

<b>2018 WM4500 Revision History</b> (See also <a href="http://www.woodmizer.com/manuals/lt300/wm4500rev.htm">www.woodmizer.com/manuals/lt300/wm4500rev.htm</a> )				
<b>Rev</b>	<b>Revision Description</b>	<b>TB #</b>	<b>ECN #</b>	<b>Date</b>
<b>A1.00</b>	First WM4500. (Not released to production.)	---	00000	9/18
<b>A1.01</b>	WM4500 released to production.	---	35682	1/19
<b>A1.02</b>	WM4500: Updated joystick function numbering to correct issue of not being able to custom program the drag back finger solenoid. Added function so that a set in the up direction can be done when cutting cants in pattern mode.	---	35762	2/19
<b>A2.00</b>	WM4500: Add Pull Down Clamp Option (Post version A2.00) (5/9/19) Added the 078887 Kit for A2.00 mills and the 078913 Kit for Pre A2.00 mills.	---	35867	5/19
<b>A2.01</b>	WM4500: Create weldment (128152) to tie encoder and p/f bearing housings together. Weldment prevents chain from pulling bearing housings towards each other when the sawhead switches direction. This in turn increases the mounting hardware durability.	--	36111	9/19
<b>A3.00</b>	Full length Bed Extension, new product	--	36202	12/19
<b>A3.01</b>	Replace 034267 hyd cyl with 128113. Due to multiple vendor manufacturing locations cylinder will have a vendor # of either 322009 or 322896. The 322009 will use seal kit # 061364, 322896 will use seal kit # 128258 (vendor # 322896K-R00). Change will happen immediately for service parts and for the WM4500.		37231	1/2020
<b>A3.02</b>	Software update for Full Bed Extension, adding individual control of old Toe Board 3 valve for better control when tapering a log. Added button to install configuration for reversing feed encoder direction for future changes of encoder position.		37372	4/2020
<b>A3.03</b>	Cylinders and mechanical components supplied with the WM4500 bed that comes from Poland. Add required items to accommodate twin cylinder toe boards 079900-20 Hose, 1/4x20 Hyd w/2 St Swivel Fittings Qty 2 079900-28 Hose, 1/4x28 Hyd w/2 St Swivel Fittings Qty 2 P09141 Fitting, 1/4NPT Male Run Tee Qty 2 P09143 Fitting, 1/4NPTx1/4JIC Male Qty 8		37499	6/2020
<b>A3.04</b>	<b>Group ECN 37812:</b> 1. Replace the 036719, 036720 & 036721 used on the WM4500EC30 with the 122189 seat used on the WZ600/WZ800/WZ1000 Mowers. 2. Replace 069950 seat switch/cable assembly with 069963 cable assembly in the 110700 operator station assembly. Replace 051432 (Valve, Solenoid 1/4 NPT Water NC 2 Way) with new part 130227 (Parker part # 23LC08UN7D8B) in 113137(Tank Assy, Sawmill Lube). Arrange assy so that the filter/regulator is before the valve. 1. Add stiffener plate to motor mount weldment 113257. 2. Create new up/dn wear strips that are better captured so they do not bend and get sawdust behind them. Modify software to use different manufacture of encoders on the mill.		<b>37812</b> 37624, 37646, 37811 & 37822	3/21