

**Restoration Forest Products
Windfall System
Even Ending Roll Case
Wood-Mizer US Manufactured
Parts Manual**

SLPT-017-43-210

rev. A1.00

Form #2562

Publish date: 12 Sept 2023

California Proposition 65 Warning



WARNING: This product contains a chemical known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov/wood.

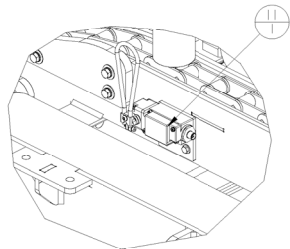
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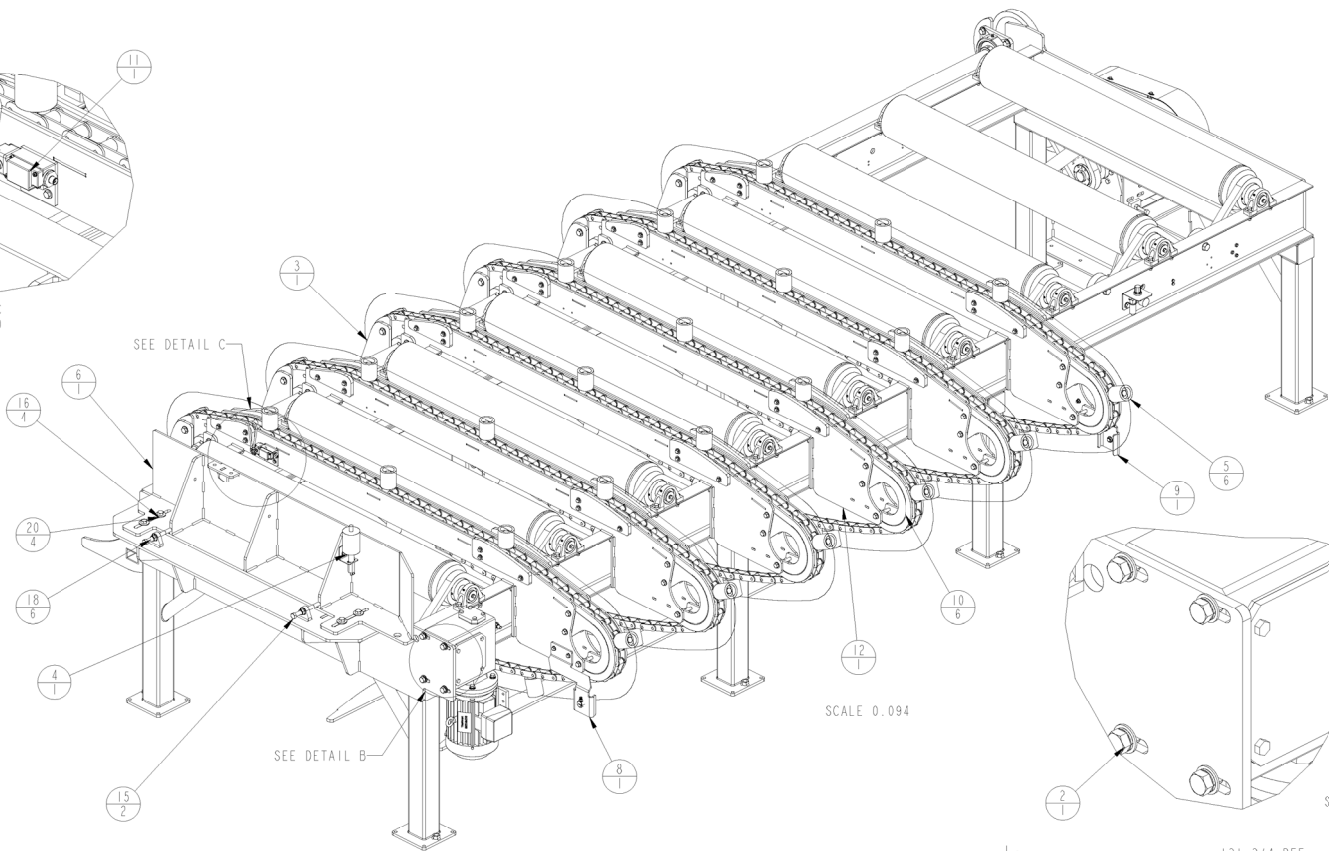
Wood-Mizer, LLC
8180 West 10th Street
Indianapolis, Indiana 46214

SLPT-017-43-210

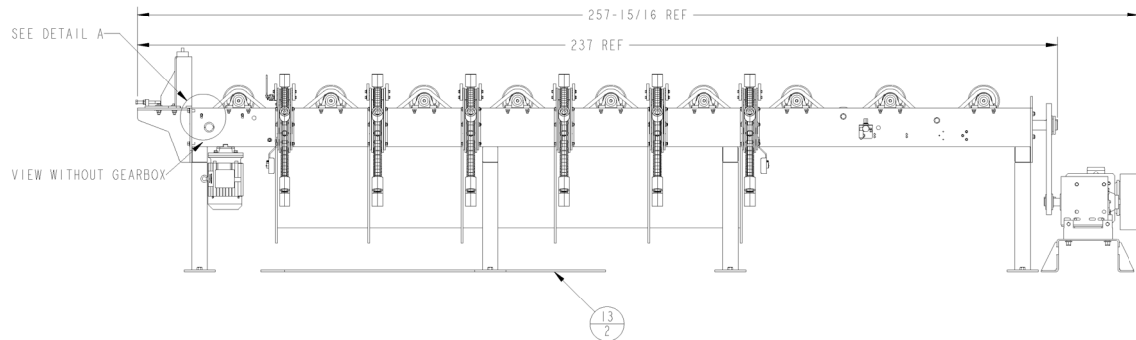
6000-SLPT-017 Assy, Even End Table.....	4
3231-SLPT-017 Assy, Roller Drive.....	5
3544-SLPT-017 Assy, Even End Table Chutes.....	6
3858-SLPT-017 Assy, Chain Oiler Assembly.....	7
6018-SLPT-017 Assy, 81X Chain, 88 Links.....	8
6068-SLPT-017 Assy, Roller Lug.....	9
6046-SLPT-017 Assy, Lug Chain Drive.....	10
1930-SLPT-017 Assy, Belt Guard.....	11
6096-SLPT-017 Assy, 5HP Motorgear, 28.84 RPM Output.....	12
6056-SLPT-017 Assy, Sensor Sender.....	13
6057-SLPT-017 Assy, Sensor Receiver.....	14
6075-SLPT-017 Assy, Oregon Bend.....	15
6075-SLPT-017 Assy, Hook Stop Limit Switch.....	16
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120674 Assy, Sprocket.....	24



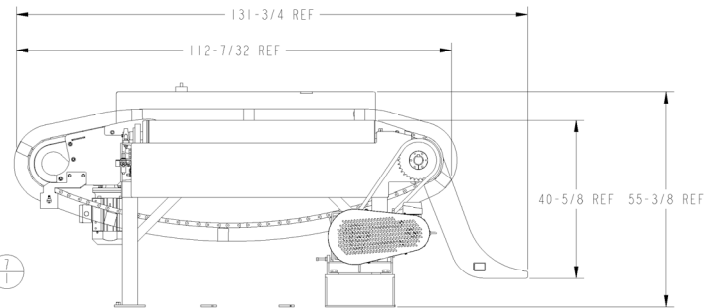
DETAIL C
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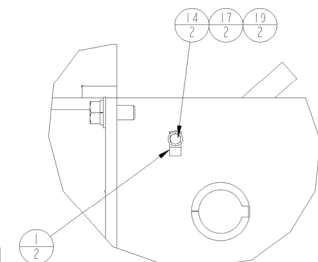
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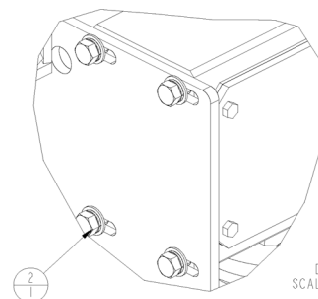
VIEW WITHOUT GEARBOX



ITEM	PART NUMBER	DESCRIPTION	QTY
1	025611	Clamp, 1/4" Wire 9/32 Mtg Hole	2
2	3231-SLPT-017	Ass'y, Roller Drive	1
3	2544-SLPT-017	Ass'y, Even End Table Chain	1
4	3656-SLPT-017	Ass'y, Chain Oiler Assembly	1
5	6018-SLPT-017	Ass'y, Btl Chain, 88 Links	6
6	6028-SLPT-017	Widom, Fence	1
7	6040-SLPT-017	Ass'y, Log Chain Drive	1
8	6056-SLPT-017	Ass'y, Sensor sender	1
9	6057-SLPT-017	Ass'y, Sensor receiver	1
10	6075-SLPT-017	Ass'y, Oregon Band	6
11	6078-SLPT-017	Ass'y, Hook Stop Limit Switch	1
12	6087-SLPT-017	Ass'y, Even end roller table	1
13	6098-SLPT-017	Plate, Guide form tool	2
14	F05005-101	BOLT, 1/4-20 X 1 HEX HEAD GR5	2
15	F05009-17	Bolt, 5/8-11x6 HH FT Gr5	2
16	F05009-30	Bolt, 5/8-11 X 2 1/4 HH GR5 ZINC	4
17	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	2
18	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	6
19	F05011-11	Washer, 1/4 SAE Flat	2
20	F05011-40	Washer, 5/8 Standard Zinc Flat	4



