6	MOUNT WELDMENT, CYLINDER LEFT	714980-1	1	
7	WASHER, 17 FLAT ZINC	F81058-1	4	
8	BOLT,M16X40-8.8 HEX HEAD FULL THREAD ZIN	F81006-13	4	

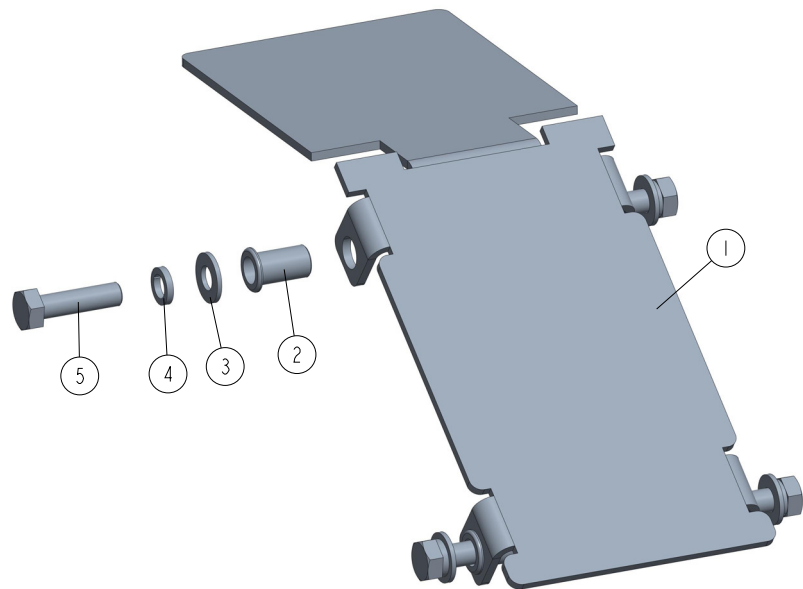
7.5 Cross Beam Cover (No. 713150)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	COVER, CROSS BEAM - COMPLETE	713150	1	
1	COVER, CROSS BEAM	713149-1	1	
2	NUT, M8 1.0-2.5 FTR-Z FE/ZN5 RIVET	F81032-9	4	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
5	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD Z	F81002-2	4	

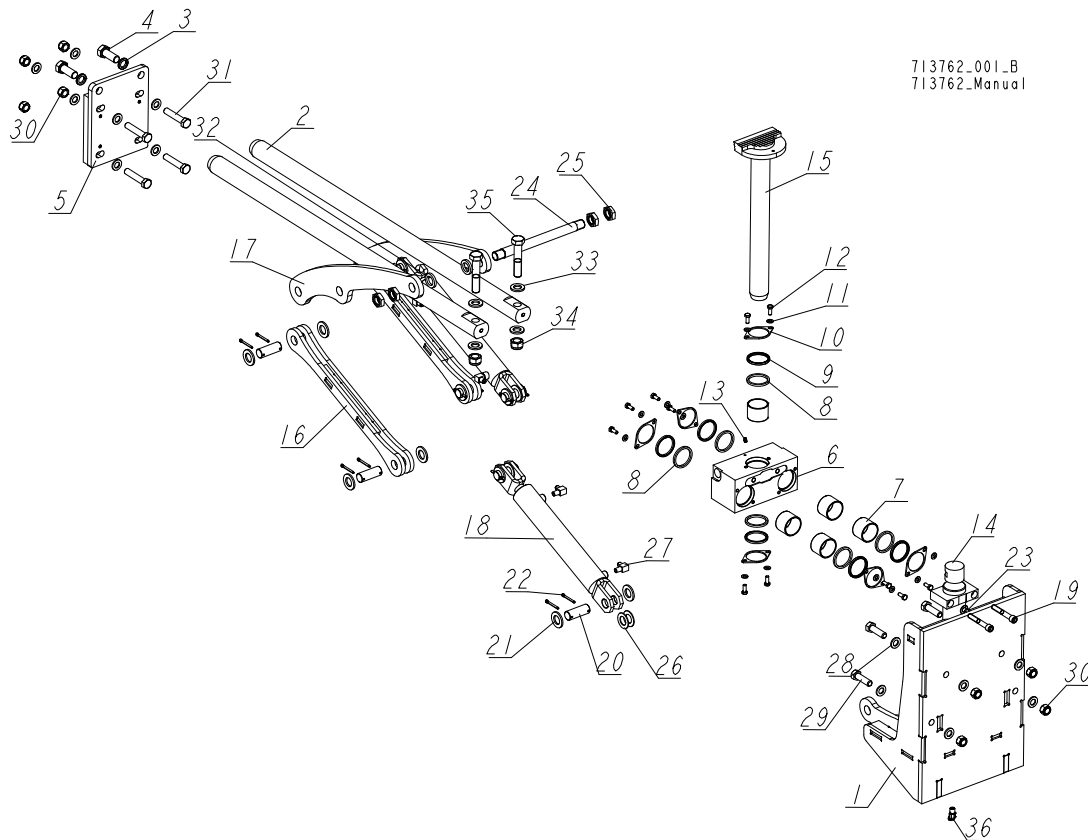
7.6 Cross Beam Cover Plate (No. 713152)

713152_001
713152



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PLATE, CROSS BEAM COVER - COMPLETE	713152	1	
1	PLATE, CROSS BEAM COVER	713151-1	1	
2	NUT, M8 1.0-2.5 FTR-Z FE/ZN5 RIVET	F81032-9	4	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
5	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD Z	F81002-2	4	

