

Begin 2009 revision record.

## HR100 Series Revision History

Model Revision			Revision Description	TB #	ECN #	Date
HR120	HR130	HRPBR				
A1.00	A1.00		New HR120 released to production.	---	---	10/09
---	---		Slots added to prevent sawdust from building up between belt and conveyor plate.	---	18185	2/10
A1.01	A1.01		Top level part numbers changed from HR120 to HR120-1.	---	18291	5/10
A2.00	A2.00		Side Roller Assemblies (025770) added to conveyor assembly (063103) on HR120. New HR130 released to production.	---	18425	9/10
A2.01	A2.01		Up/Down Assembly revised on HR130: new cover weldments created (025755 and 065056) to eliminate interference with up/down roller assembly. Networks encoder mounting is now incorporated into encoder mount cover (065056).	---	18607	12/10
---	---	A1.00	Control assembly mounting revised and wire harness routing changed on HR130 to remove obstacles from area beside machine where HRPBR incline conveyor mounts. HRPBR released to production	---	18647 18648	1/11
		A2.00	One stand alone table assembly (HRTBL-END2) added to HR Series Powered Board Return (HRPBR).		18881	8/11
		A2.01	Removed washers from 059585 U-Bolt and added them to assemblies.		19002	11/11
A2.02	A2.02		Clutch pivot stop made adjustable.	---	18974	11/11
A2.03	A2.03		Added water shutoff valve to the lube system that can be easily reached by the operator.	---	19019	1/12
A3.00	---		Replaced gearmotor with 065735, created new motor mount 065734 and new service assembly for motor replacement 065756. Upgraded up/down drive components: changed chain, gearmotor and gearmotor shaft.	---	19265 19144 19279	9/12
		A2.02	Add F05004-33 and F05010-14. Both fasteners are used in the assembly but are not listed.		19739	10/13
---	---		Revised PLC Networks to be able to work with EG300: 069841-2 HR130 Networks Control Assembly replaced 069841 including 069849 and 069850 used only on HR130 prior to Rev. A3.00.	---	19827	11/13
A4.00	A3.00		Saw Head Up/Down Lift Assembly replaced to eliminate binding of moving parts: 074142 replaced 063147 for HR120 and 074143 replaced 025695 for HR130. New assemblies are interchangeable with previous versions in field.	---	19829	11/13
---	A4.00		---	---	---	---
		A2.03	Replace 059585 with 003207. Similar parts and 003207 is cheaper		19938	3/14
A4.01	A4.01		Added belt enhancement to the saw head.	---	20159 20084	9/14
A4.02	---		Replaced gas tank to meet new regulation standards.	---	20317	1/15
A4.03	A4.02		Changed from eccentric to concentric roller spacer for roller bearings to make better contact with up/down tube and guides.	---	20582	6/15
---	A4.03		New cable assemblies created to easily disconnect conveyor feed motor for shipping purposes.	---	20696	9/15
A4.04	---		Introduced new EPA/CARB compliant fuel container (with vapor return port) permanently attached to machine. Requires new tension handle (074801).	---	20706	9/15
---	A5.00		Changed from 034807 motor to new 074780 motor.	---	20736	9/15
A4.05	---		Diesel fuel containers permanently mounted to machines. New diesel containers utilize same tray and cover already in production on gasoline models	---	20848	12/15
A4.06	---		Added fuel shut-off valve to 103878 gas can to prevent possibility of fuel feeding back into engine during travel. Created new service part 074943 Fuel Pick-Up With Shut-Off Fitting.	---	21050	5/16
---	A6.00		Changed PLC used in PLC Networks (original Twido becomes obsolete by end of 2016).	---	21110	6/16
---	A6.01		Added wire #53 to PLC Output terminals for Transistor Output functions to create a required connection.	---	21235 21261	11/16
A4.07	A6.02		Added guard assembly 079320 to the HR120/HR130 to better guard an open area between the drive side blade guide roller and drive side blade housing cover.	---	21273	12/16

<b>A4.08</b>	---		Changed from internal to external slosh valve to prevent fuel from pushing through the valve if tank is overfilled.	---	21344	2/17
	<b>A6.03</b>		Replace 074780 with 130000 on the HR130.	---	37391	2/21
	<b>A6.04</b>		Add clutch enhancement to the HR130	---	37573	7/20

Begin 2021 revision record.						
HR100 Series Revision History - overall						
Machines names						
	HR120	HR130	HRPBR			
<b>Books</b>			1734			
	<b>A4.08</b>	<b>A6.04</b>	<b>A2.03</b>			

HR100 Series Revision History - description					
Book		Machines Effected	TB #	ECN #	Date
1734 [Operation Parts]	<b>Models</b>				
A2.03	Part number [GDS and book]: HRPBR	not mentioned			
	Revision Description:				