DETAIL A
SCALE 0.375



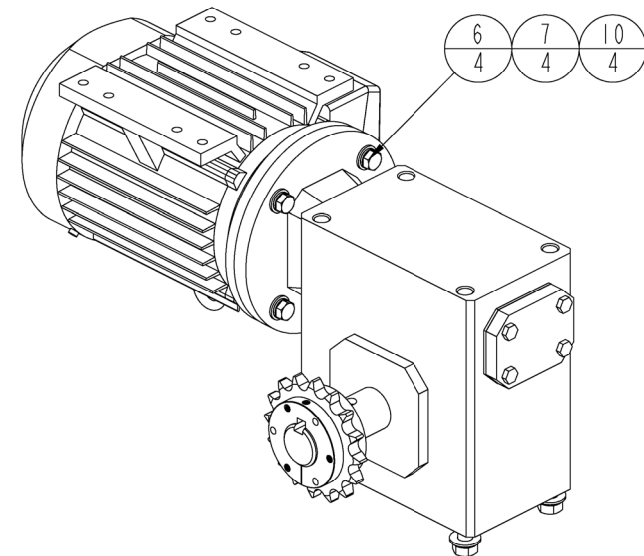
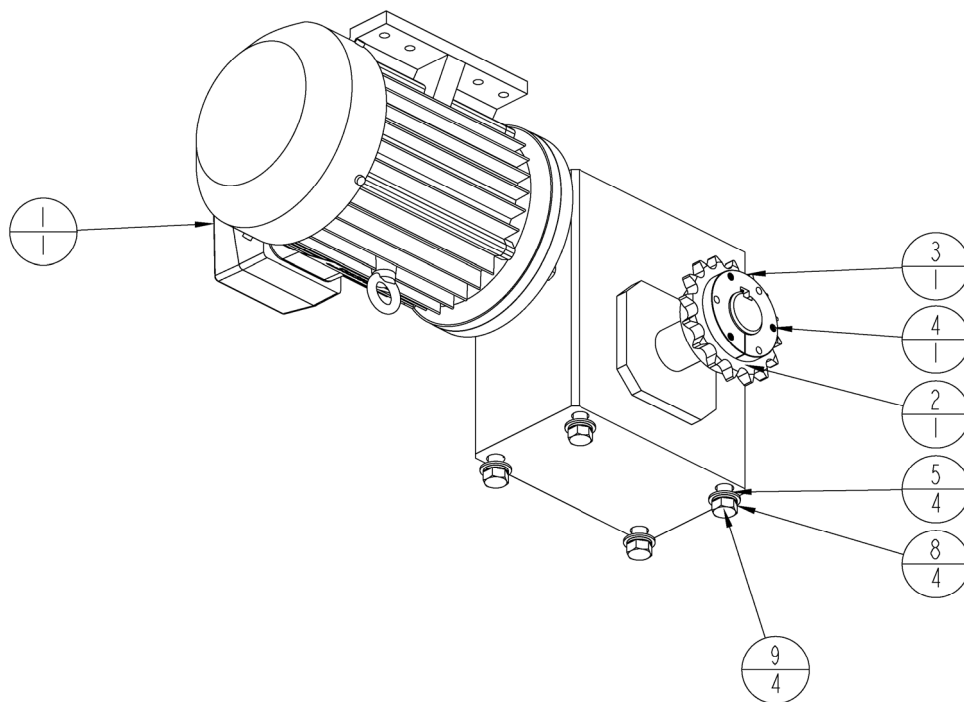
DETAIL B
SCALE 0.375

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.	
1" ± .015	1/2" ± .010	1/4" ± .005	1/8" ± .003
3/16" ± .005	3/32" ± .003	1/32" ± .001	1/64" ± .001
1/64" ± .001	1/128" ± .001	1/256" ± .001	1/512" ± .001
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DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	115152	Motor, 5HP 3P 230/460 184TC	1
2	120334	Gearbox, 40:1 Right Angle C-Face, Right Output	1
3	120348	Bushing, QD SK 1 7/8 Bore	1
4	120580	Sprocket, 80SK16H, #80 Chain, SK Bushing, 16t Hardened	1
5	F05009-41	Bolt, 5/8-11x1-1/2 HH FT Gr5	4
6	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	4
7	F05011-2	Washer, 1/2 SAE Flat	4
8	F05011-27	Washer, 5/8 Split Zinc Lock	4
9	F05011-5	Washer, 5/8 SAE Flat	4
10	F05011-9	Washer, 1/2 Split Lock	4

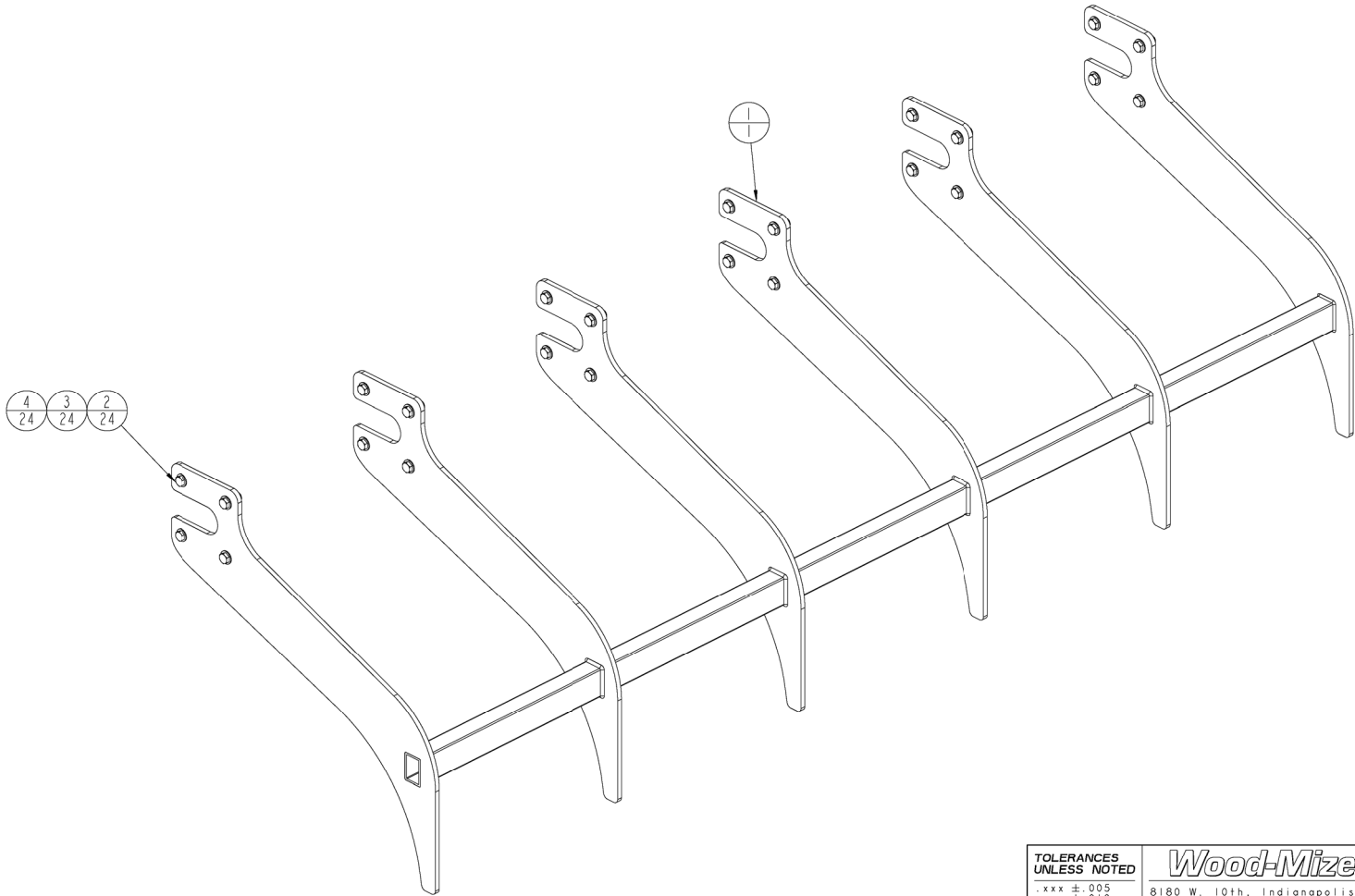


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc.						
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257						
	SHEET 1 of 1	SCALE 0.125	DATE 31-Jan-23	DESIGNED MCM	DRAWN DM	CHECKED	
	DESCRIPTION Assy, Roller Drive			DRAWING NUMBER 3231-SLPT-017		REVISION A	

DATE	REV	REVISION RECORD	DR	CK
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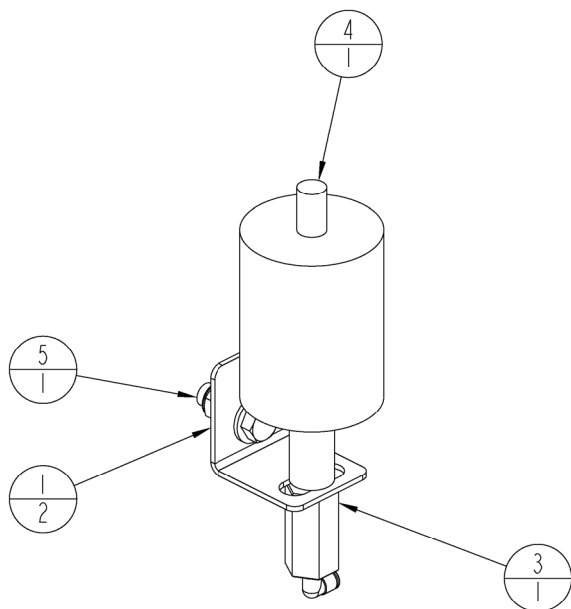
ITEM	PART NUMBER	DESCRIPTION	QTY
1	3660-SLPT-017	Wldmnt, Chute	1
2	F05009-33	Bolt, 5/8-11x1 3/4 HH	24
3	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	24
4	F05011-5	Washer, 5/8 SAE Flat	24



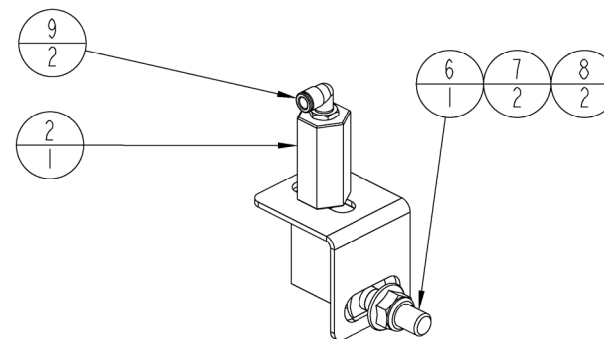
Notes:
 1. Treatment: None
 2. Bolt 3543 plates to the 600I frame before welding the tubing

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES +.010 FRACT ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.094	16-Dec-22	DM	DM	
DESCRIPTION			NUMBER	REVISION	
Assy, Even End Table Chutes			3544-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120330	Bracket, Oiler Mounting	2
2	120607	Adapter, 1/4 NPT to 5/8-16 UNF	1
3	120608	Adapter, 1/4 NPT to 5/16-24 UNF	1
4	3657-SLPT-017	Oil Dispenser 9oz, Manual	1
5	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	1
6	F05009-73	Bolt, 1/2-13x1 3/4 Gr8 HH	1
7	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	2
8	F05011-101	Washer, 1/2 SAE Flat Gr5-8	2
9	P02763	Fitting, 1/4NPT-1/4 90Deg Tube Elbow	2