7.7 Middle Log Clamp (No. 713762)



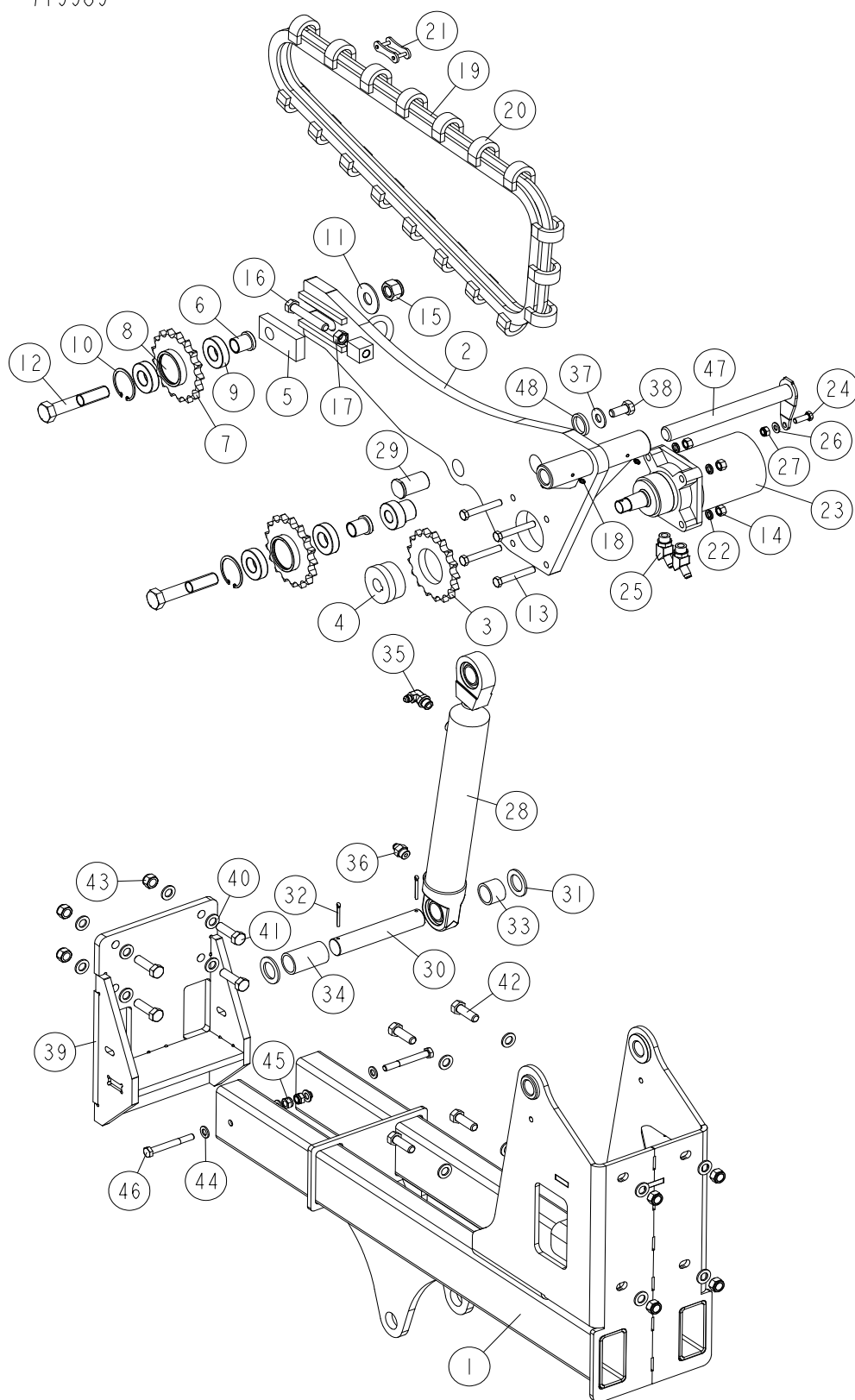
REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CLAMP, MIDDLE	713762	1	
1	MOUNT WELDMENT, MIIDDLE CLAMP	713763-1	1	
2	ROD, LOG CLAMP HORIZONTAL	710731	2	
3	WASHER, 20.5 SPLIT LOCK ZINC	F81059-1	2	
4	BOLT, M20X50-8.8-B HEX HEAD FULL THREAD ZINC	F81007-17	2	
5	PLATE, MOUNTING	713771-1	1	
-	BLOCK, STEEL W/BUSHINGS - COMPLETE	711599	1	
-	BLOCK, STEEL W/BUSHINGS	711598-1	1	
6	BLOCK, STEEL	711577	1	
7	BUSHING, 5040BS SELF-LUBRICATING	088660	6	
8	WASHER, 51/60-5	089324	6	
9	WIPER, ZZ 50X60X5/7 NBR LOG CLAMP ROD	088587	6	
10	PLATE, COVER	088887-1	6	
11	WASHER, 8.4 FLAT ZINC	F81054-1	12	
12	BOLT, M8X20 8.8 HEX HEAD FULL THREAD ZINC	F81002-4	12	
13	FITTING, M6 TYPE A STRAIGHT GREASE	086280	1	
14	CYLINDER, CJ-S582-16-50/35/300 HYDRAULIC	711617	1	
15	ROD, ASSEMBLY VERTICAL	710735-1	1	
16	ARM WELDMENT, LOG CLAMP	711580-1	2	
17	ARM, LOG CLAMP	711602-1	2	
18	CYLINDER, CJ-S606-16-50/28/250 HYDRAULIC	711594	2	
19	SCREW, M12X80-8.8-B HEX SOCKET HEAD CAP ZINC	F81004-20	2	
20	PIN, 25X67	711605-1	8	
21	WASHER, 25 FLAT ZINC	F81061-3	16	
22	PIN, S-FE 5X40 COTTER	F81043-31	16	

REF.	DESCRIPTION (◆indicates parts available in assemblies only)	PART #	QTY	
23	FITTING, 1/4NPTX1/4JIC MALE ELBOW	P09142	1	
24	SHAFT, MAIN CLAMP	711606-1	1	
25	NUT, M24-04-B HEX THIN ZINC	F81039-3	4	
26	WASHER, 25 1X44X2	711319	8	
27	FITTING, 3/8JIC-1/4NPT 90L	015491	4	
28	WASHER, 17 SPLIT LOCK ZINC	F81058-1	15	
29	BOLT, M16X55-8.8 HEX HEAD FULL THREAD ZINC	F81006-61	4	
30	NUT, M16 HEX NYLON ZINC LOCK	F81036-2	8	
31	BOLT, M16X80-8.8 HEX HEAD FULL THREAD ZINC	F81006-11	4	
32	WASHER, 25.5/40-6 POLYAMIDE	715717	2	
33	WASHER, 21 FLAT ZINC	F81059-2	4	
34	NUT, M20-8 DIN985 HEX NYLON ZINC LOCK	F81037-2	2	
35	BOLT, M20X100-8.8 HEX HEAD ZINC	F81007-6	2	
36	FITTING, 7/16UNFX1/4NPT 45 DEG. HYDRAULIC MALE	589038	1	

