

Begin 2025 revision record.

HR120 Series Revision History

Model Revision	Revision Description	TB #	ECN #	Date
HR120				
A1.00	New HR120 released to production.	---	---	10/09
A1.01	Top level part numbers changed from HR120 to HR120-1.	---	18291	5/10
A2.00	Side Roller Assemblies (025770) added to conveyor assembly (063103) on HR120. New HR130 released to production.	---	18425	9/10
A2.01	Up/Down Assembly revised on HR130: new cover weldments created (025755 and 065056) to eliminate interference with up/down roller assembly. Setworks encoder mounting is now incorporated into encoder mount cover (065056).	---	18607	12/10
A2.02	Clutch pivot stop made adjustable.	---	18974	11/11
A2.03	Added water shutoff valve to the lube system that can be easily reached by the operator.	---	19019	1/12
A3.00	Replaced gearmotor with 065735, created new motor mount 065734 and new service assembly for motor replacement 065756. Upgraded up/down drive components: changed chain, gearmotor and gearmotor shaft.	---	19265 19144 19279	9/12
A4.00	Saw Head Up/Down Lift Assembly replaced to eliminate binding of moving parts: 074142 replaced 063147 for HR120 and 074143 replaced 025695 for HR130. New assemblies are interchangeable with previous versions in field.	---	19829	11/13
A4.01	Added belt enhancement to the saw head.	---	20159 20084	9/14
A4.02	Replaced gas tank to meet new regulation standards.	---	20317	1/15
A4.03	Changed from eccentric to concentric roller spacer for roller bearings to make better contact with up/down tube and guides.	---	20582	6/15
A4.04	Introduced new EPA/CARB compliant fuel container (with vapor return port) permanently attached to machine. Requires new tension handle (074801).	---	20706	9/15
A4.05	Diesel fuel containers permanently mounted to machines. New diesel containers utilize same tray and cover already in production on gasoline models	---	20848	12/15
A4.06	Added fuel shut-off valve to 103878 gas can to prevent possibility of fuel feeding back into engine during travel. Created new service part 074943 Fuel Pick-Up With Shut-Off Fitting.	---	21050	5/16
A4.07	Added guard assembly 079320 to the HR120/HR130 to better guard an open area between the drive side blade guide roller and drive side blade housing cover.	---	21273	12/16
A4.08	Changed from internal to external slosh valve to prevent fuel from pushing through the valve if tank is overfilled.	---	21344	2/17