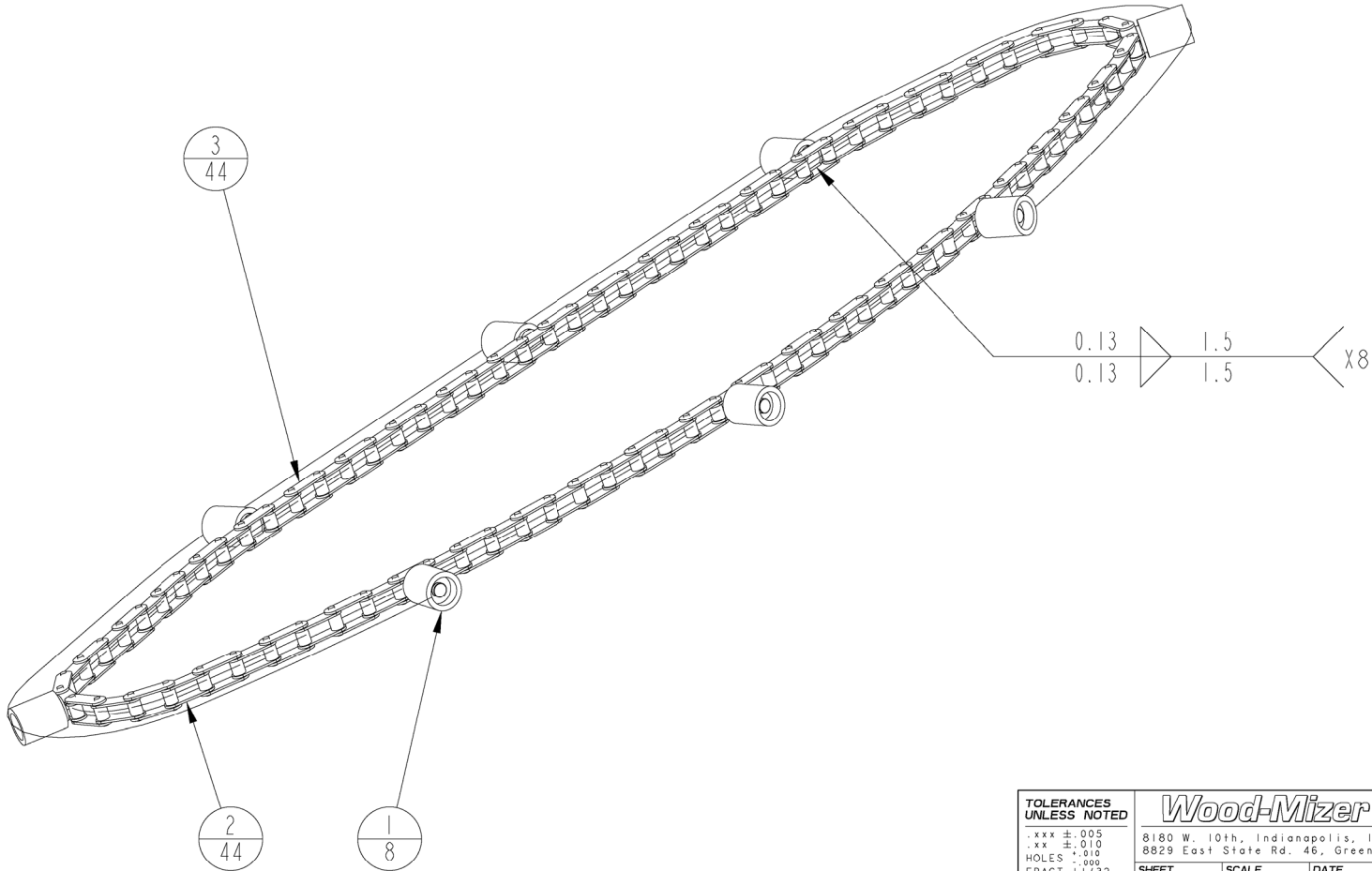


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6	Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.250	10-Feb-23	DM	DM	
	DESCRIPTION			DRAWING NUMBER		REVISION
Assy, Chain Oiler Assembly				3656-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	6068-SLPT-017	Assy, Roller Lug	8
2	81X_INNER	Assy, New	44
3	81X_OUTER_LINK	Assy, New	44

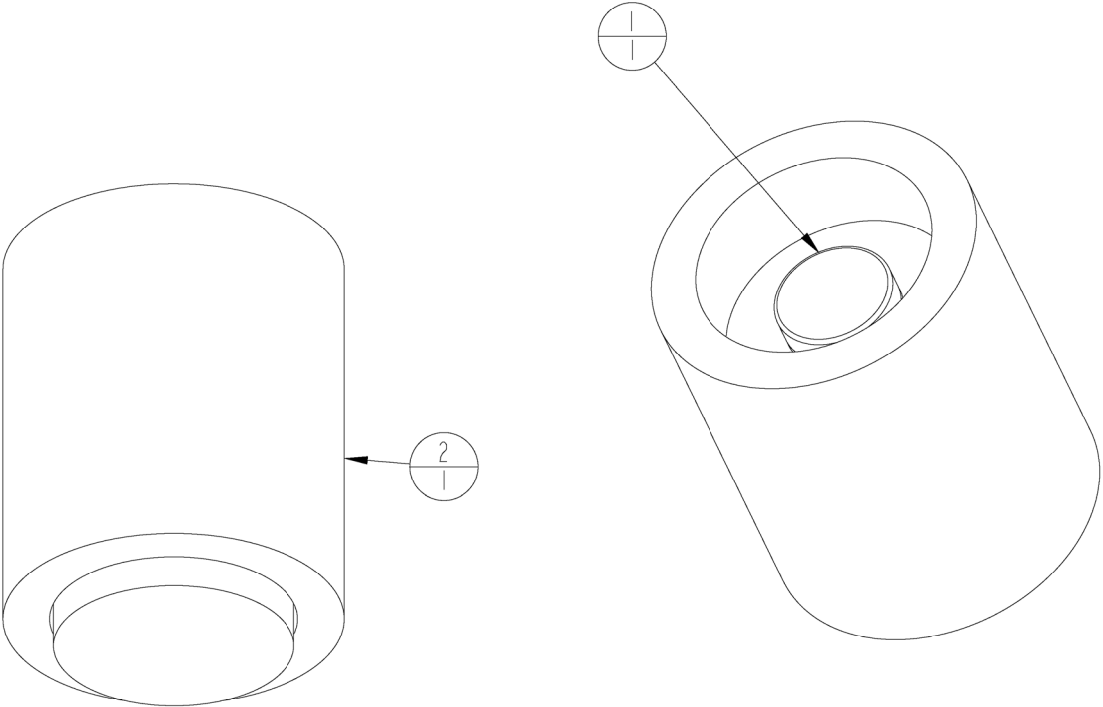


Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	03-Feb-23	KDM	DG	
DESCRIPTION			NUMBER	REVISION	
Assy, 81X Chain, 88 Links			6018-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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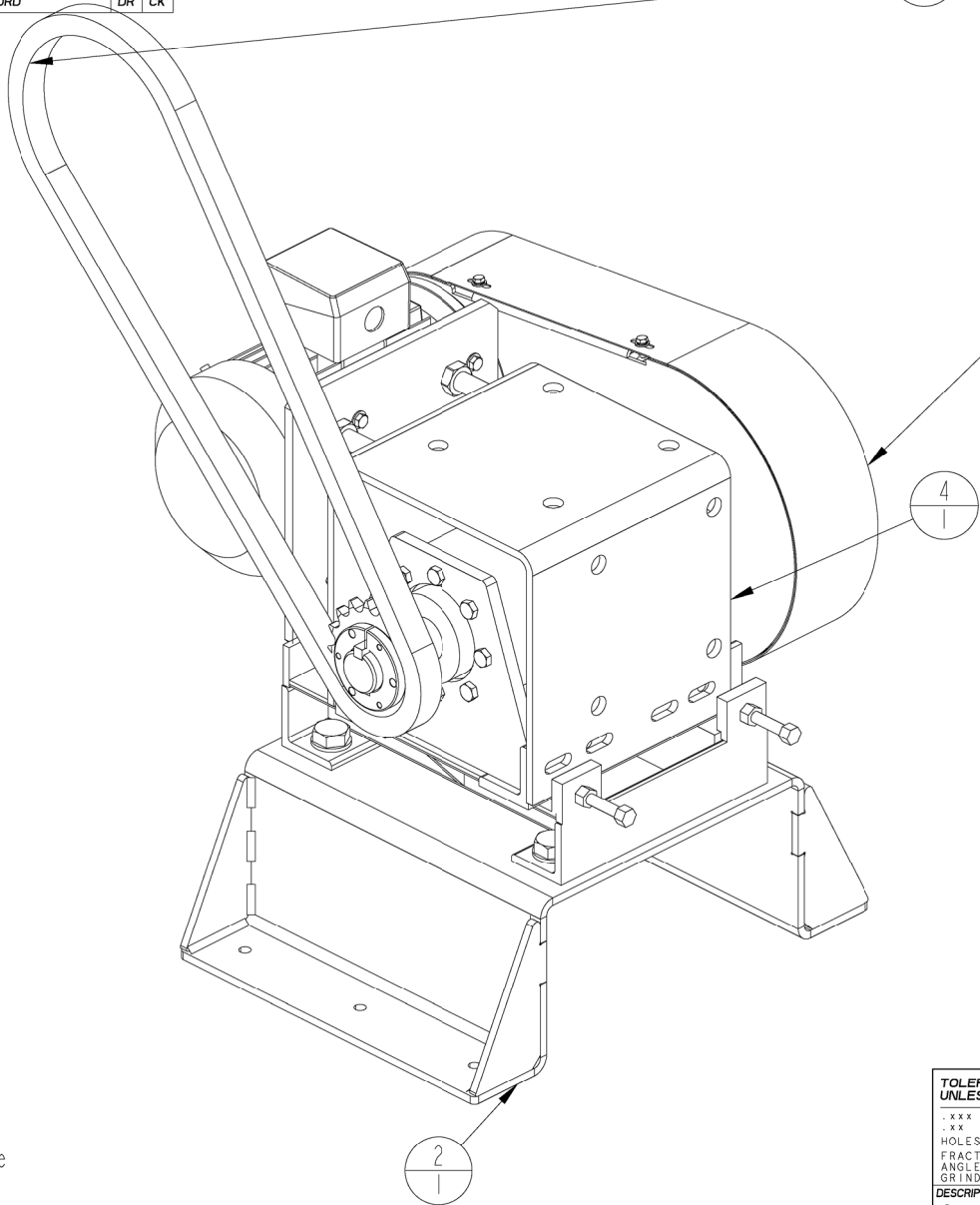
ITEM	PART NUMBER	DESCRIPTION	QTY
1	6069-SLPT-017	Lug, Pin	1
2	6070-SLPI-017	Lug, Roller 2 3/4 x 3 1/4	1



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.				
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED	
1 of 1	1.000	12/9/22	KDM	DG		
DESCRIPTION			NUMBER		REVISION	
Assy, Roller Lug			6068-SLPT-017		A	