7.8 Chain Log Turner (No. 719989)

719989_001

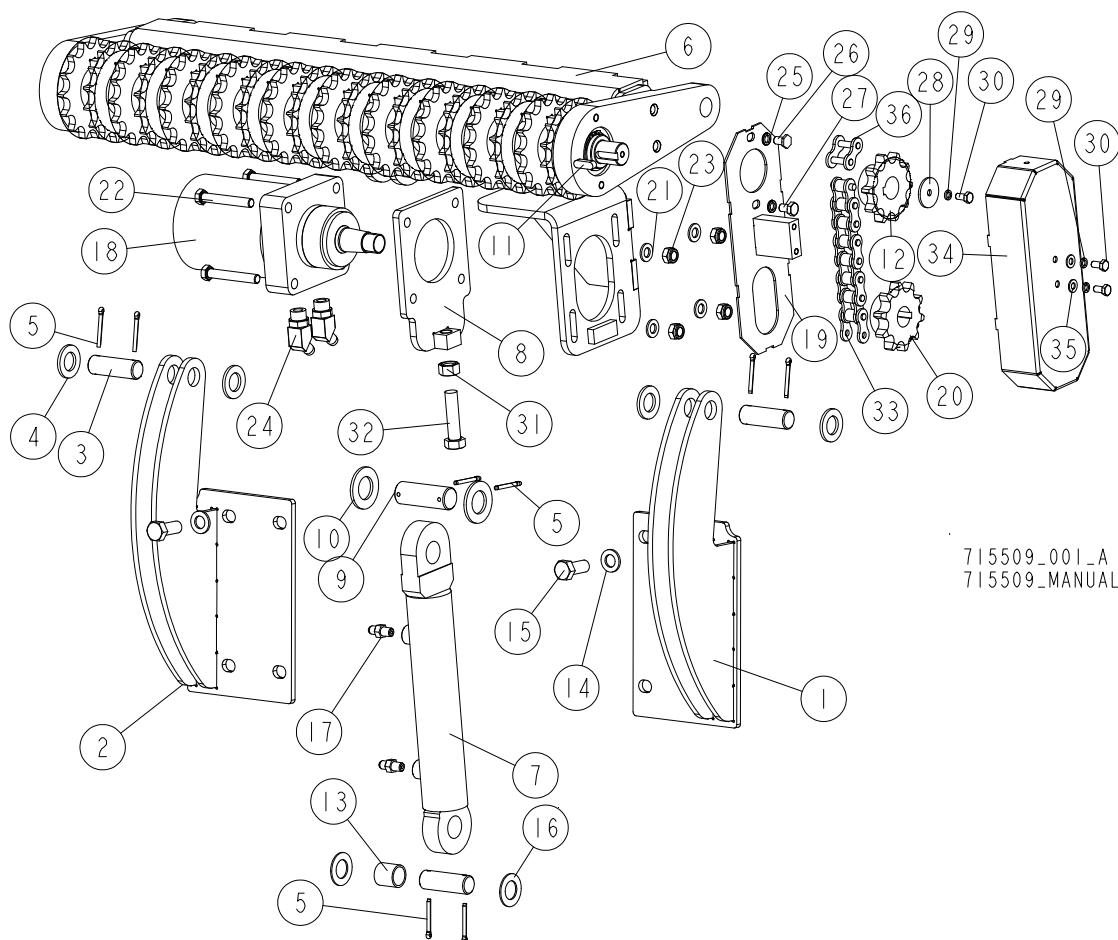
719989



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	TURNER, CHAIN - COMPLETE	719989	1	
1	MOUNT WELDMENT, CHAIN TURNER	719990-1	1	
-	TURNER, CHAIN	710490	1	
2	ARM WELDMENT, CHAIN LOG TURNER	710495-1	1	

REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SPROCKET, LOG TURNER	092339	1	
3	SPROCKET, A17X1"	093287	1	
4	BUSHING, LOG TURNER SPROCKET	093293	1	
5	PLATE, CHAIN TENSION	095664-1	1	
6	BUSHING, LOG TURNER	095663-1	2	
-	SPROCKET, COMPLETE	092399	2	
-	SPROCKET W/HUB	093290	1	
7	SPROCKET, A17X1"	093287	1	
8	HUB, SPROCKET	093288	1	
9	BEARING, 6206 25 IN IDLER	093292	2	
10	RING, 62W INSIDE RETAINING	F81090-1	1	
11	WASHER, 25X63-3	088585	1	
12	BOLT, M24X130 PN-EN 24014 HEX HEAD	F81009-4	2	
13	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	4	
14	NUT, M12-8-B HEX ZINC	F81034-1	4	
15	NUT, M24-8-AZ PN-EN ISO 7040 HEX NYLON ZINC LOCK	F81039-8	2	
16	BOLT, M16X100-8.8 HEX HEAD FULL THREAD ZINC	F81006-2	1	
17	NUT, M16-8 HEX ZINC	F81036-1	1	
18	FITTING, M6 TYPE A STRAIGHT GREASE	086280	2	
-	CHAIN, LOG TURNER	711157	1	
19	CHAIN	711158	1	
20	BRACKET, TURNER CHAIN	093425	18	
21	LINK, MASTER	093427	1	
22	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	4	
23	MOTOR, TG0475US080AABP HYDRAULIC	007331-2	1	
24	BOLT, M10X30-8.8 HEX HEAD FULL THREAD ZINC	F81003-2	1	
25	FITTING, #10SAE-3/8JIC 45 ELBOW	034538	2	
26	WASHER, 10.5 FLAT ZINC	F81055-1	1	
27	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1	
28	CYLINDER, HYDRAULIC	589066	1	
29	PIN, N35X70 FLANGE 40-5 ZINC-PLATED	710792-1	1	
30	PIN, 34.9 X 188 ZINC-PLATED	719992-1	1	
31	WASHER, 35.2/55-4 ZINC-PLATED	507582-1	2	
32	PIN, S-FE 5X40 COTTER	F81043-31	2	
33	BUSHING, 35.1/44X31.5	719996-1	1	
34	BUSHING, 35.1/44X77.5	719997-1	1	
35	FITTING, SAE8-9/16 JIC ELBOW	094610	1	
36	FITTING, 8SAE-3/8JIC	P12703	1	
37	WASHER, 17/40-3 ZINC-PLATED	089360-1	1	
38	BOLT, ISO 4017-M16X35-8.8-A2E HEX HEAD	F81006-45	1	
39	BRACKET, CHAIN LOG TURNER	713781-1	1	
40	WASHER, 17 FLAT ZINC	F81058-1	16	
41	BOLT, M16X55-8.8 HEX HEAD FULL THREAD ZINC	F81006-61	4	
42	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	4	
43	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	8	
44	WASHER, 13 FLAT ZINC	F81056-1	4	
45	NUT, M12-8 DIN 982 HEX NYLON ZINC LOCK	F81034-2	2	
46	BOLT, M12X100-8.8 HEX HEAD ZINC	F81004-3	2	
47	PIN, 30X290 W/PLATE	710505-1	1	
48	WASHER, 35.2/45-6.5	719994-1	1	

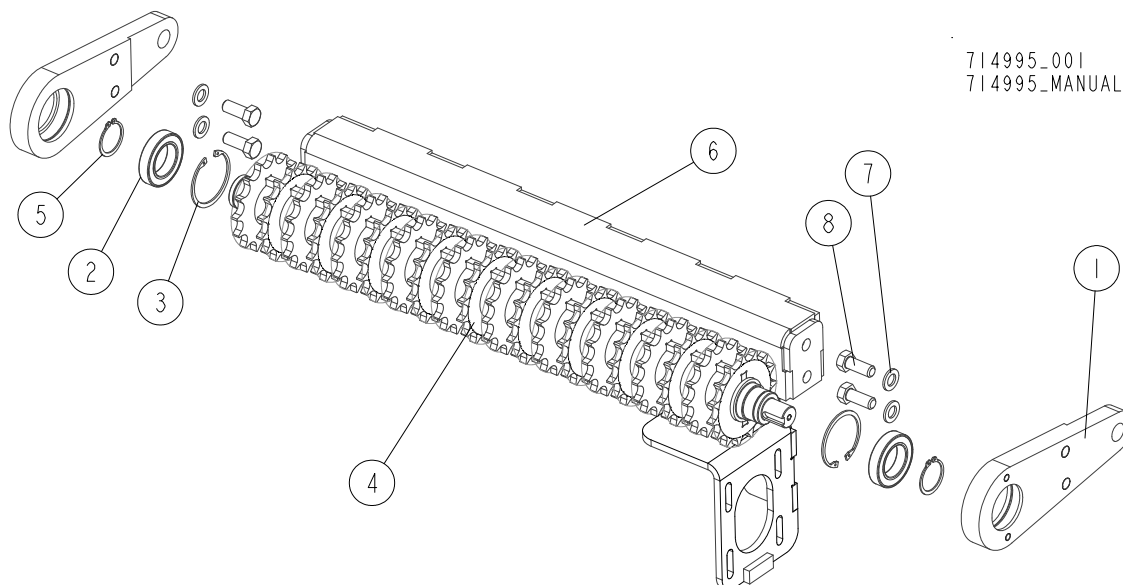
7.9 Right Driven Log Levelling Roller (No. 715509)



