

Begin 2025 revision record.

HR130 Series Revision History

Model Revision	Revision Description	TB #	ECN #	Date
HR130				
A1.00	New HR120 released to production.	---	---	10/09
A1.01	Top level part numbers changed from HR120 to HR120-1.	---	18291	5/10
A2.00	Side Roller Assemblies (025770) added to conveyor assembly (063103) on HR120. New HR130 released to production.	---	18425	9/10
A2.01	Up/Down Assembly revised on HR130: new cover weldments created (025755 and 065056) to eliminate interference with up/down roller assembly. Setworks encoder mounting is now incorporated into encoder mount cover (065056).	---	18607	12/10
A2.02	Clutch pivot stop made adjustable.	---	18974	11/11
A2.03	Added water shutoff valve to the lube system that can be easily reached by the operator.	---	19019	1/12
A3.00	Saw Head Up/Down Lift Assembly replaced to eliminate binding of moving parts: 074142 replaced 063147 for HR120 and 074143 replaced 025695 for HR130. New assemblies are interchangeable with previous versions in field.	---	19829	11/13
A4.00	---	---	---	---
A4.01	Added belt enhancement to the saw head.	---	20159 20084	9/14
A4.02	Changed from eccentric to concentric roller spacer for roller bearings to make better contact with up/down tube and guides.	---	20582	6/15
A4.03	New cable assemblies created to easily disconnect conveyor feed motor for shipping purposes.	---	20696	9/15
A5.00	Changed from 034807 motor to new 074780 motor.	---	20736	9/15
A6.00	Changed PLC used in PLC Setworks (original Twido becomes obsolete by end of 2016).	---	21110	6/16
A6.01	Added wire #53 to PLC Output terminals for Transistor Output functions to create a required connection.	---	21235 21261	11/16
A6.02	Added guard assembly 079320 to the HR120/HR130 to better guard an open area between the drive side blade guide roller and drive side blade housing cover.	---	21273	12/16
A6.03	Replace 074780 with 130000 on the HR130.	---	37391	2/21
A6.04	Add clutch enhancement to the HR130	---	37573	7/20