DATE	REV	REVISION RECORD	DR	CK
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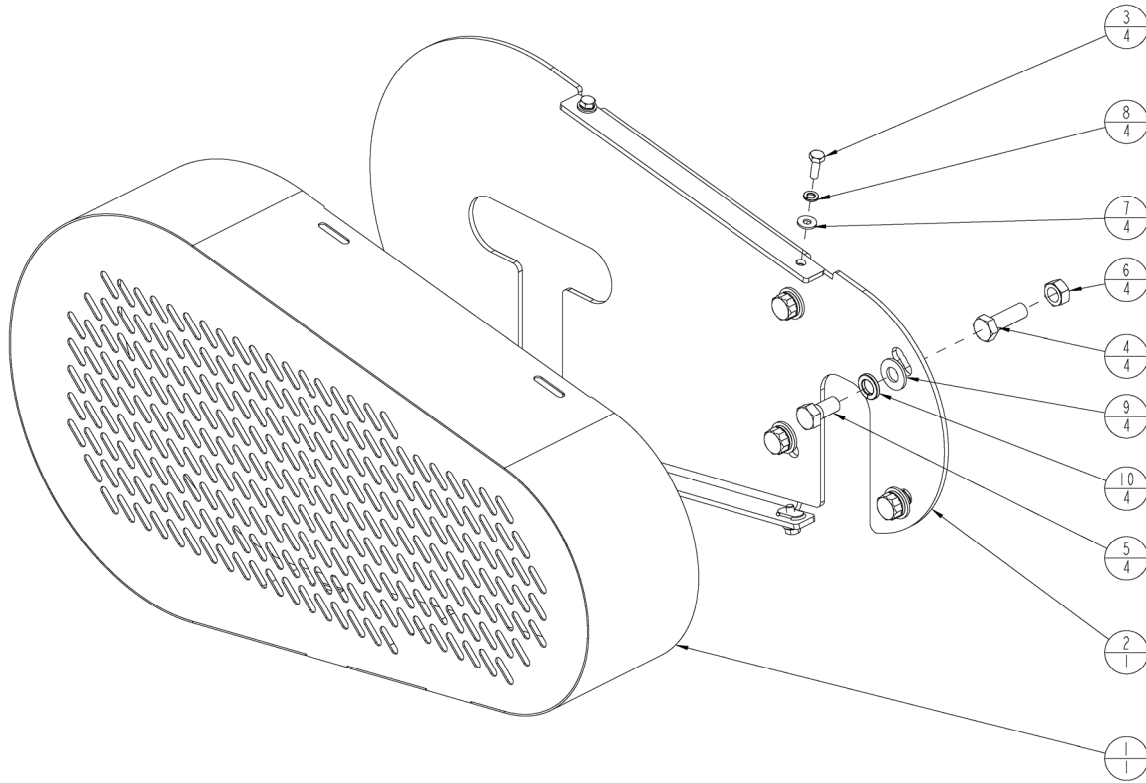


ITEM	PART NUMBER	DESCRIPTION	QTY
1	1930-SLPT-017	Assy, Belt Guard	1
2	1951-SLPT-017	Wldmnt, Gearmotor Base	1
3	6047-SLPT-017	Chain, 80-1 L=76"	1
4	6096-SLPT-017	Assy, 5HP Motorgear 28.84 RPM Output	1

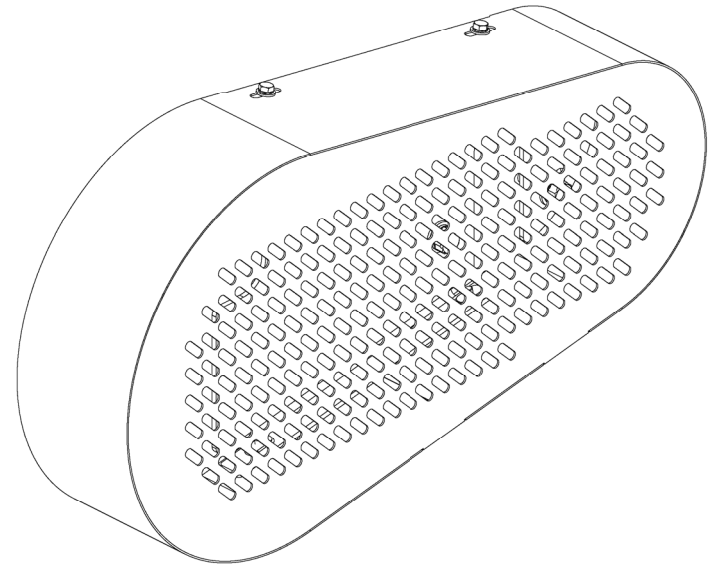
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES ±.010 FRACT ±.000 FRAC ±1/32 ANGLE ±1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	31-Jan-23	MCM	DG	
DESCRIPTION			NUMBER	REVISION	
Assy, Lug Chain Drive			6046-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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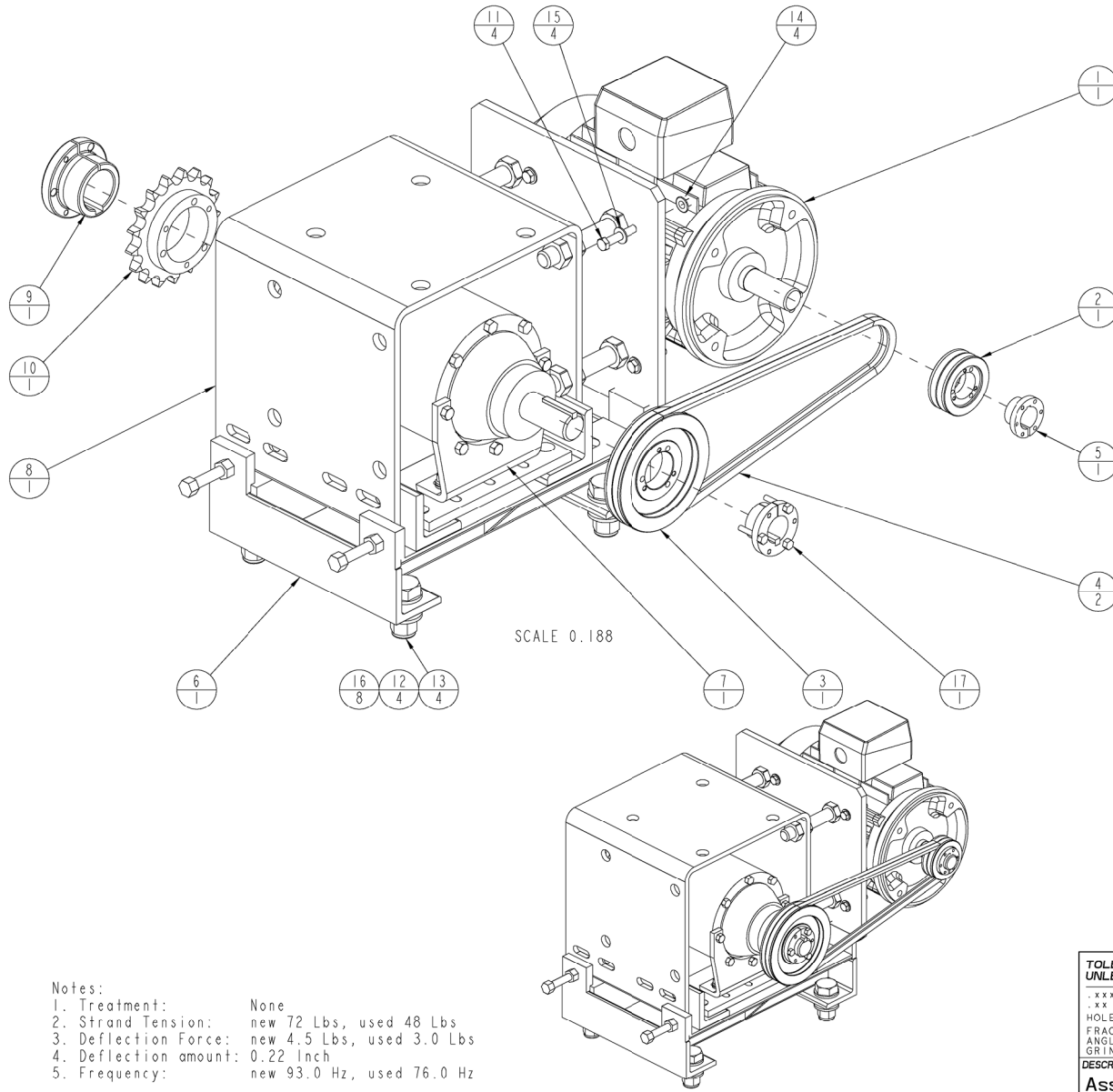
ITEM	PART NUMBER	DESCRIPTION	QTY
1	1923-SLPT-017	Wldmnt, Belt Guard	1
2	1926-SLPT-017	Wldmnt, Belt Guard Front	1
3	F05005-123	Bolt, 1/4-20x3/4 HH Gr5	4
4	F05008-33	Bolt, 1/2-13x1 1/2 HH Gr5	4
5	F05008-71	Bolt, 1/2-13 x 1 HH FT	4
6	F05010-35	NUT, 1/2-13 FREE HEX, ZINC	4
7	F05011-11	Washer, 1/4 SAE Flat	4
8	F05011-14	Washer, 1/4 Split Lock	4
9	F05011-2	Washer, 1/2 SAE Flat	4
10	F05011-9	Washer, 1/2 Split Lock	4



Notes:
 1. Treatment: None
 2. Use 1/2-13 Nut as a spacer and 1/2-13x 1 1/2 Bolt when it is needed

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES +.010 FRACT ±.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.250	27-Oct-22	TZ	TZ	MCM
DESCRIPTION			NUMBER	REVISION	
Assy, Belt Guard			1930-SLPT-017	A	

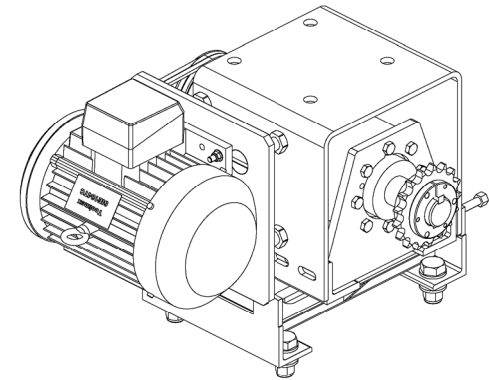
DATE	REV	REVISION RECORD	DR	CK
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Notes:

1. Treatment: None
2. Strand Tension: new 72 Lbs, used 48 Lbs
3. Deflection Force: new 4.5 Lbs, used 3.0 Lbs
4. Deflection amount: 0.22 Inch
5. Frequency: new 93.0 Hz, used 76.0 Hz

ITEM	PART NUMBER	DESCRIPTION	QTY
1	115152	Motor, 5HP 3 ϕ 230/460 184TC	1
2	120635	Sheave, 2-3V3.00-JA	1
3	120636	Sheave, 2-3V5.00-SH	1
4	120637	Belt, 3VX425	2
5	120638	Bushing, JA 1 1/8	1
6	120644	Rexnord Slidebase Kit - Mercury/Mars	1
7	120652	Gearbox, 31.53:1 Mercury 5HP	1
8	120654	Rexnord Motor Mount Kit, Mercury/Mars	1
9	120655	Bushing, SK 2	1
10	123586	Sprocket, 80SK17H	1
11	F05007-124	Bolt, 3/8-16 x 2 HH Grd 8 YZD	4
12	F05009-47	Bolt, 7/8-9 x 2-1/4 HH Unplated	4
13	F05010-208	NUT, 7/8-9 NYLOCK	4
14	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	4
15	F05011-3	Washer, 3/8 Flat SAE	4
16	F05011-73	Washer, 7/8 SAE Flat	8
17	P21001	Bushing, SH 1 3/8 Bore	1



TOLERANCES
UNLESS NOTED

xxx $\pm$.005
xx $\pm$.010
x $\pm$.015
HOLES $\pm$.000
FRACT $\pm$ 1/32
ANGLE $\pm$ 1/2°
GRIND #6