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	ROLLER, DRIVEN LOG LEVELLING - RIGHT	715509	1
1	MOUNT WELDMENT, RIGHT	710531-1	1
2	MOUNT WELDMENT, LEFT	710749-1	1
3	PIN, 24.9X75 ZINC-PLATED	088659-1	3
4	WASHER, 25 FLAT ZINC	F81061-3	4
5	PIN, S-FE 5X40 COTTER	F81043-31	8
6	ARM, RIGHT LOG LEVELLING ROLLER - COMPLETE See Section 7.10	714995	1
7	CYLINDER, CJ-S579-16-50/28/145 HYDRAULIC	710756	1
8	PLATE, MOTOR CHAIN TENSIONER	714879-1	1
9	PIN, 30X83	710799-1	1
10	WASHER, 31-ZINC FLAT	F81061-9	2
11	KEY, A10X8X32, PARALLEL	507591	1
12	SPROCKET, 16B Z10 HYDRAULIC MOTOR	714886	1
13	BUSHING, 25/30-30 ZINC-PLATED	710974-1	1
14	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
15	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	2
16	WASHER, 25 1X44X2	711319	2
17	FITTING, C5205X4X4 MALE HYDRAULIC	P09143	2
18	MOTOR, TG0475US080AABP HYDRAULIC	007331-2	1
19	GUARD WELDMENT, DRIVEN LOG LEVELLING ROLLER	714896-1	1
20	SPROCKET, 16B Z10 HYDRAULIC MOTOR	714885	1

REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
21	WASHER, 13 FLAT ZINC	F81056-1	4	
22	BOLT, M12X80 -8.8 HEX HEAD ZINC	F81004-46	4	
23	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	4	
24	FITTING, #10SAE-3/8JIC 45 ELBOW	034538	2	
25	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
26	BOLT, M10X16 SPECIAL	715510	1	
27	BOLT, M10X16-8.8 HEX HEAD FULL THREAD ZINC	F81003-13	1	
28	WASHER, 8.3/40-3 ZINC-PLATED	094128-1	1	
29	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
30	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	3	
31	NUT, M16-8 HEX ZINC	F81036-1	1	
32	BOLT, M16X65-8.8-B HEX HEAD FULL THREAD ZINC	F81006-1	1	
33	CHAIN, 16B-1 610 LINK	714996	1	
34	GUARD, LOG LEVELLING ROLLER CHAIN	714888-1	1	
35	WASHER, 8.4 FLAT ZINC	F81054-1	2	
36	LINK, 161 MASTER W/COTTER PINS	523672	1	

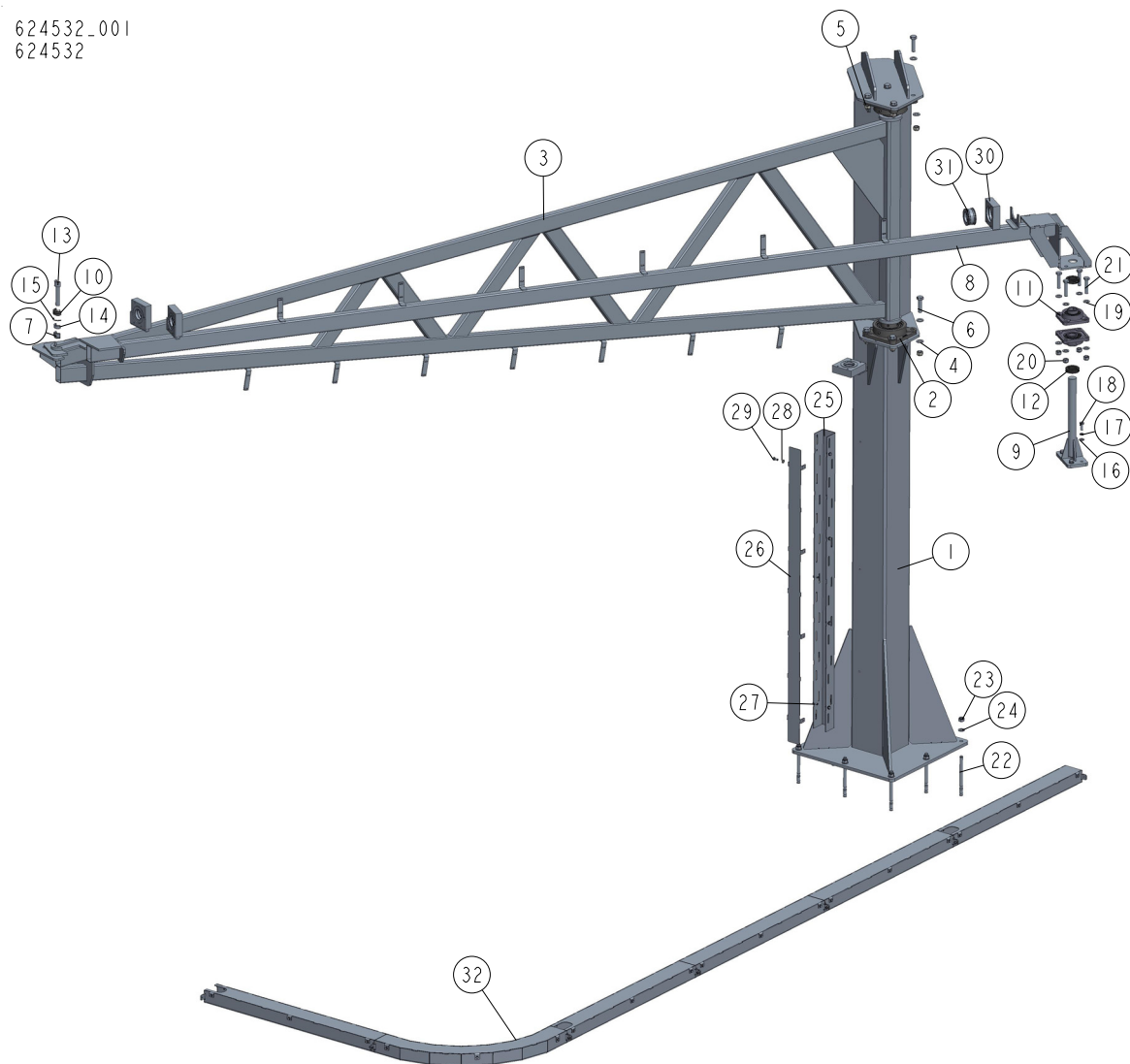
7.10 Log Levelling Roller Arm (No. 714995)