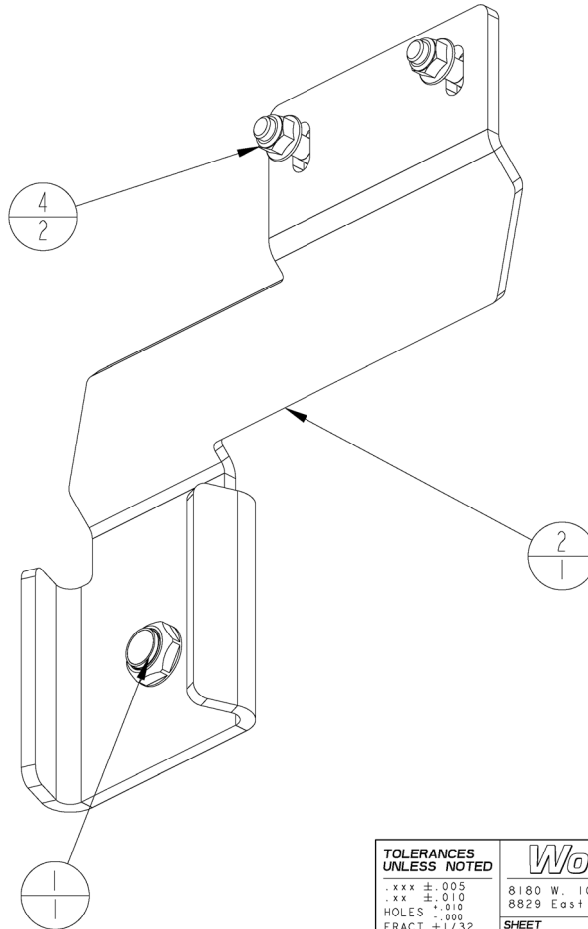
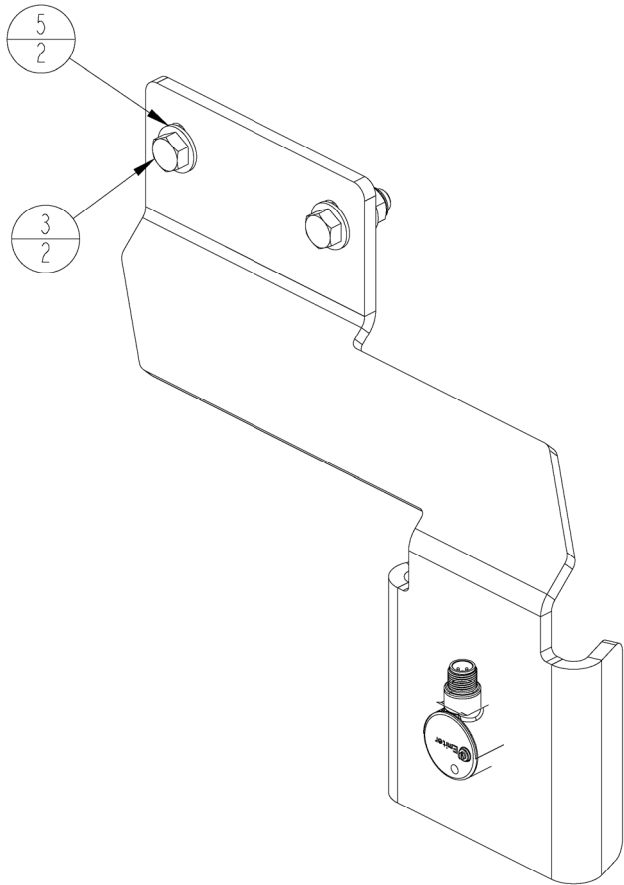
Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESCRIPTION	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
Assy, 5HP Motorgear 28.84 RPM Output	1 of 1	0.125	15-Dec-22	MCM	TZ	MCM
				NUMBER		REVISION
				6096-SLPT-017		A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112670	Sensor, PE Emit 18mm M12 25m	1
2	6055-SLPT-017	Plate, Sensor bracket sender	1
3	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
4	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
5	F05011-3	Washer, 3/8 Flat SAE	2



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

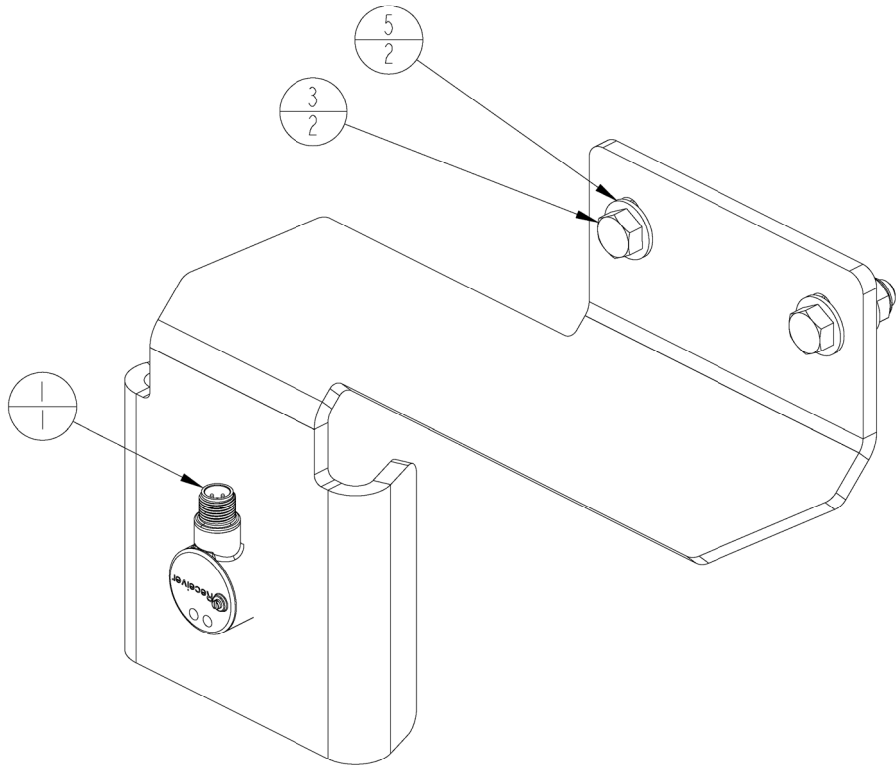
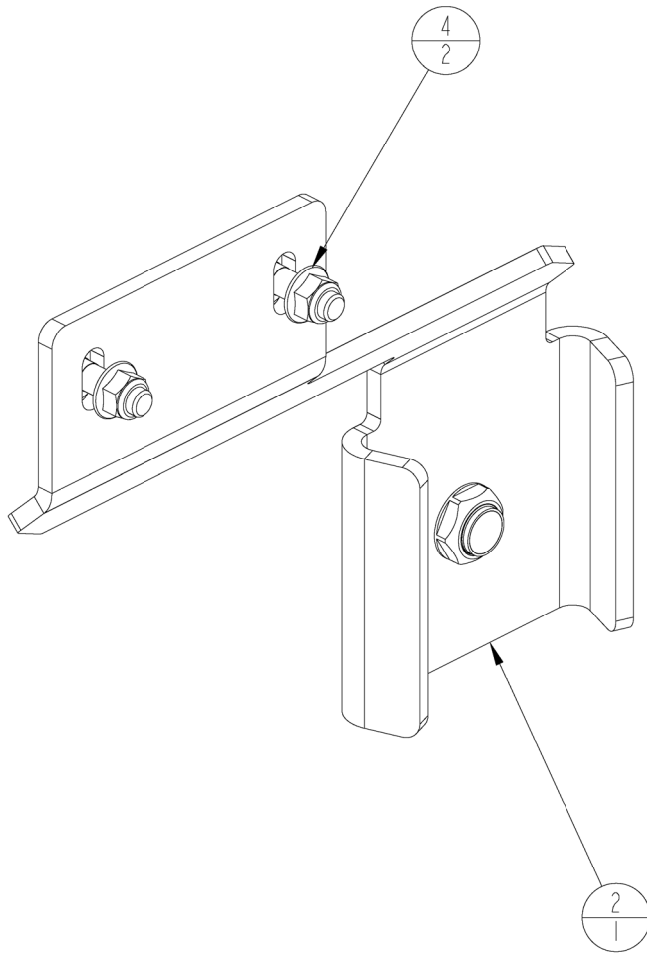
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

DESIGN	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.500	31-Jan-23	KDM	DG	

DESCRIPTION	NUMBER	REVISION
Assy, Sensor sender	6056-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	112671	Sensor, PE Rec 18mm M12 25m	1
2	6013-SLPI-011	Plate, Sensor bracket receiver	1
3	F05007-2	Bolt, 3/8-16x1 1/4 HH Gr2	2
4	F05010-222	Nut, 3/8-16 Flanged Hex Nylock	2
5	F05011-3	Washer, 3/8 Flat SAE	2



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES .000
FRACT ±1/32
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

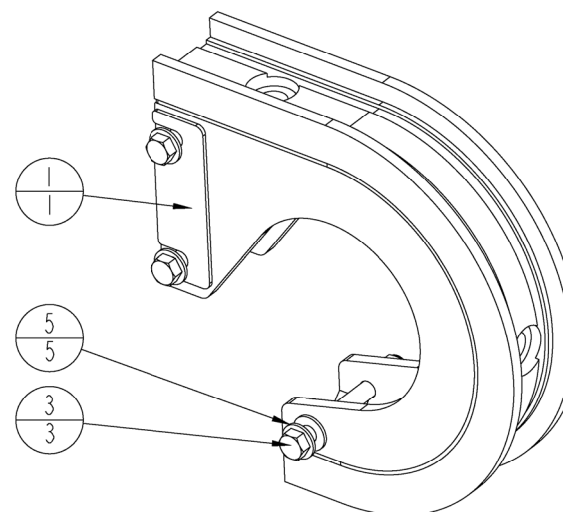
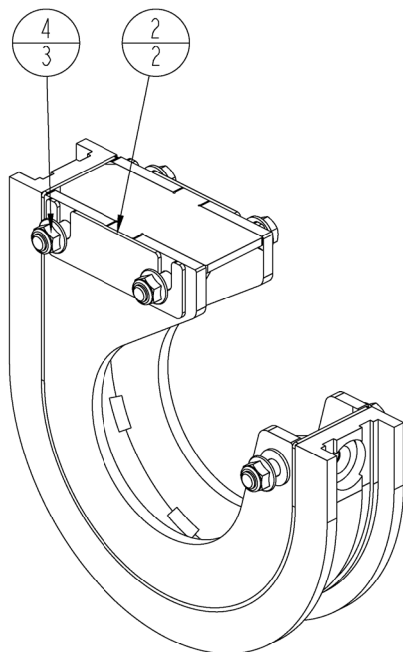
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.625	31-Jan-23	KDM	DG	

DESCRIPTION	NUMBER	REVISION
Assy, Sensor receiver	6057-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	1782-SLPT-017	Wldmnt, Oregon Bend	1
2	6149-SLPT-017	Plate, Spacer	2
3	F05008-106	Bolt, 1/2-13x4 3/4 HHC Gr5	3
4	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	3
5	F05011-101	Washer, 1/2 SAE Flat Gr5-8	5



Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED	Wood-Mizer Products, Inc.					
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.188	02-Feb-23	KDM	MB	
DESCRIPTION				DRAWING NUMBER		REVISION
Assy, Oregon Bend				6075-SLPT-017		A

DATE	REV	REVISION RECORD	DR	CK	ITEM	PART NUMBER	DESCRIPTION	QTY
					1	078823	Switch Assy, Nylatron Loop M12	1
					2	1774-SLPT-017	Plate, Switch Mount	1
					3	F05004-225	Bolt, 8-32x1 1/4 SHC Plain	2
					4	F05005-101	BOLT, 1/4-20 X 1 HEX HEAD GR5	2
					5	F05010-220	Nut, 1/4-20 Flanged Hex Nylock	2
					6	F05011-11	Washer, 1/4 SAE Flat	2
					7	F05011-84	Washer, #8 Split Lock	2

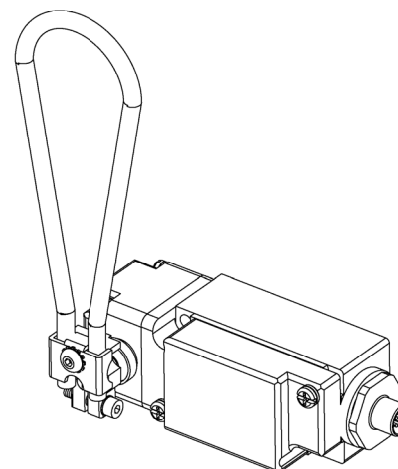
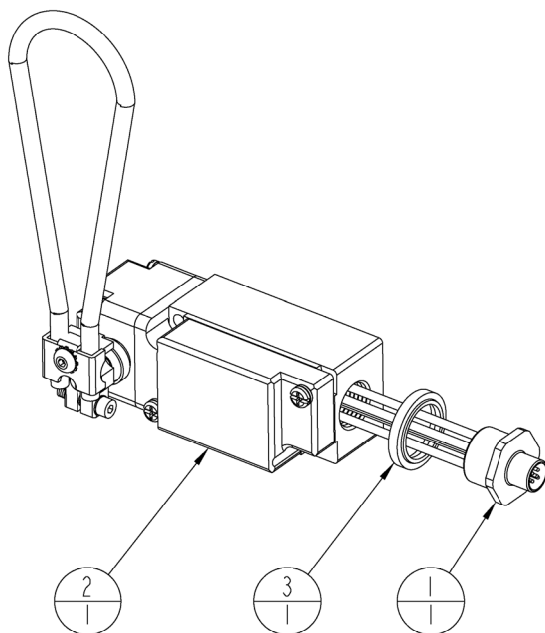
Notes:

1. Treatment: None

TOLERANCES UNLESS NOTED .xxx ±.005 .xx ±.010 HOLES +.010 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		Wood-Mizer Products, Inc. 8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	31-Jan-23	MCM	DG	MCM
DESCRIPTION				DRAWING NUMBER	REVISION
Assy, Hook Stop Limit Switch				6078-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	068489	Receptacle, 4P M12 Female 1/2" NPT	1
2	112509	Switch, Limit Nylatron Loop	1
3	E20460	Ring, 1/2 Sealing	1



Notes:
1. Treatment: NONE

**TOLERANCES
UNLESS NOTED**

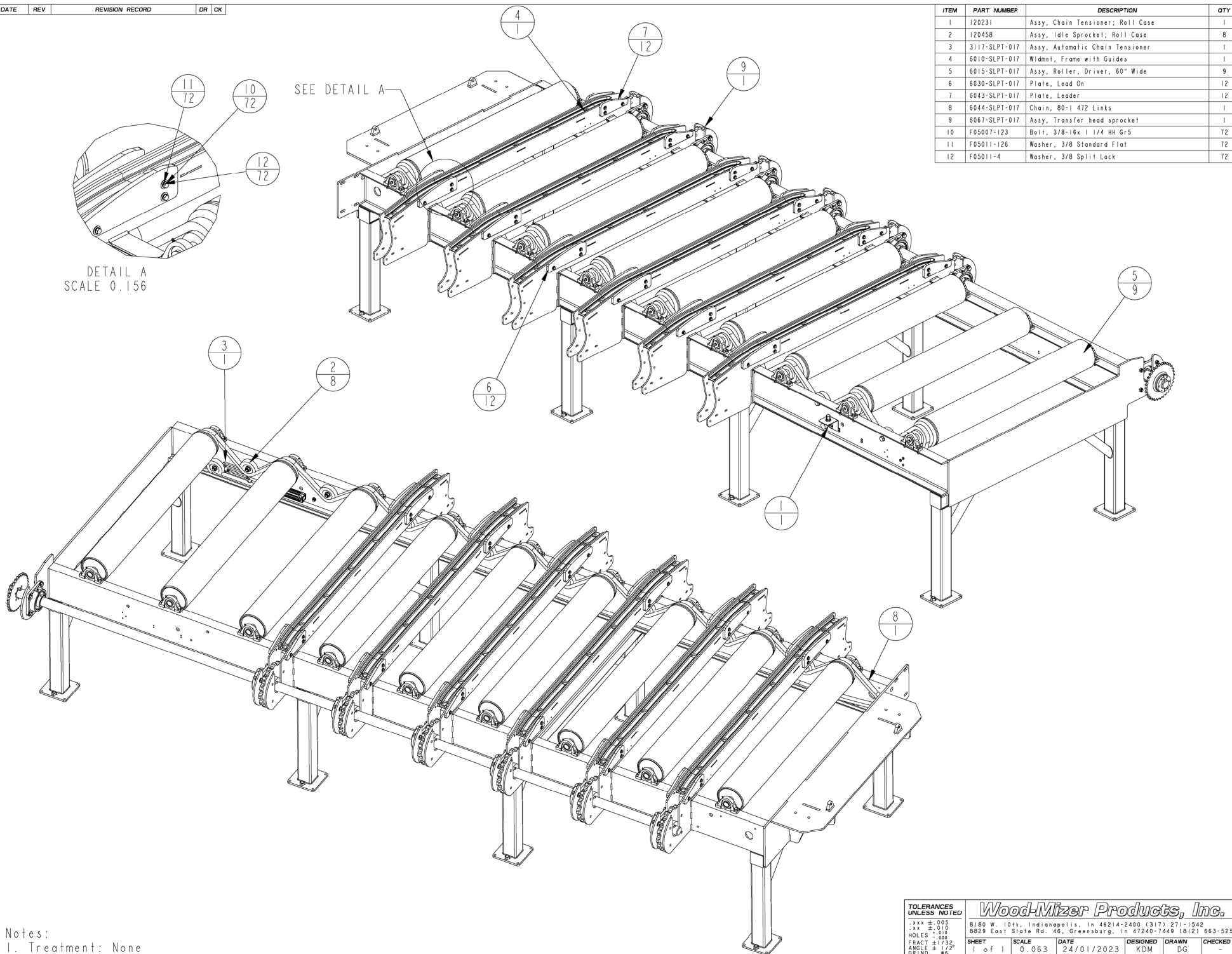
.xxx ±.005
.xx ±.010
HOLES +.010
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.375	11/30/2018	JRF	JRF	***

DESCRIPTION	DRAWING NUMBER	REVISION
Switch Assy, Nylatron Loop M12	078823	A

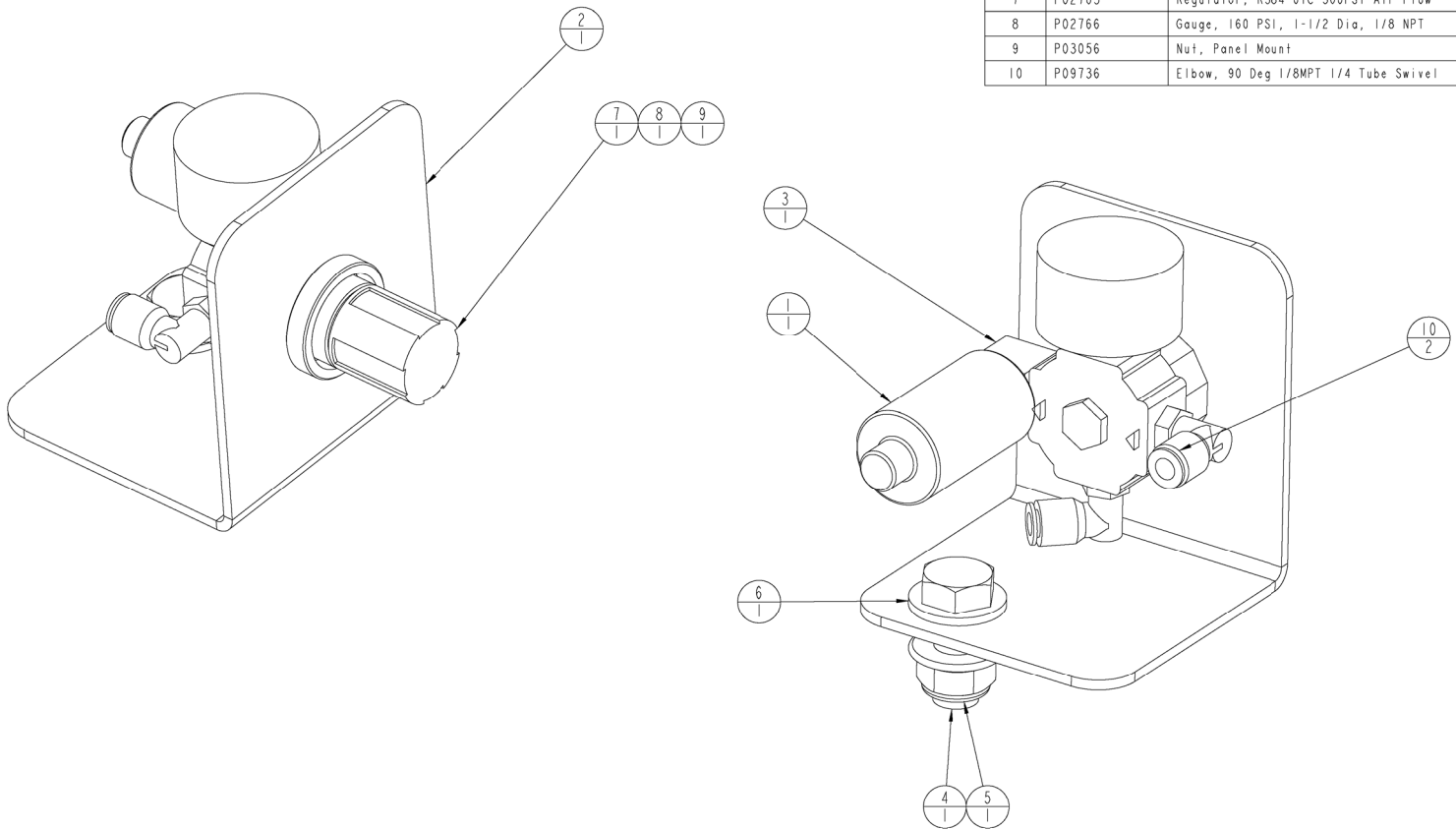


ITEM	PART NUMBER	DESCRIPTION	QTY
1	120231	Assy, Chain Tensioner; Roll Case	1
2	120458	Assy, Idle Sprocket; Roll Case	8
3	3117-SLPT-017	Assy, Automatic Chain Tensioner	1
4	6010-SLPT-017	Width, Frame with Guides	1
5	6015-SLPT-017	Assy, Roller, Driver, 60" Wide	9
6	6030-SLPT-017	Plate, Lead On	12
7	6043-SLPT-017	Plate, Leader	12
8	6044-SLPT-017	Chain, 80-L 472 Links	1
9	6067-SLPT-017	Assy, Transfer head sprocket	1
10	F05007-123	Bolt, 3/8-16x 1 1/4 HH Gr5	72
11	F05011-126	Washer, 3/8 Standard Flat	72
12	F05011-4	Washer, 3/8 Split Lock	72