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	ARM, DRIVEN LOG LEVELLING ROLLER - COMPLETE	714995	1
-	BRACKET WELDMENT, DRIVEN LOG LEVELLING ROLLER	710747	2
1	BRACKET, CONNECTION	710746-1	1
2	BEARING, 6009.2RSR (FAG) ROLLING	096025	1
3	RING, W75 INSIDE RETAINING	F81090-41	1
4	SHAFT, DRIVEN LOG LEVELLING ROLLER - COMPLETE	714918-1	1
5	RING, Z 45 OUTSIDE RETAINING	F81090-32	2
6	MOUNT WELDMENT, CYLINDER	714892-1	1
7	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4
8	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4

7.11 Pantograph Assembly US (No. 624532)

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624532



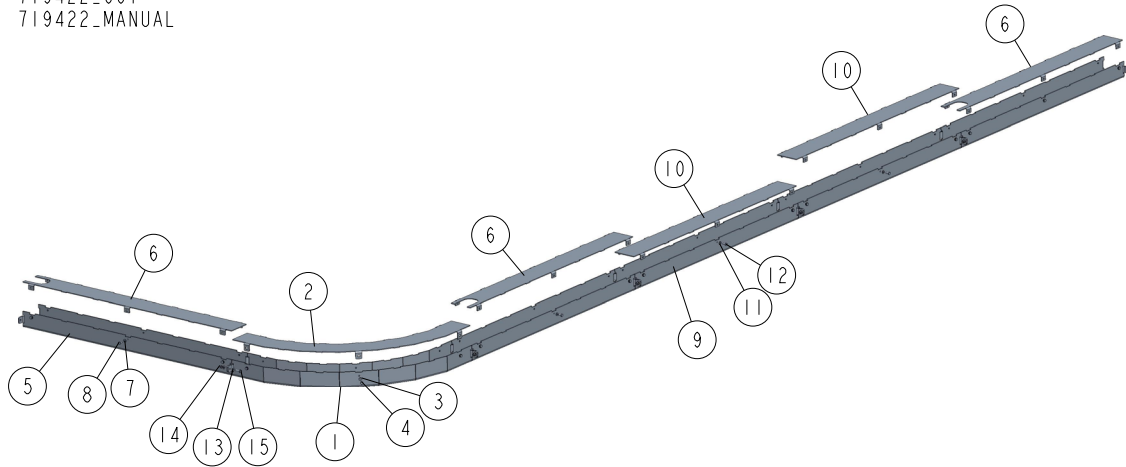
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PANTOGRAPH WM5500 US	624532	1	
1	MAST, PANTOGRAPH	719316-1	1	
2	BEARING HOUSING UCF 214	549839	2	
3	ARM, PANTOGRAPH	719325-1	1	
4	WASHER, 19 FLAT ZINC	F81060-1	16	
5	NUT, M18 HEX NYLON LOCK	F81039-15	8	
6	BOLT, M18X65-8.8 HEX HEAD FULL THREAD ZI	F81008-3	8	
7	NUT, M24X2 PN-EN ISO 7040 NYLON	F81039-10	1	
8	ARM, PANTOGRAPH	719344-1	1	
9	BRACKET, PANTOGRAPH	549835-1	1	
10	BEARING SLIDE GEH 25 ESX-2LS	549840	1	
11	BEARING, UCF208 STANDARD W/HOUSING	541737	2	
12	RETAINING RING GN 706.2-65-B40-ST	719343	2	
13	BOLT M24X100 SOCKET HEAD	F81039-29	1	
14	BUSHING 24.2/38-15 ZINC	549837-1	1	
15	RING, W47 INSIDE RETAINING	089653	1	
16	WASHER, 13 FLAT ZINC	F81056-1	4	
17	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	4	

7 Pantograph Assembly US (No. 624532)

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
18	BOLT, M12X30 8.8 HEX HEAD FULL THREAD ZI	F81004-22	4	
19	WASHER, 17 FLAT ZINC	F81058-1	8	
20	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	4	
21	BOLT, M16X70 HEX HEAD ZINC	F81006-16	4	
-	PIN ANCHOR M12X140	549841	8	
22	PIN ANCHOR M12X140	549841	1	
23	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	1	
24	WASHER, 17 FLAT ZINC	F81058-1	1	
-	DUCT CABLE L=1.5	549853	1	
25	DUCT CABLE	549851-1	1	
26	COVER DUCT CABLE	549852-1	1	
27	NUT, M6 RIVET	F81033-18	7	
28	WASHER, 8.4 FLAT ZINC	F81054-1	10	
29	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD Z	F81002-20	10	
30	HOUSING SEAL	549857	4	
31	GROMMET, KDT/Z JUMBO	514716	4	
32	DUCT CABLE ASSEMBLY See Section 7.12	719422	1	

7.12 Duct Cable Assembly (No. 719422)

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719422_MANUAL

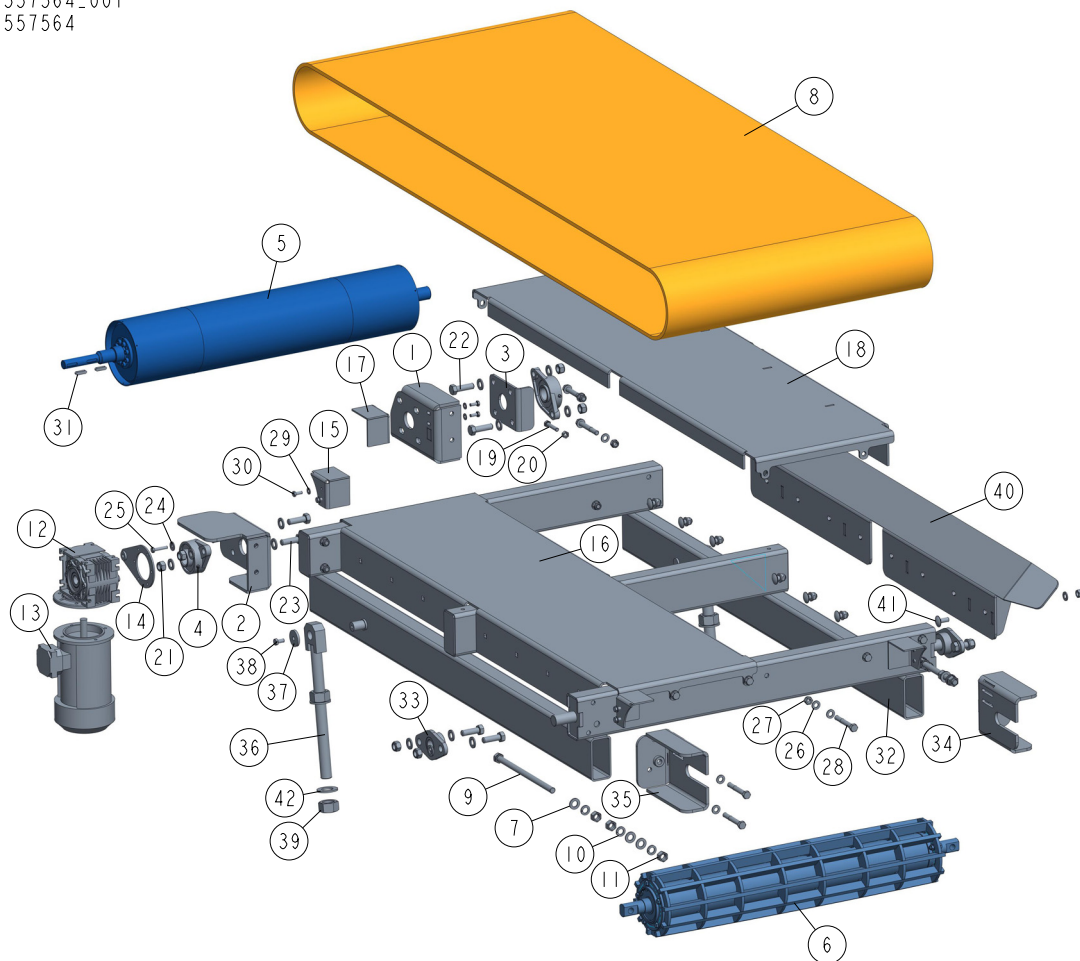


REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	DUCT CABLE ASSEMBLY	719422	1	
-	DUCT CABLE 90 COMPLETE	719423	1	
1	DUCT CABLE 90	719420-1	1	
2	COVER DUCT CABLE 90	719421-1	1	
3	WASHER, 6.4 FLAT ZINC	F81053-1	6	
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	6	
-	DUCT CABLE STRAIGHT INLET COMPLETE	719417	3	
5	CABLE GUIDE	719415-1	1	
6	COVER	719416-1	1	
7	WASHER, 6.4 FLAT ZINC	F81053-1	6	
8	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	6	
-	DUCT CABLE STRAIGHT COMPLETE	719425	2	
9	CABLE GUIDE	719415-1	1	
10	COVER	719424-1	1	
11	WASHER, 6.4 FLAT ZINC	F81053-1	6	
12	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	6	
13	WASHER, 6.4 FLAT ZINC	F81053-1	20	
14	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	10	
15	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	10	

SECTION 8 BELT CONVEYOR

8.1 Belt Conveyor US (No. 557564-US)

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557564

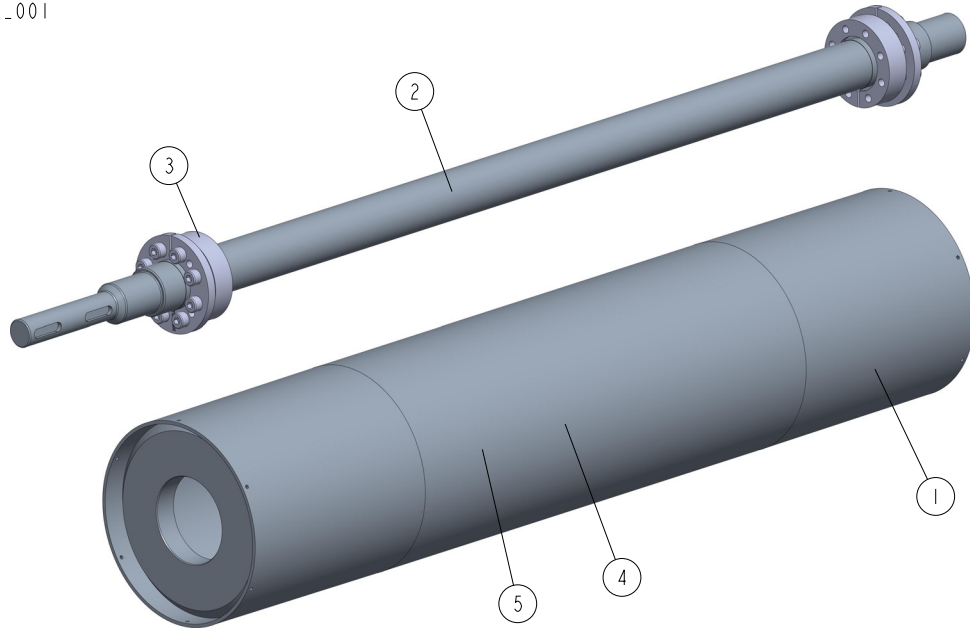


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CONVEYOR, WM5500 US BELT - COMPLETE	557564-US	1	
1	BRACKET WELDMENT, PULLEY MOUNT - LEFT	711176-1	1	
2	BRACKET WELDMENT, PULLEY MOUNT - RIGHT	715320-1	1	
3	PLATE, BELT TENSION CORRECTION	511278-1	1	
4	BEARING, UCFL 207 BALL	524021	2	
5	PULLEY, DRIVE See section 8.2	557574	1	
6	PULLEY, CONVEYOR IDLER See section 8.3	557630	1	
7	WASHER, 17 SPLIT LOCK ZINC	F81058-1	22	
8	BELT, 2MOP3 LG4252x800 CONVEYOR	557565	1	
9	BOLT, M16 X290-8.8 -A2 FULL THREAD	F81006-27	2	
10	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	6	
11	NUT, M16-8 HEX ZINC	F81036-1	6	
-	GEAR MOTOR, MR-50/7,5[1,1-1400-160/19-S	509560-US	1	
12	REDUCER, MR-50/7.5/160	509557-UL	1	
13	MOTOR, SKh80X-4C1	090104-UL	1	
14	ARM, R50 TORQUE	509558-UL	1	
15	BLOCK, SAFETY	557587-1	2	
16	PLATE, CONVEYOR RIGHT TOP	557566-1	1	
17	BLOCK, SAFETY	557585-1	2	
18	PLATE, CONVEYOR LEFT TOP	557567-1	1	
19	BOLT, M10X50-8.8 HEX HEAD FULL THREAD ZI	F81003-4	1	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
20	NUT, M10-8-B HEX ZINC	F81033-3	1	
21	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	8	
22	BOLT, M16X55-8.8 HEX HEAD FULL THREAD ZI	F81006-61	2	
23	BOLT, M16 X 50-8.8 HEX HEAD	F81006-7	6	
24	WASHER, 8.5 SPECIAL FLAT ZINC	F81054-11	1	
25	BOLT, M8X40-8.8 HEX HEAD FULL THREAD ZIN	F81002-15	1	
26	WASHER, 13 FLAT ZINC	F81056-1	40	
27	NUT, M12-8 DIN 982 HEX NYLON ZINC LOCK	F81034-2	24	
28	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	16	
29	WASHER, 8.4 FLAT ZINC	F81054-1	8	
30	BOLT, M8X20-8.8-B HEX HEAD FULL THREAD Z	F81002-4	8	
31	KEY, A8X7X32 PARALLEL	088564	2	
32	FRAME WELDMENT, BELT CONVEYOR	557569-1	1	
33	BRACKET, BELT CONVEYOR MOUNT	711924-1	2	
34	BRACKET, BELT TENSION - RIGHT	557626-1	1	
35	BRACKET, BELT TENSION - LEFT	557628-1	1	
36	ROD WELDMENT, CONVEYOR TILT ADJUSTMENT Z	711773-1	2	
37	WASHER, LT15 DRIVE WHEEL ZINC	086286-1	2	
38	BOLT, ISO 4017-M10X20-8.8-A2E HEX HEAD	F81003-53	2	
39	NUT, M30 HEX ZINC	F81038-3	4	
40	PLATE WELDMENT, CONVEYOR SIDE	557631-1	1	
41	BOLT, M12X30 8.8 FE/ZN5 DIN 603, CARRIAG	F81004-61	8	
42	WASHER, 31-ZINC FLAT	F81061-9	4	