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
xxx ±.005	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542				
xx ±.010	8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257				
HOLES +.010					
-.000					
FRACT #1/32					
ANGLE # 1/2°					
GRIND # 66					
DESCRIPTION	NUMBER	SCALE	DATE	DESIGNED	DRAWN
Assy, Even end roller table	6097-SLPT-017	1 of 1	0.063	24/01/2023	KDM DG
				CHECKED	REVISION
				-	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	069487	Switch, 7.5-145psi 24V M12 PNP Pressure	1
2	120238	Bracket, Air Regulator Mounting	1
3	120239	Fitting, 1/4 FNPT to 1/8 MNPT, Brass Elbow	1
4	F05008-37	Bolt, 1/2-13x1 1/4 Hex Head GR5 Zinc	1
5	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	1
6	F05011-101	Washer, 1/2 SAE Flat Gr5-8	1
7	P02765	Regulator, R384-01C 300PSI Air Flow	1
8	P02766	Gauge, 160 PSI, 1-1/2 Dia, 1/8 NPT	1
9	P03056	Nut, Panel Mount	1
10	P09736	Elbow, 90 Deg 1/8MPT 1/4 Tube Swivel	2

Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

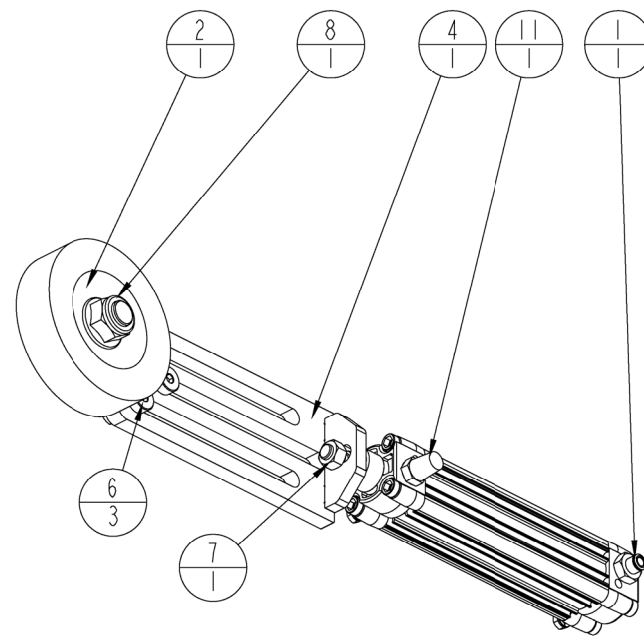
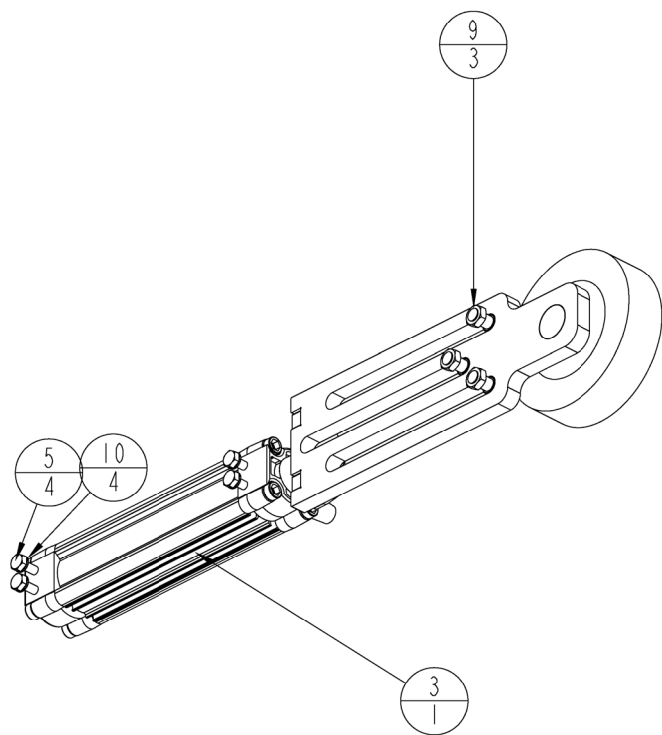
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.750	31-MAR-20	MCM	MAM	MCM

DESCRIPTION	NUMBER	REVISION
Assy, Chain Tensioner; Roll Case	120231	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	016938	Fitting, 3/8 In NPT 1/4 In Str Air	1
2	065709	Sprocket, 80BB12H x 3/4 Idle	1
3	120646	Cylinder, Air 1 1/2 Bore, 6 Stroke	1
4	3118-SLPT-017	Wldmnt, Rollcase Tensioner	1
5	F05005-129	Bolt, 1/4-20x3/4 HH	4
6	F05007-271	Bolt, 3/18-16 Thread, 1/2x1/2 Shoulder	3
7	F05010-202	Nut, 7/16-20 Hex	1
8	F05010-225	Nut, 3/4-10 Flanged Hex Nylock	1
9	F05010-29	Nut, 3/8-16 Jam	3
10	F05011-14	Washer, 1/4 Split Lock	4
11	P21528	MUFFLER, CEC-3 3/8 IN NPT AIR	1



Notes:
1. Treatment: None

**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
HOLES +.010
- .000
FRACT ±1/32
ANGLE ± 1/2°
GRIND #6

Wood-Mizer Products, Inc.