8.2 Belt Conveyor Pulley Assembly (No. 557574)

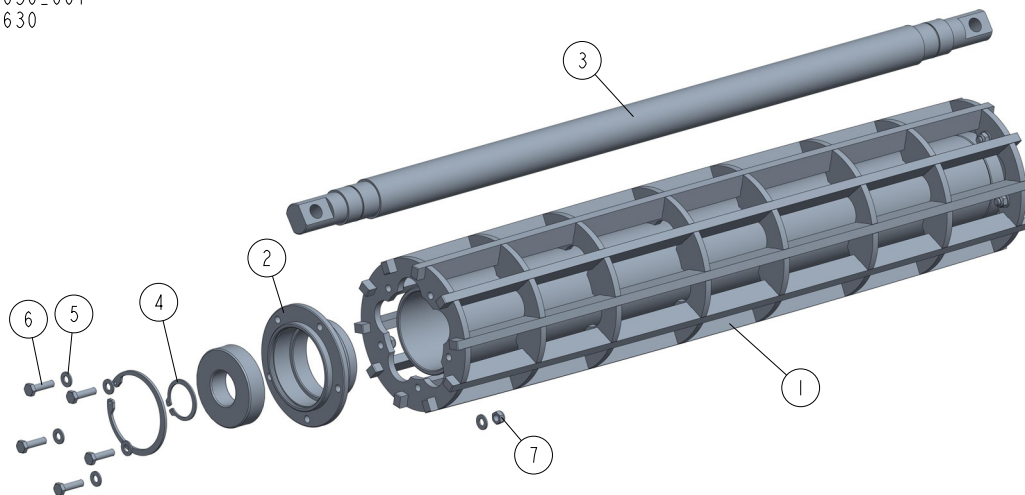
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	PULLEY ASSEMBLY, BELT CONVEYOR - COMPLETE	557574	1	
-	PULLEY, BELT CONVEYOR	557575-1	1	
1	PULLEY, DRIVE WLDMT	557576	1	
2	SHAFT PULLEY	557578	1	
3	SLEEVE, BK16 42X75 CLAMPING	538060	2	
4	COVERING FOR PULLEYS	R00100	1	
5	ADHESIVE, TEXCOL	090875	1	

8.3 Idle Side Roller (No. 557630)

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557630

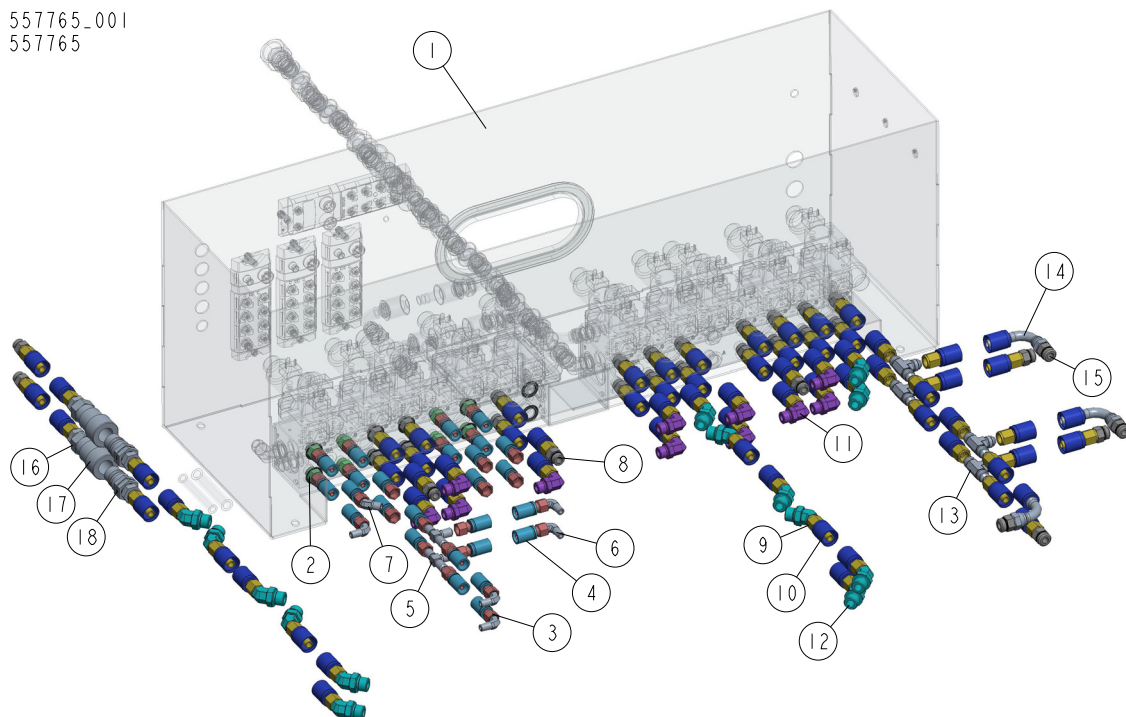


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER, IDLE SIDE - COMPLETE	557630	1	
1	ROLLER, BELT SCRAPER (800)	719059-1	1	
2	HUB, ROLLER BEARING - COMPLETE	511305	2	
3	SHAFT, IDLE SIDE ROLLER	557581	1	
4	RING, Z40 OUTSIDE RETAINING	F81090-33	2	
5	WASHER, 8.4 FLAT ZINC	F81054-1	20	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	10	
7	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	10	

SECTION 9 HYDRAULIC POWER KITS

9.1 Hydraulic Power Kit US (No. 557765)

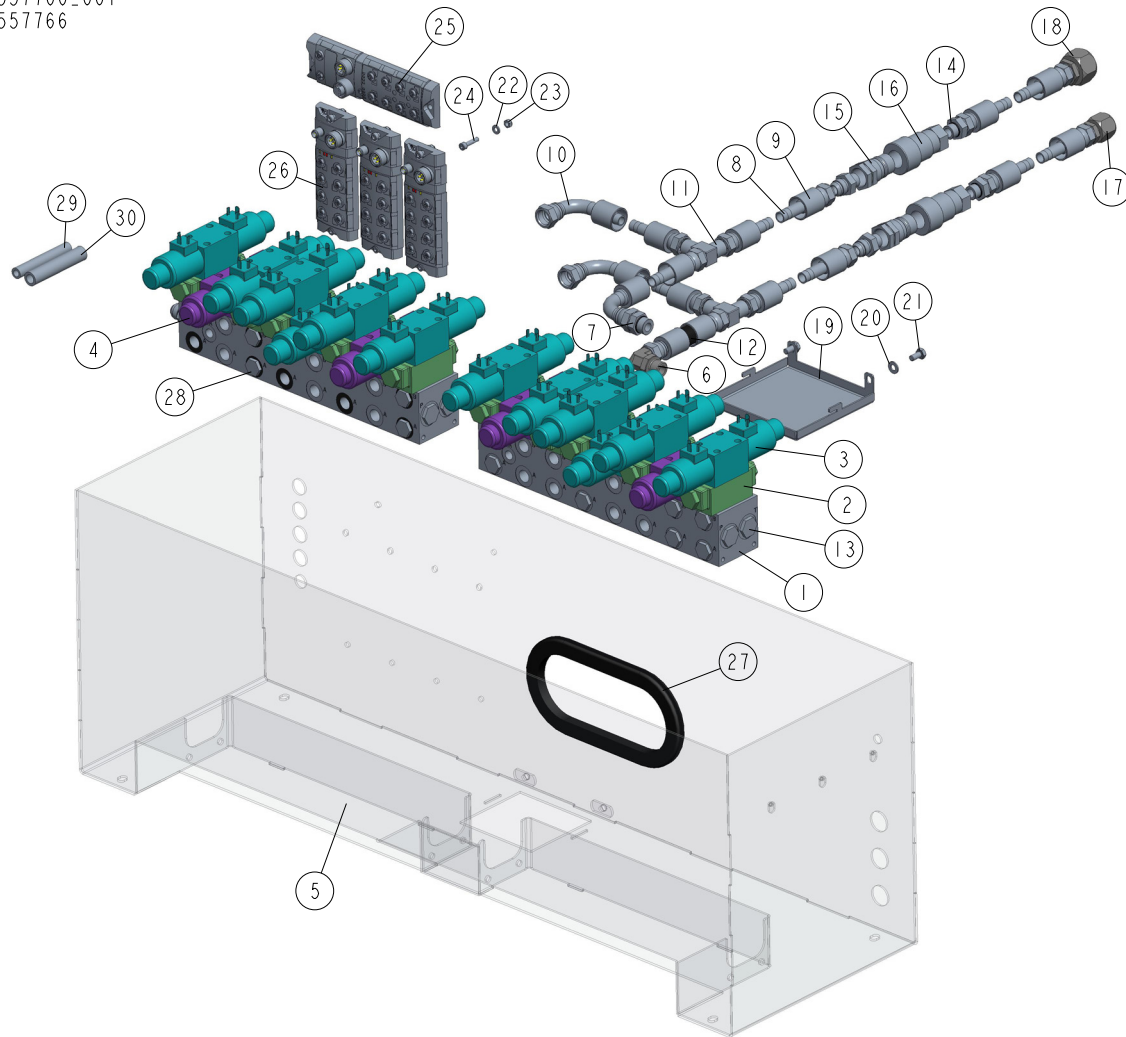
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557765



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	POWER KIT, WM5500 USA	557765	1	
1	BOX, HYDRAULIC WM5500 USA	557766	1	
2	FITTING, 9/16"UNF MALE JIC/3/4"UNF MAL	505040	8	
3	FITTING, JIC 9/16-18 HYDRAULIC	085900	36	
4	FERRULE, 10-2SN HOSE	096910	36	
5	FITTING, 3/8JIC TEE	015487	4	
6	FITTING, 90 1/4"NPT X 9/16"JIC	557773	10	
7	FITTING, 1/4NPT X 9/16 JIC 45	557774	2	
8	FITTING 3/4UNF O-RING - 3/4 UNF JIC	714541	25	
9	FITTING DKJ DN13 3/4"-16 UNF	718998	69	
10	CRIMP SOCKET, 1/2"-20 HOSE	094741	72	
11	FITTING 90 3/4-16 UNF - 3/4-16 UNF JIC	714547	11	
12	FITTING 45 7/8 UNF - 3/4 UNF	714543	14	
13	FITTING BBB JIC 3/4 UNF	719011	4	
14	FITTING, DKJ 90 DN13 3/4 UNF	507089	3	
15	FITTING, M22X1.5 O-RING - 3/4 UNF JIC	578334	6	
16	FITTING 3/4"BSP - 3/4" UNF	714553	4	
17	FITTING, 3/4" ID BSP FEMALE QUICK DISCON	505064	2	
18	FITTING, 3/4" ID BSP MALE QUICK DISCONNE	505065	2	

9.2 Hydraulic Set US (No. 557766)

557766_001
557766



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HYDRAULIC SET USA	557766	1	
-	VALVE, D03 8-SECTION HYDRAULIC	713398	2	
1	MONOBLOCK	065938	1	
2	VALVE, D03-DPCF1-AB-70 PO CHECK	068272	5	
3	VALVE, D03SD-2F-24D DIRECTIONAL	068266	6	
4	VALVE, D03SD-2B-24D DIRECTIONAL	068267	2	
5	HYDRAULIC BOX, PAINTED	557767-1	1	
6	FITTING 90+ 7/8" UNF-7/8" JIC	715612	2	
7	FITTING 7/8" UNF-7/8" JIC	713736	2	
8	FITTING DKJ 16 - 7/8 UNF	713737	13	
9	BUSHING DN16 1/2 SN	713738	16	
10	FITTING DKJ 90 DN16 7/8" UNF	719015	3	
11	FITTING 7/8-14 UNF	714539	2	
12	HOSE DN16 2SN (5/8")	R02137_	1	
13	CAP 7/8-14 UNF Z ORINGIEM	713753	4	
14	FITTING 3/4"BSP - 7/8" UNF	714544	4	
15	FITTING, 3/4" ID BSP MALE QUICK DISCONNE	505065	2	
16	FITTING, 3/4" ID BSP FEMALE QUICK DISCON	505064	2	
17	FITTING 1 1/16-12 UNF - 7/8-14 UNF	714545	1	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
18	FITTING 1 5/16-12 UNF - 7/8-14 UNF	714546	1	
19	TRAY, OIL LEAK	710989-1	1	
20	WASHER, 8.4 FLAT ZINC	F81054-1	2	
21	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD Z	F81002-20	2	
22	WASHER, 6.4 FLAT ZINC	F81053-1	8	
23	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	8	
24	SCREW, M6X25-8.8 HEX SOCKET HEAD CAP ZIN	F81001-41	8	
25	MODUL BALLUFF MULTIPROTOCOL BNI00L3	618806	1	
26	VALVE, 16 IO IOLINK ACTIVE	532586	3	
27	GROMMET, 4 3/8 X 10 OVAL RUBBER	085759	1	
28	CAP 3/4-16 UNF	714549	12	
29	HOSE, DN-10/ 3/8" / 2SN HYDRAULIC	R02136	1	
30	HOSE, 1/2", 2-OPLOT. 27,5 MPA HYDRAULIC	R02134	1	