8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.188	24-Aug-20	KDM	DG	

DESCRIPTION

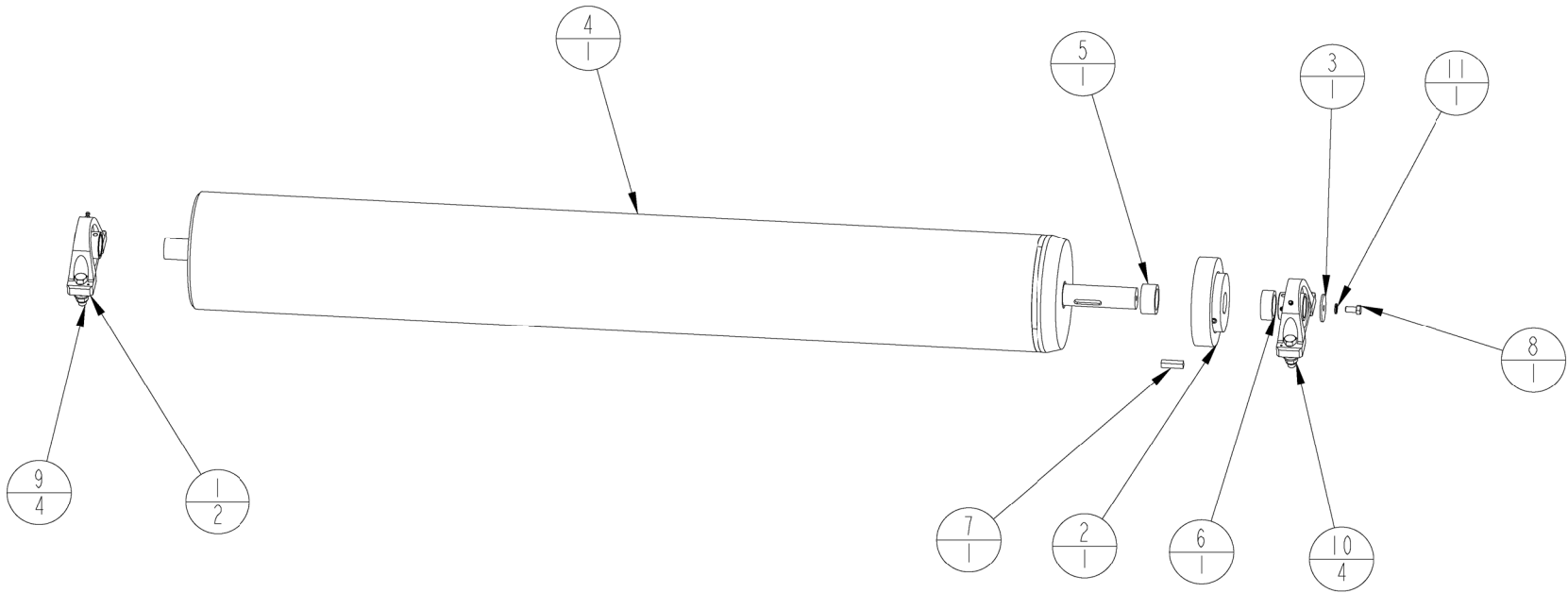
Assy, Automatic Chain Tensioner

DRAWING NUMBER REVISION

3117-SLPT-017 A

DATE	REV	REVISION RECORD	DR	CK
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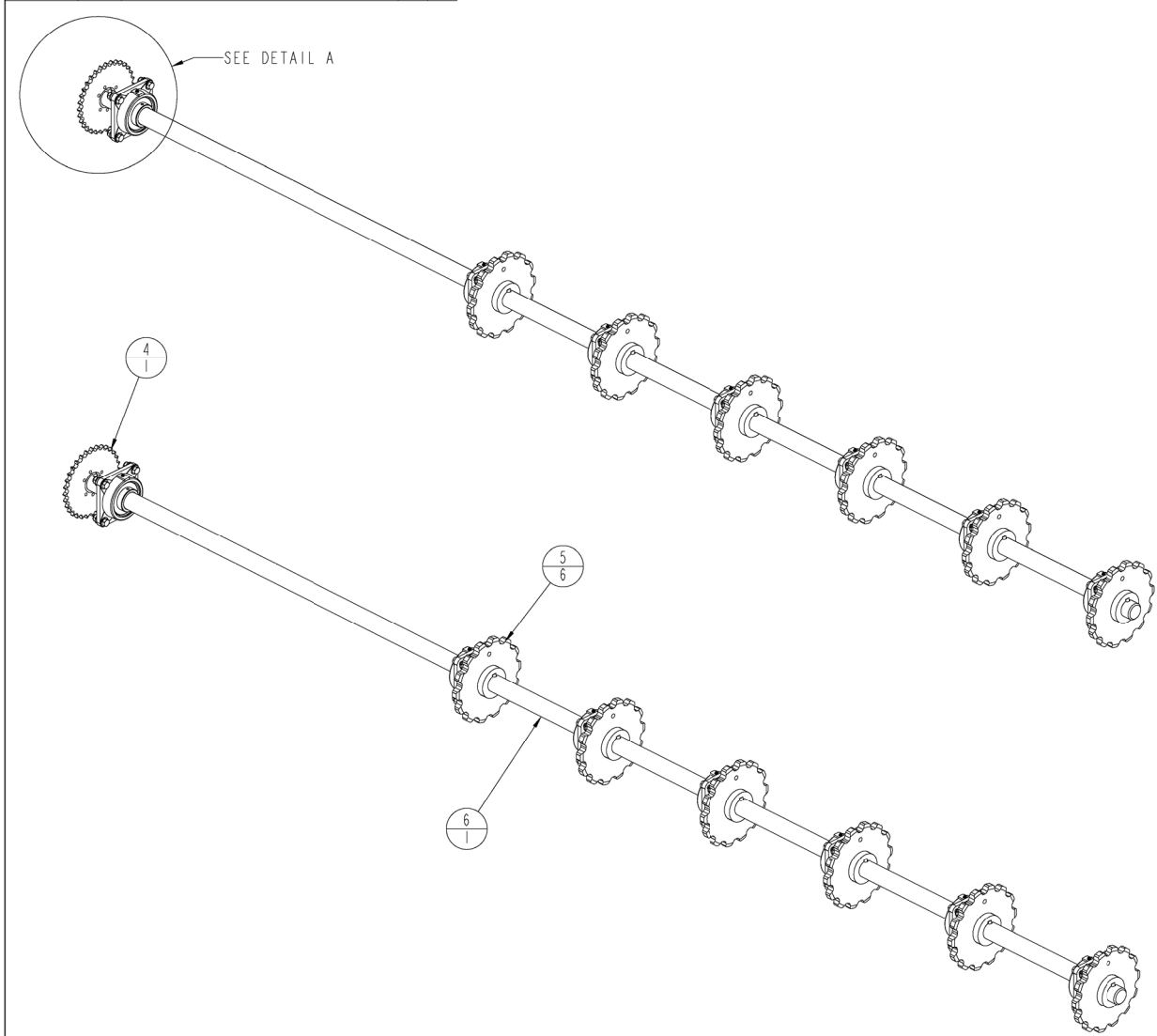
ITEM	PART NUMBER	DESCRIPTION	QTY
1	123628	Bearing, 1-7/16 Pillow Block, P2B-VSC-107	2
2	1269-SLPT-017	Sprocket, 80BS16 1 1/16	1
3	5047-SLPT-017	Plate, Rollcase Roller Cover	1
4	6016-SLPT-017	Wldmnt, 60" Wide Roller	1
5	6065-SLPT-017	Spacer, Sprocket Locating	1
6	6066-SLPT-017	Spacer, Sprocket Locating	1
7	6079-SLPT-017	Key, 3/8 Sq x 1 1/2 Lg	1
8	F05007-118	Bolt, 3/8-16x3/4 HH Gr5	1
9	F05008-8	Bolt, 1/2-13x2 HH FT	4
10	F05010-223	Nut, 1/2-13 Flanged Hex Nylock	4
11	F05011-4	Washer, 3/8 Split Lock	1



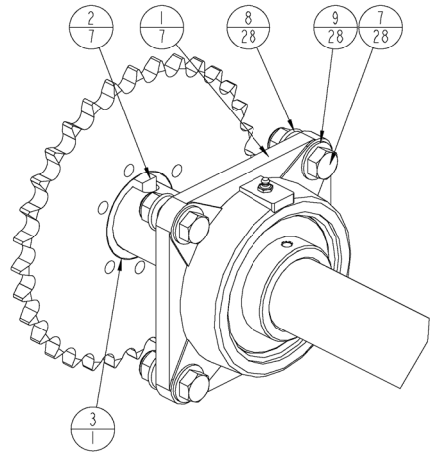
Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005 .xx ±.010 .x ±.010 HOLES -.000 FRACT ±1/32 ANGLE ± 1/2° GRIND #6		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
1 of 1	0.125	01-Feb-23	KDM	DG	
DESCRIPTION			NUMBER	REVISION	
Assy, Roller, Driver, 60" Wide			6015-SLPT-017	A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	113907	Bearing, 2-7/16 F4B-SCM-207	7
2	120339	Key, 5/8 Sq x 3 Lg	1
3	120583	Bushing, SF 2 7/16 OD	1
4	120619	Sprocket, 80SF32	1
5	120674	Sprocket, 78C14 2 7/16 (81X)	6
6	6051-SLPT-017	Part, Cross Transfer Drive shaft	1
7	F05009-2	BOLT, 5/8-11X2 HEX HD GR2, ZN	28
8	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	28
9	F05011-5	Washer, 5/8 SAE Flat	28



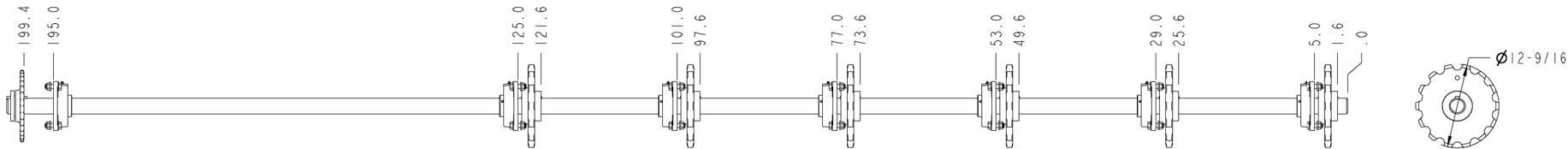
DETAIL A
SCALE 0.250

Notes:
1. Treatment: None

TOLERANCES UNLESS NOTED		Wood-Mizer Products, Inc.			
.xxx ±.005		8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542			
.xx ±.010		8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257			
.x ±.010					
HOLES -.000					
FRACT ±1/32					
ANGLE ± 1/2°					
GRIND #6					
DESCRIPTION		SHEET	SCALE	DATE	DESIGNED
Assy, Transfer head sprocket		1 of 2	0.063	02-Feb-23	KDM
					DRAWN
					MB
					CHECKED
		NUMBER		REVISION	
		6067-SLPT-017		A	

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	113907	Bearing, 2-7/16 F4B-SCM-207	7
2	120339	Key, 5/8 Sq x 3 Lg	1
3	120583	Bushing, SF 2 7/16 OD	1
4	120619	Sprocket, 80SF32	1
5	120674	Sprocket, 78C14 2 7/16 (81X)	6
6	6051-SLPT-017	Part, Cross Transfer Drive shaft	1
7	F05009-2	BOLT, 5/8-11X2 HEX HD GR2, ZN	28
8	F05010-224	Nut, 5/8-11 Flanged Hex Nylock	28
9	F05011-5	Washer, 5/8 SAE Flat	28



**TOLERANCES
UNLESS NOTED**

.xxx ±.005
.xx ±.010
.x ±.010
HOLES -.000
FRACT ±1/32"
ANGLE ±1/2°
GRIND #6

Wood-Mizer Products, Inc.

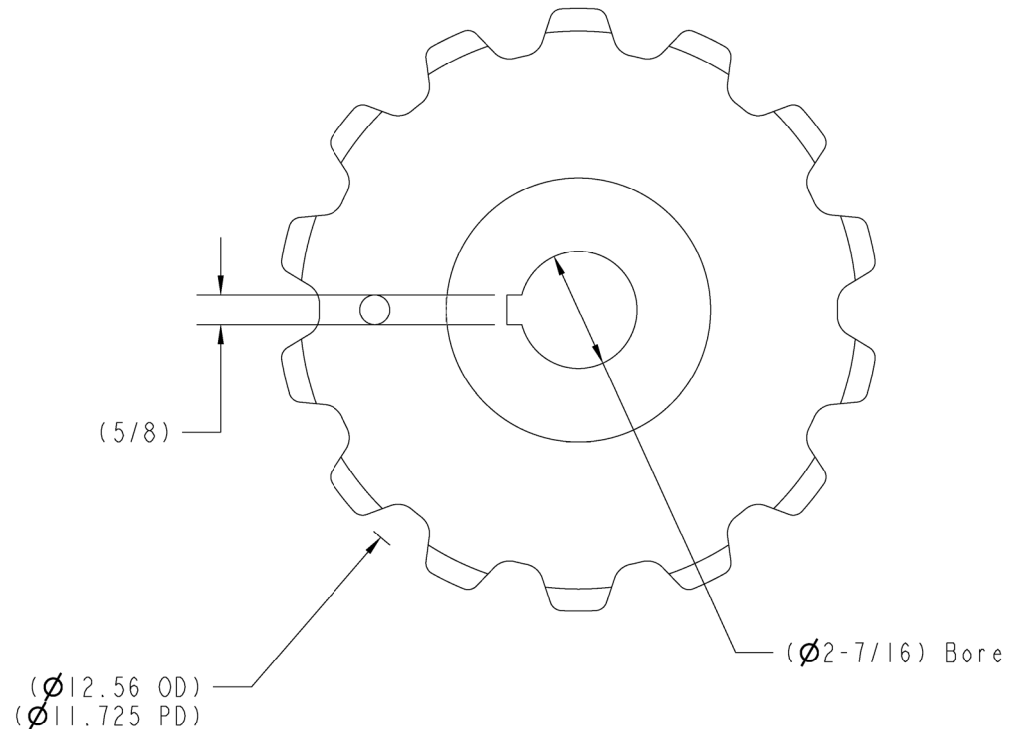
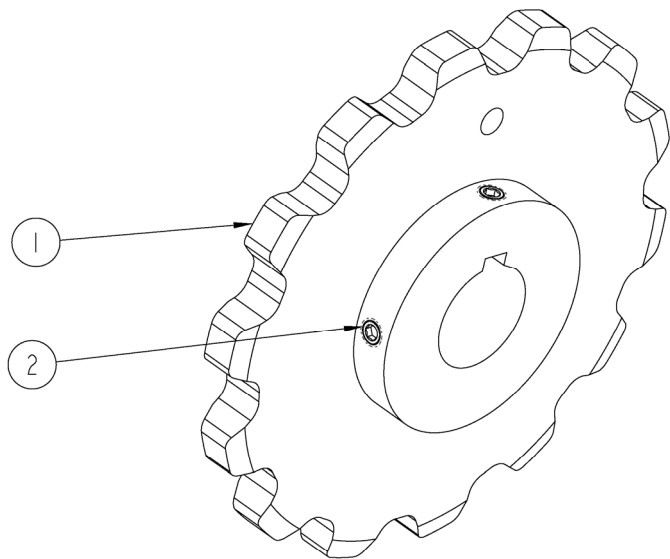
8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542
8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257

SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
2 of 2	0.063	02-Feb-23	KDM	MB	

DESCRIPTION	NUMBER	REVISION
Assy, Transfer head sprocket	6067-SLPT-017	A

DATE	REV	REVISION RECORD	DR	CK
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ITEM	PART NUMBER	DESCRIPTION	QTY
1	120676	Wldmnt, 78C14 2 7/16 Sprocket	1
2	F05009-158	Screw, 5/8-11x1-1/4 BO Cup Pt Set	2



Notes:
 1. Treatment: NONE
 2. Assemble with L04870-3 Blue Loctite

TOLERANCES UNLESS NOTED	Wood-Mizer Products, Inc.					
	8180 W. 10th, Indianapolis, In 46214-2400 (317) 271-1542 8829 East State Rd. 46, Greensburg, In 47240-7449 (812) 663-5257					
	SHEET	SCALE	DATE	DESIGNED	DRAWN	CHECKED
	1 of 1	0.250	8/10/22	MCM	MCM	MAM
	DESCRIPTION			DRAWING NUMBER		
Sprocket, 78C14 2 7/16 (81X)			120674			
			REVISION			
			A			